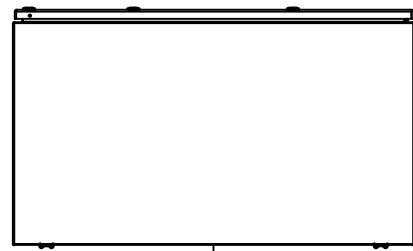
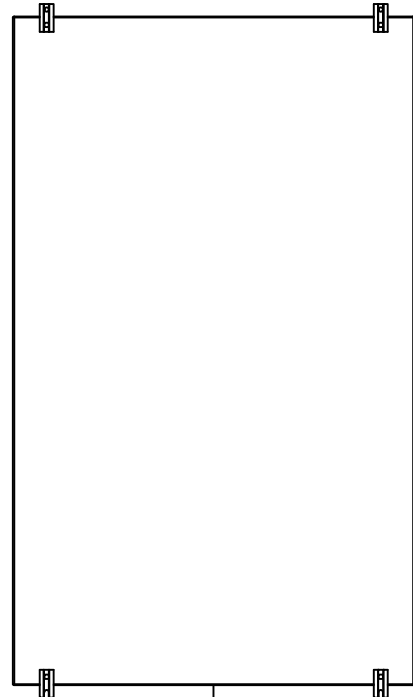


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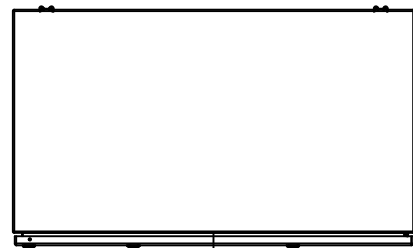
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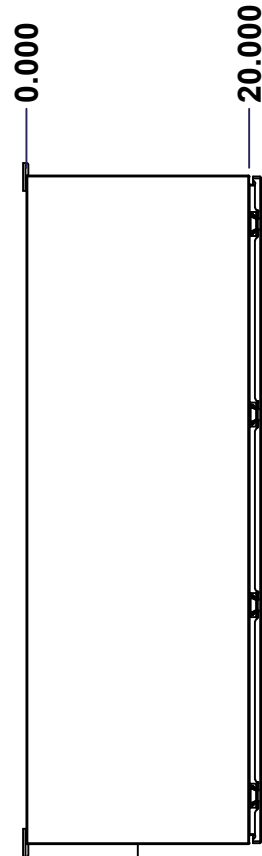
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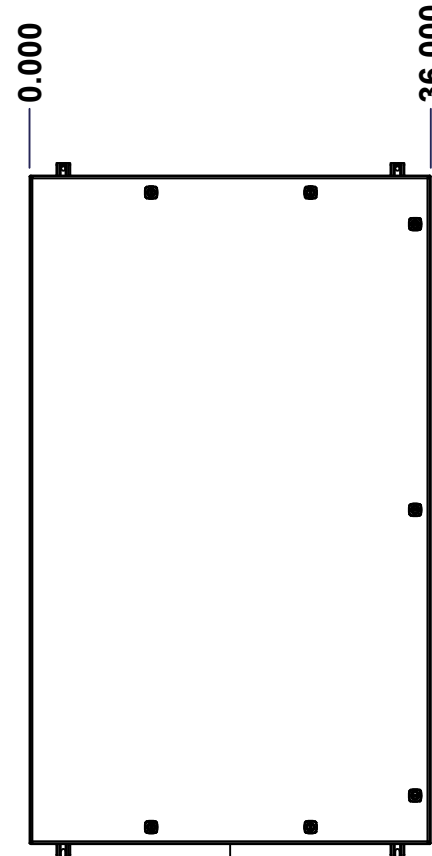
BACK



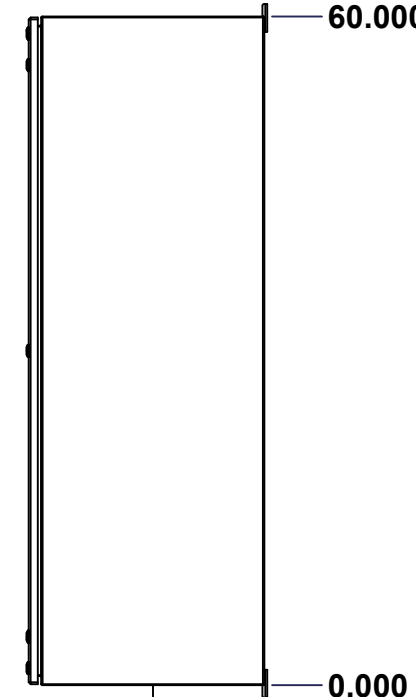
BOTTOM



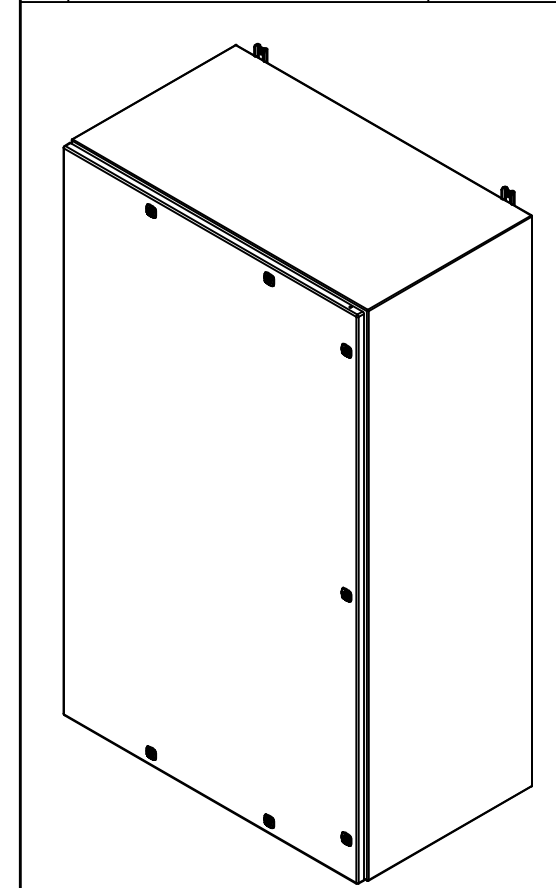
LEFT



FRONT




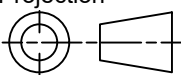
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESPR 60" x 36" x 20" Assembly		Detail Rev.
Part Number Numéro Pièce	Rev. 0	1 / 16

SEE BILL OF MATERIAL ON LAST PAGE

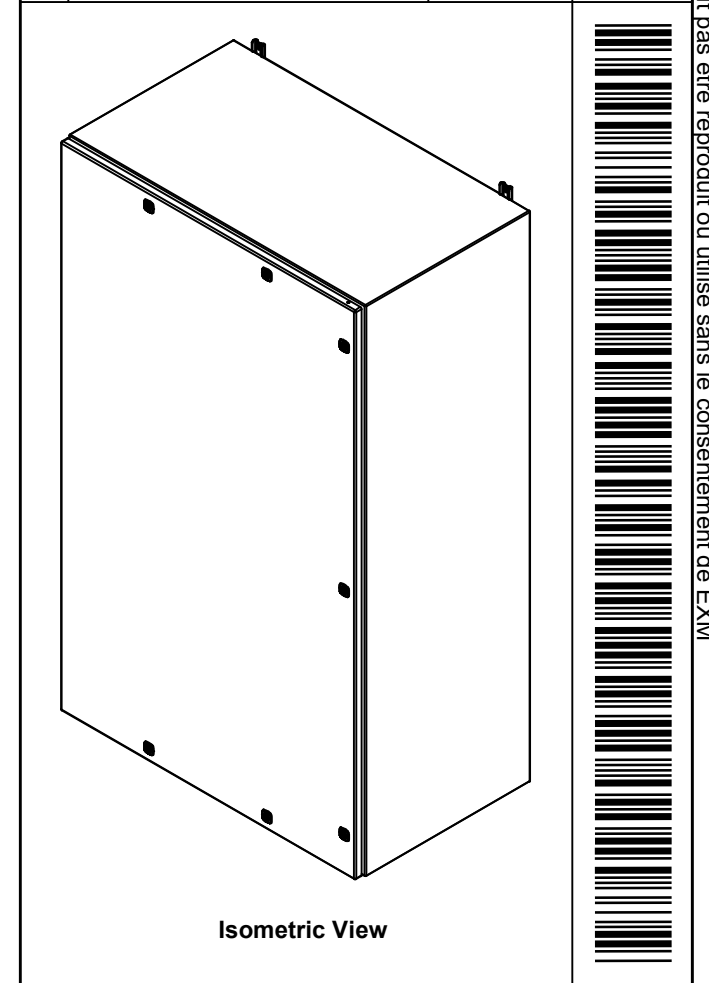
5412ESPR603620TH

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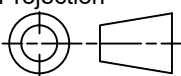
NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W R5 Insulation (Installed aluminum visible)

No.	Revisions	Date	By/Par



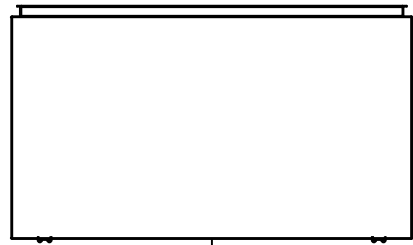
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6036G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESPR603620THC	0	5412ESPR 60" x 36" Cover
1	5412ESPR603620THB	0	5412ESPR 60" x 36" x 20" Body
8	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

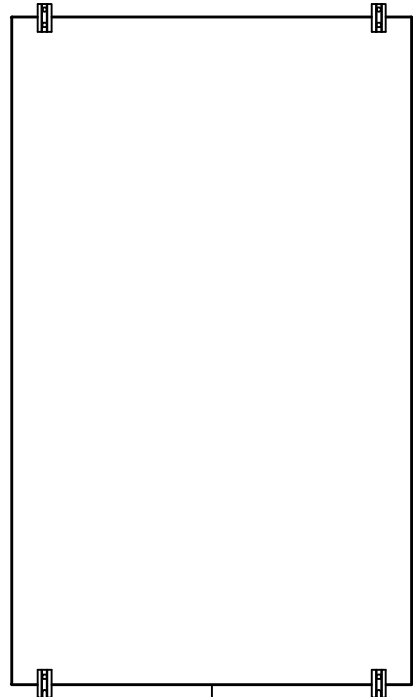
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESPR 60" x 36" x 20" Assembly		
Part Number Numéro Pièce	Rev. 0	2 / 16
5412ESPR603620TH		

