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Tolerance $\pm 1/32$ " unless otherwise specified

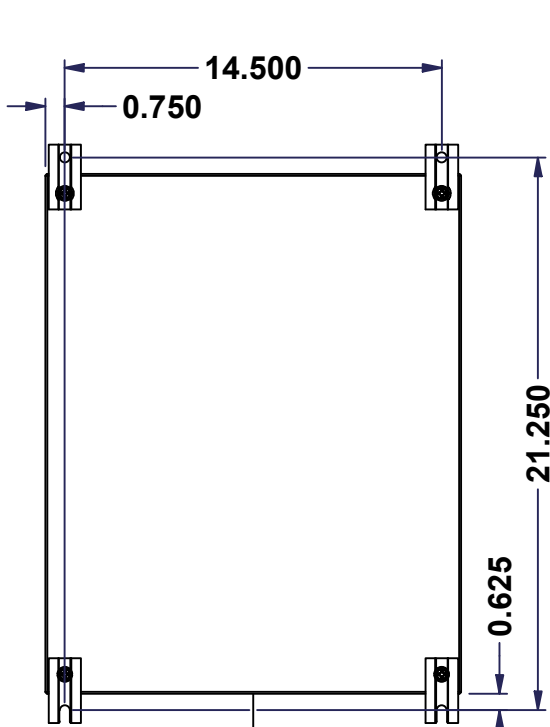
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT201608TH\5412ESQT201608TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

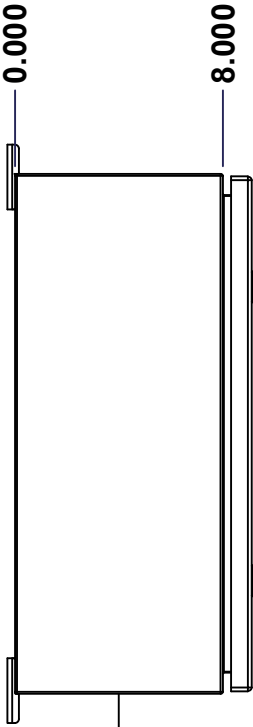
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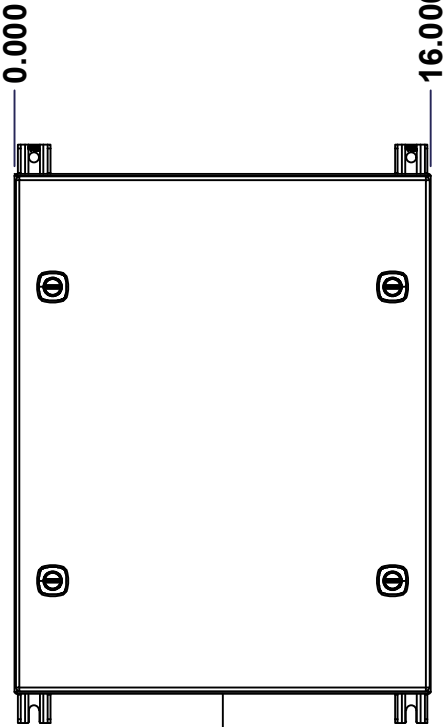
TOP



BACK



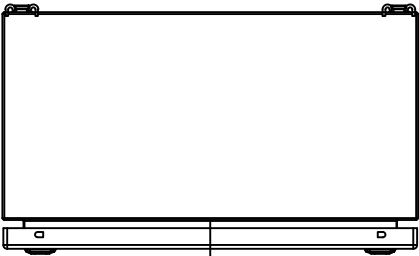
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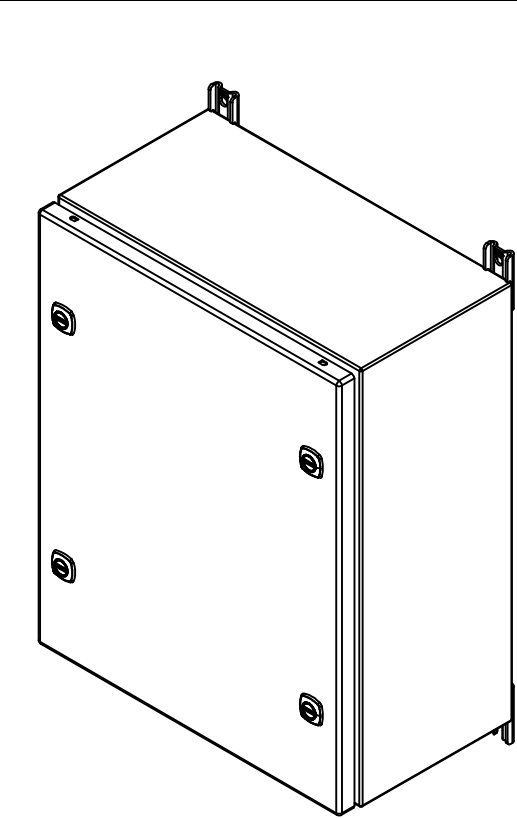
FRONT



RIGHT



BOTTOM



Isometric View

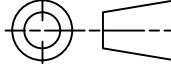


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 19-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 20" x 16" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201608TH

Rev.

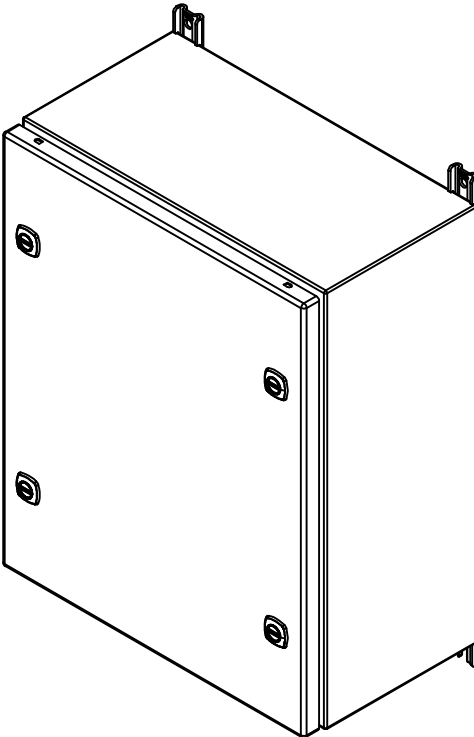
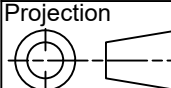
1

0

16

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT201608TH\5412ESQT201608TH.idw										Tolérance ±1/32" sauf spécification contraire																									
NOTE																																													
ITEM		DESCRIPTION																																											
1		NEMA 4/12 Enclosure																																											
2		C/W Standard ground studs on box and cover																																											
3		C/W Standard door stiffener																																											
4		C/W Standard inner panel (Included)																																											
5		C/W Standard inner panel mounting studs																																											
6		C/W 885 ESMF3_OPEN Sold separately (Installed)																																											
7		C/W 885 ESMF3_CLOSE Sold separately (Installed)																																											
8		C/W R5 Insulation (Installed by EXM)																																											
																														No.	Revisions					Date					By/Par				
																																													
										Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com										Flatness Aplatissement																									
																				Max 3.0mm																									
																				Projection																									
Customer Client																				Date																									
Drawn By Dessiné Par										BoxCad: BoxCad										Date 19-Jul-23																									
Material Matière										16 Ga Cold Rolled A1008 CS Type B (1.4mm)																																			
Color Couleur										Asa-61 Grey										Finish Fini Smooth																									
Description										5412ESQT 20" x 16" x 8" Assembly										Detail Rev.																									
Part Number Numéro Pièce										5412ESQT201608TH										Rev. 0																									
																				2																									
																				16																									

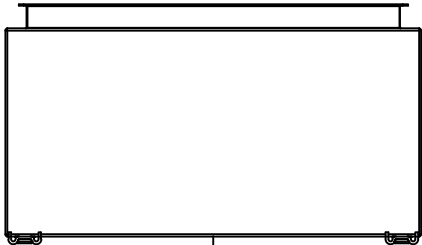
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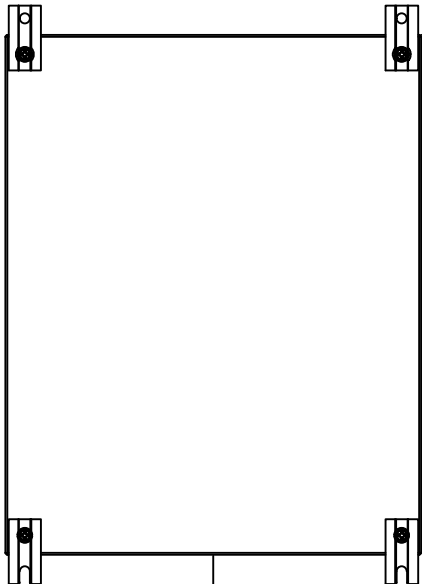
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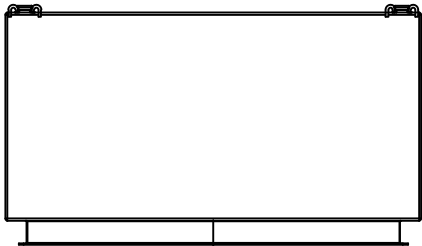
Tolérance ±1/32" sauf spécification contraire



