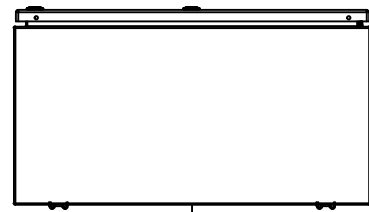
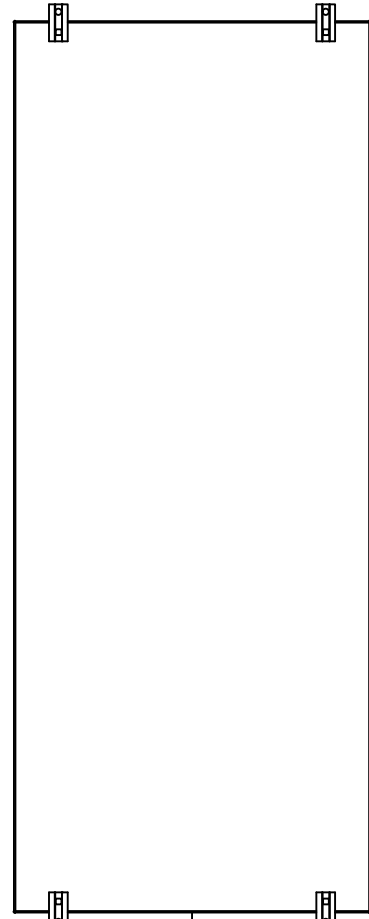


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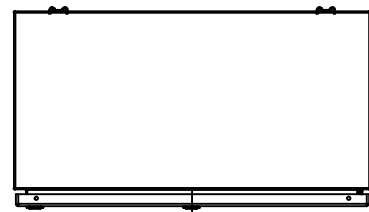
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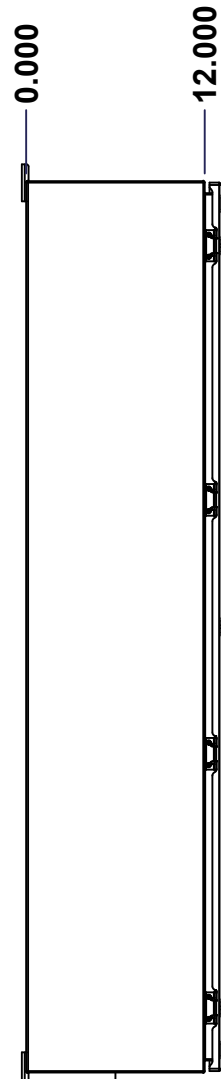
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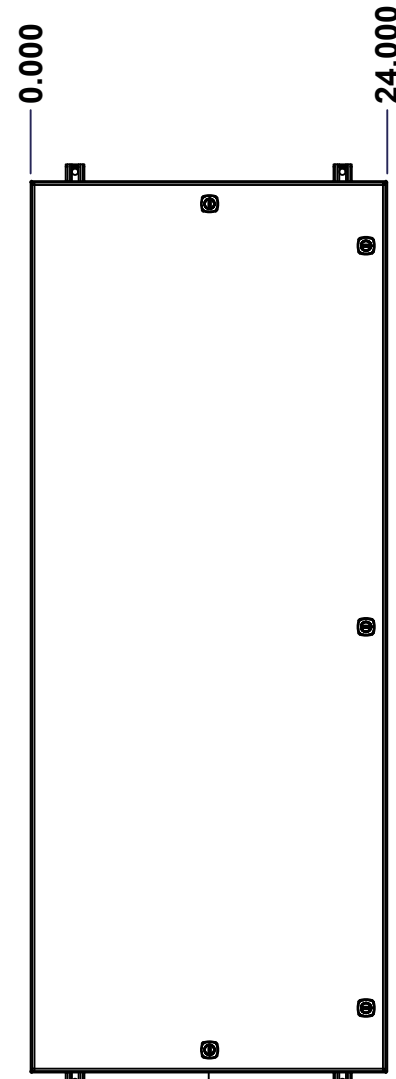
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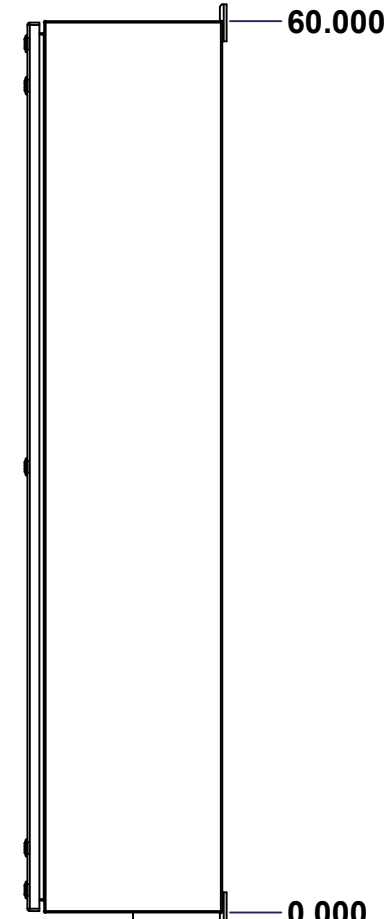
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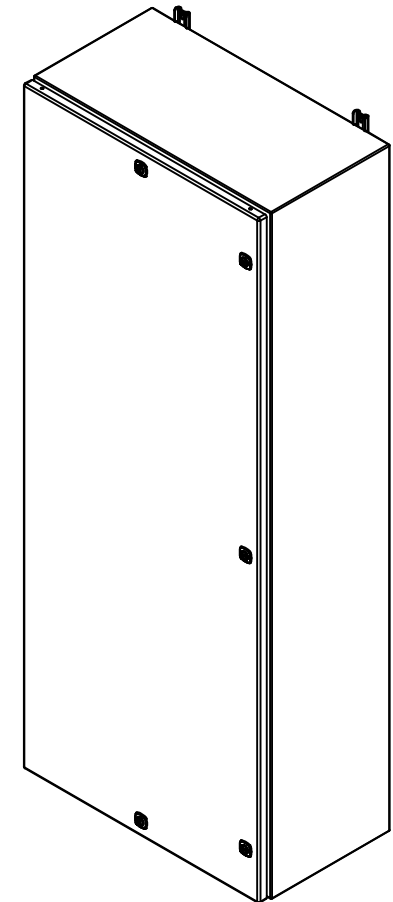
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FRONT




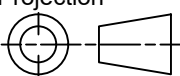
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 60" x 24" x 12" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 16
<b>5412ESPR602412TH</b>		

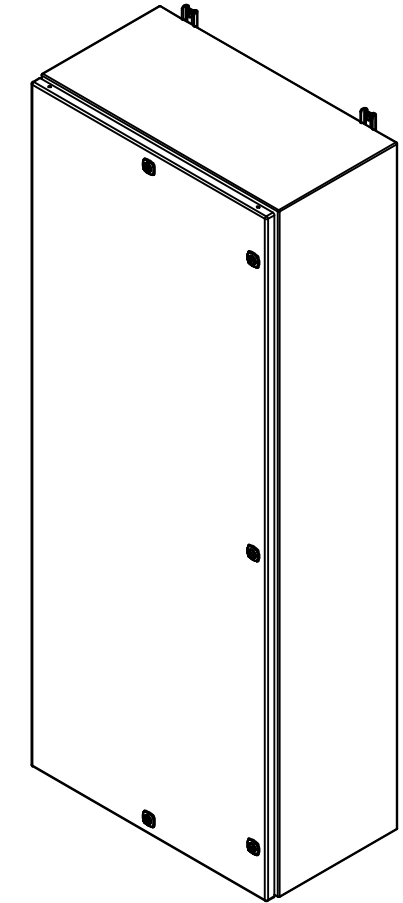
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par


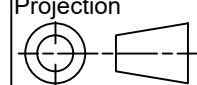


Isometric View



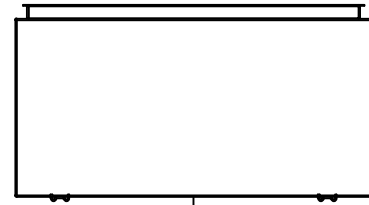
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6024G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESPR602412THC	0	5412ESPR 60" x 24" Cover
1	5412ESPR602412THB	0	5412ESPR 60" x 24" x 12" Body
8	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

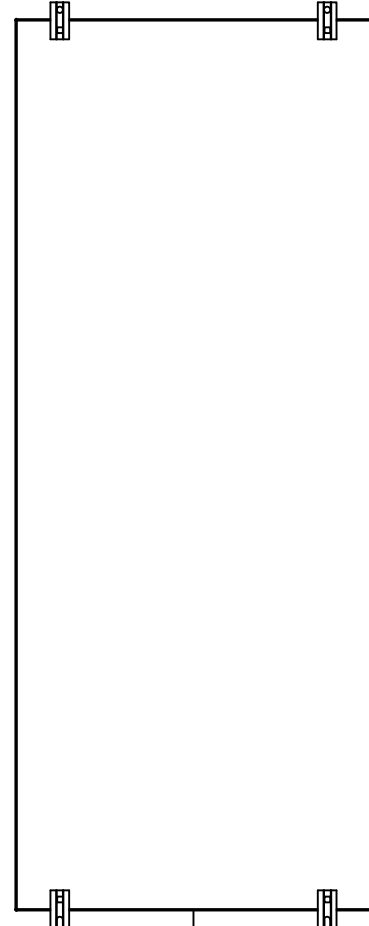
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESPR 60" x 24" x 12" Assembly		
Part Number Numéro Pièce	5412ESPR602412TH	Rev. 2
	0	16

