

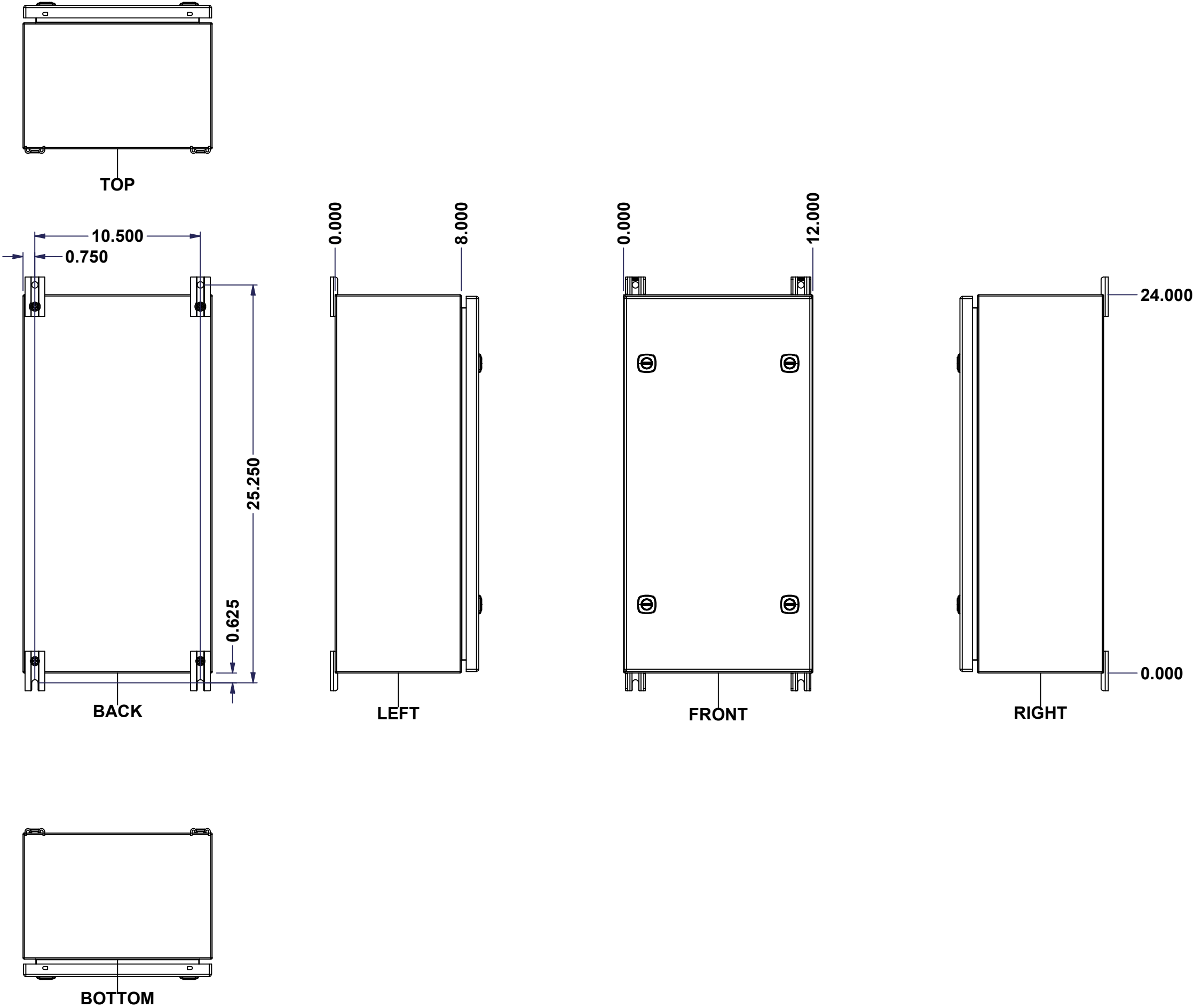
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Tolerance $\pm 1/32$ " unless otherwise specified

