

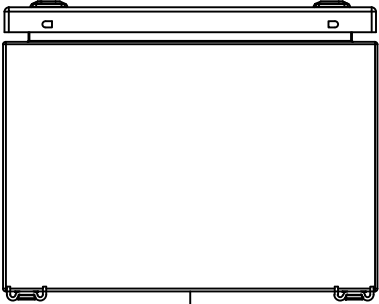
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Tolerance ±1/32" unless otherwise specified

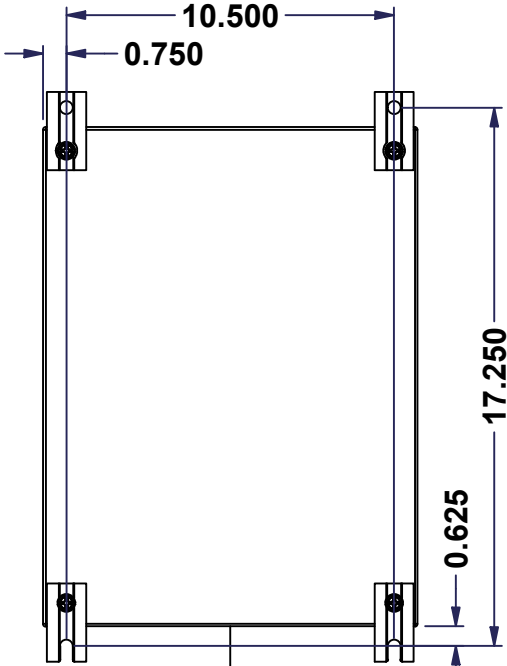
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Tolérance ±1/32" sauf spécification contraire

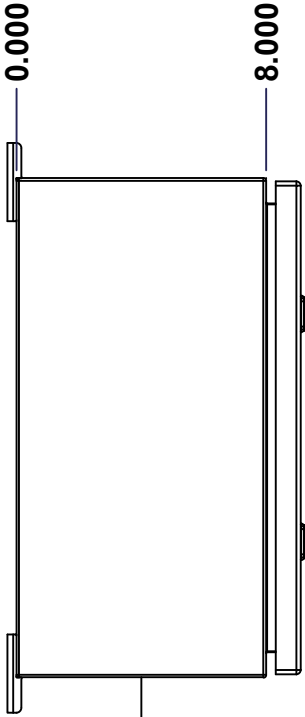
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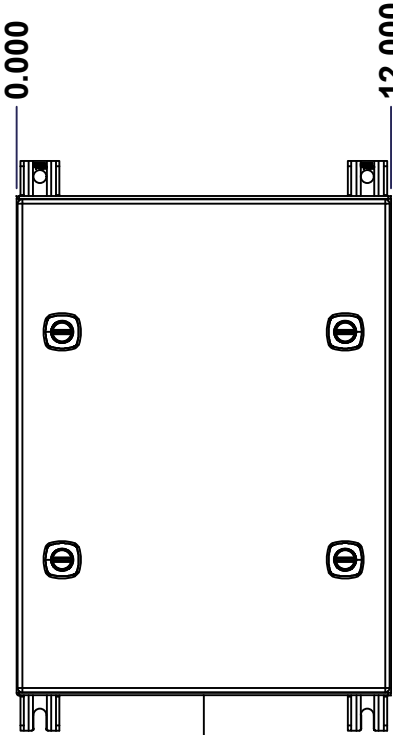
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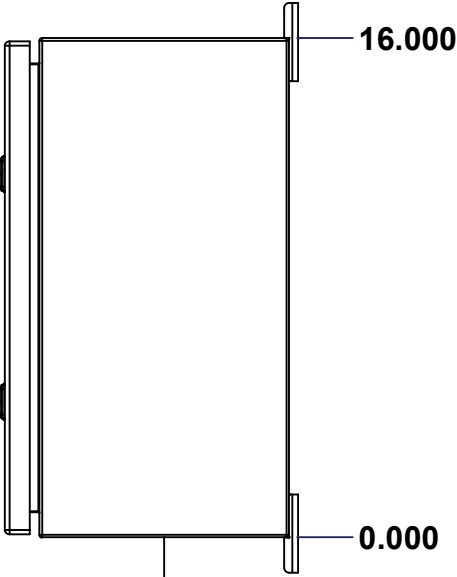
BACK



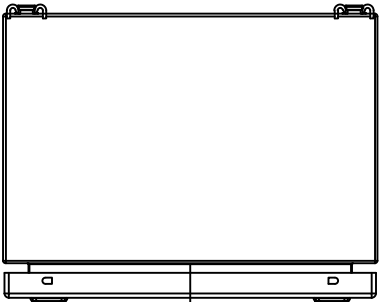
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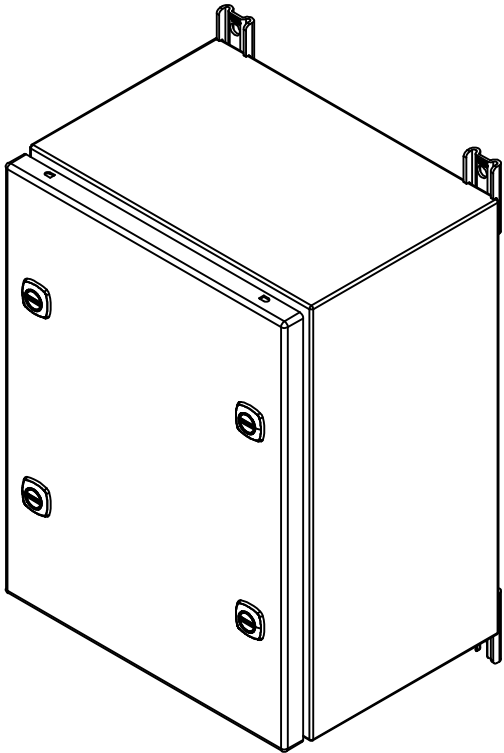
FRONT



RIGHT



BOTTOM



Isometric View

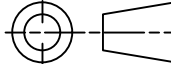


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 19-Jul-23

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

5412ESQT 16" x 12" x 8" Assembly

Detail Rev.

Part Number  
Numéro Pièce

5412ESQT161208TH

Rev.

1

0

16

SEE BILL OF MATERIAL ON LAST PAGE

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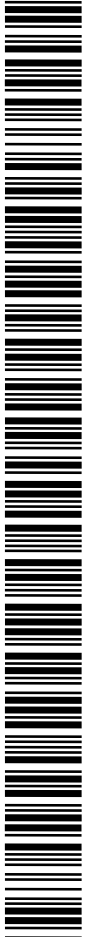
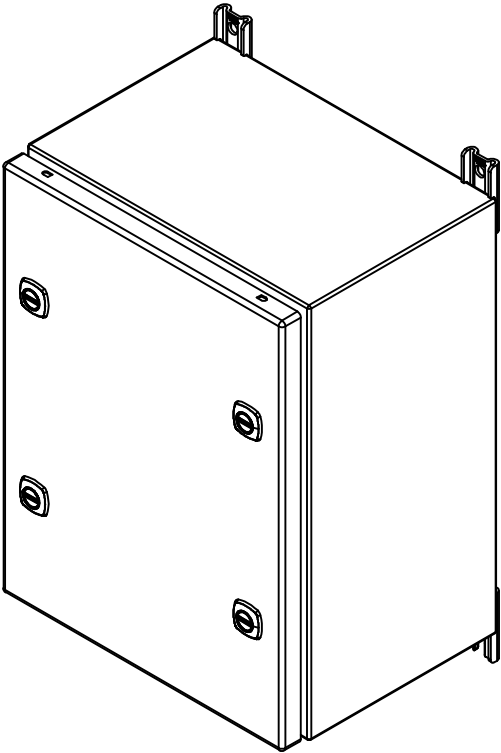
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| NOTE |                                                 |
|------|-------------------------------------------------|
| ITEM | DESCRIPTION                                     |
| 1    | NEMA 4/12 Enclosure                             |
| 2    | C/W Standard ground studs on box and cover      |
| 3    | C/W Standard door stiffener                     |
| 4    | C/W Standard inner panel (Included)             |
| 5    | C/W Standard inner panel mounting studs         |
| 6    | C/W 885 ESMF3_OPEN Sold separately (Installed)  |
| 7    | C/W 885 ESMF3_CLOSE Sold separately (Installed) |
| 8    | C/W R5 Insulation (Installed by EXM)            |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
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|     |           |      |        |



Isometric View

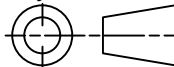


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Flatness  
Aplatissement

Max 3.0mm

Projection



|                         |  |                                           |  |
|-------------------------|--|-------------------------------------------|--|
| Customer<br>Client      |  | Date                                      |  |
| Drawn By<br>Dessiné Par |  | Date                                      |  |
| Material<br>Matière     |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |  |

|                  |             |                |        |
|------------------|-------------|----------------|--------|
| Color<br>Couleur | Asa-61 Grey | Finish<br>Fini | Smooth |
|------------------|-------------|----------------|--------|

|                                  |             |
|----------------------------------|-------------|
| Description                      | Detail Rev. |
| 5412ESQT 16" x 12" x 8" Assembly |             |

|                             |      |    |
|-----------------------------|------|----|
| Part Number<br>Numéro Pièce | Rev. | 2  |
| 5412ESQT161208TH            | 0    | 16 |

| PACKING               |     |                                            |
|-----------------------|-----|--------------------------------------------|
| ITEM                  | QTY | DESCRIPTION                                |
| Cardboard sleeve      | 2   | Top and Bottom                             |
| Cardboard strip       | 2   | Between back of enclosure and inner panel  |
| Plastic bag           | 1   | To protect cover surface and inside gasket |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together |
| Packaging label       | 1   | White label with product number            |

|            |                   |     |                              |
|------------|-------------------|-----|------------------------------|
| 4          | STK-Q-00600       | 2   | M12 to M8 Adaptor            |
| 1          | 881 SP1612G       | 0   | 881 SP - Inner Panel         |
| 1          | STK-K-01800       | 5   | 5412 ES Accessory Kit        |
| 1          | 5412ESQT161208THC | 0   | 5412ESQT 16" x 12" Cover     |
| 1          | 5412ESQT161208THB | 0   | 5412ESQT 16" x 12" x 8" Body |
| Qty        | Part Number       | Rev | Description                  |
| Parts List |                   |     |                              |

