

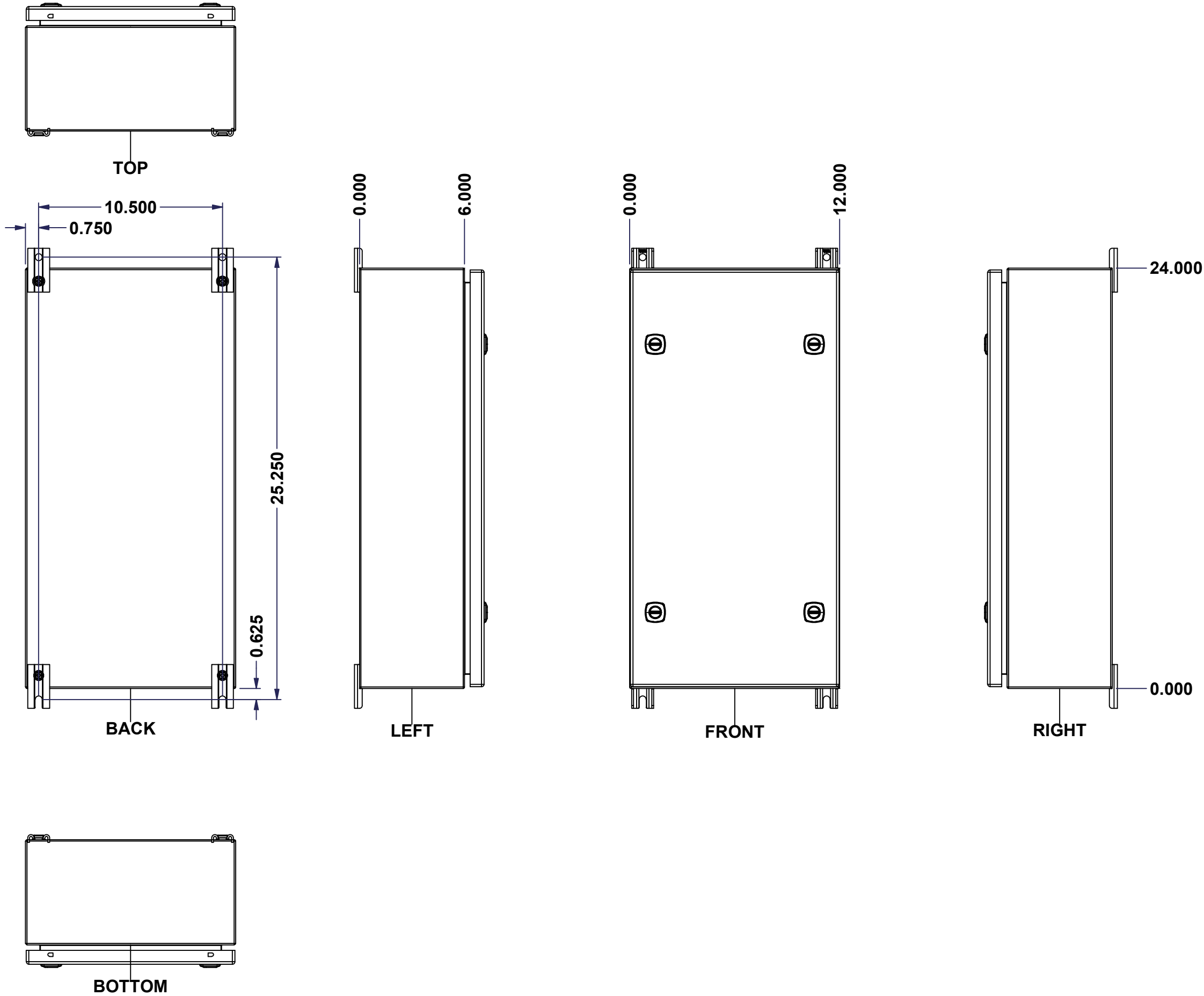
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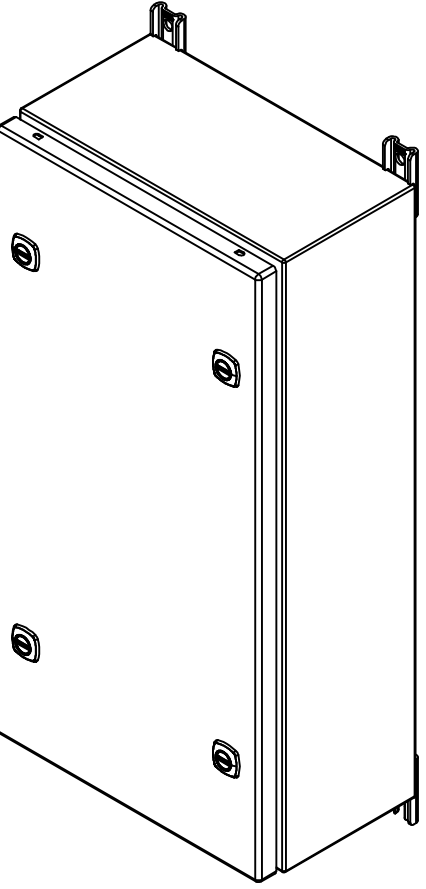
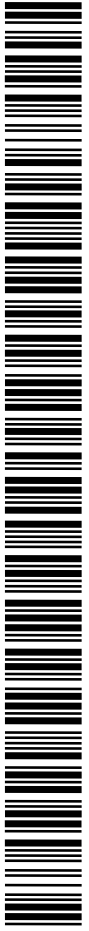
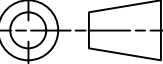
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT241206TH\5412ESQT241206TH.idw

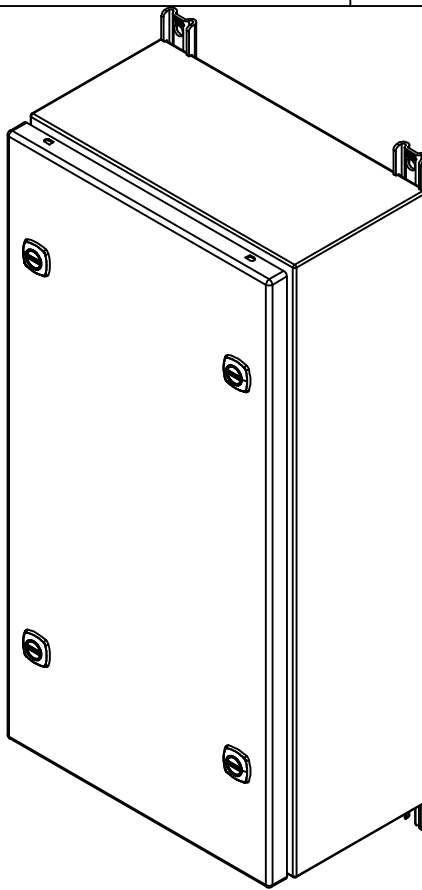
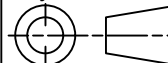
Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Jul-23	
Material Matière		BoxCad: BoxCad	
		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	
		Finish Fini	
		Smooth	
Description		Detail Rev.	
5412ESQT 24" x 12" x 6" Assembly			
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT241206TH			

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Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT241206TH\5412ESQT241206TH.idw										Tolérance ±1/32" sauf spécification contraire																			
NOTE															No.	Revisions					Date			By/Par															
ITEM		DESCRIPTION																																					
1		NEMA 4/12 Enclosure																																					
2		C/W Standard ground studs on box and cover																																					
3		C/W Standard door stiffener																																					
4		C/W Standard inner panel (Included)																																					
5		C/W Standard inner panel mounting studs																																					
6		C/W 885 ESMF3_OPEN Sold separately (Installed)																																					
7		C/W 885 ESMF3_CLOSE Sold separately (Installed)																																					
8		C/W R5 Insulation (Installed by EXM)																																					
																																							
															Isometric View																								
																									Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com					Flatness Aplatissement									
																														Max 3.0mm									
																									Projection														
															Customer Client										Date														
															Drawn By Dessiné Par										BoxCad: BoxCad					Date 18-Jul-23									
															Material Matière										16 Ga Cold Rolled A1008 CS Type B (1.4mm)														
															Color Couleur										Asa-61 Grey					Finish Fini Smooth									
															Description										Detail Rev.														
															5412ESQT 24" x 12" x 6" Assembly																								
															Part Number Numéro Pièce										Rev.					2									
															5412ESQT241206TH										0					16									
															Qty										Part Number					Rev					Description				
															Parts List																								
															4										STK-Q-00600					2					M12 to M8 Adaptor				
															1										881 SP2412G					0					881 SP - Inner Panel				
															1										STK-K-01800					5					5412 ES Accessory Kit				
															1										5412ESQT241206THC					0					5412ESQT 24" x 12" Cover				
															1										5412ESQT241206THB					0					5412ESQT 24" x 12" x 6" Body				

