

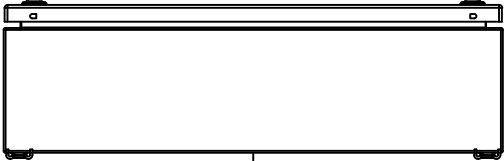
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Tolerance $\pm 1/32$ " unless otherwise specified

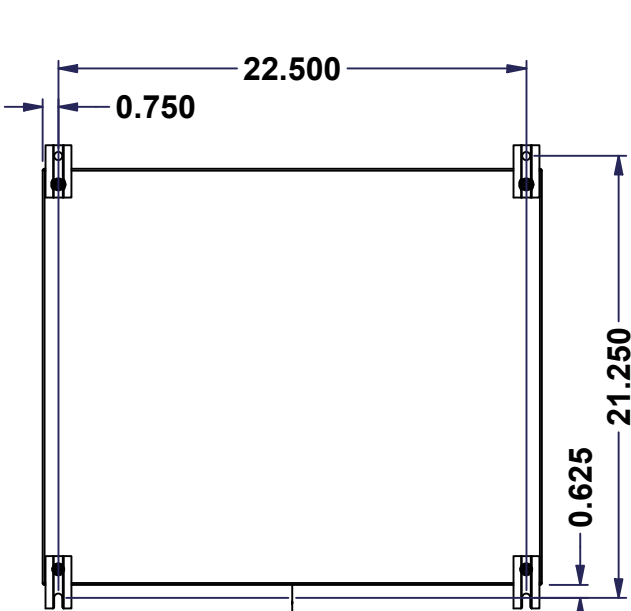
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT202406TH\5412ESQT202406TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

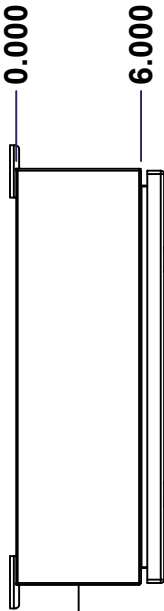
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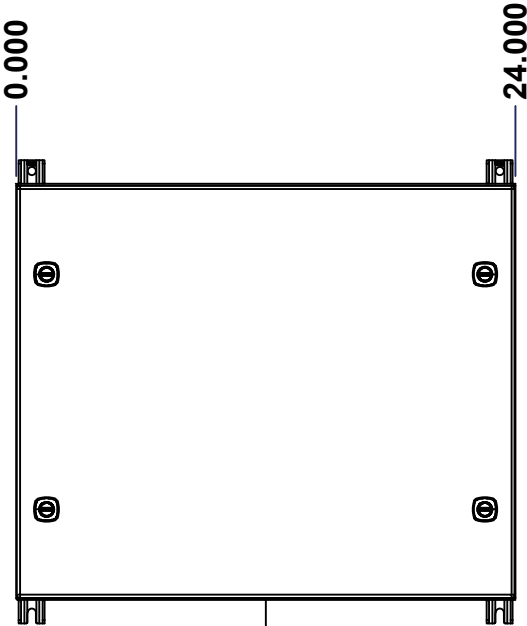
TOP



BACK



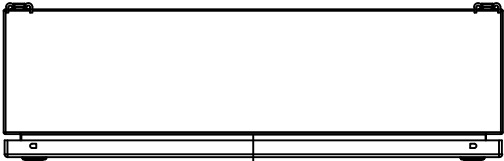
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FRONT

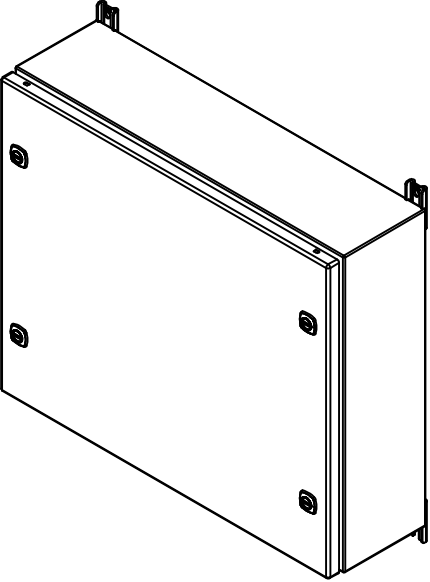


RIGHT



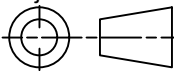
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 20" x 24" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT202406TH			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT202406TH\5412ESQT202406TH.idw

Tolérance ±1/32" sauf spécification contraire

NOTE

ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

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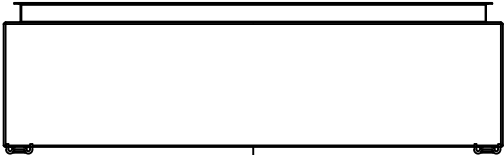
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Tolerance $\pm 1/32$ " unless otherwise specified

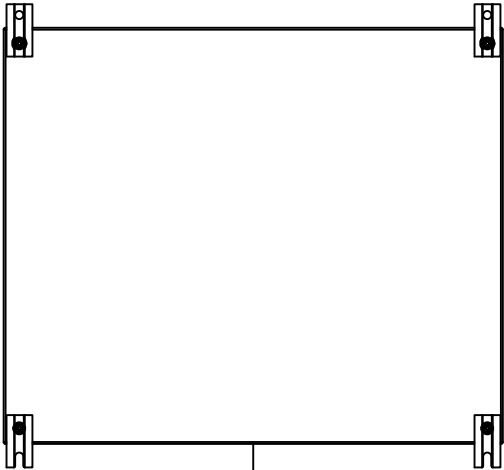
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Tolérance $\pm 1/32$ " sauf spécification contraire

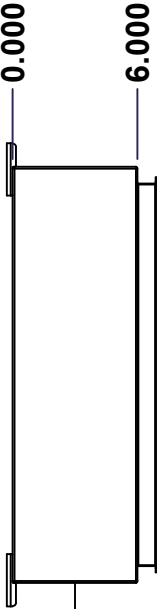
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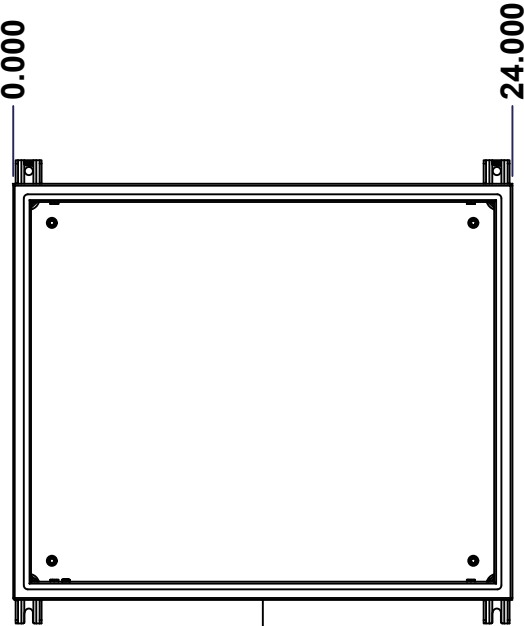
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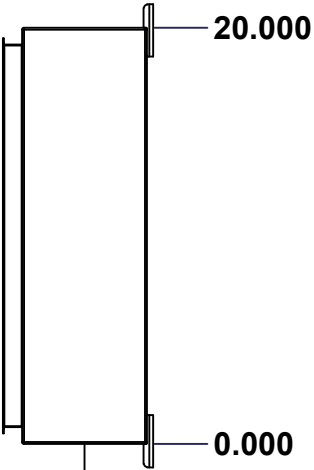
BACK