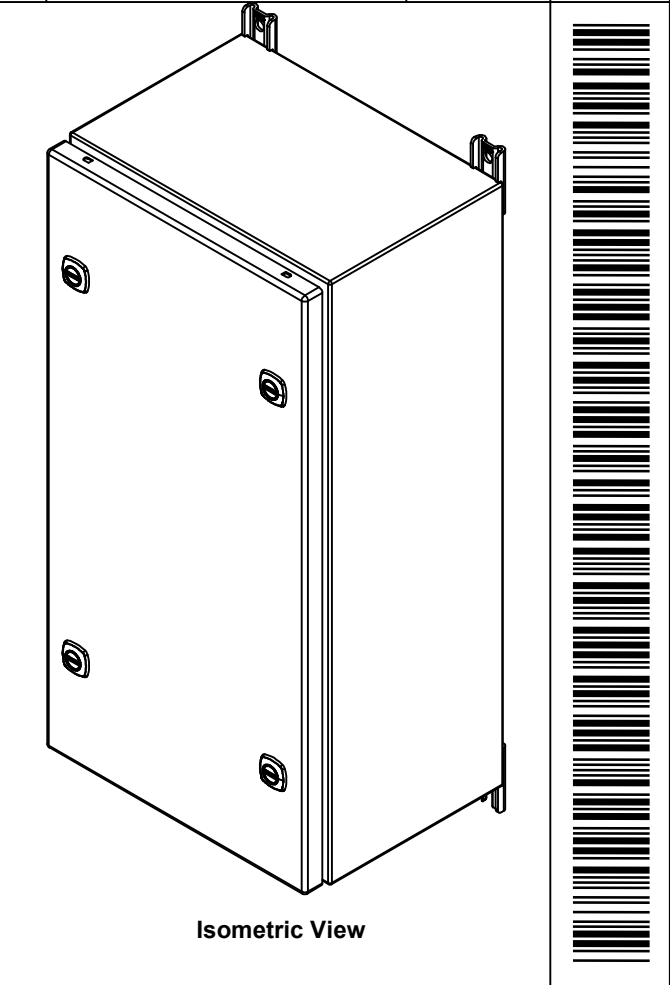
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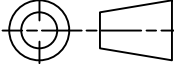
Tolérance $\pm 1/32$ " sauf spécification contraire

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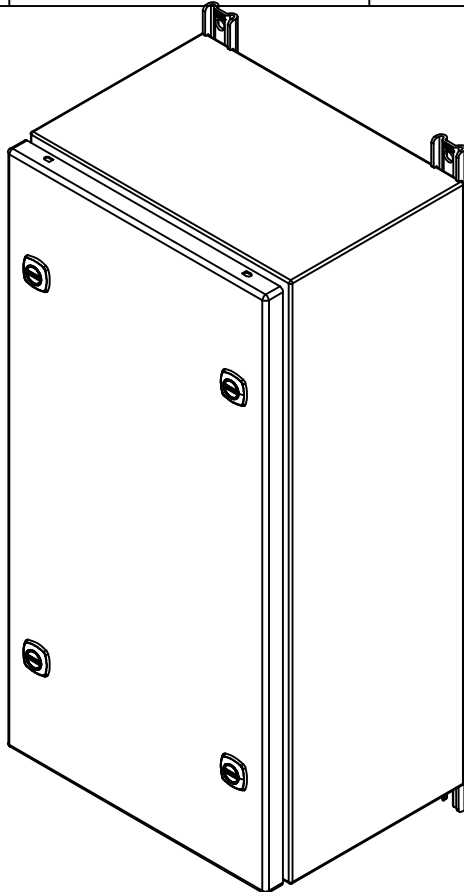
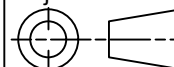


No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 24" x 12" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT241208TH			

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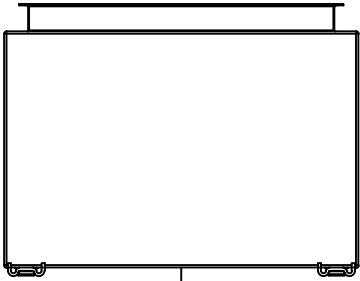
Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT241208TH\5412ESQT241208TH.idw										Tolérance ±1/32" sauf spécification contraire																																																																					
NOTE															No.	Revisions					Date					By/Par																																																															
ITEM		DESCRIPTION																																																																																							
1		NEMA 4/12 Enclosure																																																																																							
2		C/W Standard ground studs on box and cover																																																																																							
3		C/W Standard door stiffener																																																																																							
4		C/W Standard inner panel (Included)																																																																																							
5		C/W Standard inner panel mounting studs																																																																																							
6		C/W 885 ESMF3_OPEN Sold separately (Installed)																																																																																							
7		C/W 885 ESMF3_CLOSE Sold separately (Installed)																																																																																							
8		C/W R5 Insulation (Installed by EXM)																																																																																							
																																																																																									