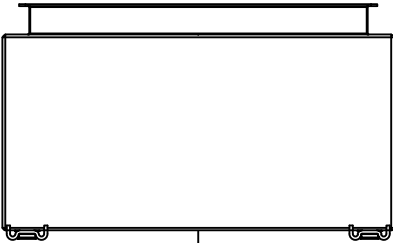
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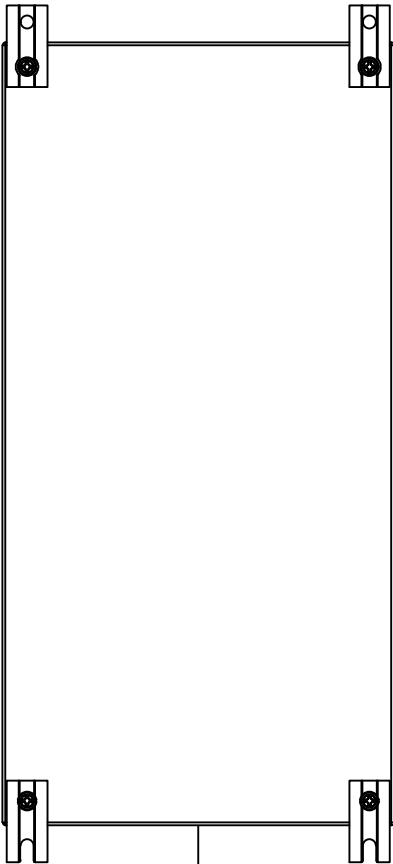
Tolerance $\pm 1/32$ " unless otherwise specified

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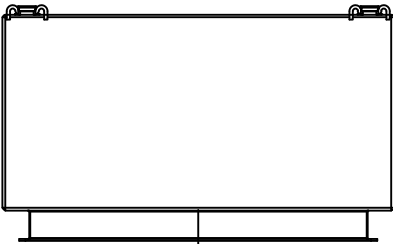
Tolérance $\pm 1/32$ " sauf spécification contraire