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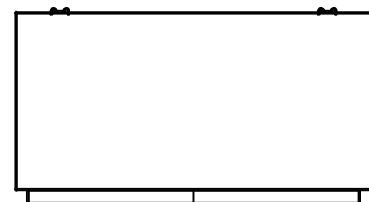
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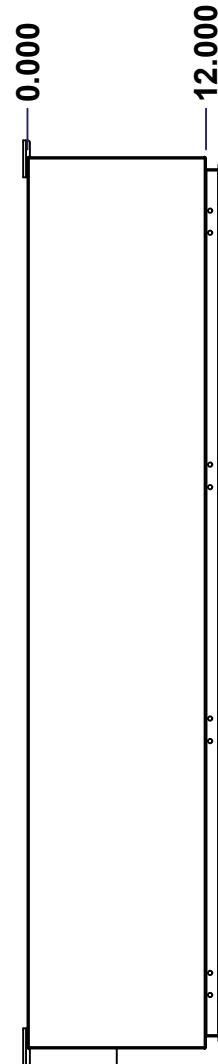
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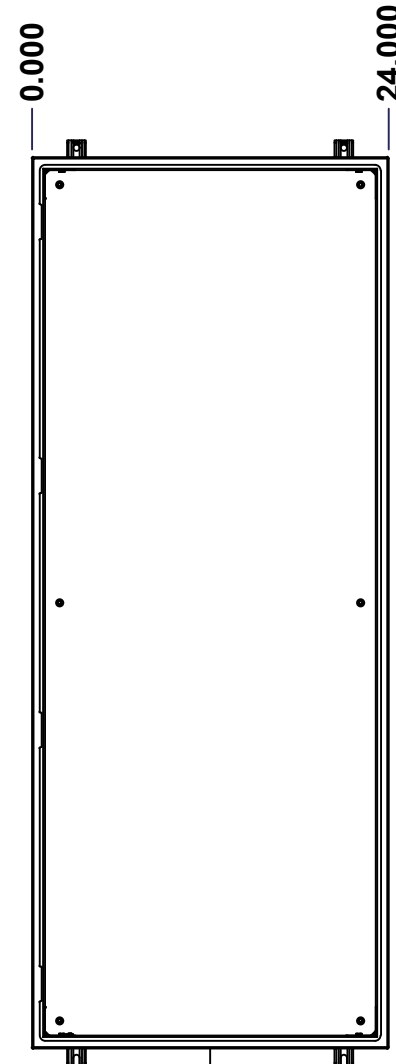
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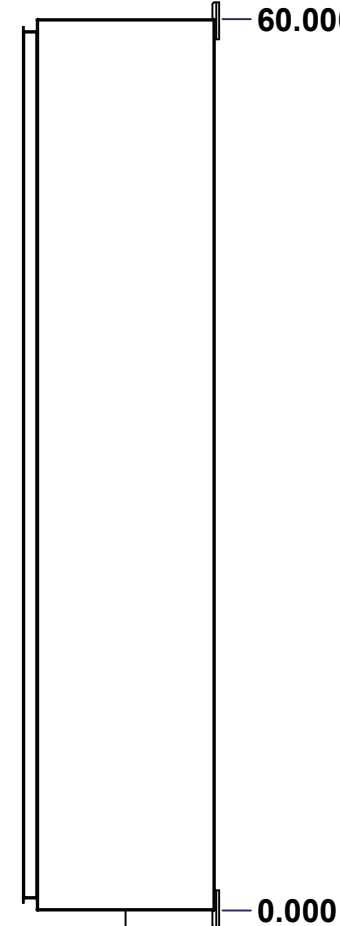
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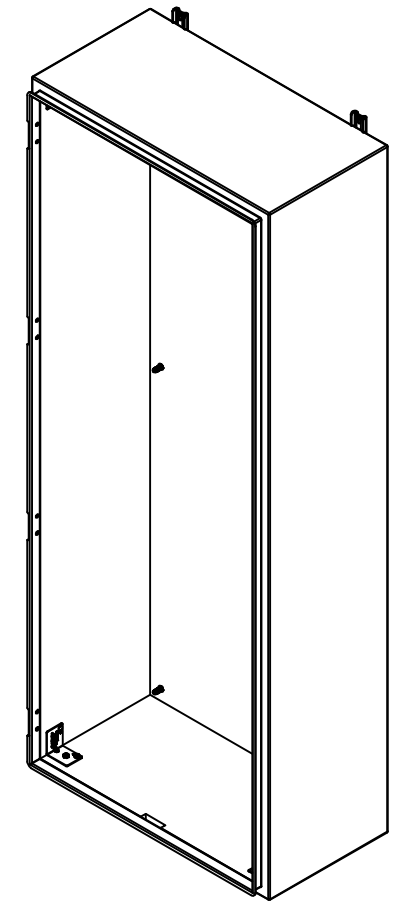
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FRONT




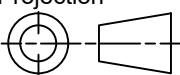
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Isometric View



No.	Revisions	Date	By/Par

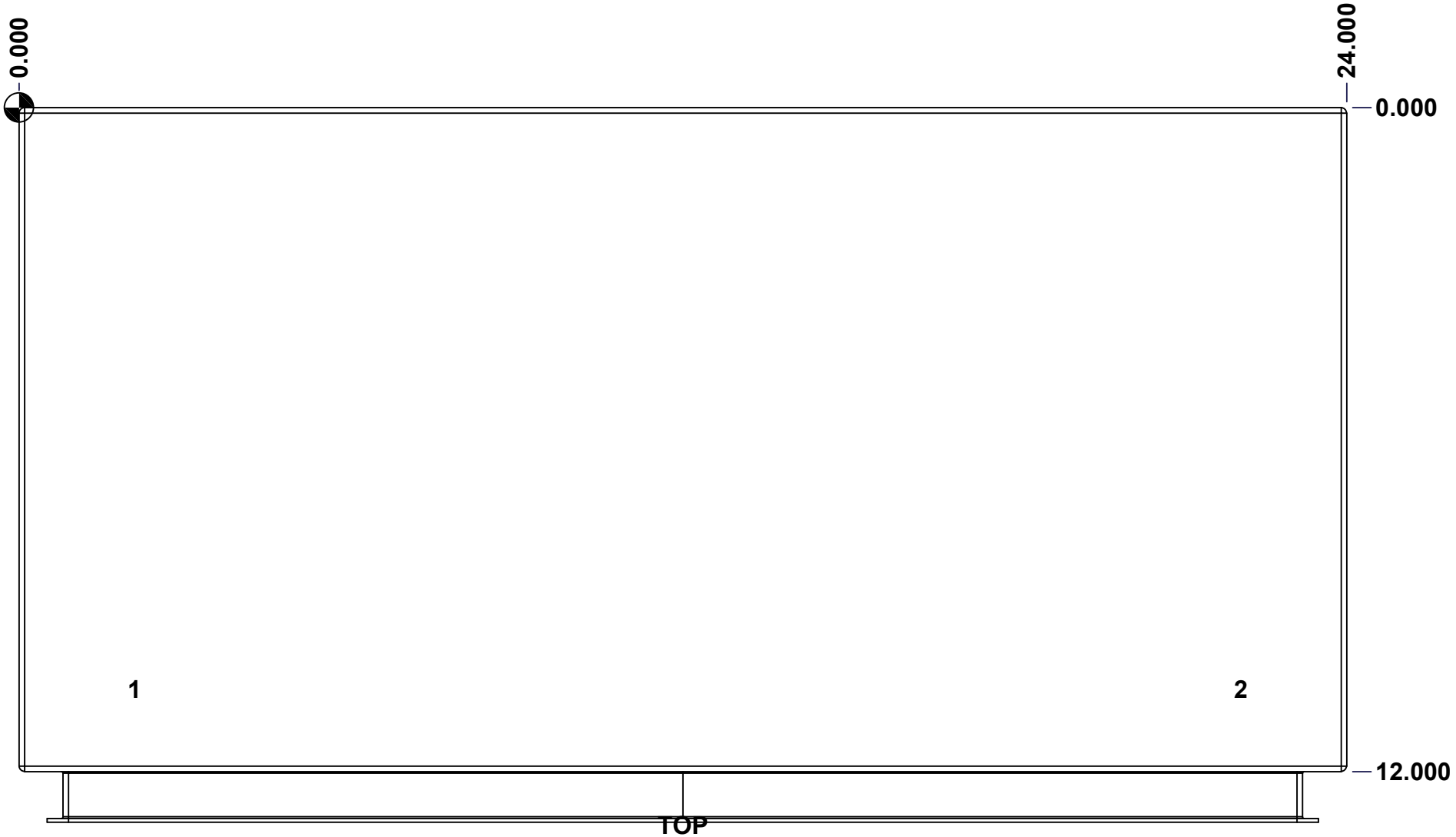
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 60" x 24" x 12" Body		
Part Number Numéro Pièce	Rev. 0	3 / 16
<b>5412ESPR602412THB</b>		

