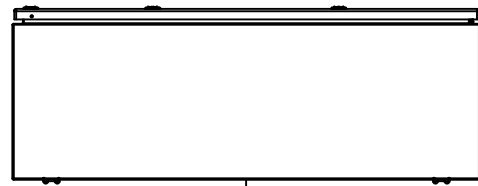
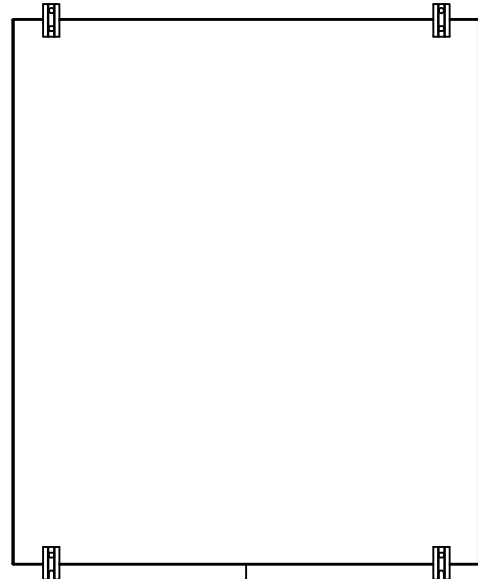


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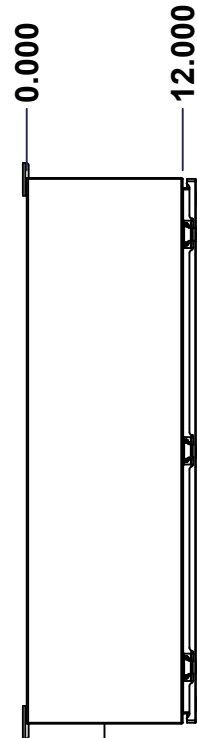
TOP



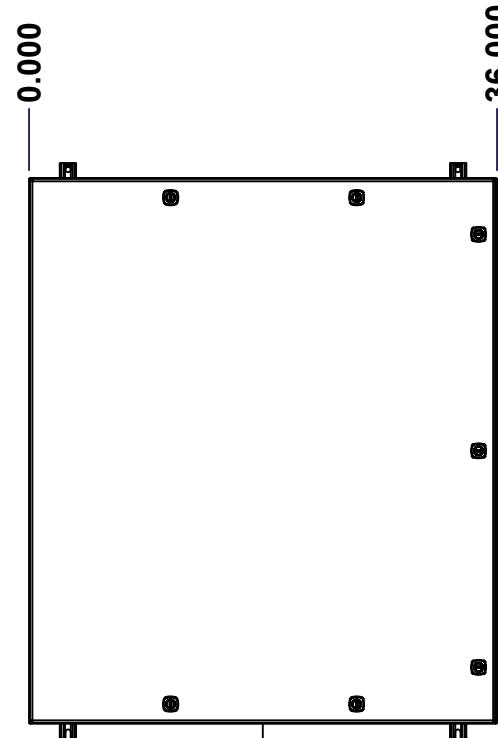
BACK



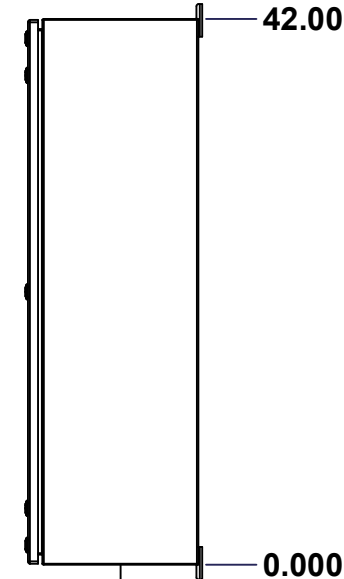
BOTTOM



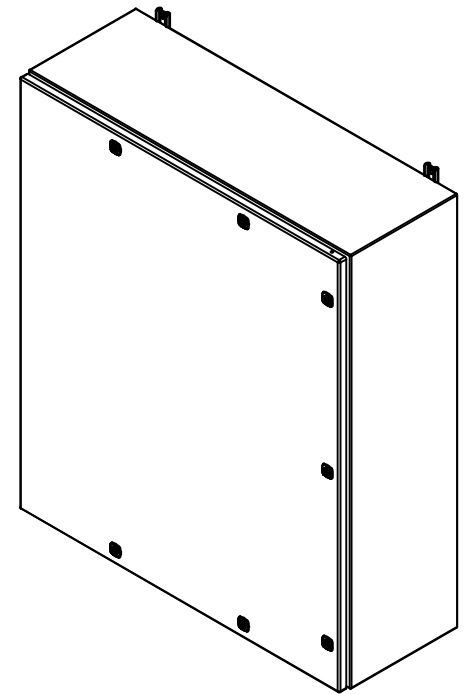
LEFT



FRONT




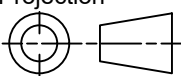
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 42" x 36" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESPR423612TH	0	16

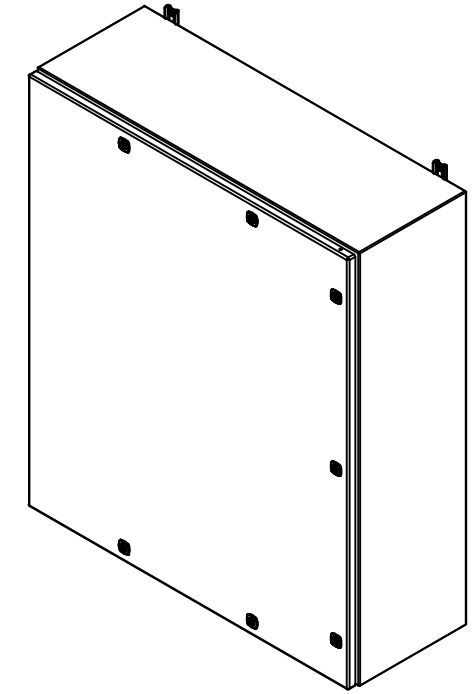
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



Isometric View



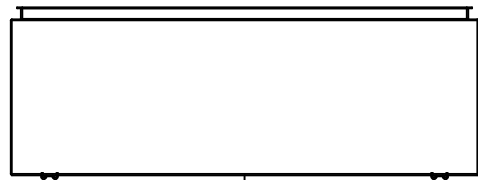
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4236G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESPR423612THC	0	5412ESPR 42" x 36" Cover
1	5412ESPR423612THB	0	5412ESPR 42" x 36" x 12" Body
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

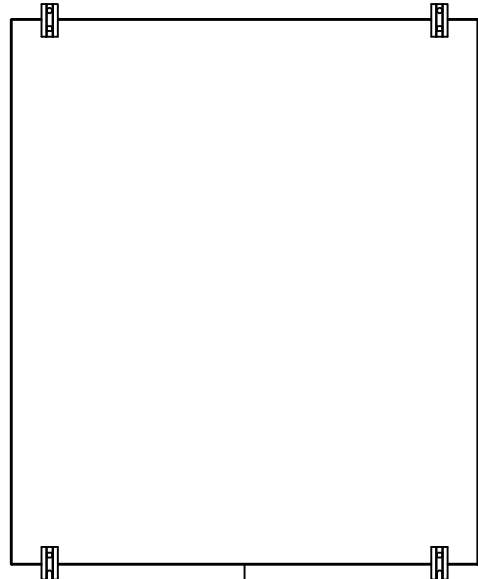
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Mar-25	Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur Asa-61 Grey	Finish Fini Smooth	Description 5412ESPR 42" x 36" x 12" Assembly
Part Number Numéro Pièce <b>5412ESPR423612TH</b>	Rev. <b>0</b>	Detail Rev. 2 16

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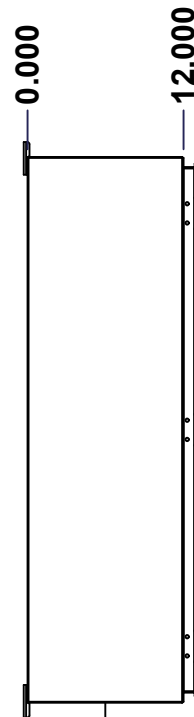
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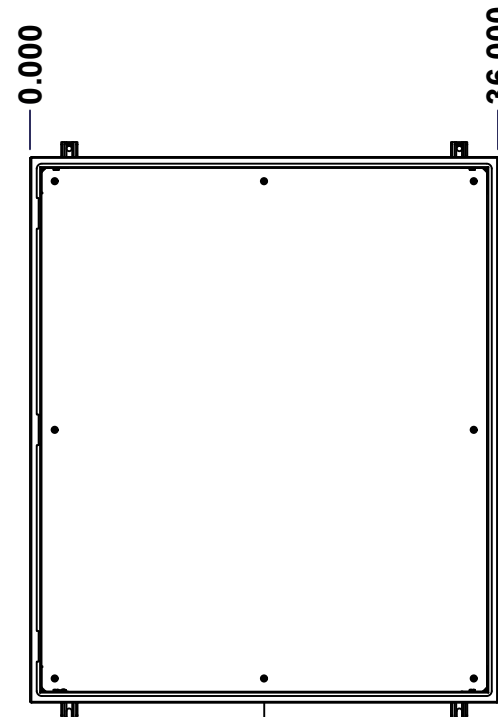
TOP