															Isometric View																																																																										
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															Part Number Numéro Pièce															5412ESQT241208TH															Rev. 0																																												
															Qty															Part Number															Rev															Description															2														

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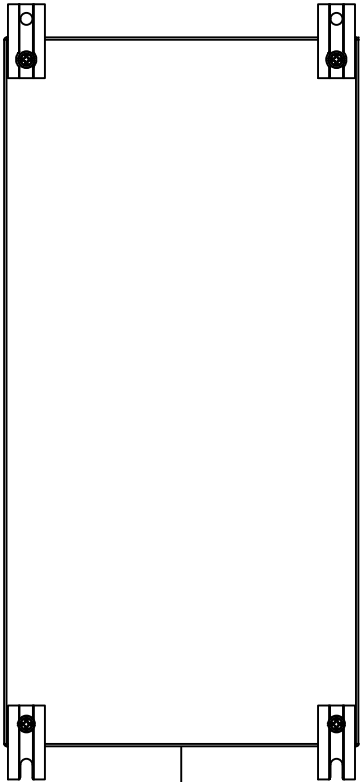
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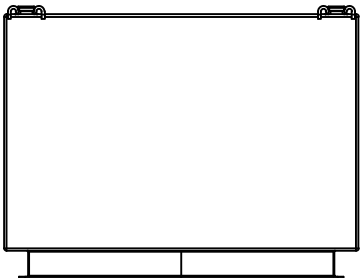
Tolérance $\pm 1/32$ " sauf spécification contraire



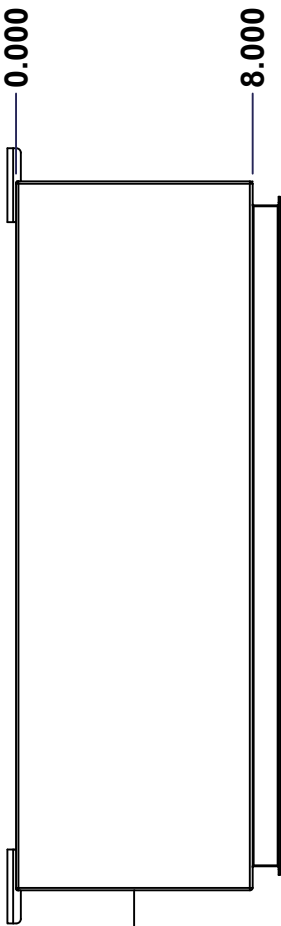
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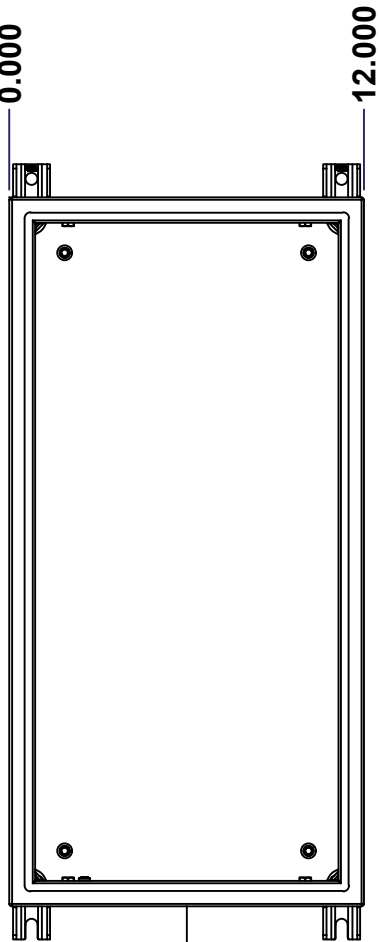
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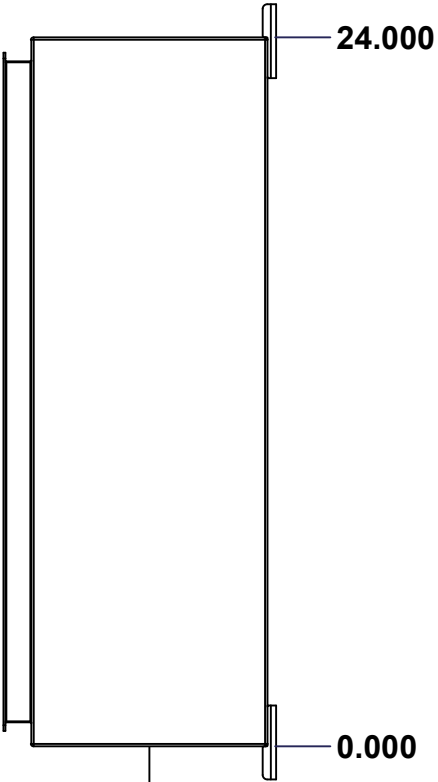
BOTTOM



