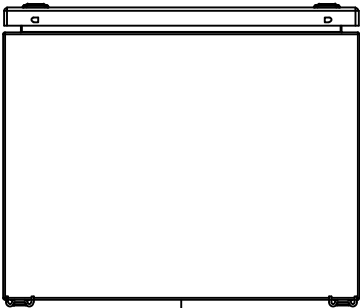


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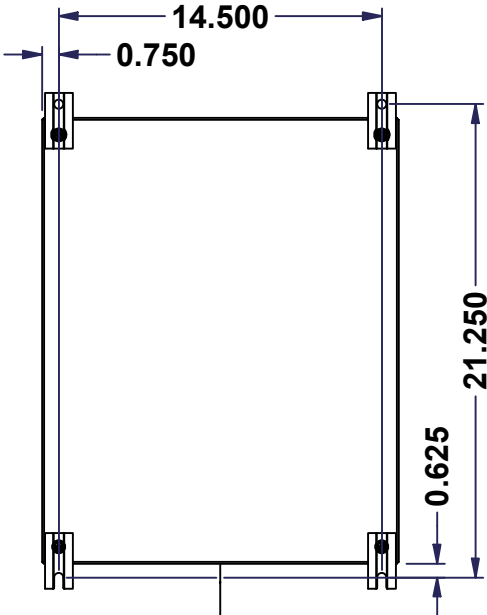
Tolerance $\pm 1/32$ " unless otherwise specified

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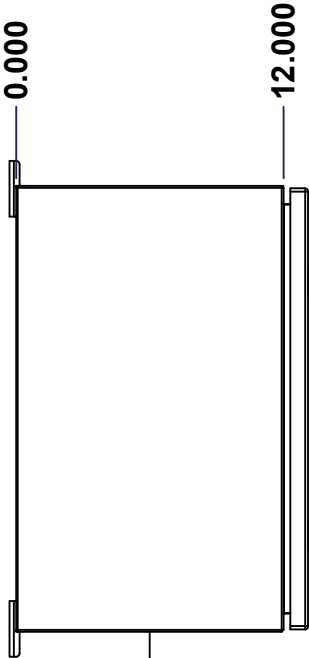
Tolérance $\pm 1/32$ " sauf spécification contraire



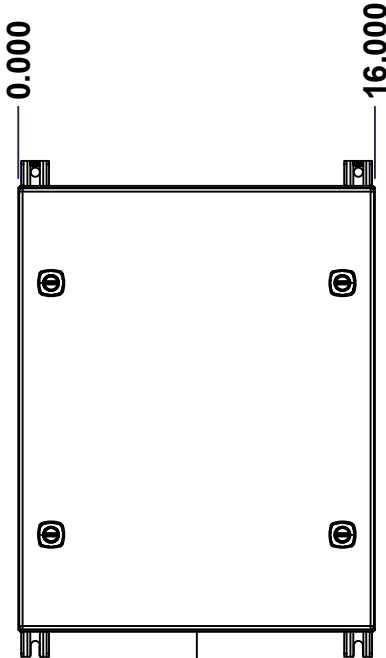
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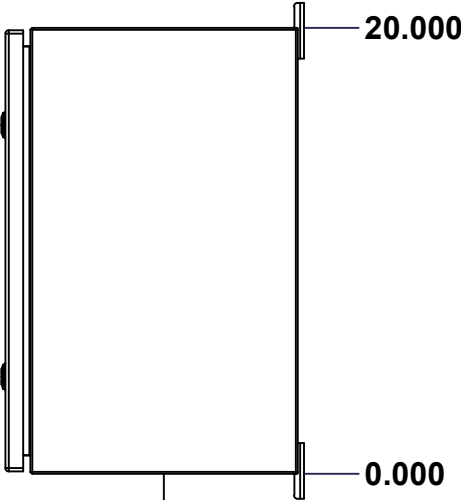
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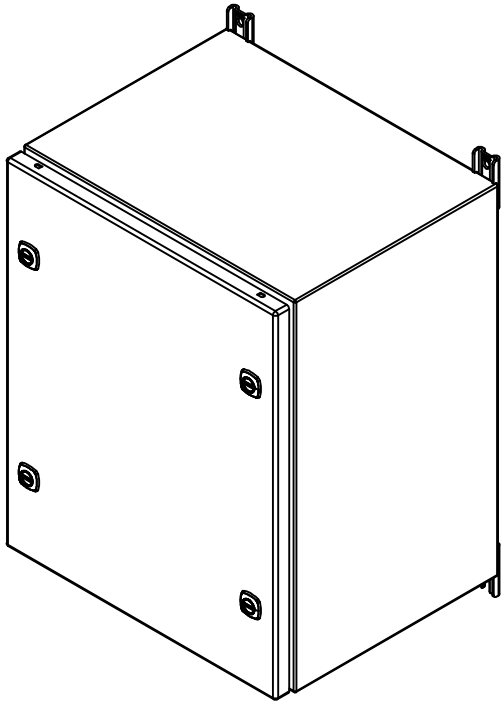
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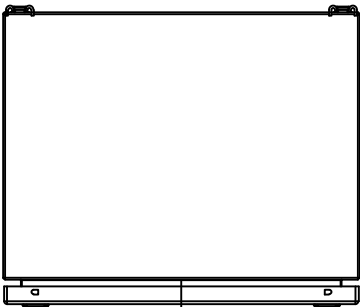
FRONT



RIGHT



Isometric View



BOTTOM

No.	Revisions	Date	By/Par



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 19-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish

Smooth

Description

5412ESQT 20" x 16" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201612TH

Rev.

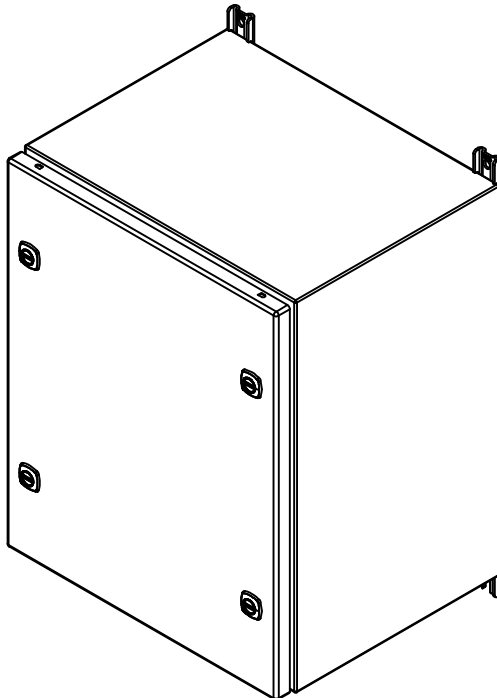
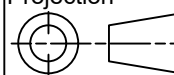
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16

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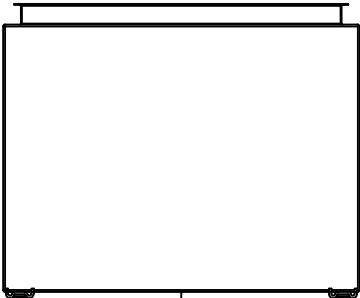
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NOTE															No.	Revisions					Date		By/Par						
ITEM		DESCRIPTION																											
1		NEMA 4/12 Enclosure																											
2		C/W Standard ground studs on box and cover																											
3		C/W Standard door stiffener																											
4		C/W Standard inner panel (Included)																											
5		C/W Standard inner panel mounting studs																											
6		C/W 885 ESMF3_CLOSE Sold separately (Installed)																											
7		C/W 885 ESMF3_OPEN Sold separately (Installed)																											
8		C/W R5 Insulation (Installed by EXM)																											
																													