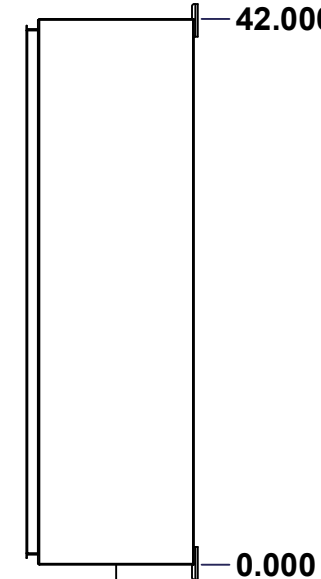
BACK



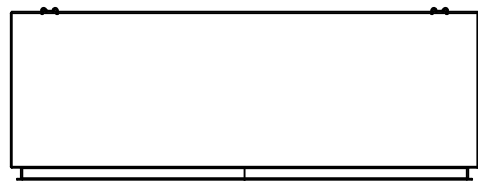
LEFT



FRONT

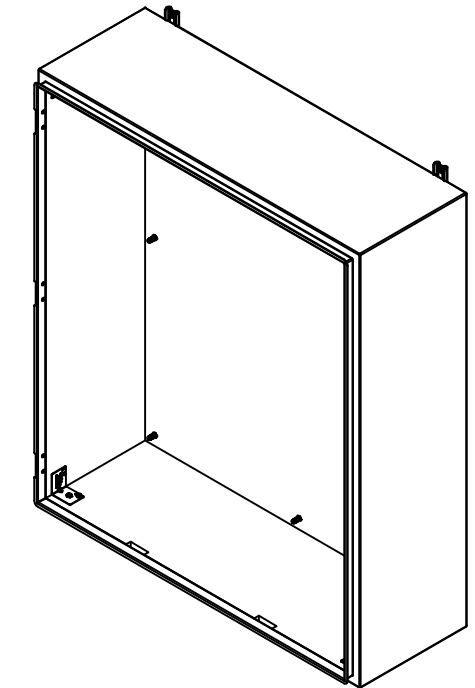


RIGHT




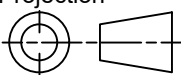
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 42" x 36" x 12" Body		
Part Number Numéro Pièce	Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE	0	16

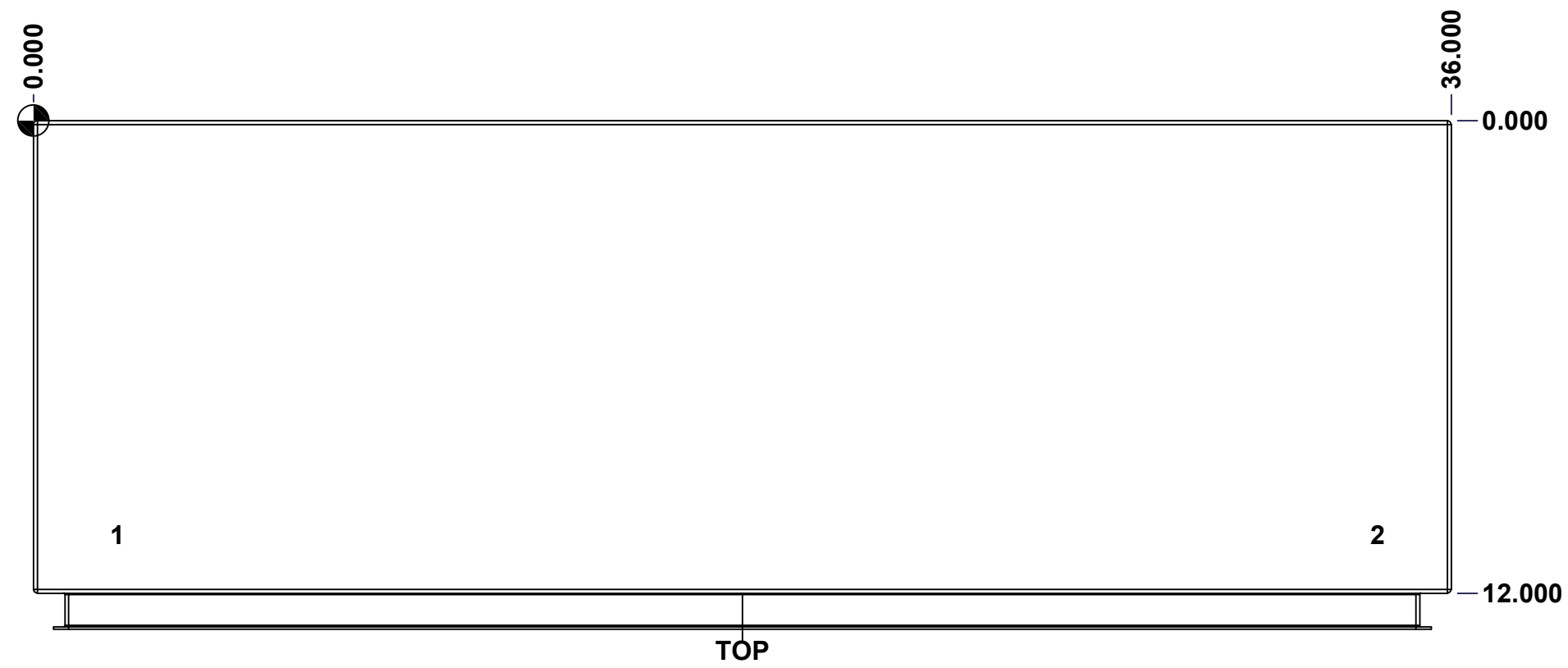
SEE BILL OF MATERIAL ON LAST PAGE

**5412ESPR423612THB**

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)

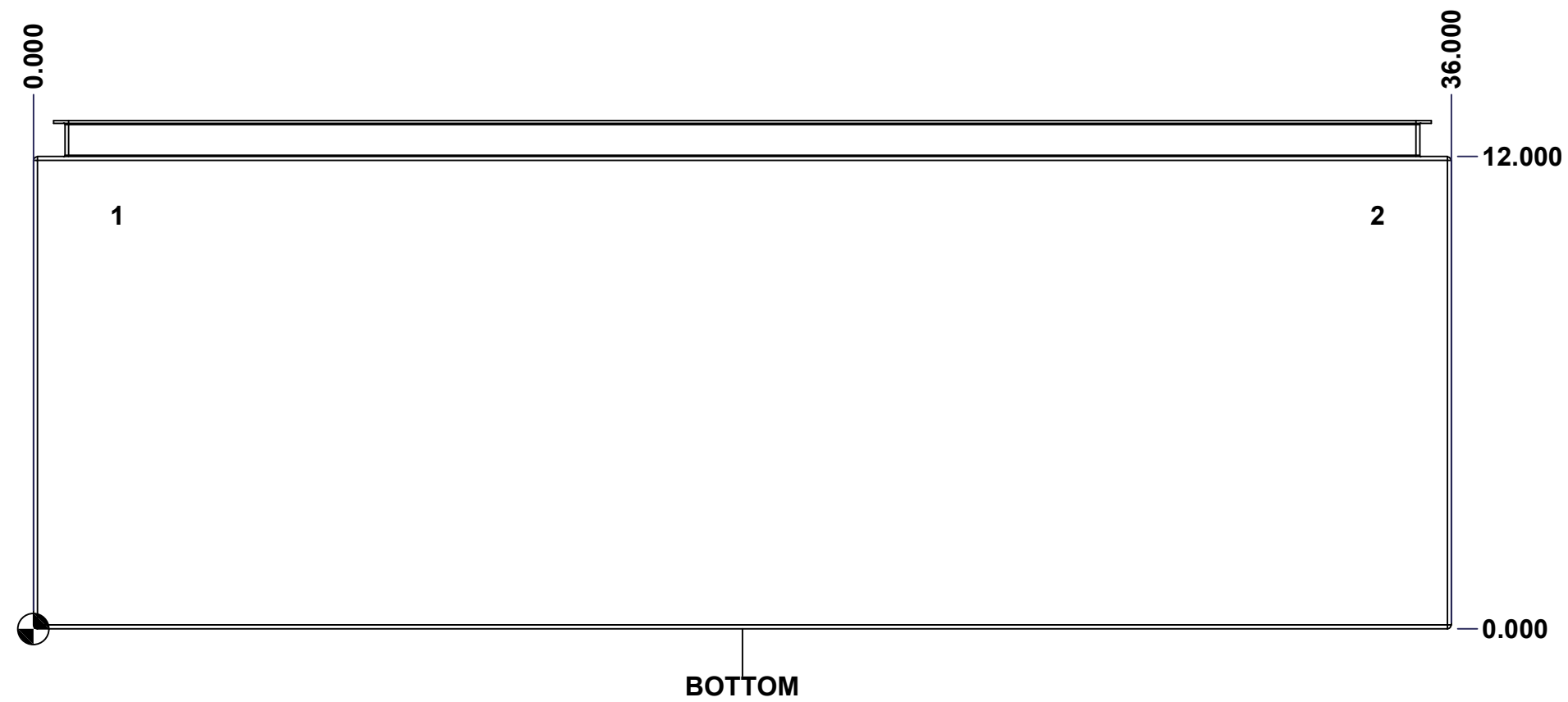


	Description	Status
	5412ESPR 42" x 36" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESPR423612THB</b>	<b>0</b> / 4
		16

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESPR 42" x 36" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESPR423612THB</b>	<b>0</b> / 5
		16