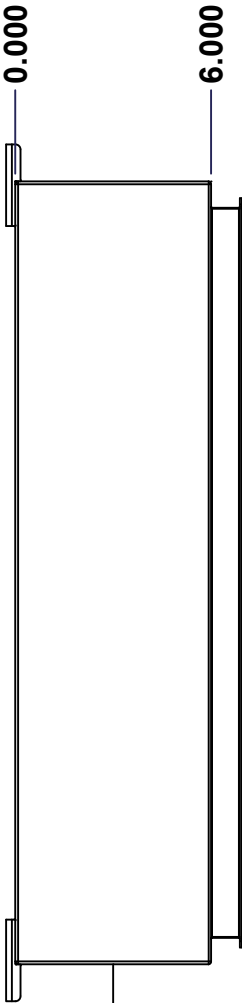
TOP



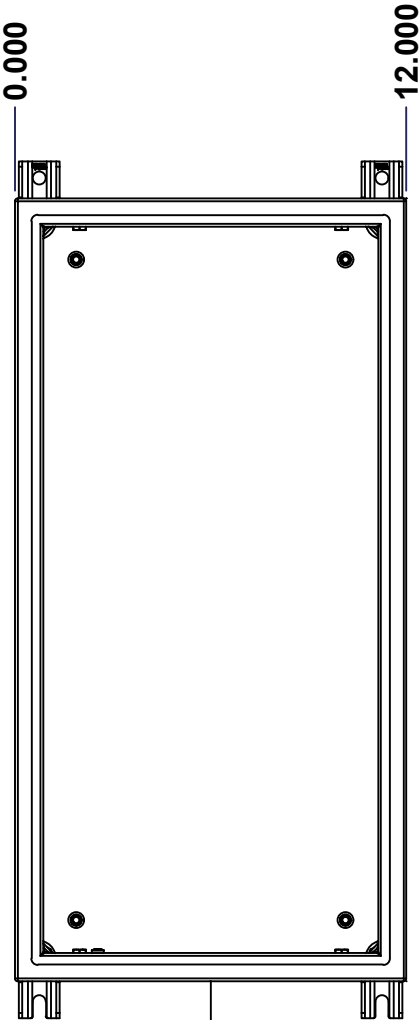
BACK



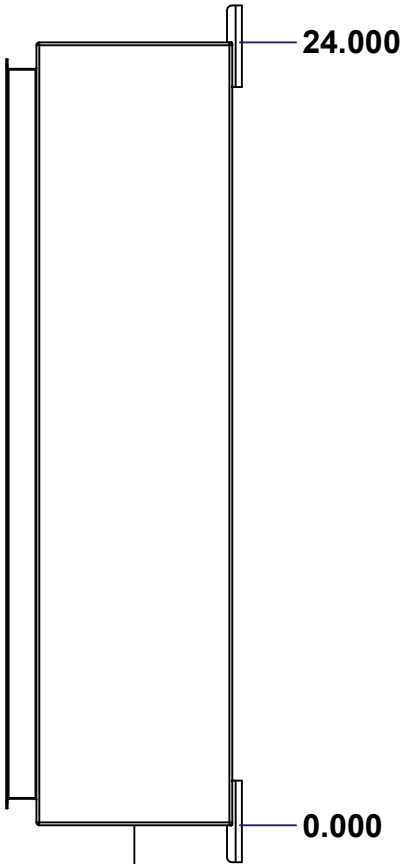
BOTTOM



LEFT

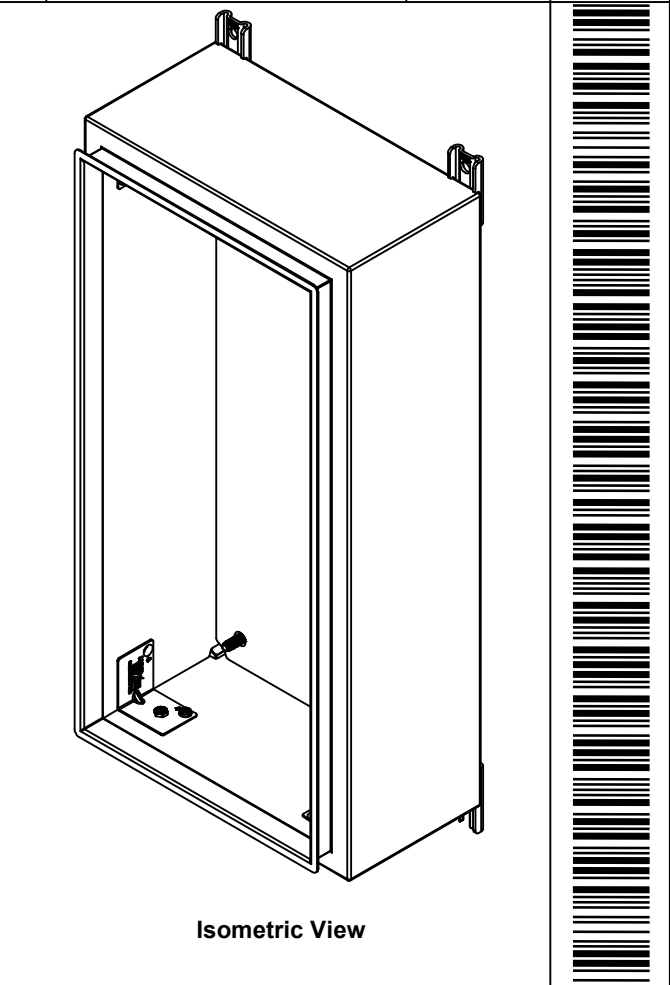


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

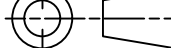


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Flatness
Aplatissement

Max 3.0mm

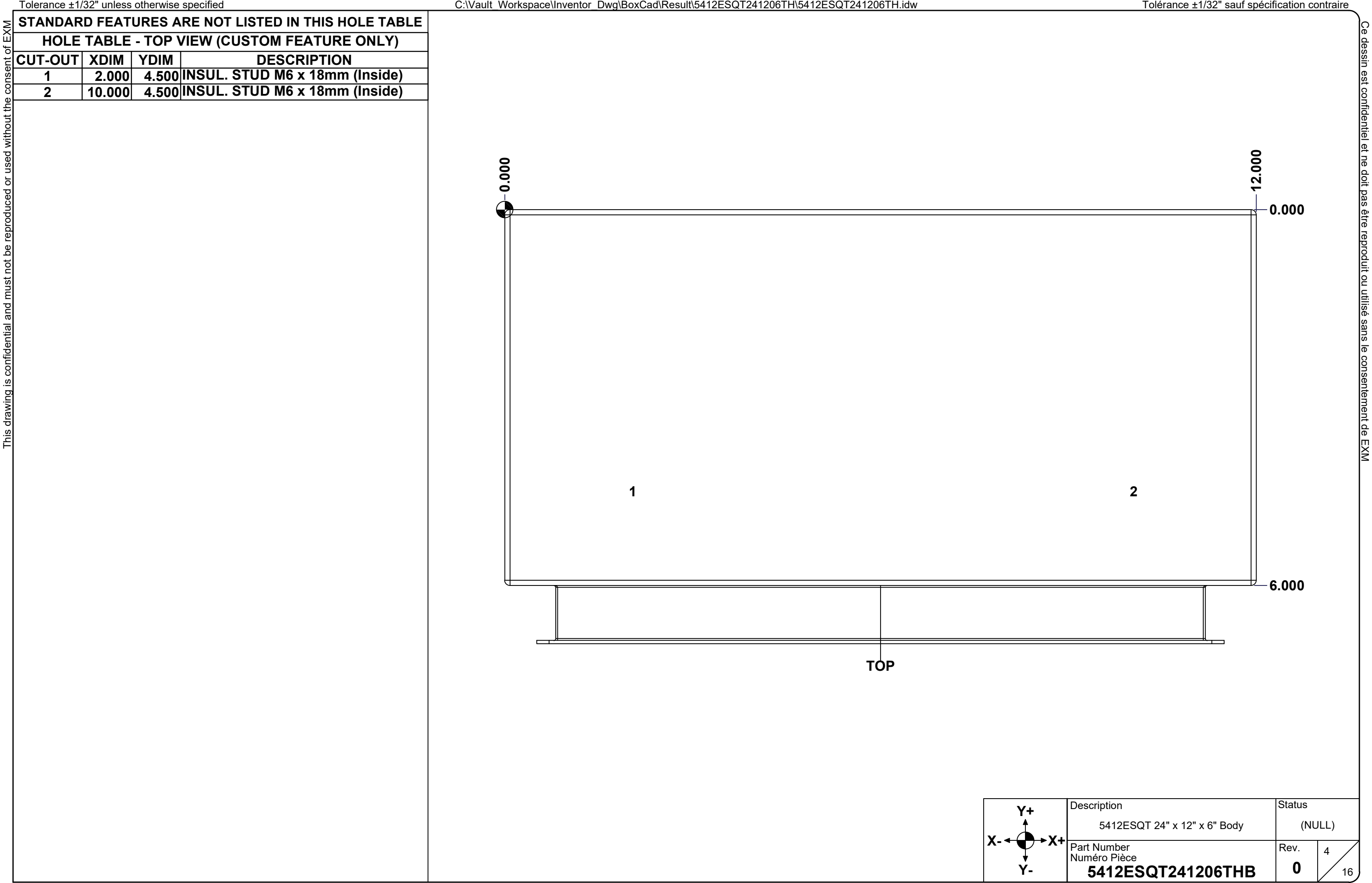
Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 18-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 24" x 12" x 6" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 16
5412ESQT241206THB			

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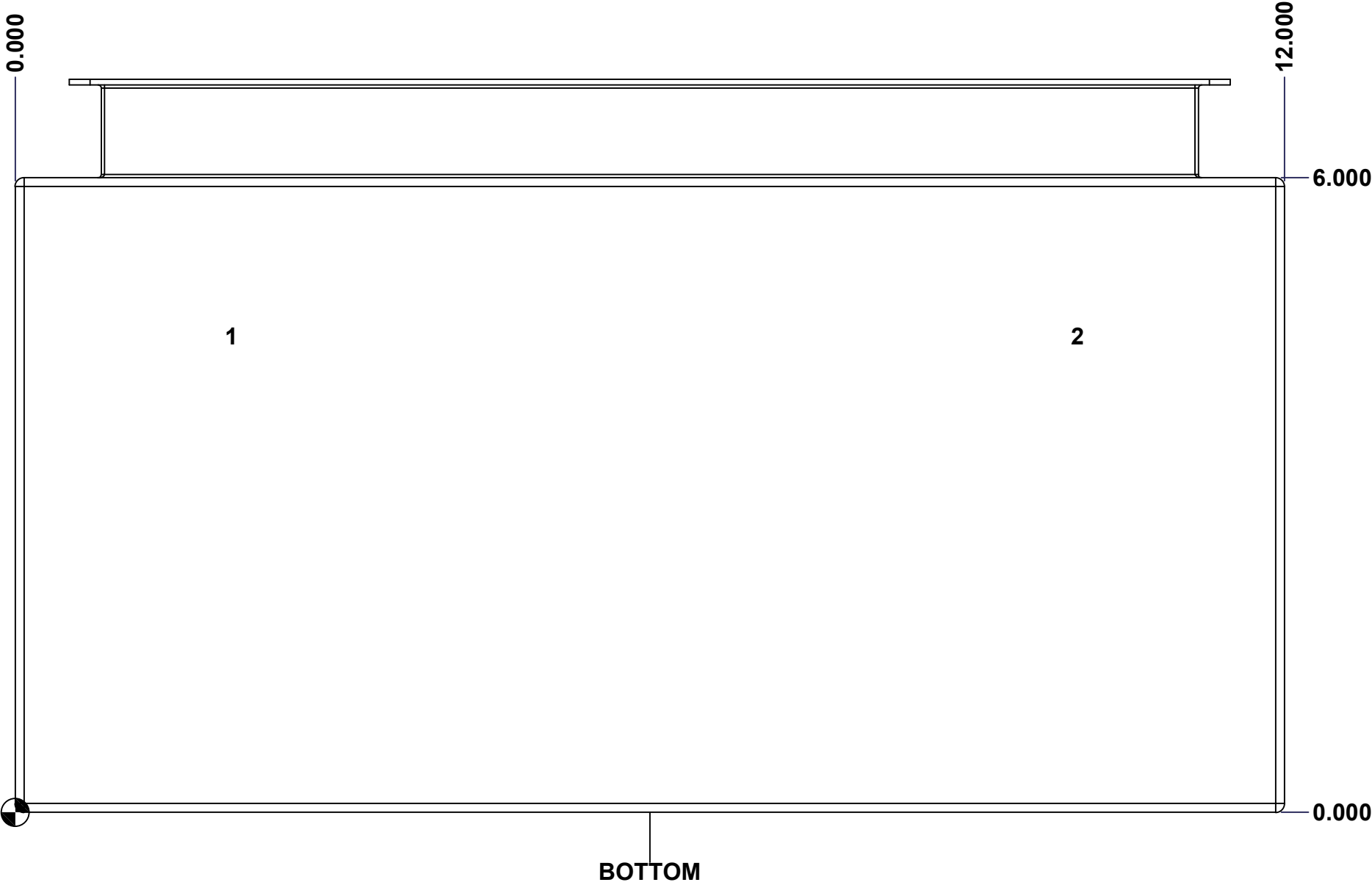
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESQT 24" x 12" x 6" Body		(NULL)	
	Part Number Numéro Pièce 5412ESQT241206THB		Rev. 0	5 16