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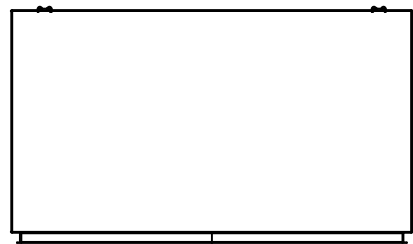
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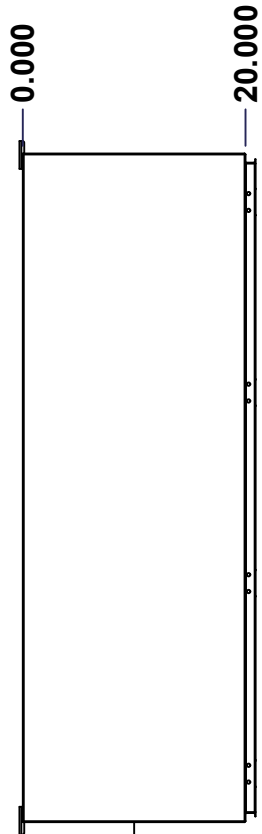
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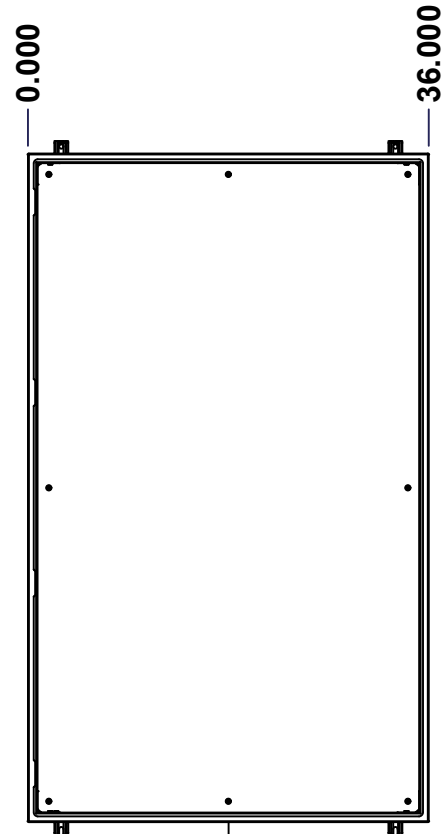
BACK



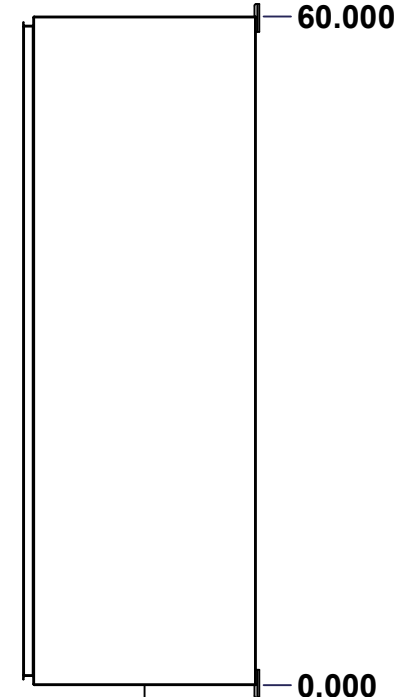
BOTTOM



LEFT

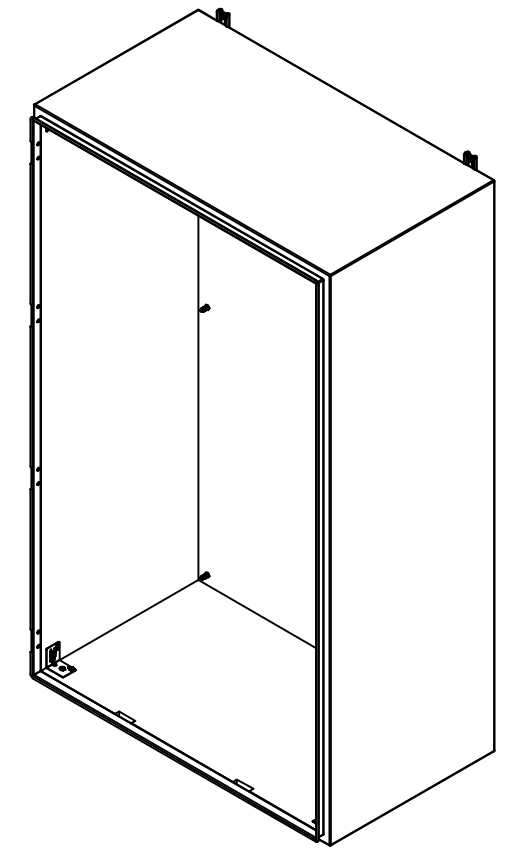


FRONT




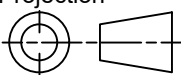
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No.	Revisions	Date	By/Par



Isometric View



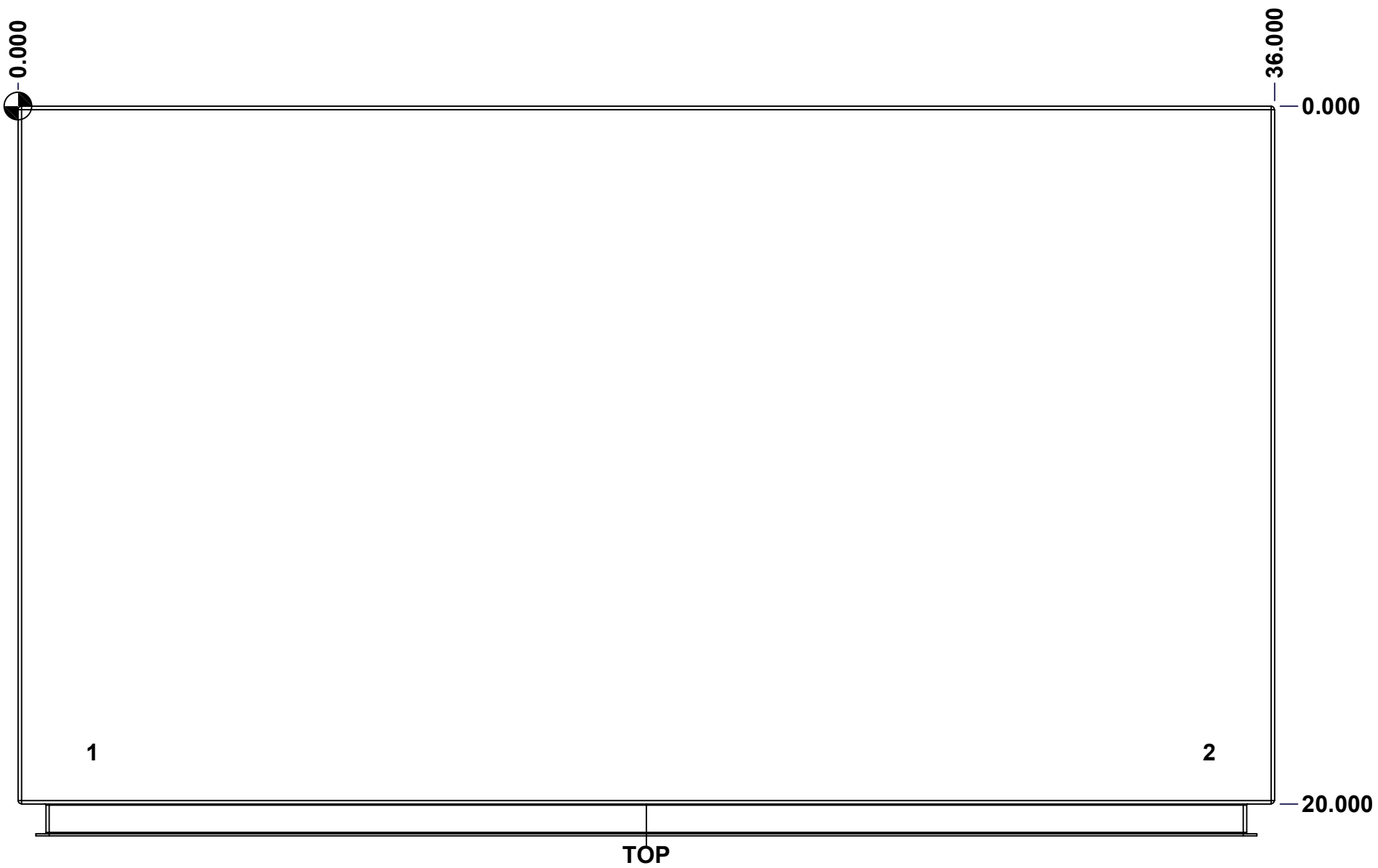
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Mar-25
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 60" x 36" x 20" Body		
Part Number Numéro Pièce	Rev. 0	3 / 16
5412ESPR603620THB		

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	18.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESPR 60" x 36" x 20" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR603620THB	0 / 4
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	18.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESPR 60" x 36" x 20" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR603620THB	0 / 5
		16

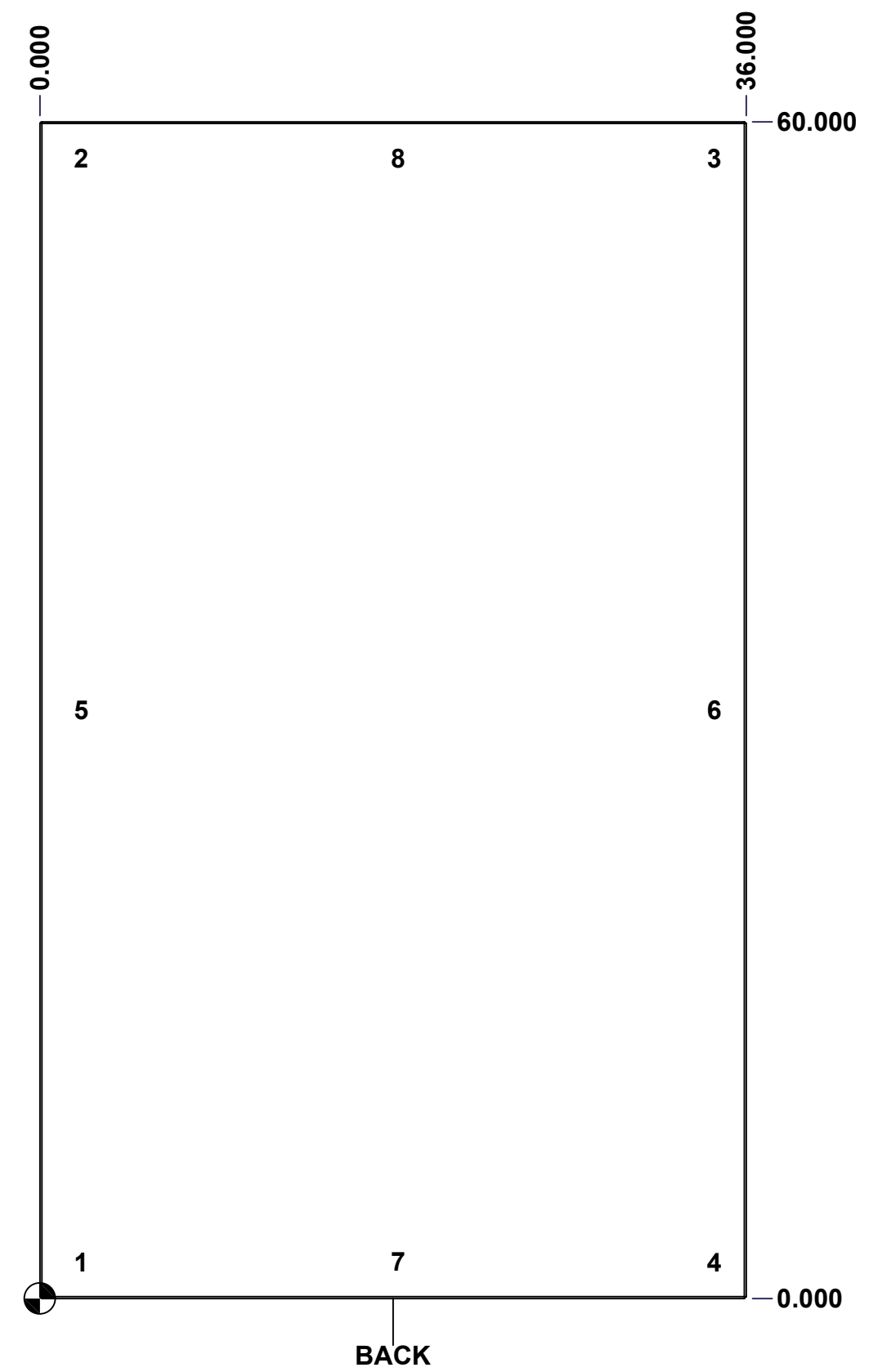
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)