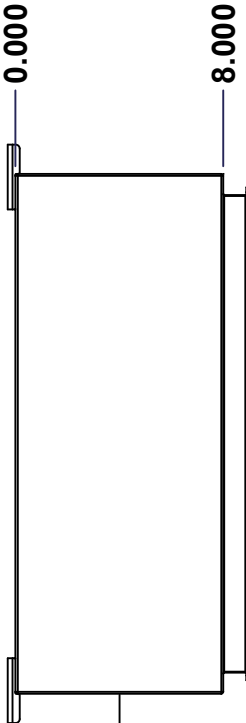
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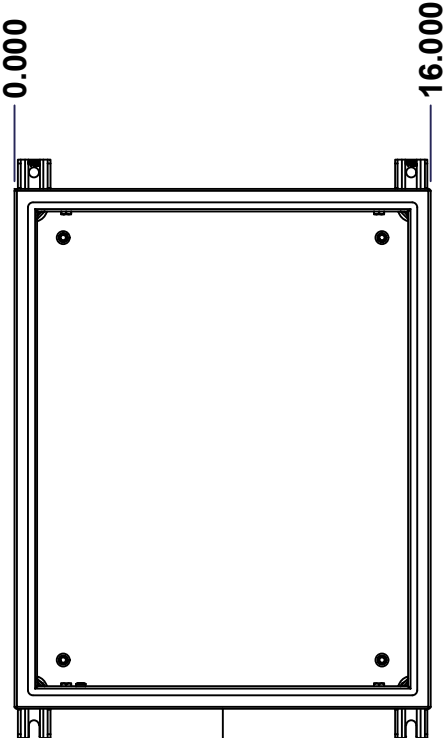
BACK



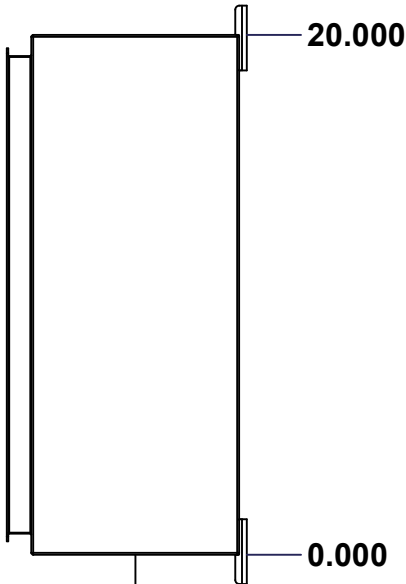
BOTTOM



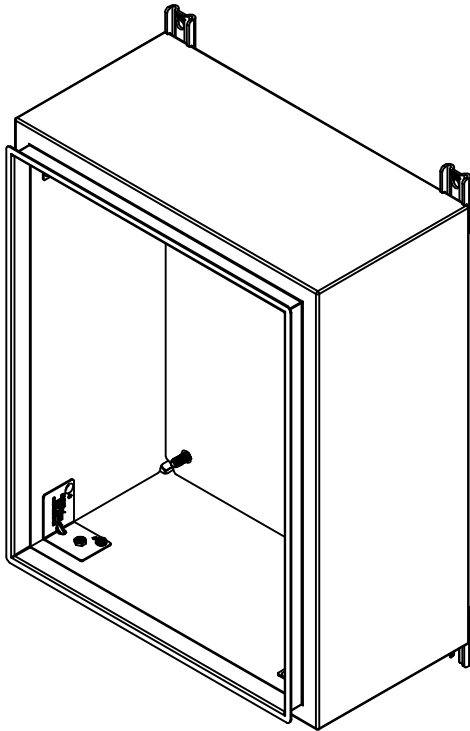
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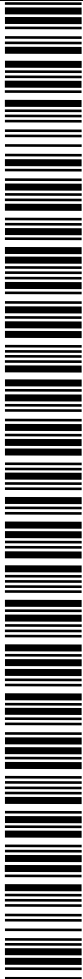
FRONT



RIGHT



Isometric View



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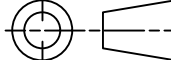


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 19-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 20" x 16" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201608THB

Rev.

3

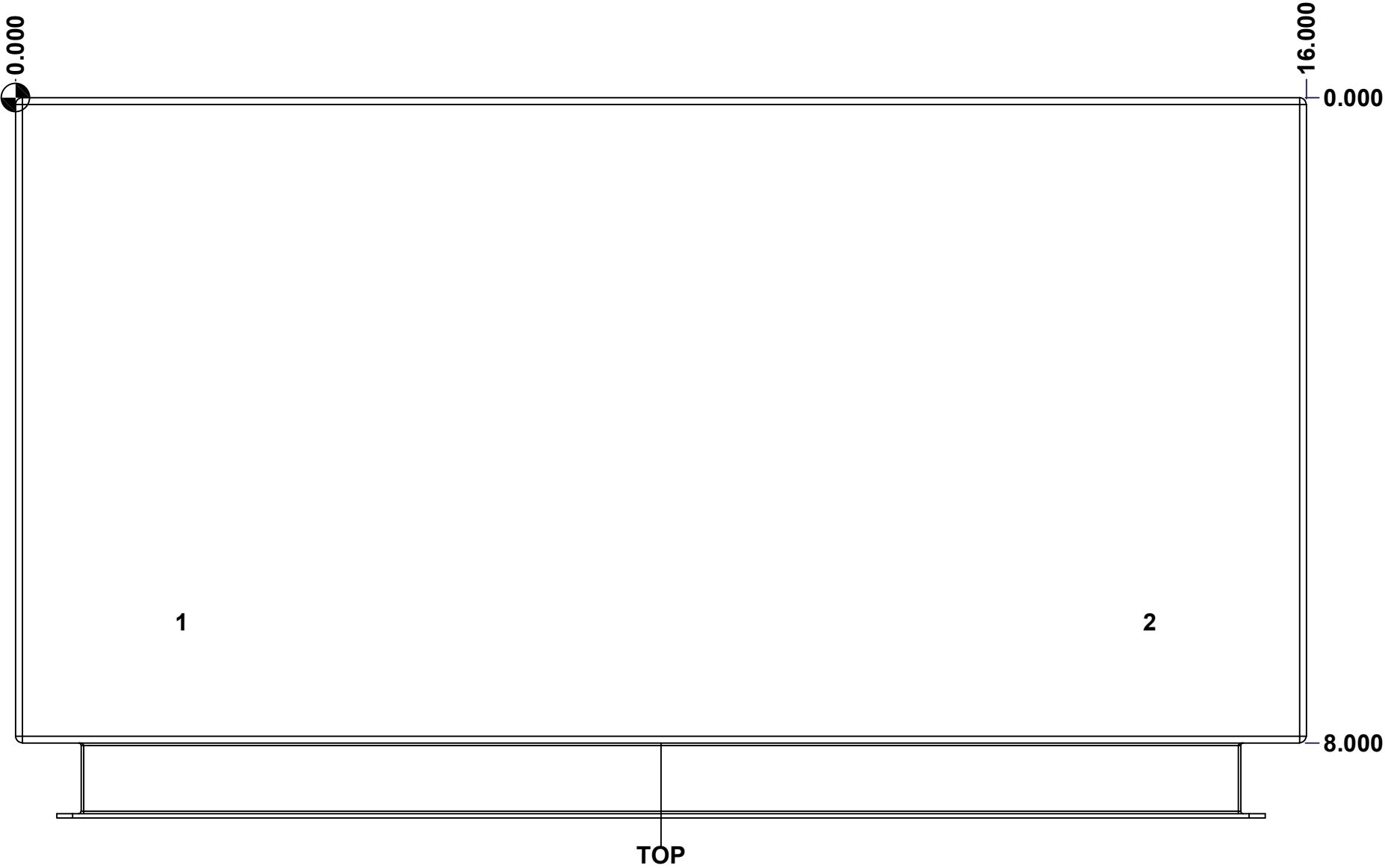
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16