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESPR 60" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESPR602412THB</b>	<b>0</b> / 4
		16

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESPR 60" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESPR602412THB</b>	<b>0</b> / 5
		16

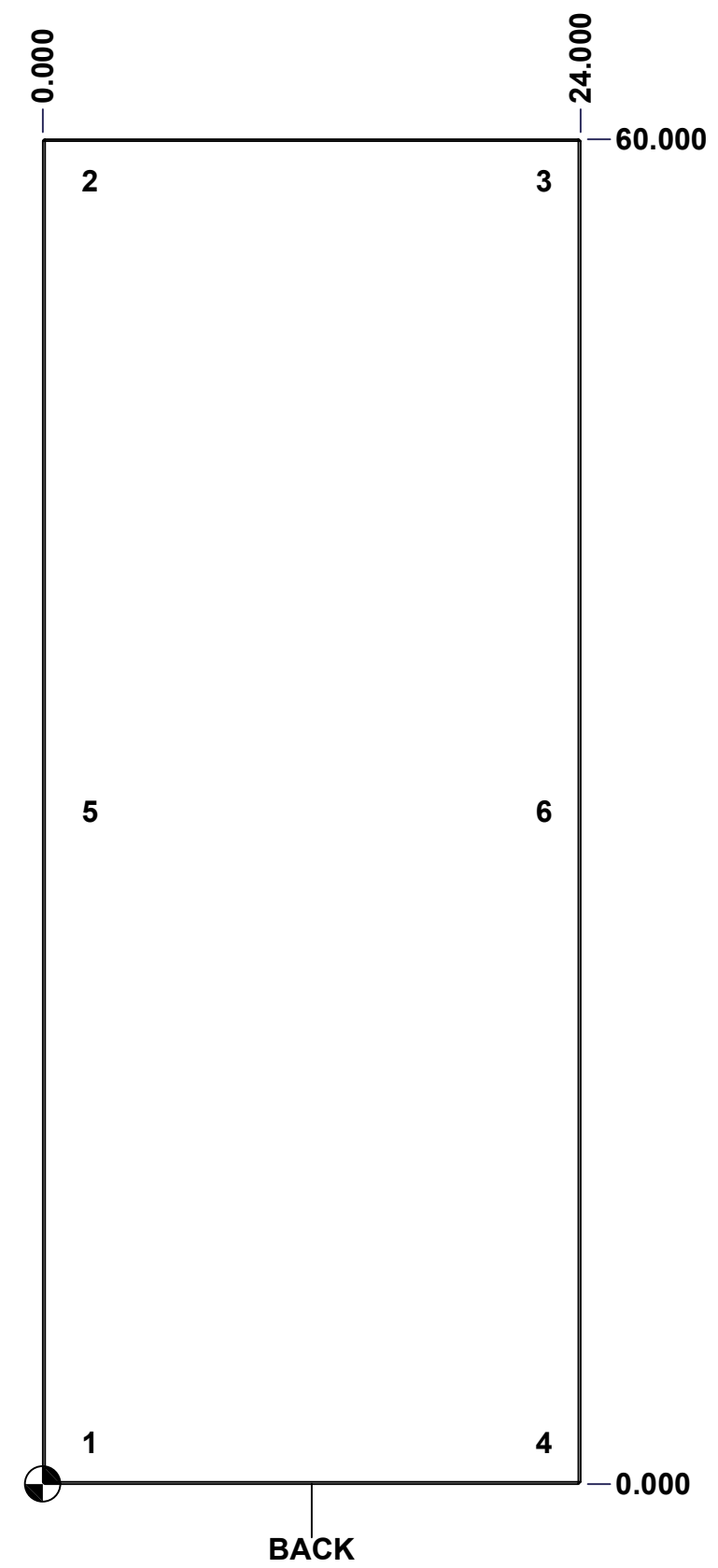
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	22.125	58.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	22.125	30.000	IP STUD M8 x 35mm (Inside)



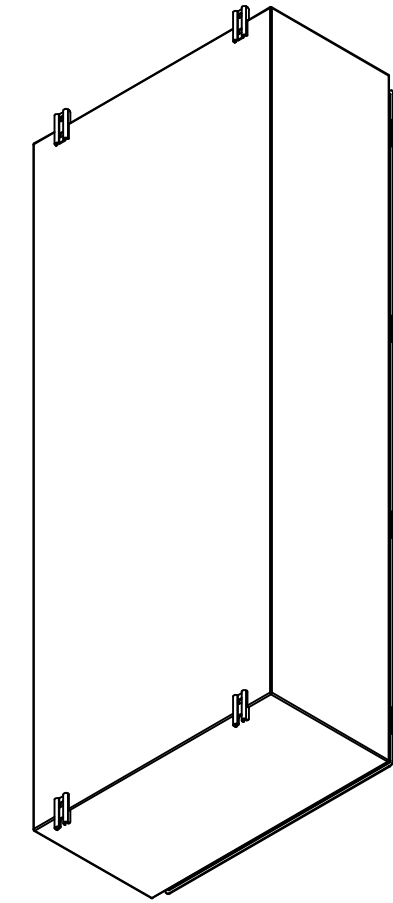
BACK

	Description	Status
	5412ESPR 60" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESPR602412THB</b>	<b>0</b> / 6
		16

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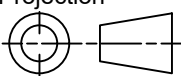
No.	Revisions	Date	By/Par