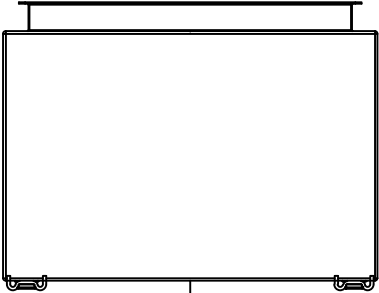
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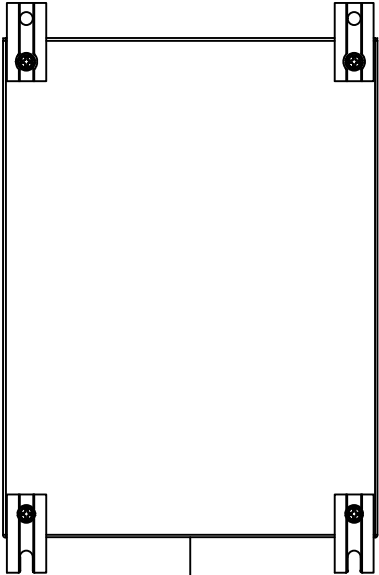
Tolerance ±1/32" unless otherwise specified

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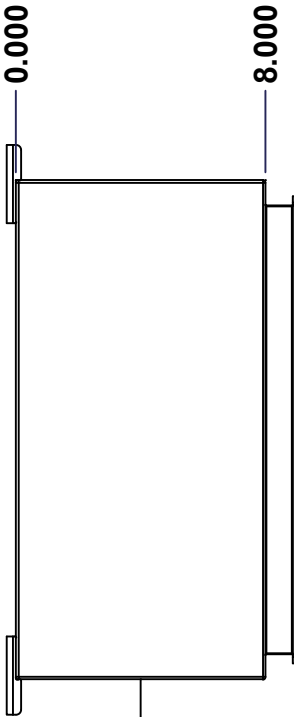
Tolérance ±1/32" sauf spécification contraire



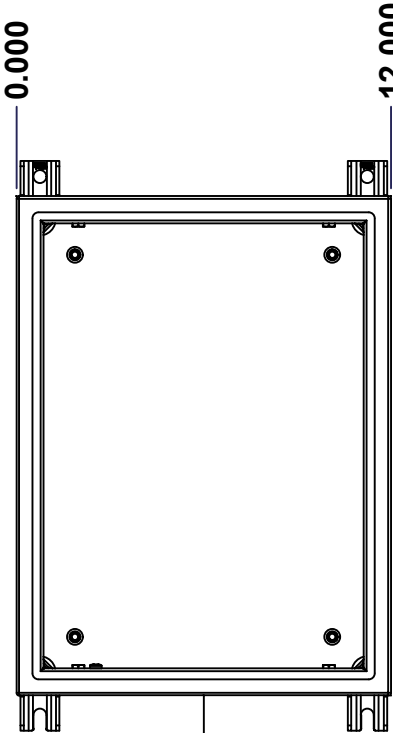
TOP



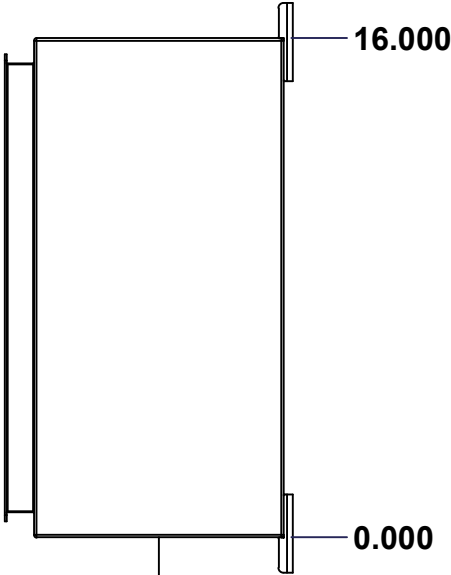
BACK



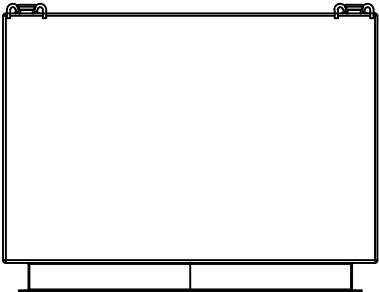
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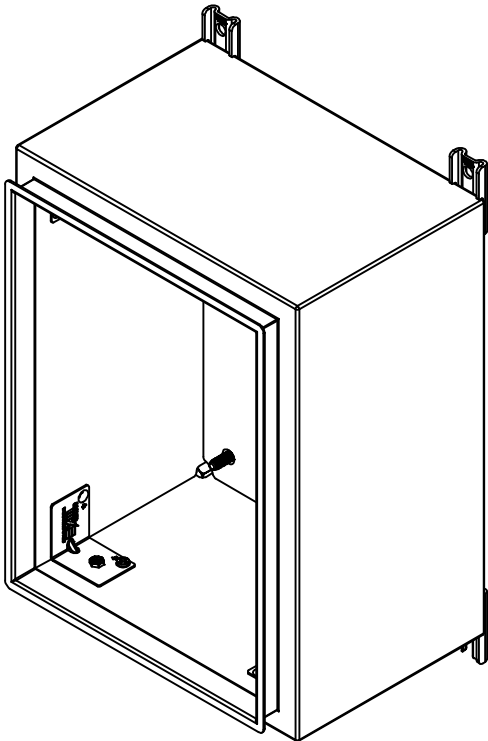
FRONT



RIGHT



BOTTOM



Isometric View



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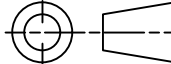


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 19-Jul-23

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

5412ESQT 16" x 12" x 8" Body

Detail Rev.

Part Number  
Numéro Pièce

5412ESQT161208THB

Rev.

3

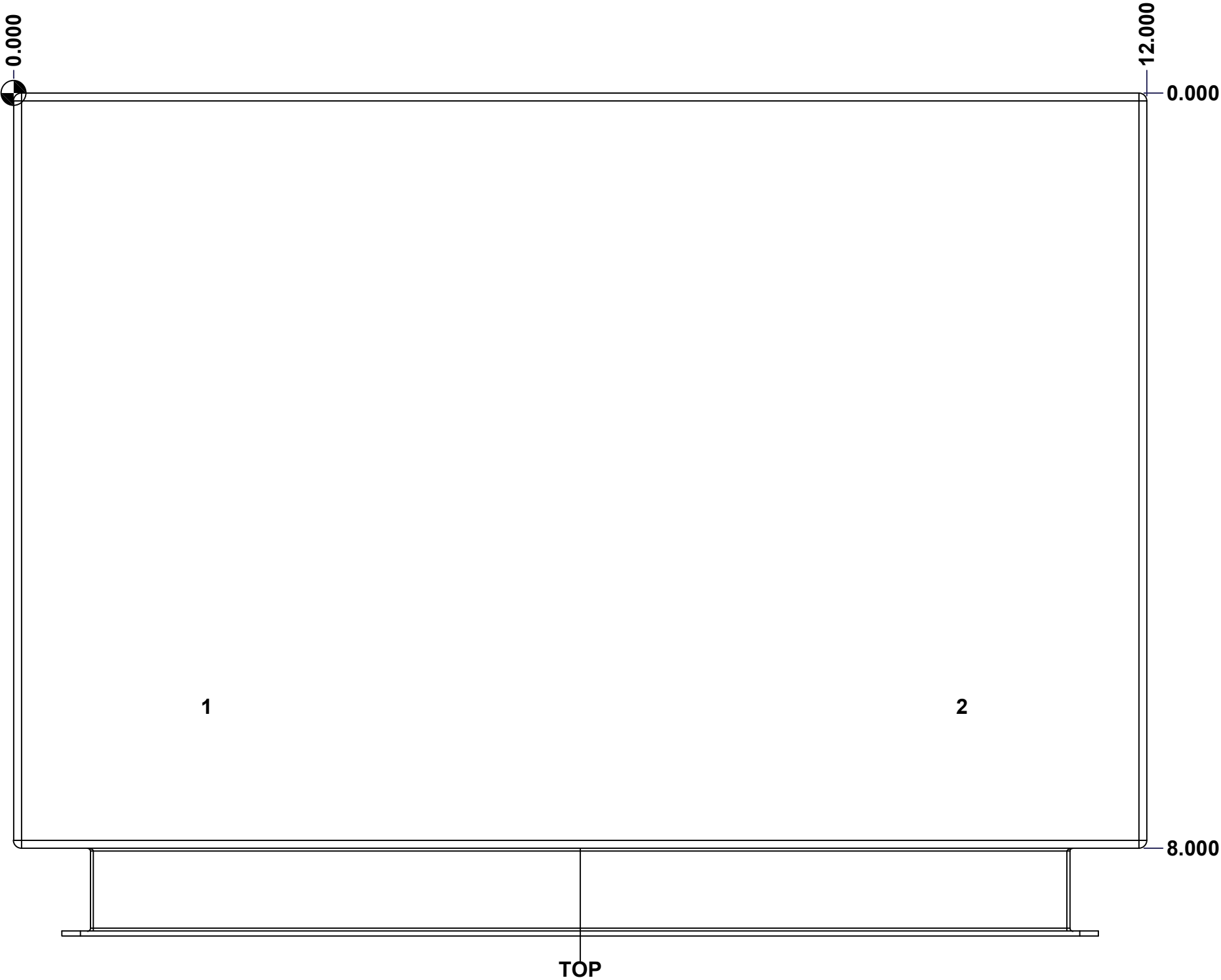
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16