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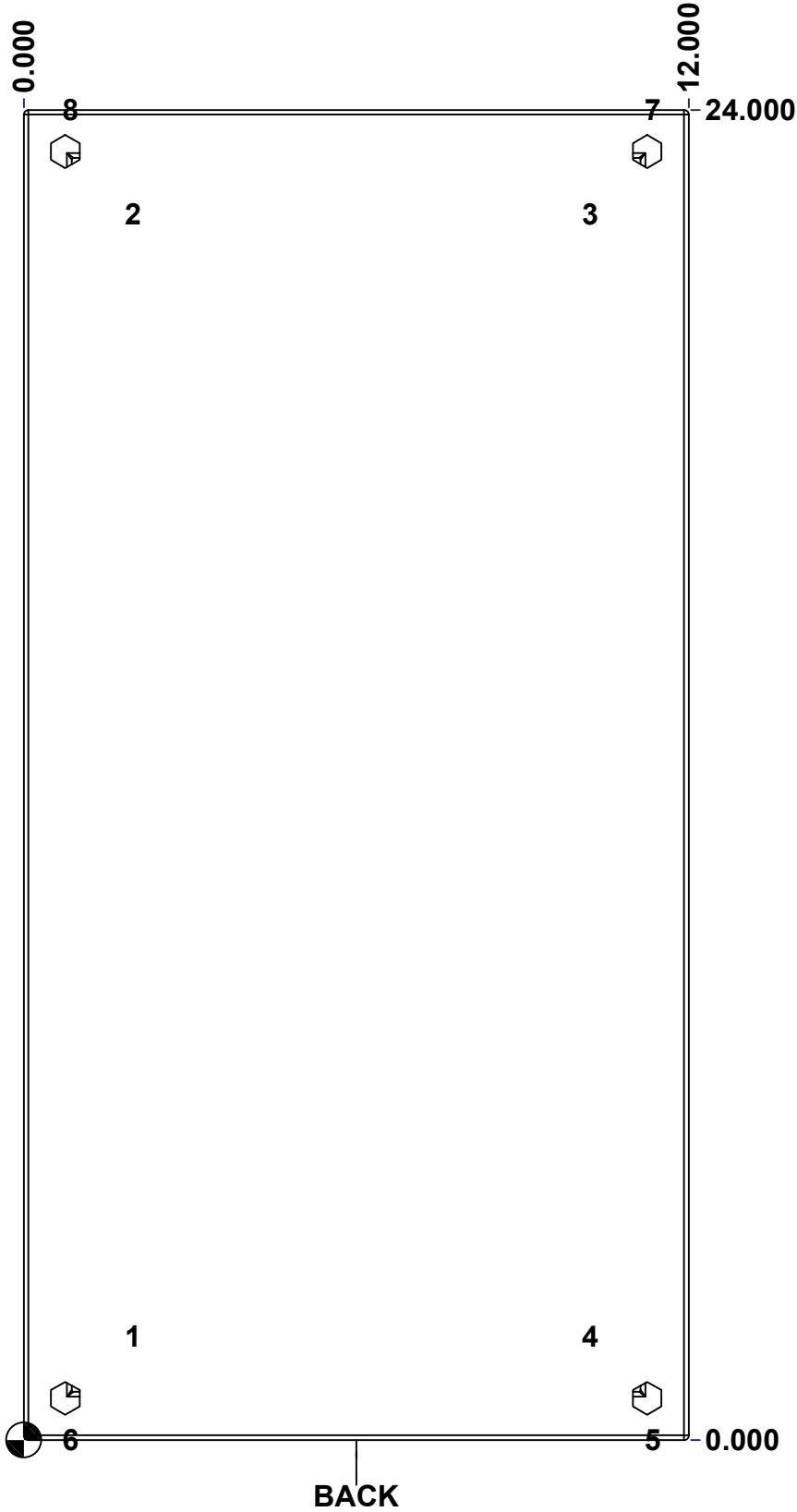
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	11.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 24" x 12" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT241206THB	0	16

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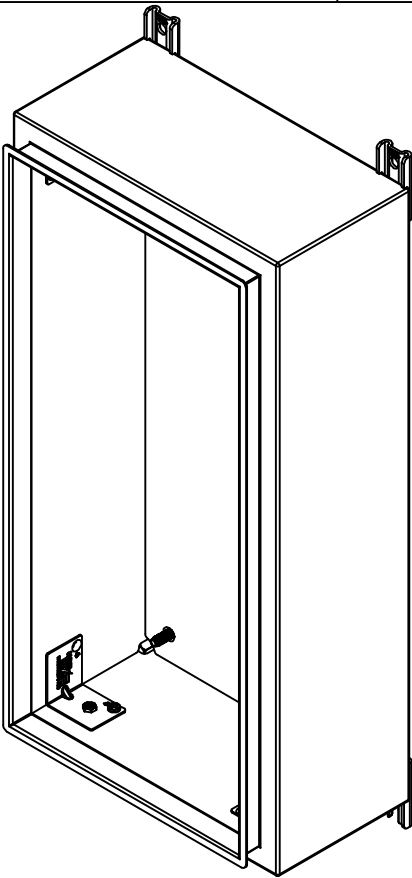
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

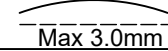


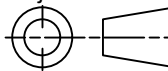
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1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT241206THI-RS	0	5412ESQT 24" x 12" Right Insulation
1	5412ESQT241206THI-LS	0	5412ESQT 24" x 12" Left Insulation
1	5412ESQT241206THI-BT	0	5412ESQT 24" x 12" Top and Bottom Insulation
1	5412ESQT241206THI-TP	0	5412ESQT 24" x 12" Top and Bottom Insulation
1	5412ESQT241206THI-B	0	5412ESQT 24" x 12" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT241206THB-P	0	5412ESQT 24" x 12" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement

Max 3.0mm

Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 18-Jul-23	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 24" x 12" x 6" Body			Detail Rev.
Part Number Numéro Pièce 5412ESQT241206THB			Rev. 0
			7 16

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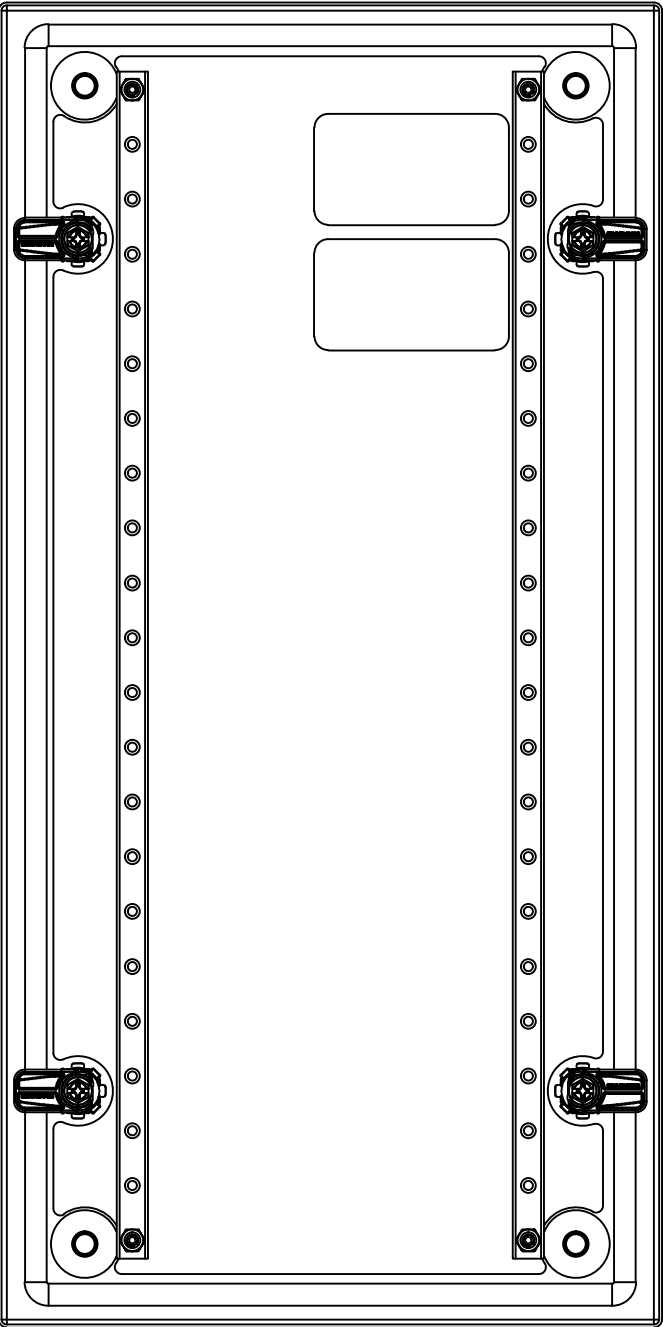
Tolerance $\pm 1/32$ " unless otherwise specified

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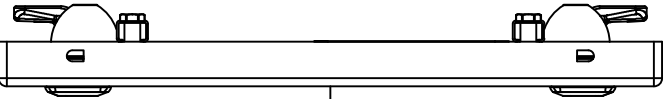
Tolérance $\pm 1/32$ " sauf spécification contraire