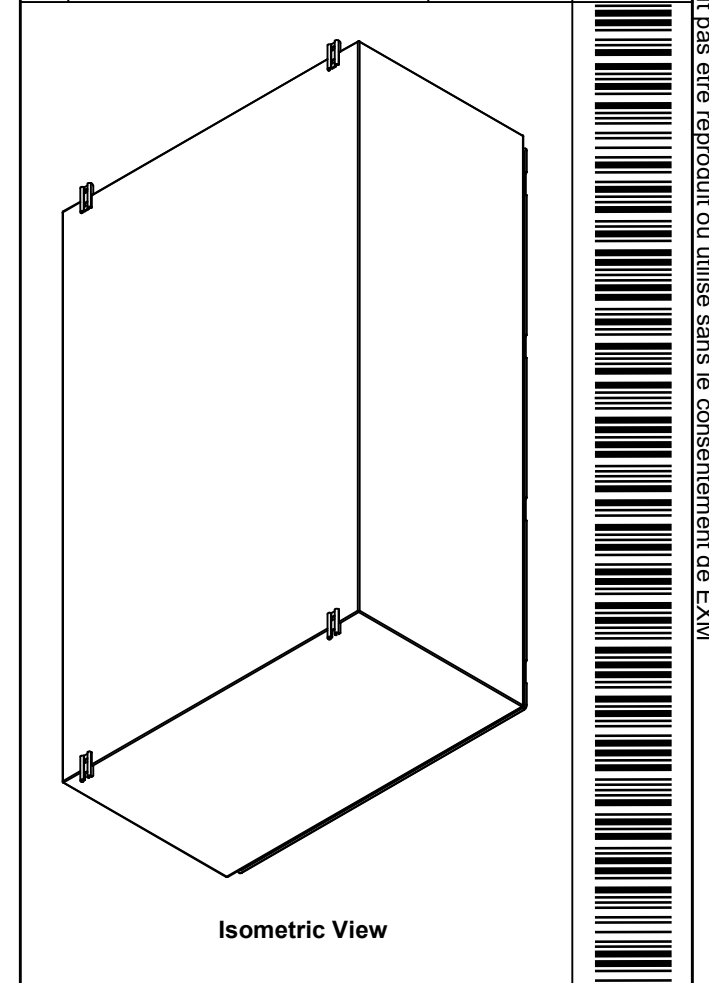


	Description	Status
	5412ESPR 60" x 36" x 20" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR603620THB	0 / 6
		16


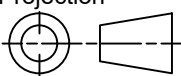
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No.	Revisions	Date	By/Par

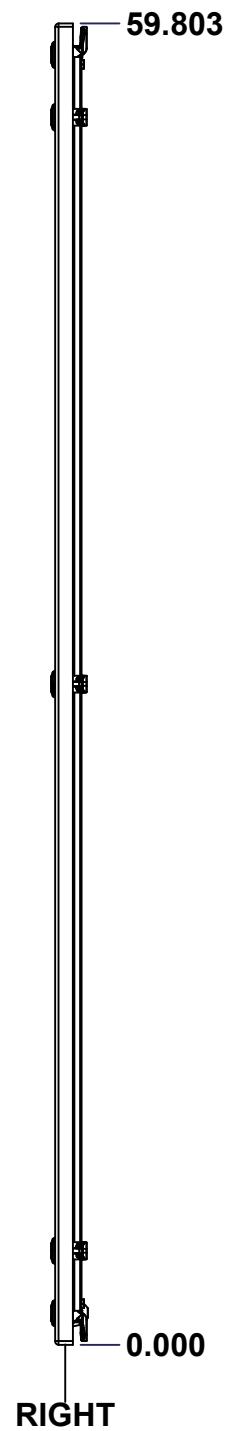
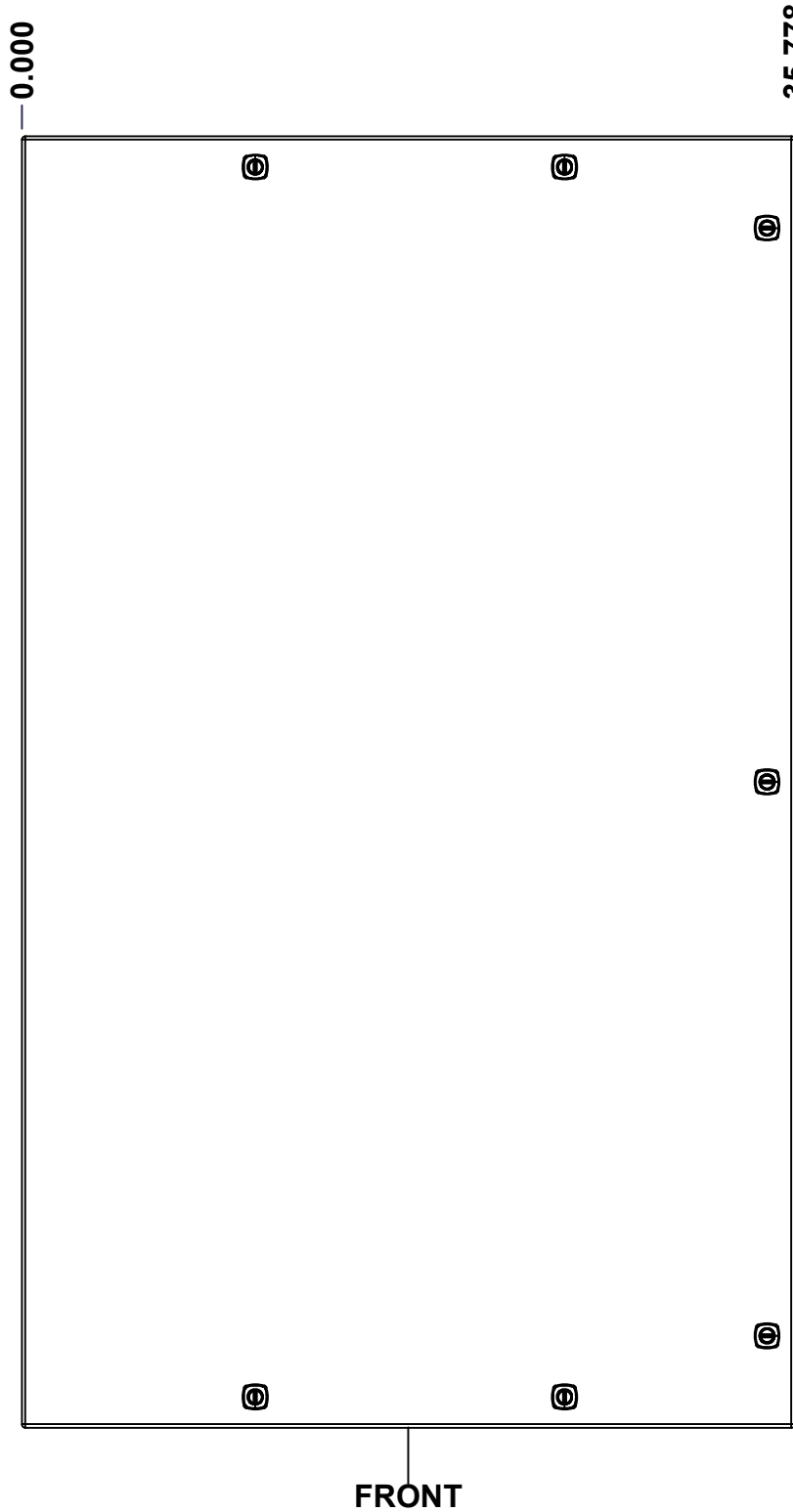
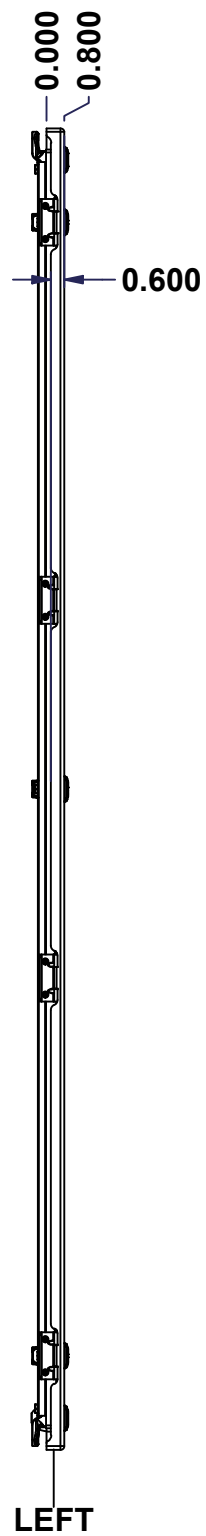
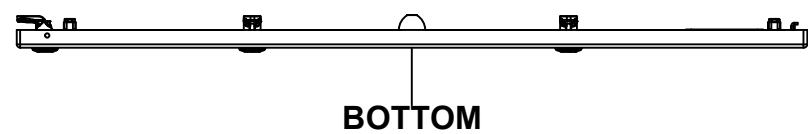
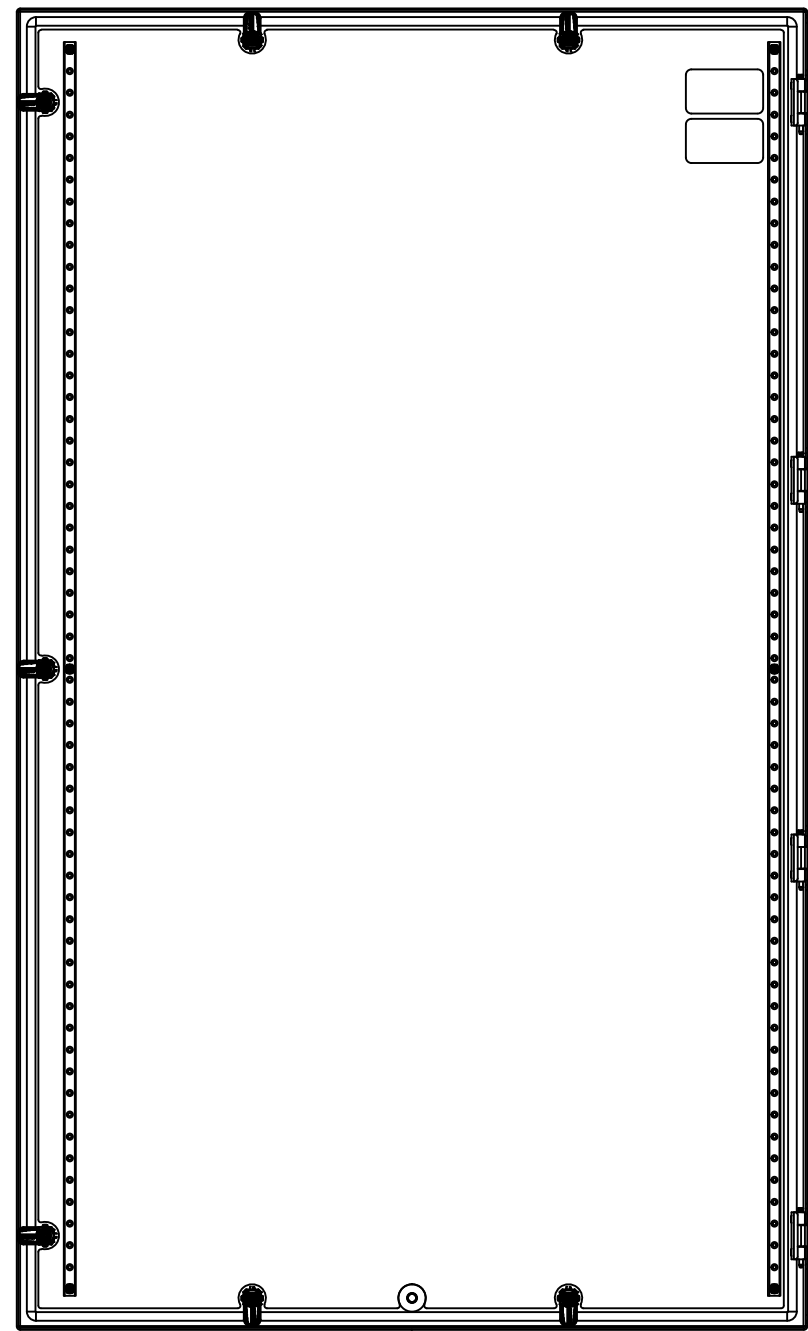
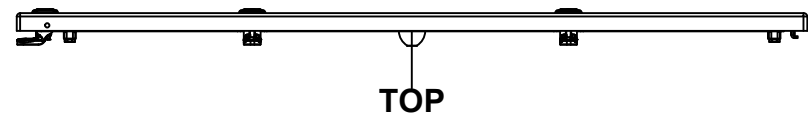