Isometric View

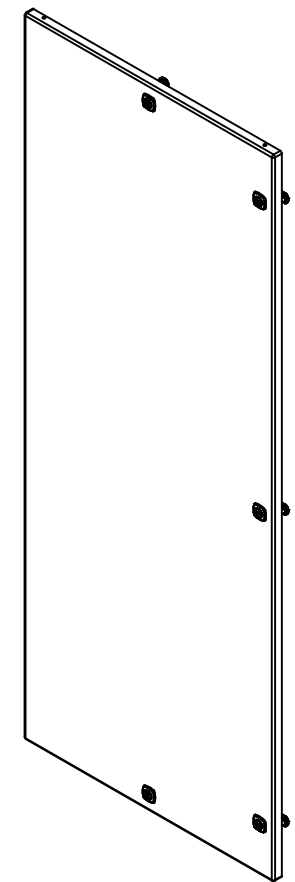
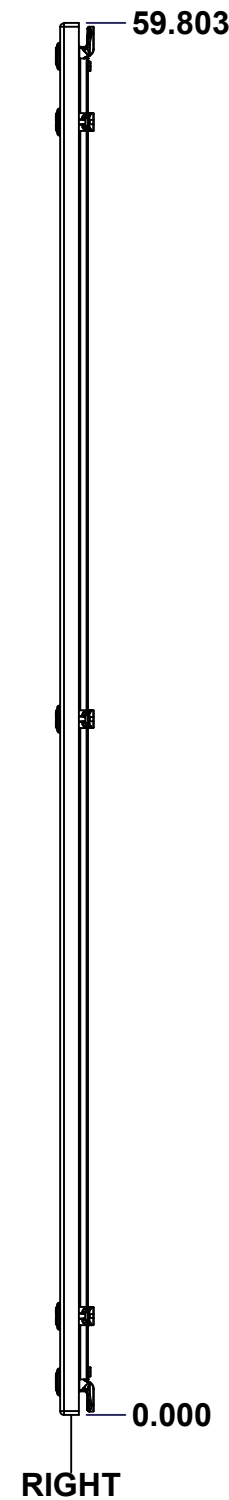
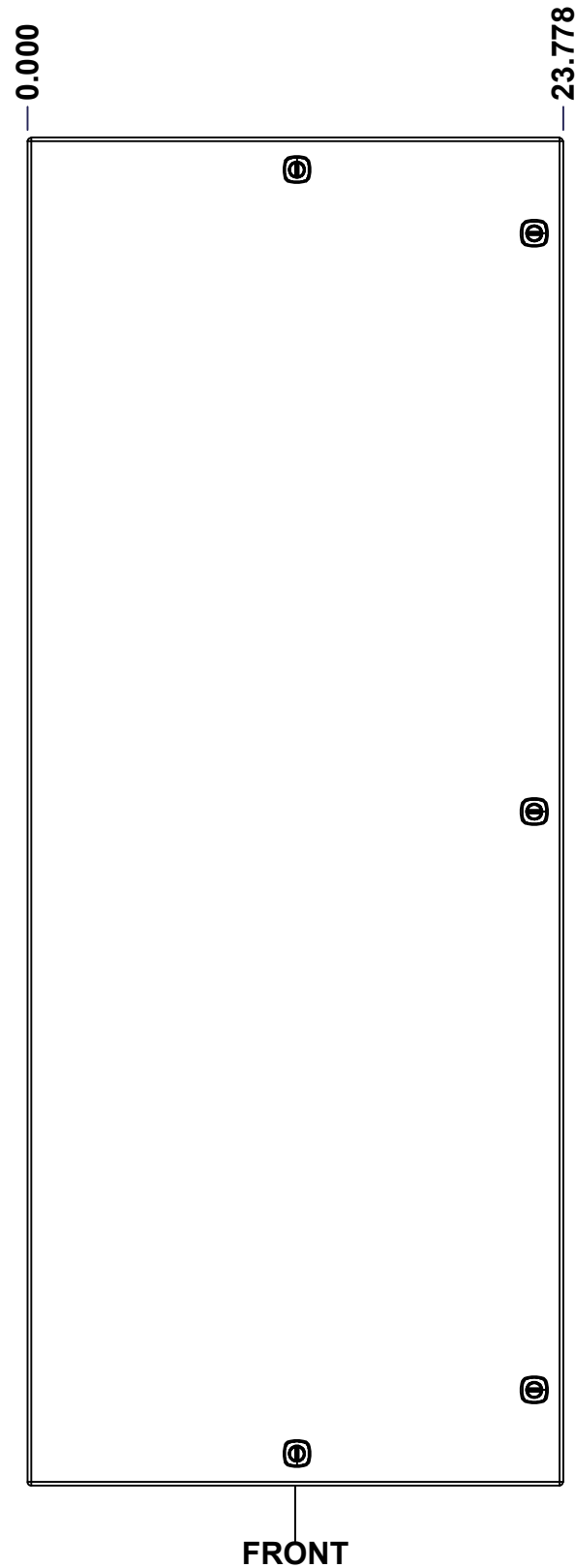
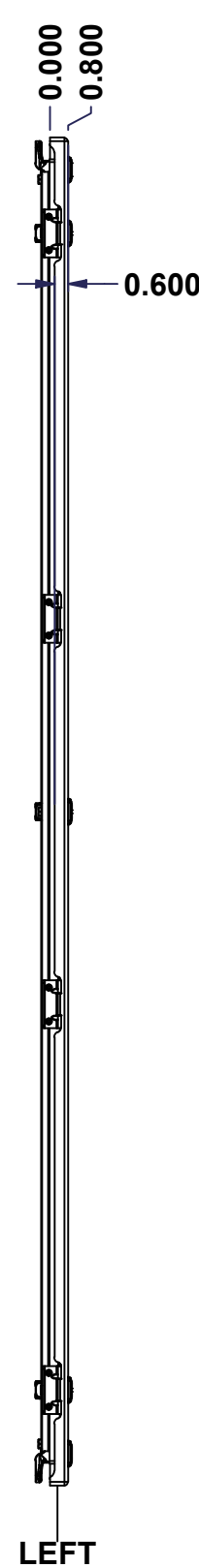
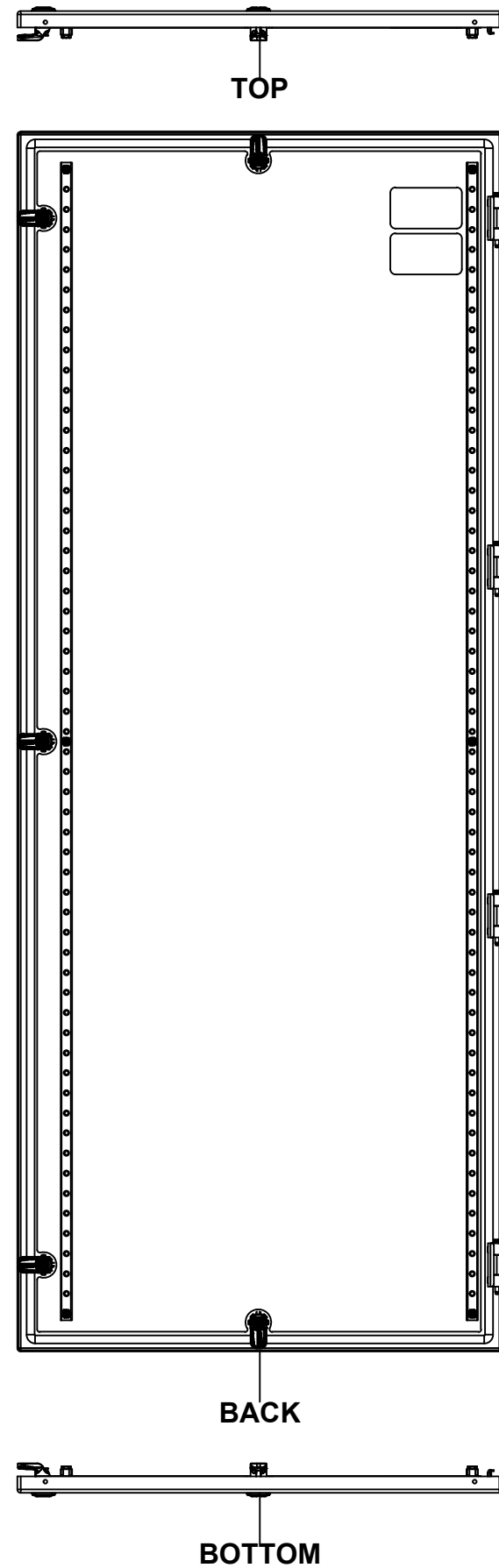


1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESPR602412THI-RS	0	5412ESPR 60" x 24" Right Insulation
1	5412ESPR602412THI-LS	0	5412ESPR 60" x 24" Left Insulation
1	5412ESPR602412THI-BT	0	5412ESPR 60" x 24"Bottom Insulation
1	5412ESPR602412THI-TP	0	5412ESPR 60" x 24"Top Insulation
1	5412ESPR602412THI-B	0	5412ESPR 60" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot (Close)
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Open)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESPR602412THB-P	0	5412ESPR 60" x 24" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

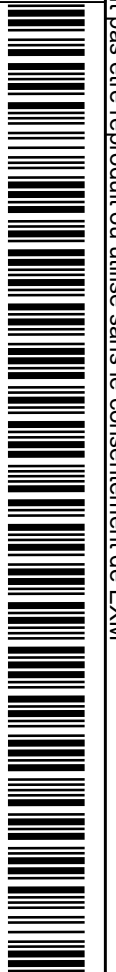
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Customer Client
Drawn By Dessiné Par BoxCad: BoxCad		Date 12-Mar-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESPR 60" x 24" x 12" Body		Detail Rev.
Part Number Numéro Pièce <b>5412ESPR602412THB</b>		Rev. <b>0</b> / 7

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No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESPR 60" x 24" Cover		
Part Number Numéro Pièce	Rev. 8	16
5412ESPR602412THC	0	

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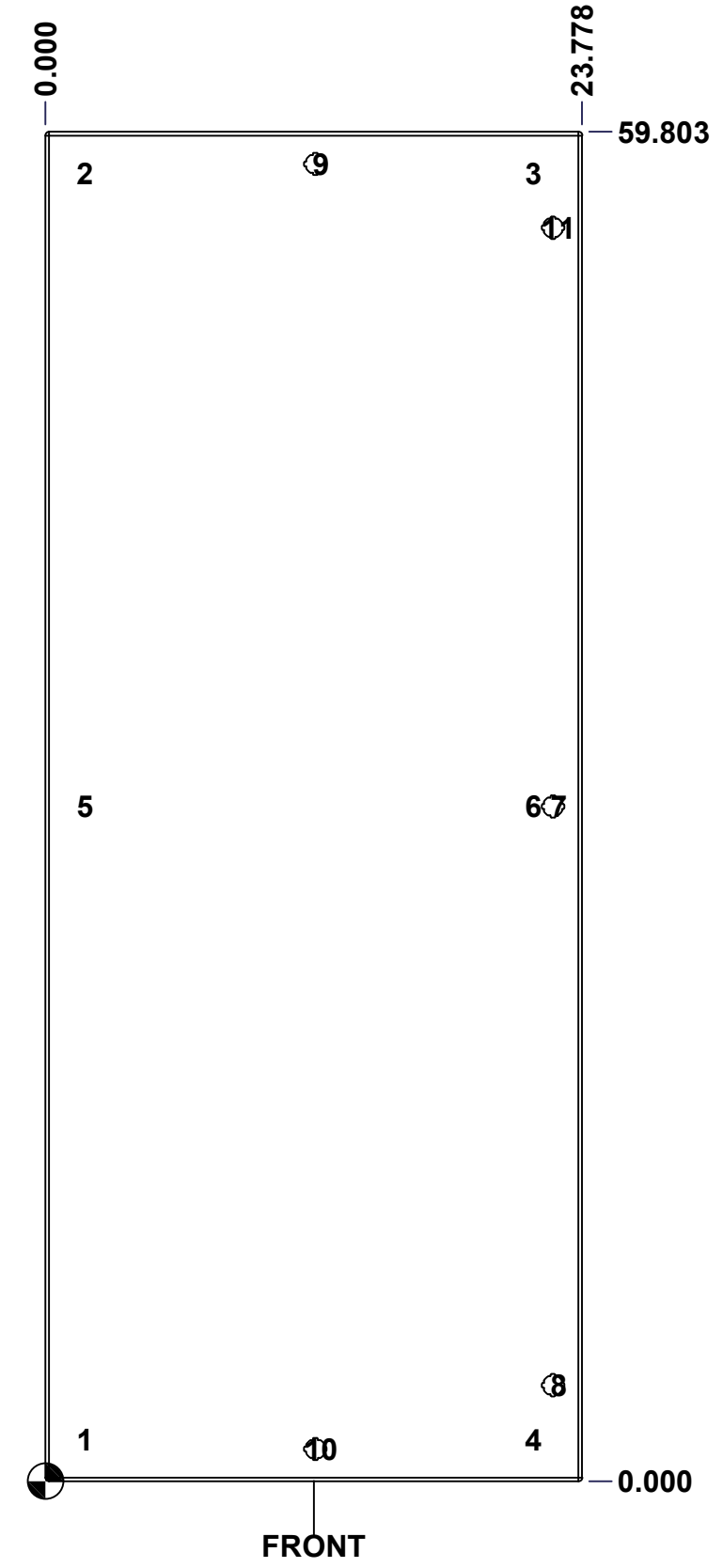
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	21.377	57.953	STUD M6 x 18mm (Inside)
4	21.377	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	21.377	29.902	STUD M6 x 18mm (Inside)
-----			
7	22.494	29.902	LOCK 880 SCQ4-SL @ 0.0°
8	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
9	11.959	58.379	LOCK 880 SCQ4-SL @ 90.0°
10	11.959	1.424	LOCK 880 SCQ4-SL @ 270.0°
11	22.494	55.553	LOCK 880 SCQ4-SL @ 0.0°