LEFT



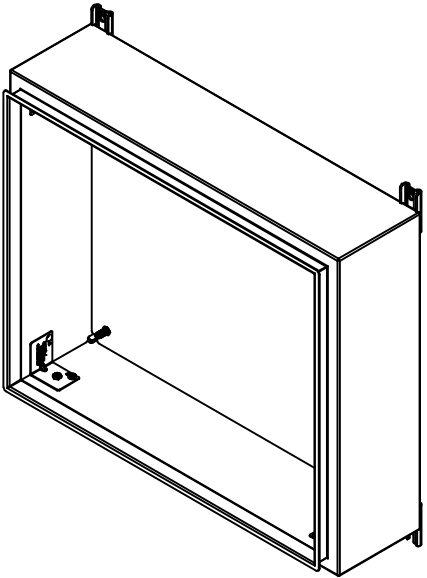
FRONT



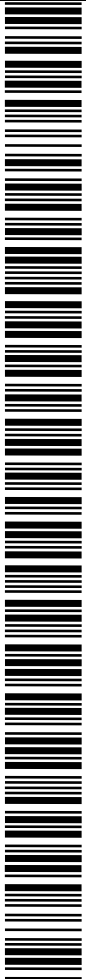
RIGHT



BOTTOM



Isometric View

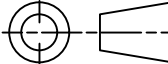


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 20" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT202406THB

Rev.

3

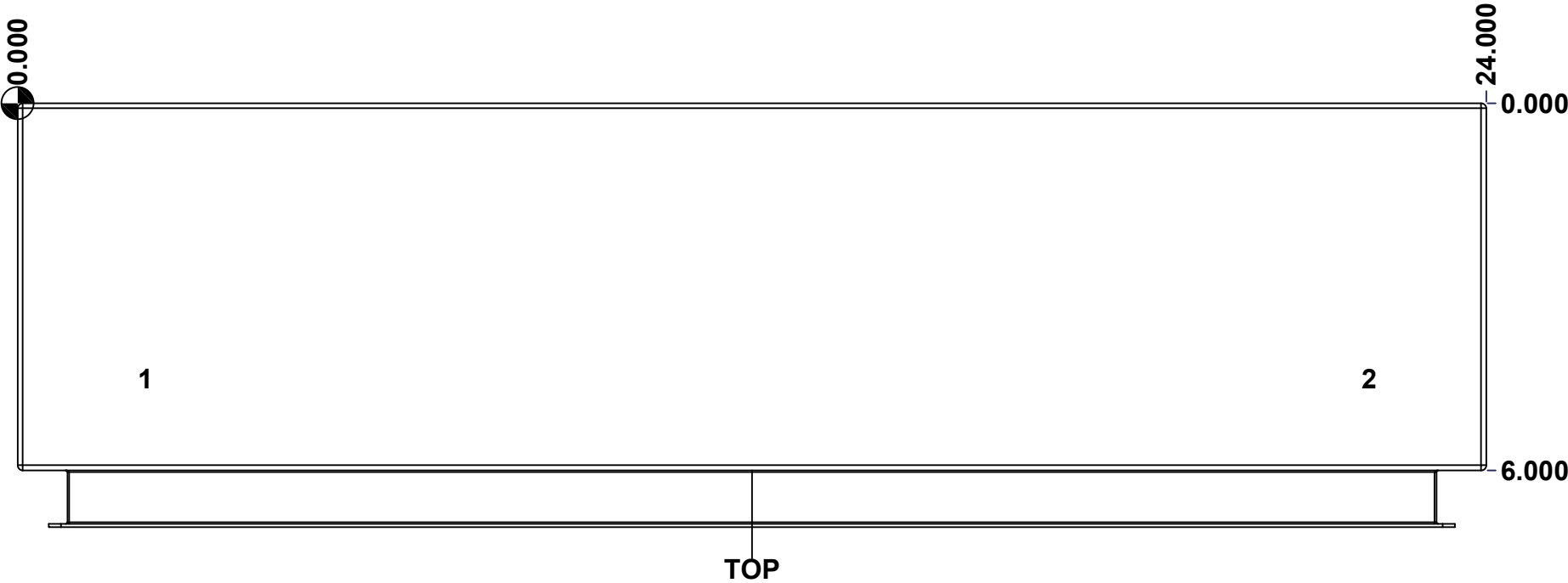
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16