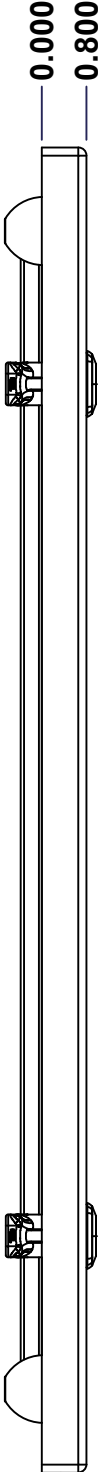
TOP



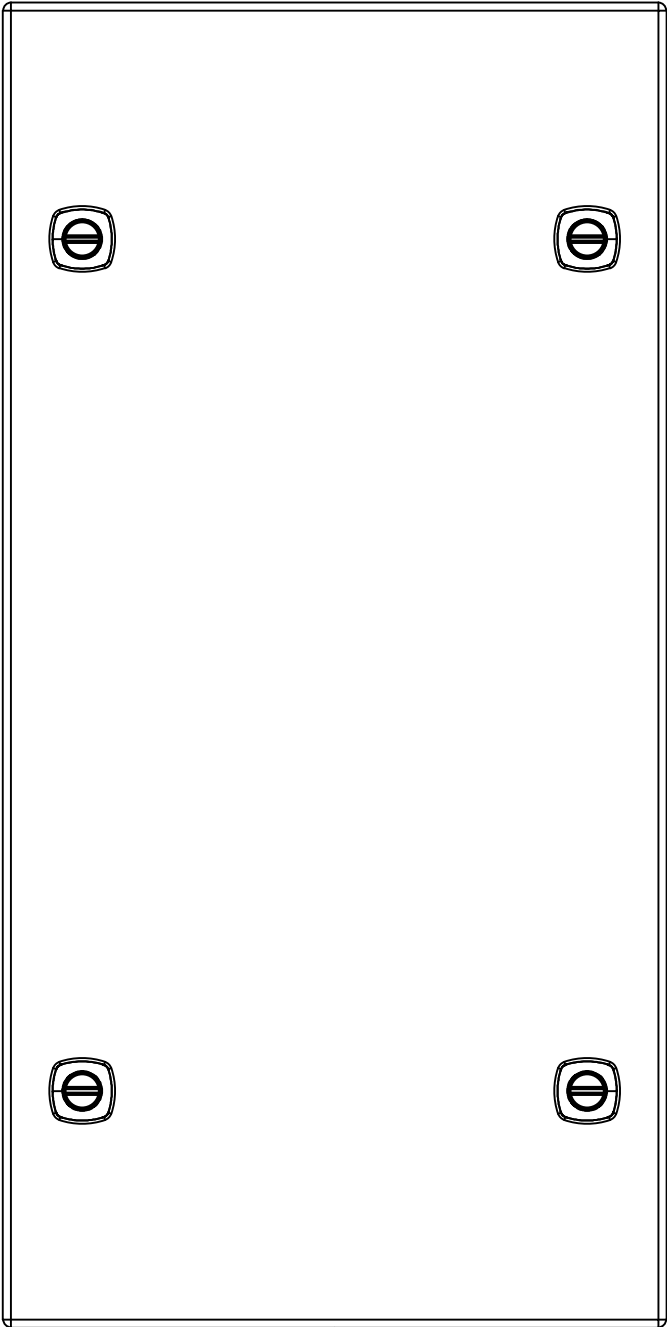
BACK



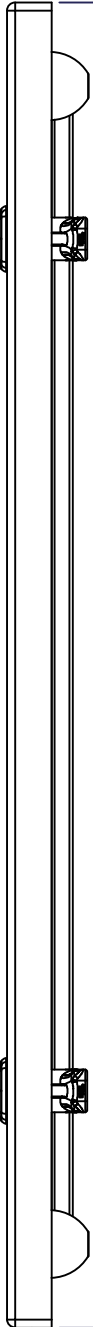
BOTTOM



LEFT



FRONT



RIGHT

0.000
0.800

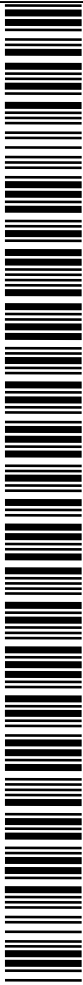
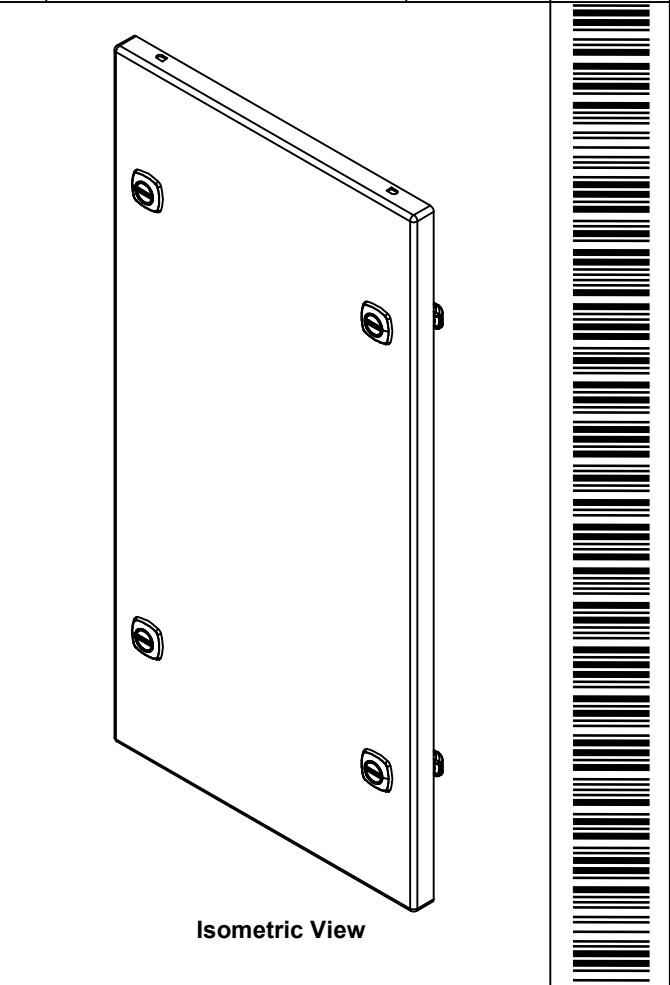
0.000

11.918

23.803

0.000

No.	Revisions	Date	By/Par

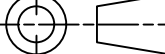


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	
Finish Fin		Smooth	
Description			Detail Rev.
5412ESQT 24" x 12" Cover			
Part Number Numéro Pièce		Rev.	8
5412ESQT241206THC		0	16

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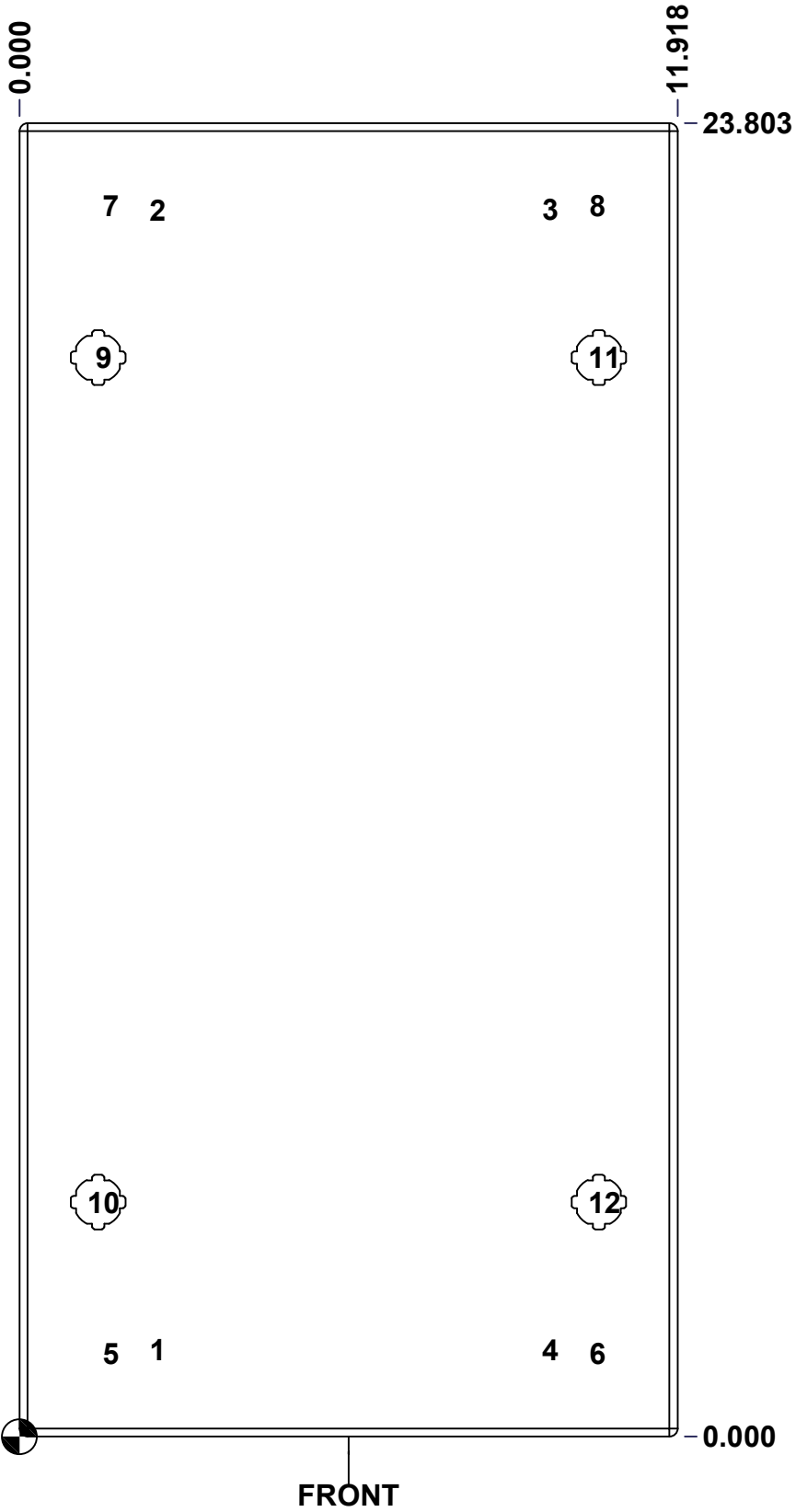
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.567	STUD M6 x 18mm (Inside)
2	2.401	22.236	STUD M6 x 18mm (Inside)
3	9.517	22.236	STUD M6 x 18mm (Inside)
4	9.517	1.567	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	10.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	22.303	STUD M6 x 18mm (Inside)
8	10.368	22.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	19.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	10.494	19.553	880 SCQ4-SL
12	10.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 24" x 12" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT241206THC	0	16