SEE BILL OF MATERIAL ON LAST PAGE

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |                                |
|-----------------------------------------------------|--------|-------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)         |        |       |                                |
| CUT-OUT                                             | XDIM   | YDIM  | DESCRIPTION                    |
| 1                                                   | 2.000  | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2                                                   | 10.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |



|  |                                          |          |         |
|--|------------------------------------------|----------|---------|
|  | Description                              | Status   |         |
|  | 5412ESQT 16" x 12" x 8" Body             | (NULL)   |         |
|  | Part Number                              | Rev.     | 4<br>16 |
|  | Numéro Pièce<br><b>5412ESQT161208THB</b> | <b>0</b> |         |

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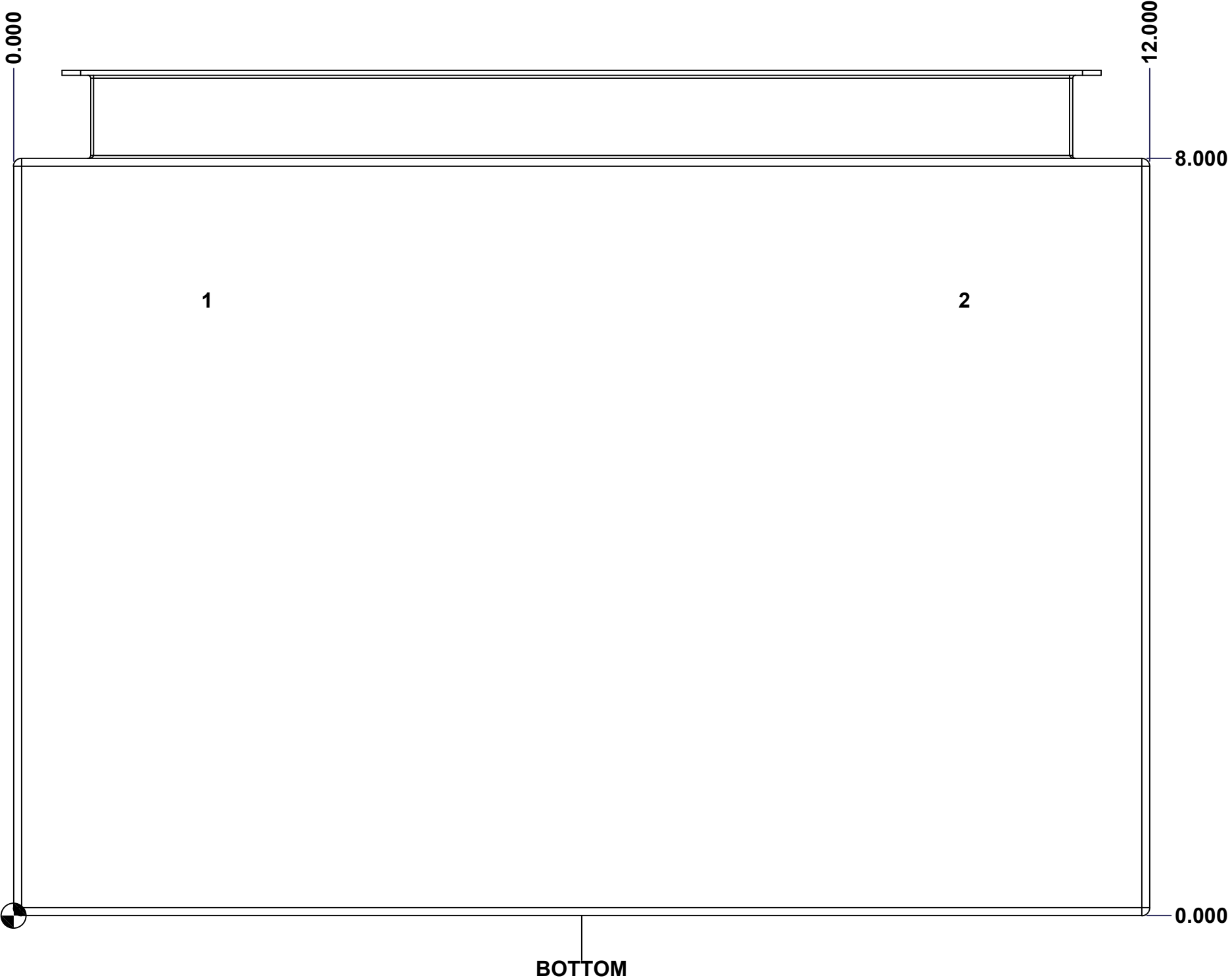
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |                                |
|-----------------------------------------------------|--------|-------|--------------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)      |        |       |                                |
| CUT-OUT                                             | XDIM   | YDIM  | DESCRIPTION                    |
| 1                                                   | 2.000  | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2                                                   | 10.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |



|                   |                              |        |    |
|-------------------|------------------------------|--------|----|
|                   | Description                  | Status |    |
|                   | 5412ESQT 16" x 12" x 8" Body | (NULL) |    |
|                   | Part Number                  | Rev.   | 5  |
|                   | Numéro Pièce                 | 0      | 16 |
| 5412ESQT161208THB |                              |        |    |

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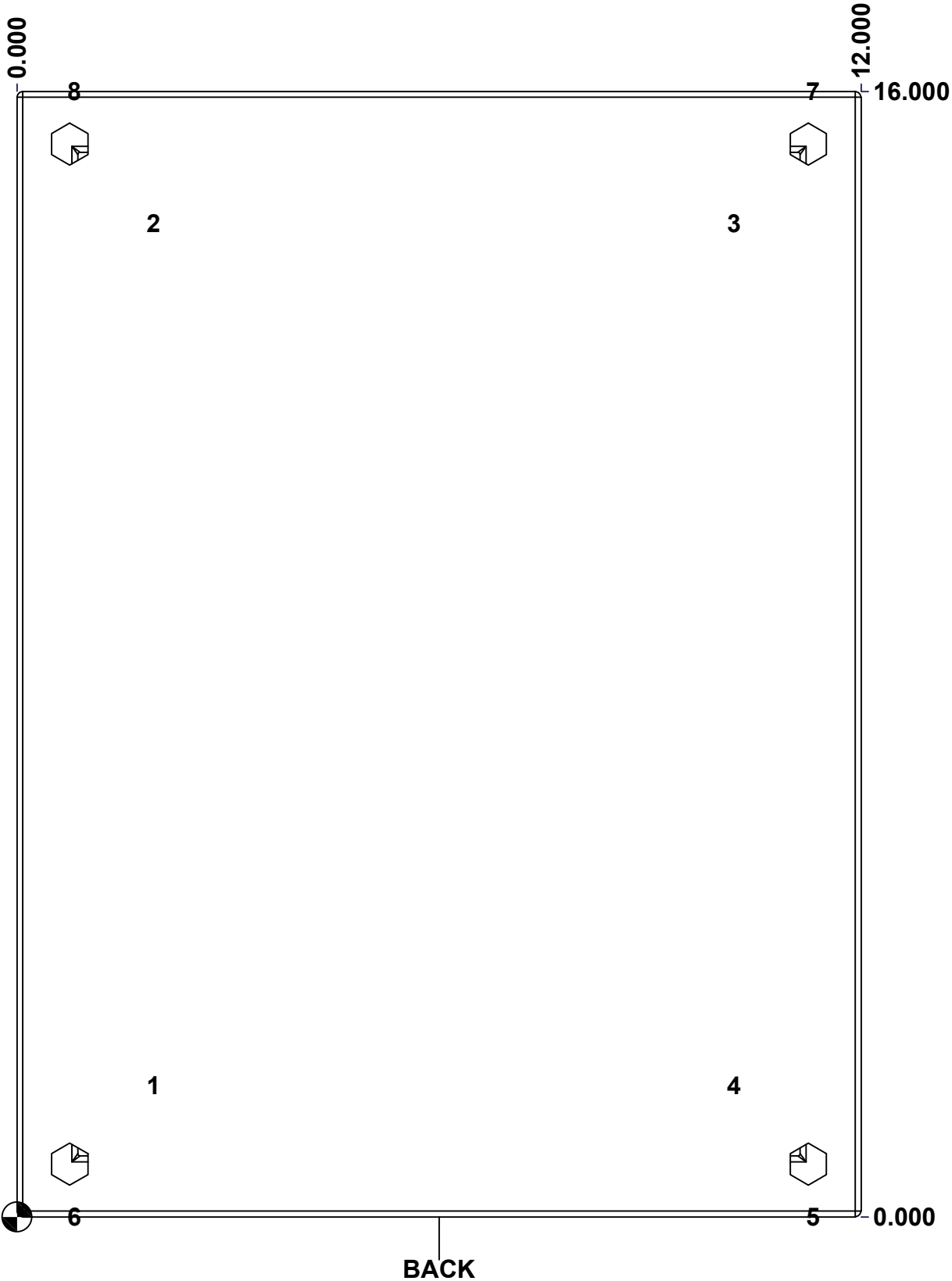
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                            |
|-----------------------------------------------------|--------|--------|----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)        |        |        |                            |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                |
| 1                                                   | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2                                                   | 1.875  | 14.125 | IP STUD M8 x 35mm (Inside) |
| 3                                                   | 10.125 | 14.125 | IP STUD M8 x 35mm (Inside) |
| 4                                                   | 10.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| -----                                               | -----  | -----  | -----                      |
| 5                                                   | 11.250 | 0.000  | FOOT 885 ESMF3_OPEN        |
| 6                                                   | 0.750  | 0.000  | FOOT 885 ESMF3_OPEN        |
| 7                                                   | 11.250 | 16.000 | FOOT 885 ESMF3_CLOSE       |
| 8                                                   | 0.750  | 16.000 | FOOT 885 ESMF3_CLOSE       |



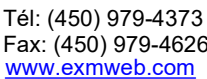
|  |                              |        |    |
|--|------------------------------|--------|----|
|  | Description                  | Status |    |
|  | 5412ESQT 16" x 12" x 8" Body | (NULL) |    |
|  | Part Number<br>Numéro Pièce  | Rev.   | 6  |
|  | 5412ESQT161208THB            | 0      | 16 |

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| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
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|     |           |      |        |
|     |           |      |        |