SEE BILL OF MATERIAL ON LAST PAGE

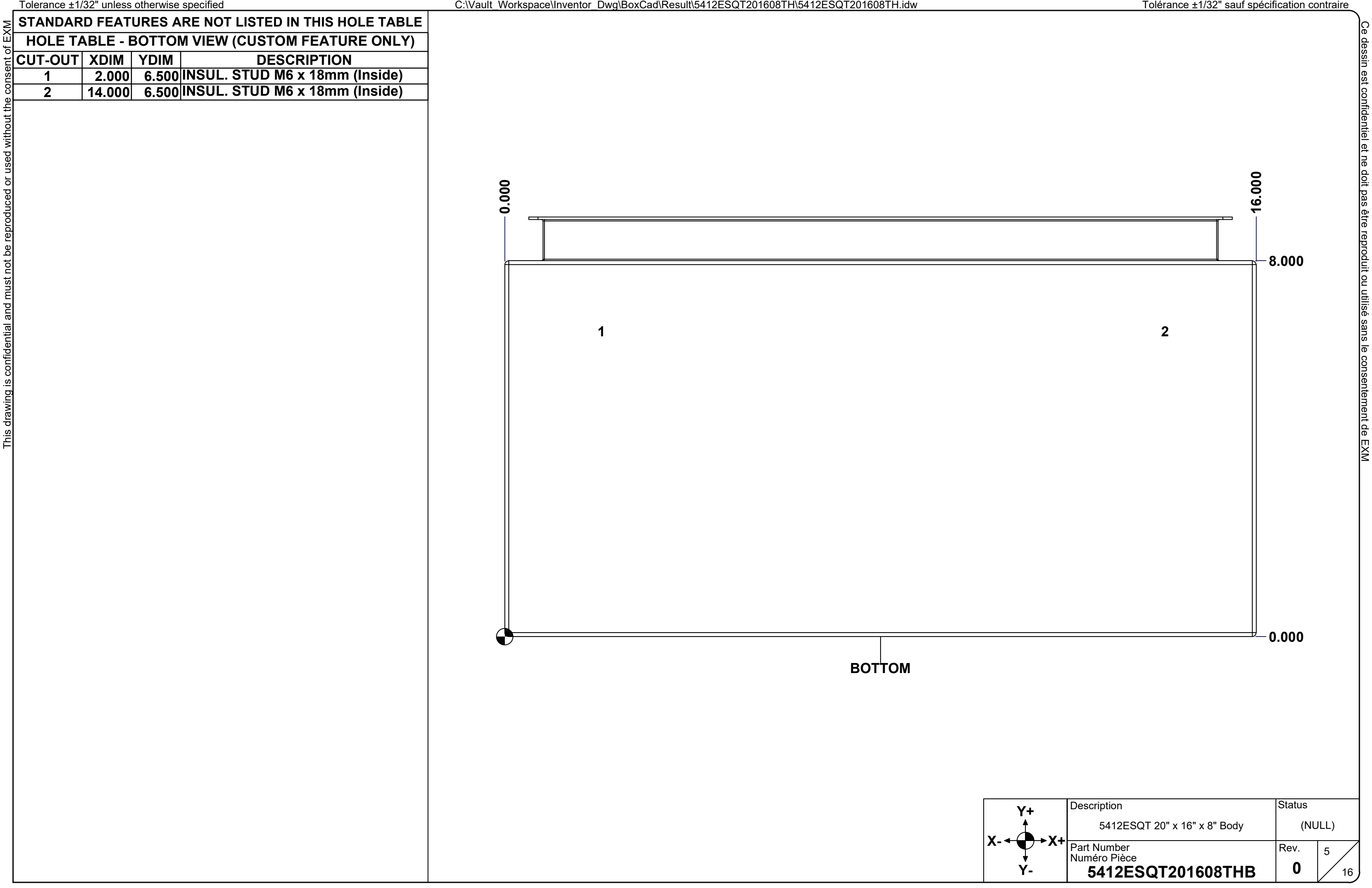
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESQT 20" x 16" x 8" Body		(NULL)	
	Part Number Numéro Pièce 5412ESQT201608THB		Rev. 0	4 16

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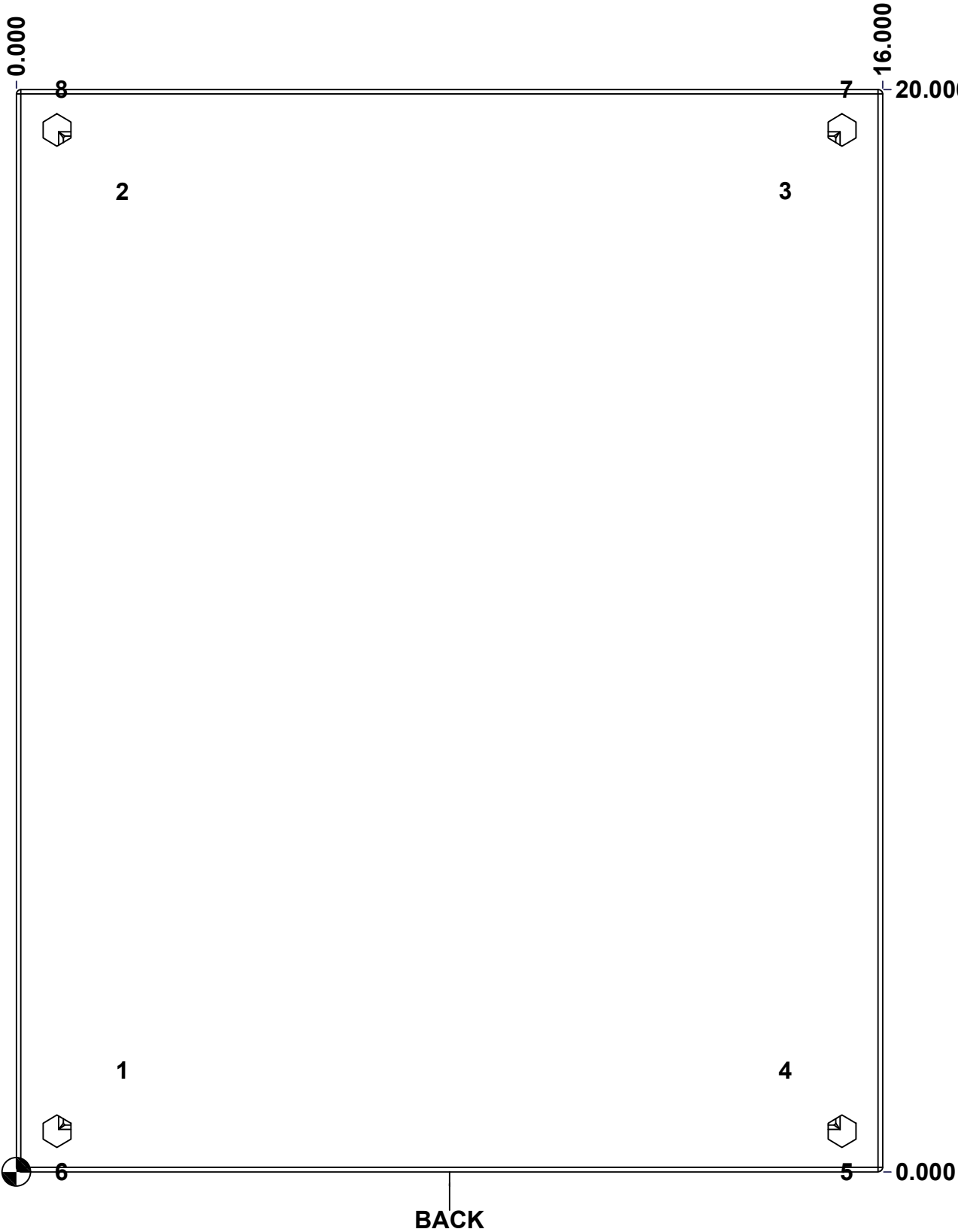
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	14.125	18.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	15.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	15.250	20.000	FOOT 885 ESMF3_CLOSE
8	0.750	20.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 20" x 16" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESQT201608THB	0	6 / 16