																													
																				Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com					Flatness Aplatissement				
																									Max 3.0mm				
																				Projection									
Customer Client															Date														
Drawn By Dessiné Par										BoxCad: BoxCad					Date 19-Jul-23														
Material Matière										16 Ga Cold Rolled A1008 CS Type B (1.4mm)																			
Color Couleur					Asa-61 Grey					Finish Fini					Smooth														
Description										5412ESQT 20" x 16" x 12" Assembly					Detail Rev.														
Part Number Numéro Pièce										5412ESQT201612TH					Rev.		2												
															0		16												

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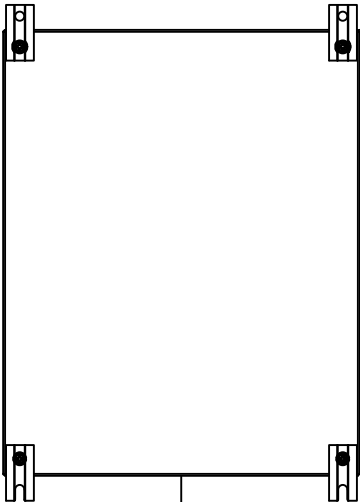
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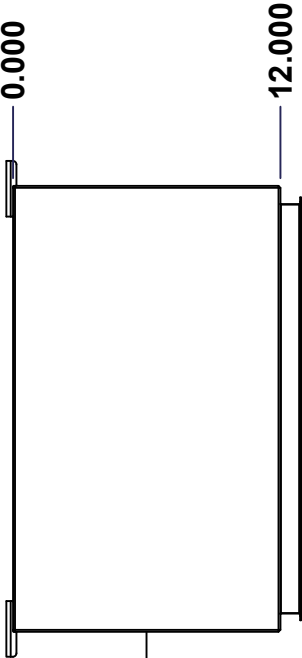
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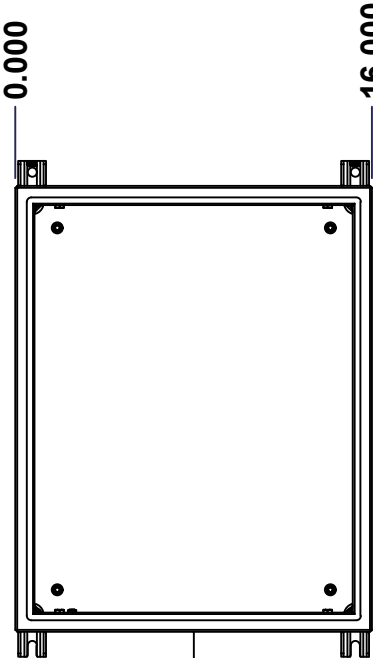
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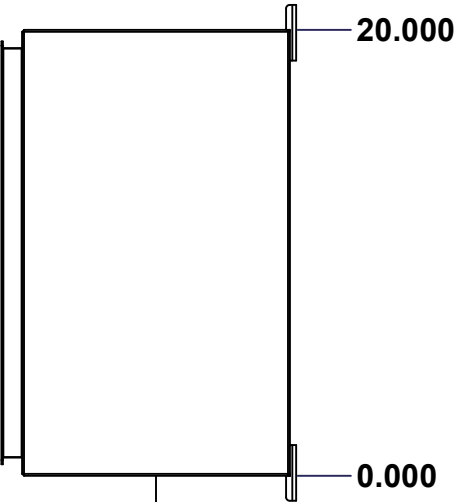
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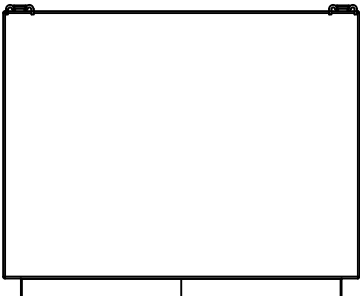
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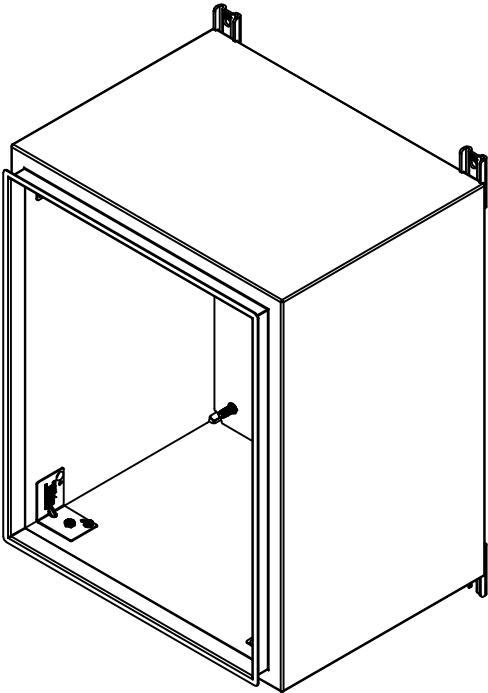
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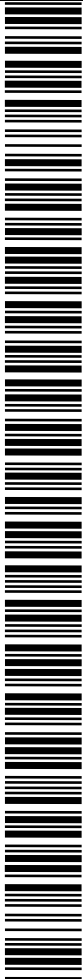
RIGHT



BOTTOM



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

19-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 20" x 16" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201612THB

Rev.