### Isometric View



Max 3.0mm

|                          |   |    |
|--------------------------|---|----|
| Numéro Pièce             | 0 | 16 |
| <b>5412ESOT161208THB</b> |   |    |

|            |                      |     |                                              |
|------------|----------------------|-----|----------------------------------------------|
| 1          | 885 ESMF3            | 0   | 885 ESMF3 Mounting Foot Kit                  |
| 4          | RIVET_NUT_M10_FH_CE  | 0   | Rivet Nut M10 (Low Profile Close End)        |
| 1          | STK-K-70554          | 3   | 5412 ESTH Accessory Kit                      |
| 1          | 5412ESQT161208THI-RS | 0   | 5412ESQT 16" x 12" Right Insulation          |
| 1          | 5412ESQT161208THI-LS | 0   | 5412ESQT 16" x 12" Left Insulation           |
| 1          | 5412ESQT161208THI-BT | 0   | 5412ESQT 16" x 12" Top and Bottom Insulation |
| 1          | 5412ESQT161208THI-TP | 0   | 5412ESQT 16" x 12" Top and Bottom Insulation |
| 1          | 5412ESQT161208THI-B  | 0   | 5412ESQT 16" x 12" Back Insulation           |
| 4          | STK-Q-16055          | 1   | M6 x 18mm Stud (No Paint Cap Required)       |
| 1          | STK-P-02400S         | 0   | Powder Paint (Asa-61 Grey / Smooth)          |
| 4          | STK-Q-16005          | 1   | Stud M8 x 35 (No Paint Cap Required)         |
| 1          | 5412ESQT161208THB-P  | 0   | 5412ESQT 16" x 12" x 8" Body Part            |
| Qty        | Part Number          | Rev | Description                                  |
| Parts List |                      |     |                                              |

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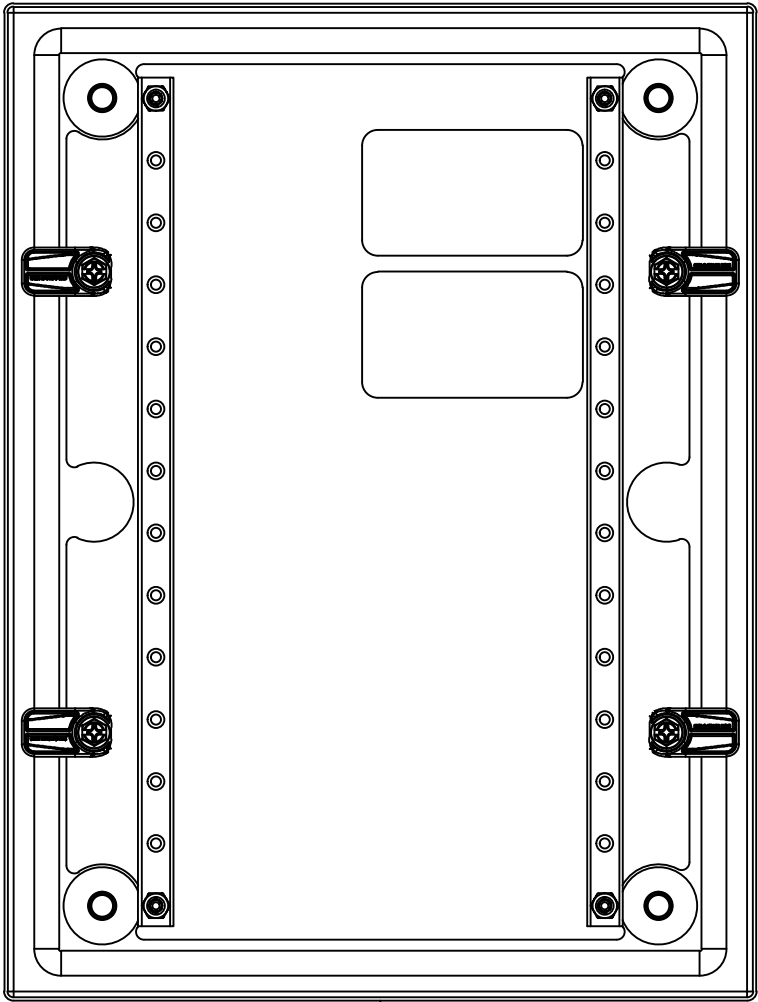
Tolerance  $\pm 1/32$ " unless otherwise specified

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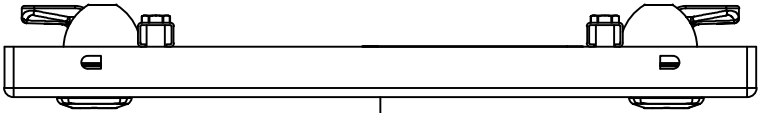
Tolérance  $\pm 1/32$ " sauf spécification contraire



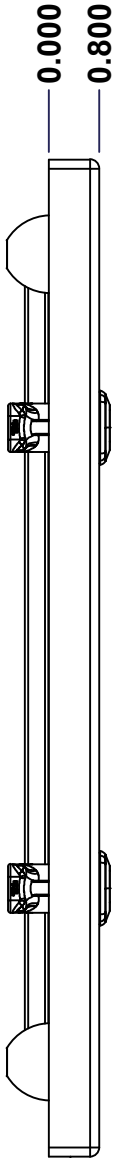
TOP



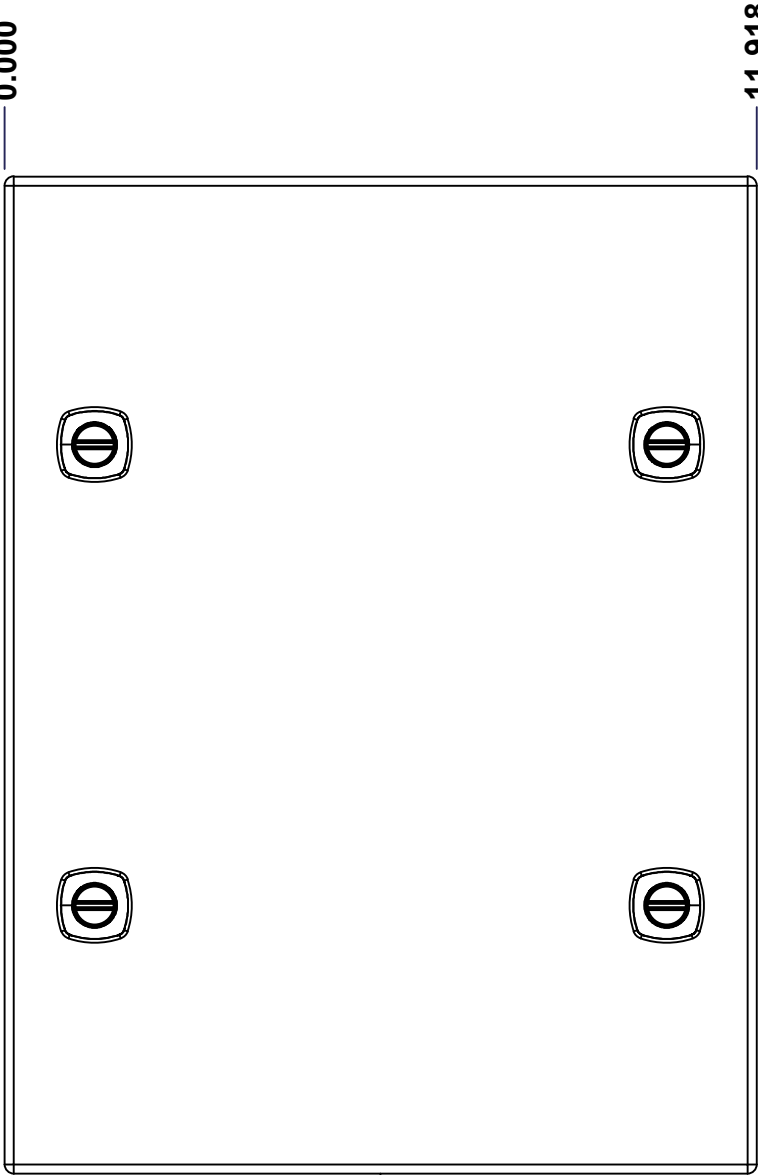
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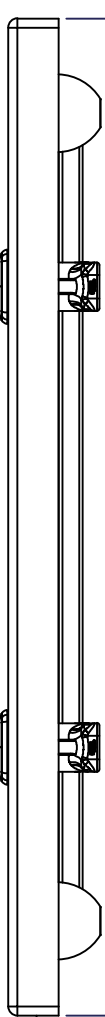
BOTTOM



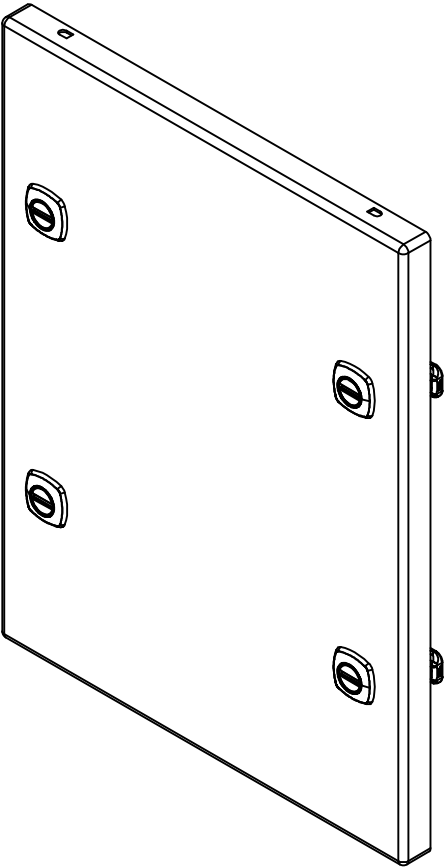
LEFT



FRONT



RIGHT

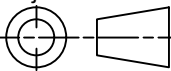


Isometric View



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| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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|                                                                                                                                                                                                     |  |                                                                                                     |                          |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------|--------------------------|
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> |  | Flatness<br>Aplatissement<br>Max 3.0mm                                                              |                          |
|                                                                                                                                                                                                     |  | Projection<br> |                          |
| Customer<br>Client                                                                                                                                                                                  |  | Date                                                                                                |                          |
| Drawn By<br>Dessiné Par                                                                                                                                                                             |  | Date                                                                                                |                          |
| Material<br>Matière                                                                                                                                                                                 |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm)                                                           |                          |
| Color<br>Couleur                                                                                                                                                                                    |  | Asa-61 Grey                                                                                         | Finish<br>Fini<br>Smooth |
| Description<br>5412ESQT 16" x 12" Cover                                                                                                                                                             |  |                                                                                                     | Detail Rev.              |
| Part Number<br>Numéro Pièce                                                                                                                                                                         |  | Rev.                                                                                                | 8                        |
| SEE BILL OF MATERIAL ON LAST PAGE                                                                                                                                                                   |  | 0                                                                                                   | 16                       |
| 5412ESQT161208THC                                                                                                                                                                                   |  |                                                                                                     |                          |