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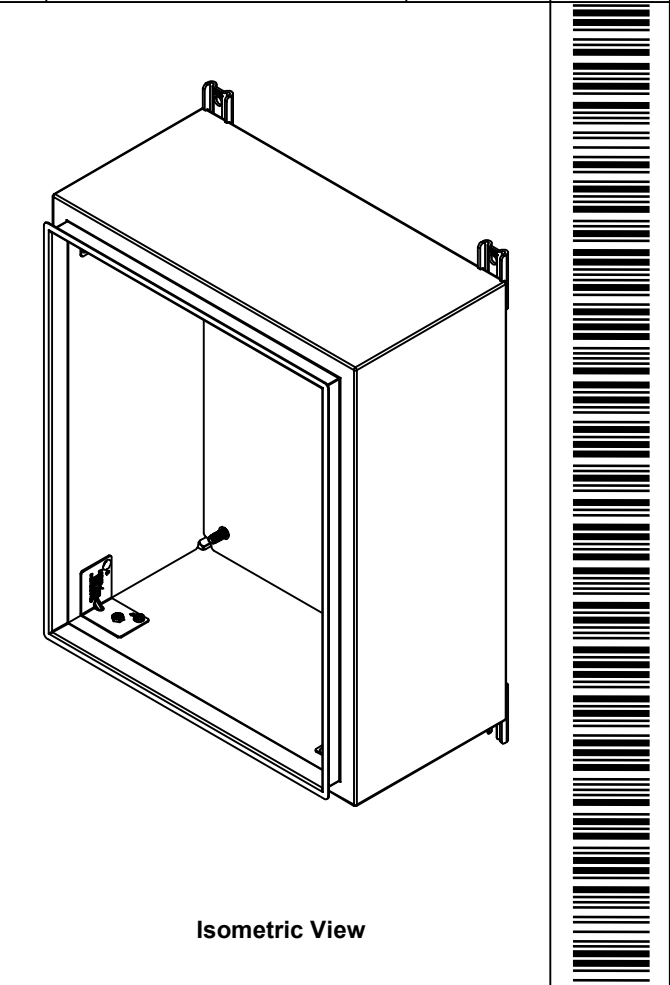
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Tolerance ±1/32" unless otherwise specified

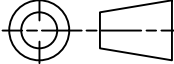
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT201608THI-RS	0	5412ESQT 20" x 16" Right Insulation
1	5412ESQT201608THI-LS	0	5412ESQT 20" x 16" Left Insulation
1	5412ESQT201608THI-BT	0	5412ESQT 20" x 16" Top and Bottom Insulation
1	5412ESQT201608THI-TP	0	5412ESQT 20" x 16" Top and Bottom Insulation
1	5412ESQT201608THI-B	0	5412ESQT 20" x 16" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT201608THB-P	0	5412ESQT 20" x 16" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 19-Jul-23	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 20" x 16" x 8" Body			Detail Rev.
Part Number Numéro Pièce 5412ESQT201608THB		Rev. 0	7 16

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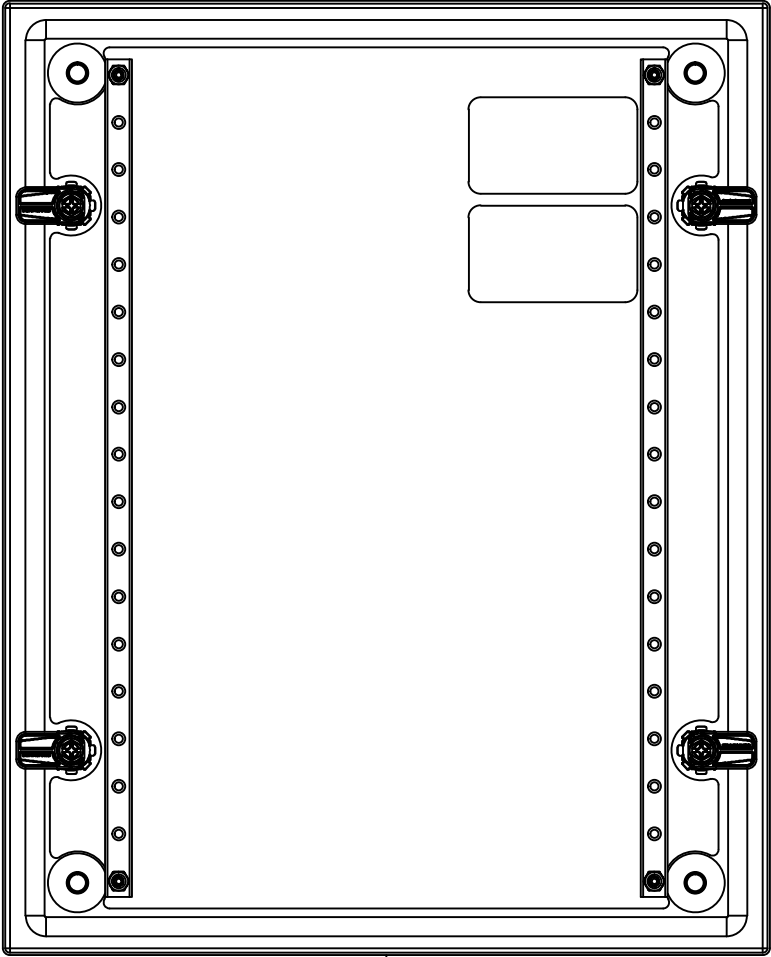
Tolerance $\pm 1/32$ " unless otherwise specified

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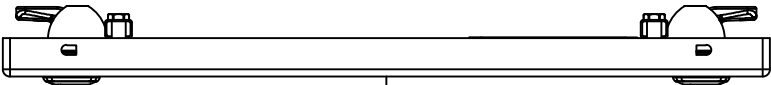
Tolérance $\pm 1/32$ " sauf spécification contraire



