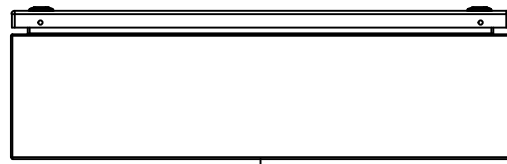
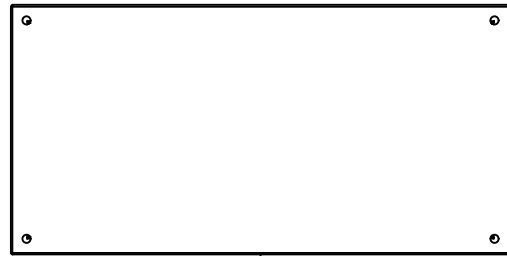


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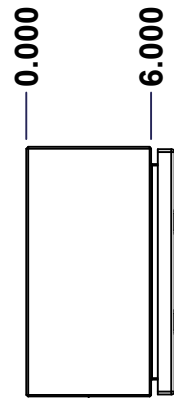
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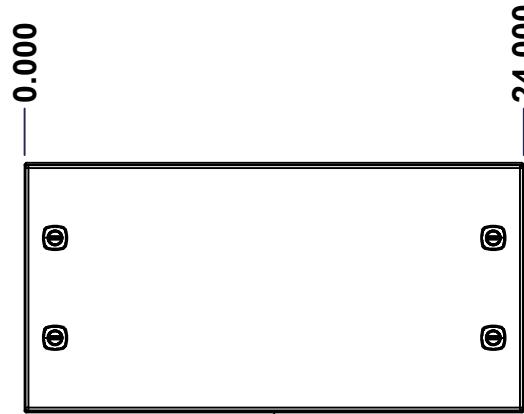
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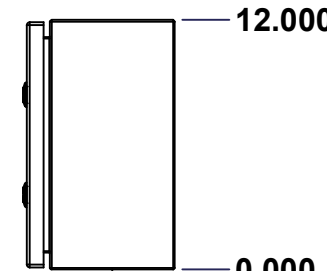
BACK



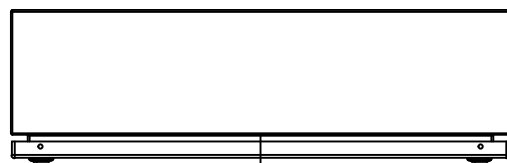
LEFT



FRONT

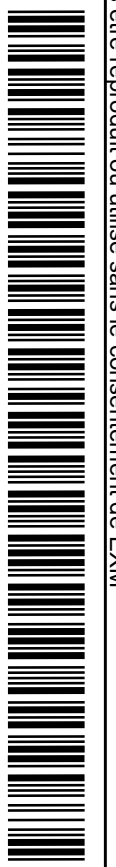
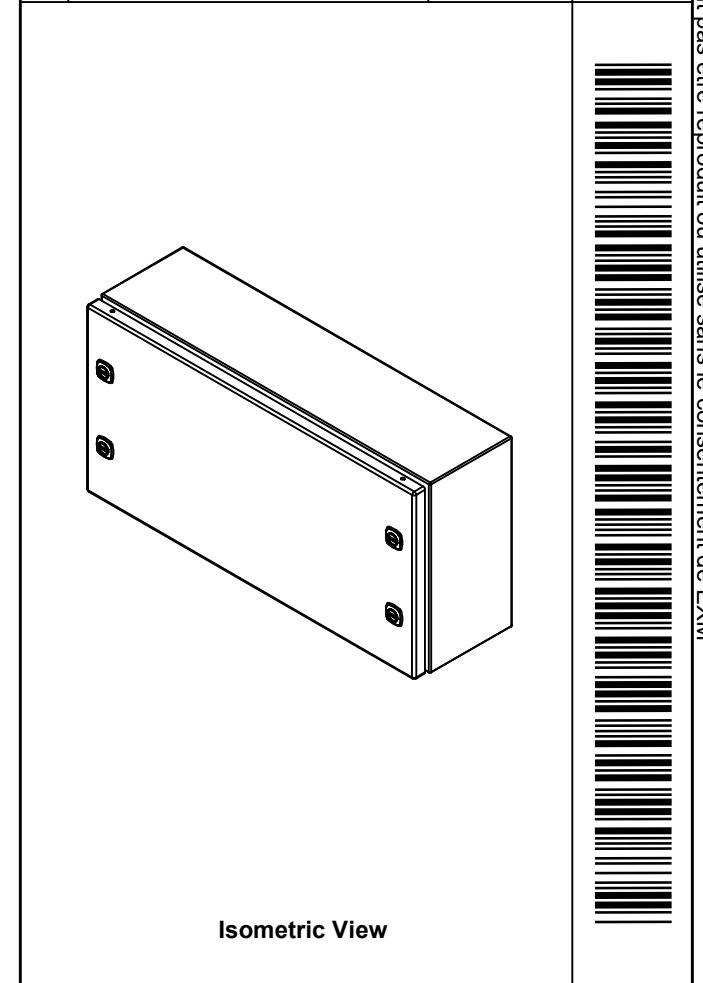



RIGHT



BOTTOM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 24-Sep-13	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 12" x 24" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce <b>5412ESQT122406</b>		Rev. <b>0</b>	1 9

