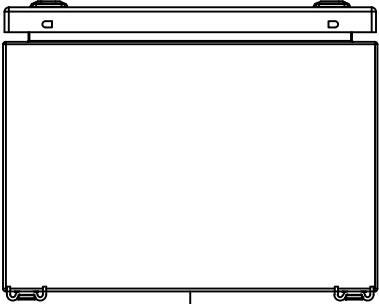


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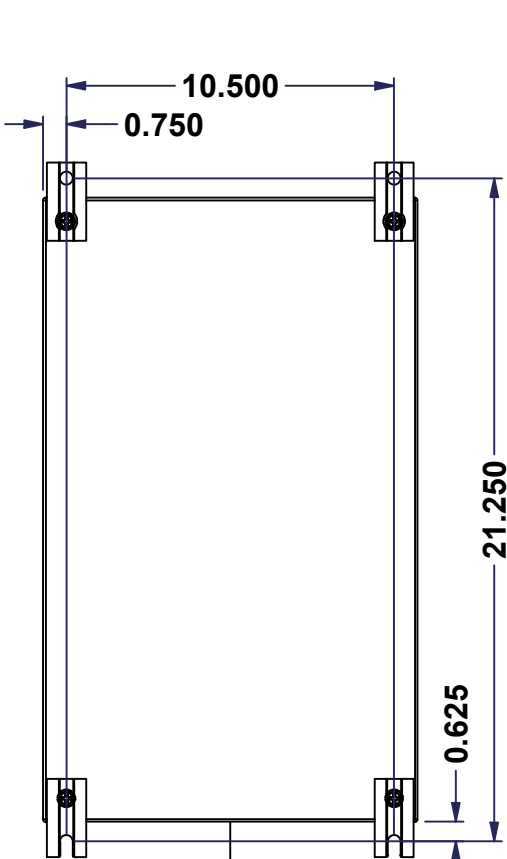
Tolerance $\pm 1/32$ " unless otherwise specified

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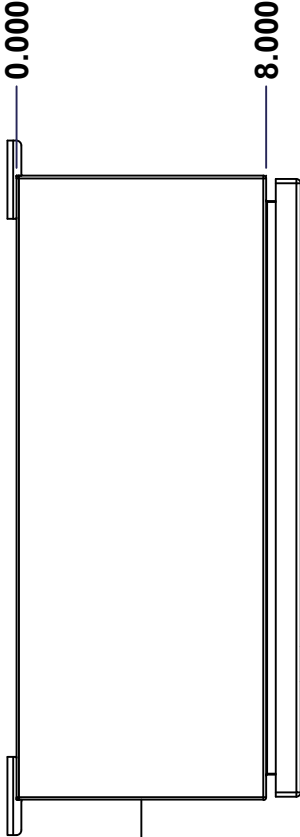
Tolérance $\pm 1/32$ " sauf spécification contraire



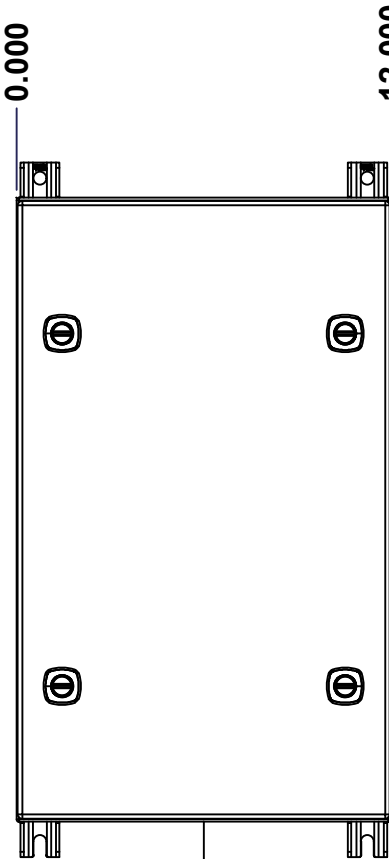
TOP



BACK



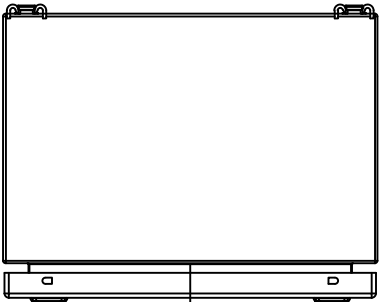
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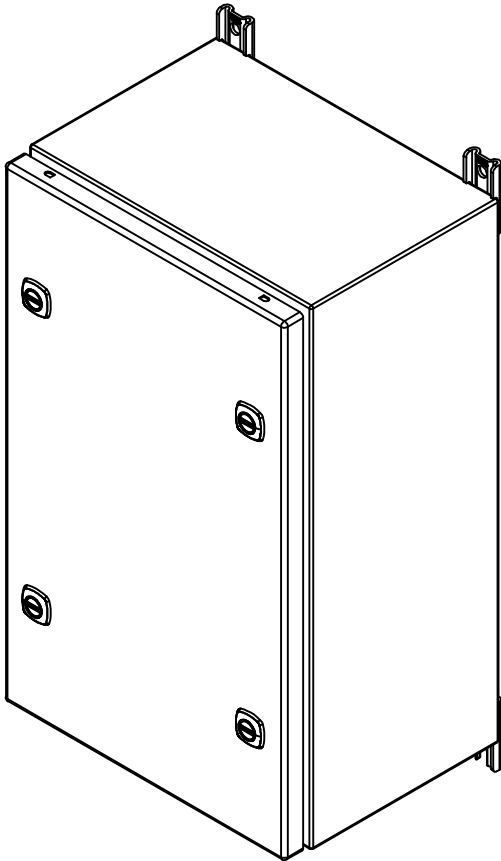
FRONT



RIGHT



BOTTOM



Isometric View

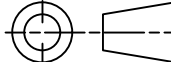


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 19-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 20" x 12" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201208TH

Rev.

1

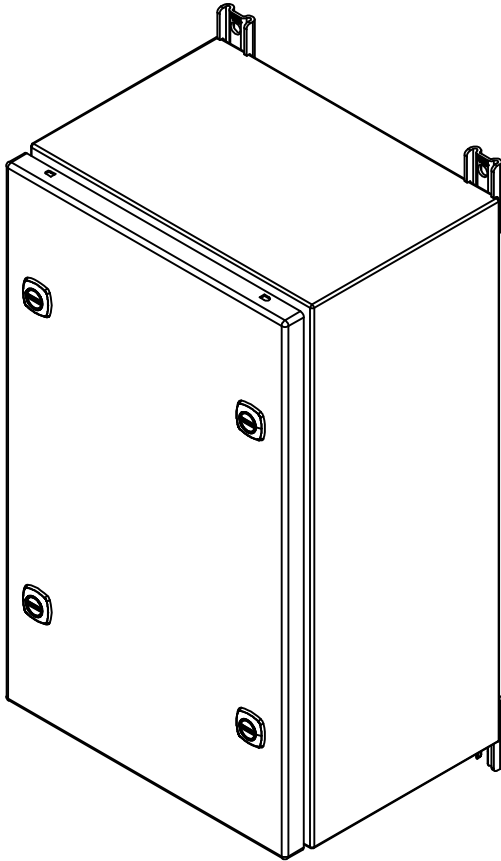
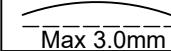
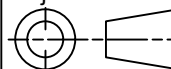
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16

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT201208TH\5412ESQT201208TH.idw		Tolérance ±1/32" sauf spécification contraire																																															
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>		No.	Revisions	Date	By/Par																								
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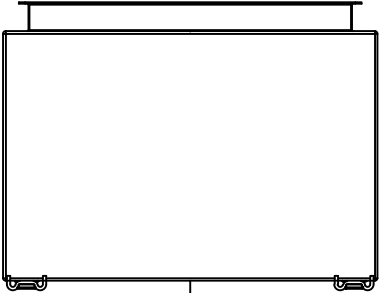
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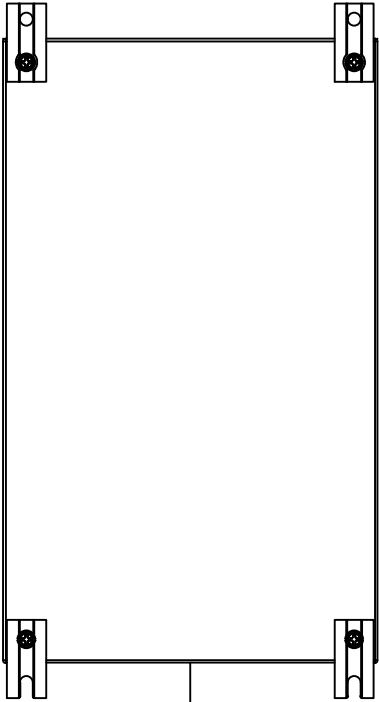
Tolerance $\pm 1/32$ " unless otherwise specified

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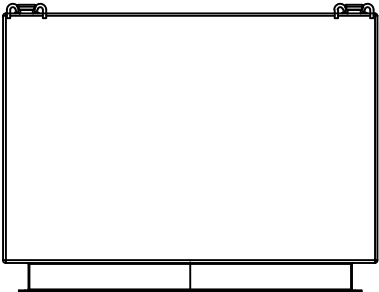
Tolérance $\pm 1/32$ " sauf spécification contraire