1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESPR603620THI-RS	0	5412ESPR 60" x 36" Right Insulation
1	5412ESPR603620THI-LS	0	5412ESPR 60" x 36" Left Insulation
1	5412ESPR603620THI-BT	0	5412ESPR 60" x 36"Bottom Insulation
1	5412ESPR603620THI-TP	0	5412ESPR 60" x 36"Top Insulation
1	5412ESPR603620THI-B	0	5412ESPR 60" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot (Close)
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Open)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESPR603620THB-P	0	5412ESPR 60" x 36" x 20" Body Part
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Customer Client
Drawn By Dessiné Par BoxCad: BoxCad		Date 12-Mar-25
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESPR 60" x 36" x 20" Body		Detail Rev.
Part Number Numéro Pièce 5412ESPR603620THB		Rev. 7 0

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 12-Mar-25	
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESPR 60" x 36" Cover		Detail Rev.
Part Number / Numéro Pièce: 5412ESPR603620THC	Rev. 0	8 / 16

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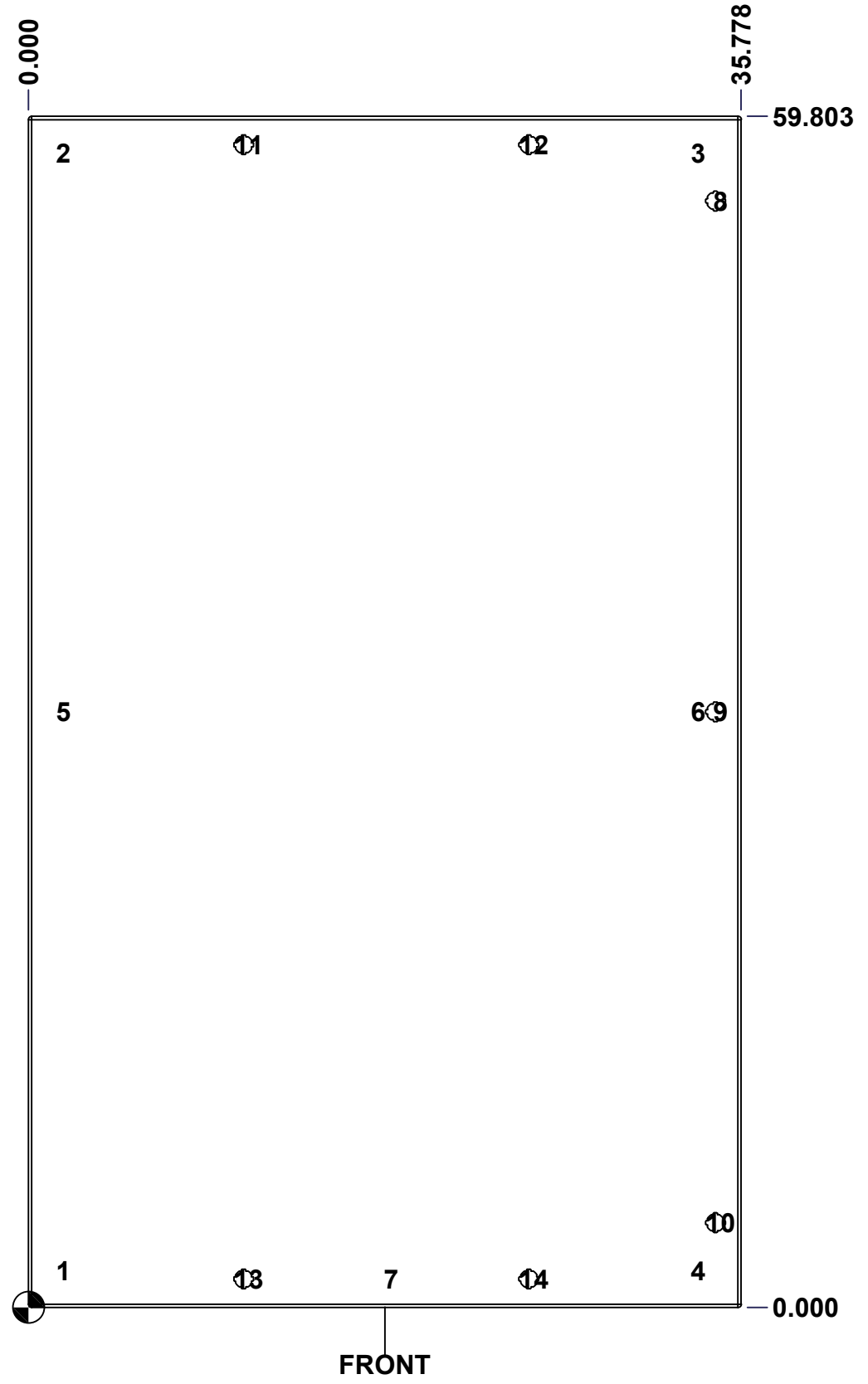
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	33.377	57.953	STUD M6 x 18mm (Inside)
4	33.377	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	33.377	29.902	STUD M6 x 18mm (Inside)
7	17.959	1.435	STUD M6 x 18mm (Inside)

8	34.494	55.553	LOCK 880 SCQ4-SL @ 0.0°
9	34.494	29.902	LOCK 880 SCQ4-SL @ 0.0°
10	34.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
11	10.800	58.379	LOCK 880 SCQ4-SL @ 90.0°
12	25.118	58.379	LOCK 880 SCQ4-SL @ 90.0°
13	10.800	1.424	LOCK 880 SCQ4-SL @ 270.0°
14	25.118	1.424	LOCK 880 SCQ4-SL @ 270.0°



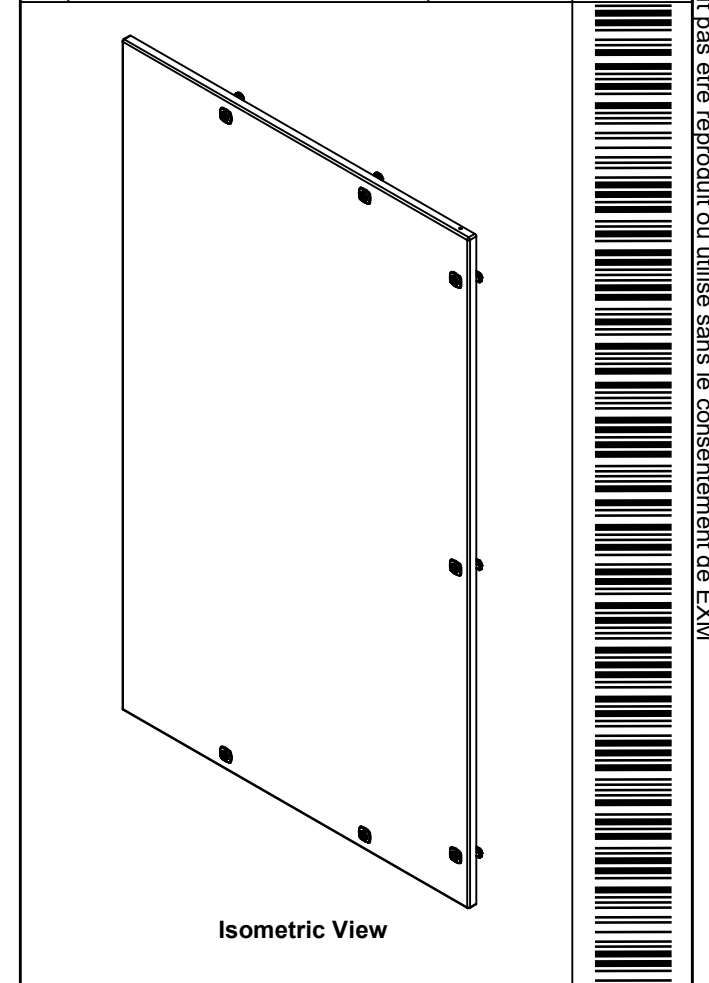
FRONT

	Description	Status
	5412ESPR 60" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESPR603620THC	0
		9
		16