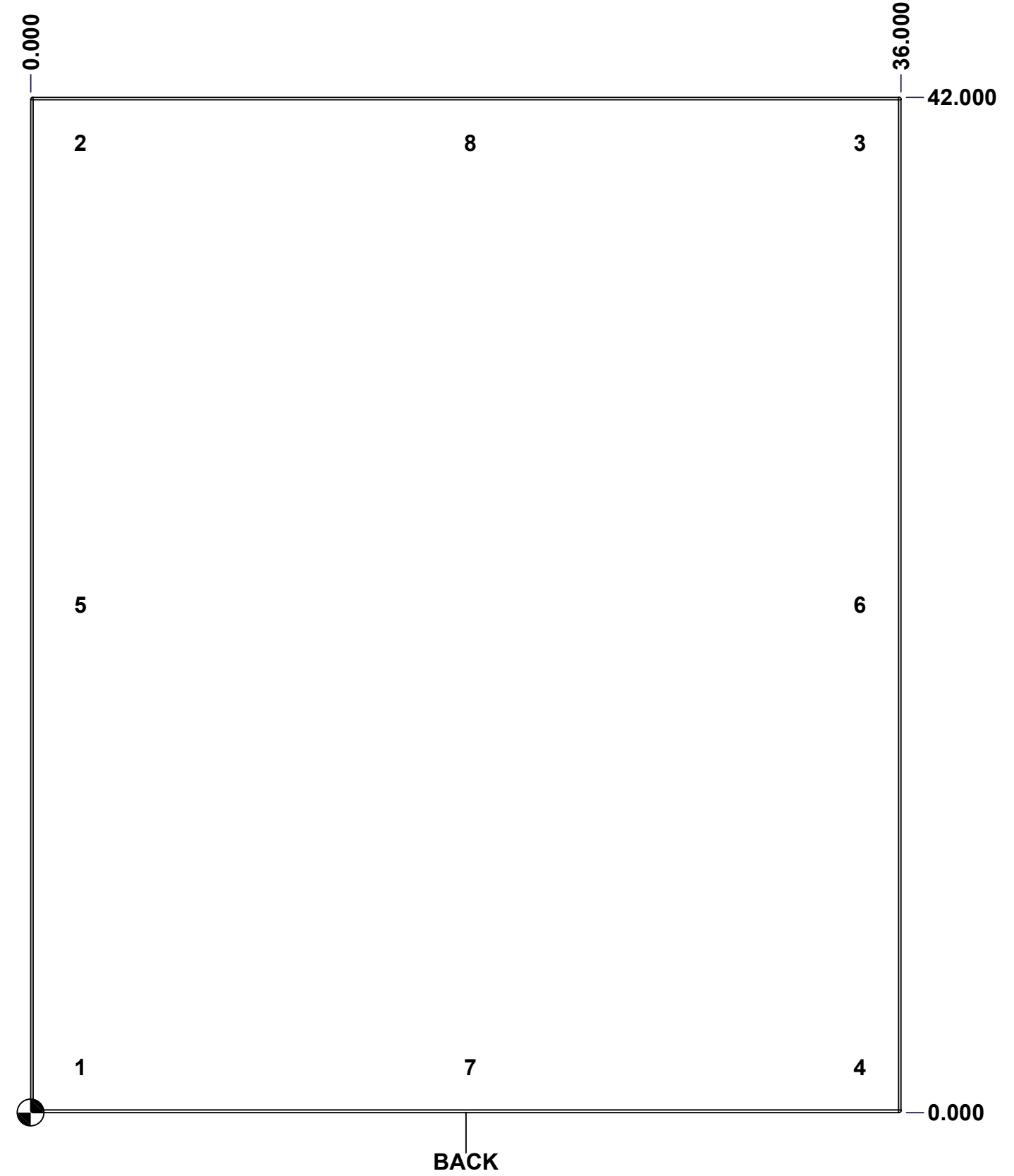
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	34.125	40.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	34.125	21.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	40.125	IP STUD M8 x 35mm (Inside)

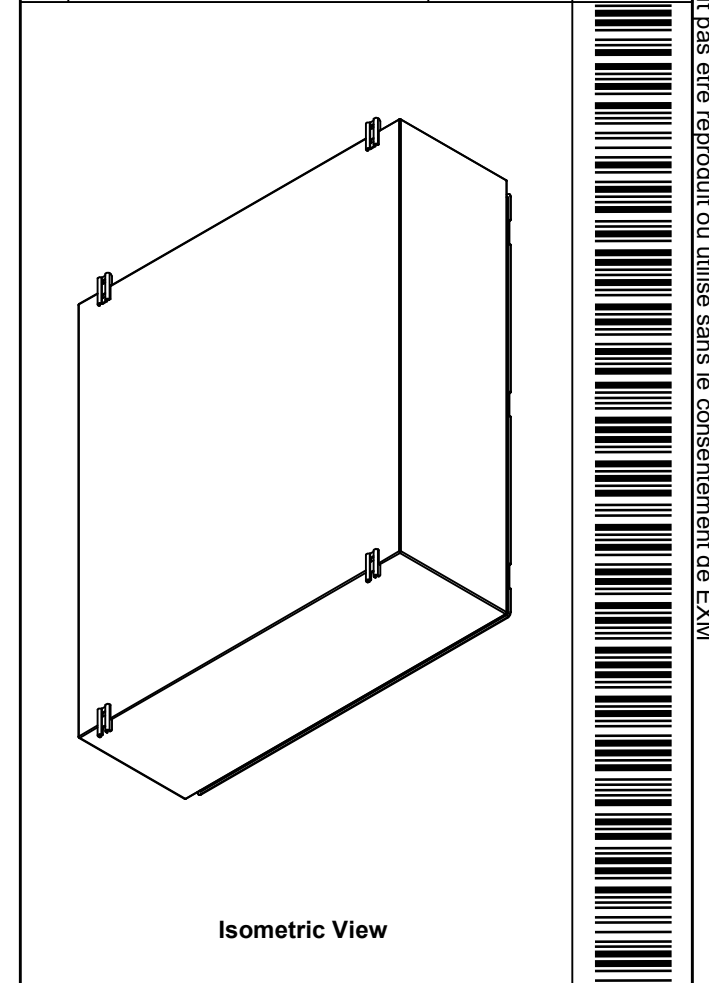


	Description	Status
	5412ESPR 42" x 36" x 12" Body	(NULL)
Part Number Numéro Pièce	5412ESPR423612THB	Rev. 6
		0 / 16

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No.	Revisions	Date	By/Par

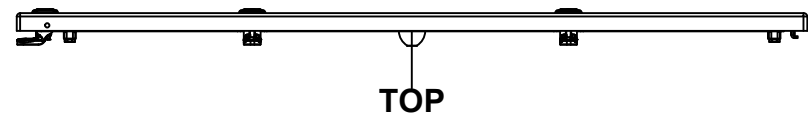


1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESPR423612THI-RS	0	5412ESPR 42" x 36" Right Insulation
1	5412ESPR423612THI-LS	0	5412ESPR 42" x 36" Left Insulation
1	5412ESPR423612THI-BT	0	5412ESPR 42" x 36"Bottom Insulation
1	5412ESPR423612THI-TP	0	5412ESPR 42" x 36"Top Insulation
1	5412ESPR423612THI-B	0	5412ESPR 42" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot (Close)
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Open)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESPR423612THB-P	0	5412ESPR 42" x 36" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

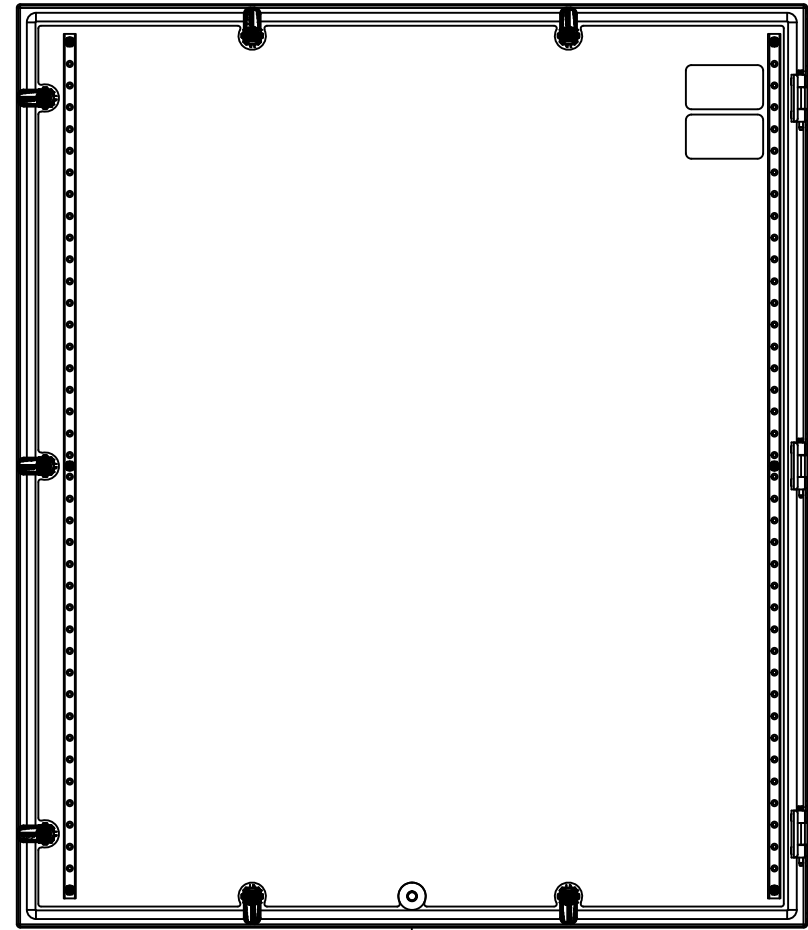
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 42" x 36" x 12" Body		
Part Number Numéro Pièce	Rev.	7
<b>5412ESPR423612THB</b>	<b>0</b>	16