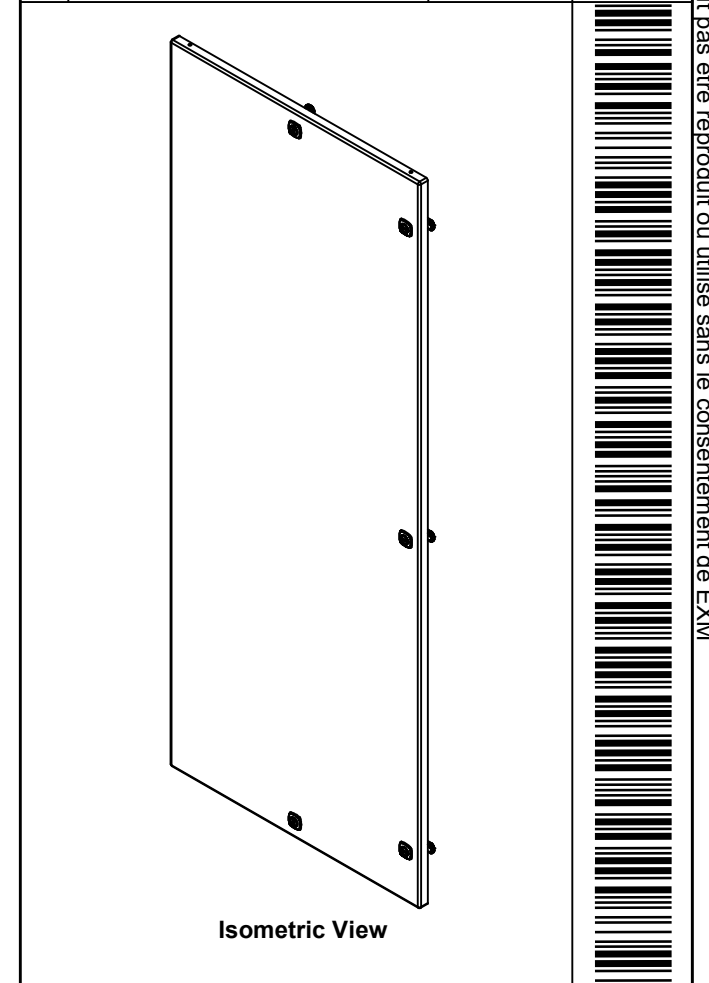


	Description	Status
	5412ESPR 60" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESPR602412THC</b>	<b>0</b>
		9
		16

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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 12-Mar-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

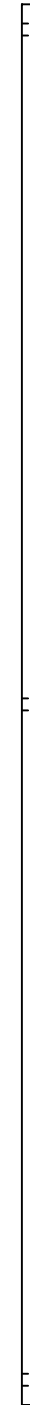
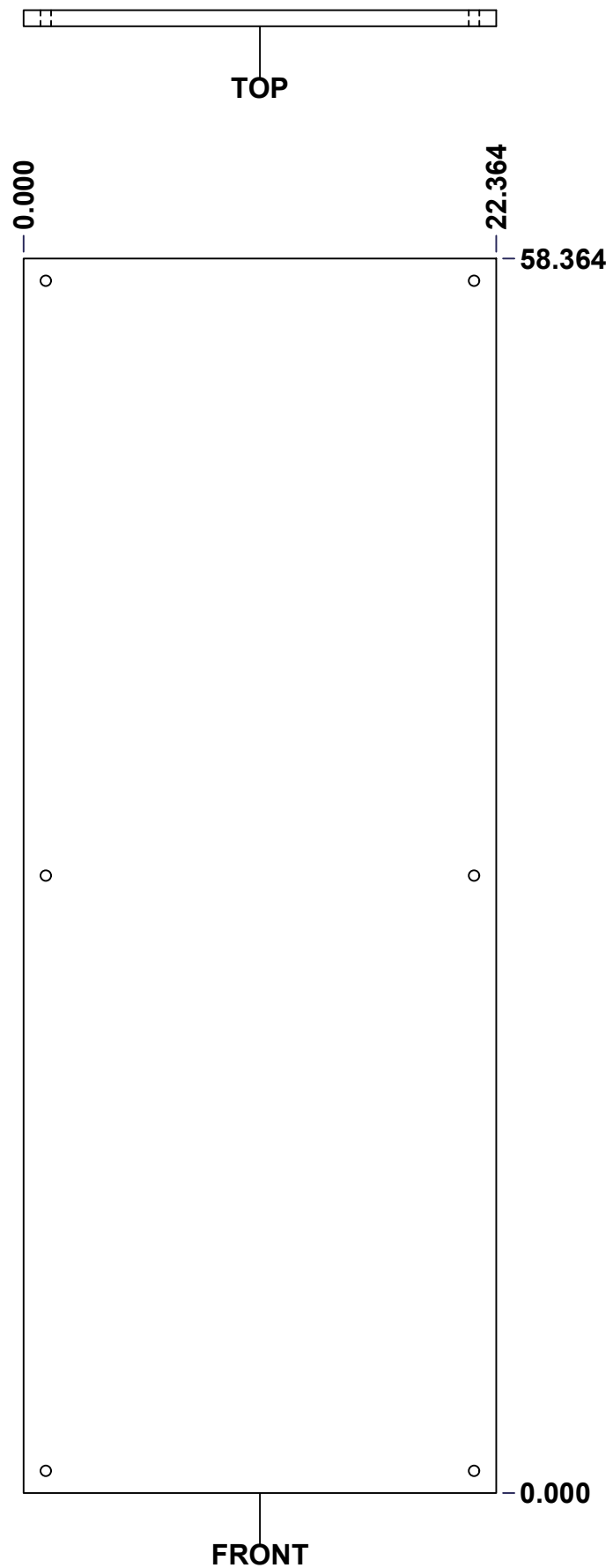
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESPR 60" x 24" Cover	
Detail Rev.	

Part Number Numéro Pièce <b>5412ESPR602412THC</b>	Rev. <b>0</b>	10 16
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QTY	Part Number	Rev	Description
5	STK-K-12500	19	5412 ES 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
1	5412ESPR602412THI-C	0	5412ESPR 60" x 24" Cover Insulation
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESPR602412THG	0	5412ESPR 60" x 24" Cover Gasket Part
1	5412ESPR602412THC-P	0	5412ESPR 60" x 24" Cover Part
4	STK-A-33005PR	1	5412 ESPR Hinge 180° (Body Part)
Parts List			

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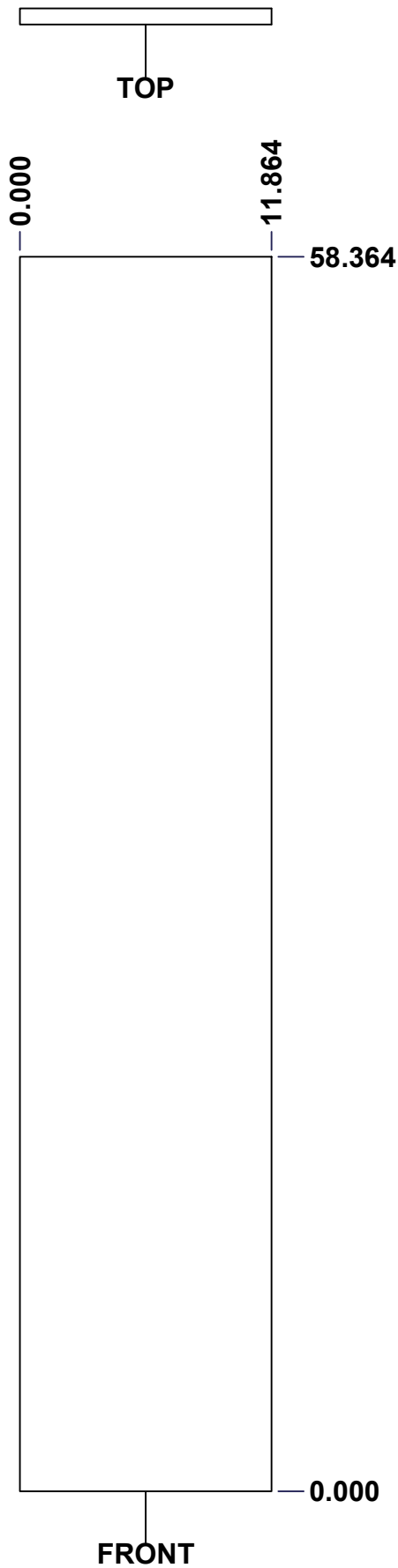
No.	Revisions	Date	By/Par