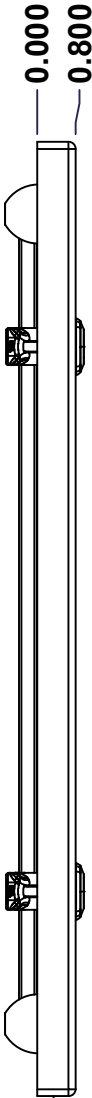
TOP



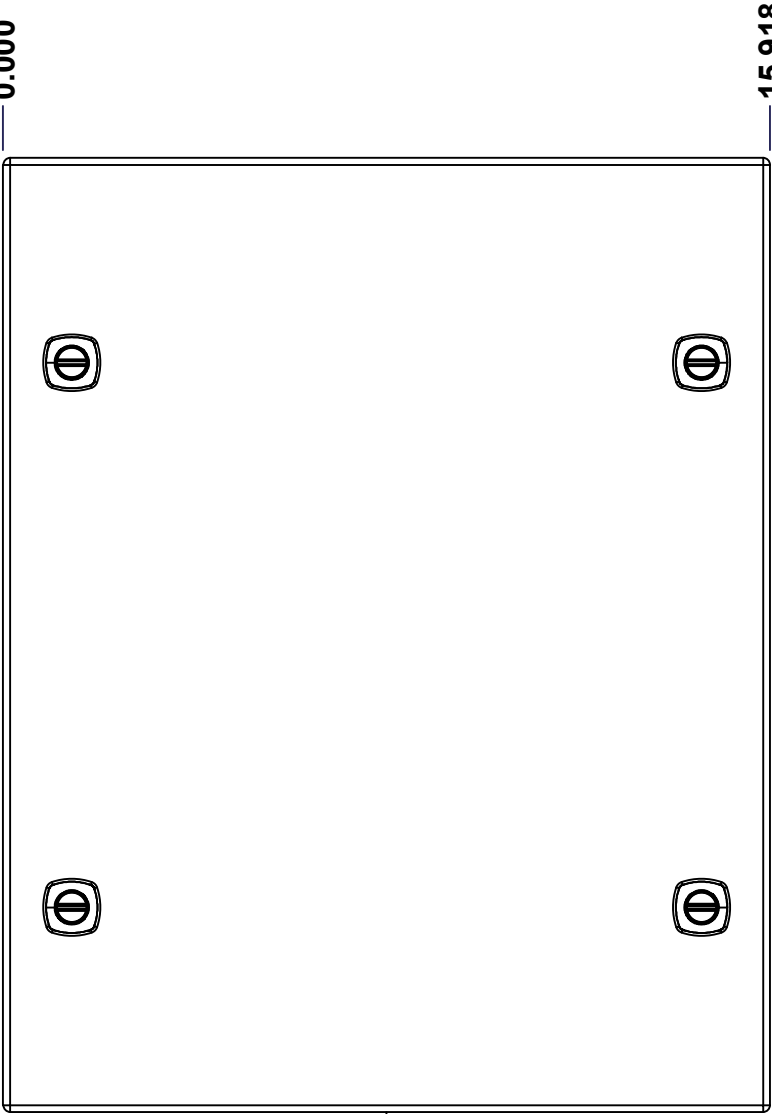
BACK



BOTTOM



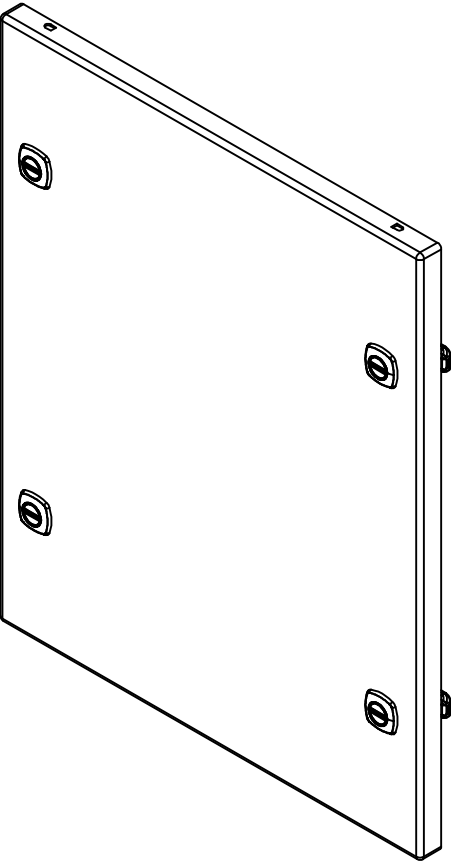
LEFT



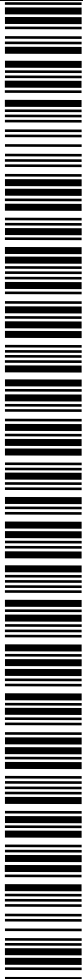
FRONT



RIGHT

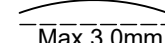
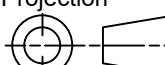


Isometric View



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No.	Revisions	Date	By/Par

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 19-Jul-23	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)					
Color Couleur Asa-61 Grey			Finish Fin Smooth		
Description 5412ESQT 20" x 16" Cover				Detail Rev.	
Part Number Numéro Pièce 5412ESQT201608THC				Rev. 0	8 16

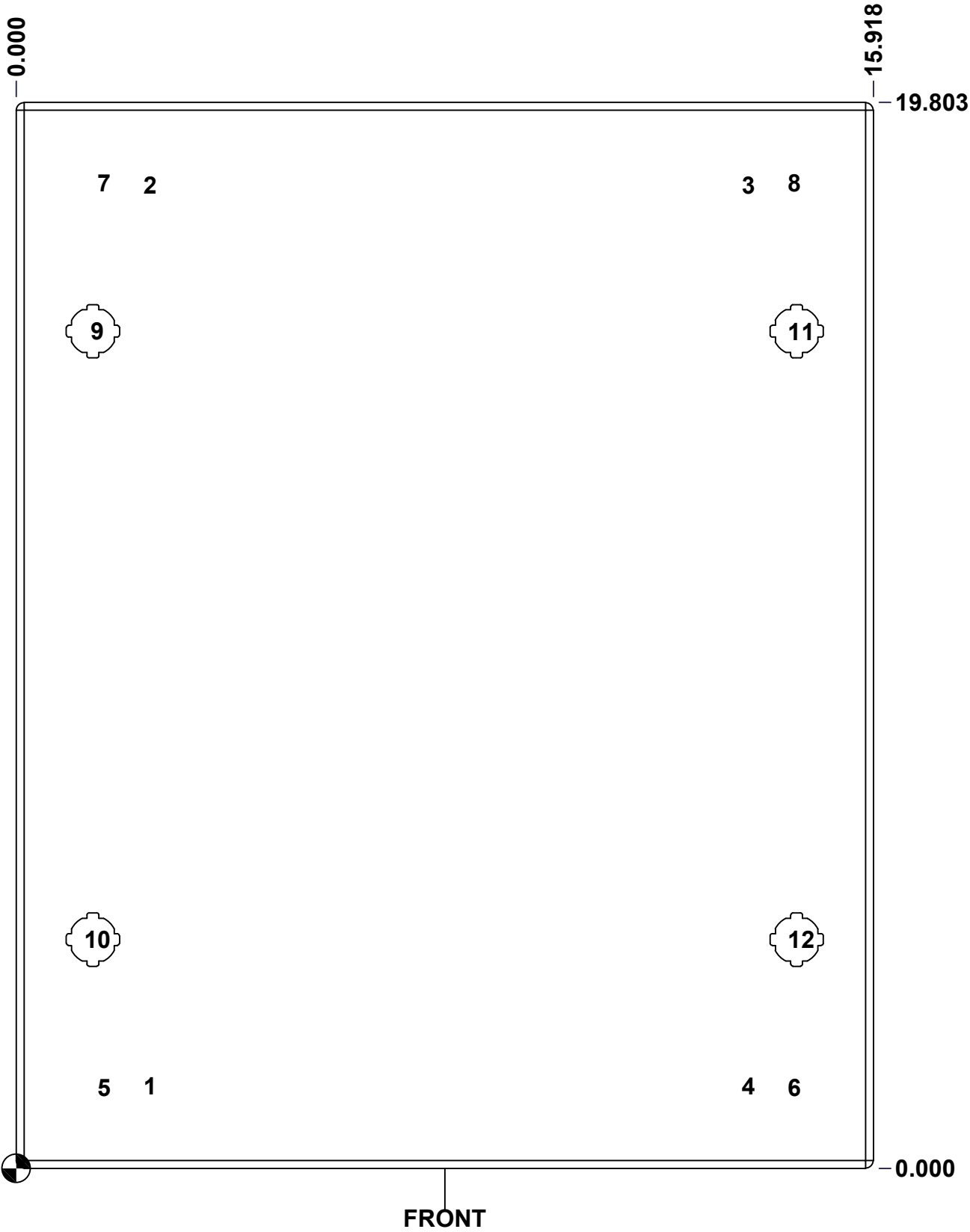
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.535	STUD M6 x 18mm (Inside)
2	2.401	18.268	STUD M6 x 18mm (Inside)
3	13.517	18.268	STUD M6 x 18mm (Inside)
4	13.517	1.535	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	14.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	18.303	STUD M6 x 18mm (Inside)
8	14.368	18.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	15.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	14.494	15.553	880 SCQ4-SL
12	14.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 20" x 16" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT201608THC	0	16

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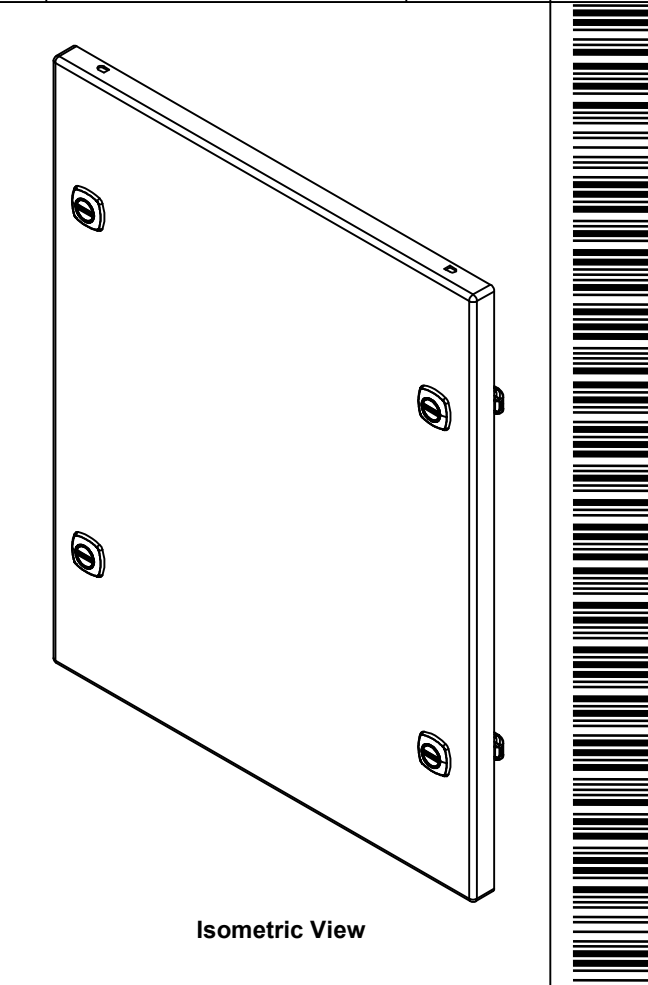
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