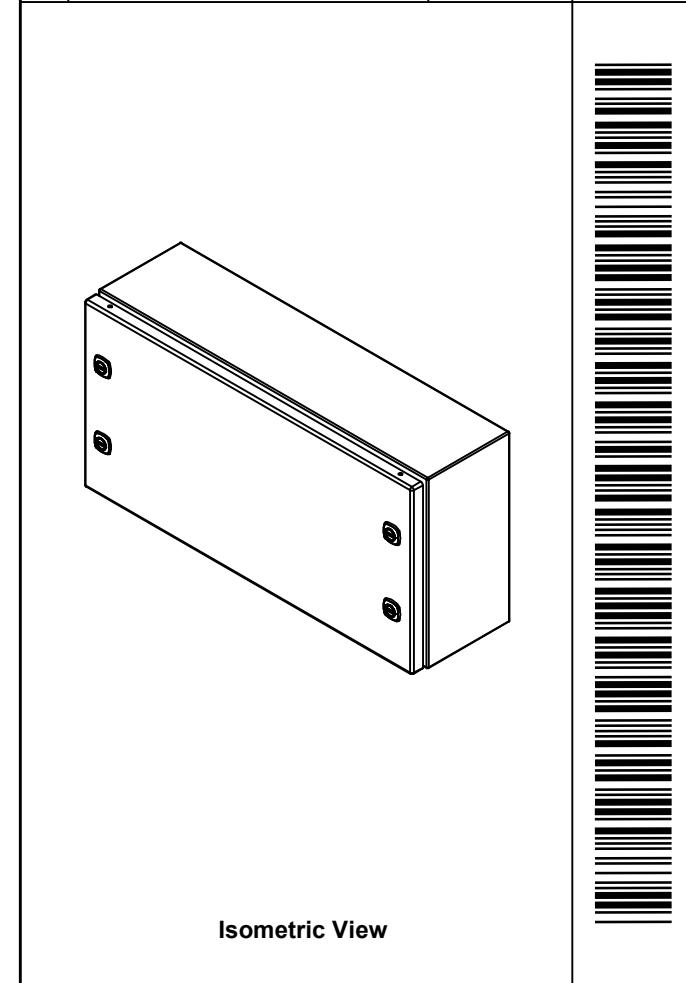
SEE BILL OF MATERIAL ON LAST PAGE


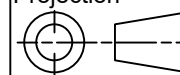
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Sep-13
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

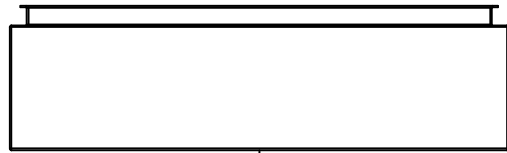
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP2412G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT122406C	0	5412ESQT 12" x 24" Cover
1	5412ESQT122406B	0	5412ESQT 12" x 24" x 6" Body
Qty	Part Number	Rev	Description
Parts List			

Description	Detail Rev.
5412ESQT 12" x 24" x 6" Assembly	
Part Number Numéro Pièce	Rev.
<b>5412ESQT122406</b>	<b>0</b>
	2
	9

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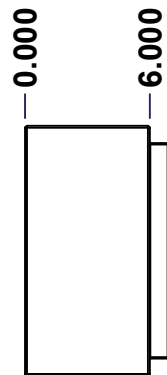
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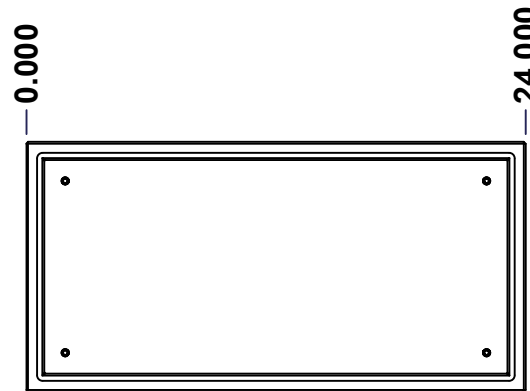
TOP



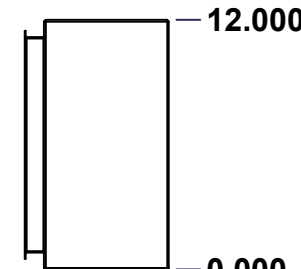
BACK



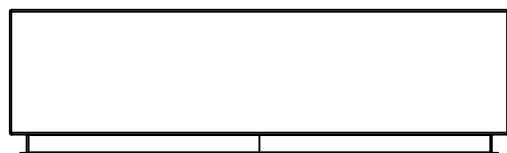
LEFT



FRONT

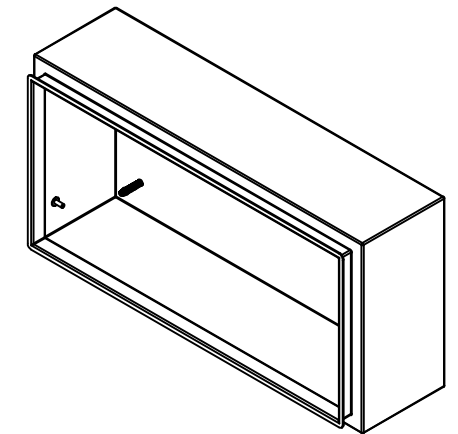


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Sep-13
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 12" x 24" x 6" Body	Detail Rev.
Part Number Numéro Pièce <b>5412ESQT122406B</b>	Rev. 3 <b>0</b> 9