**Isometric View**

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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESPR 60" x 24" Back Insulation		Detail Rev.
Part Number Numéro Pièce <b>5412ESPR602412THI-B</b>		Rev. 11
SEE BILL OF MATERIAL ON LAST PAGE		0 16

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No.	Revisions	Date	By/Par

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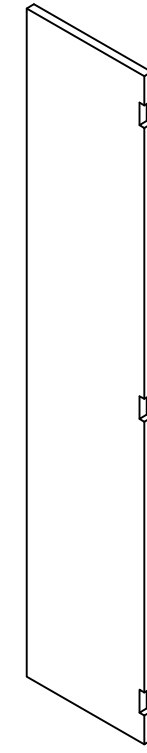
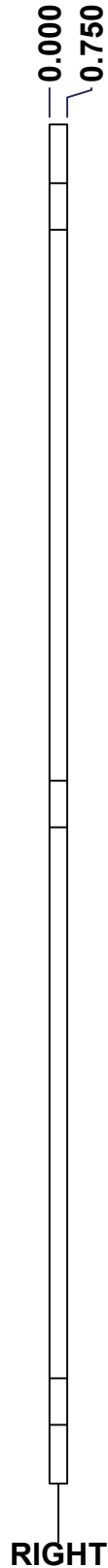
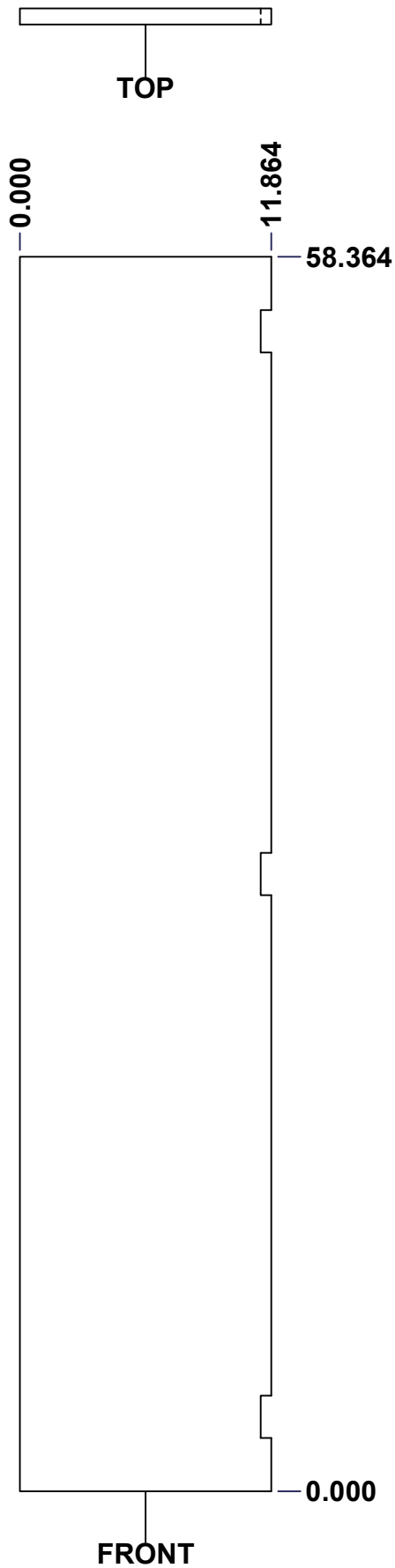
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Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESPR 60" x 24" Left Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	12 / 16

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**5412ESPR602412THI-LS**

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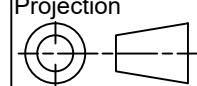
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No.	Revisions	Date	By/Par

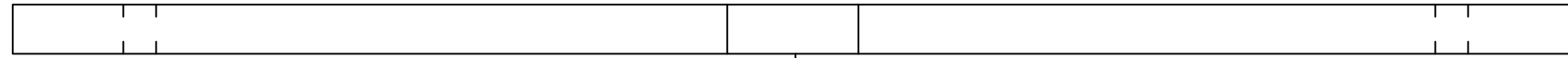
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESPR 60" x 24" Right Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	13 16

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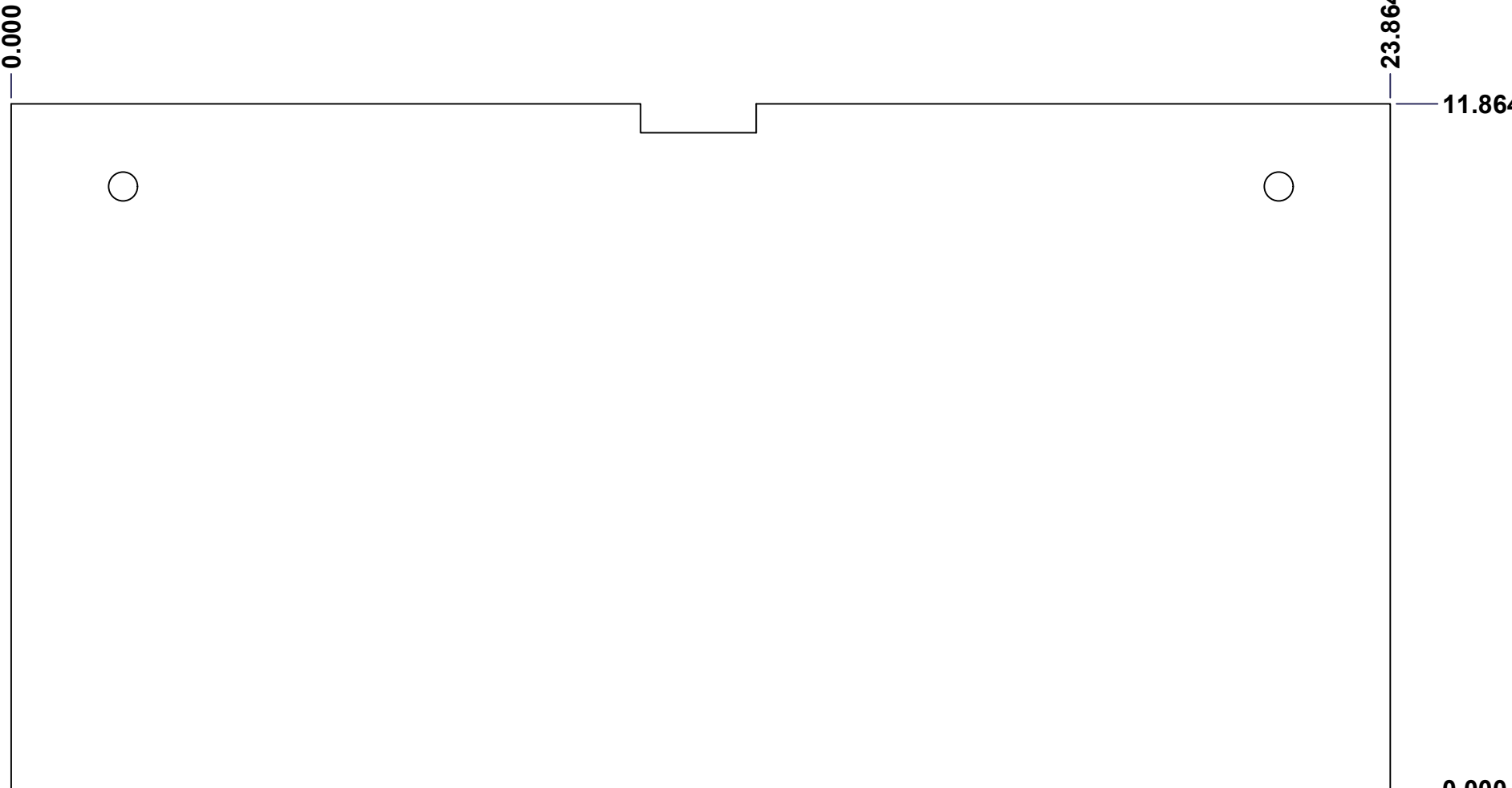
**5412ESPR602412THI-RS**

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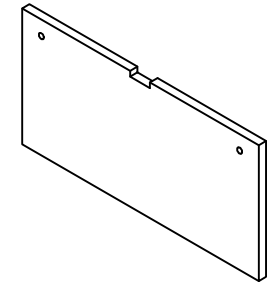
TOP



FRONT




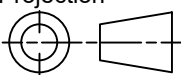
RIGHT



Isometric View



No.	Revisions	Date	By/Par

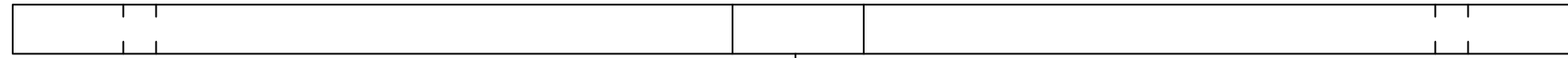
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 60" x 24"Top Insulation		
Part Number Numéro Pièce	Rev. 0	14 / 16