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No.	Revisions	Date	By/Par




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Flatness
 Aplatissement
 Max 3.0mm
Projection


7	STK-K-12500	19	5412 ES 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
1	5412ESPR603620THI-C	0	5412ESPR 60" x 36" Cover Insulation
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
7	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESPR603620THG	0	5412ESPR 60" x 36" Cover Gasket Part
1	5412ESPR603620THC-P	0	5412ESPR 60" x 36" Cover Part
4	STK-A-33005PR	1	5412 ESPR Hinge 180° (Body Part)

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 12-Mar-25
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

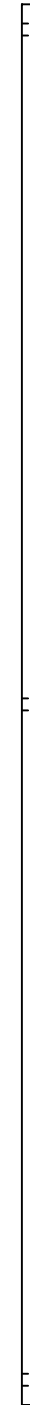
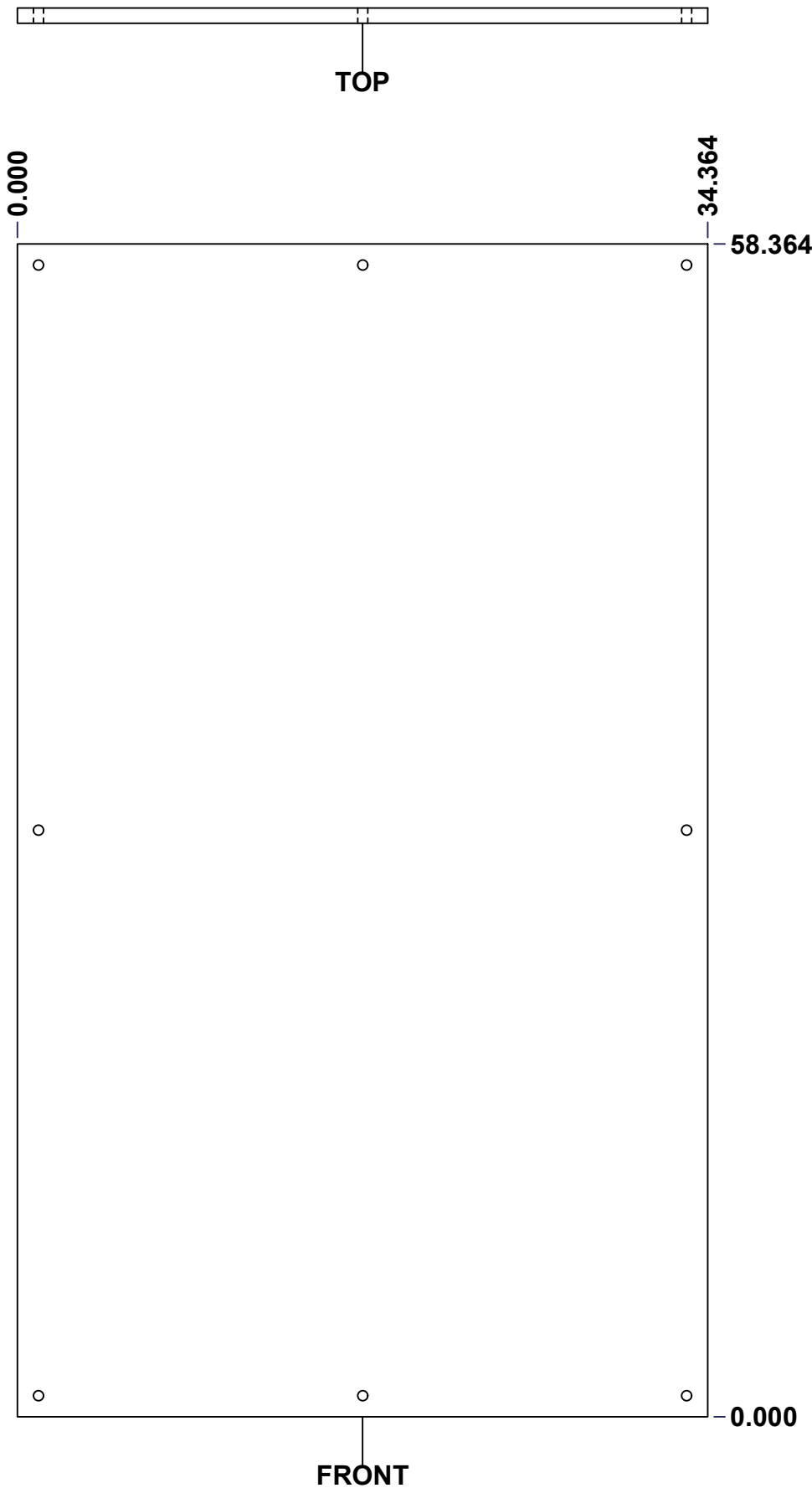
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESPR 60" x 36" Cover	Detail Rev.

QTY	Part Number	Rev	Description
Parts List			

Part Number / Numéro Pièce: 5412ESPR603620THC	Rev. 0	10 / 16
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No.	Revisions	Date	By/Par

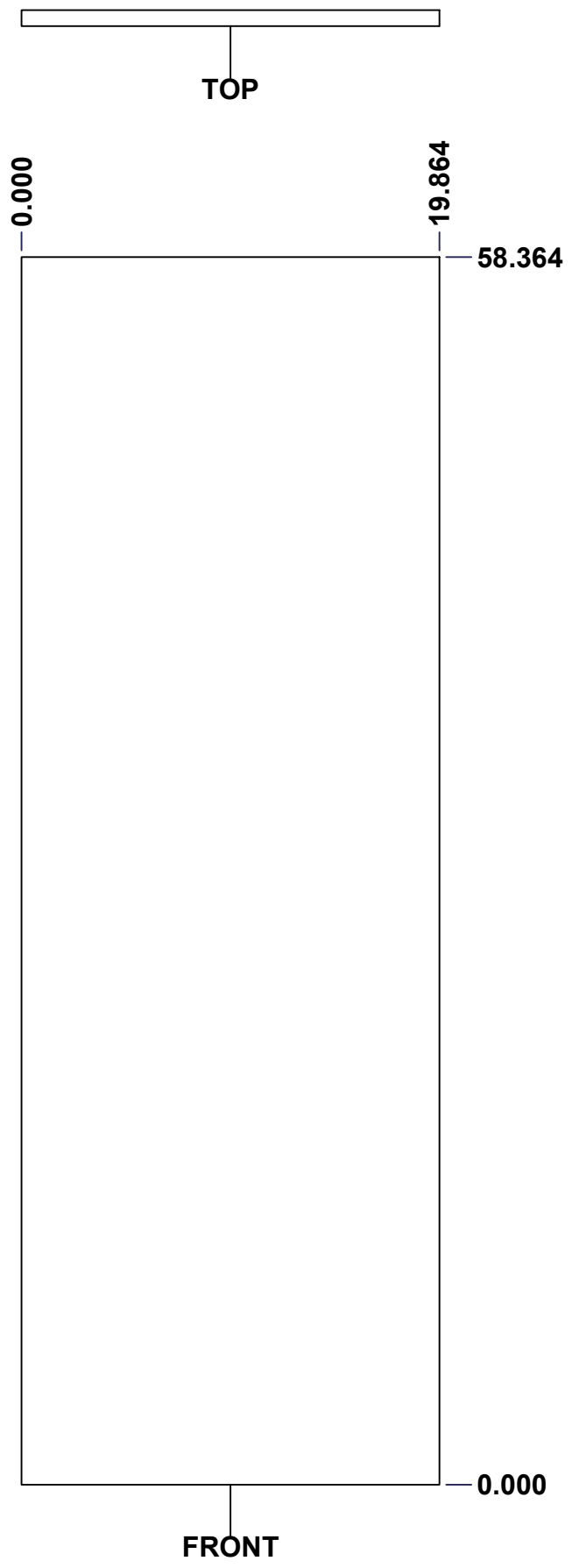
Isometric View

		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07	
Material / Matière: Polyisocyanurate			
Color / Couleur: Aluminum		Finish / Fini: N/A	
Description: 5412ESPR 60" x 36" Back Insulation			Detail Rev.
Part Number / Numéro Pièce: 5412ESPR603620TH-B		Rev.:	11 / 16

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No.	Revisions	Date	By/Par

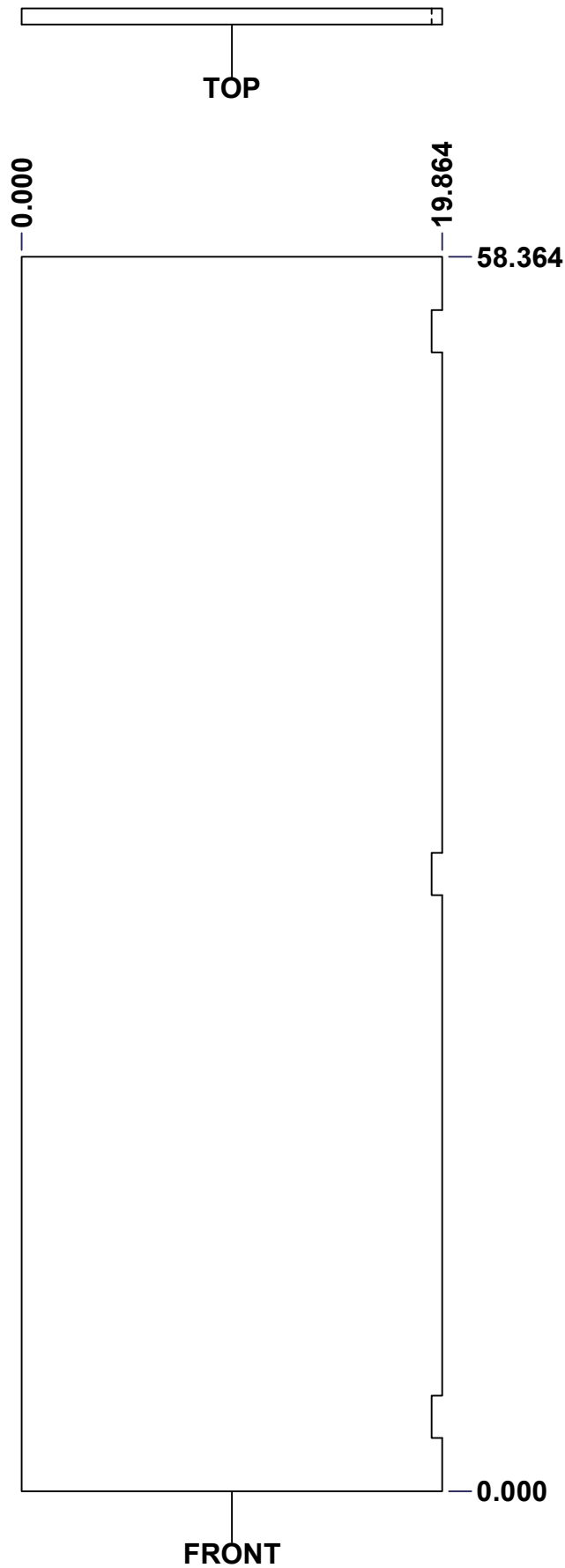
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESPR 60" x 36" Left Insulation		
Part Number Numéro Pièce	Rev. 0	12 / 16
5412ESPR603620TH-LS		