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

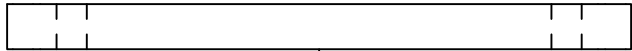
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

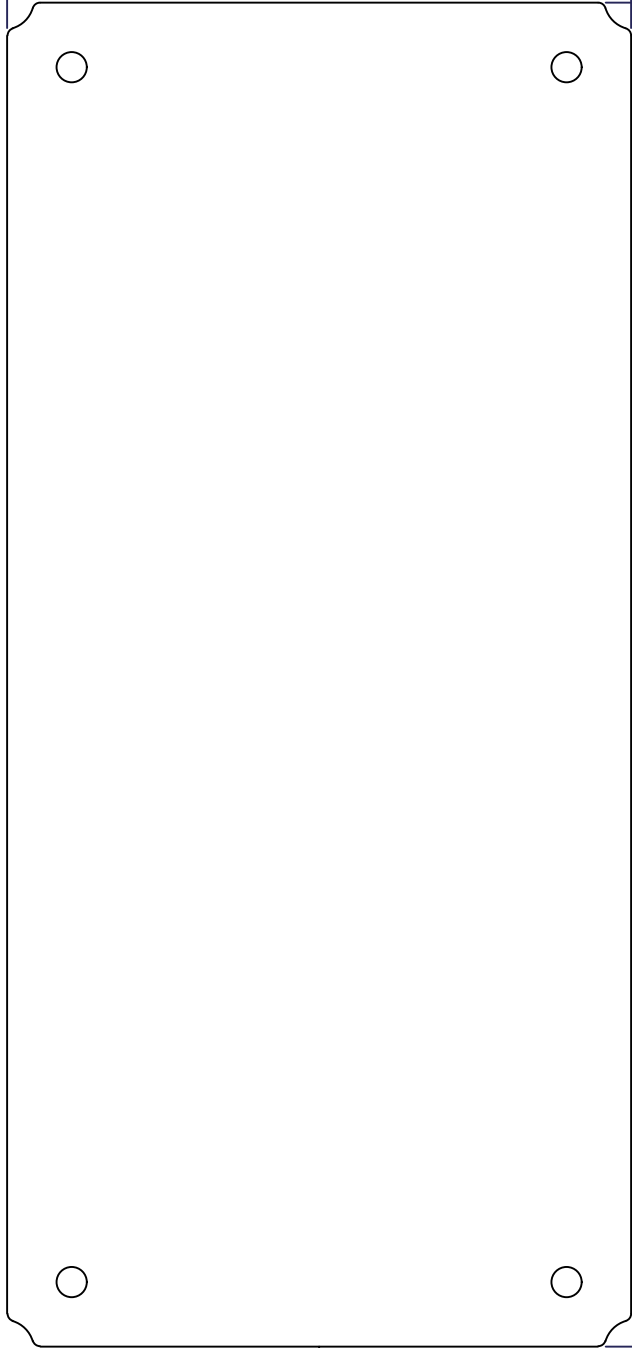


TOP

0.000

10.394

22.394



FRONT

0.000

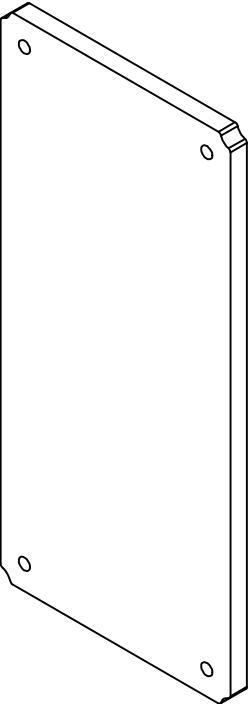
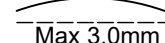
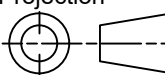
0.000

0.750



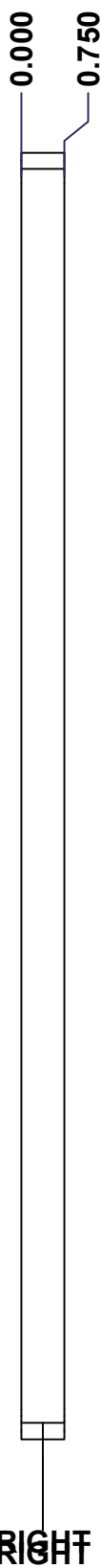
RIGHT

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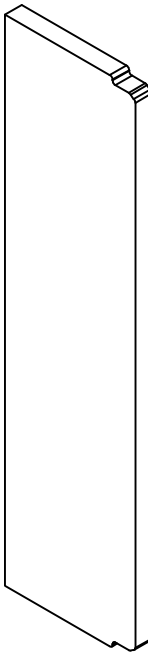
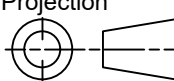
No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 24" x 12" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESQT241206THI-B		0	16

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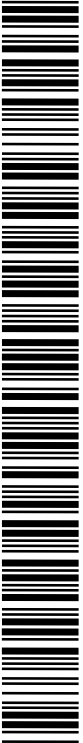
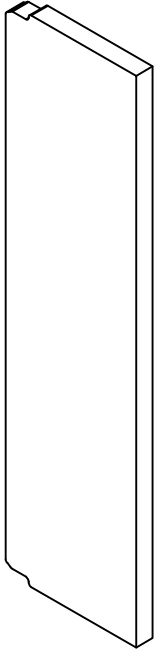
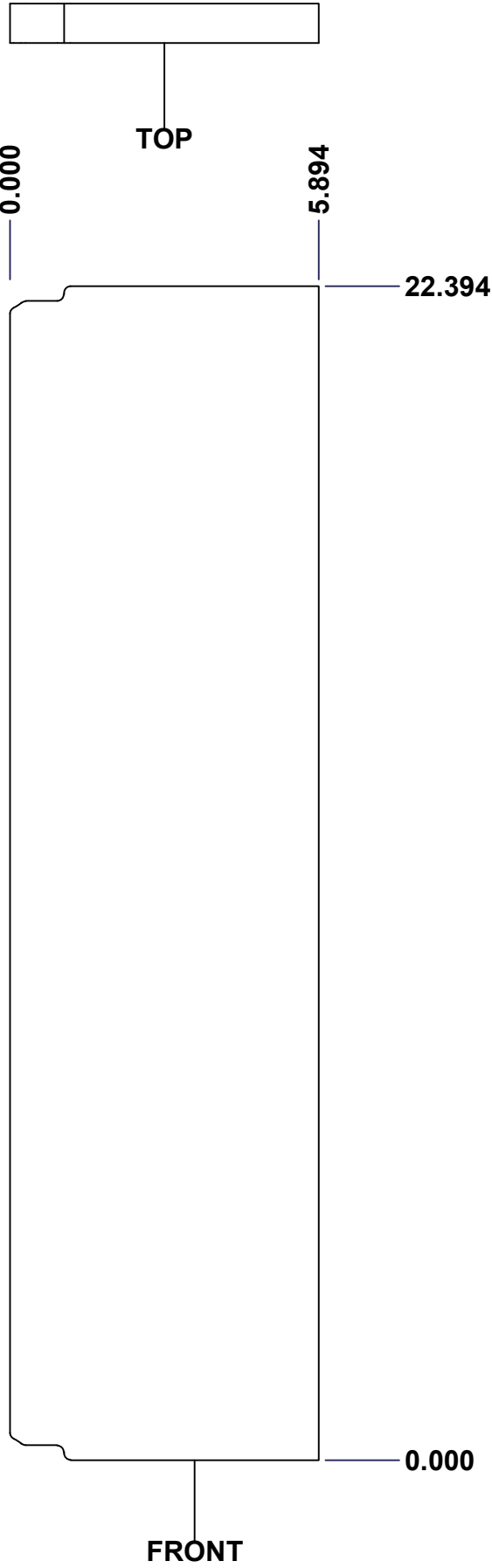
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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Customer Client Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESQT 24" x 12" Left Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESQT241206THI-LS			Rev. 0 12 16