SEE BILL OF MATERIAL ON LAST PAGE

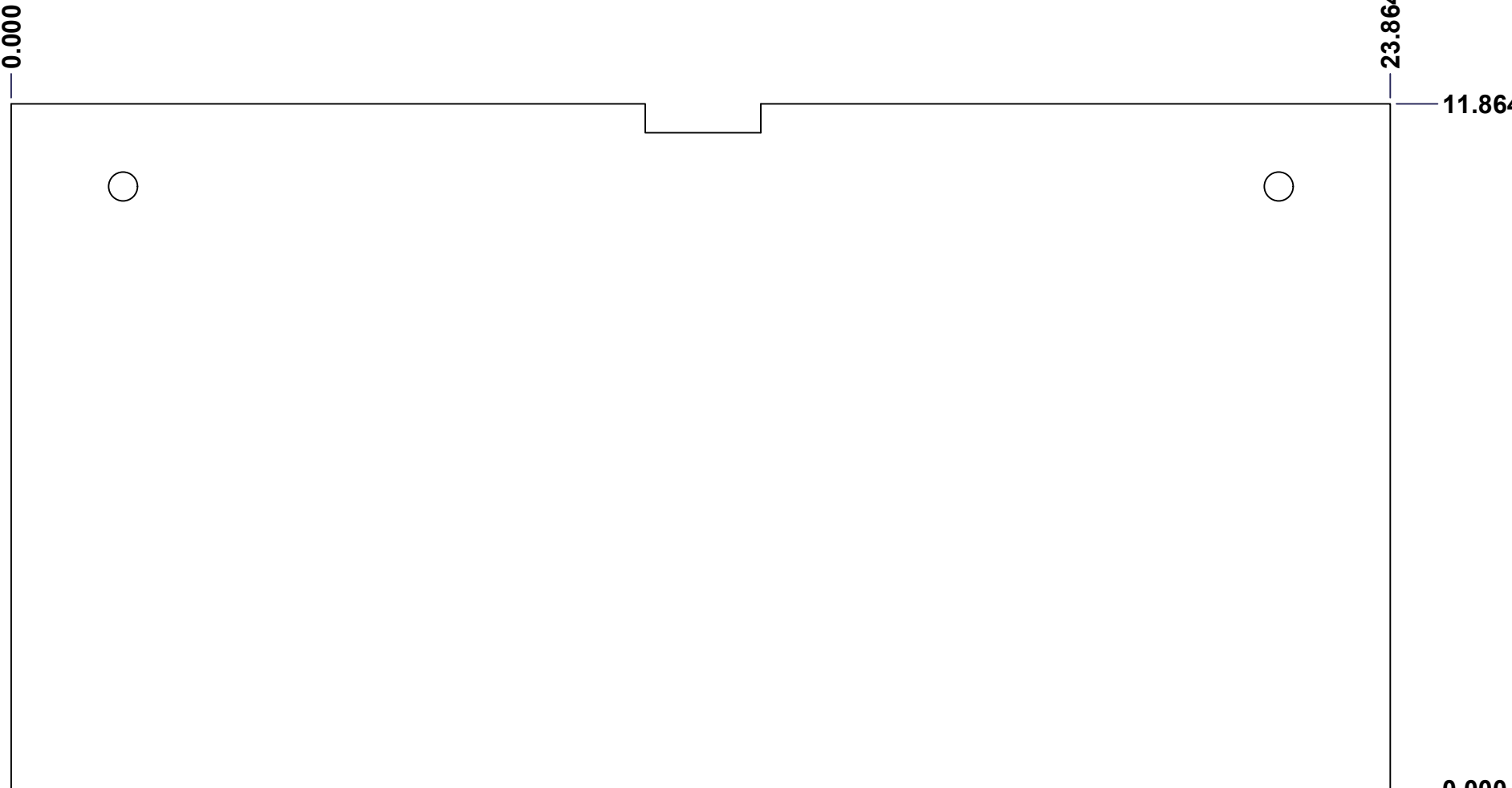
**5412ESPR602412THI-TP**

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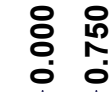
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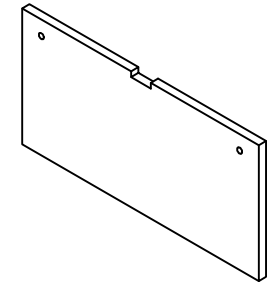
TOP



FRONT




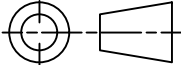
RIGHT



Isometric View



No.	Revisions	Date	By/Par

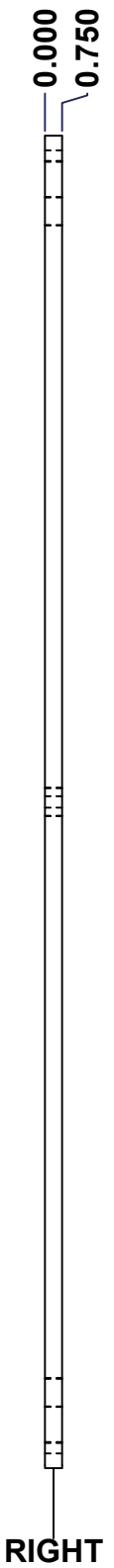
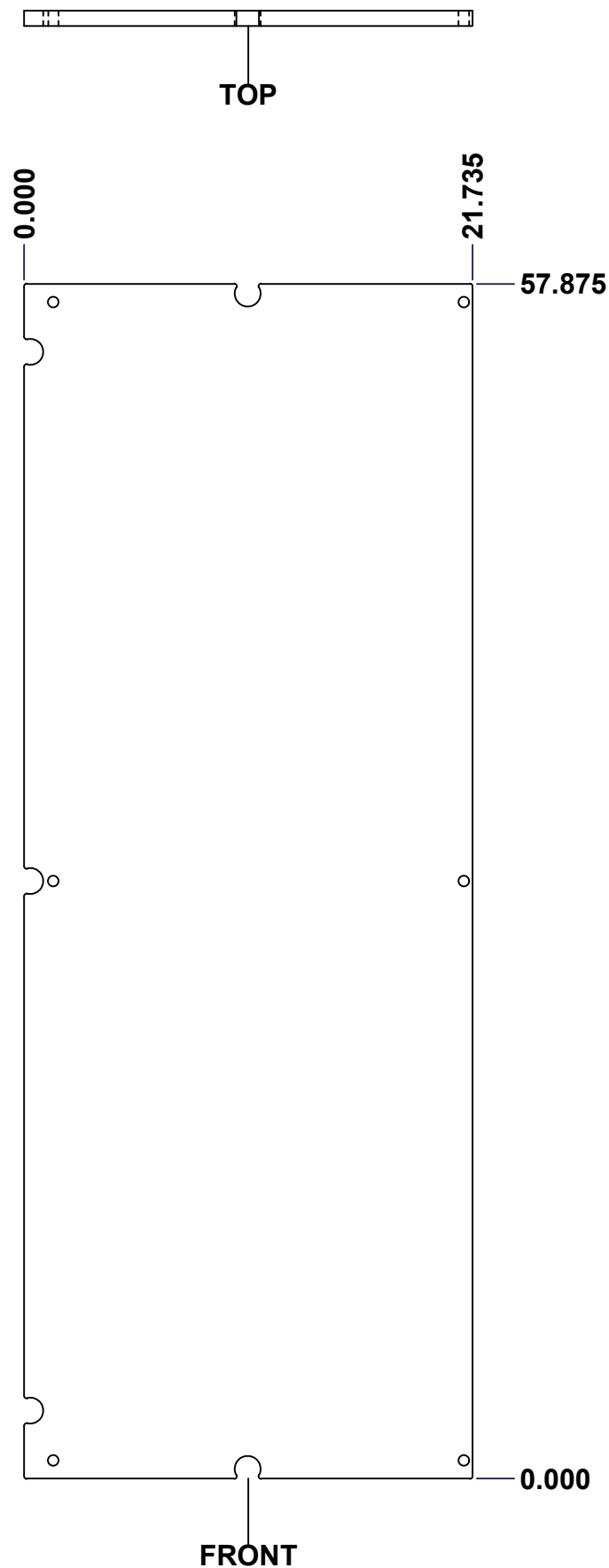
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Smooth
Description 5412ESPR 60" x 24"Bottom Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	15 / 16

SEE BILL OF MATERIAL ON LAST PAGE

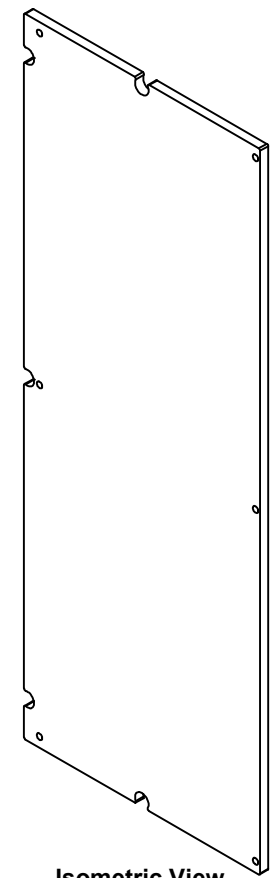
**5412ESPR602412THI-BT**

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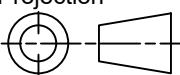