3

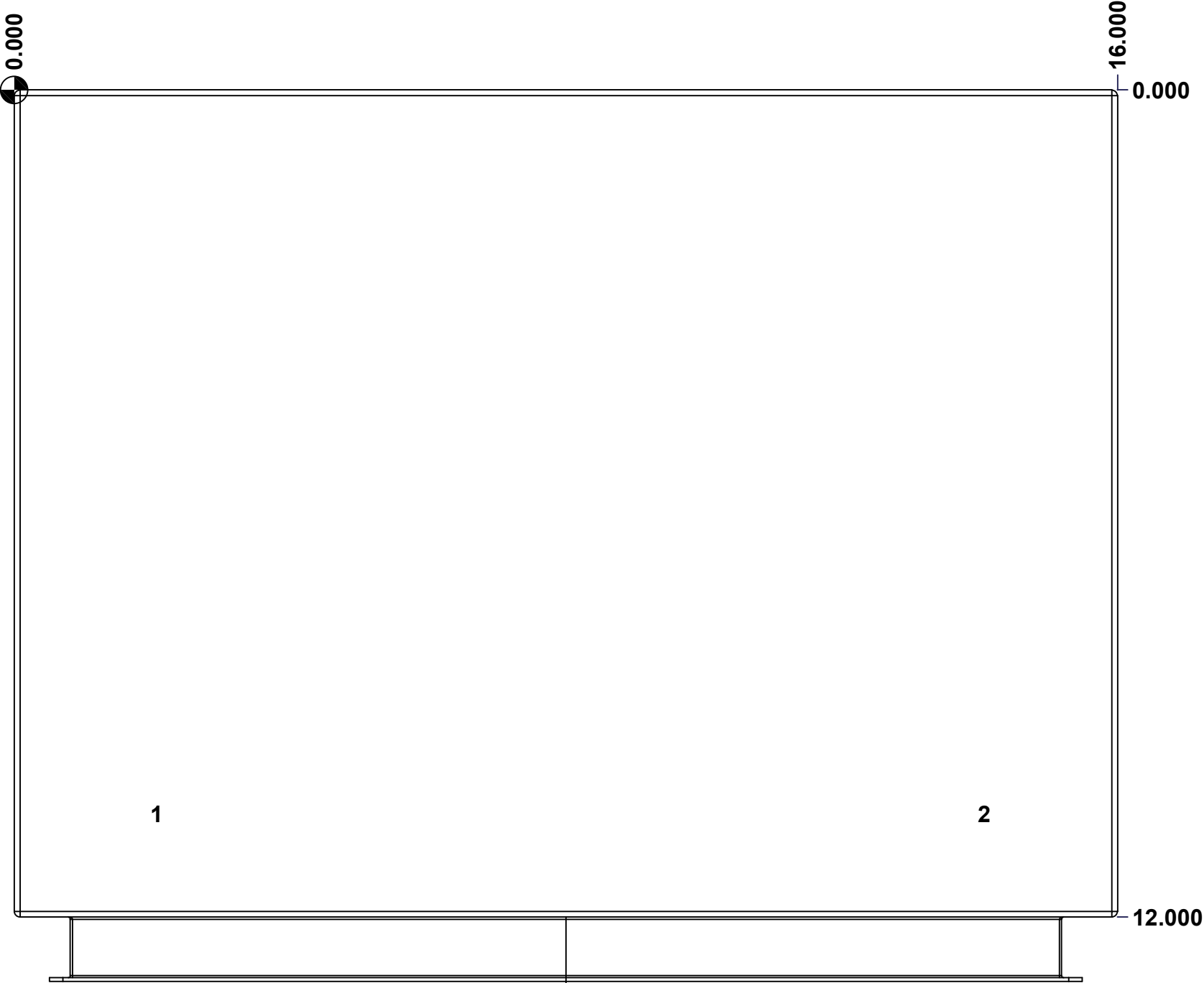
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16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 20" x 16" x 12" Body	(NULL)	
	Part Number	Rev.	4 / 16
	Numéro Pièce 5412ESQT201612THB	0	

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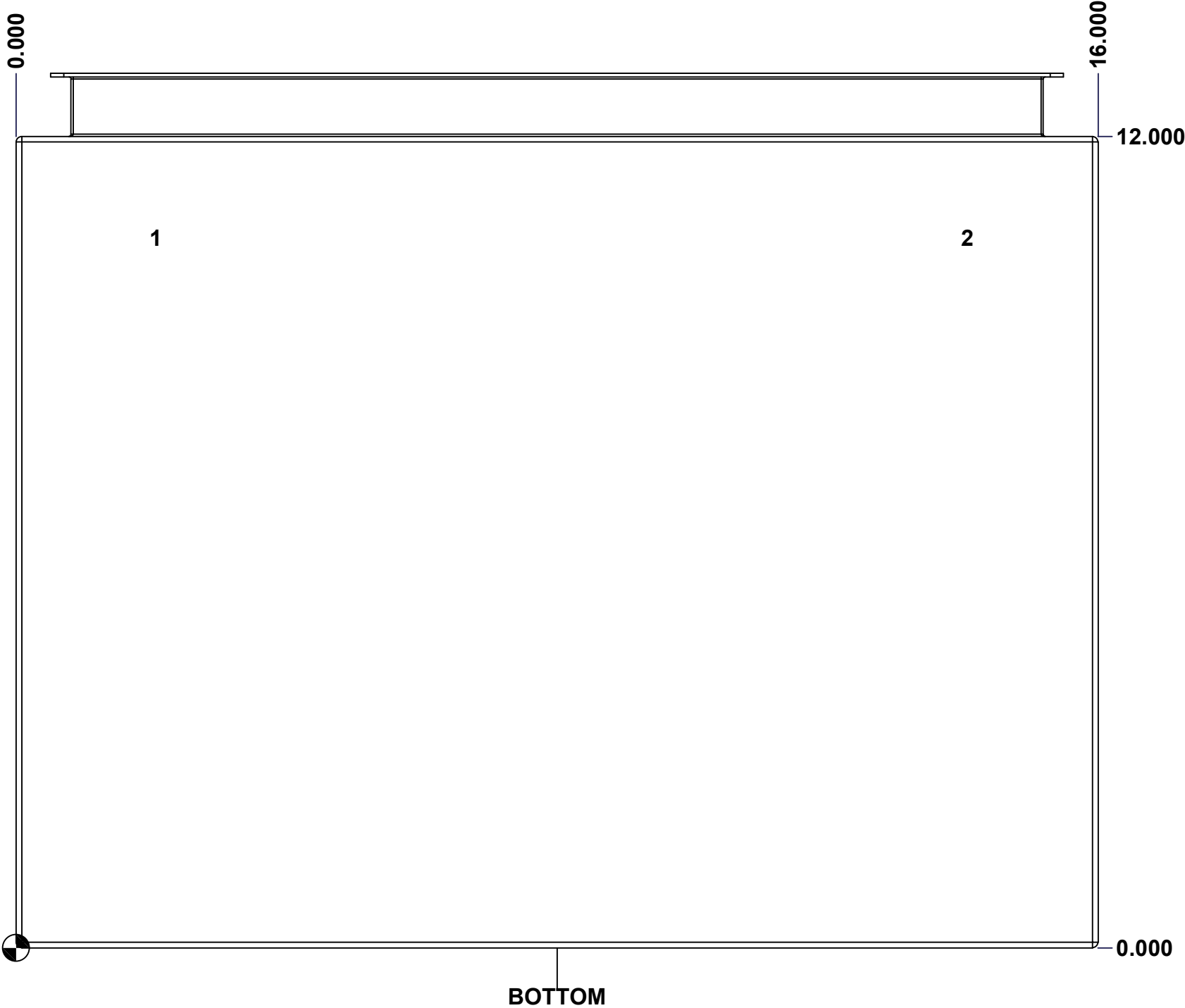
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 20" x 16" x 12" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	16
5412ESQT201612THB			