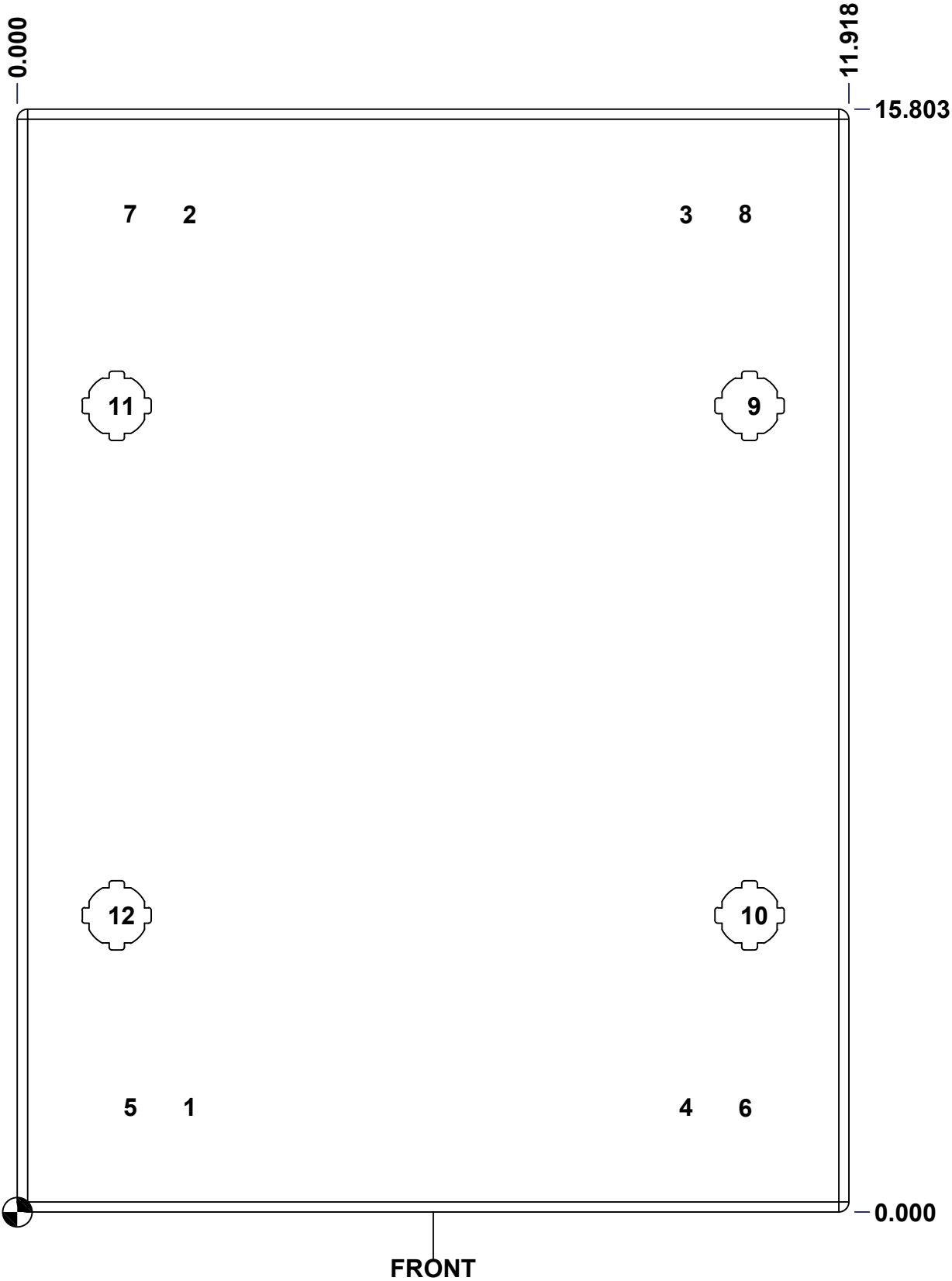
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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                         |
|-----------------------------------------------------|--------|--------|-------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                         |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION             |
| 1                                                   | 2.401  | 1.504  | STUD M6 x 18mm (Inside) |
| 2                                                   | 2.401  | 14.299 | STUD M6 x 18mm (Inside) |
| 3                                                   | 9.517  | 14.299 | STUD M6 x 18mm (Inside) |
| 4                                                   | 9.517  | 1.504  | STUD M6 x 18mm (Inside) |
| 5                                                   | 1.550  | 1.500  | STUD M6 x 18mm (Inside) |
| 6                                                   | 10.368 | 1.500  | STUD M6 x 18mm (Inside) |
| 7                                                   | 1.550  | 14.303 | STUD M6 x 18mm (Inside) |
| 8                                                   | 10.368 | 14.303 | STUD M6 x 18mm (Inside) |
| -----                                               | -----  | -----  | -----                   |
| 9                                                   | 10.494 | 11.553 | 880 SCQ4-SL             |
| 10                                                  | 10.494 | 4.250  | 880 SCQ4-SL             |
| 11                                                  | 1.424  | 11.553 | 880 SCQ4-SL             |
| 12                                                  | 1.424  | 4.250  | 880 SCQ4-SL             |



|  |                                                         |                  |         |
|--|---------------------------------------------------------|------------------|---------|
|  | Description                                             | Status           |         |
|  | 5412ESQT 16" x 12" Cover                                | (NULL)           |         |
|  | Part Number<br>Numéro Pièce<br><b>5412ESQT161208THC</b> | Rev.<br><b>0</b> | 9<br>16 |

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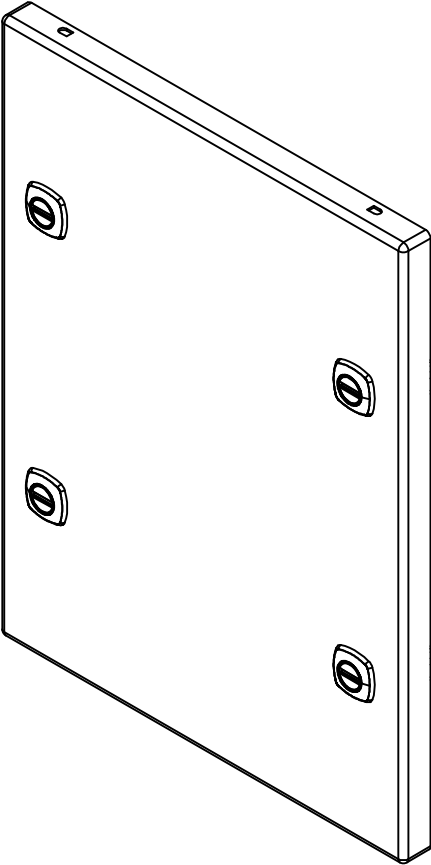
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





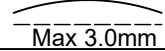
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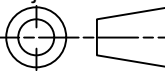
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date

19-Jul-23

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

5412ESQT 16" x 12" Cover

Detail Rev.

Part Number  
Numéro Pièce

5412ESQT161208THC

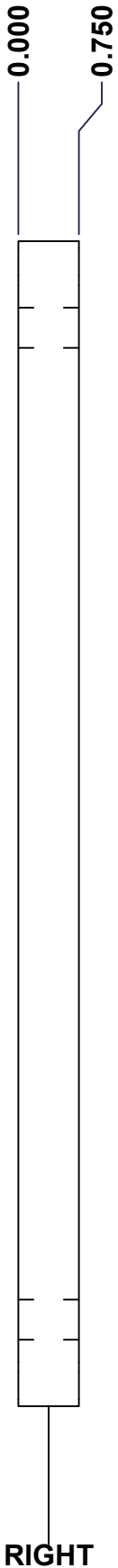
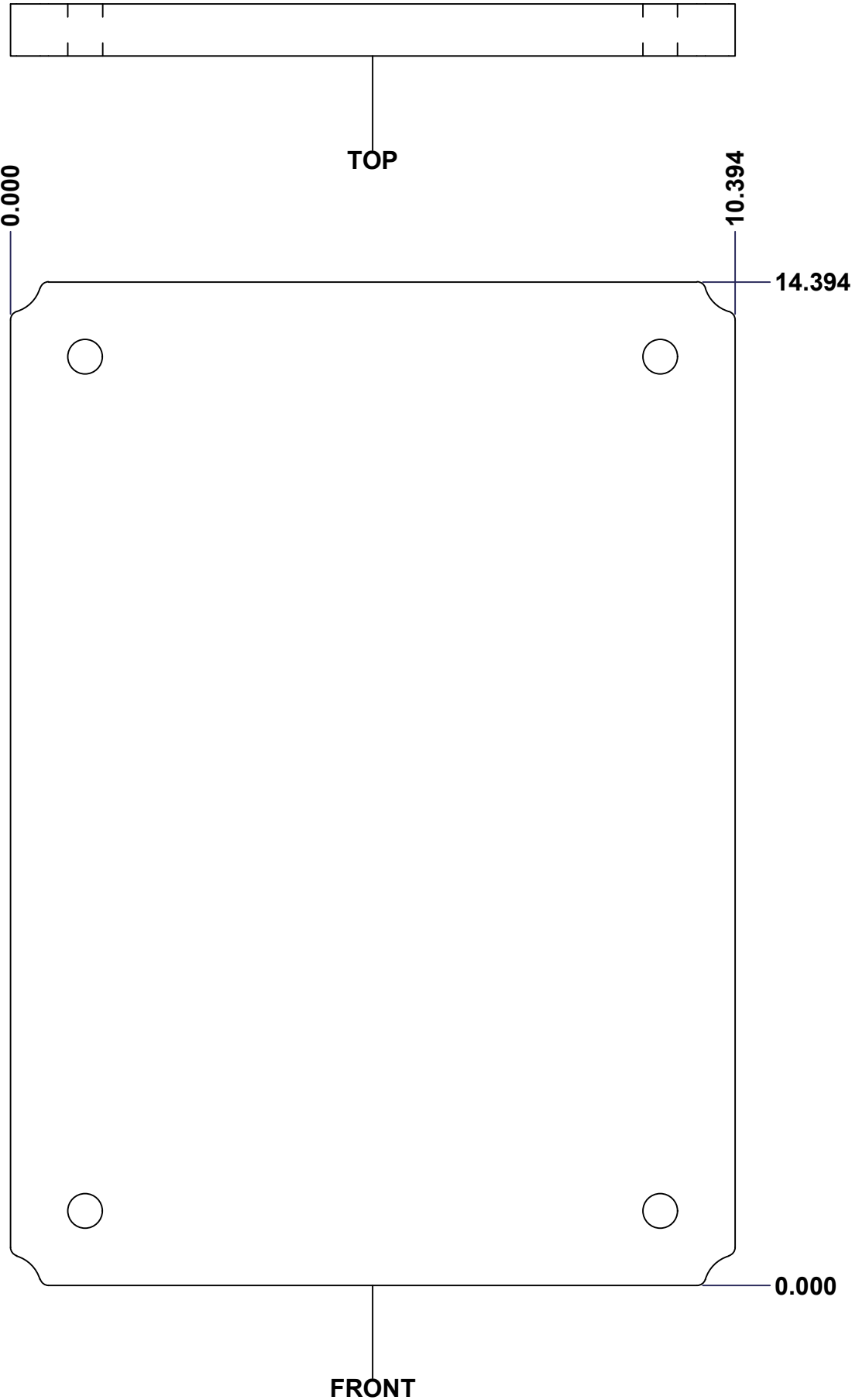
Rev.