No.	Revisions	Date	By/Par



**Isometric View**

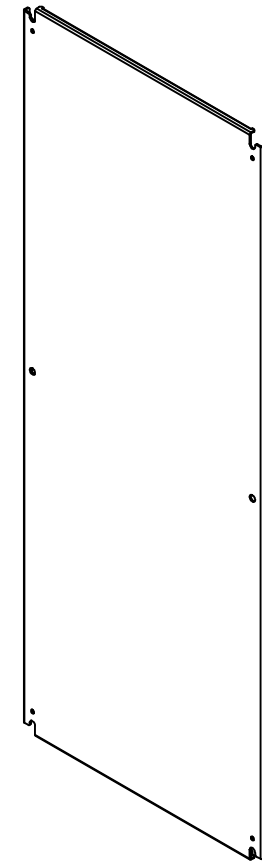
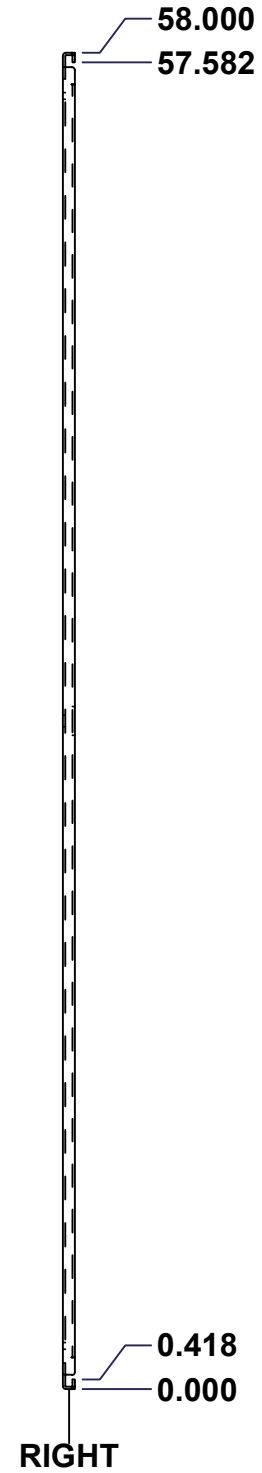
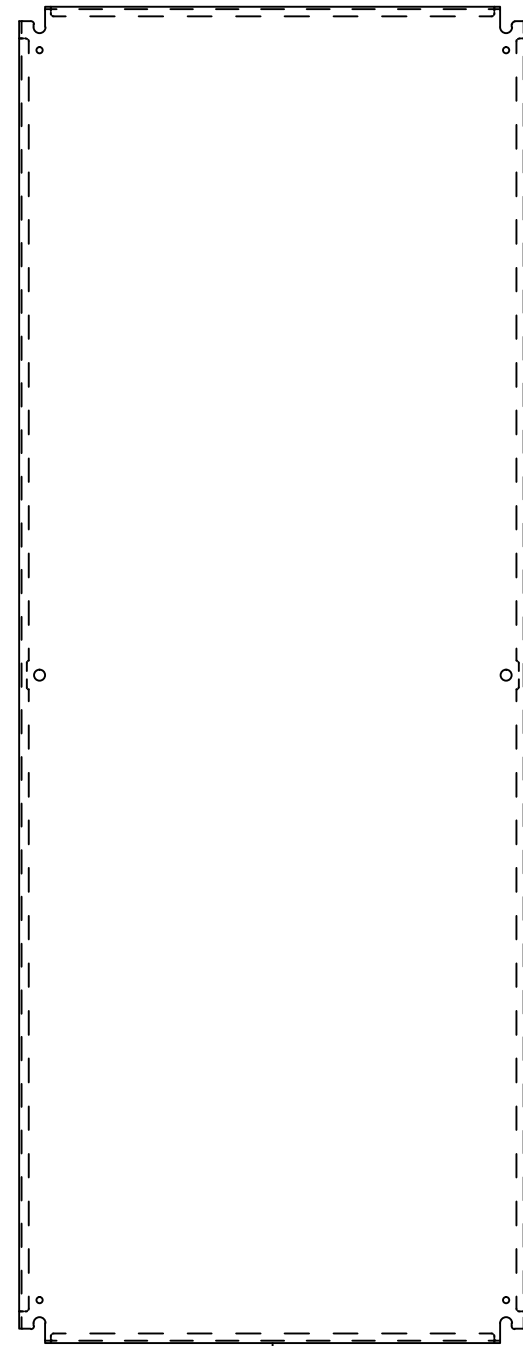
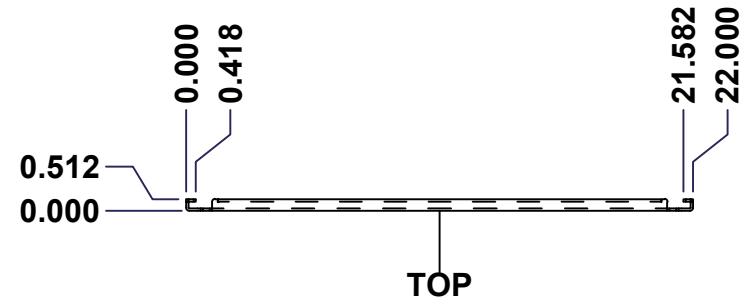


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESPR 60" x 24" Cover Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESPR602412THI-C		Rev. 0 / 16

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No.	Revisions	Date	By/Par

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev.
<b>881 SP6024G</b>	<b>0</b>

1  
2

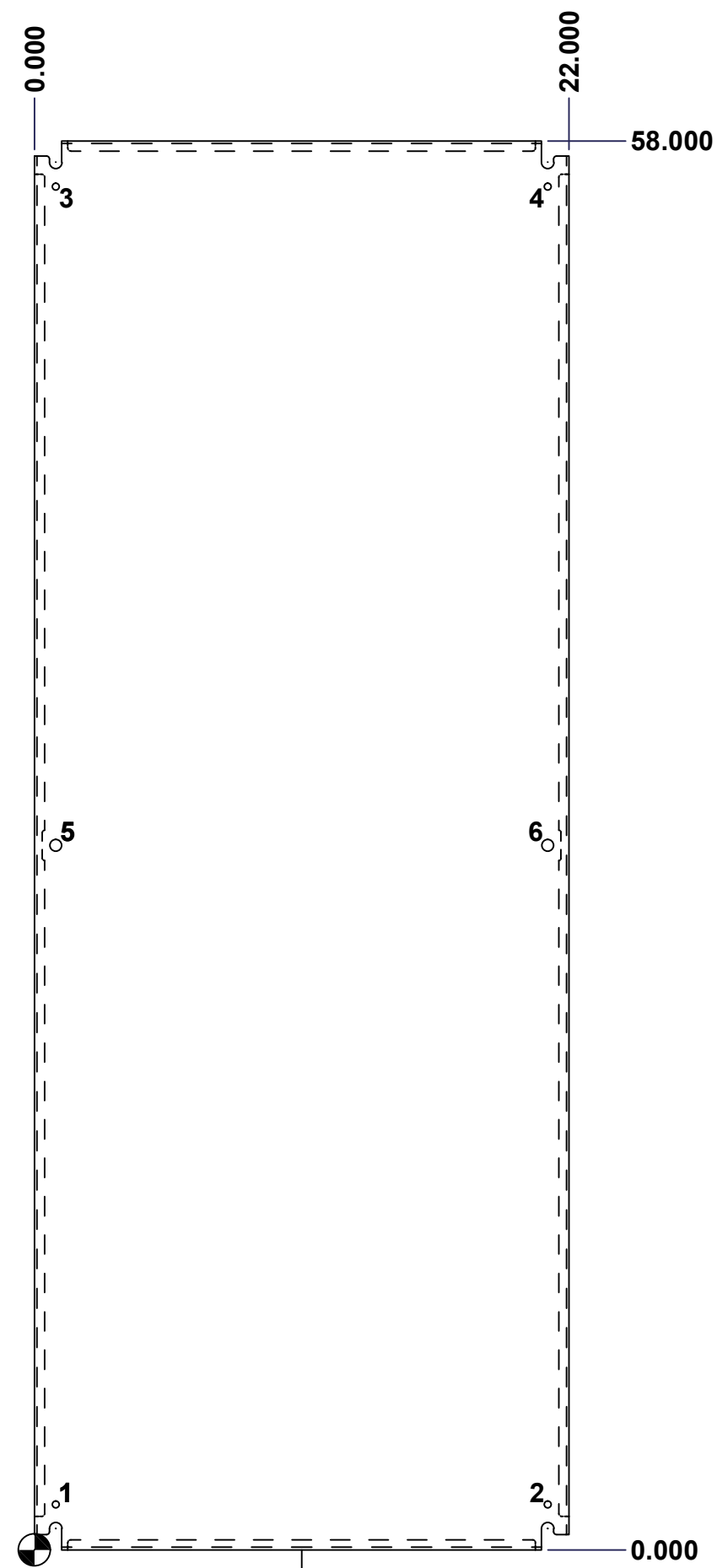
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	56.125	GROUND HOLE (RND Ø0.290)
4	21.125	56.125	GROUND HOLE (RND Ø0.290)
5	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	29.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
Projection 		Date Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP6024G	0	2