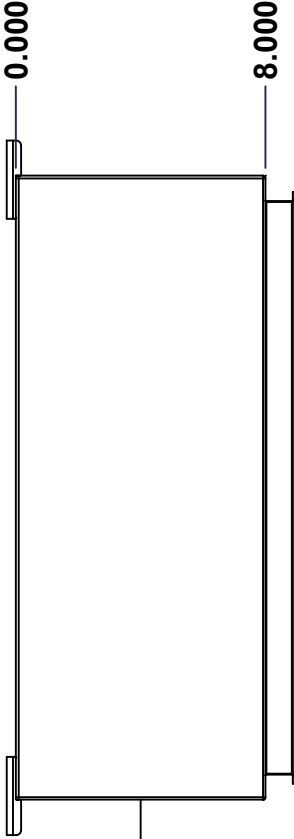
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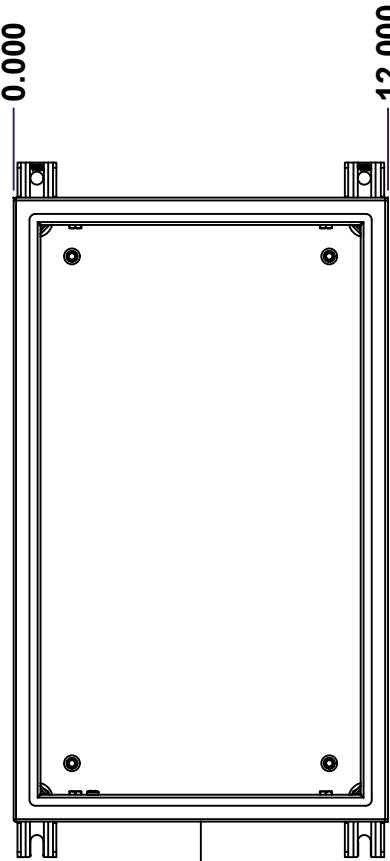
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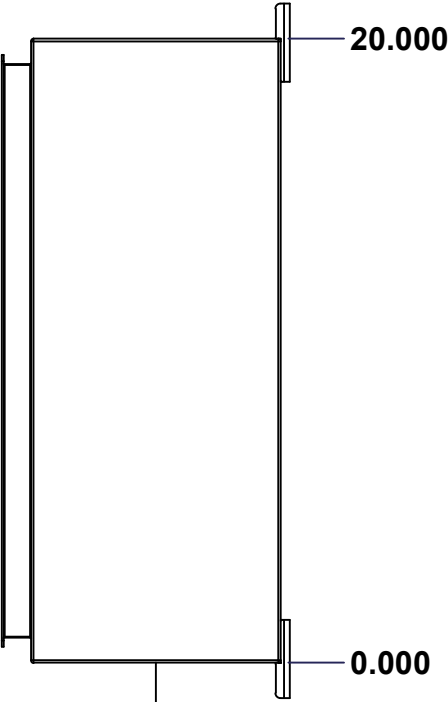
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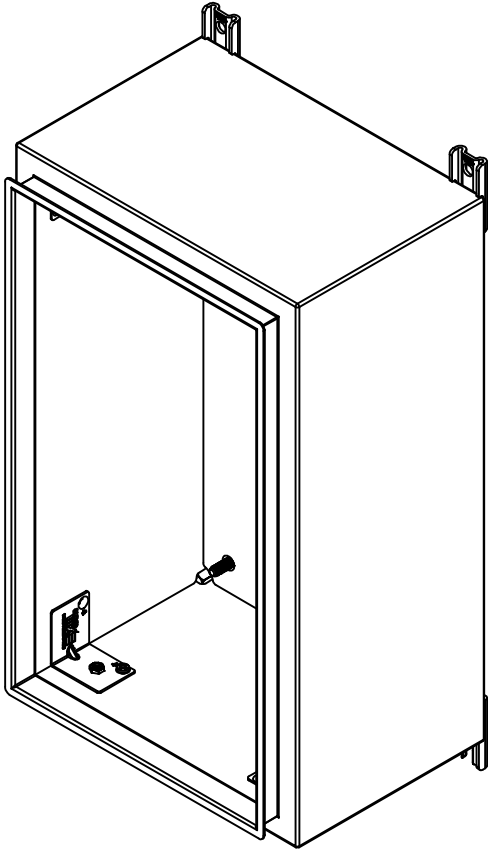
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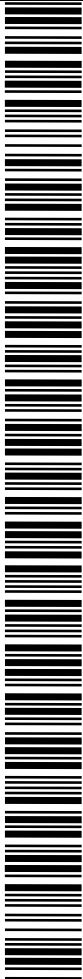
FRONT



RIGHT



Isometric View



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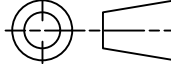


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 19-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 20" x 12" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201208THB

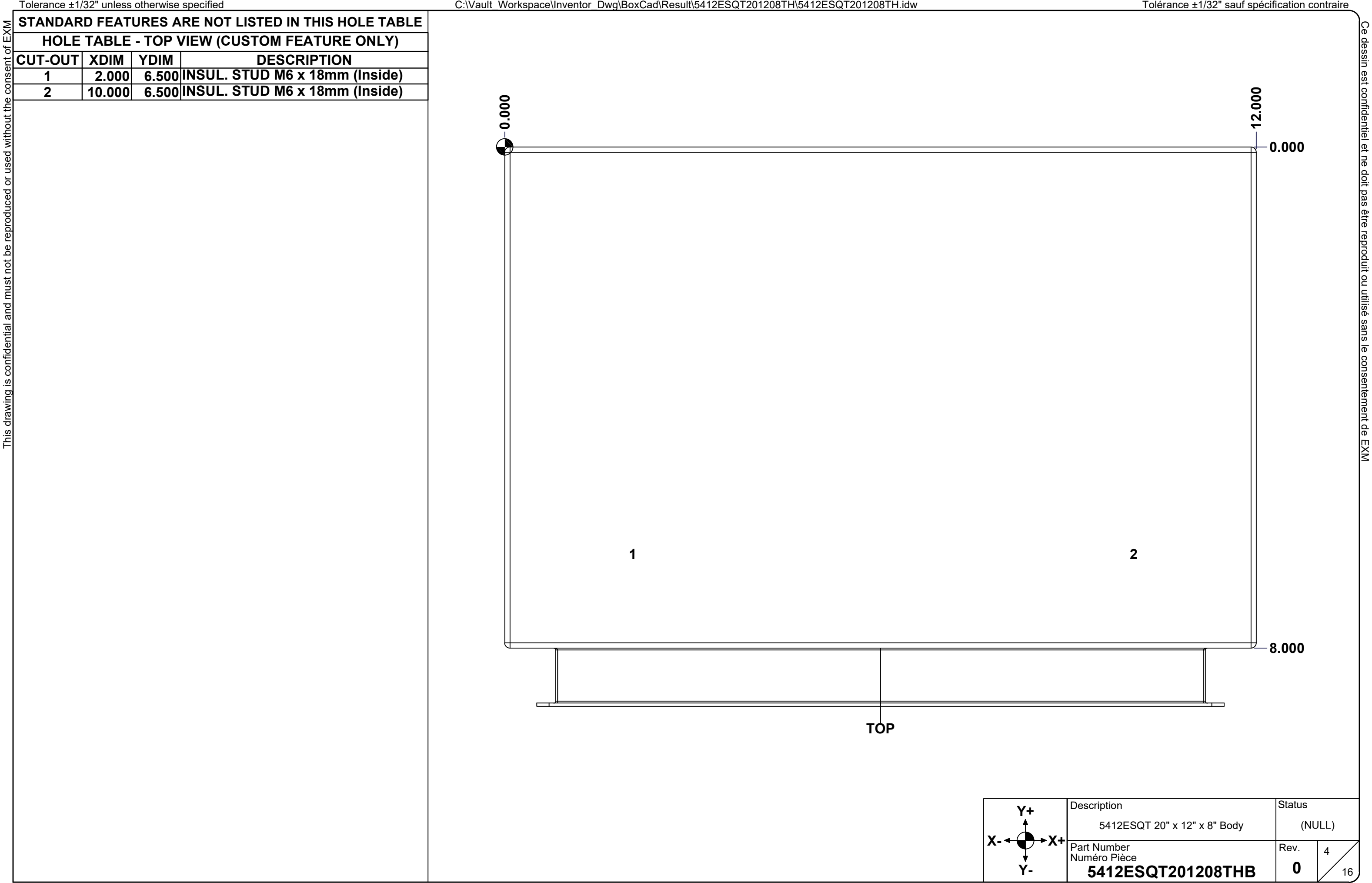
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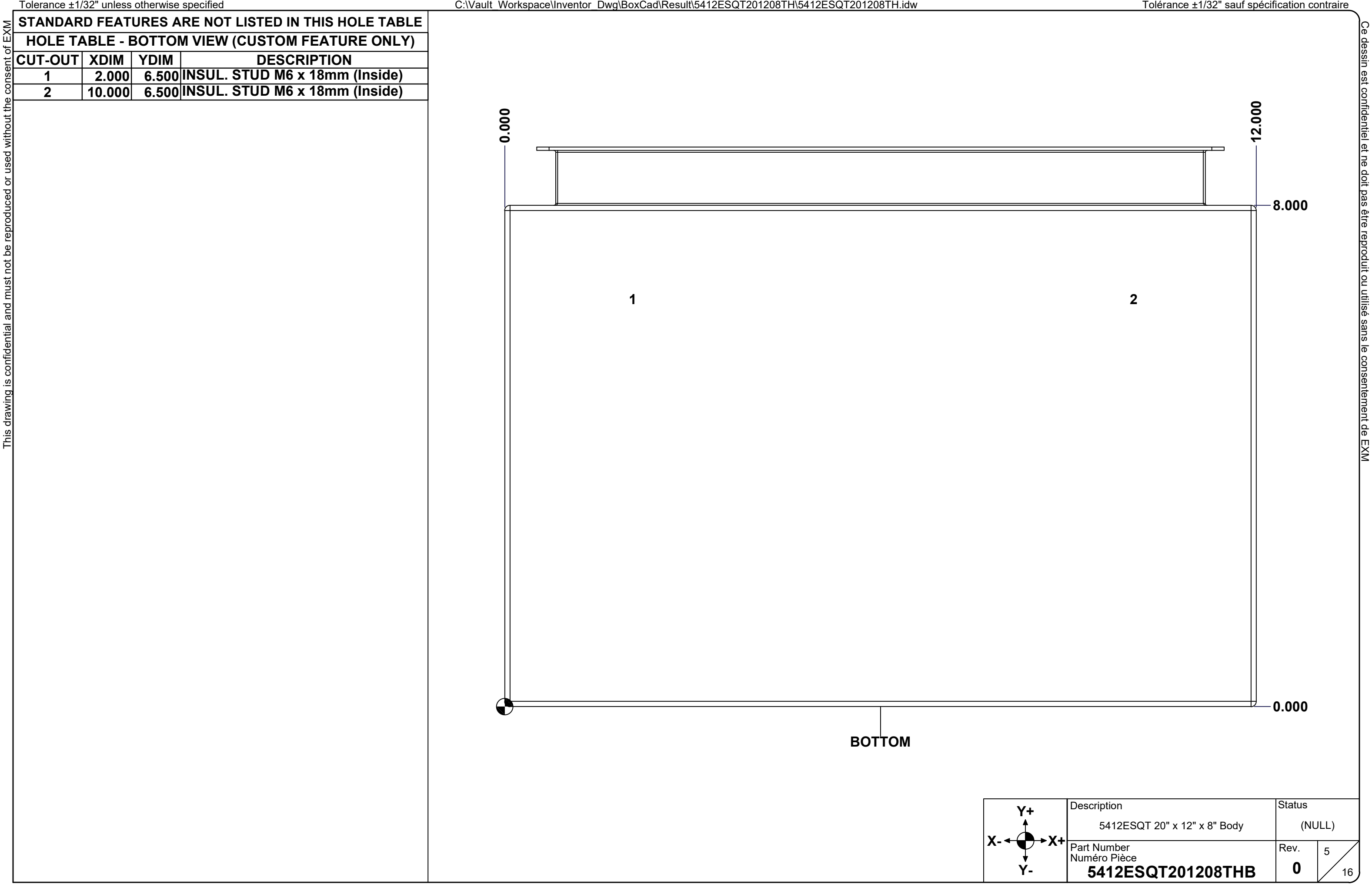
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16