SEE BILL OF MATERIAL ON LAST PAGE

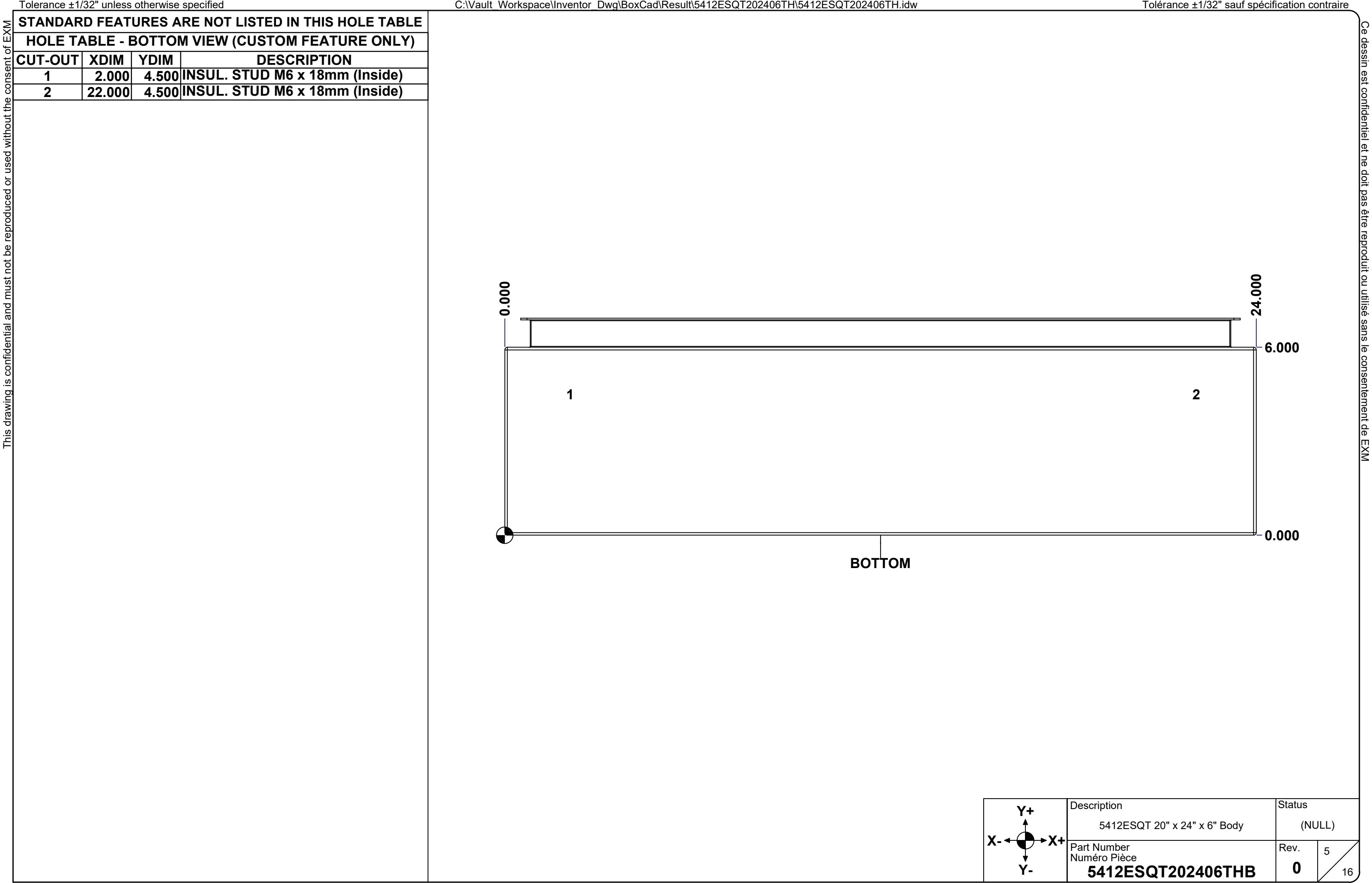
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 20" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT202406THB	0	16

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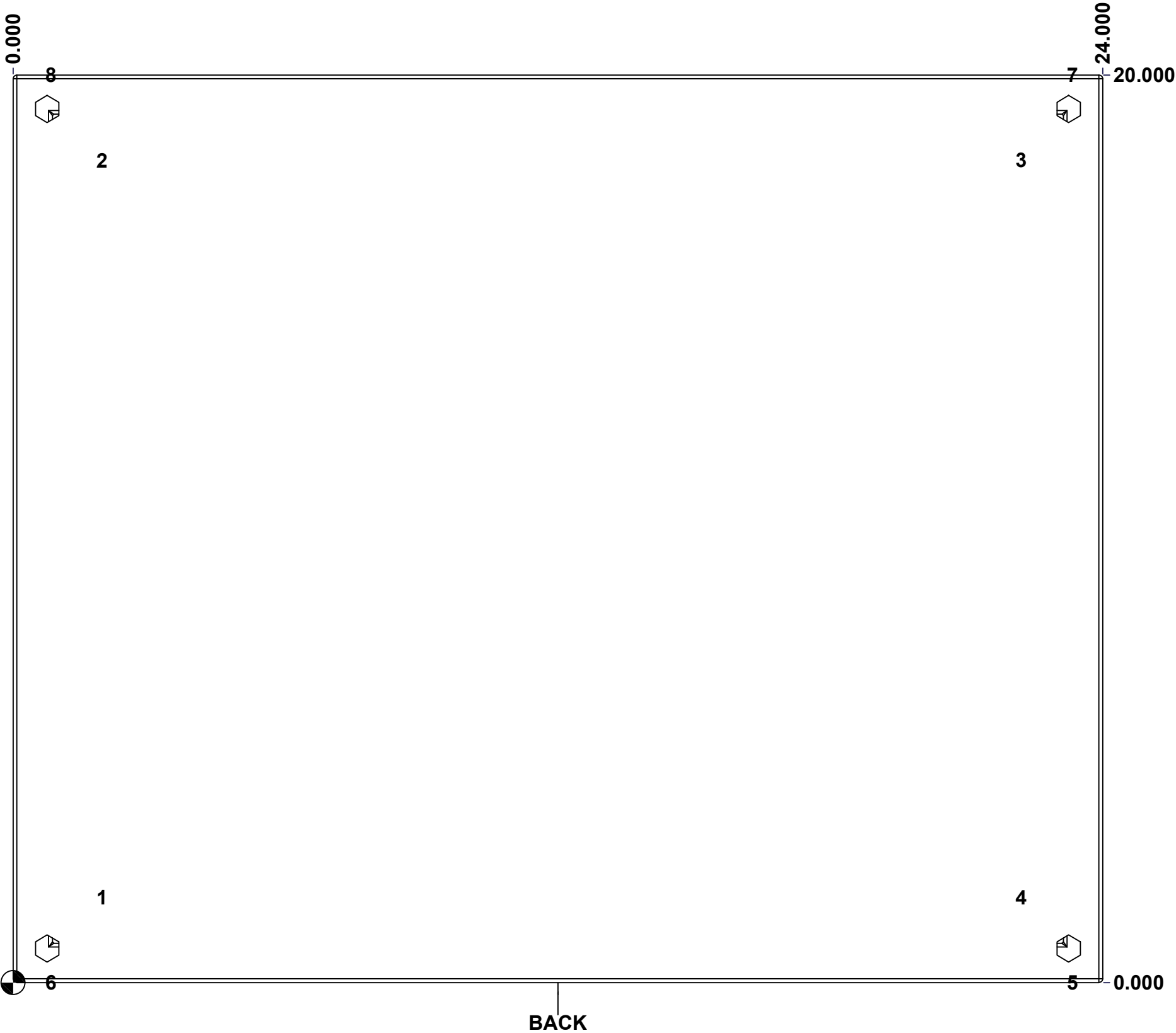
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT202406TH\5412ESQT202406TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	22.125	18.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	23.250	20.000	FOOT 885 ESMF3_CLOSE
8	0.750	20.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 20" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT202406THB	0	16

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Tolerance ±1/32" unless otherwise specified

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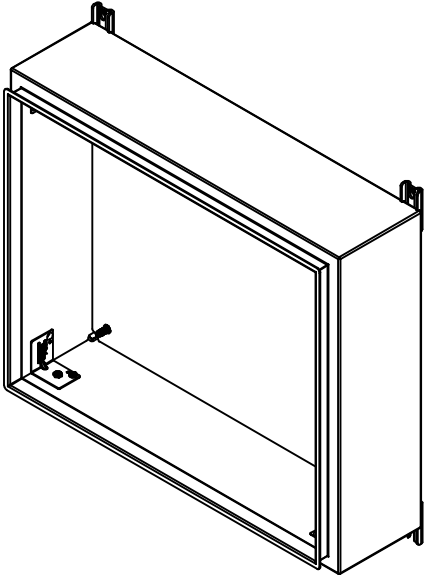
Tolérance ±1/32" sauf spécification contraire

No.