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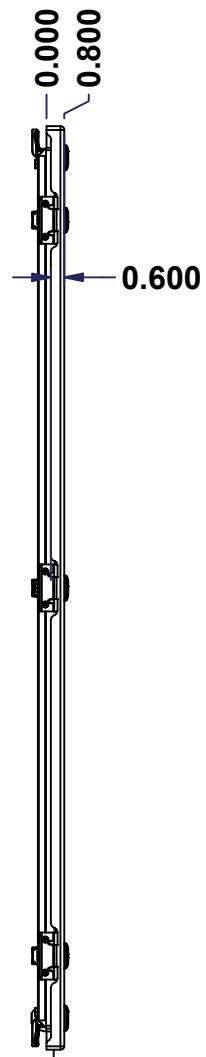
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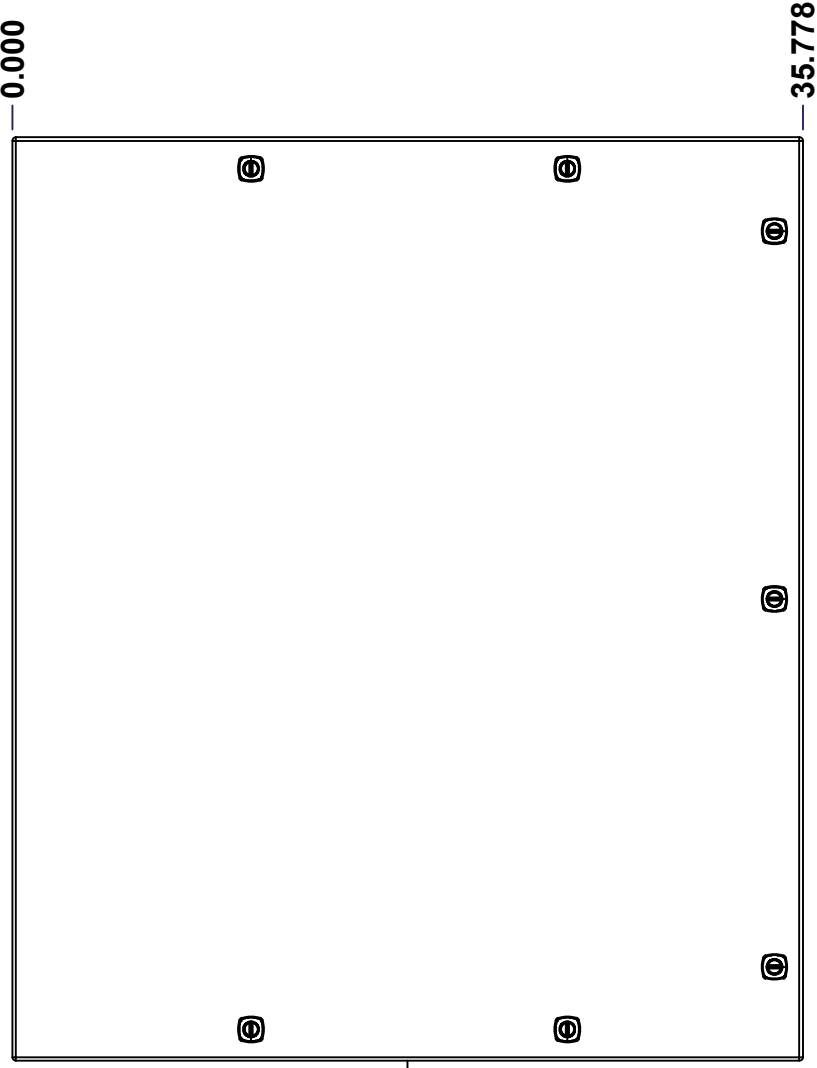
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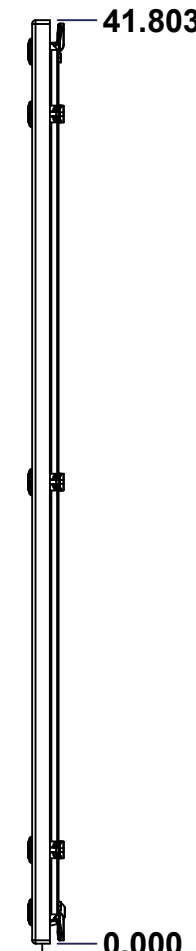
BOTTOM



LEFT

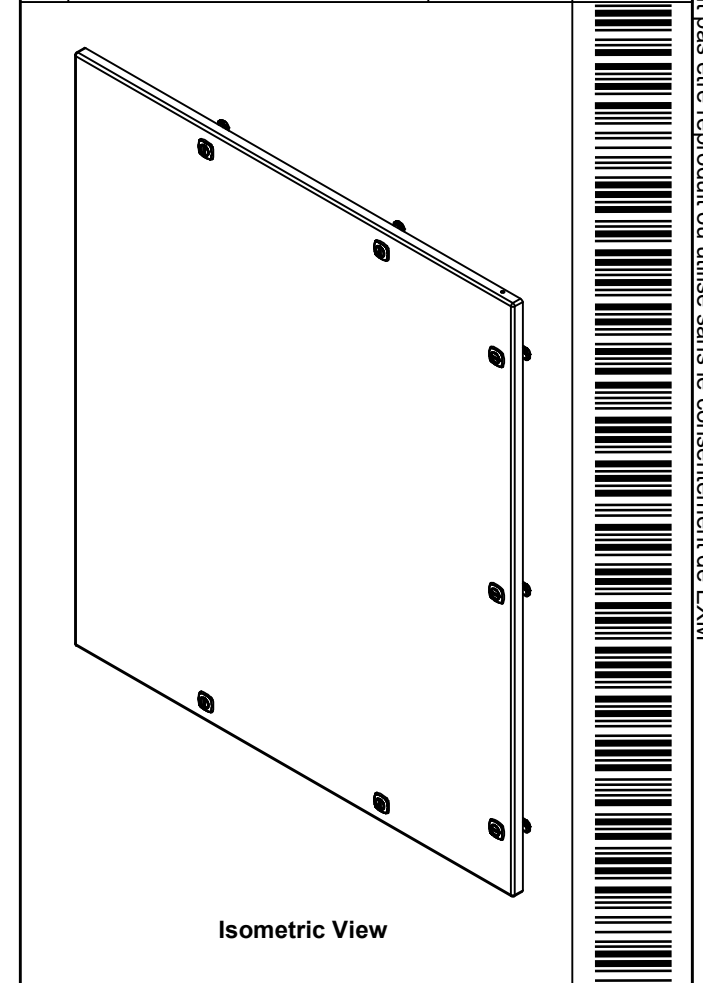


FRONT




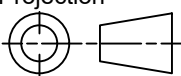
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESPR 42" x 36" Cover		
Part Number Numéro Pièce	Rev. 8	16
SEE BILL OF MATERIAL ON LAST PAGE		0

SEE BILL OF MATERIAL ON LAST PAGE **5412ESPR423612THC**

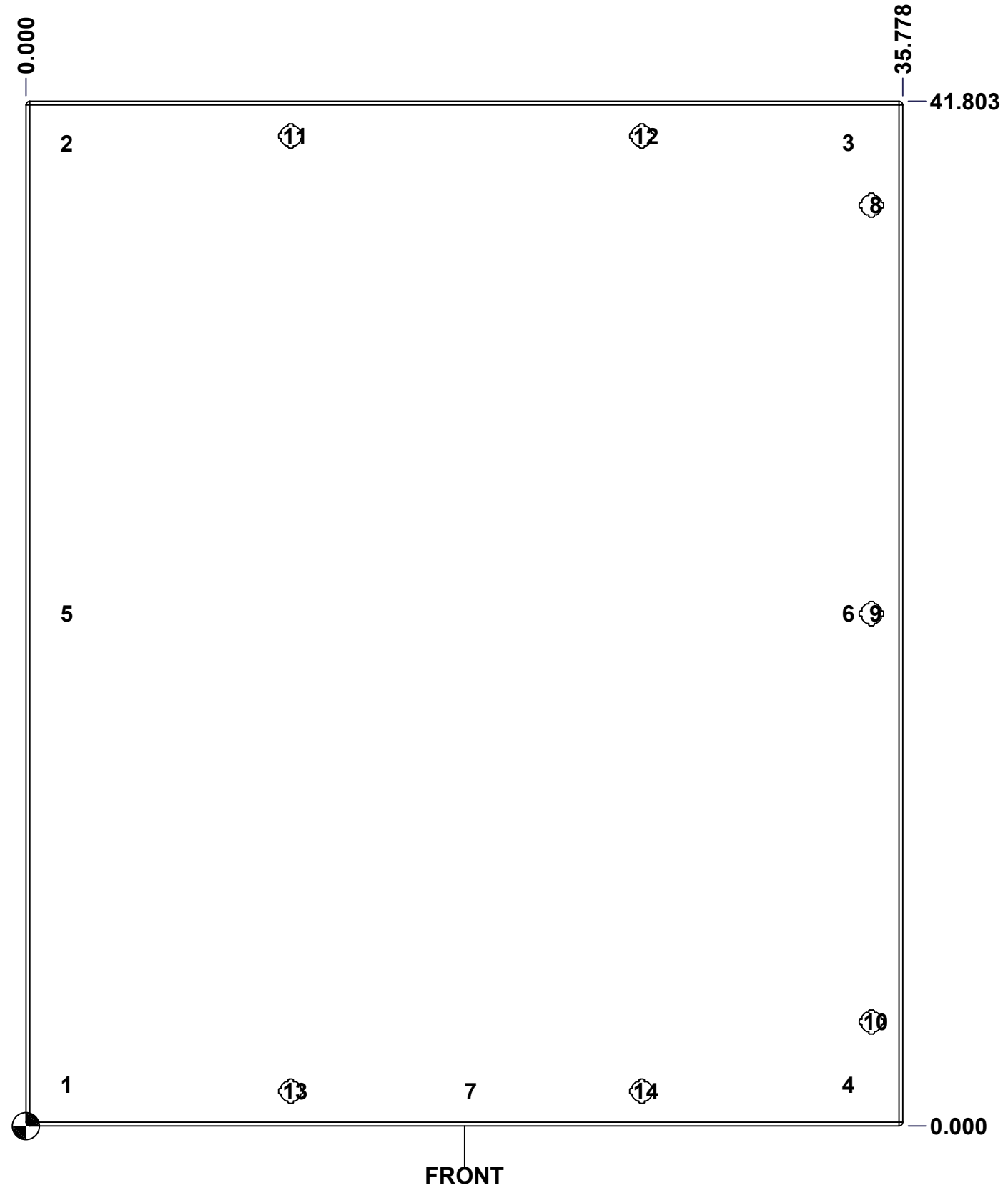
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	33.377	40.094	STUD M6 x 18mm (Inside)
4	33.377	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	33.377	20.902	STUD M6 x 18mm (Inside)
7	17.959	1.435	STUD M6 x 18mm (Inside)
-----			
8	34.494	37.553	LOCK 880 SCQ4-SL @ 0.0°
9	34.494	20.902	LOCK 880 SCQ4-SL @ 0.0°
10	34.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
11	10.800	40.379	LOCK 880 SCQ4-SL @ 90.0°
12	25.118	40.379	LOCK 880 SCQ4-SL @ 90.0°
13	10.800	1.424	LOCK 880 SCQ4-SL @ 270.0°
14	25.118	1.424	LOCK 880 SCQ4-SL @ 270.0°