SEE BILL OF MATERIAL ON LAST PAGE





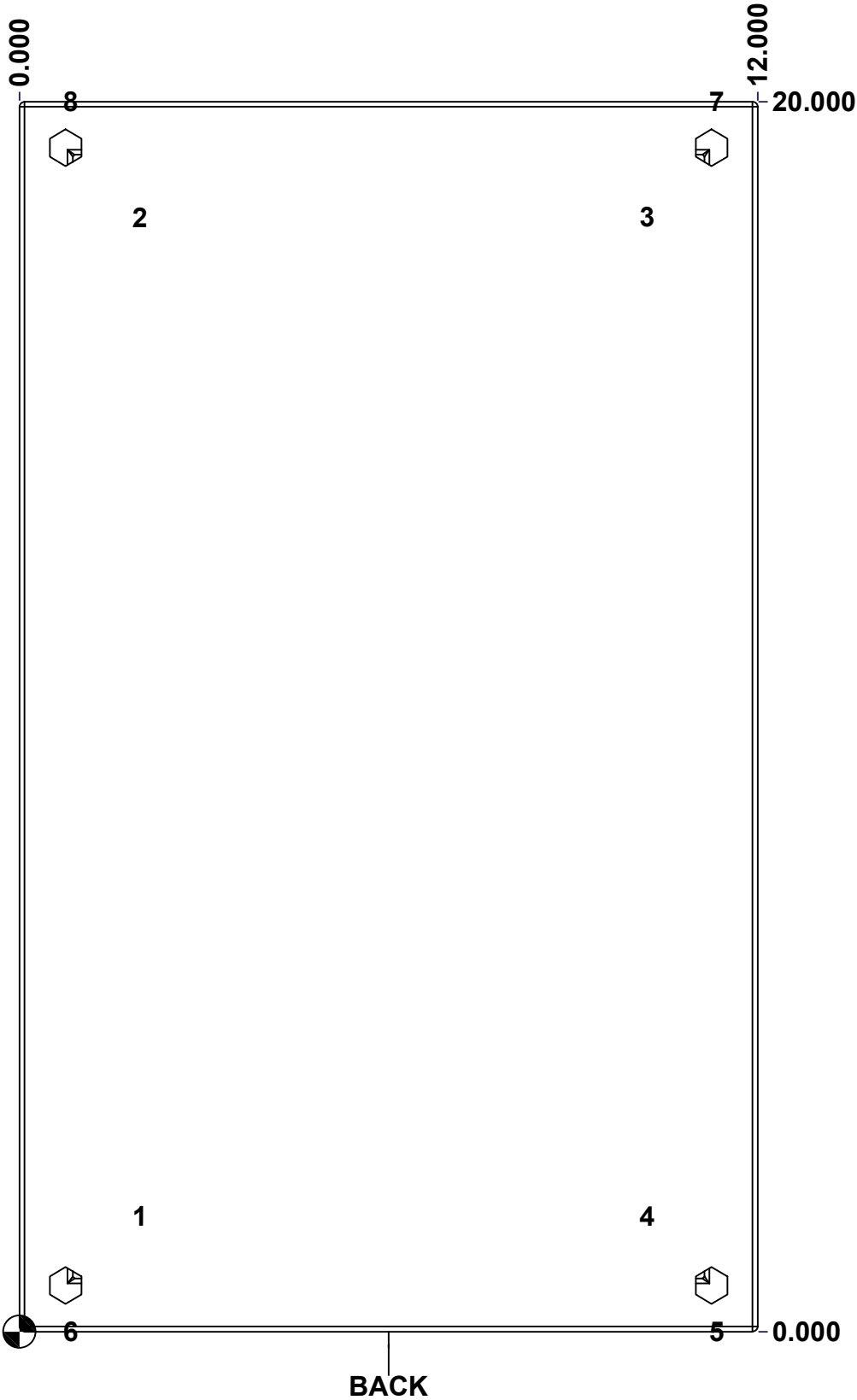
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

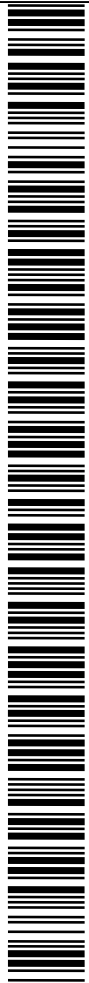
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	10.125	18.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	11.250	20.000	FOOT 885 ESMF3_CLOSE
8	0.750	20.000	FOOT 885 ESMF3_CLOSE



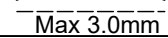
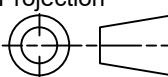
	Description	Status	
	5412ESQT 20" x 12" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT201208THB	0	16

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No.	Revisions	Date	By/Par



Isometric View

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Customer Client		Drawn By Dessiné Par		Projection 	
BoxCad: BoxCad		Material Matière		Date Date	
16 Ga Cold Rolled A1008 CS Type B (1.4mm)		19-Jul-23			
Color Couleur		Asa-61 Grey		Finish Fini	
Smooth					
Description				Detail Rev.	
5412ESQT 20" x 12" x 8" Body					
Part Number Numéro Pièce				Rev.	
5412ESQT201208THB				7 0	
				16	