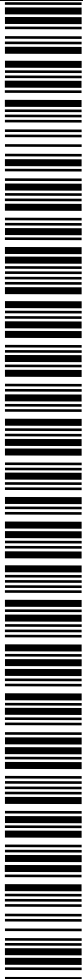
Revisions

Date

By/Par



Isometric View





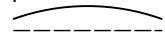
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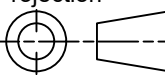
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

18-Jul-23

Material

Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

5412ESQT 20" x 24" x 6" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESQT202406THB

Rev.

7

0

16

1

885 ESMF3

0

885 ESMF3 Mounting Foot Kit

4

RIVET_NUT_M10_FH_CE

0

Rivet Nut M10 (Low Profile Close End)

1

STK-K-70554

3

5412 ESTH Accessory Kit

1

5412ESQT202406THI-RS

0

5412ESQT 20" x 24" Right Insulation

1

5412ESQT202406THI-LS

0

5412ESQT 20" x 24" Left Insulation

1

5412ESQT202406THI-BT

0

5412ESQT 20" x 24" Top and Bottom Insulation

1

5412ESQT202406THI-TP

0

5412ESQT 20" x 24" Top and Bottom Insulation

1

5412ESQT202406THI-B

0

5412ESQT 20" x 24" Back Insulation

4

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

4

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ESQT202406THB-P

0

5412ESQT 20" x 24" x 6" Body Part

Qty

Part Number

Rev

Description

Parts List

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Tolerance $\pm 1/32$ " unless otherwise specified

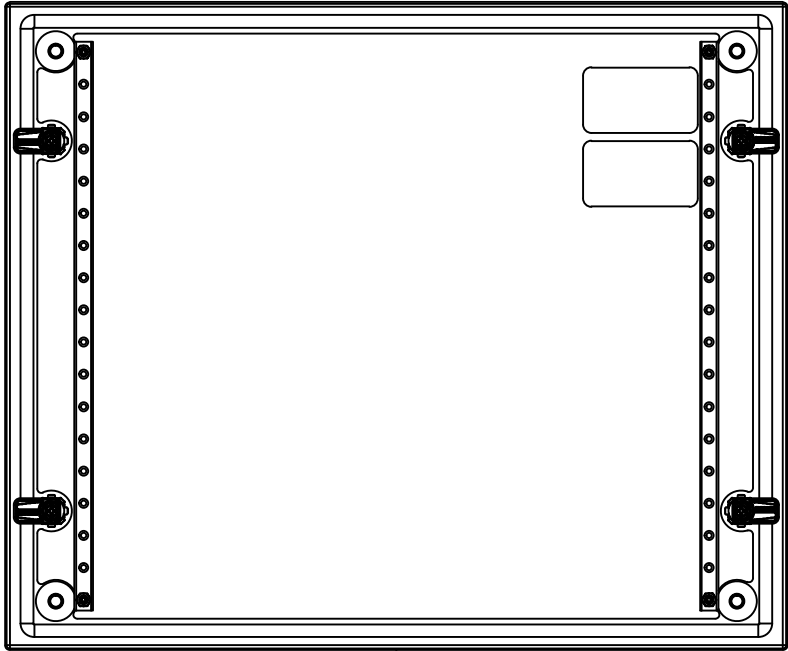
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Tolérance $\pm 1/32$ " sauf spécification contraire

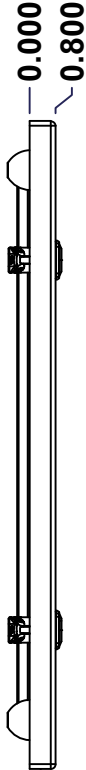
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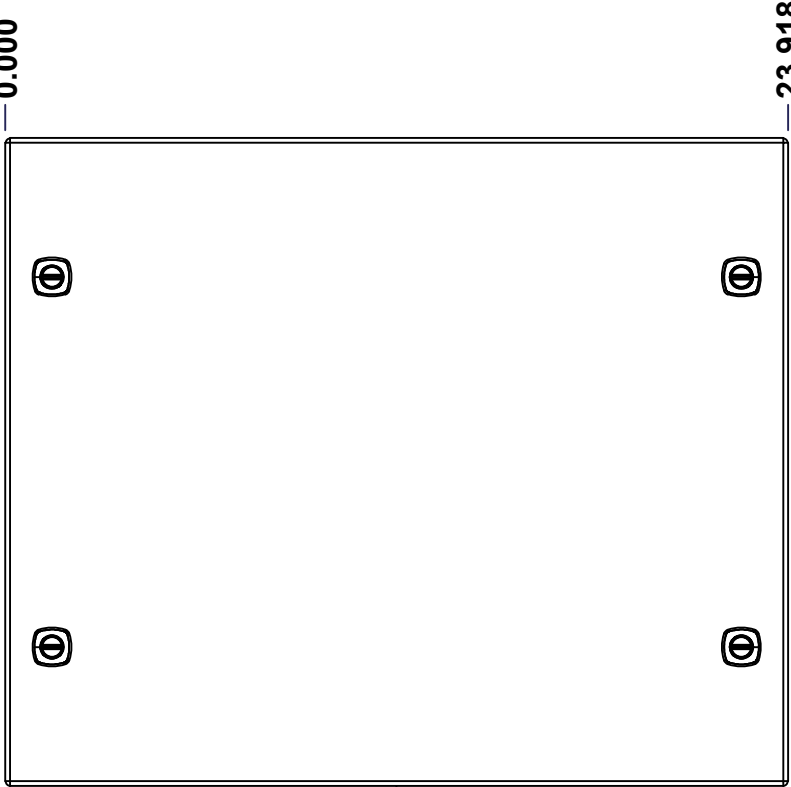
TOP