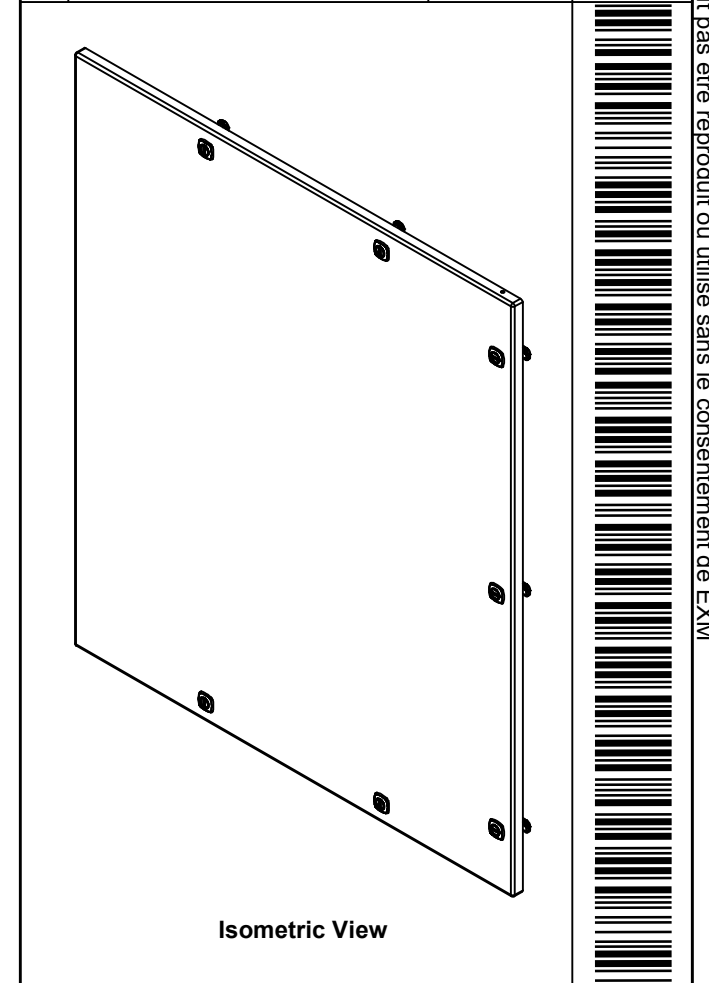
FRONT

	Description	Status
	5412ESPR 42" x 36" Cover	(NULL)
Part Number Numéro Pièce <b>5412ESPR423612THC</b>	Rev.	9
	<b>0</b>	16

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No.	Revisions	Date	By/Par





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Flatness  
Aplatissement  
Max 3.0mm

Projection



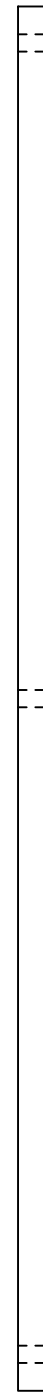
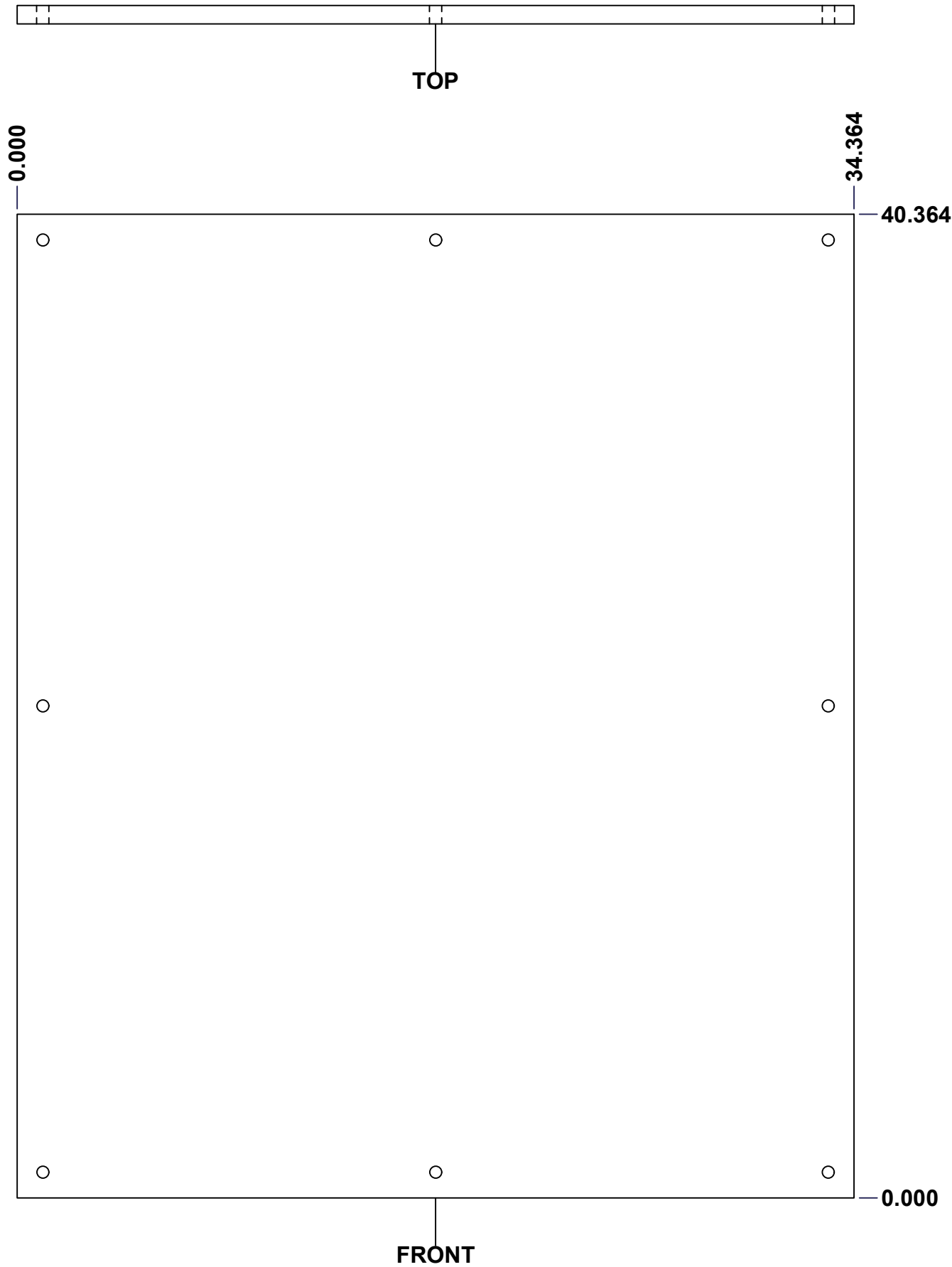
7	STK-K-12500	19	5412 ES 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
1	5412ESPR423612THI-C	0	5412ESPR 42" x 36" Cover Insulation
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
7	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESPR423612THG	0	5412ESPR 42" x 36" Cover Gasket Part
1	5412ESPR423612THC-P	0	5412ESPR 42" x 36" Cover Part
3	STK-A-33005PR	1	5412 ESPR Hinge 180° (Body Part)

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Mar-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESPR 42" x 36" Cover	Detail Rev.
Part Number Numéro Pièce <b>5412ESPR423612THC</b>	Rev. 10 <b>0</b> 16

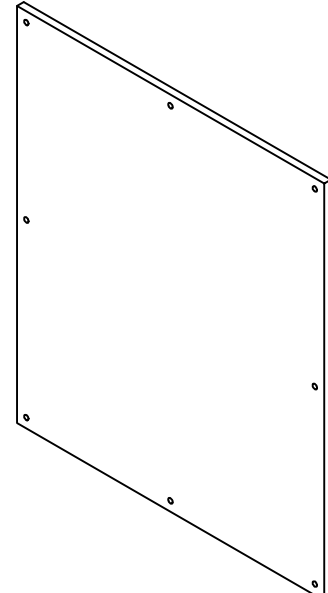
QTY	Part Number	Rev	Description
Parts List			

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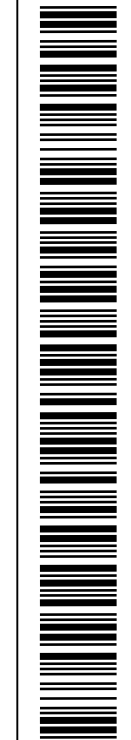
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No.	Revisions	Date	By/Par



**Isometric View**

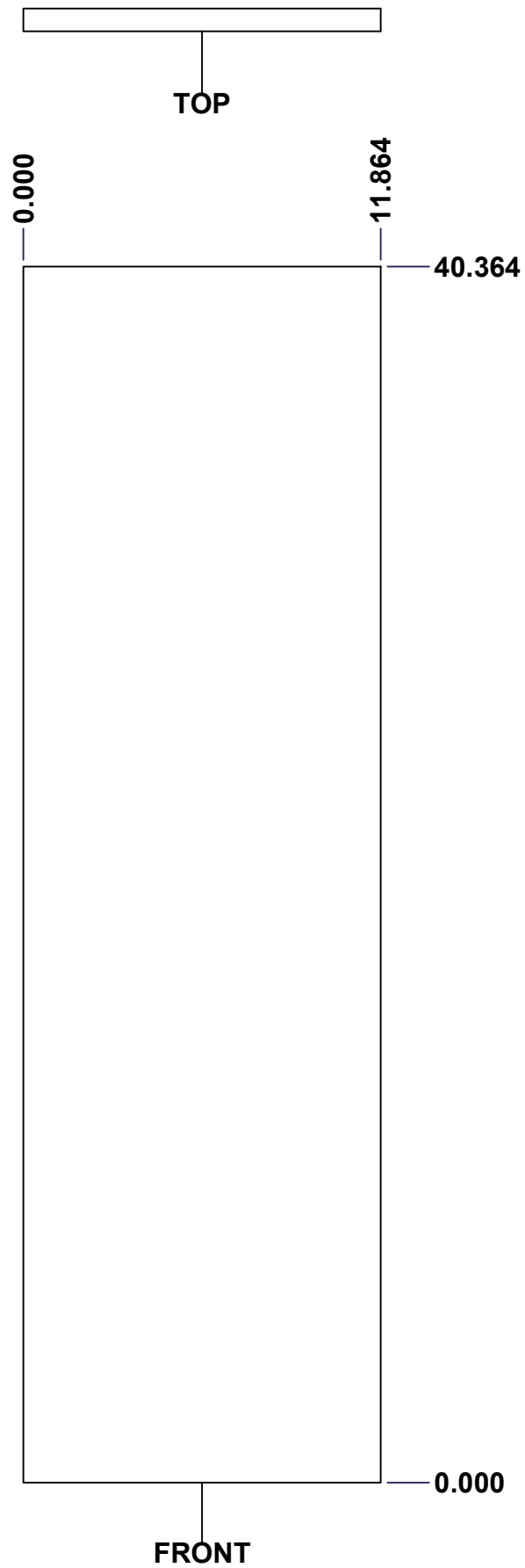


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESPR 42" x 36" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESPR423612THI-B		0	16