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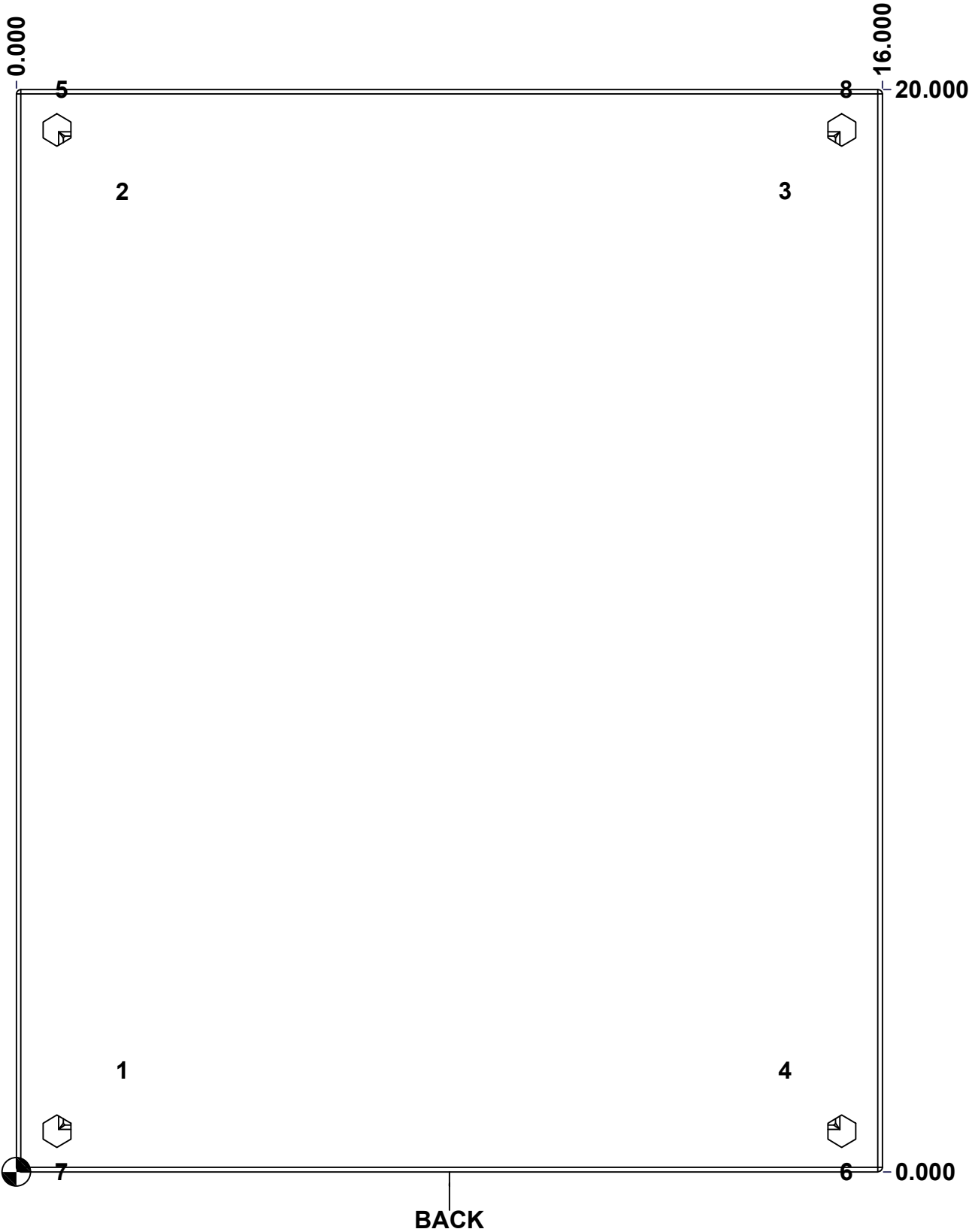
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	14.125	18.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	0.750	20.000	FOOT 885 ESMF3_CLOSE
6	15.250	0.000	FOOT 885 ESMF3_OPEN
7	0.750	0.000	FOOT 885 ESMF3_OPEN
8	15.250	20.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 20" x 16" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT201612THB	0	16

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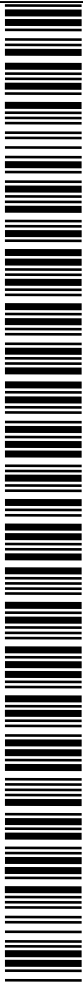
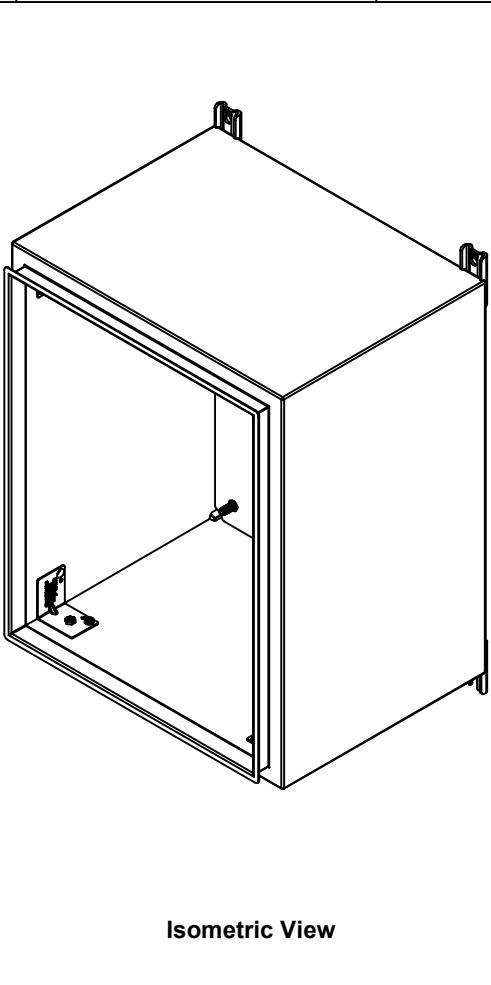
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



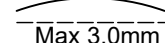
Isometric View

1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT201612THI-RS	0	5412ESQT 20" x 16" Right Insulation
1	5412ESQT201612THI-LS	0	5412ESQT 20" x 16" Left Insulation
1	5412ESQT201612THI-BT	0	5412ESQT 20" x 16" Top and Bottom Insulation
1	5412ESQT201612THI-TP	0	5412ESQT 20" x 16" Top and Bottom Insulation
1	5412ESQT201612THI-B	0	5412ESQT 20" x 16" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT201612THB-P	0	5412ESQT 20" x 16" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			



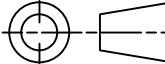
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

19-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 20" x 16" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201612THB

Rev.

7

16

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Tolerance $\pm 1/32$ " unless otherwise specified