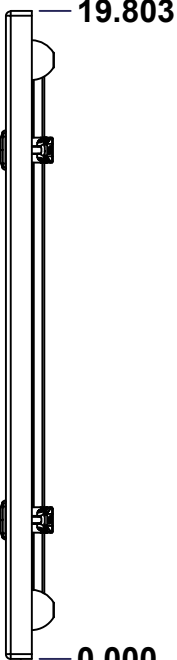
BACK



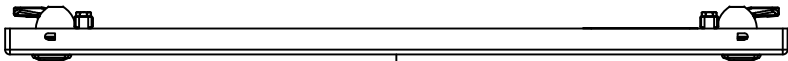
LEFT



FRONT

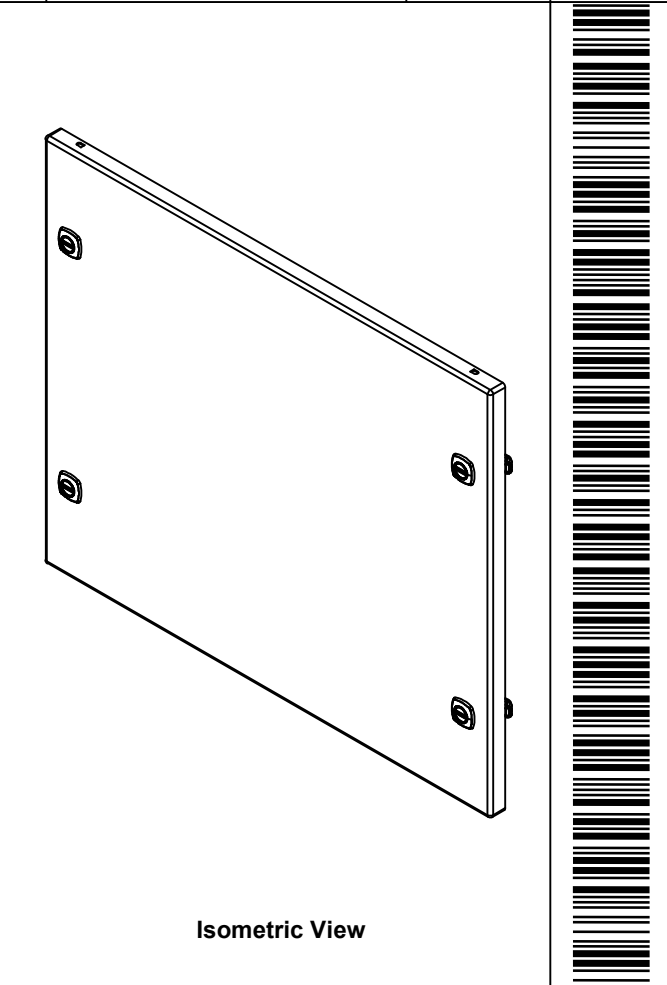


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

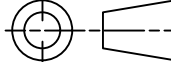


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 18-Jul-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)
Color Couleur	Asa-61 Grey
Finish Fin	Smooth
Description	Detail Rev.
5412ESQT 20" x 24" Cover	
Part Number Numéro Pièce	Rev.
5412ESQT202406THC	8
	0
	16

SEE BILL OF MATERIAL ON LAST PAGE

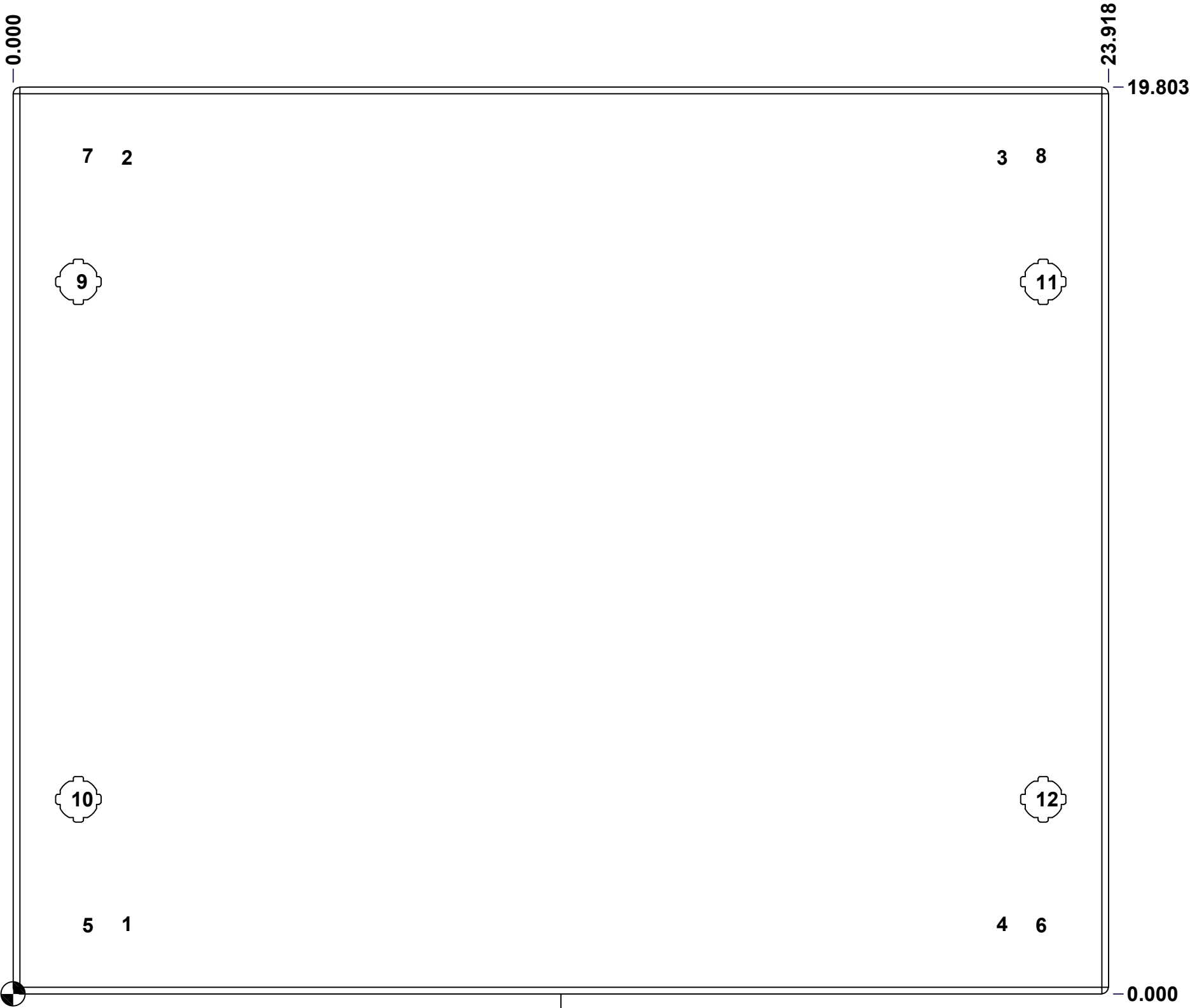
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.535	STUD M6 x 18mm (Inside)
2	2.401	18.268	STUD M6 x 18mm (Inside)
3	21.517	18.268	STUD M6 x 18mm (Inside)
4	21.517	1.535	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	18.303	STUD M6 x 18mm (Inside)
8	22.368	18.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	15.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	22.494	15.553	880 SCQ4-SL
12	22.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 20" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT202406THC	0	16

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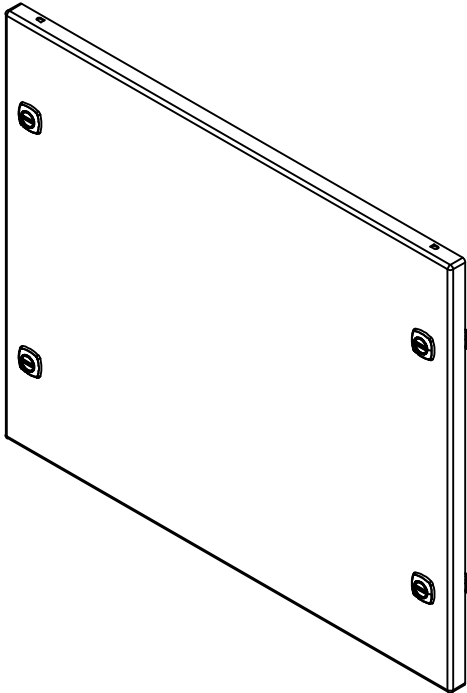
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