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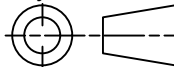


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESQT 24" x 12" Right Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESQT241206THI-RS

Rev.

13

0

16

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



TOP

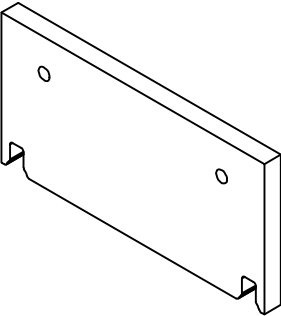


FRONT

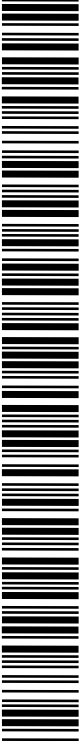
0.000
0.750



RIGHT



Isometric View

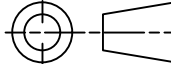


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Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESQT 24" x 12" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT241206THI-TP

Rev.

14

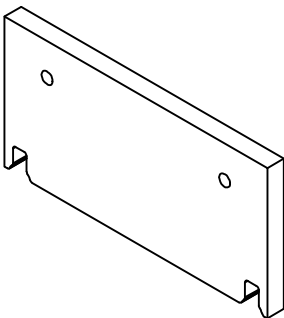
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16

SEE BILL OF MATERIAL ON LAST PAGE

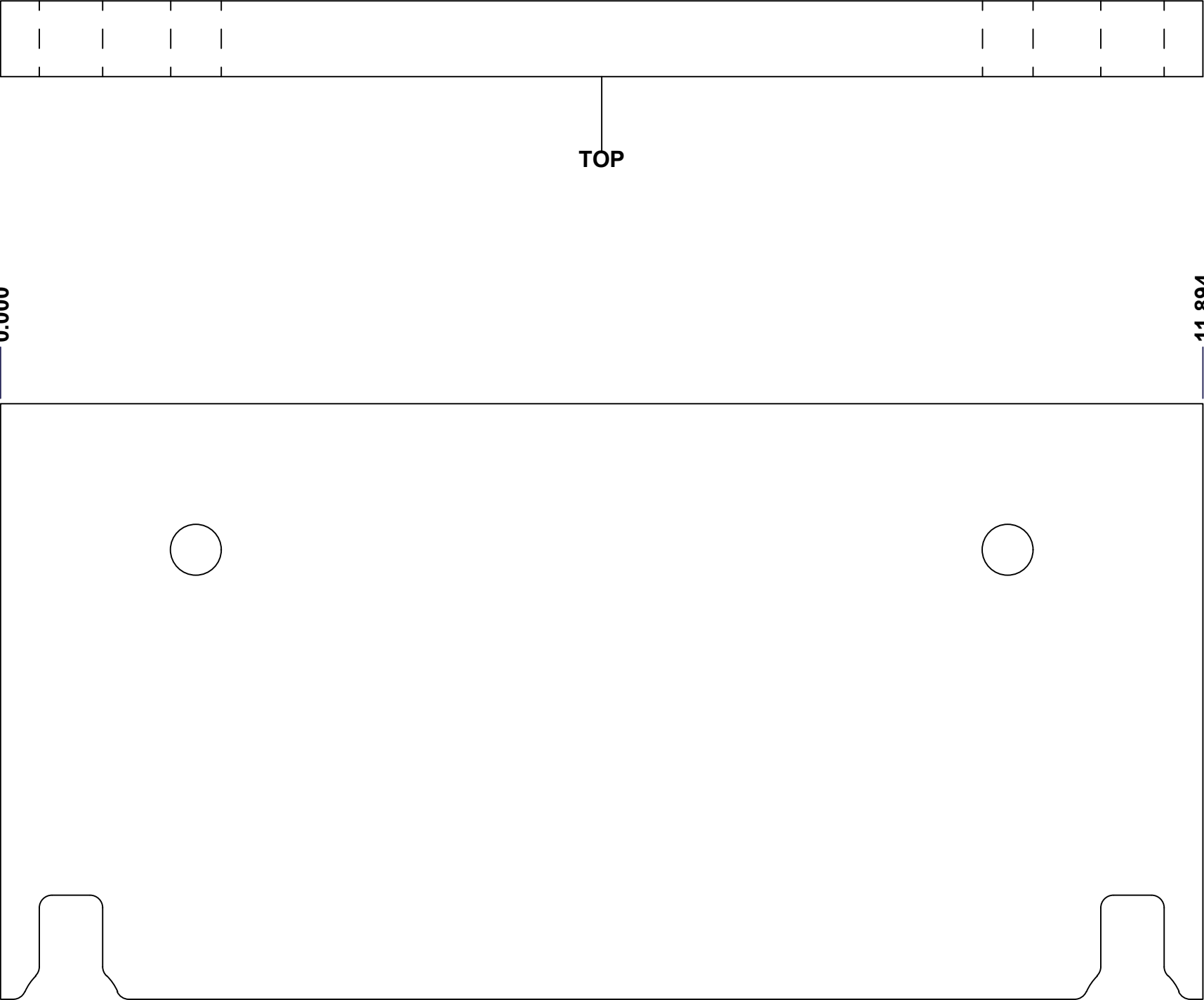
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Isometric View

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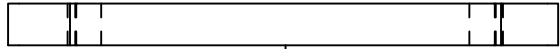


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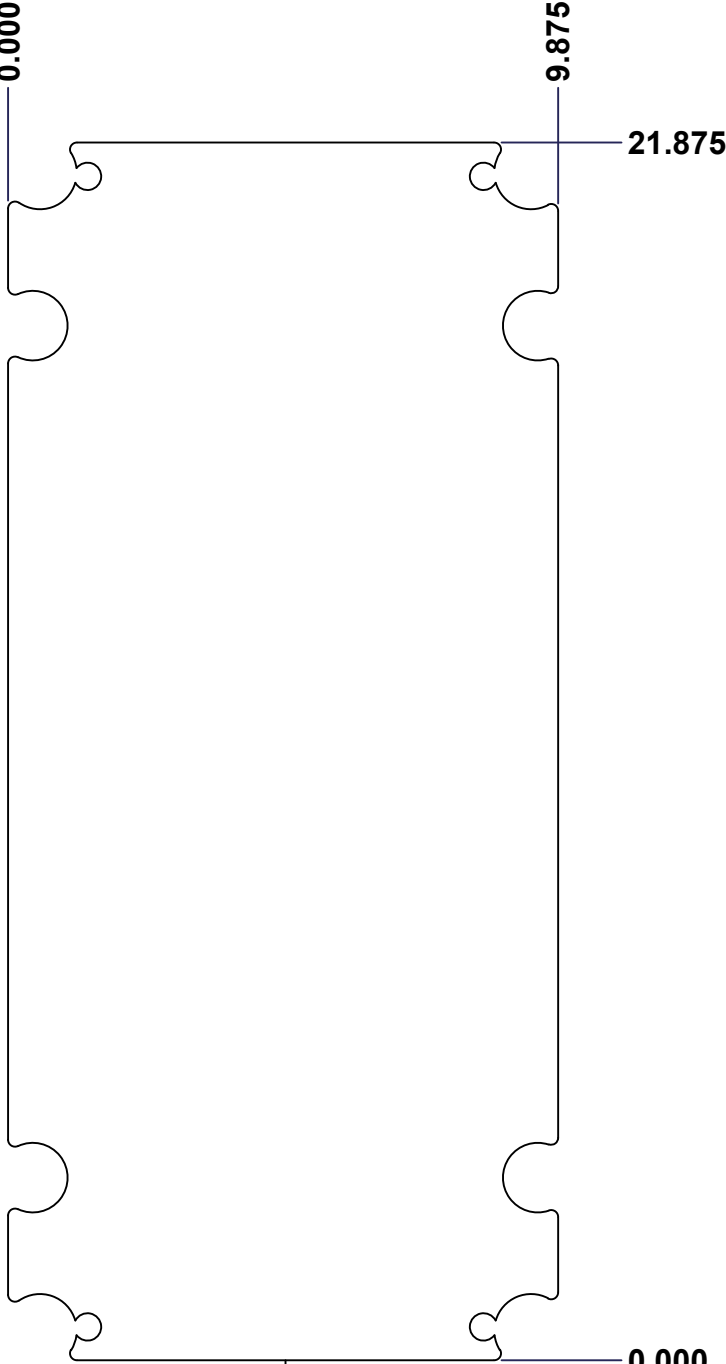
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT241206TH\5412ESQT241206TH.idw