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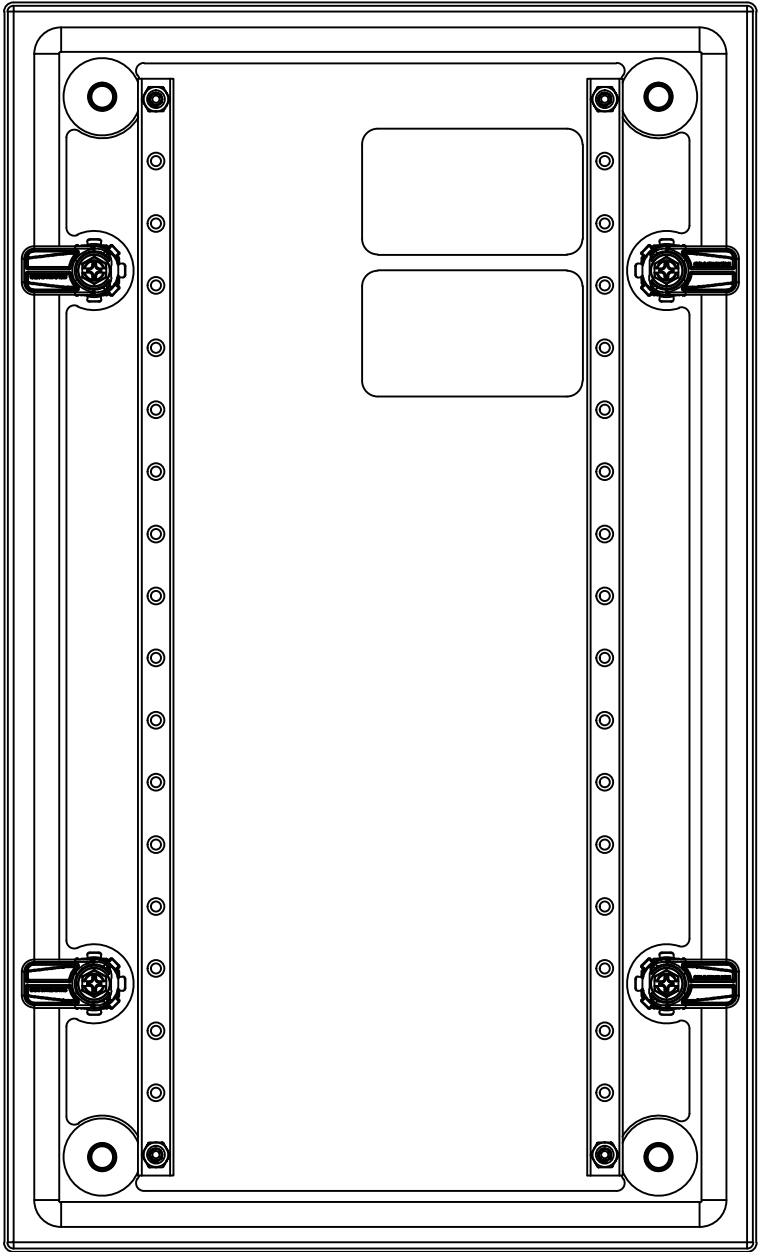
Tolerance $\pm 1/32$ " unless otherwise specified

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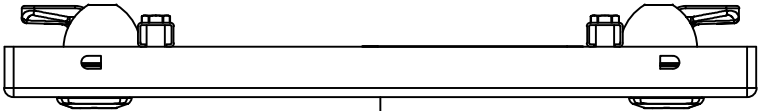
Tolérance $\pm 1/32$ " sauf spécification contraire



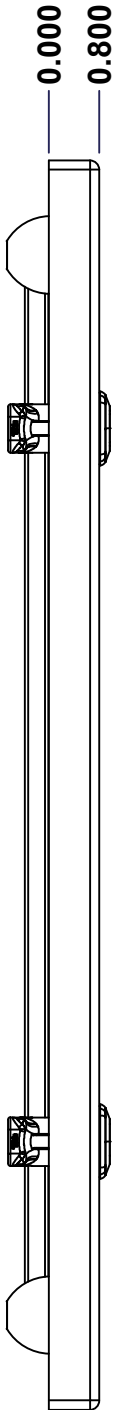
TOP



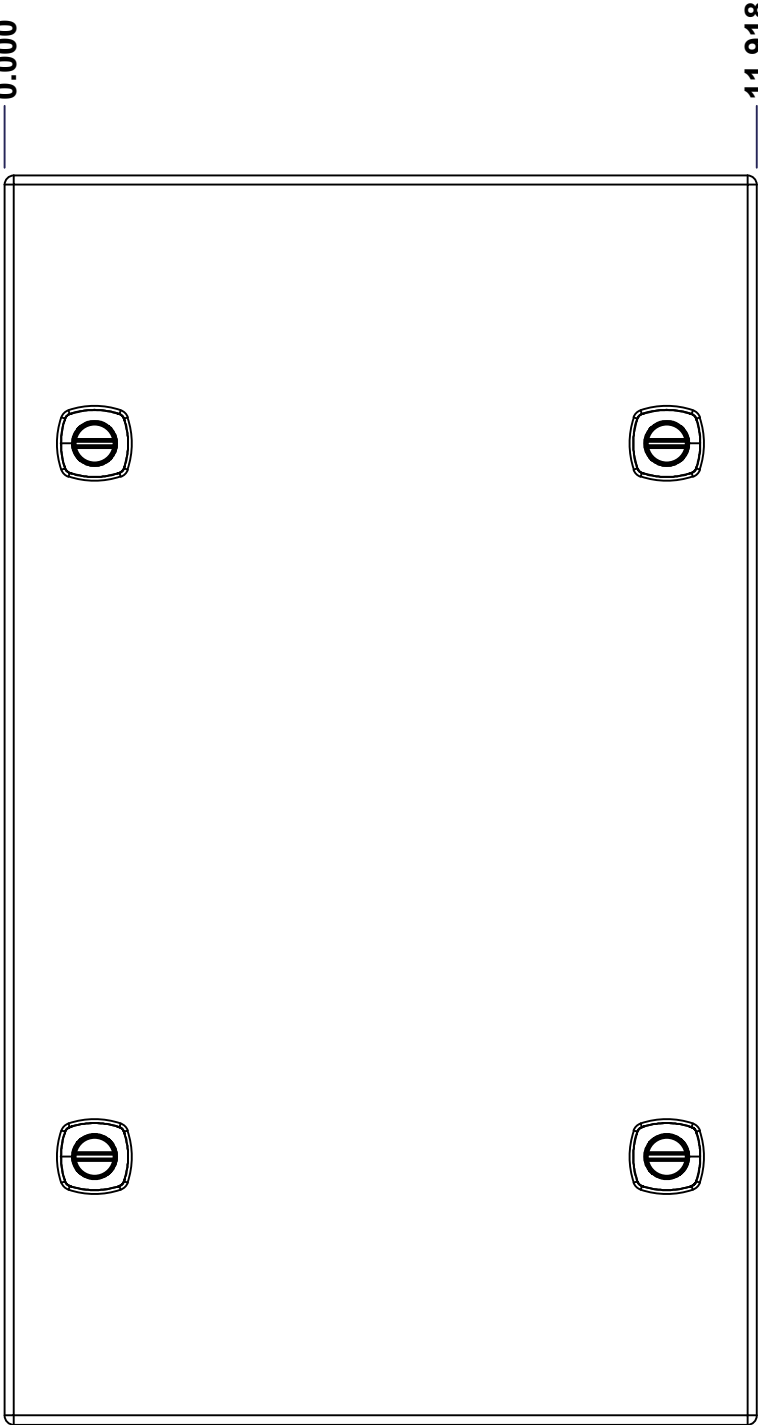
BACK



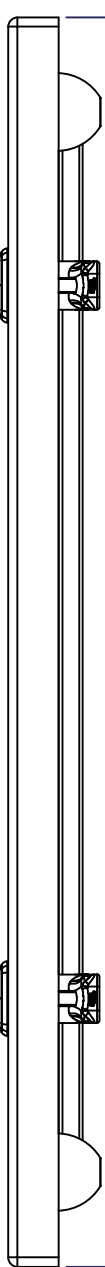
BOTTOM



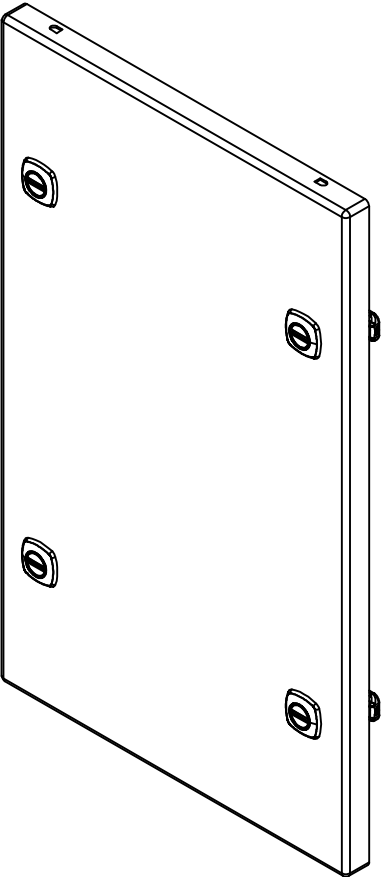
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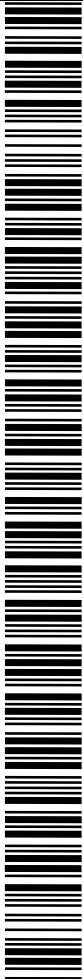
FRONT