10

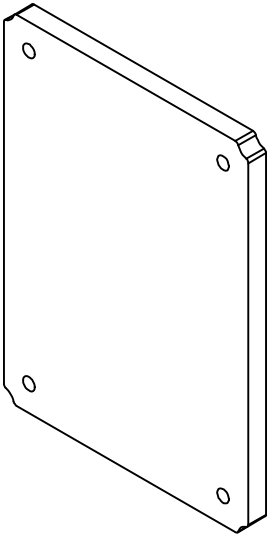
16

|            |                     |     |                                        |
|------------|---------------------|-----|----------------------------------------|
| 2          | STK-S-00100         | 0   | 3.5" x 2" Silver Milar Flexcon Sticker |
| 4          | STK-Q-07250         | 2   | M6 x 16mm Collar Nut                   |
| 2          | STK-Q-46020-16      | 5   | 5412 ES Vertical Door Stiffener 16"    |
| 1          | 5412ESQT161208THI-C | 0   | 5412ESQT 16" x 12" Cover Insulation    |
| 1          | STK-P-02400S        | 0   | Powder Paint (Asa-61 Grey / Smooth)    |
| 8          | STK-Q-16055         | 1   | M6 x 18mm Stud (No Paint Cap Required) |
| 1          | 5412ESQT161208THG   | 0   | 5412ESQT 16" x 12" Cover Gasket Part   |
| 1          | 5412ESQT161208THC-P | 0   | 5412ESQT 16" x 12" Cover Part          |
| 4          | STK-K-12500         | 16  | 5412 ES 1/4 Turn Lock                  |
| 4          | STK-Q-46515         | 3   | 5412 ES Door Support with Brass Insert |
| QTY        | Part Number         | Rev | Description                            |
| Parts List |                     |     |                                        |

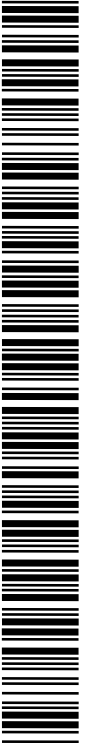
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Isometric View

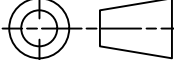


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material  
Matière

Polyisocyanurate

Color  
Couleur

Aluminum

Finish  
Fini

N/A

Description

5412ESQT 16" x 12" Back Insulation

Detail Rev.

Part Number  
Numéro Pièce

5412ESQT161208THI-B

Rev. 11

0

16

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Tolerance  $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT161208TH\5412ESQT161208TH.idw

Tolérance  $\pm 1/32$ " sauf spécification contraire



TOP

0.000

7.894

14.394



FRONT

0.000

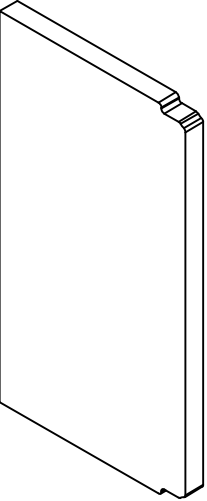
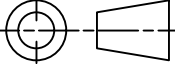
0.000

0.750



RIGHT  
RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

| No.                                                                                              | Revisions | Date                                                                                                | By/Par                                                                               |
|--------------------------------------------------------------------------------------------------|-----------|-----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|                                                                                                  |           |                                                                                                     |                                                                                      |
|                                                                                                  |           |                                                                                                     |                                                                                      |
|                                                                                                  |           |                                                                                                     |                                                                                      |
|                                                                                                  |           |                                                                                                     |                                                                                      |
|              |           |                                                                                                     |  |
| Isometric View                                                                                   |           |                                                                                                     |                                                                                      |
|             |           | Flatness<br>Aplatissement<br>Max 3.0mm                                                              |                                                                                      |
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| Customer<br>Client                                                                               |           | Date                                                                                                |                                                                                      |
| Drawn By<br>Dessiné Par                                                                          |           | Date                                                                                                | 23-Jan-07                                                                            |
| Material<br>Matière                                                                              |           | Polyisocyanurate                                                                                    |                                                                                      |
| Color<br>Couleur                                                                                 |           | Aluminum                                                                                            | Finish<br>Fini<br>N/A                                                                |
| Description<br>5412ESQT 16" x 12" Left Insulation                                                |           |                                                                                                     | Detail Rev.                                                                          |
| Part Number<br>Numéro Pièce<br>5412ESQT161208THI-LS                                              |           |                                                                                                     | Rev.<br>12<br>0<br>16                                                                |

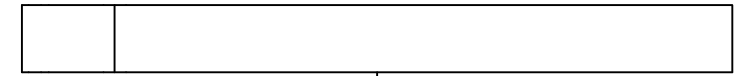
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Tolérance  $\pm 1/32$ " sauf spécification contraire

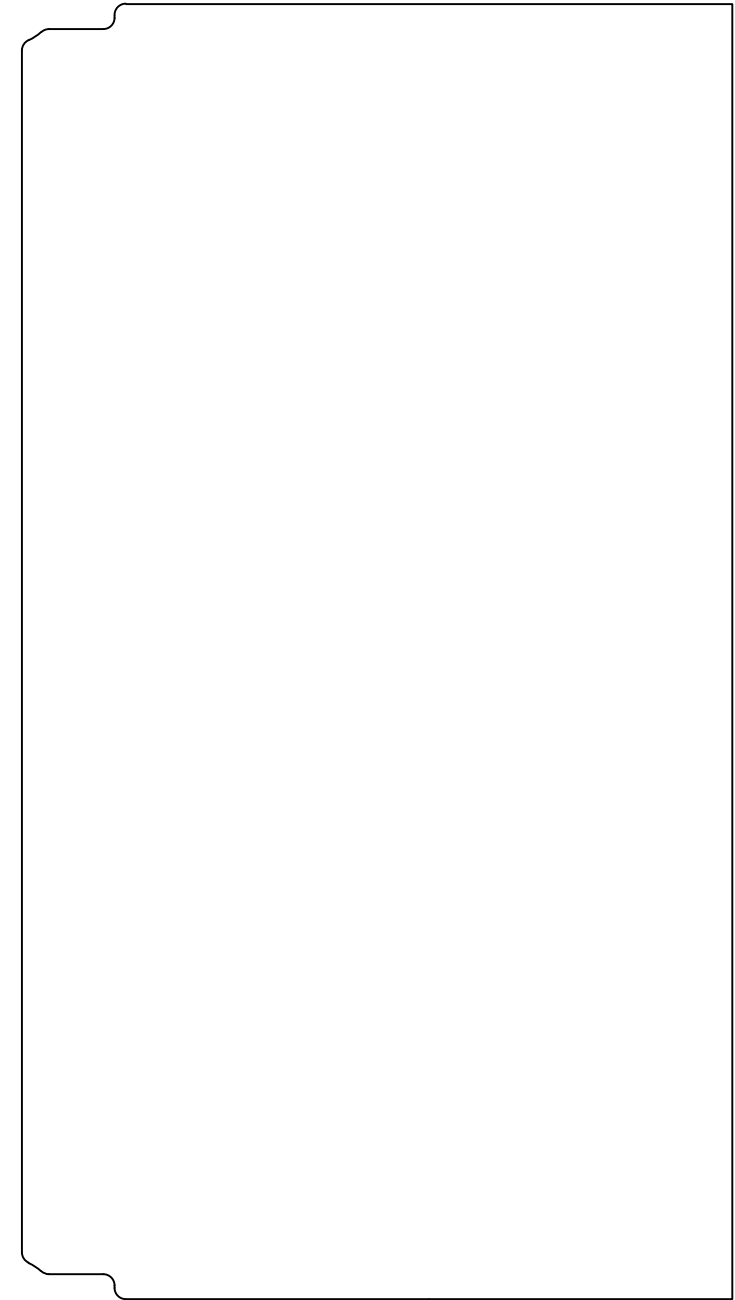


0.000

TOP

7.894

14.394



0.000

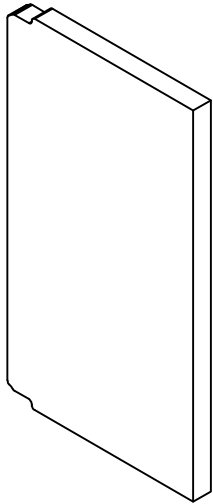
FRONT

0.000

0.750



RIGHT



Isometric View

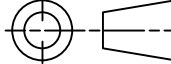


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description  
5412ESQT 16" x 12" Right Insulation

Detail Rev.