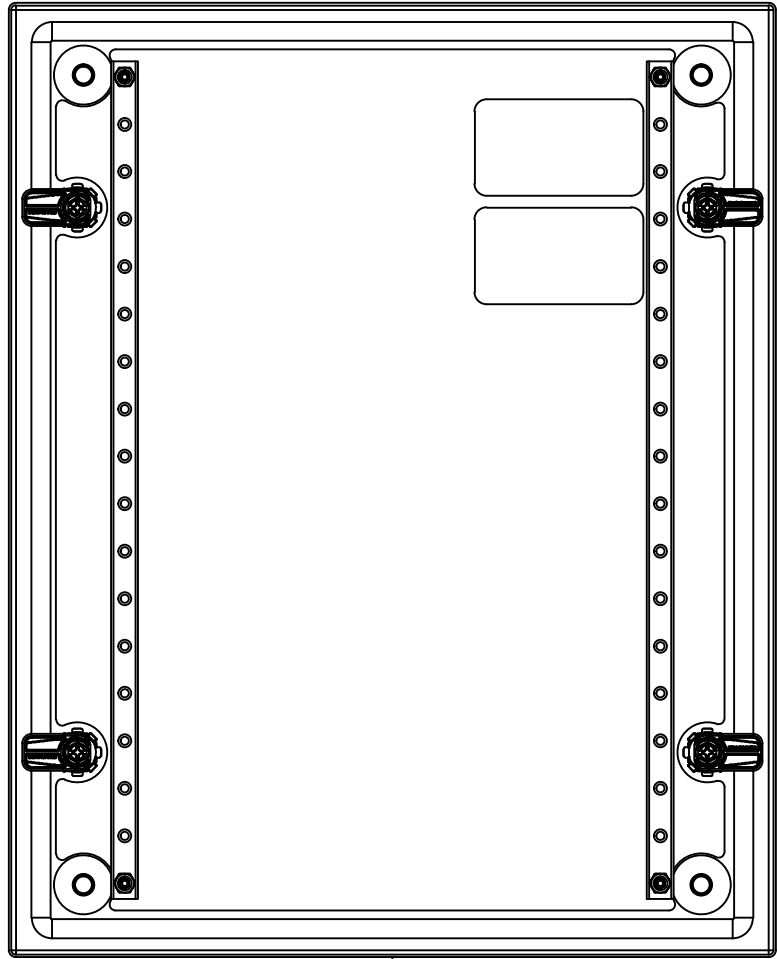
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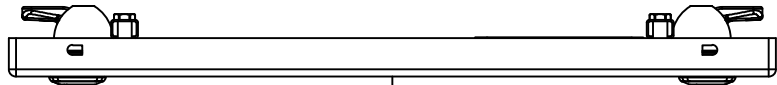
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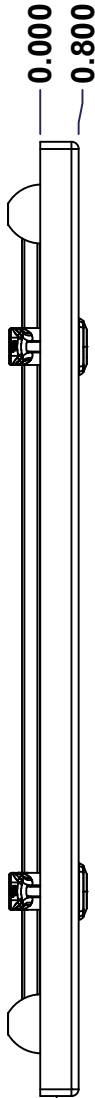
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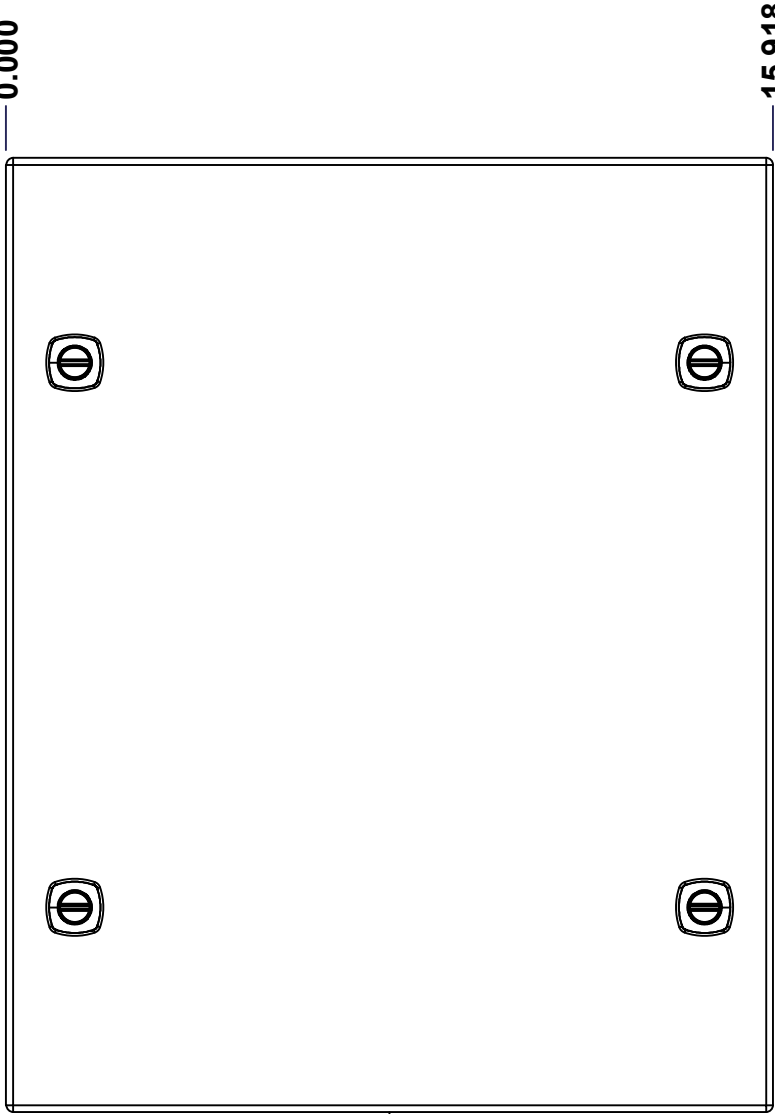
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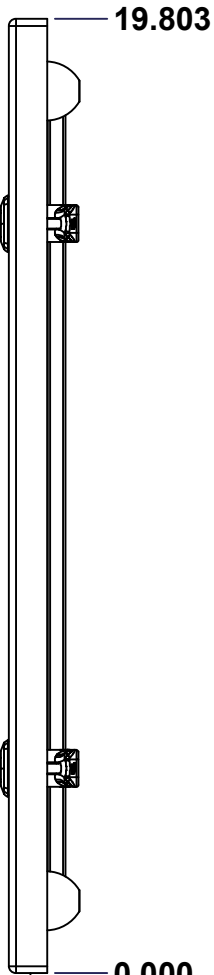
BOTTOM



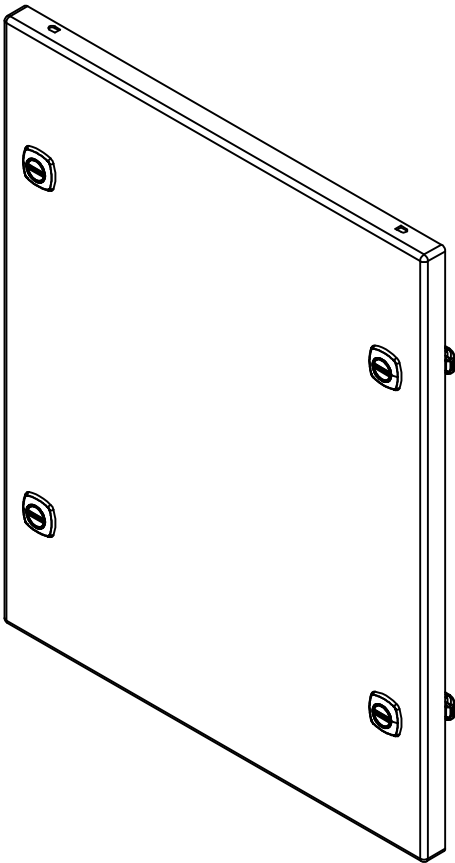
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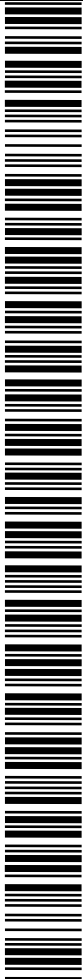
FRONT



RIGHT



Isometric View

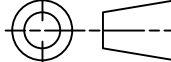


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

19-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 20" x 16" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201612THC

Rev.