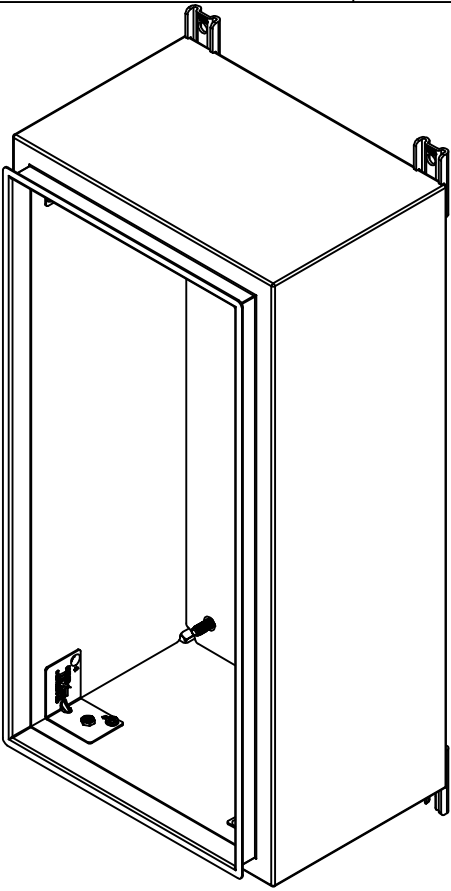
LEFT



FRONT



RIGHT

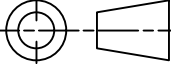


Isometric View



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No.	Revisions	Date	By/Par

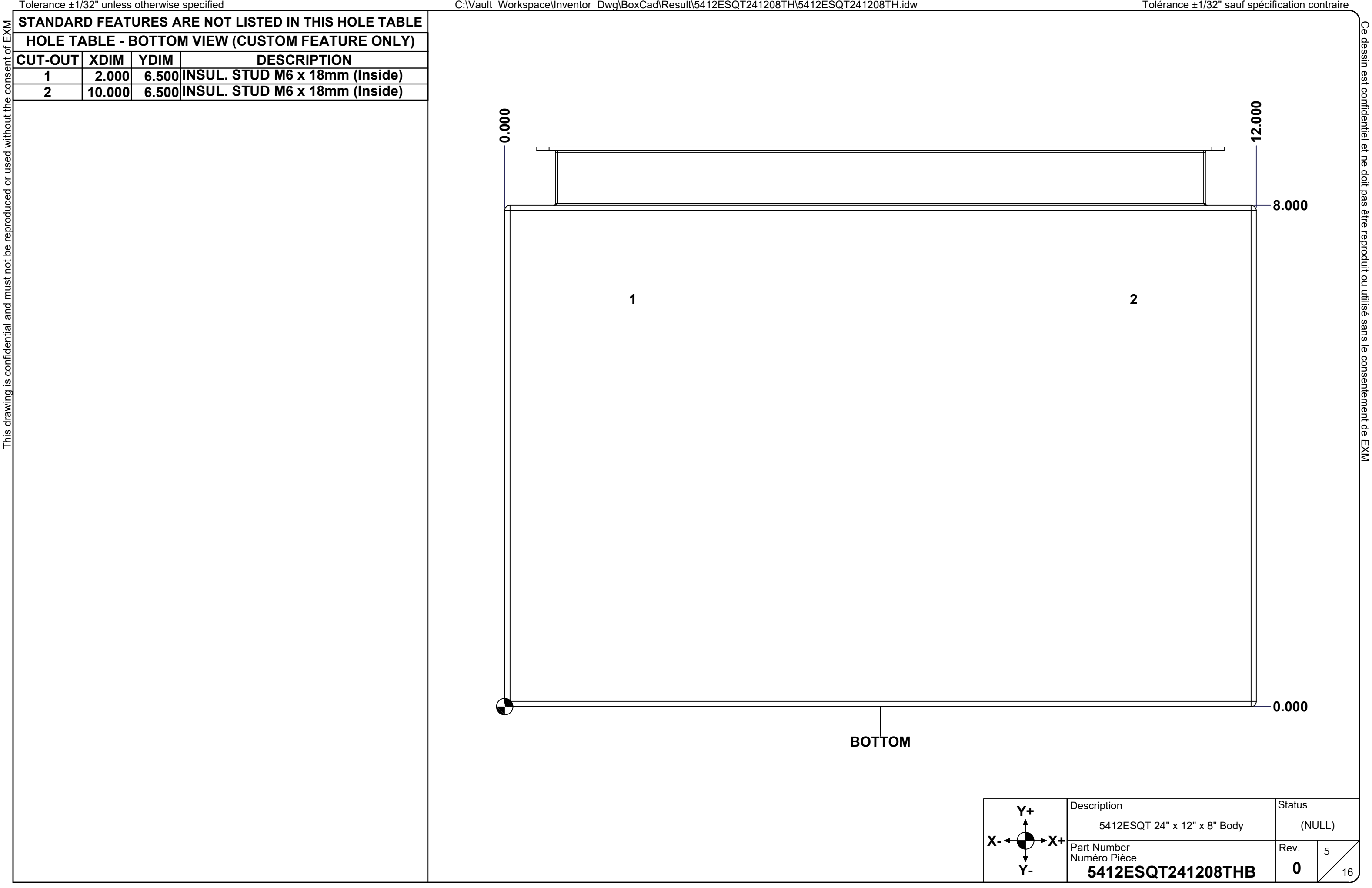
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESQT 24" x 12" x 8" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 16
SEE BILL OF MATERIAL ON LAST PAGE			
5412ESQT241208THB			