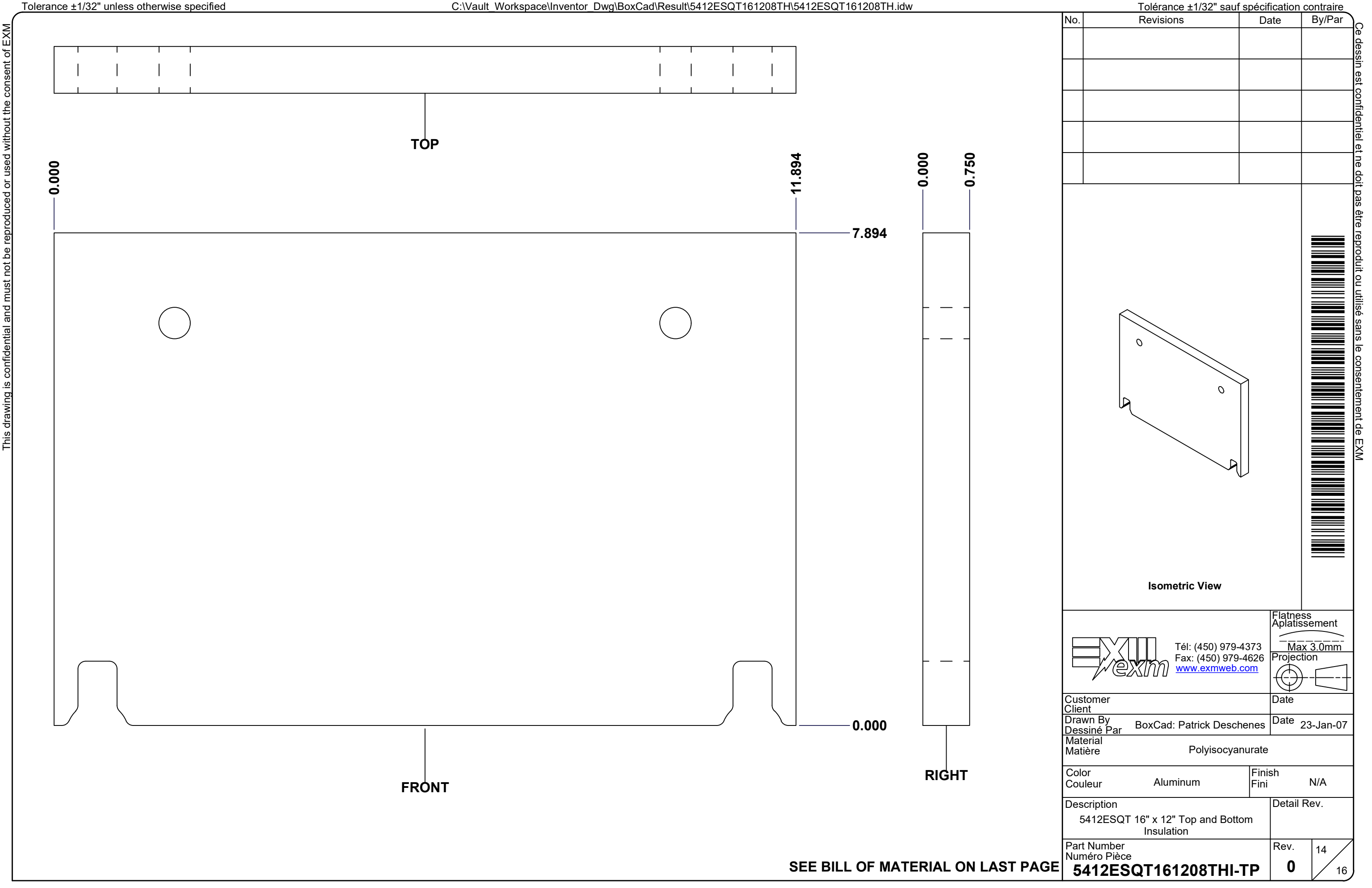
Part Number  
Numéro Pièce  
**5412ESQT161208THI-RS**

Rev.  
**0**

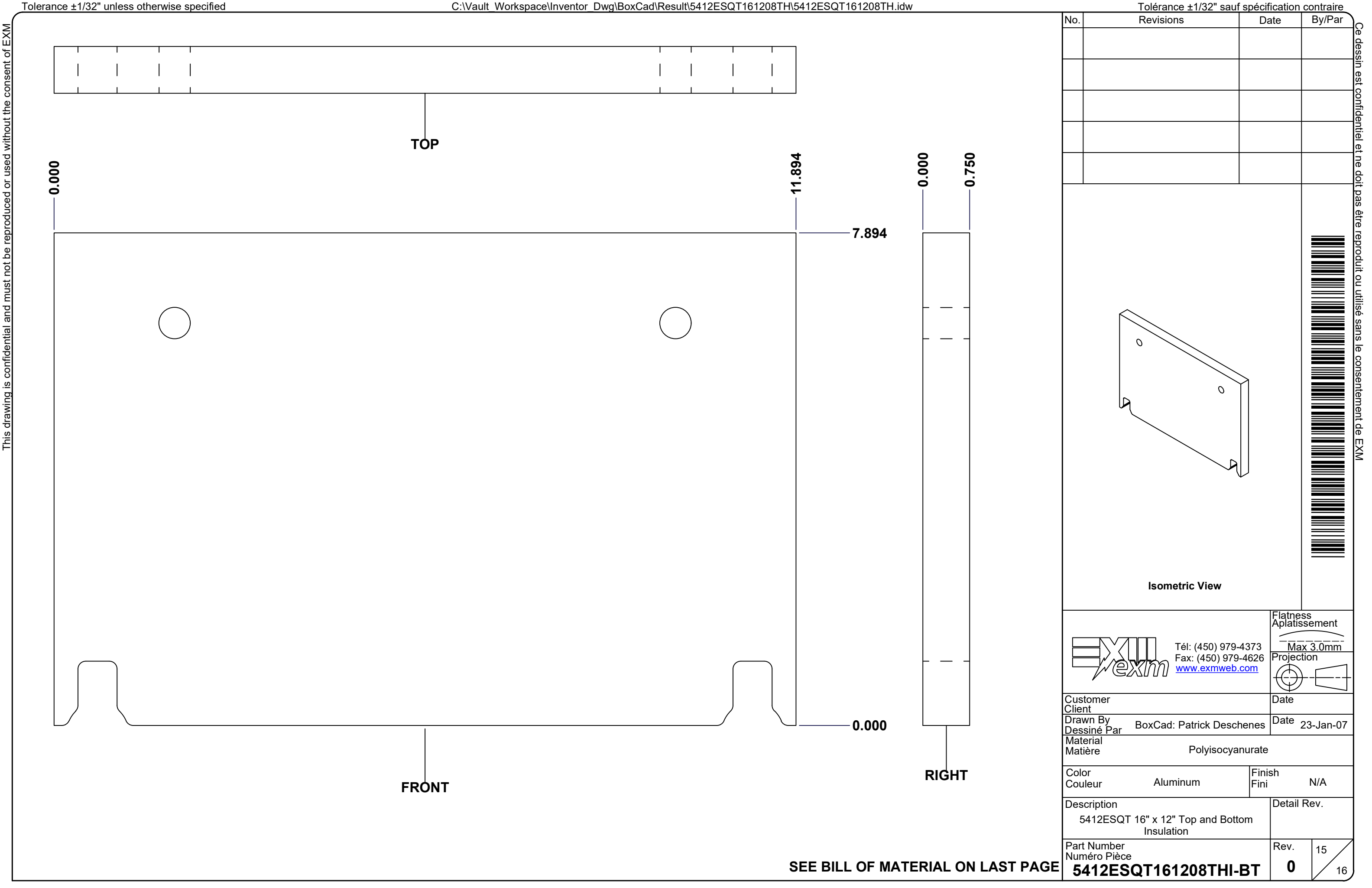
13  
16

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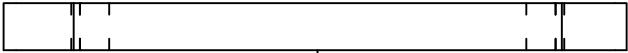
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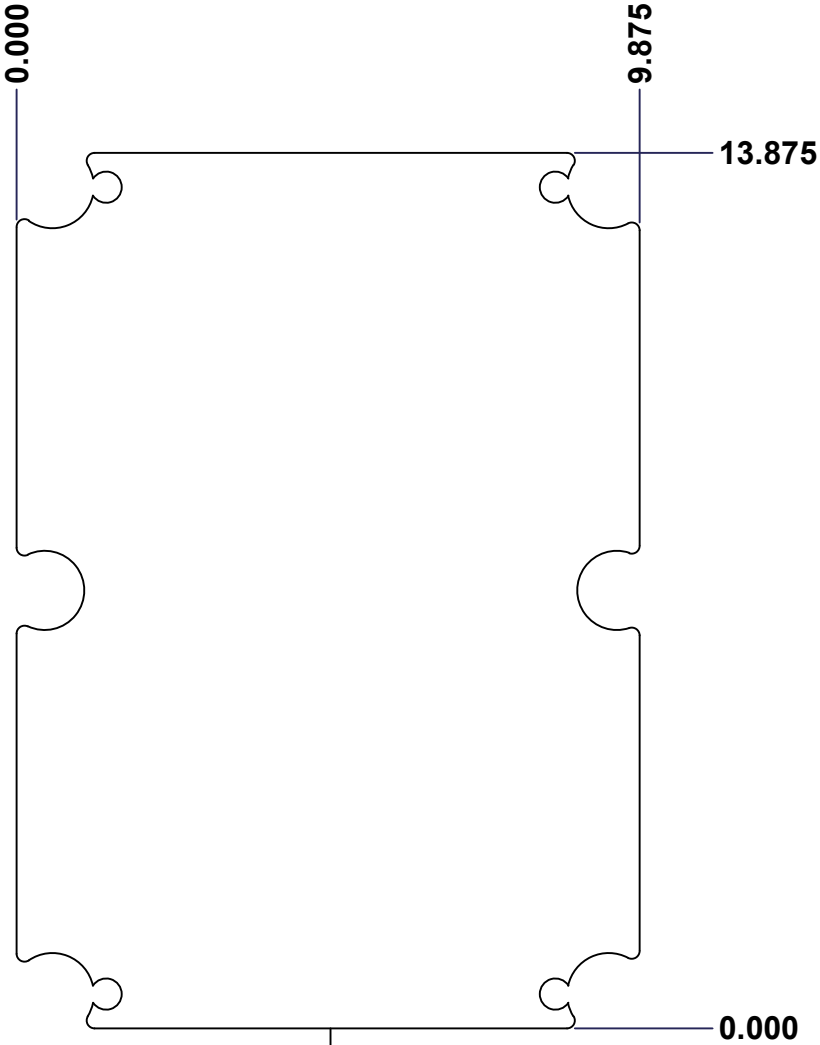
Tolerance  $\pm 1/32$ " unless otherwise specified