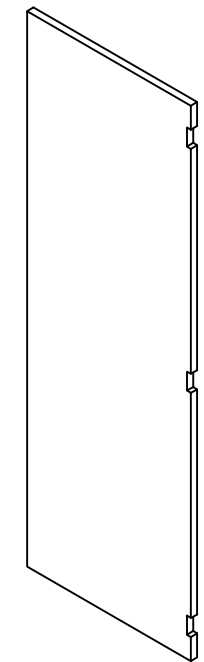
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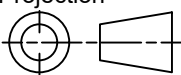


No.	Revisions	Date	By/Par



Isometric View

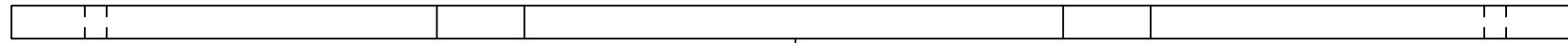


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESPR 60" x 36" Right Insulation		
Part Number Numéro Pièce	Rev.	13
5412ESPR603620THI-RS	0	16

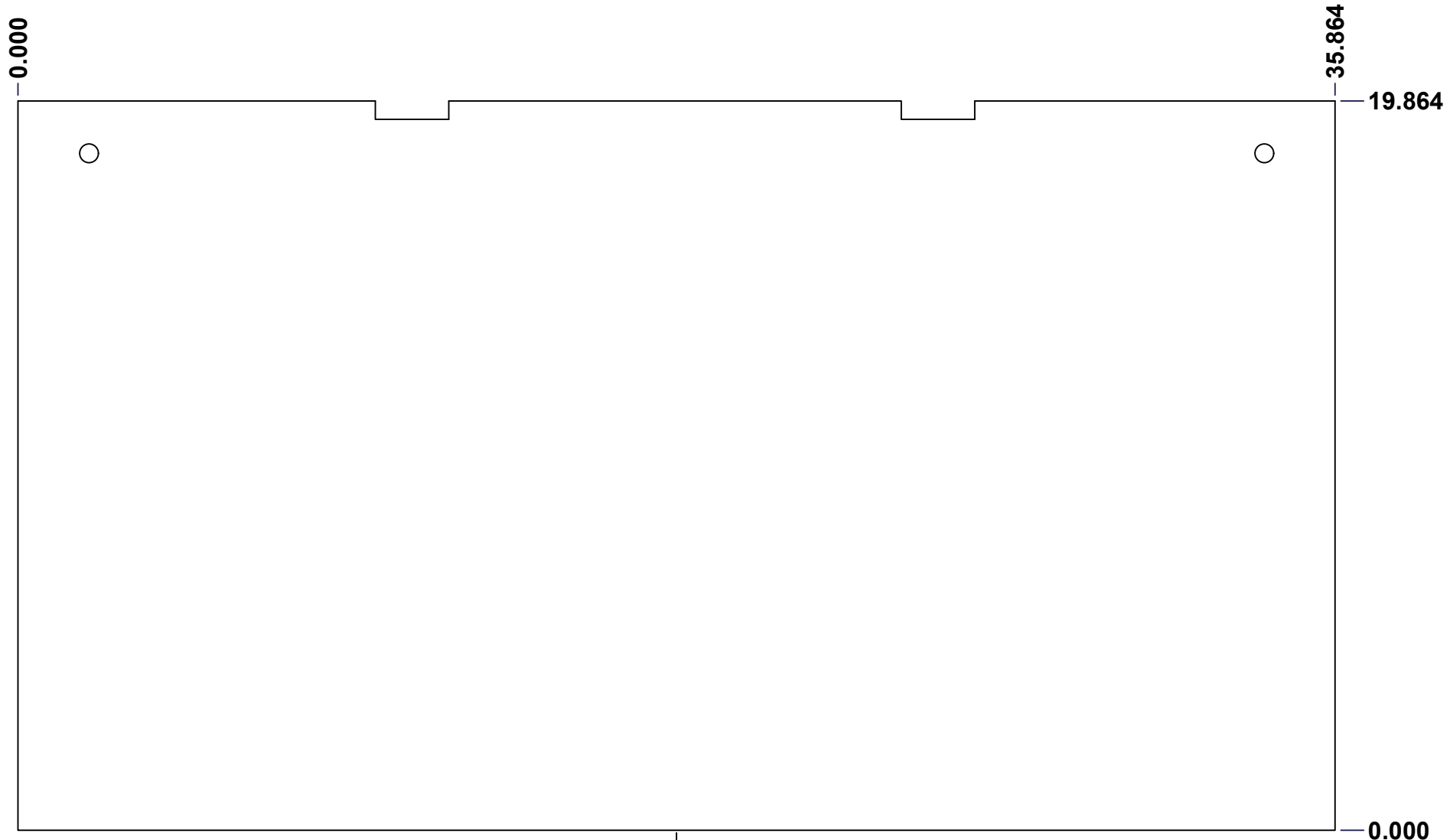
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TOP

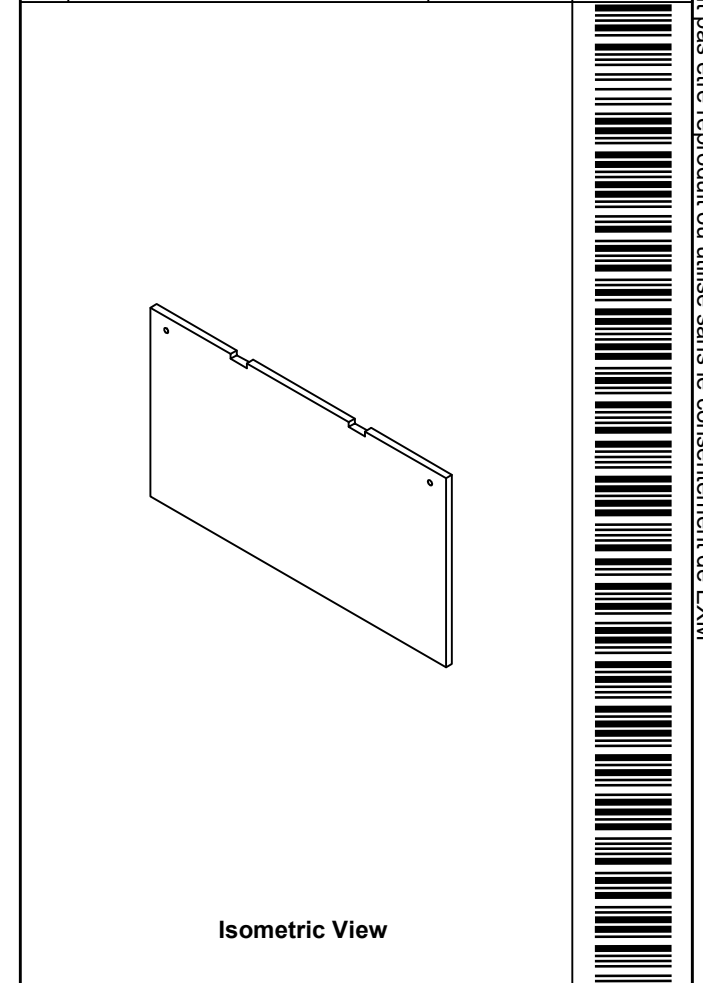


FRONT



RIGHT

No.	Revisions	Date	By/Par



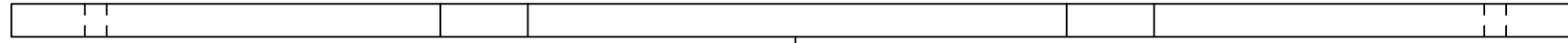
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Smooth
Description	Detail Rev.	
5412ESPR 60" x 36"Top Insulation		
Part Number Numéro Pièce	Rev. 0	14 16