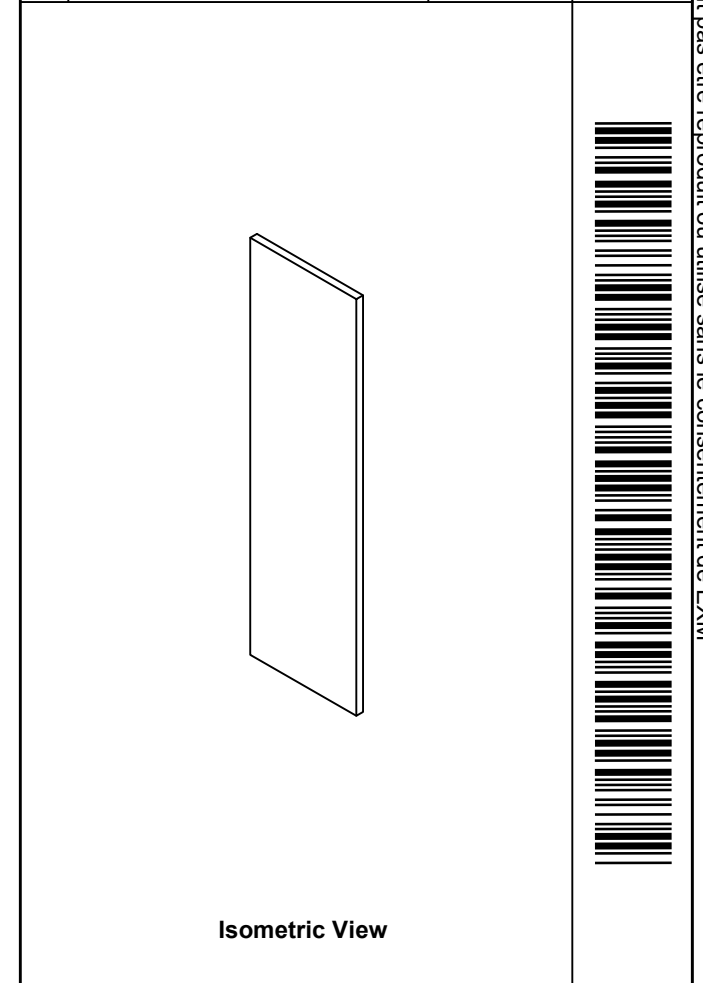
**SEE BILL OF MATERIAL ON LAST PAGE**


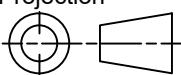
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No.	Revisions	Date	By/Par

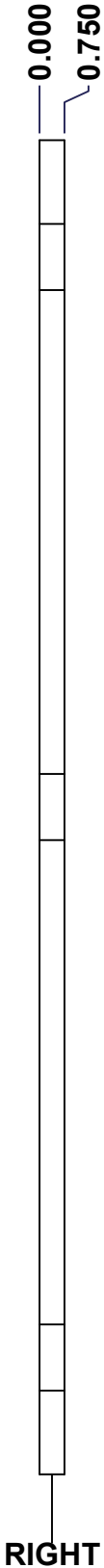
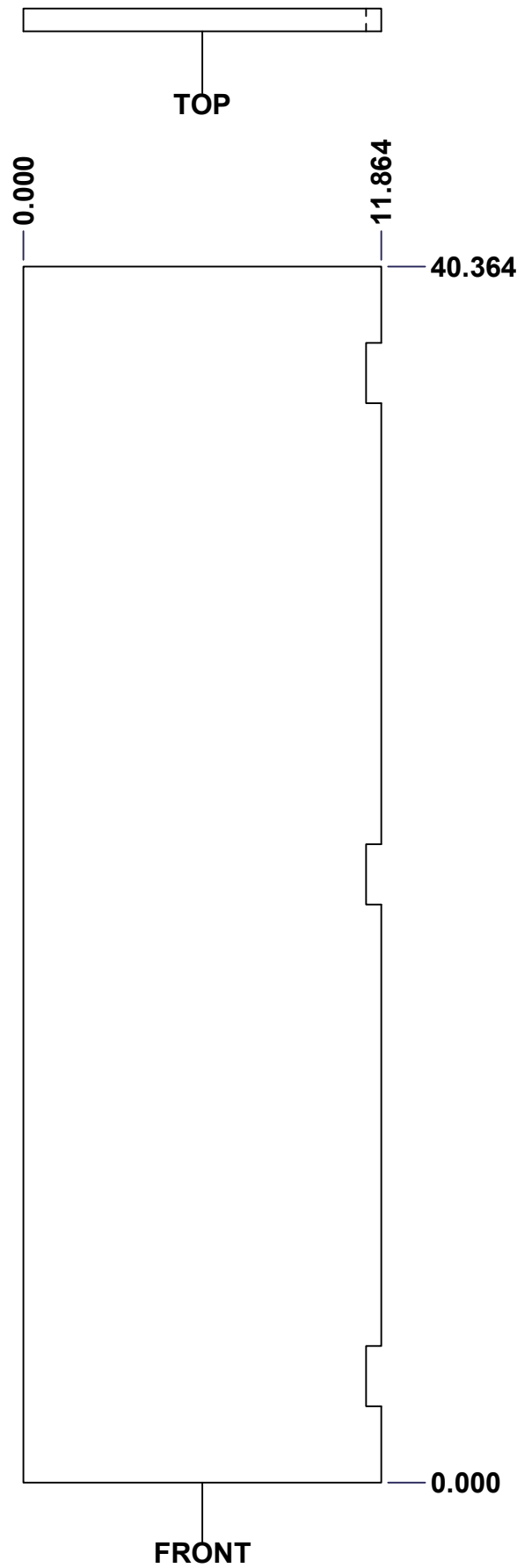


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESPR 42" x 36" Left Insulation		
Part Number Numéro Pièce	Rev. 0	12 / 16
<b>5412ESPR423612THI-LS</b>		

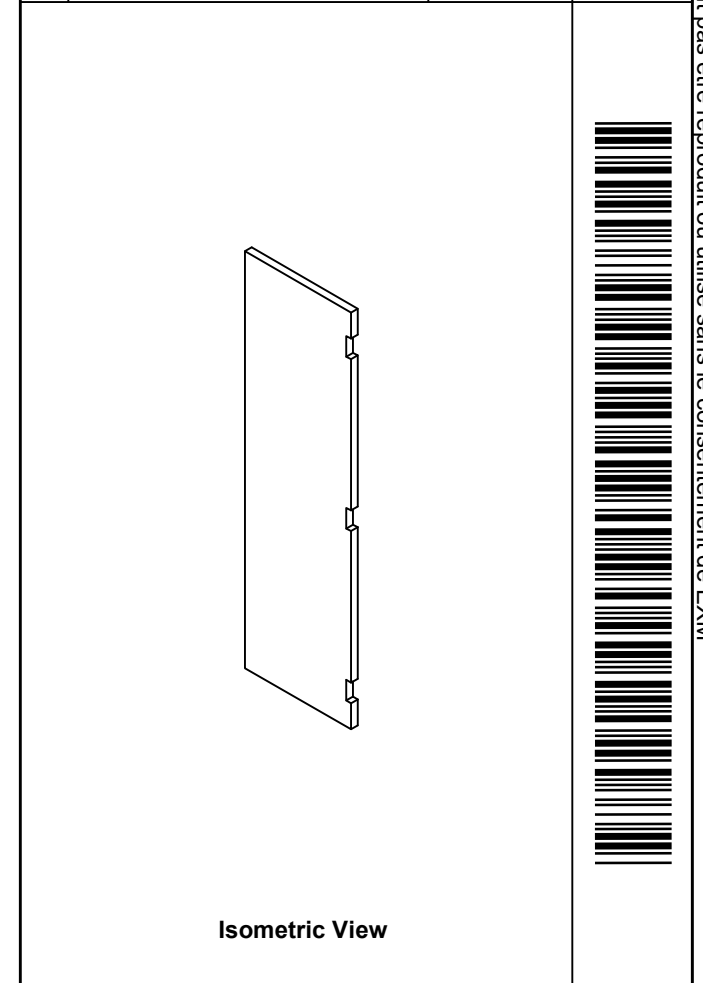
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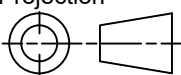
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No.	Revisions	Date	By/Par



Isometric View

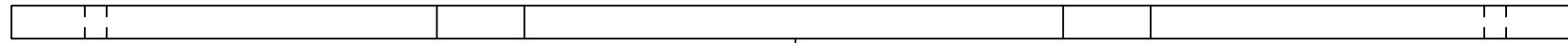
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESPR 42" x 36" Right Insulation		
Part Number Numéro Pièce	Rev. 0	13 / 16