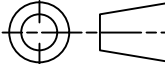


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 19-Jul-23

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

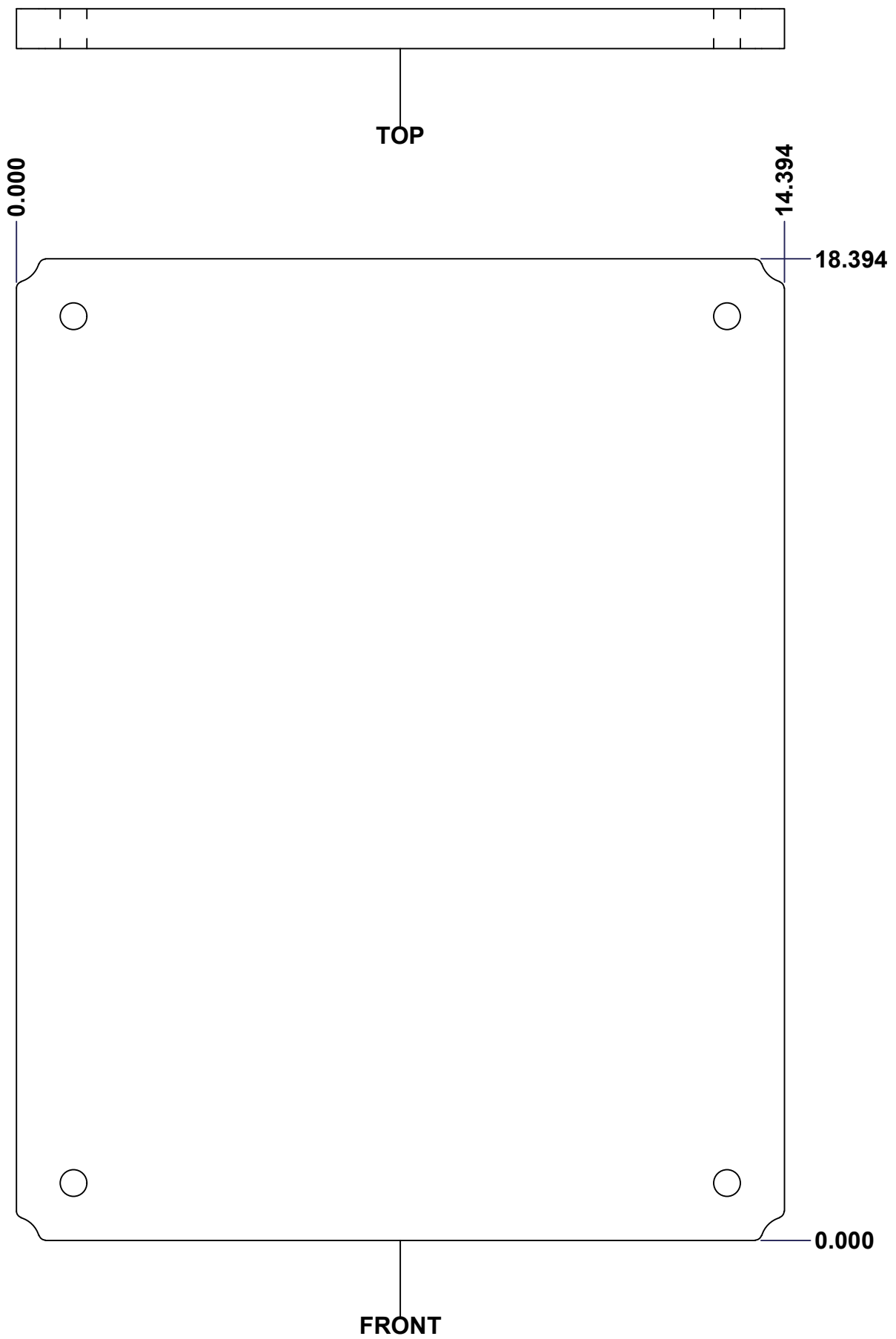
Description 5412ESQT 20" x 16" Cover Detail Rev.

Part Number Numéro Pièce 5412ESQT201608THC Rev. 0 10 16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
1	5412ESQT201608THI-C	0	5412ESQT 20" x 16" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT201608THG	0	5412ESQT 20" x 16" Cover Gasket Part
1	5412ESQT201608THC-P	0	5412ESQT 20" x 16" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

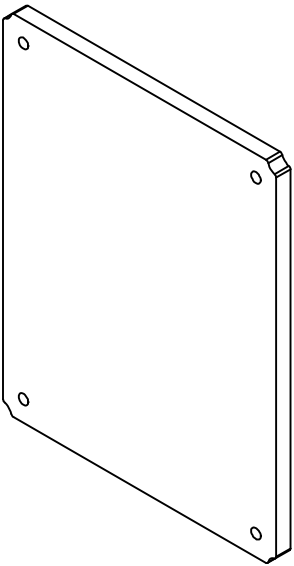
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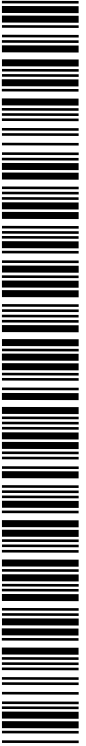


SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

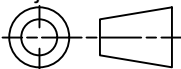


Isometric View



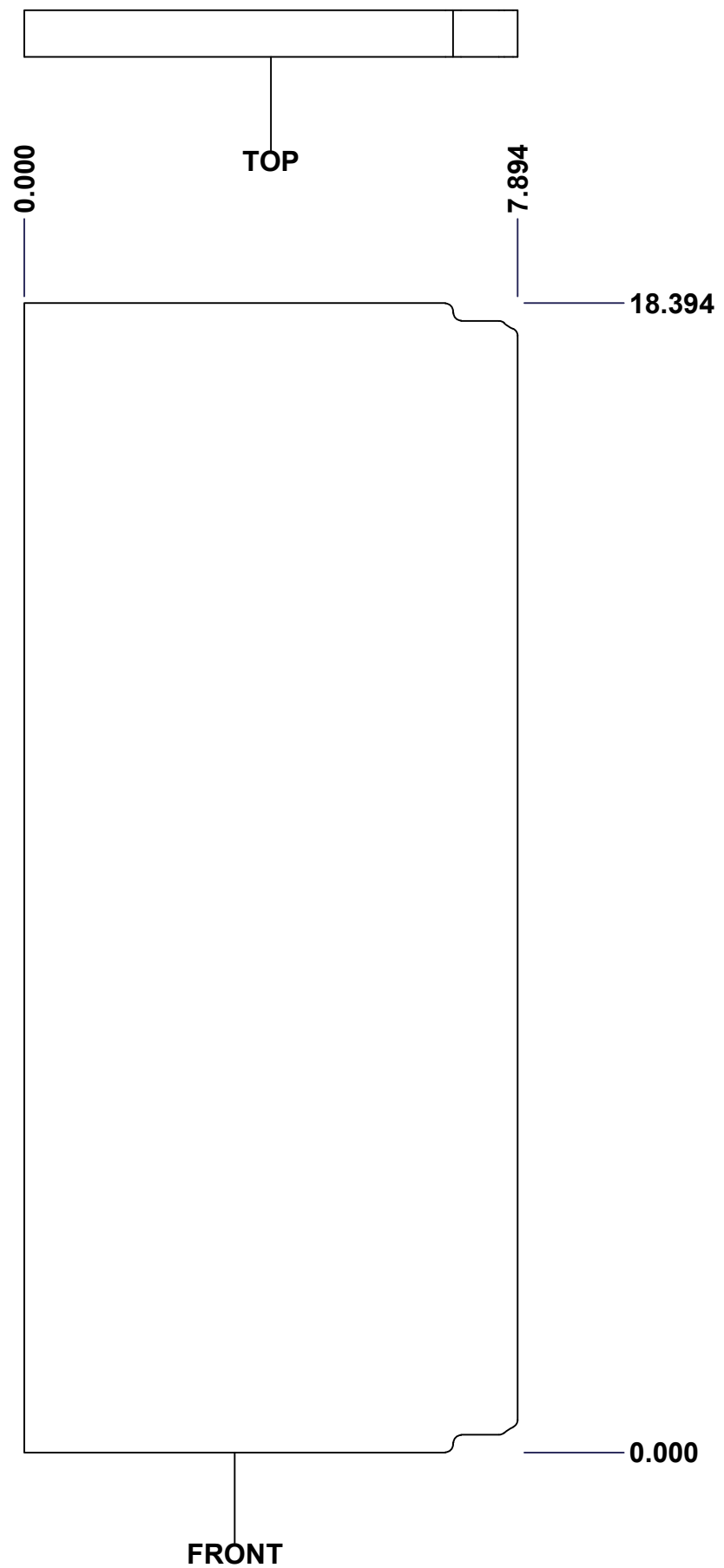


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Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESQT 20" x 16" Back Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESQT201608THI-B	Rev. 11 016