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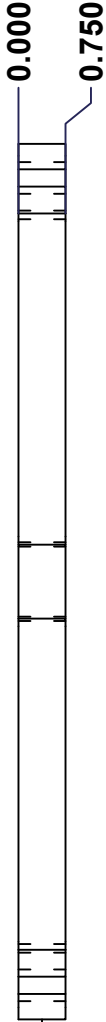
Tolérance  $\pm 1/32$ " sauf spécification contraire



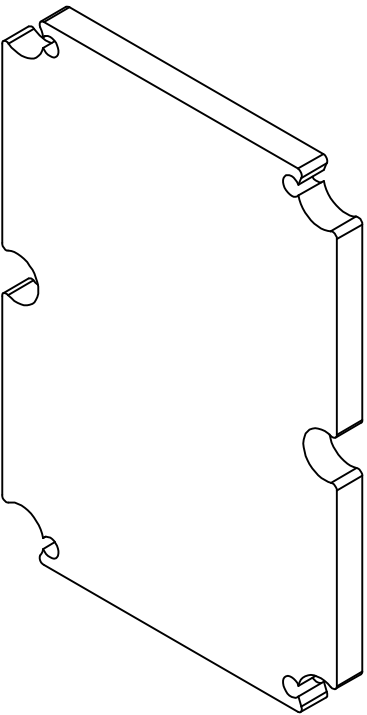
TOP



FRONT



RIGHT



Isometric View



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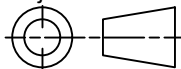


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material  
Matière

Polyisocyanurate

Color  
Couleur

Aluminum

Finish  
Fini

N/A

Description

5412ESQT 16" x 12" Cover Insulation

Detail Rev.

Part Number  
Numéro Pièce

5412ESQT161208THI-C

Rev.

16

0

16

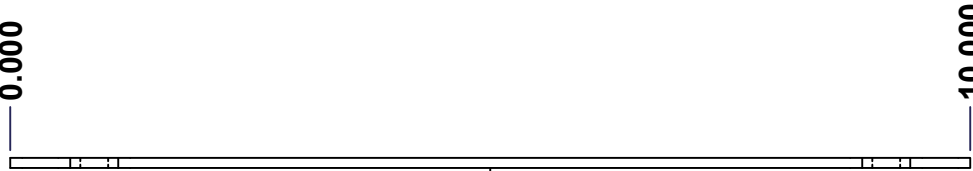
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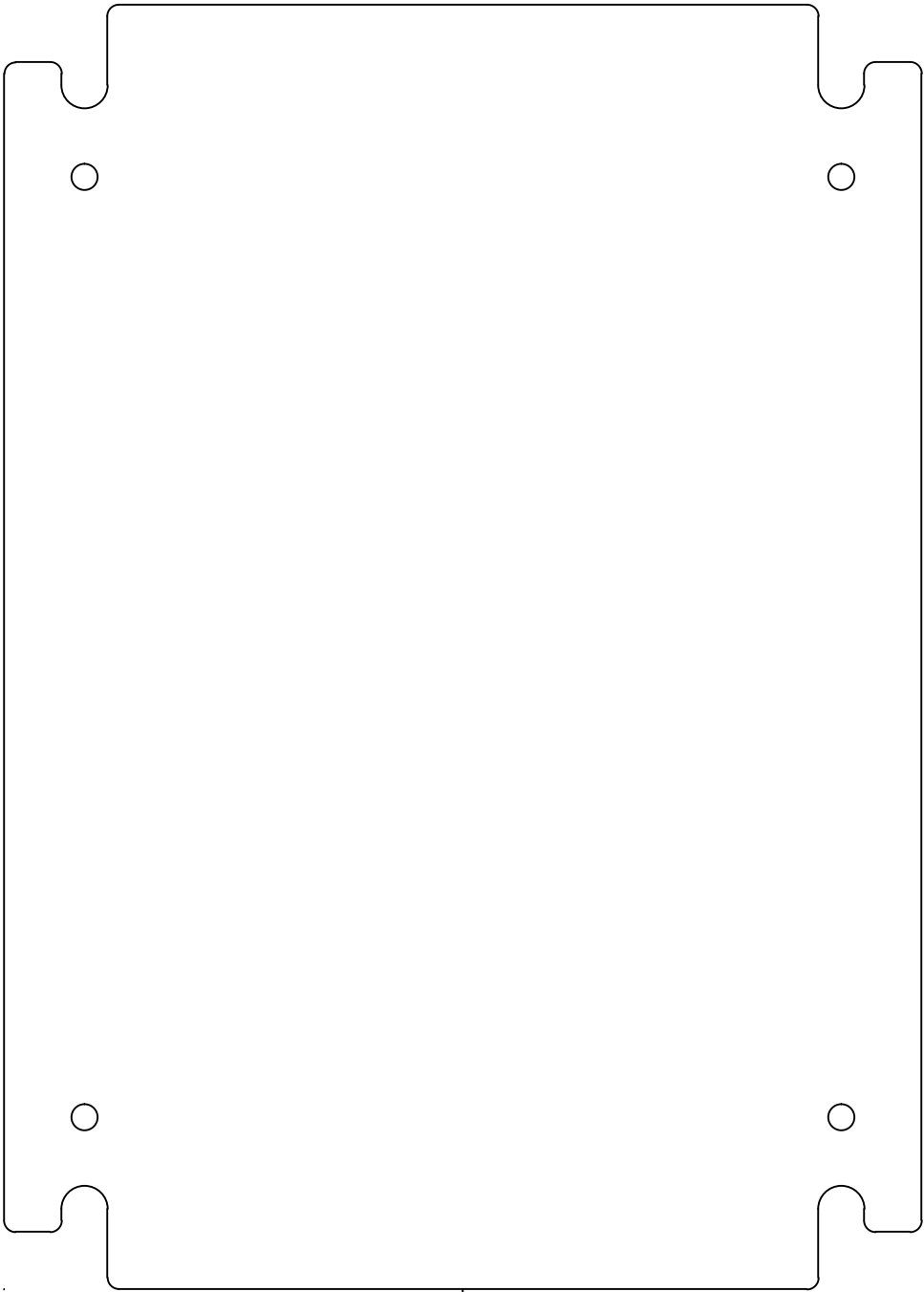
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP1612G.idw

Tolérance ±1/32" sauf spécification contraire



TOP



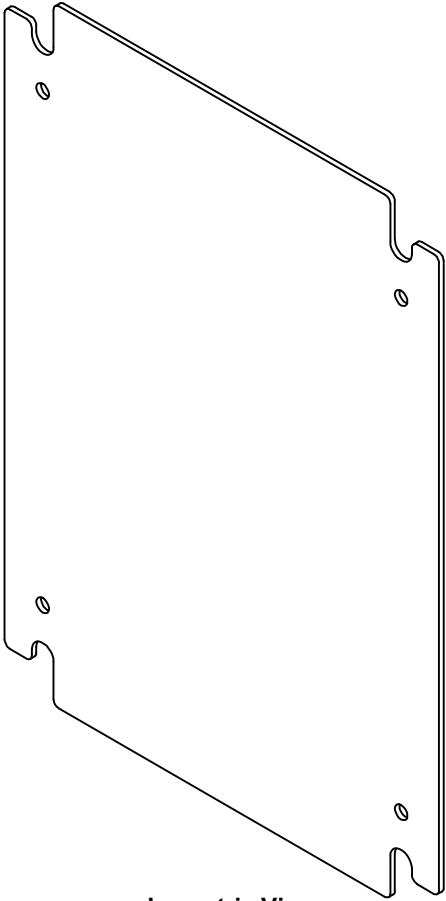
FRONT

14.000

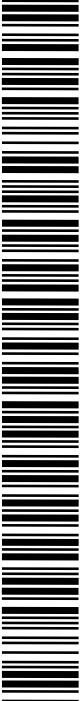
0.000

RIGHT

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |

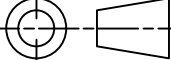


Isometric View





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Flatness  
Aplatissement  
Max 3.0mm  
Projection  


|                                            |  |                |                              |
|--------------------------------------------|--|----------------|------------------------------|
| Customer Client                            |  | Date           |                              |
| Drawn By<br>Dessiné Par BoxCad             |  | Date 23-Jan-07 |                              |
| Material<br>Matière                        |  | See Part List  |                              |
| Color<br>Couleur                           |  | See Part List  | Finish<br>Fini See Part List |
| Description<br>881 SP - Inner Panel        |  |                | Detail Rev.                  |
| Part Number<br>Numéro Pièce<br>881 SP1612G |  |                | Rev.<br>0                    |
|                                            |  |                | 1<br>2                       |

|            |               |     |                           |                  |           |            |
|------------|---------------|-----|---------------------------|------------------|-----------|------------|
| 1          | 881 SP1612G-P | 0   | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |
| Qty        | Part Number   | Rev | Description               | Material         | Color     | Finish     |
| Parts List |               |     |                           |                  |           |            |