SEE BILL OF MATERIAL ON LAST PAGE

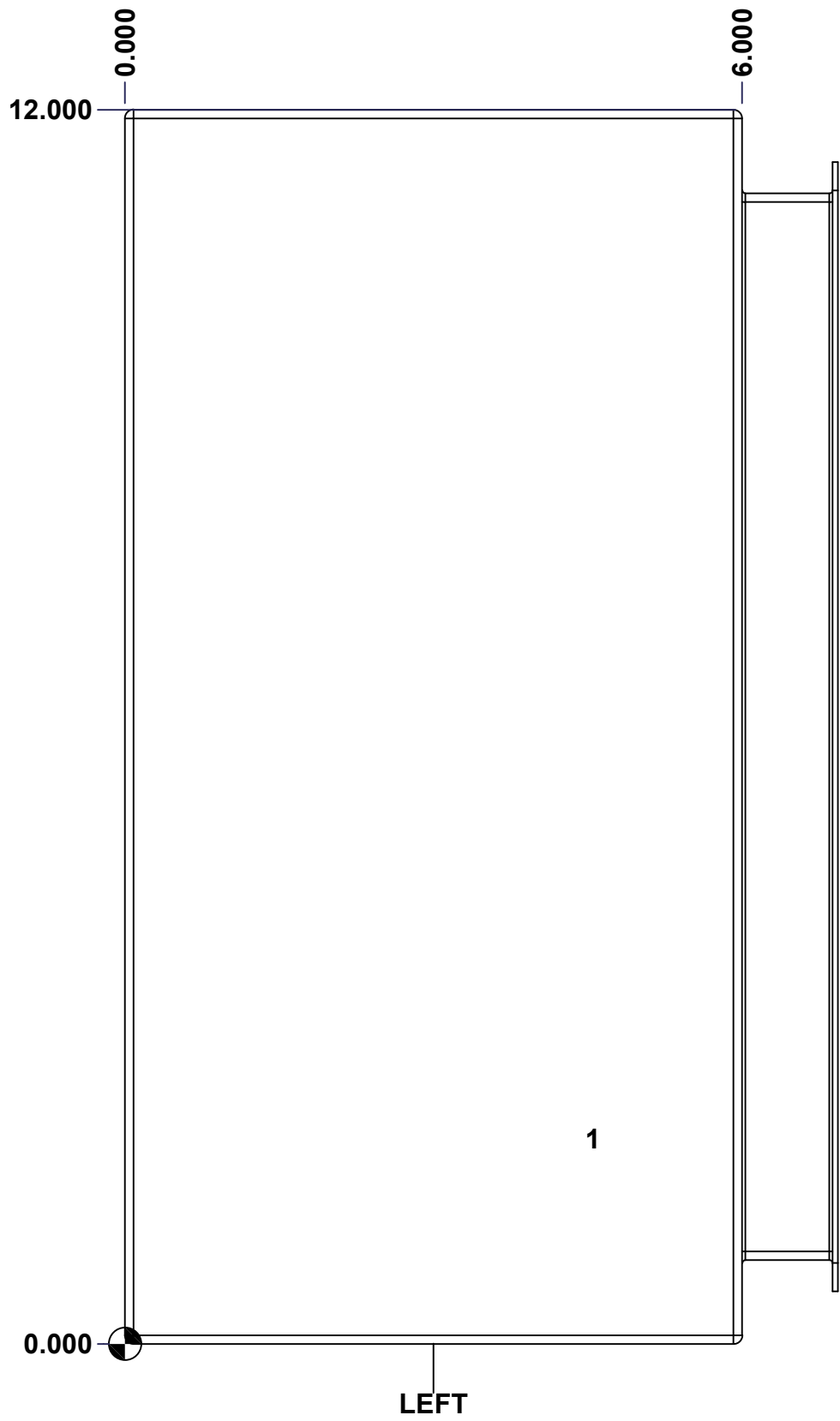
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412ESQT 12" x 24" x 6" Body	(NULL)
Part Number Numéro Pièce <b>5412ESQT122406B</b>	Rev.	4
	<b>0</b>	9