8

0

16

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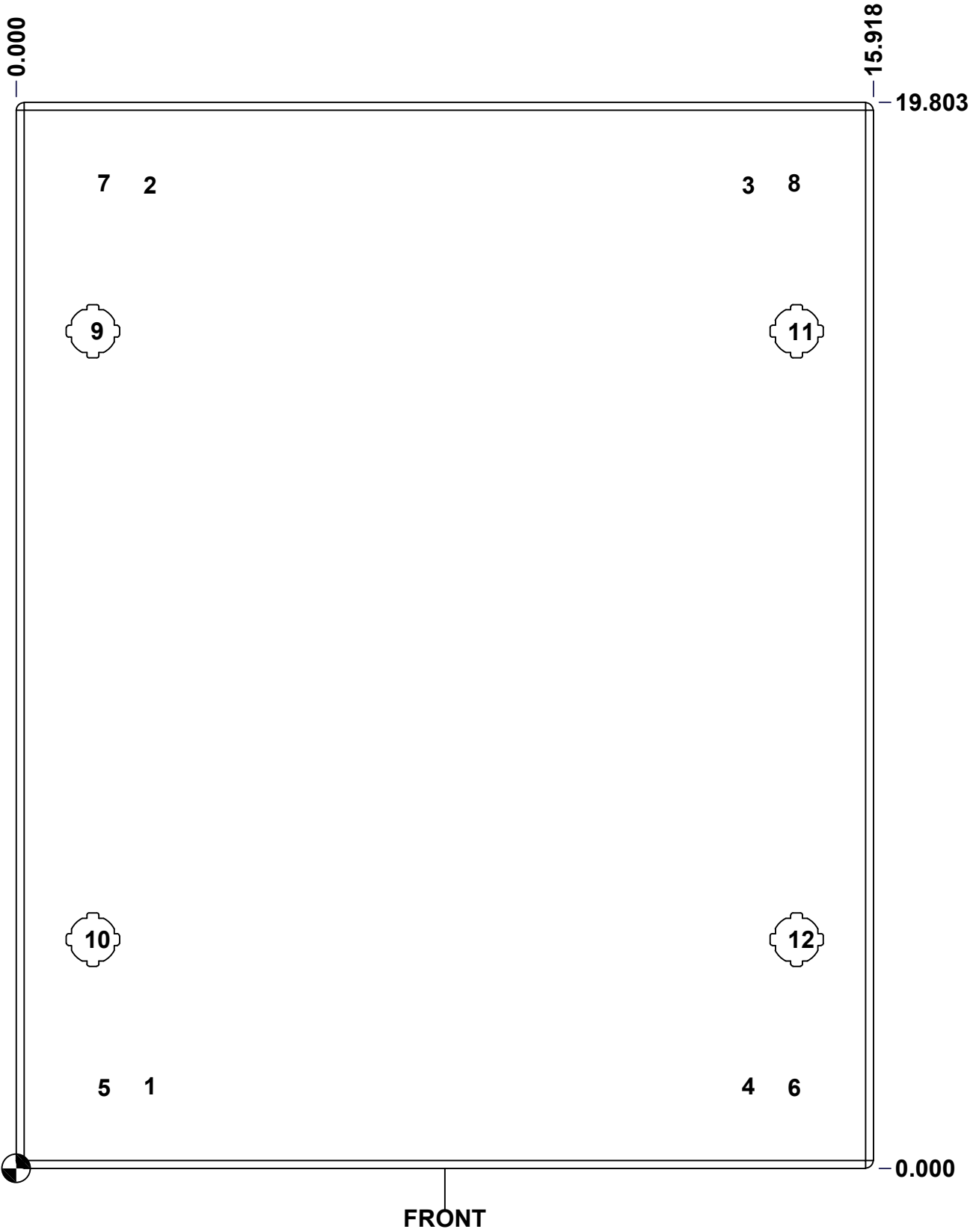
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.535	STUD M6 x 18mm (Inside)
2	2.401	18.268	STUD M6 x 18mm (Inside)
3	13.517	18.268	STUD M6 x 18mm (Inside)
4	13.517	1.535	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	14.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	18.303	STUD M6 x 18mm (Inside)
8	14.368	18.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	15.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	14.494	15.553	880 SCQ4-SL
12	14.494	4.250	880 SCQ4-SL



FRONT

	Description	Status	
	5412ESQT 20" x 16" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT201612THC	0	16

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Tolerance ±1/32" unless otherwise specified

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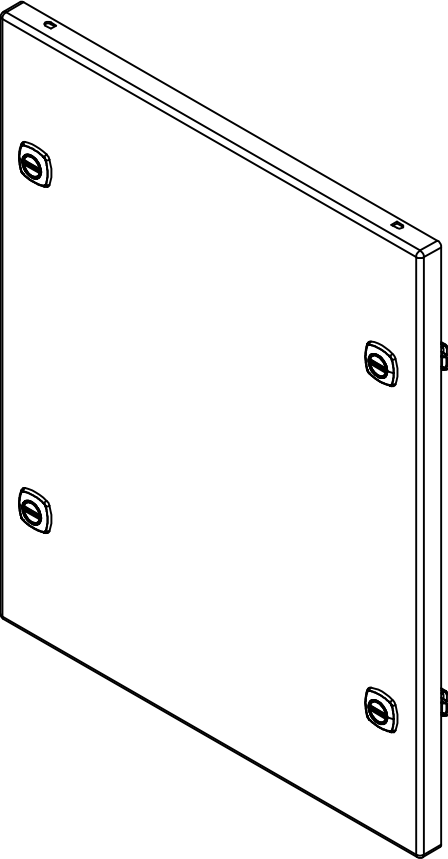
Tolérance ±1/32" sauf spécification contraire

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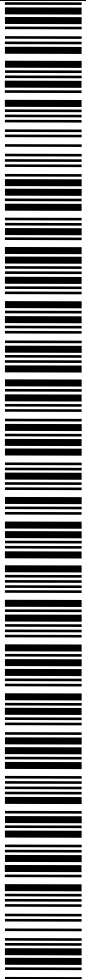
Revisions

Date

By/Par



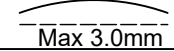
Isometric View





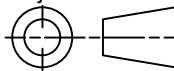
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www.exmweb.com

Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

19-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 20" x 16" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201612THC

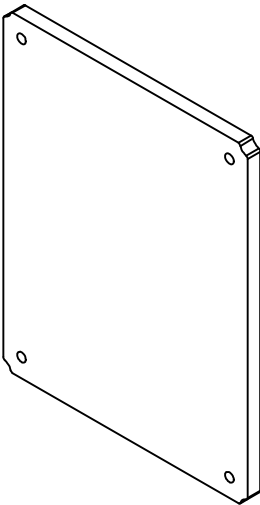
Rev.