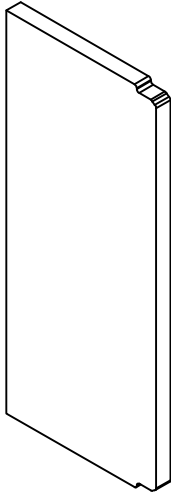
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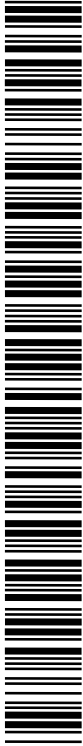
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RIGHT	0.000
WRONG	0.750

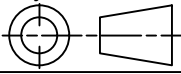
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

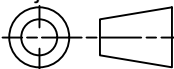


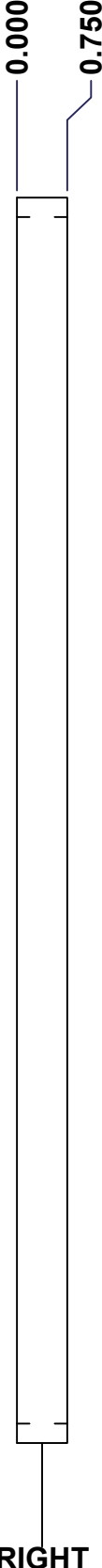
Isometric View



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		Customer Client Drawn By Dessiné Par Material Matière BoxCad: Patrick Deschenes Polyisocyanurate Date 23-Jan-07
Color Couleur Aluminum Finish Fin N/A	Description 5412ESQT 20" x 16" Left Insulation	
Part Number Numéro Pièce 5412ESQT201608THI-LS	Rev. 0	12 16

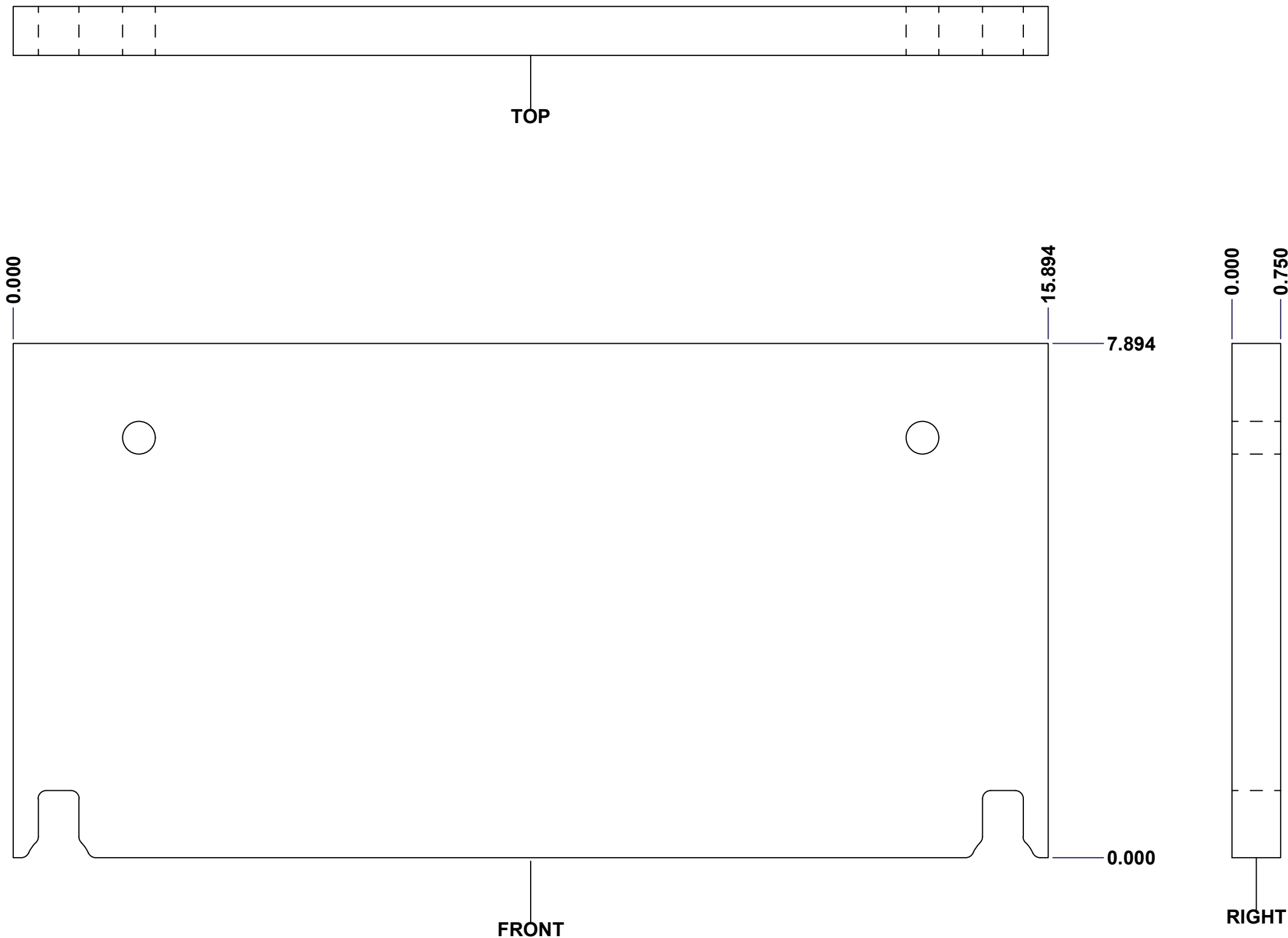
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		Flatness Aplatissement	
		Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par Patrick Deschenes		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description		Detail Rev.	
5412ESQT 20" x 16" Right Insulation			
Part Number Numéro Pièce		Rev.	13
5412ESQT201608THI-RS		0	16

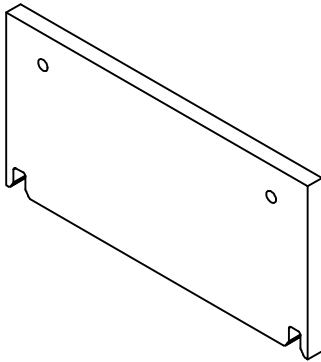


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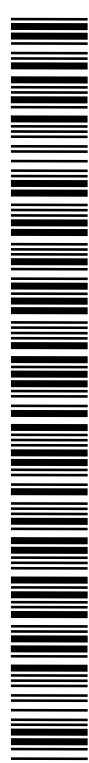
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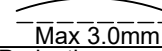
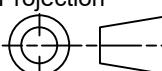