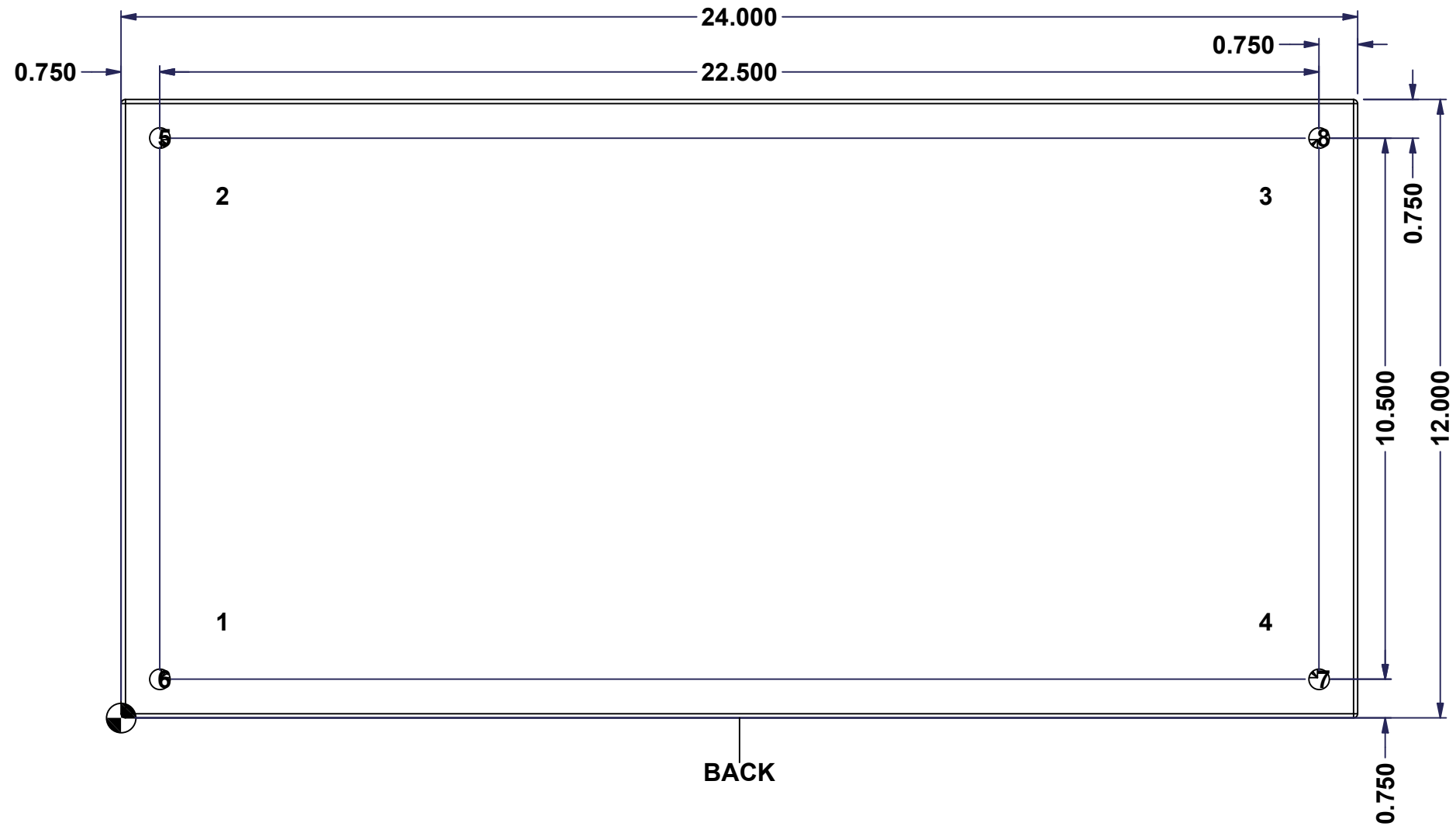
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	10.125	IP STUD M8 x 35mm (Inside)
3	22.125	10.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----			
5	0.750	11.250	RND Ø0.390
6	0.750	0.750	RND Ø0.390
7	23.250	0.750	RND Ø0.390
8	23.250	11.250	RND Ø0.390

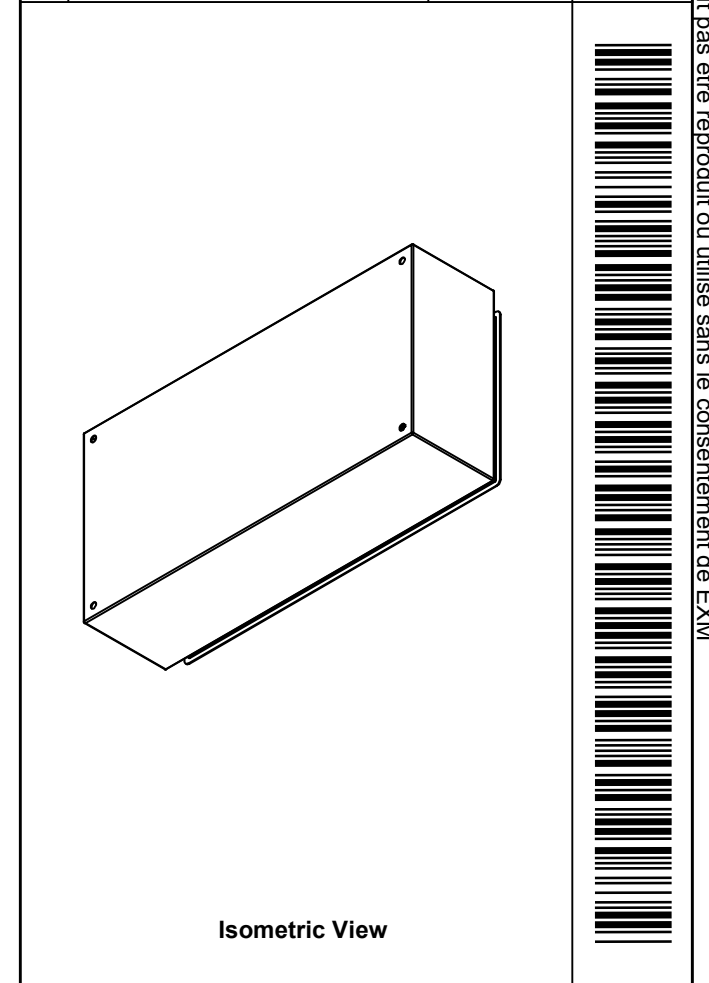


	Description	Status	
	5412ESQT 12" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESQT122406B</b>	<b>0</b>	5 9