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The diagram shows a rectangular plate with a width of 12.000 and a height of 8.000. The plate is divided into two equal horizontal sections, labeled 1 and 2. The origin (0.000) is marked at the top-left corner. The bottom edge of the plate is at 8.000, and the right edge is at 12.000. The plate is supported by a base structure at the bottom.

TOP

	Description		Status	
	5412ESQT 24" x 12" x 8" Body		(NULL)	
	Part Number Numéro Pièce		Rev.	4
	5412ESQT241208THB		0	16



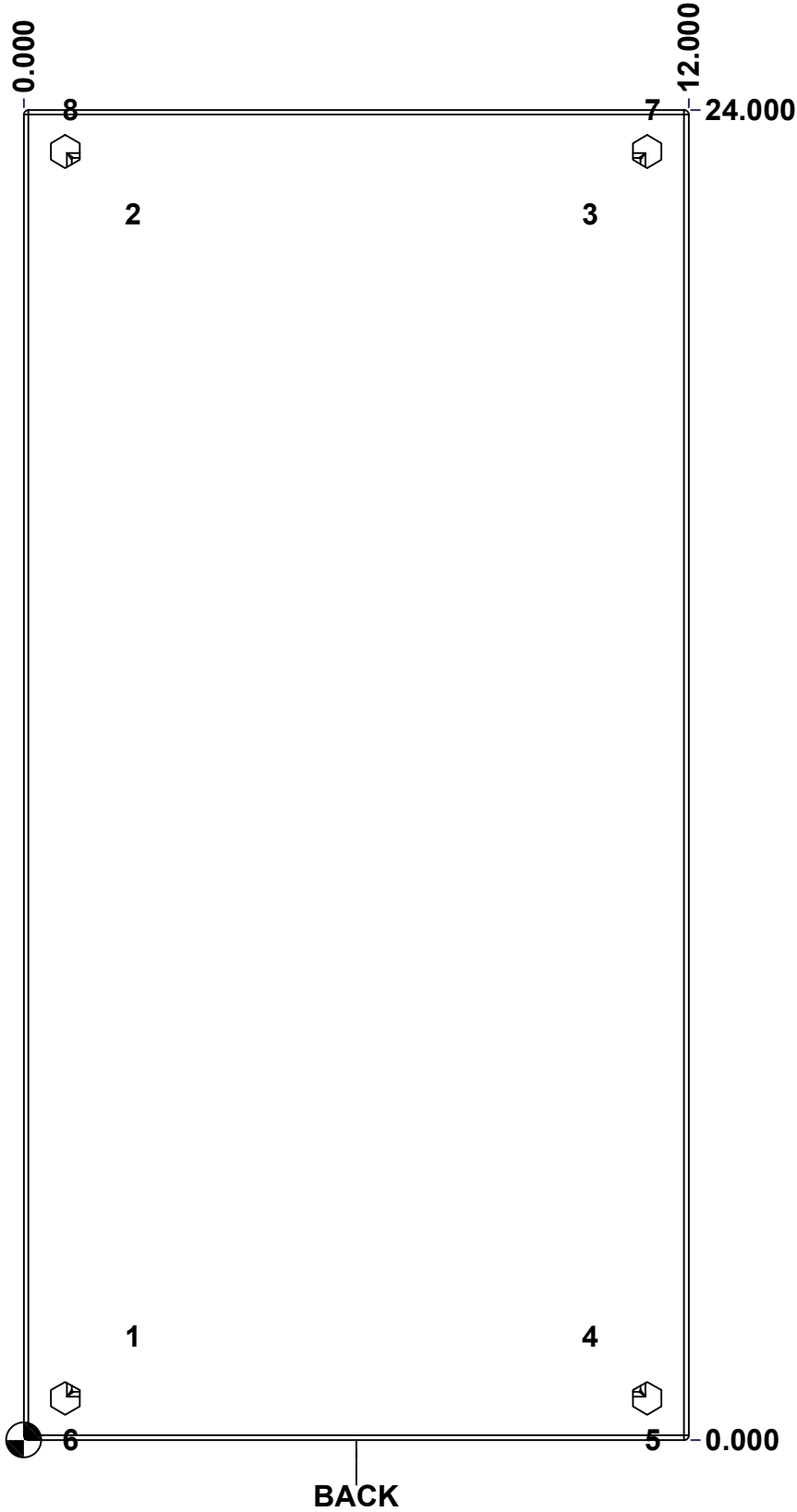
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	11.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 24" x 12" x 8" Body	(NULL)	
	Part Number Numéro Pièce 5412ESQT241208THB	Rev. 0	6 16