RIGHT

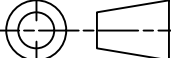


Isometric View



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No.	Revisions	Date	By/Par

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 20" x 12" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT201208THC			

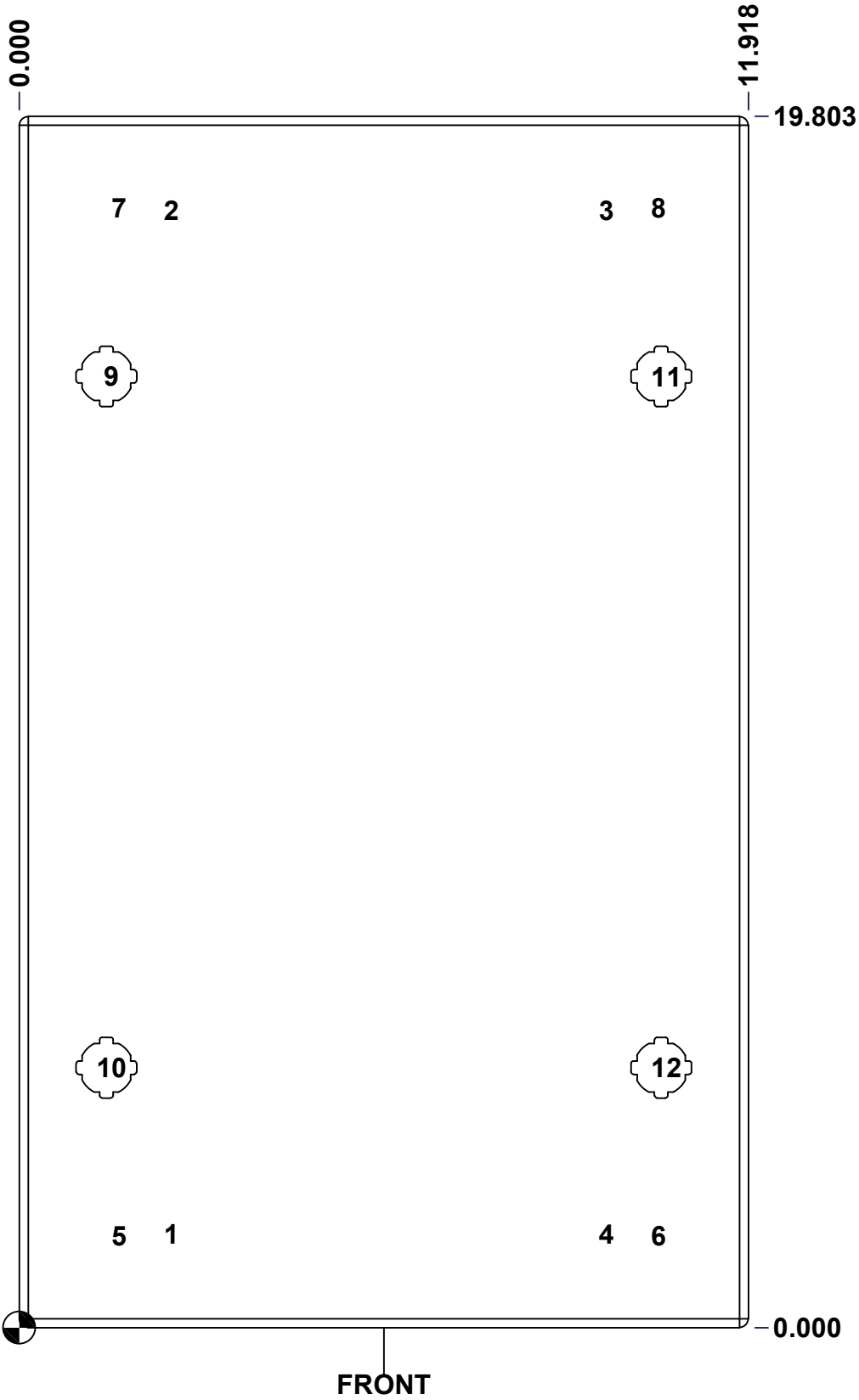
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.535	STUD M6 x 18mm (Inside)
2	2.401	18.268	STUD M6 x 18mm (Inside)
3	9.517	18.268	STUD M6 x 18mm (Inside)
4	9.517	1.535	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	10.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	18.303	STUD M6 x 18mm (Inside)
8	10.368	18.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	15.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	10.494	15.553	880 SCQ4-SL
12	10.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 20" x 12" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce	0	
5412ESQT201208THC			16

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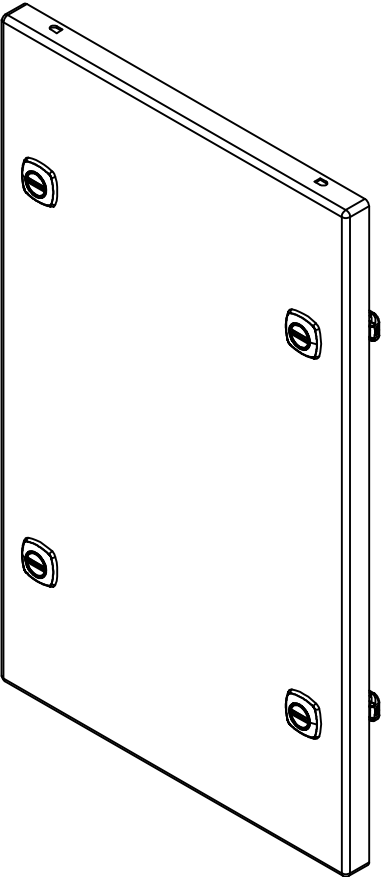
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Tolerance ±1/32" unless otherwise specified

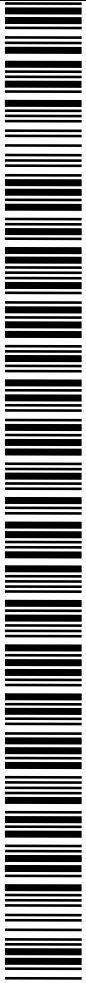
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



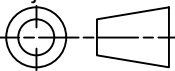


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

19-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 20" x 12" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201208THC

Rev.

10

16

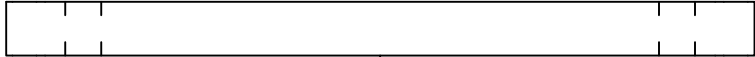
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
1	5412ESQT201208THI-C	0	5412ESQT 20" x 12" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT201208THG	0	5412ESQT 20" x 12" Cover Gasket Part
1	5412ESQT201208THC-P	0	5412ESQT 20" x 12" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT201208TH\5412ESQT201208TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

0.000

10.394

18.394

0.000

FRONT

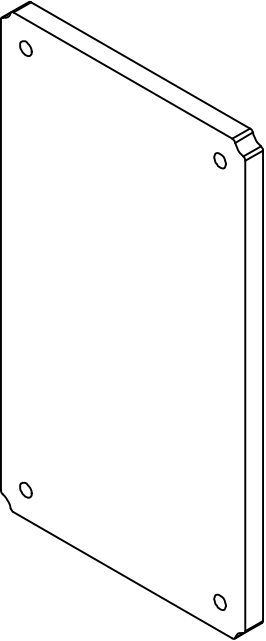
0.000

0.750

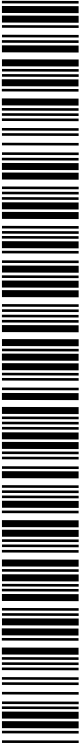
RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

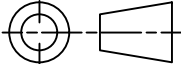


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Flatness
Aplatissement

Max 3.0mm

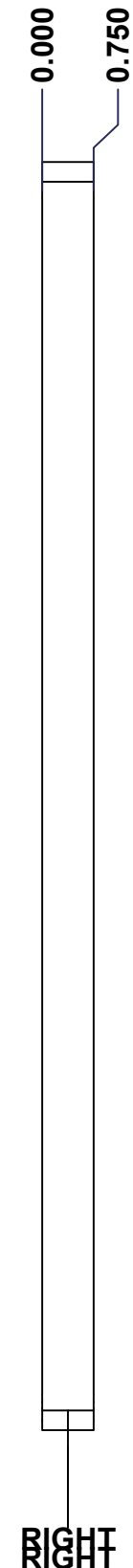
Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESQT 20" x 12" Back Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	11
5412ESQT201208THI-B		0	16

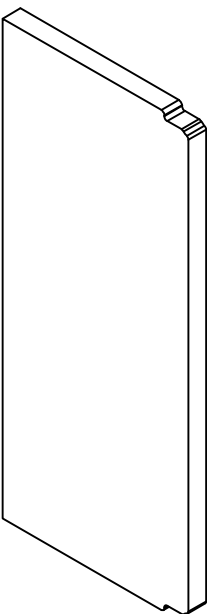
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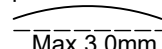
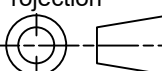
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No.	Revisions	Date	By/Par