SEE BILL OF MATERIAL ON LAST PAGE

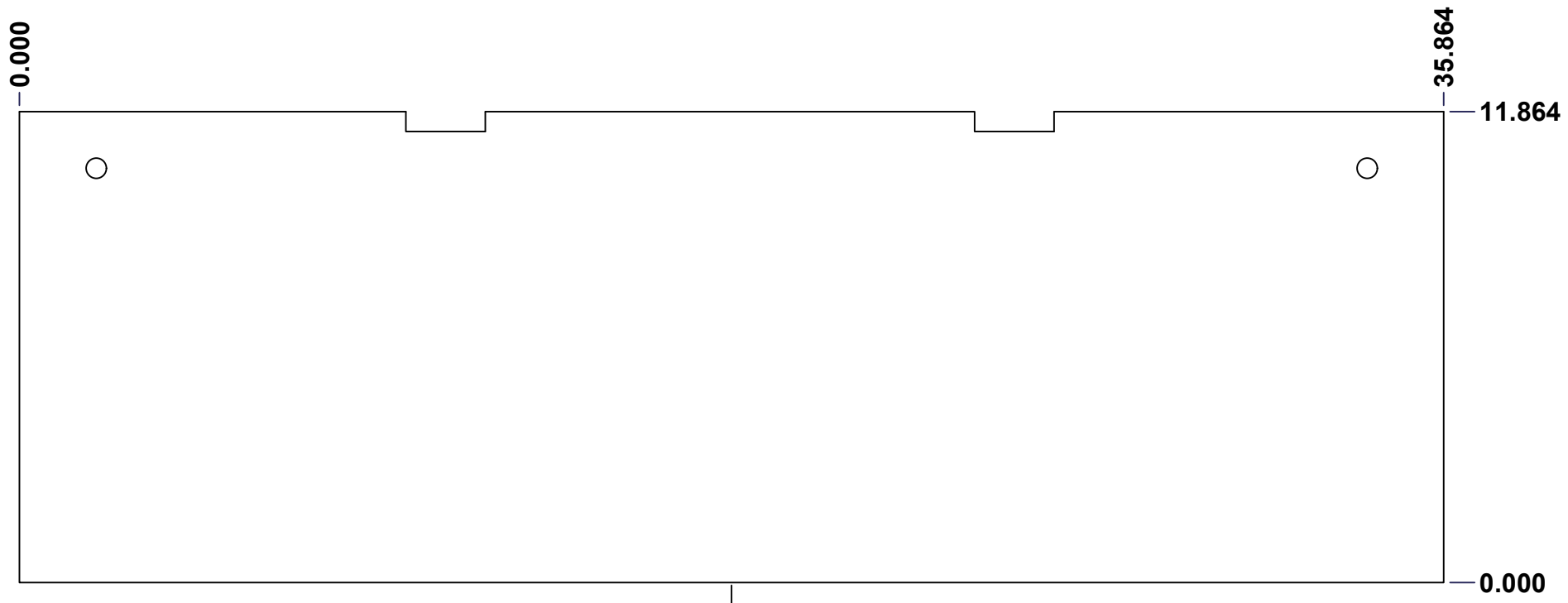
**5412ESPR423612THI-RS**

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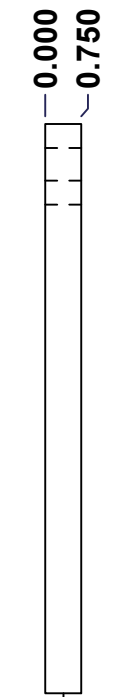
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TOP

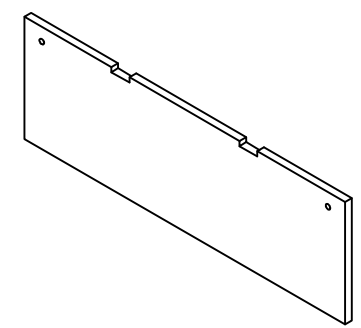


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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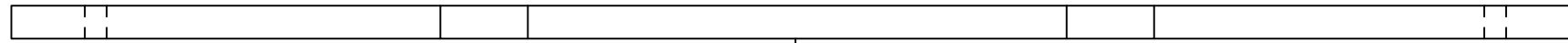
Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 4/3/2024
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini Smooth
Description 5412ESPR 42" x 36"Top Insulation	Detail Rev.
Part Number Numéro Pièce <b>5412ESPR423612THI-TP</b>	Rev. <b>0</b>
	14 16

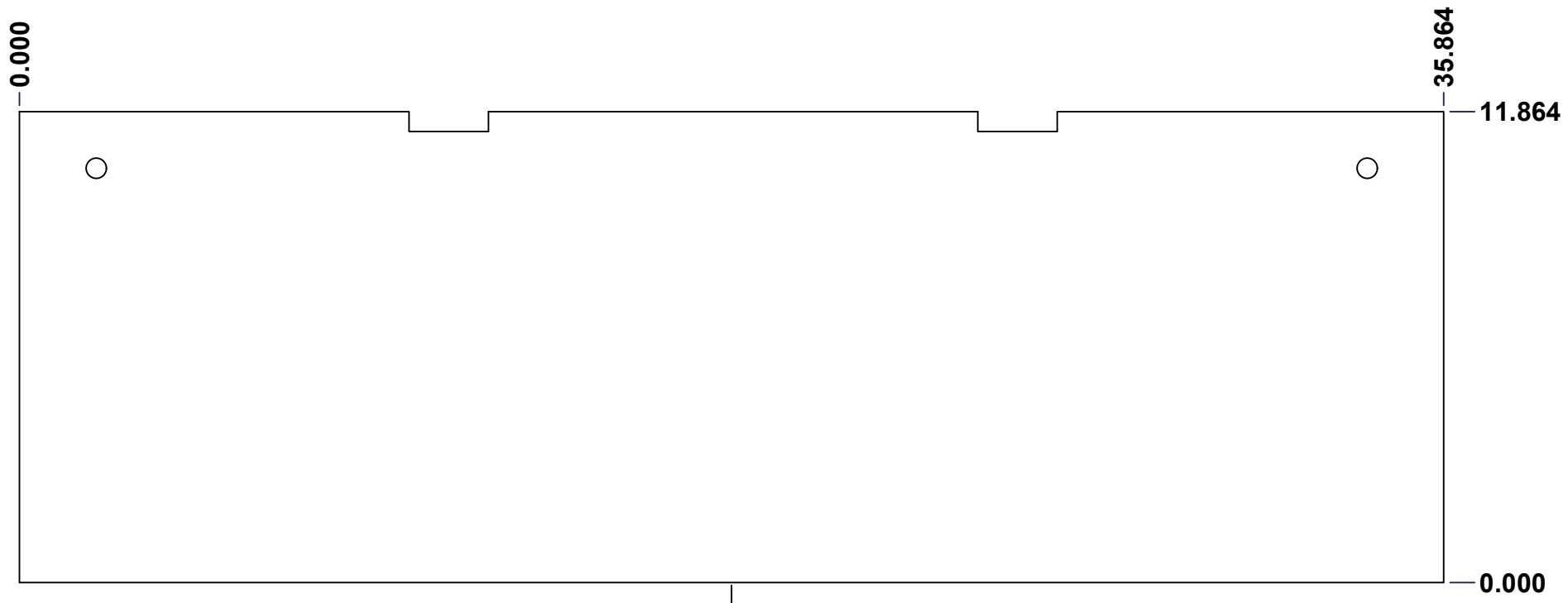
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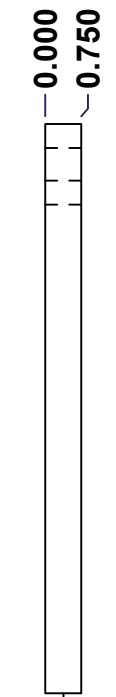
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TOP