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No.	Revisions	Date	By/Par

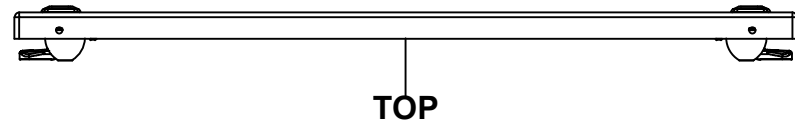


Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 24-Sep-13	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	6
<b>5412ESQT122406B</b>		<b>0</b>	
		9	

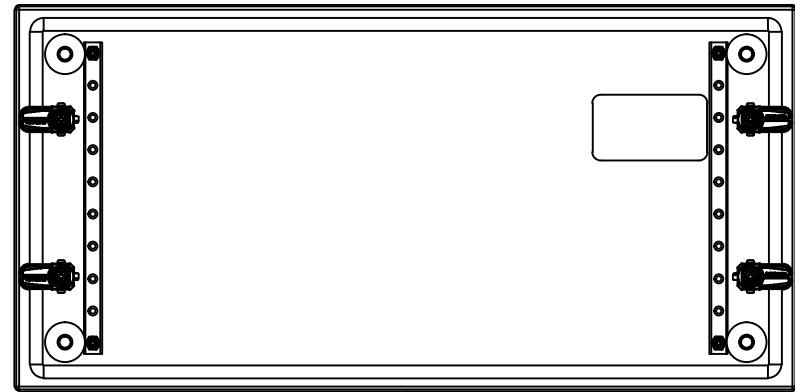
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5412ESQT122406B-P	0	5412ESQT 12" x 24" x 6" Body Part
Parts List			

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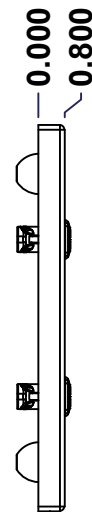
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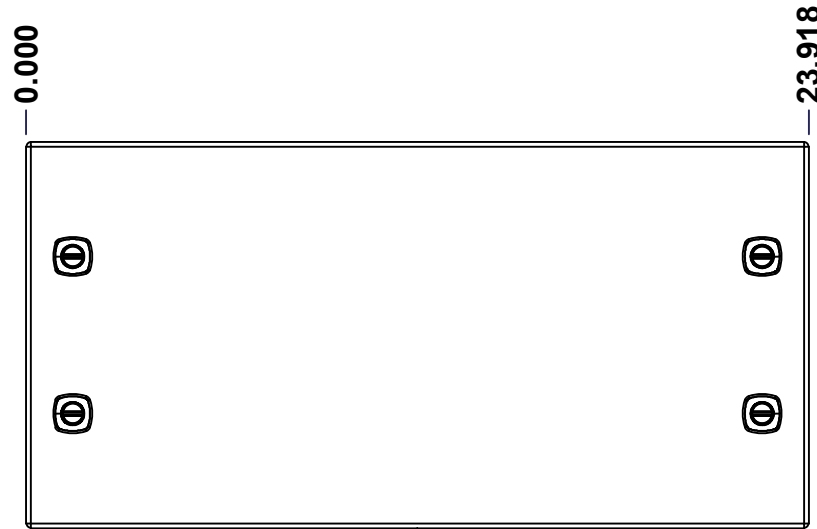
TOP