10

16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
1	5412ESQT201612THI-C	0	5412ESQT 20" x 16" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT201612THG	0	5412ESQT 20" x 16" Cover Gasket Part
1	5412ESQT201612THC-P	0	5412ESQT 20" x 16" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

 |



Isometric View



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RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

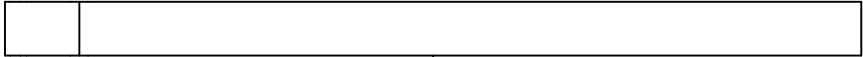
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

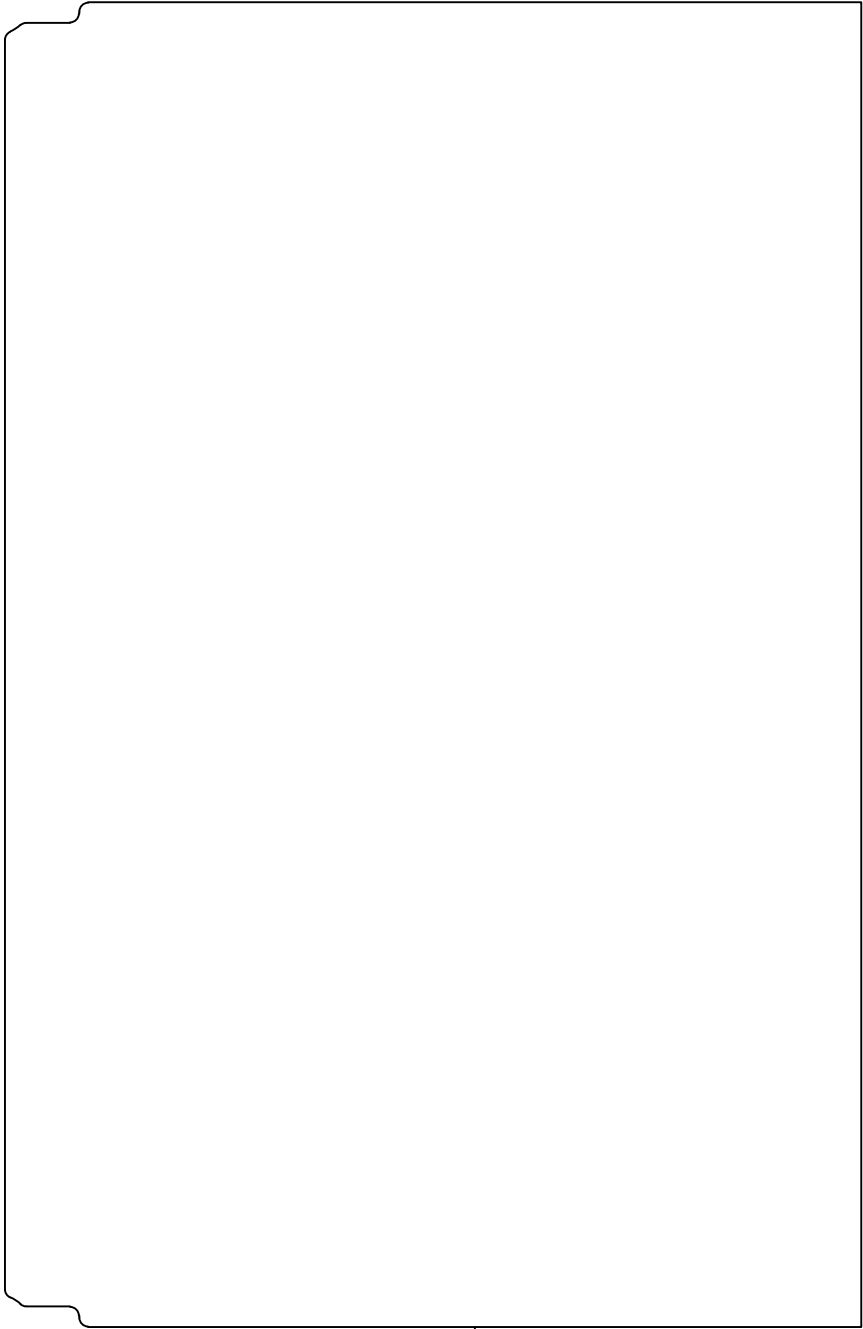


TOP

0.000

11.894

18.394



FRONT

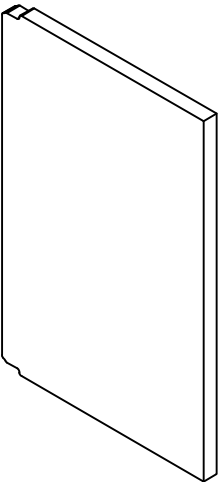
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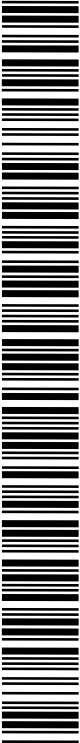
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RIGHT



Isometric View

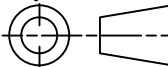


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 20" x 16" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201612THI-RS

Rev.

13

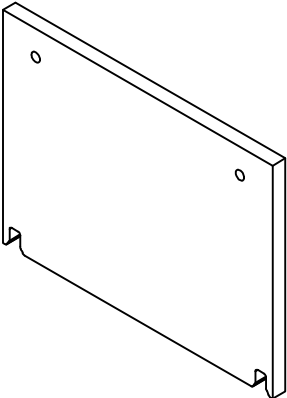
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16

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Isometric View

SEE BILL OF MATERIAL ON LAST PAGE



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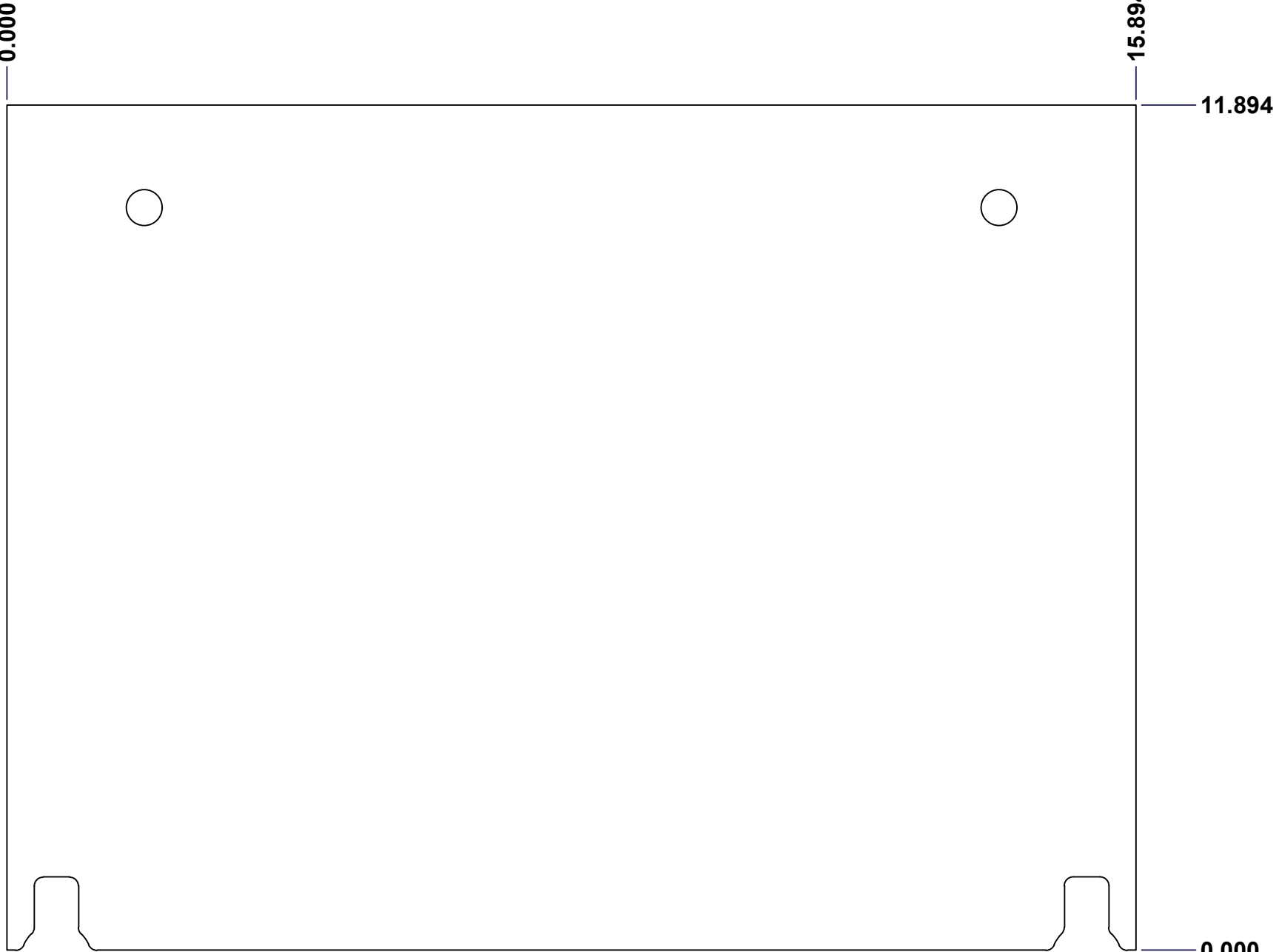
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT201612TH\5412ESQT201612TH.idw