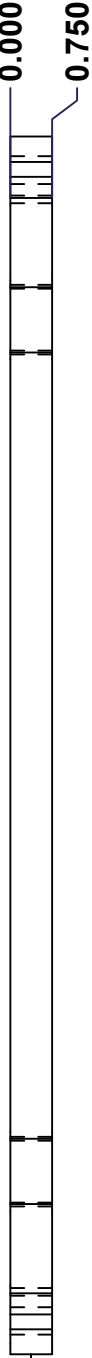
Tolérance $\pm 1/32$ " sauf spécification contraire



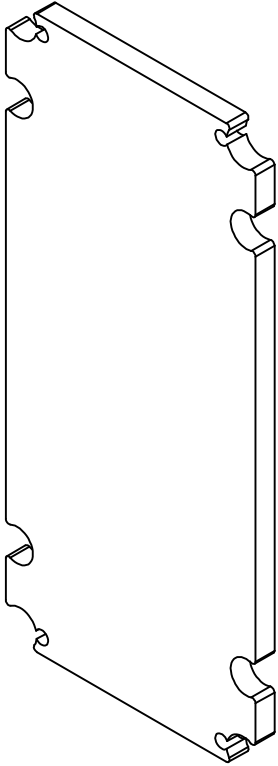
TOP



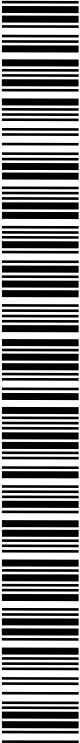
FRONT



RIGHT



Isometric View



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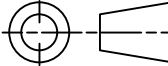


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description

5412ESQT 24" x 12" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT241206THI-C

Rev. 16

0

16

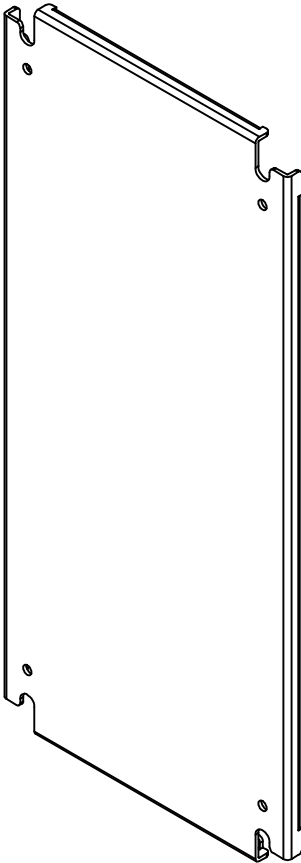
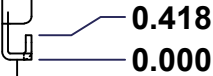
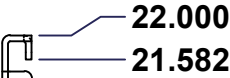
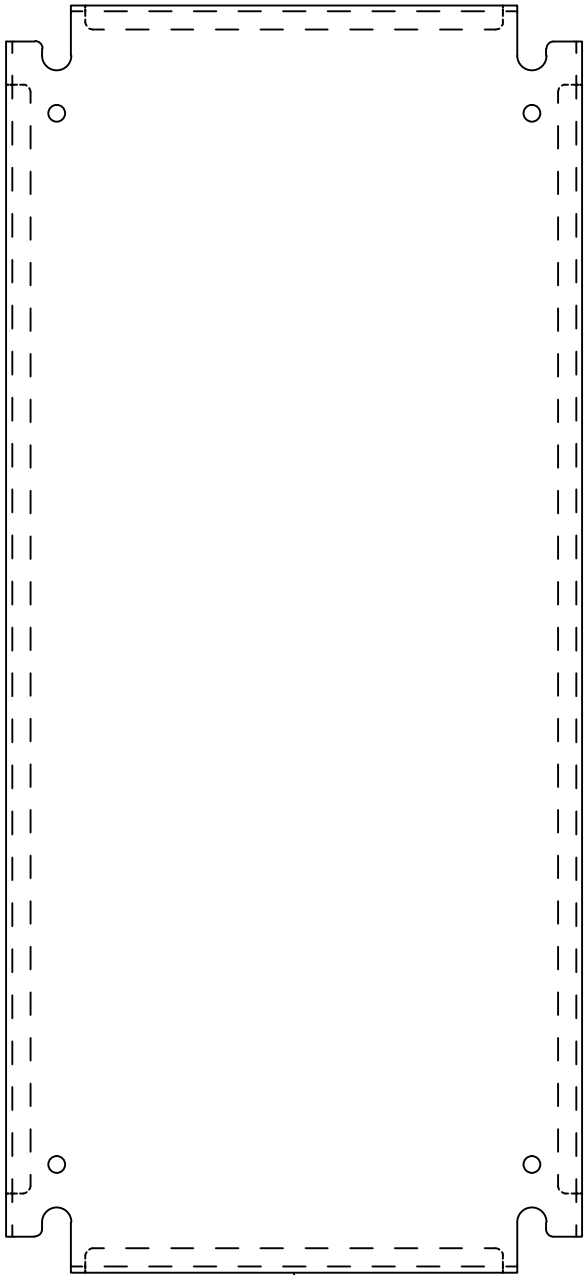
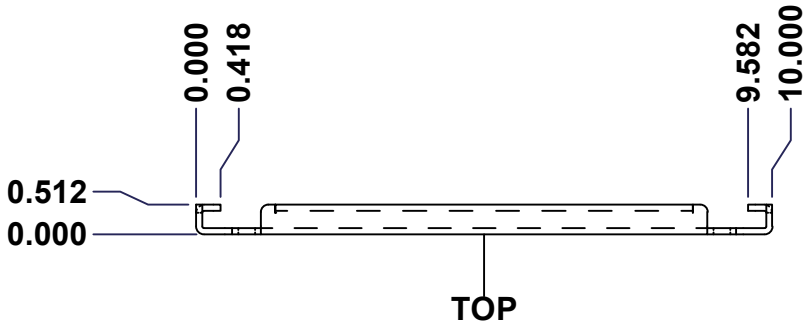
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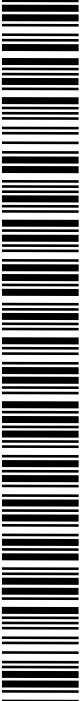
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

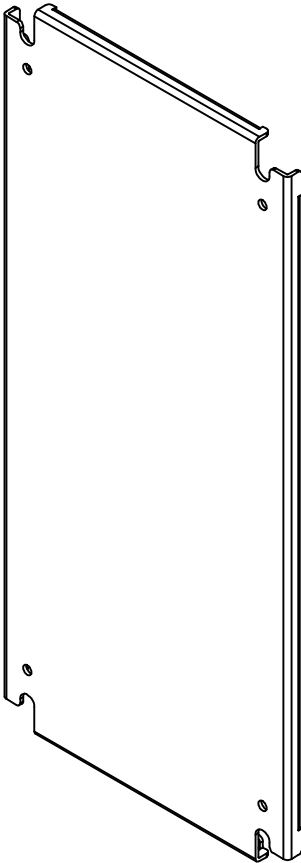
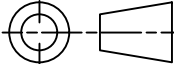


Isometric View



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1	881 SP2412G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2412G			Rev. 0
			1 2