Isometric View



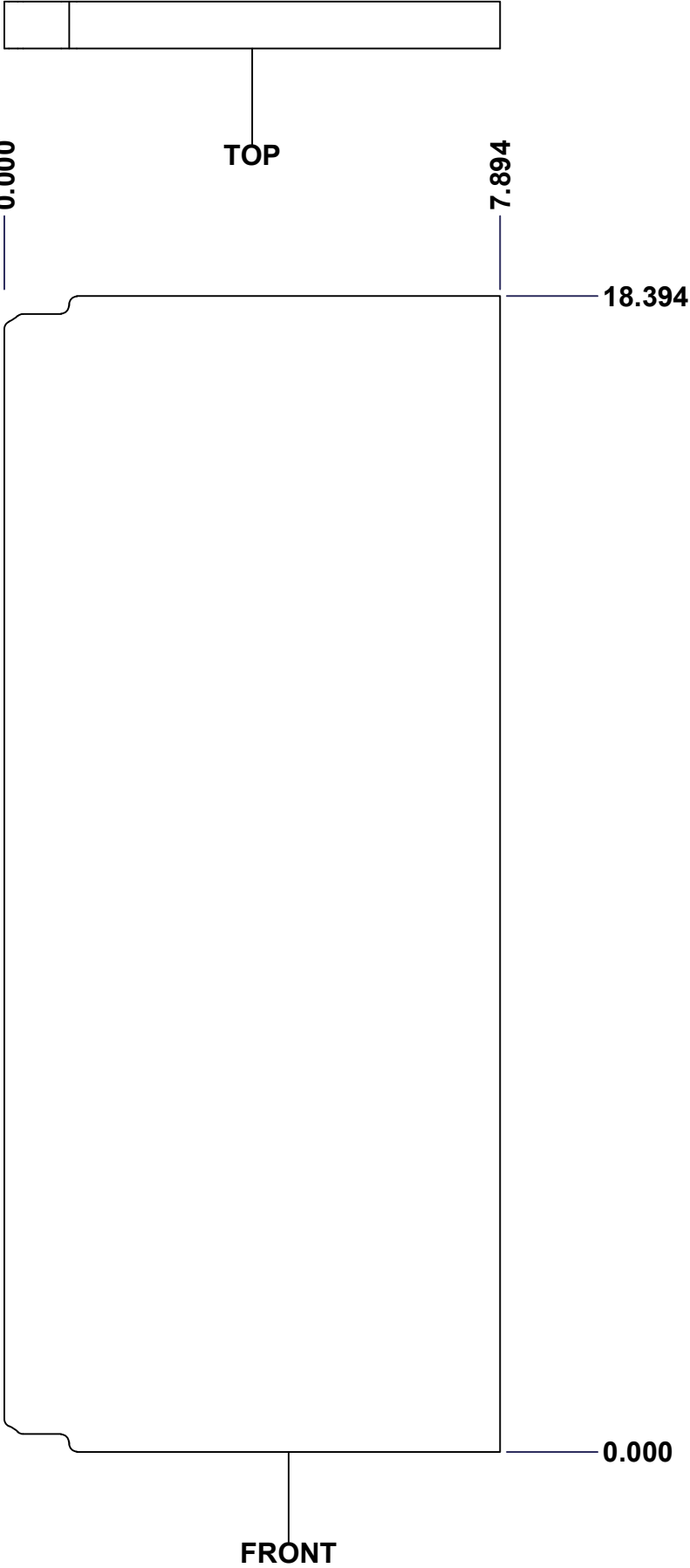
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client	Date
Drawn By Dessiné Par	Date 23-Jan-07
Material Matière	
Polyisocyanurate	
Color Couleur	Finish Fini
Aluminum	N/A
Description	
5412ESQT 20" x 12" Left Insulation	
Detail Rev.	
Part Number Numéro Pièce	Rev.
5412ESQT201208THI-LS	0
12 16	

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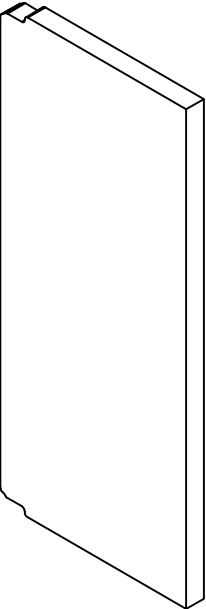
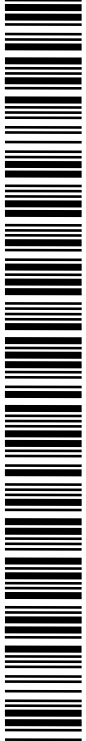
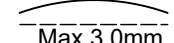
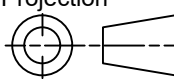
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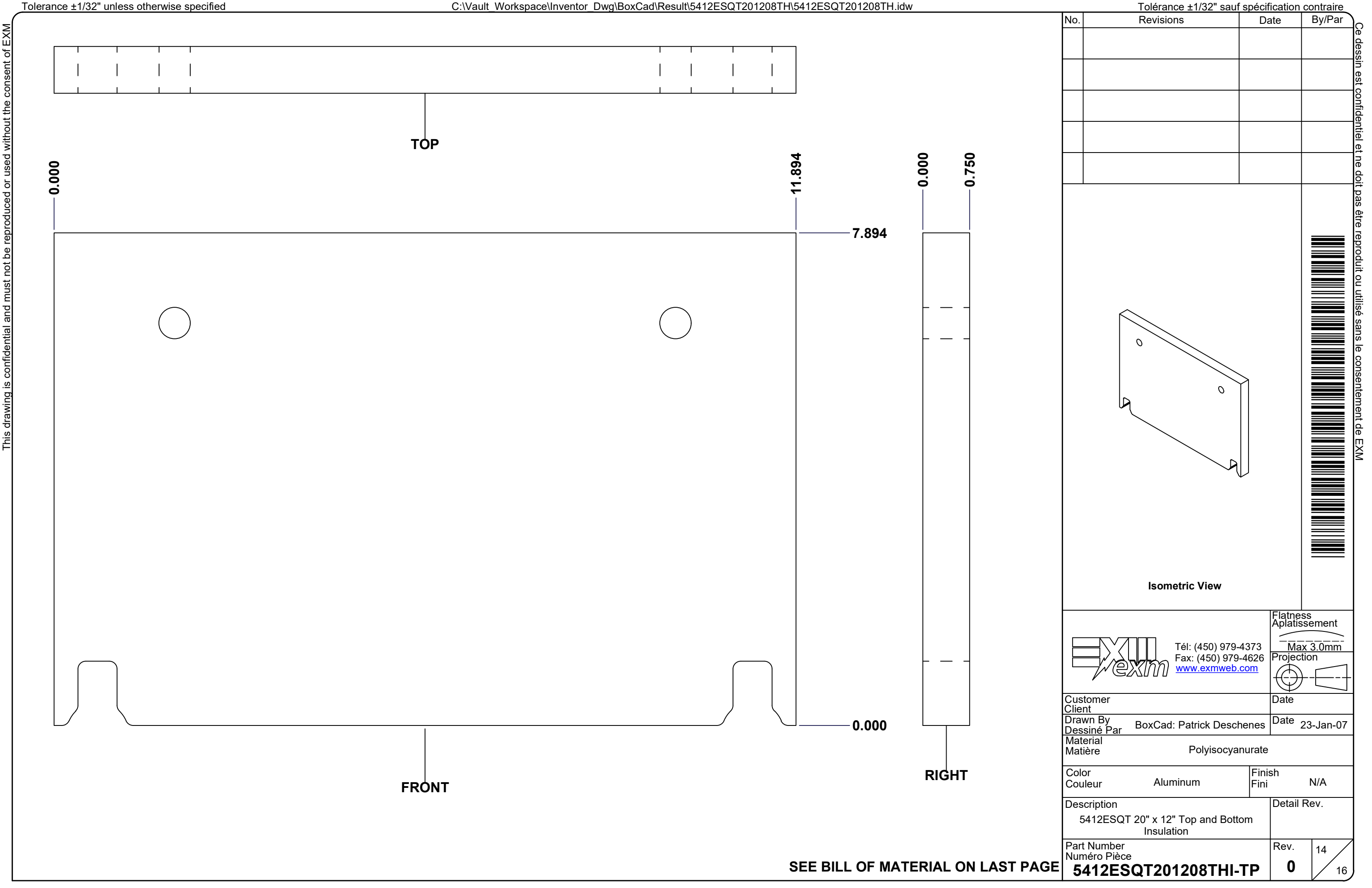
Tolérance $\pm 1/32$ " sauf spécification contraire