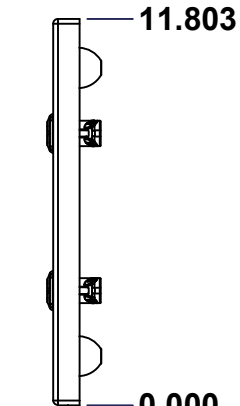
BACK



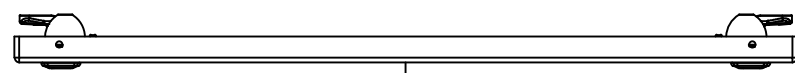
LEFT



FRONT

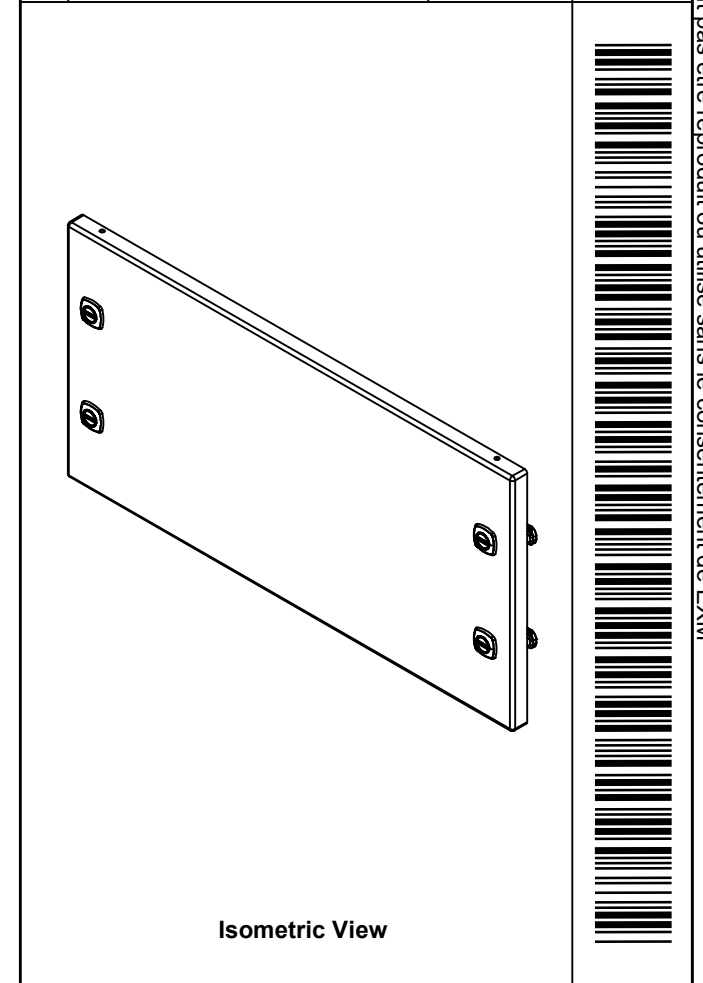



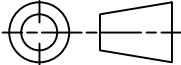
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Sep-13
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESQT 12" x 24" Cover		
Part Number Numéro Pièce	Rev.	7
<b>5412ESQT122406C</b>	<b>0</b>	9

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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.472	STUD M6 x 18mm (Inside)
2	2.401	10.331	STUD M6 x 18mm (Inside)
3	21.517	10.331	STUD M6 x 18mm (Inside)
4	21.517	1.472	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	10.303	STUD M6 x 18mm (Inside)
8	22.368	10.303	STUD M6 x 18mm (Inside)
-----			
9	4.500	8.053	LABEL_EXM (Inside)
10	1.424	8.303	LOCK 880 SCQ4-SL @ 180.0°
11	1.424	3.500	LOCK 880 SCQ4-SL @ 180.0°
12	22.494	8.303	LOCK 880 SCQ4-SL @ 0.0°
13	22.494	3.500	LOCK 880 SCQ4-SL @ 0.0°

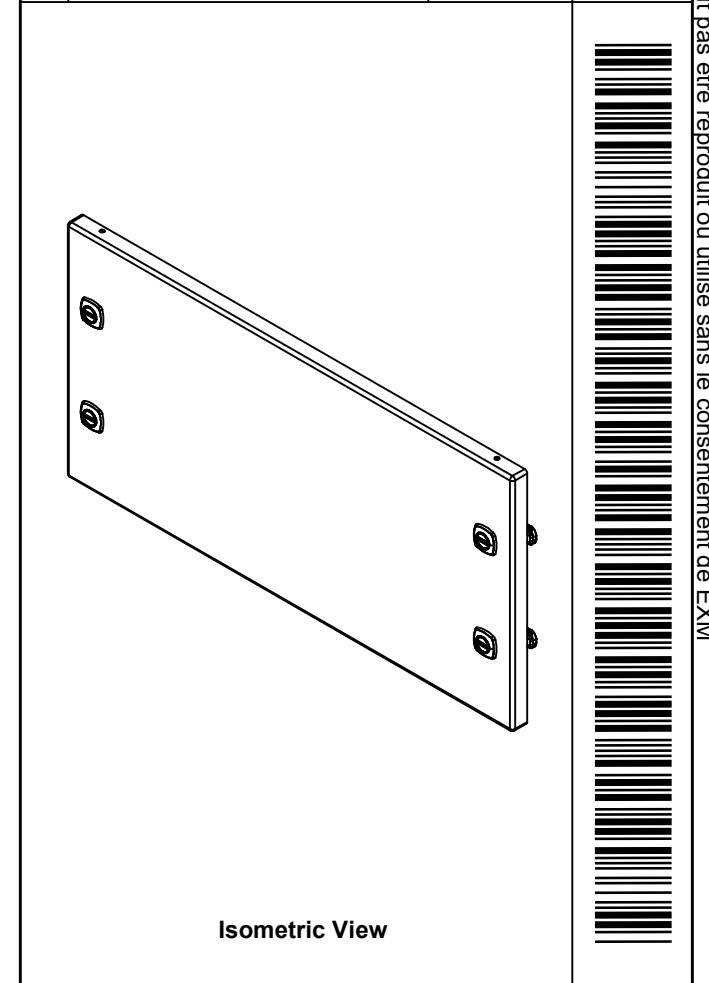


	Description	Status	
	5412ESQT 12" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESQT122406C</b>	<b>0</b>	8 9

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No.	Revisions	Date	By/Par





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Flatness  
Aplatissement  
Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 24-Sep-13
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth

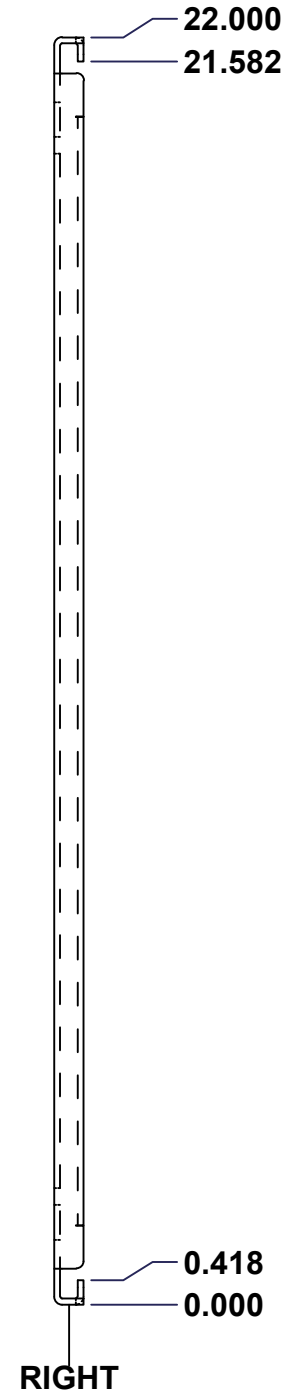
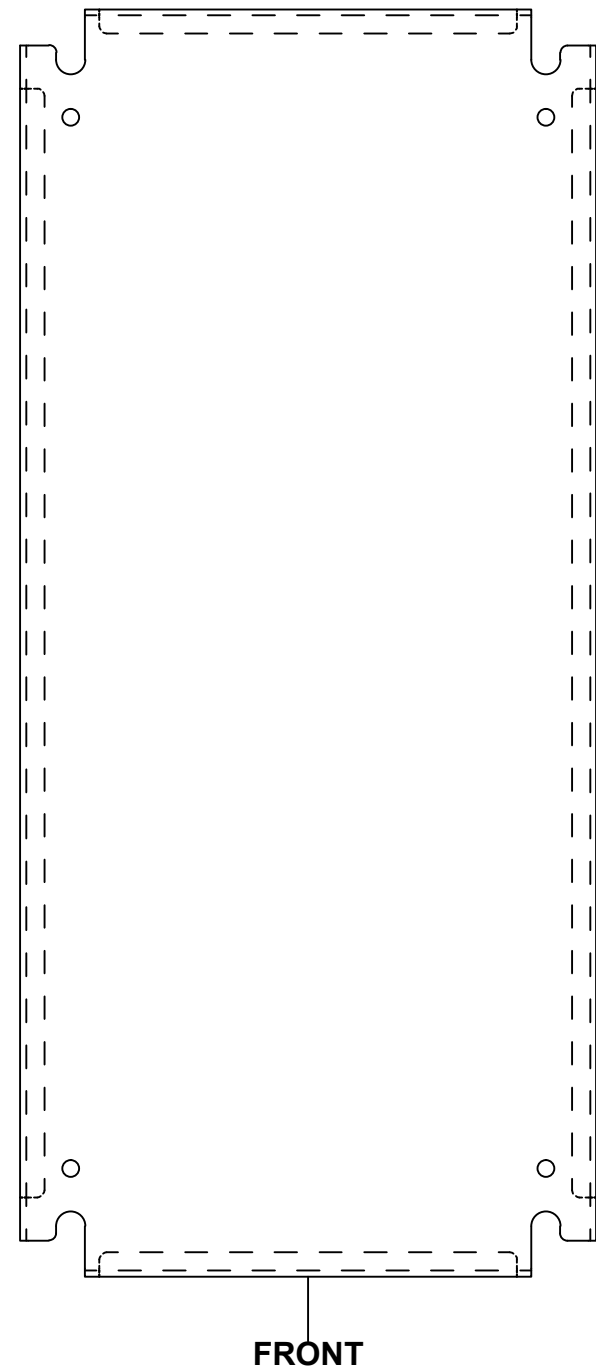
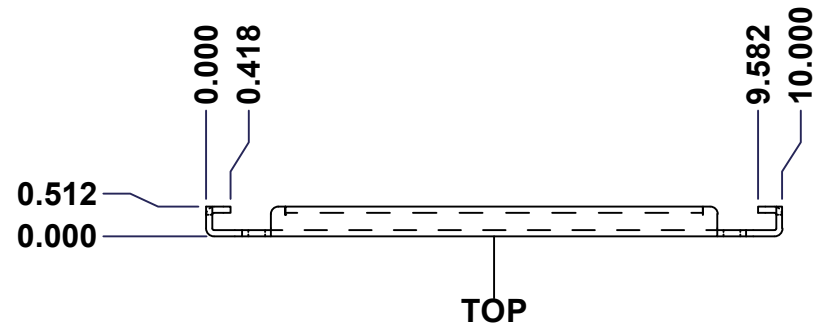
Description: 5412ESQT 12" x 24" Cover	Detail Rev.
Part Number / Numéro Pièce: <b>5412ESQT122406C</b>	Rev. 0

QTY	Part Number	Rev	Description
4	STK-K-12500	18	5412 ES 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-12	5	5412 ES Vertical Door Stiffener 12"
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT122406G	0	5412ESQT 12" x 24" Cover Gasket Part
1	5412ESQT122406C-P	0	5412ESQT 12" x 24" Cover Part
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

9
9

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No.	Revisions	Date	By/Par

**Isometric View**

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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce: <b>881 SP2412G</b>	Rev. 1 <b>0</b>

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2412G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