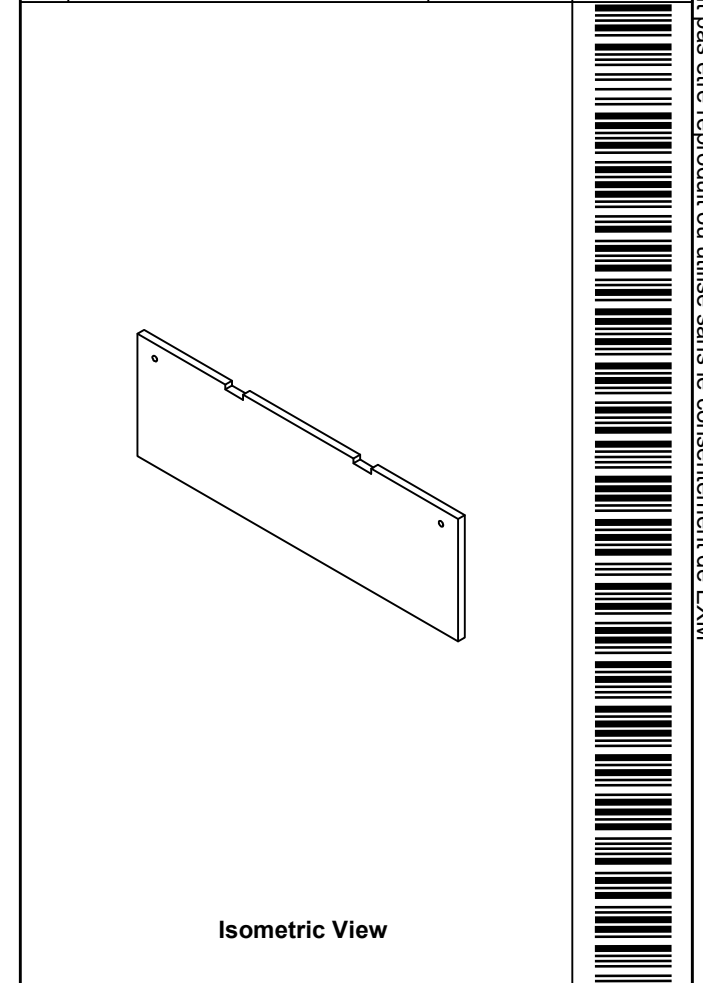


FRONT



RIGHT

No.	Revisions	Date	By/Par




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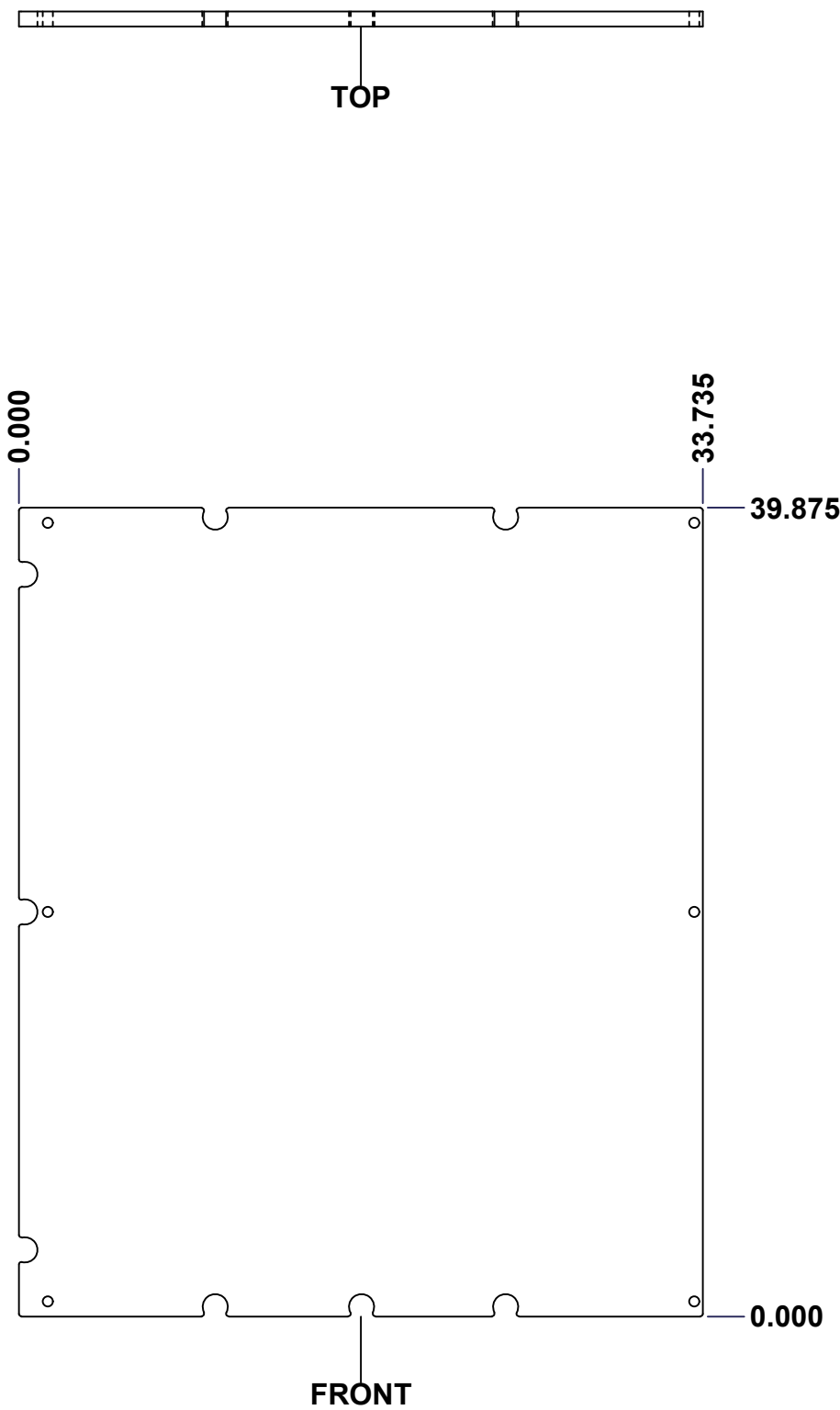
Flatness / Aplatissement: Max 3.0mm  
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 4/3/2024
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: Smooth
Description: 5412ESPR 42" x 36"Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESPR423612THI-BT	Rev. 0
	15 / 16

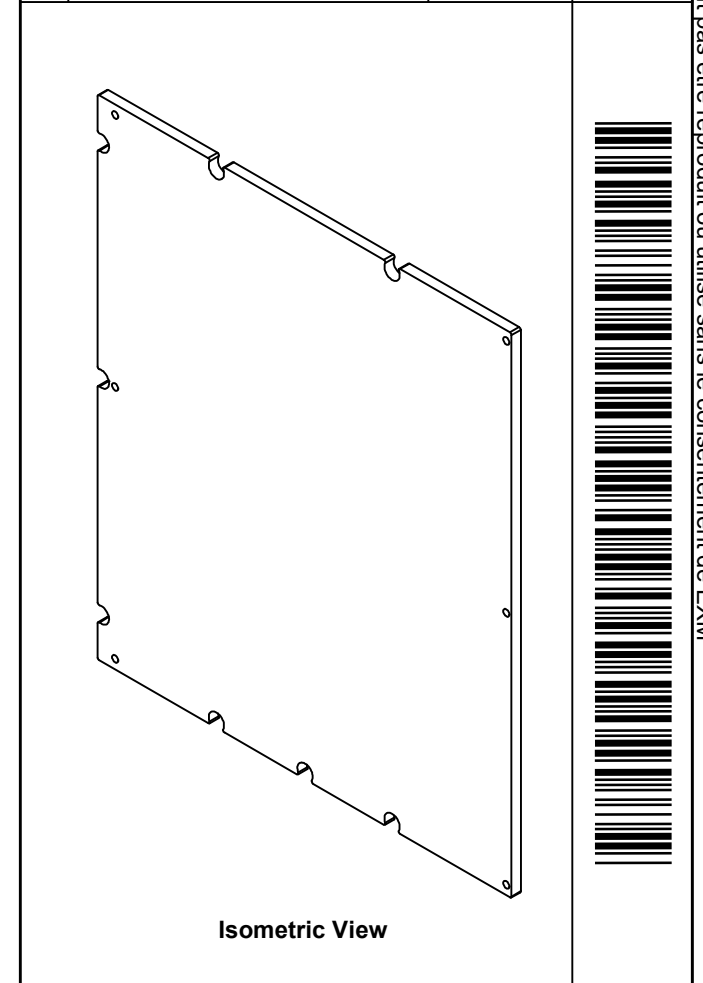
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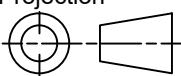
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESPR 42" x 36" Cover Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	16 / 16

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**5412ESPR423612THI-C**

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No.	Revisions	Date	By/Par

Isometric View

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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
<b>881 SP4236G</b>	<b>0</b> 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

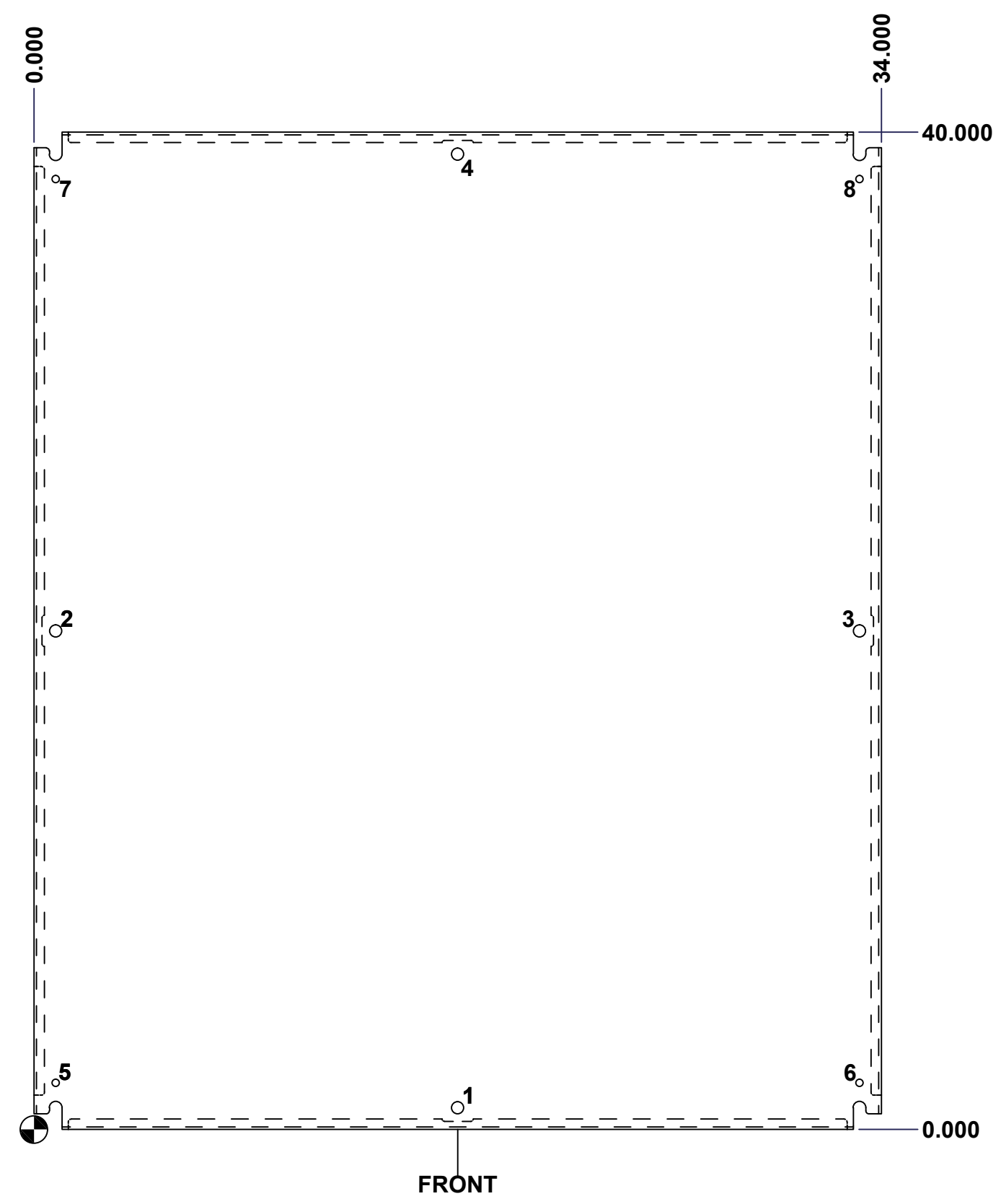
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	20.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	39.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	38.125	GROUND HOLE (RND Ø0.290)
8	33.125	38.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce <b>881 SP4236G</b>		Rev. <b>0</b>		Detail Rev. 2 / 2	