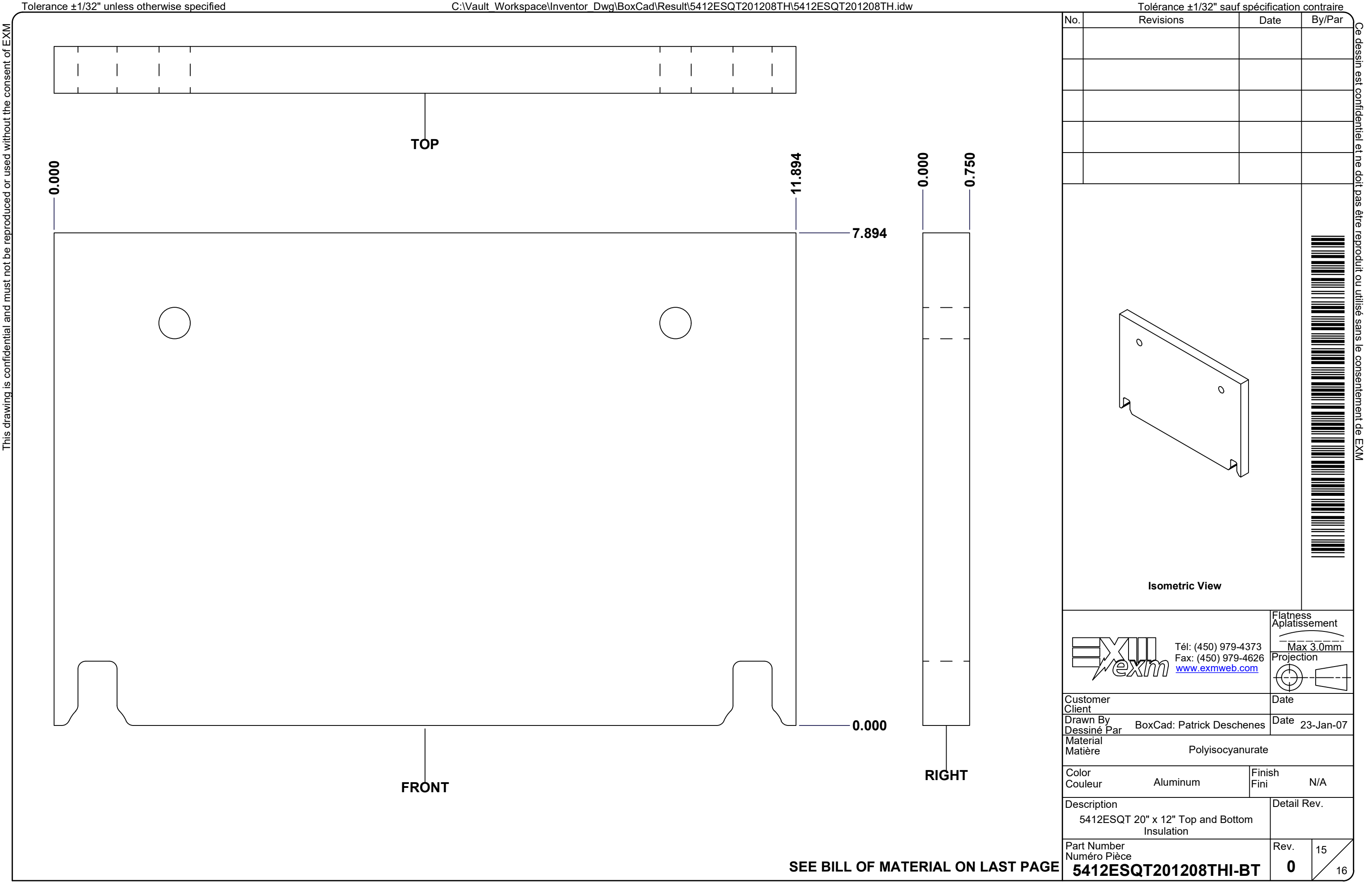
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No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESQT 20" x 12" Right Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 13
5412ESQT201208THI-RS			016

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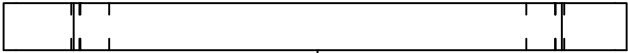
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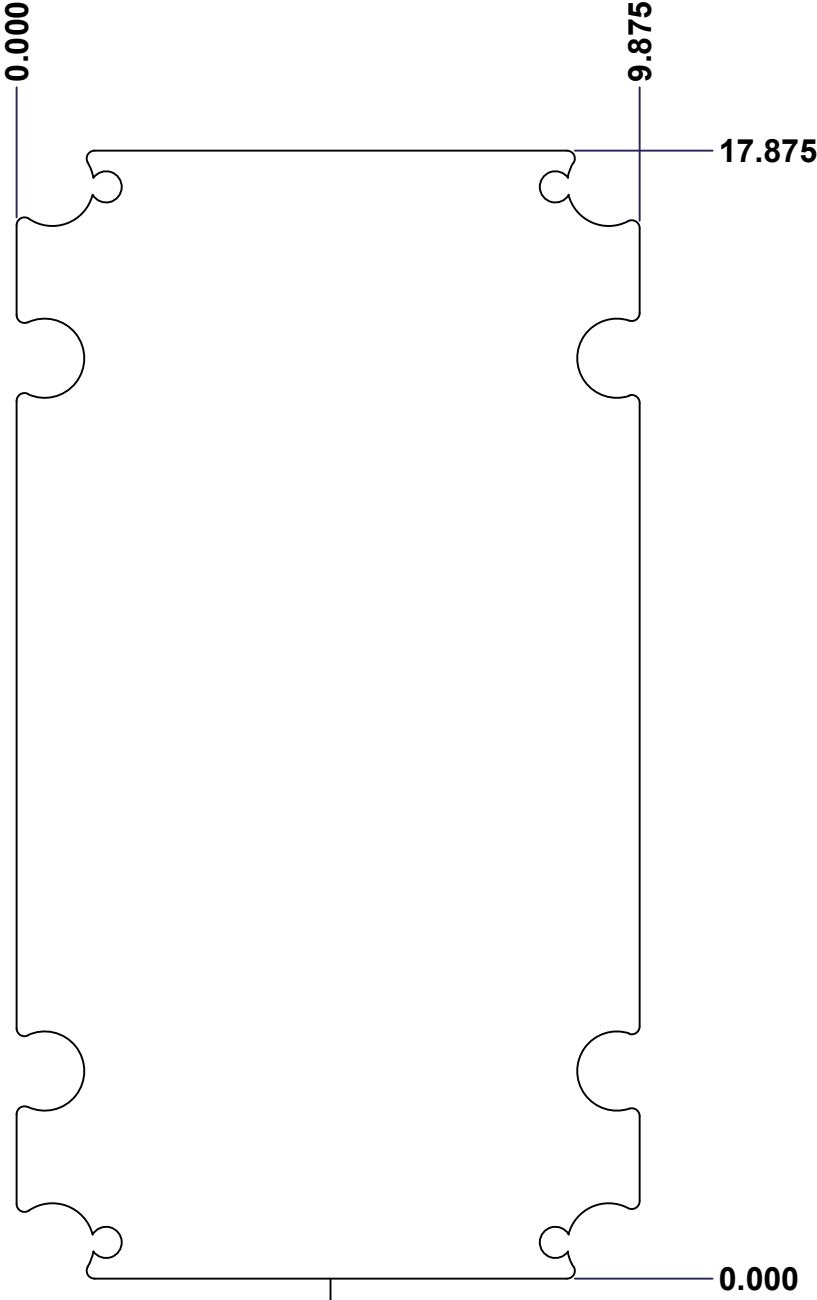
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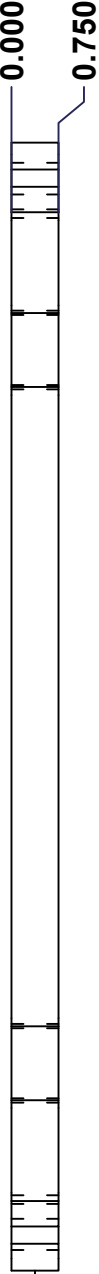
Tolérance $\pm 1/32$ " sauf spécification contraire



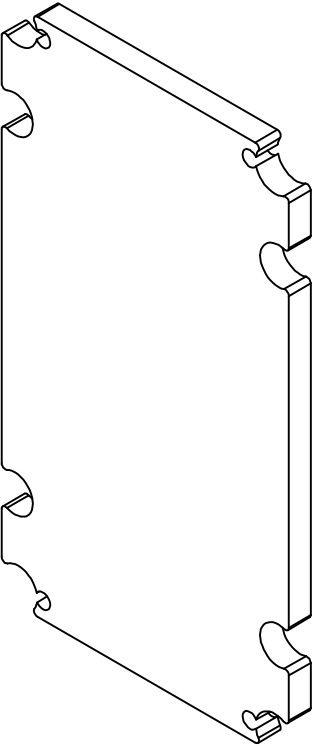
TOP



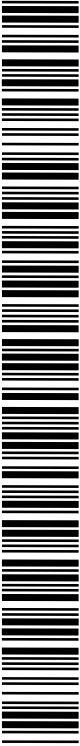
FRONT



RIGHT



Isometric View

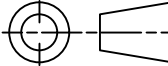


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESQT 20" x 12" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESQT201208THI-C