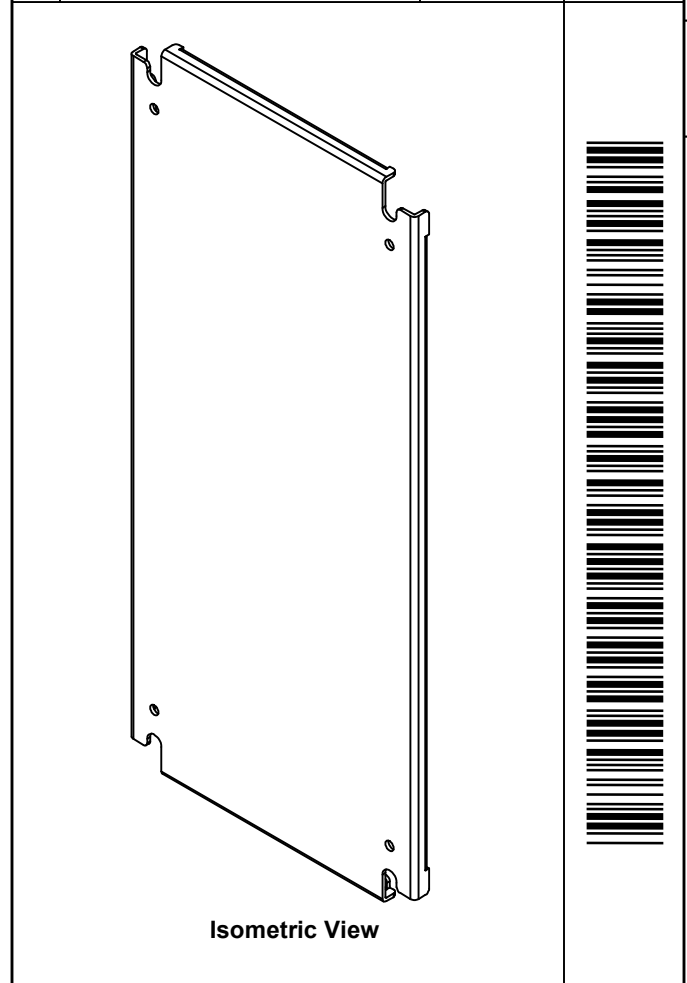
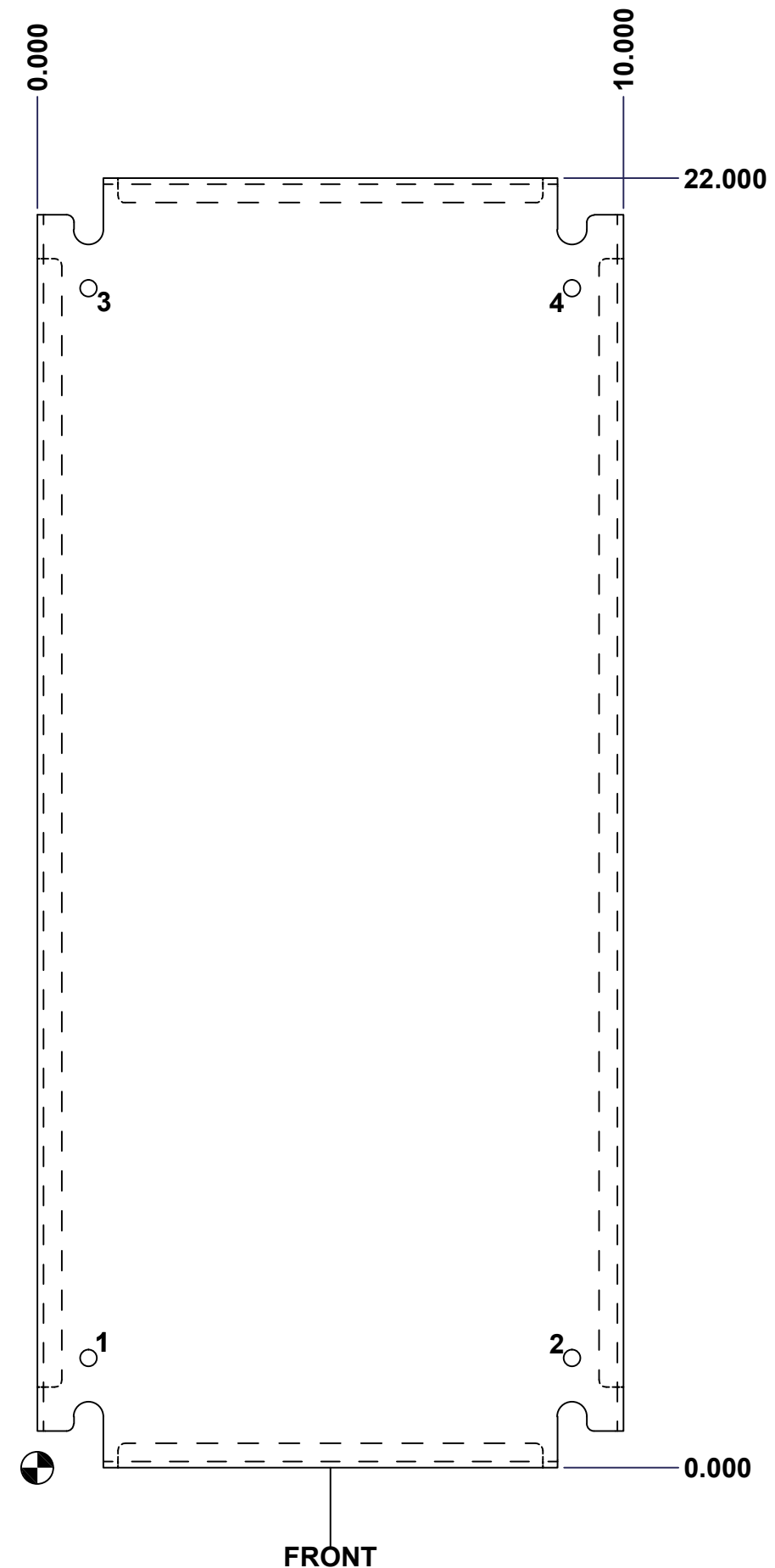
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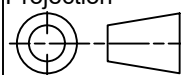
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	9.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	9.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



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Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP2412G	Rev. 2 0