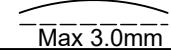
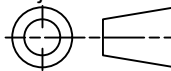


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

18-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 20" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

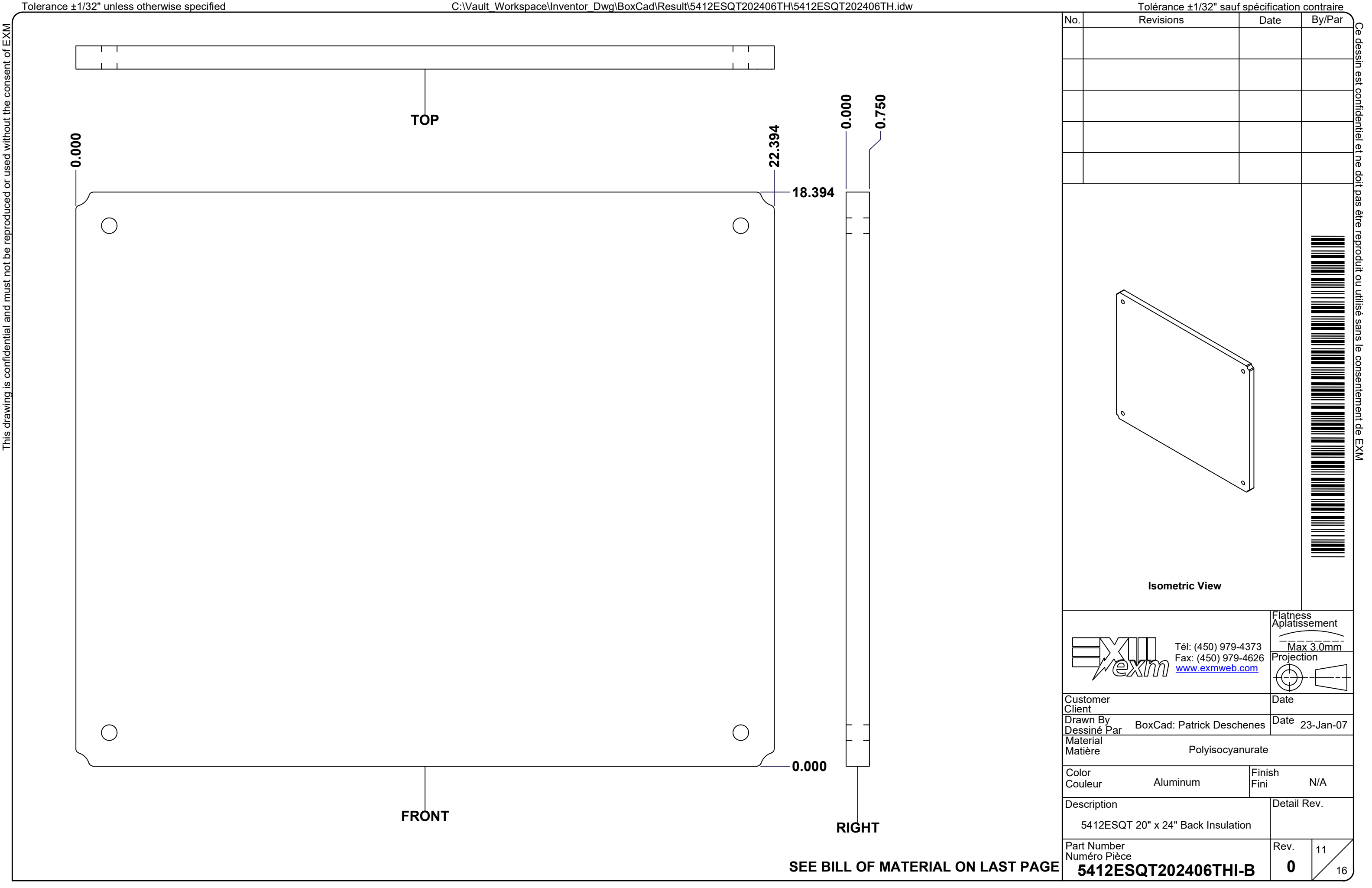
5412ESQT202406THC

Rev.

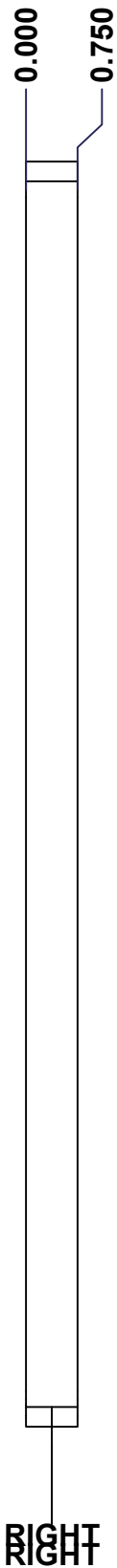
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16

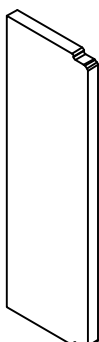
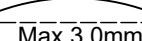
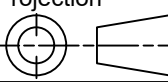
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
1	5412ESQT202406THI-C	0	5412ESQT 20" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT202406THG	0	5412ESQT 20" x 24" Cover Gasket Part
1	5412ESQT202406THC-P	0	5412ESQT 20" x 24" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			



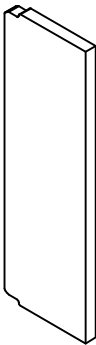
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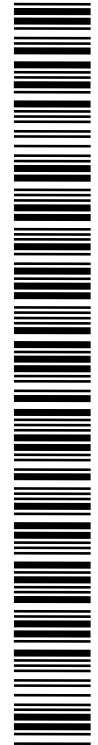
SEE BILL OF MATERIAL ON LAST PAGE

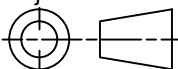
No.	Revisions	Date	By/Par
 Isometric View			
			 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		BoxCad: Patrick Deschenes	
Polyisocyanurate			
Color Couleur		Finish Fini	
Aluminum		N/A	
Description		Detail Rev.	
5412ESQT 20" x 24" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESQT202406THI-LS		0	16

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Isometric View



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Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière					
Polyisocyanurate					
Color Couleur		Aluminum		Finish Fini	
				N/A	
Description 5412ESQT 20" x 24" Right Insulation				Detail Rev.	
Part Number Numéro Pièce 5412ESQT202406THI-RS				Rev.	
				0	
				13 / 16	