SEE BILL OF MATERIAL ON LAST PAGE

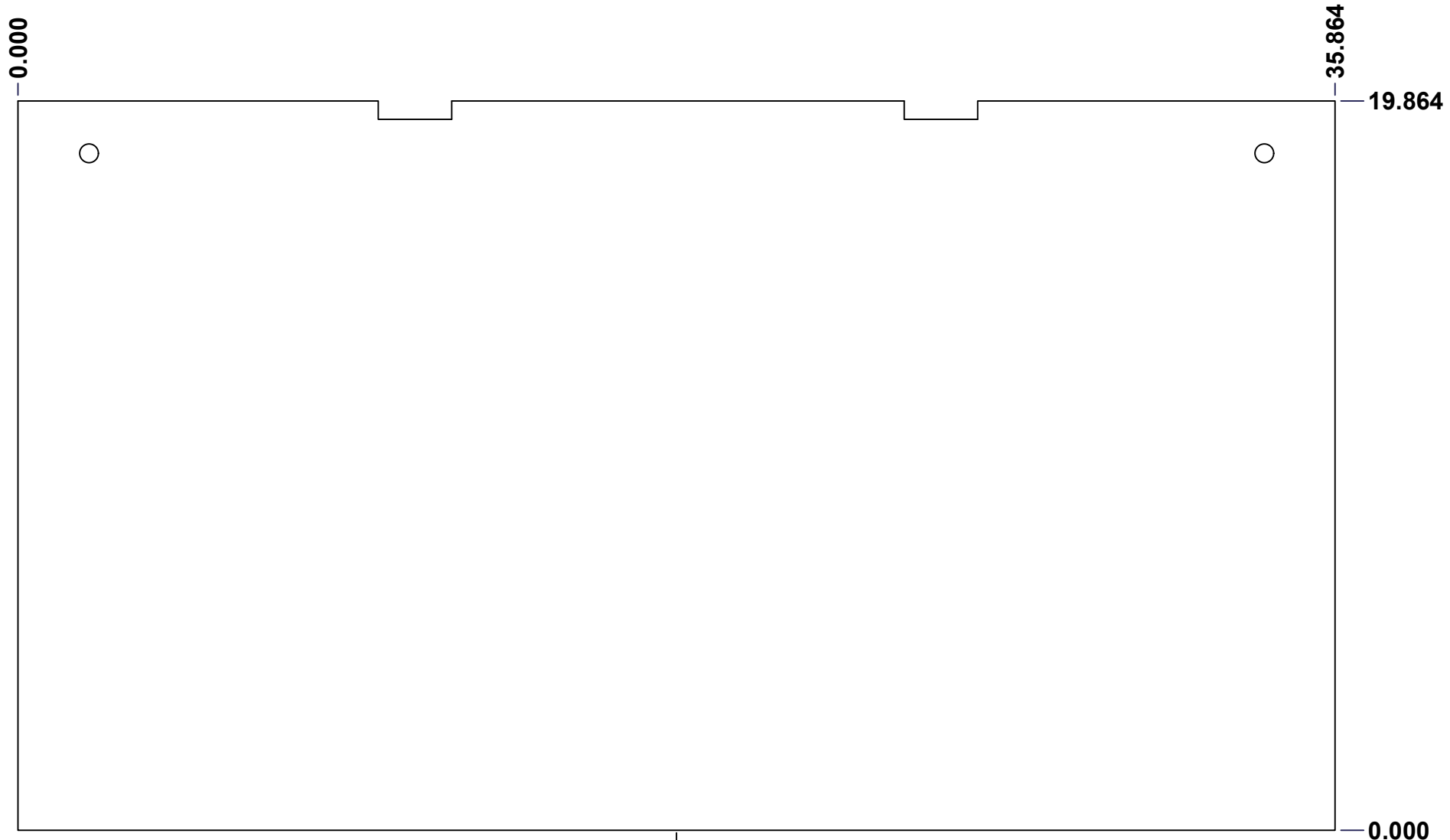
5412ESPR603620THI-TP

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TOP

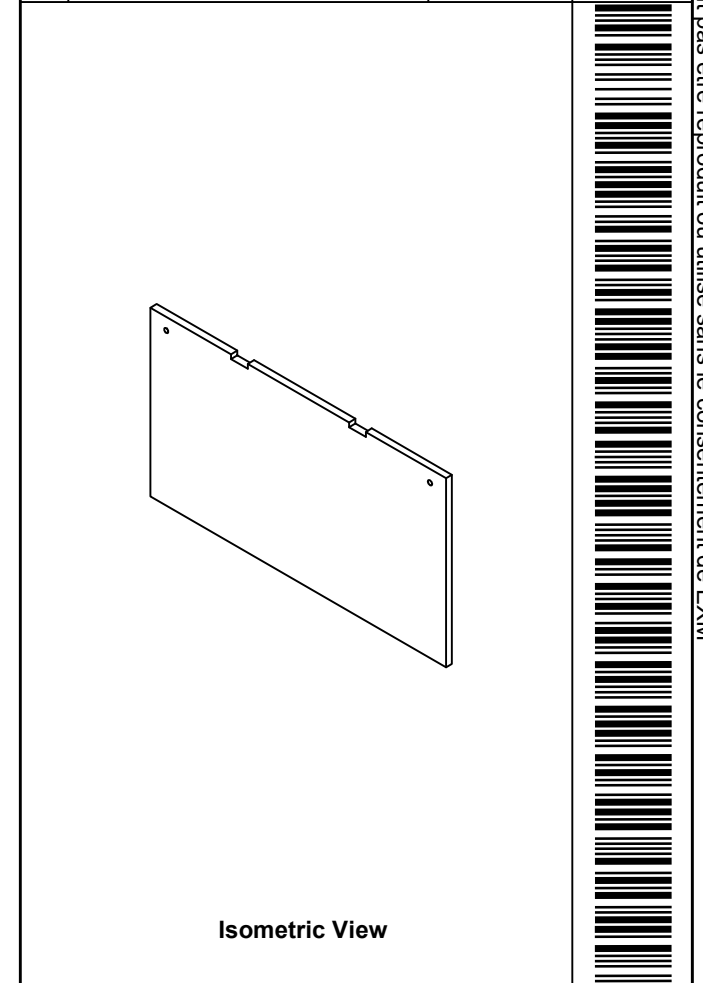


FRONT



RIGHT

No.	Revisions	Date	By/Par



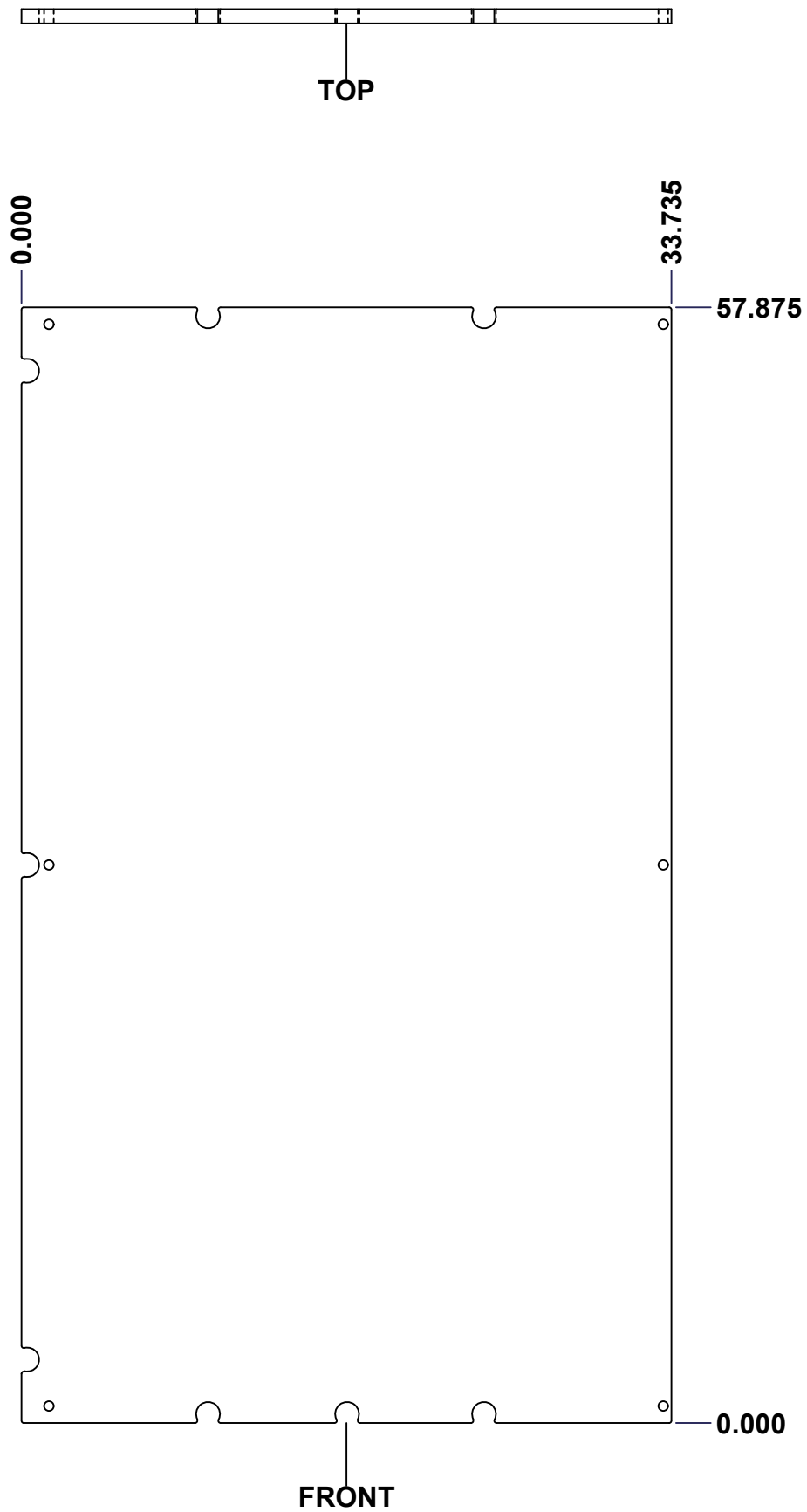
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 4/3/2024
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini Smooth
Description 5412ESPR 60" x 36"Bottom Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	15 16