No.	Revisions	Date	By/Par



Isometric View

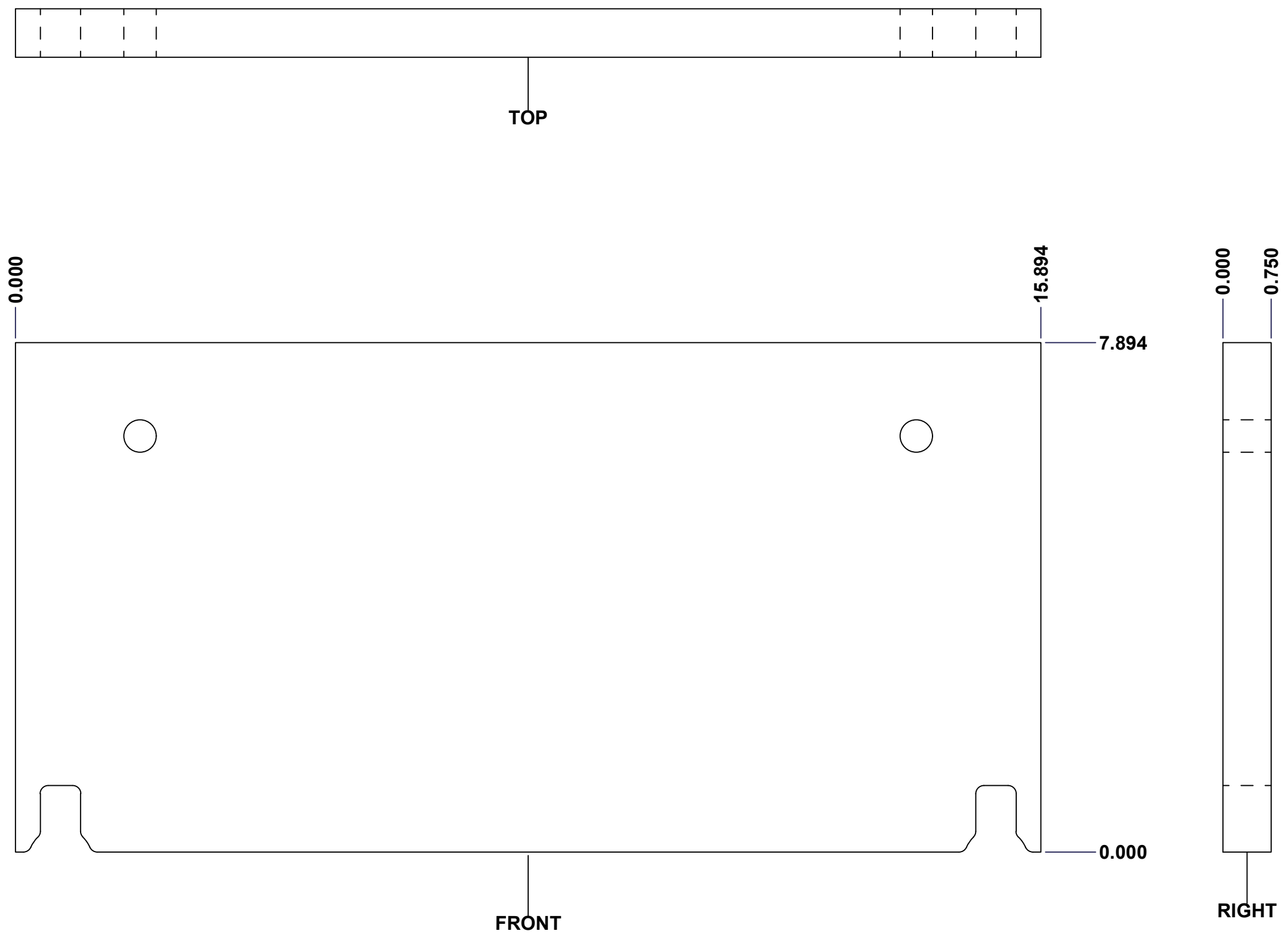


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description 5412ESQT 20" x 16" Top and Bottom Insulation		Detail Rev.	
		Rev.	14
Part Number Numéro Pièce		0	16

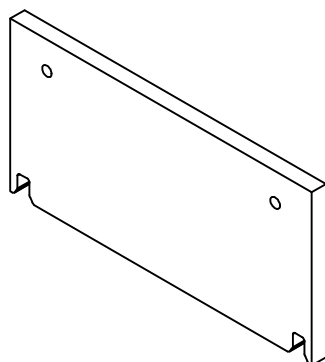
5412ESQT201608THI-TP

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No.	Revisions	Date	By/Par







Tél: (450) 979-4373

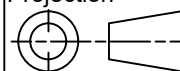
Fax: (450) 979-4626

www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière		

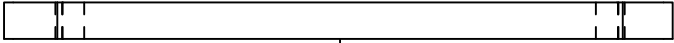
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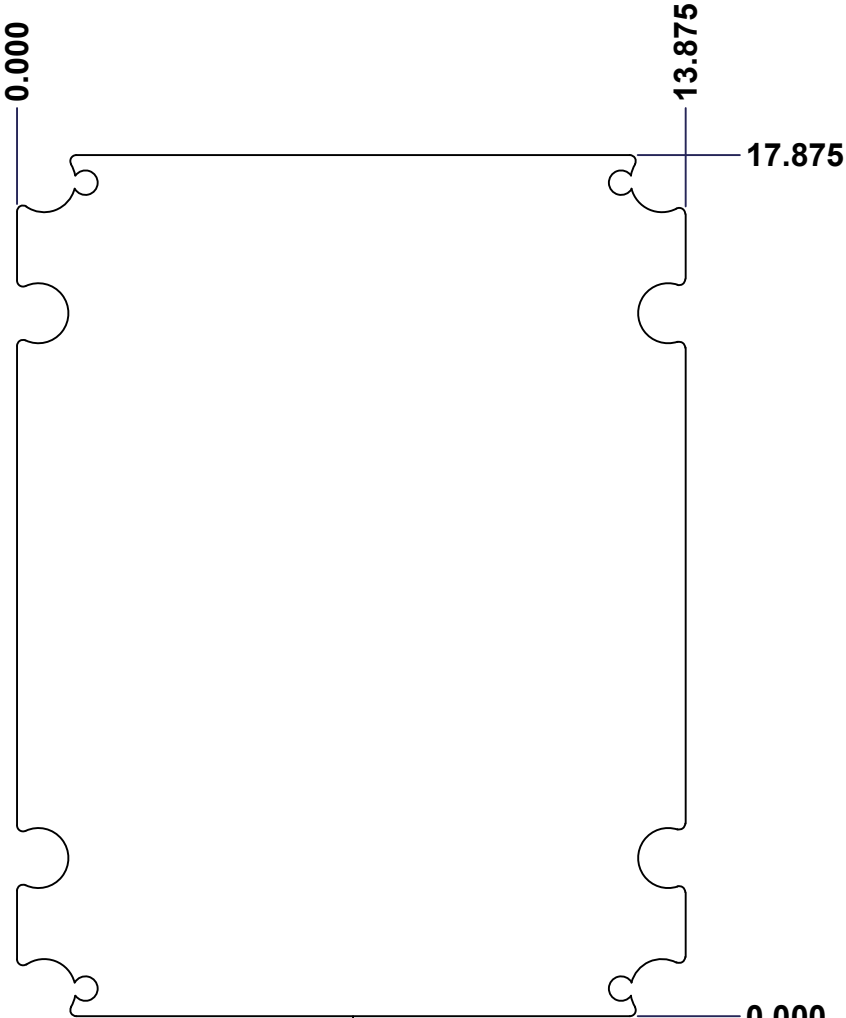
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT201608TH\5412ESQT201608TH.idw

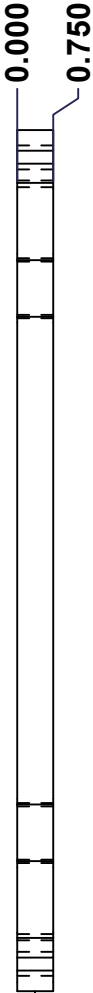
Tolérance $\pm 1/32$ " sauf spécification contraire



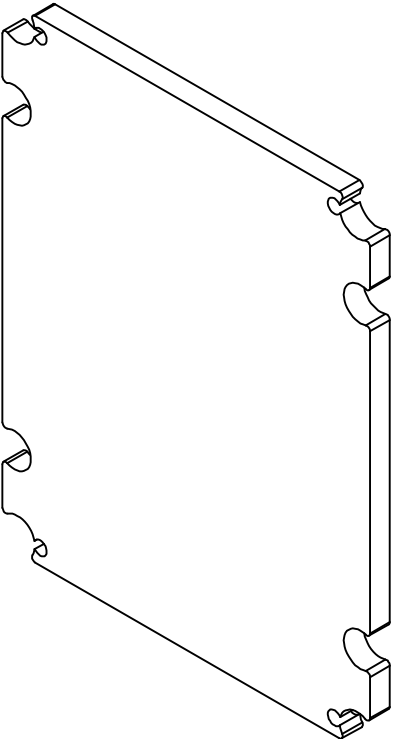
TOP



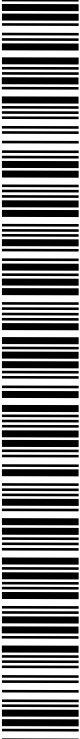
FRONT



RIGHT



Isometric View

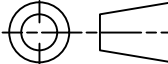


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 20" x 16" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201608THI-C

Rev.

16

0

16

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Rev.	1
0	2

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All knockouts are actual size / Les disques défonçables sont grandeur réel

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All knockouts are actual size / Les disques défonçables sont grandeur réel

0.000

14.000

18.000

0.000

FRONT