RIGHT

0.000

0.750

SEE BILL OF MATERIAL ON LAST PAGE

Isometric View

SEE BILL OF MATERIAL ON LAST PAGE



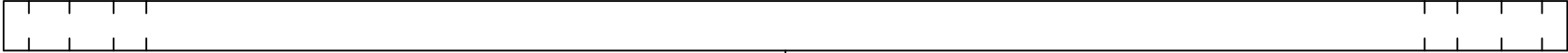
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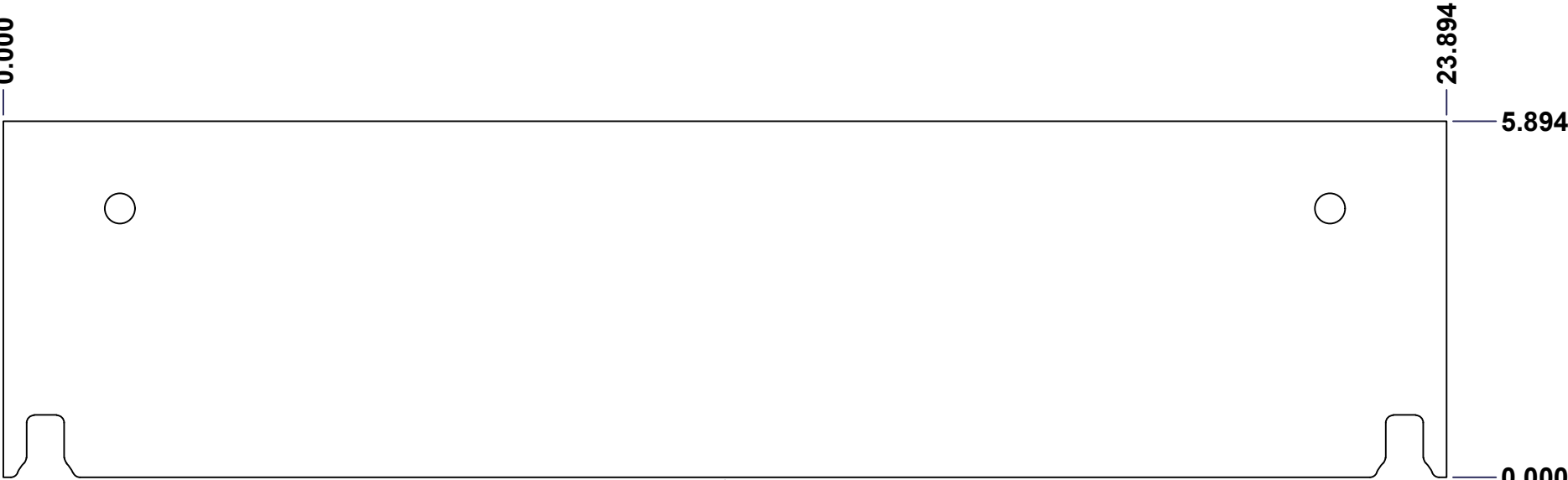
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Tolérance ±1/32" sauf spécification contraire

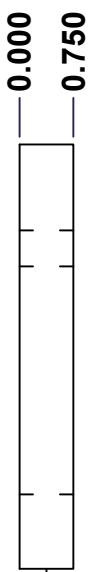
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TOP



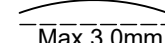
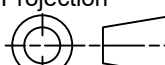
FRONT



RIGHT

No.	Revisions	Date	By/Par

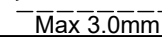
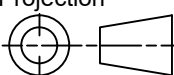
Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par Patrick Deschenes				Date 23-Jan-07	
Material Matière Polyisocyanurate					
Color Couleur Aluminum			Finish Fini N/A		
Description 5412ESQT 20" x 24" Top and Bottom Insulation				Detail Rev.	
Part Number Numéro Pièce 5412ESQT202406THI-BT				Rev. 0	15 16

TOP



Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client			Date		
Drawn By Dessiné Par			BoxCad: Patrick Deschenes Date 23-Jan-07		
Material Matière					
Polyisocyanurate					
Color Couleur		Aluminum		Finish Fini	
				N/A	
Description				Detail Rev.	
5412ESQT 20" x 24" Cover Insulation					
Part Number Numéro Pièce				Rev.	
5412ESQT202406THI-C				0	
				16 16	