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5412ESPR603620THI-BT

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No.	Revisions	Date	By/Par

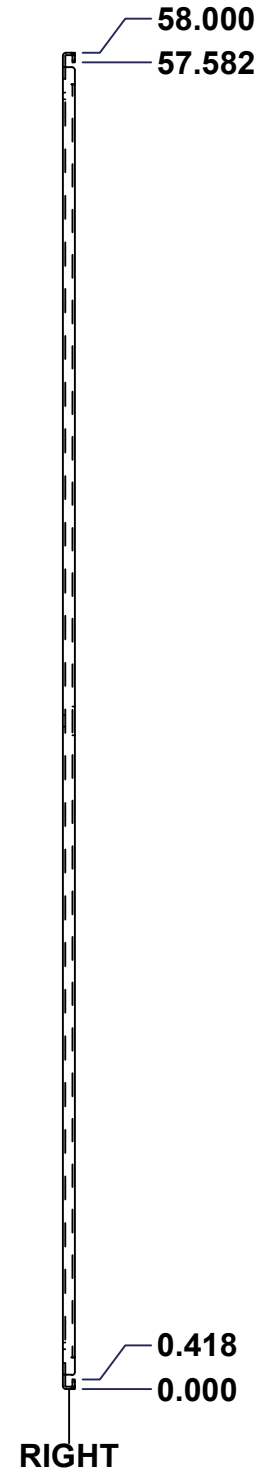
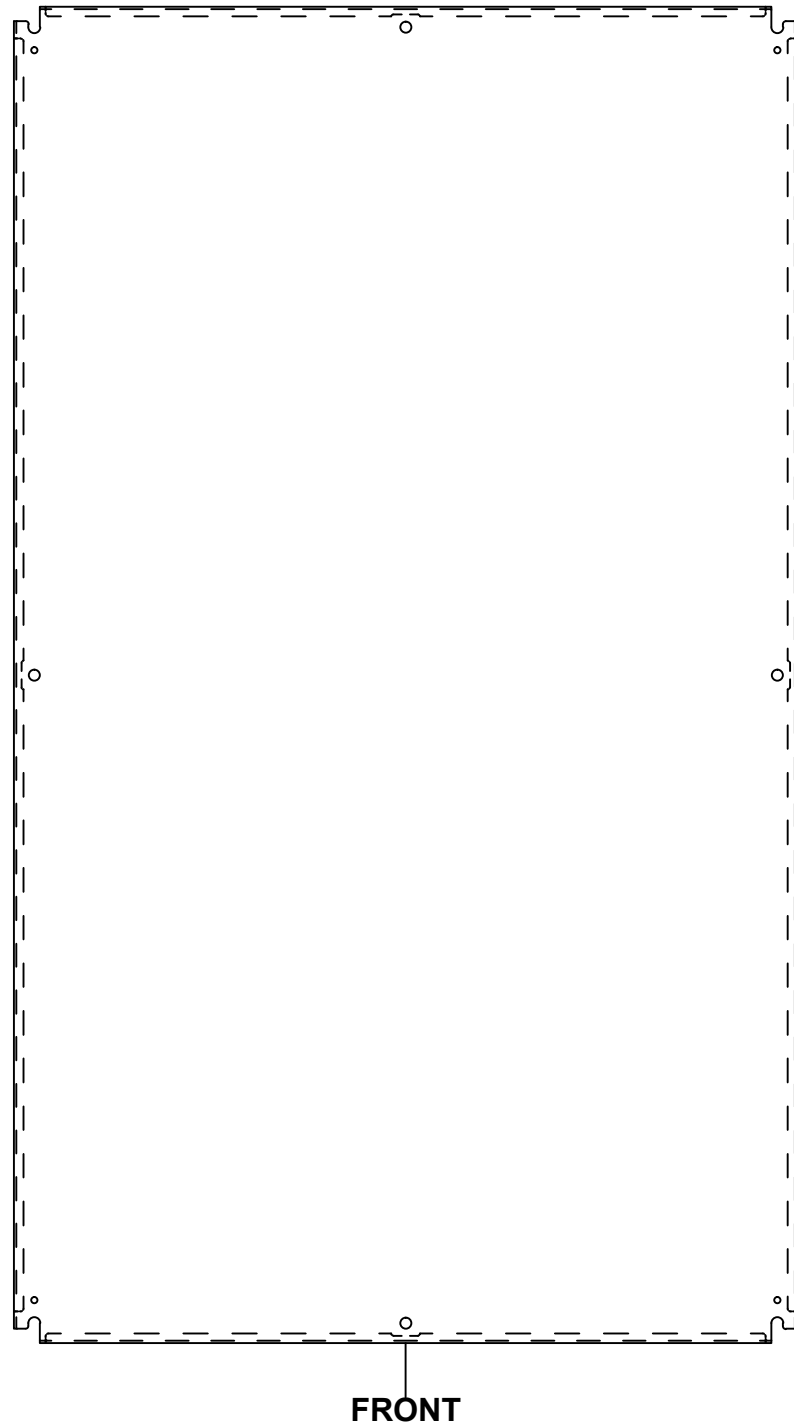
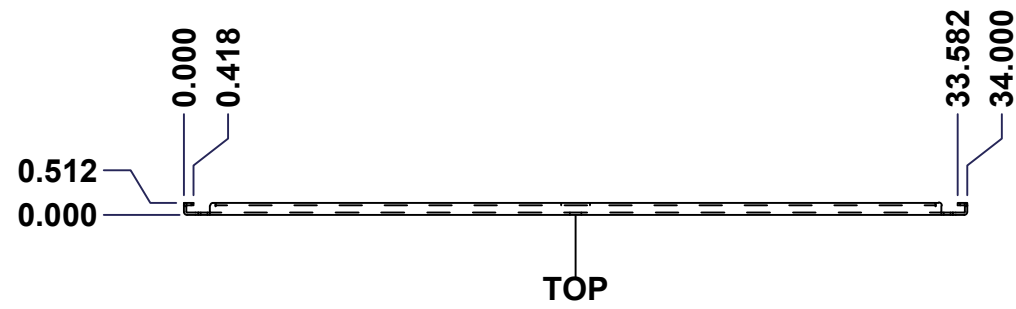
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESPR 60" x 36" Cover Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESPR603620THI-C		Rev. 0 / 16

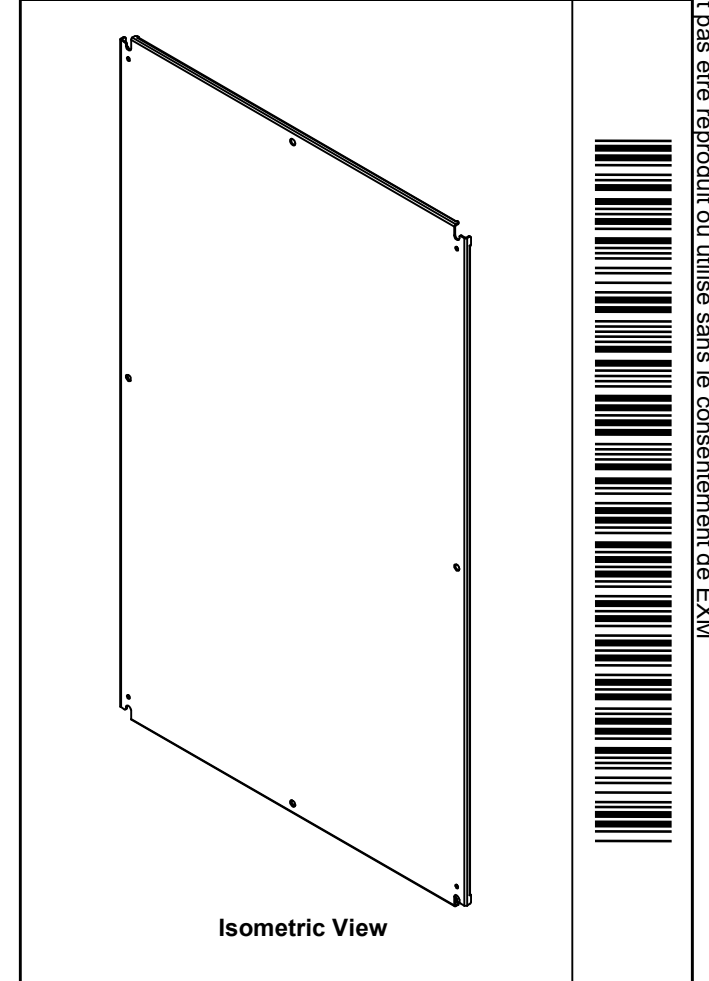
SEE BILL OF MATERIAL ON LAST PAGE


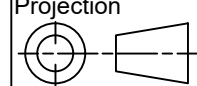
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07	
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini: See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce: 881 SP6036G	Rev. 0	1 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

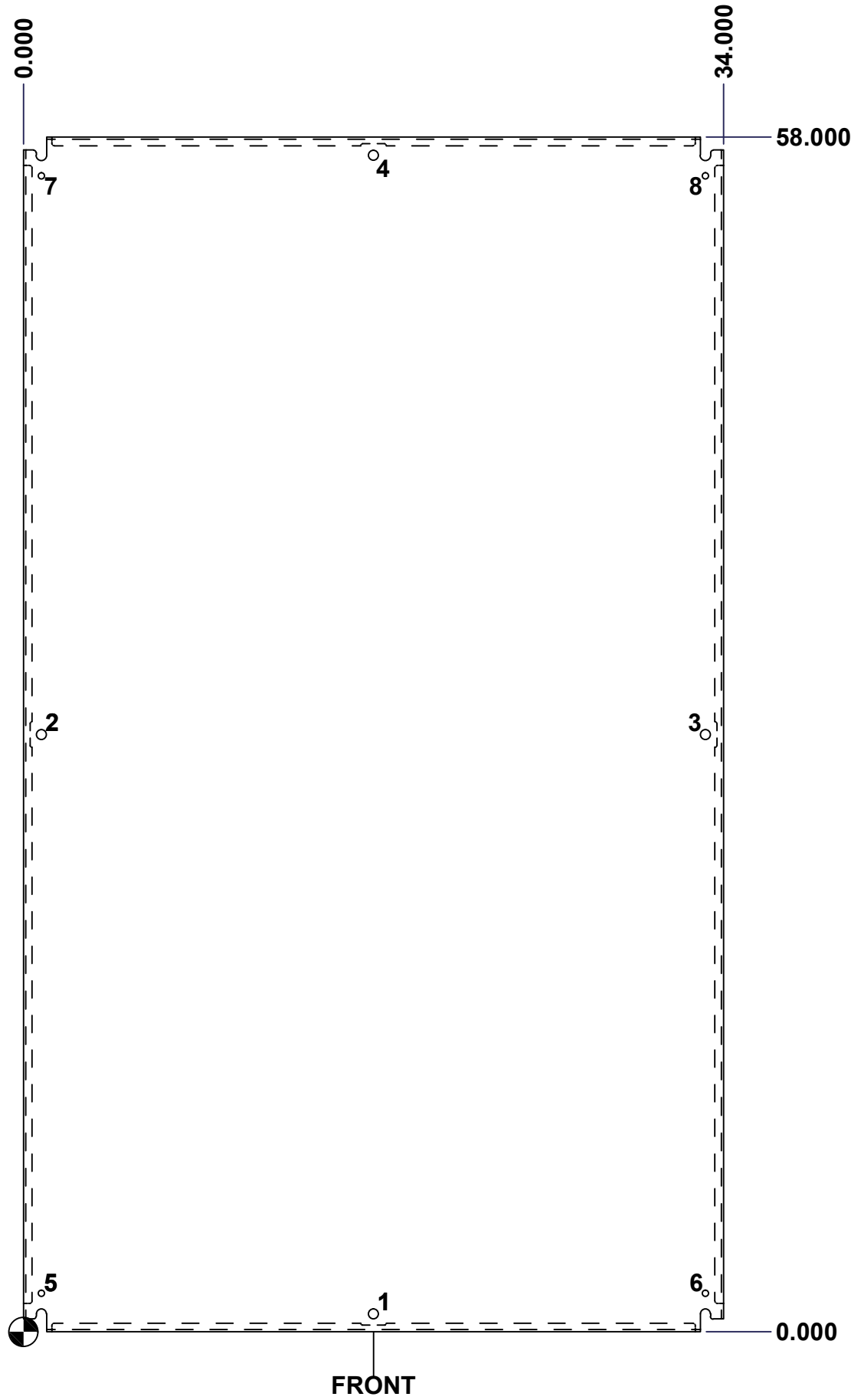
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	33.125	56.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad		Date 23-Jan-07	
Material Matière		See Part List			
Color Couleur		See Part List		Finish Fini	
Description 881 SP - Inner Panel				Detail Rev.	
Part Number Numéro Pièce 881 SP6036G				Rev. 2 0	