Rev. 16
0

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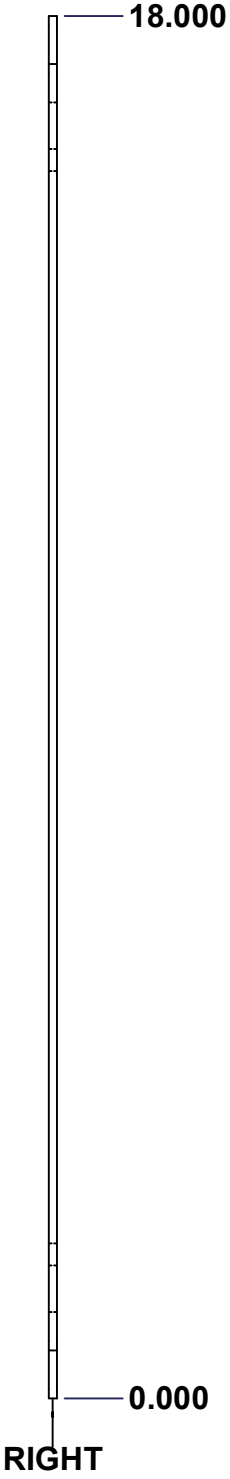
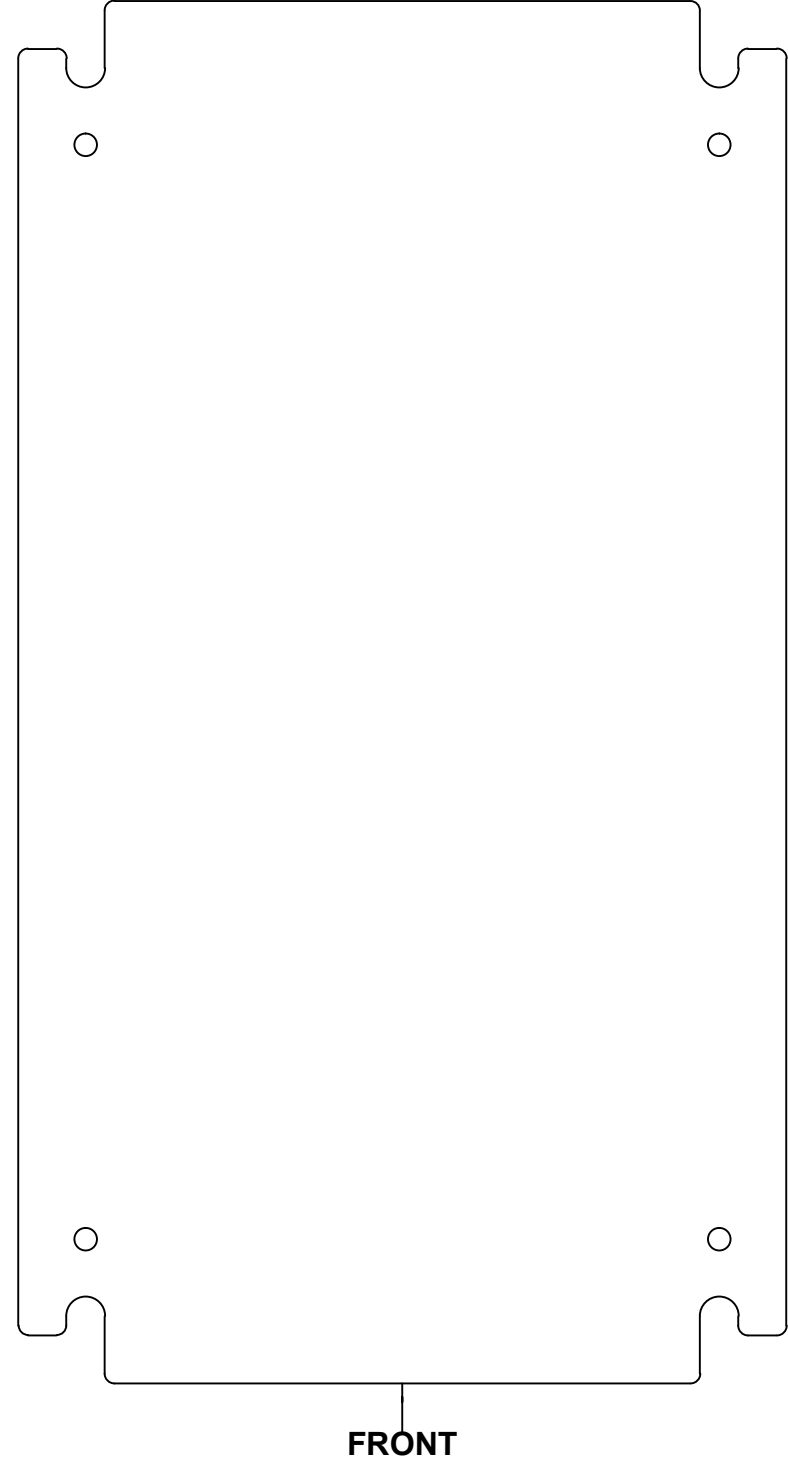
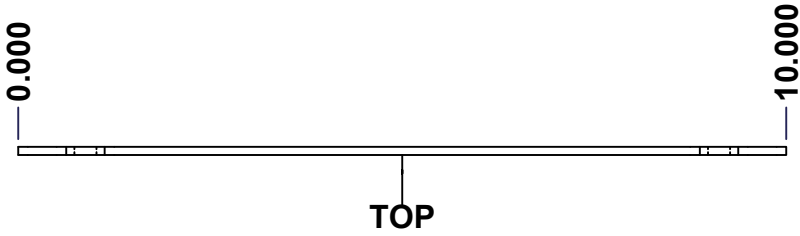
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Tolerance ±1/32" unless otherwise specified

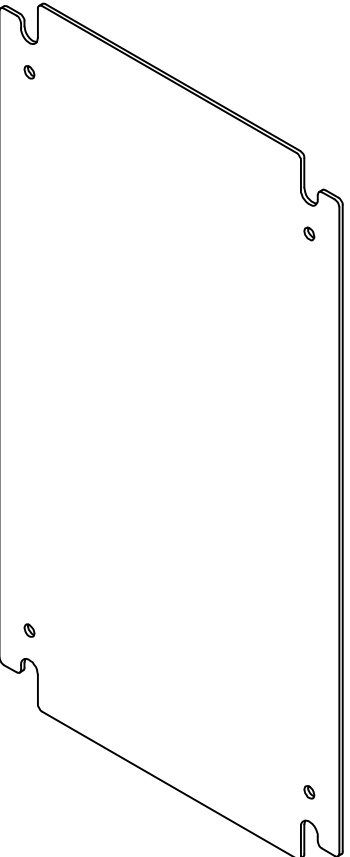
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Tolérance ±1/32" sauf spécification contraire

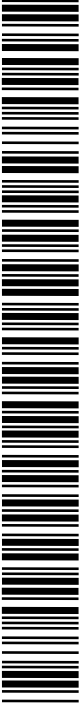
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No.	Revisions	Date	By/Par



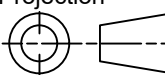
Isometric View





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Flatness
Aplatissement

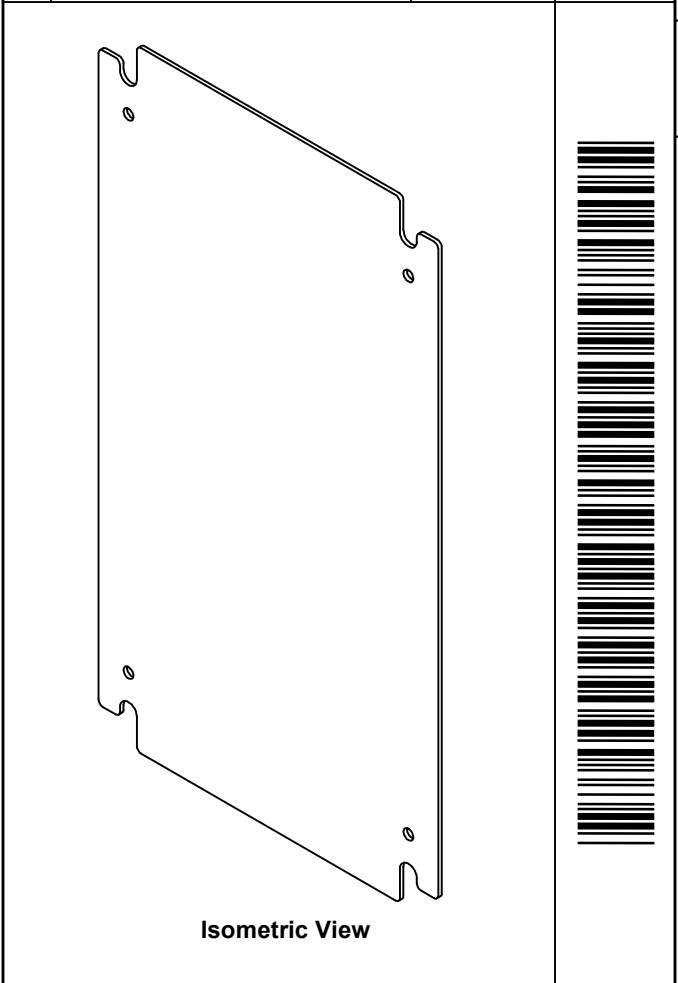
Max 3.0mm
Projection


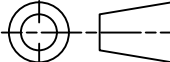
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur	See Part List	Finish Fini	See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2012G			Rev. 0
			1 2

1	881 SP2012G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

Tolérance $\pm 1/32"$ sauf spécification contraire

No.	Revisions	Date	By/Par



		Flatness Aplatissement	
		Max 3.0mm 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur	See Part List	Finish Fin	See Part List
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce 881 SP2012G		Rev. 0	2 2