Tolérance ±1/32" sauf spécification contraire

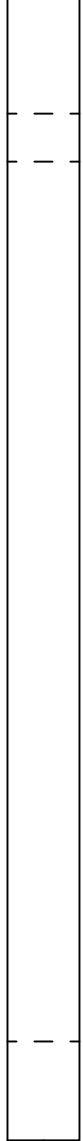


TOP

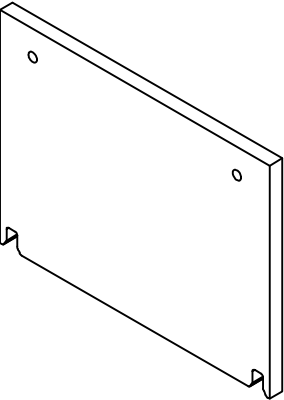


FRONT

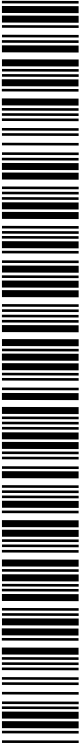
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0.750



RIGHT



Isometric View

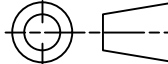


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESQT 20" x 16" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201612THI-BT

Rev.

15

0

16

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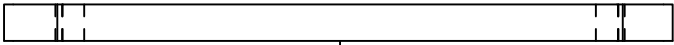
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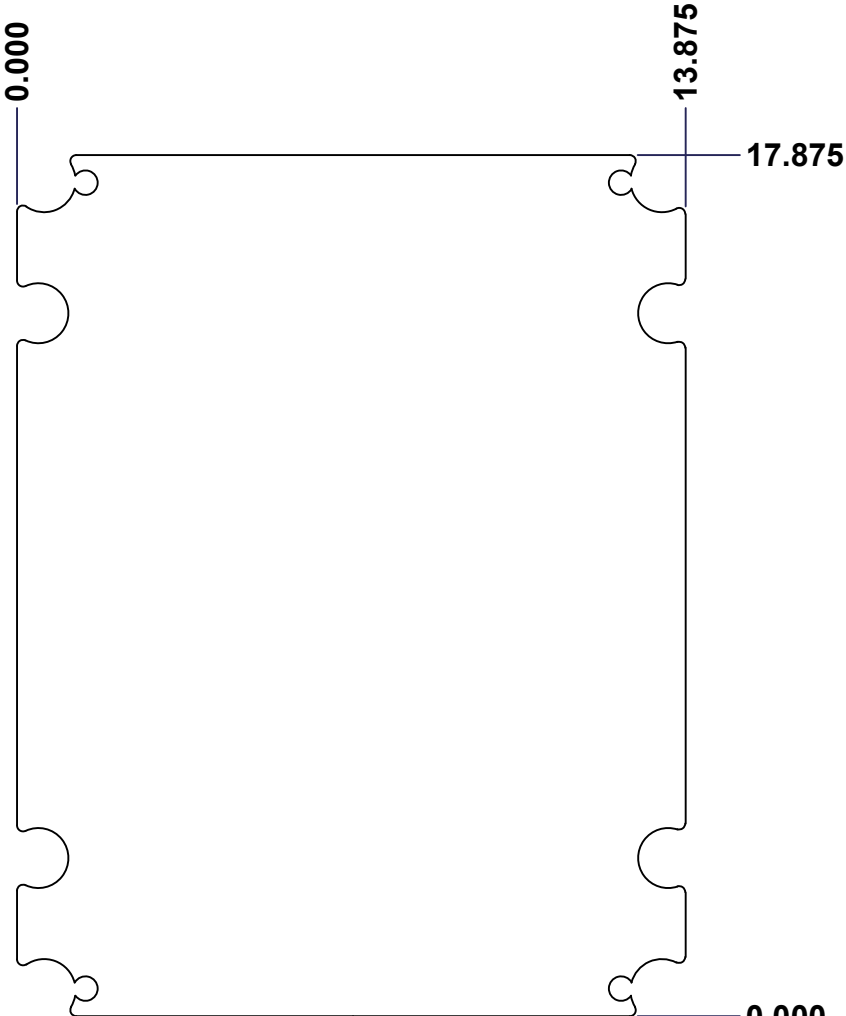
Tolerance $\pm 1/32$ " unless otherwise specified

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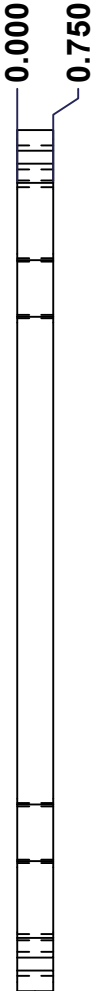
Tolérance $\pm 1/32$ " sauf spécification contraire



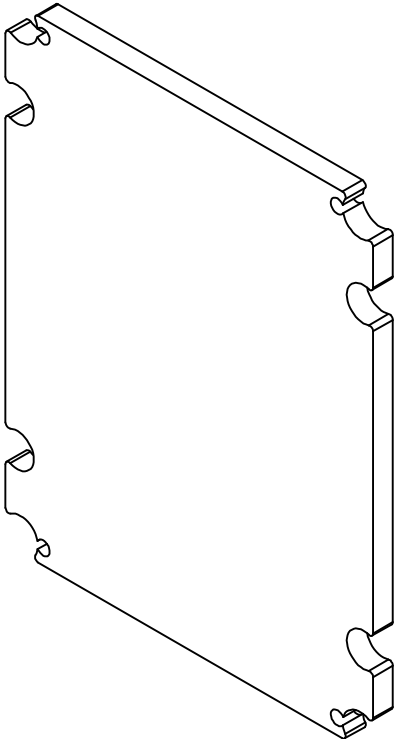
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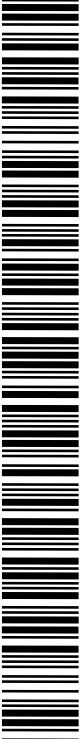
FRONT



RIGHT



Isometric View



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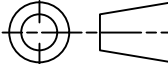


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 20" x 16" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT201612THI-C

Rev. 16

0

16

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Part Number Numéro Pièce 881 SP2016G	Rev. 0	1 2
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