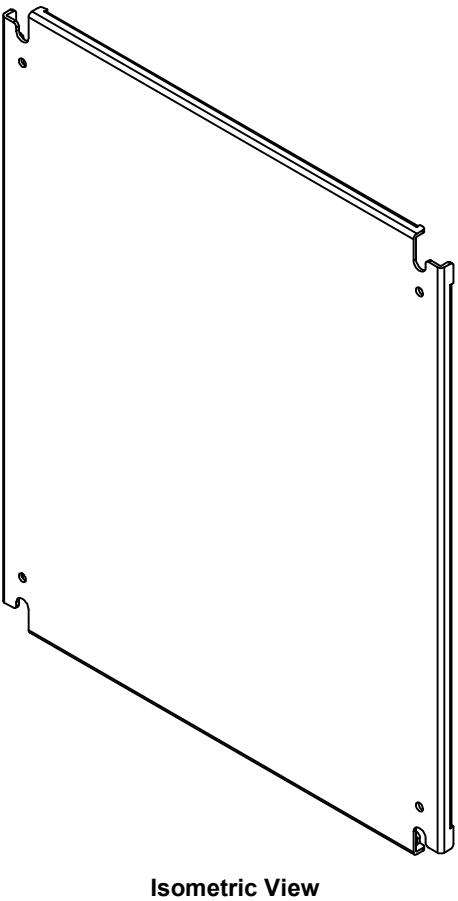
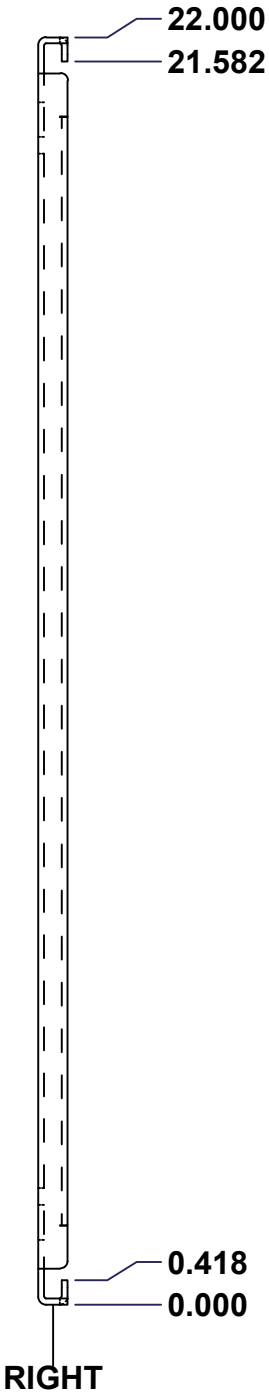
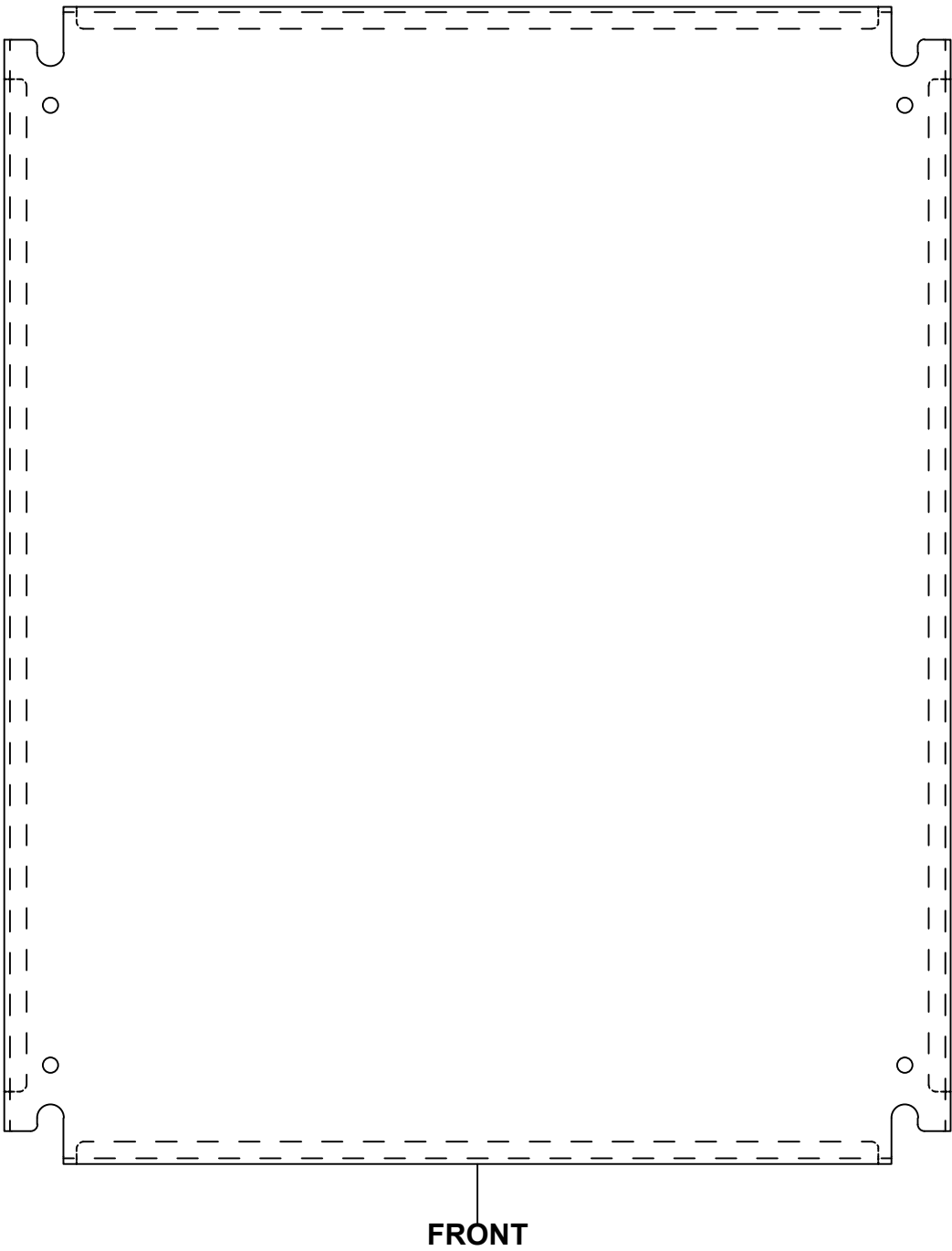
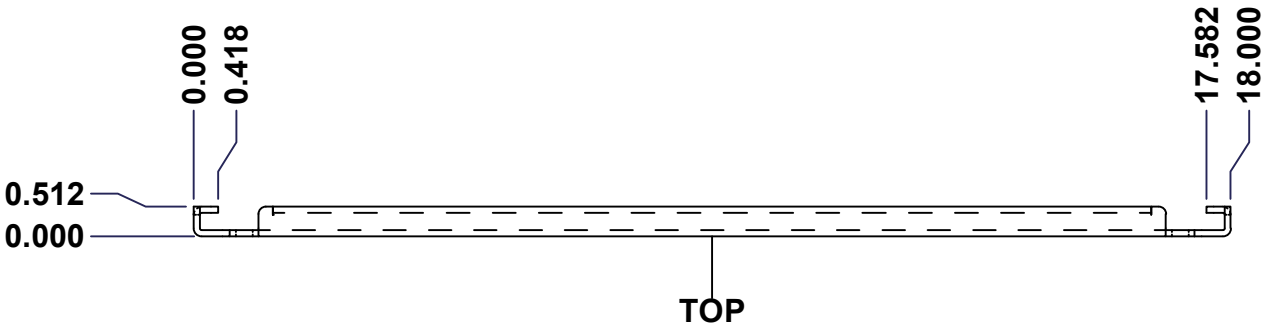
SEE BILL OF MATERIAL ON LAST PAGE

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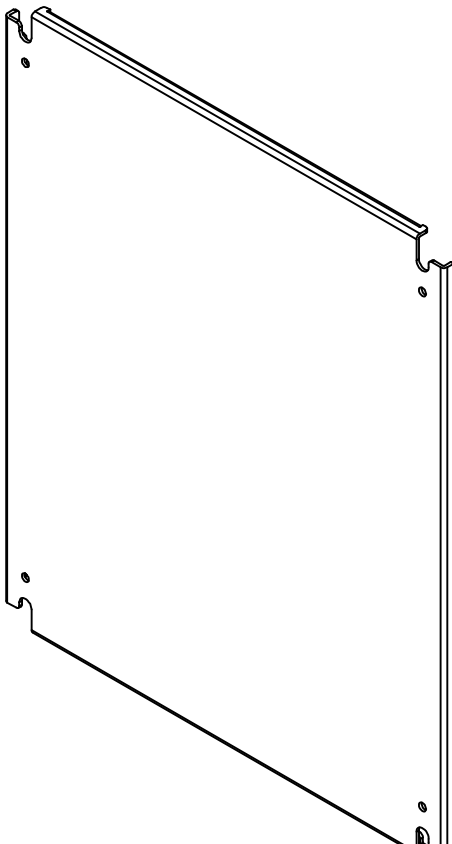
Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

Tolérance $\pm 1/32"$ sauf spécification contraire

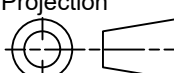


No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Customer Client		Date	
		Drawn By Dessiné Par		Date	
Material Matière		See Part List			
Color Couleur		See Part List		Finish Fin	
Description 881 SP - Inner Panel		Detail Rev.			
		Rev.		1	
Part Number Numéro Pièce		0		2	
881 SP2420G					