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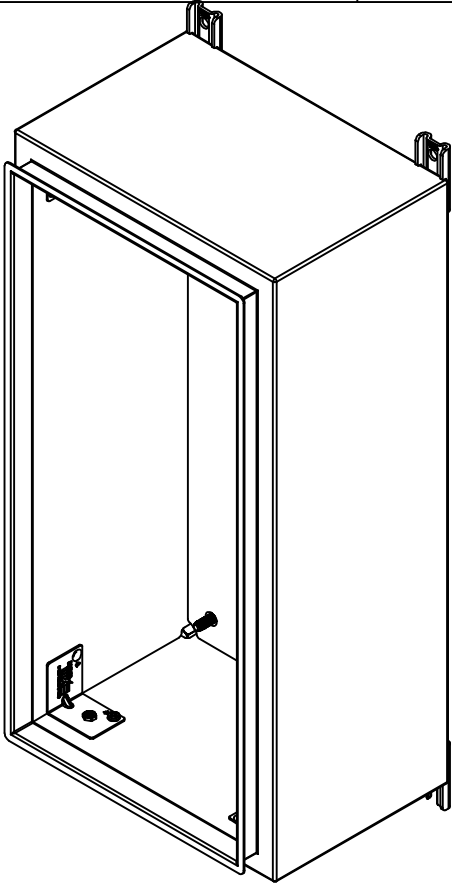
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Tolerance ±1/32" unless otherwise specified

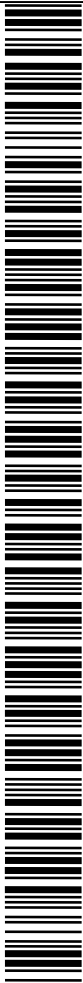
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



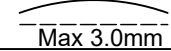
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1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT241208THI-RS	0	5412ESQT 24" x 12" Right Insulation
1	5412ESQT241208THI-LS	0	5412ESQT 24" x 12" Left Insulation
1	5412ESQT241208THI-BT	0	5412ESQT 24" x 12" Top and Bottom Insulation
1	5412ESQT241208THI-TP	0	5412ESQT 24" x 12" Top and Bottom Insulation
1	5412ESQT241208THI-B	0	5412ESQT 24" x 12" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT241208THB-P	0	5412ESQT 24" x 12" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			



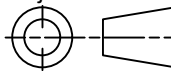
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

18-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 24" x 12" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT241208THB

Rev.

7

16

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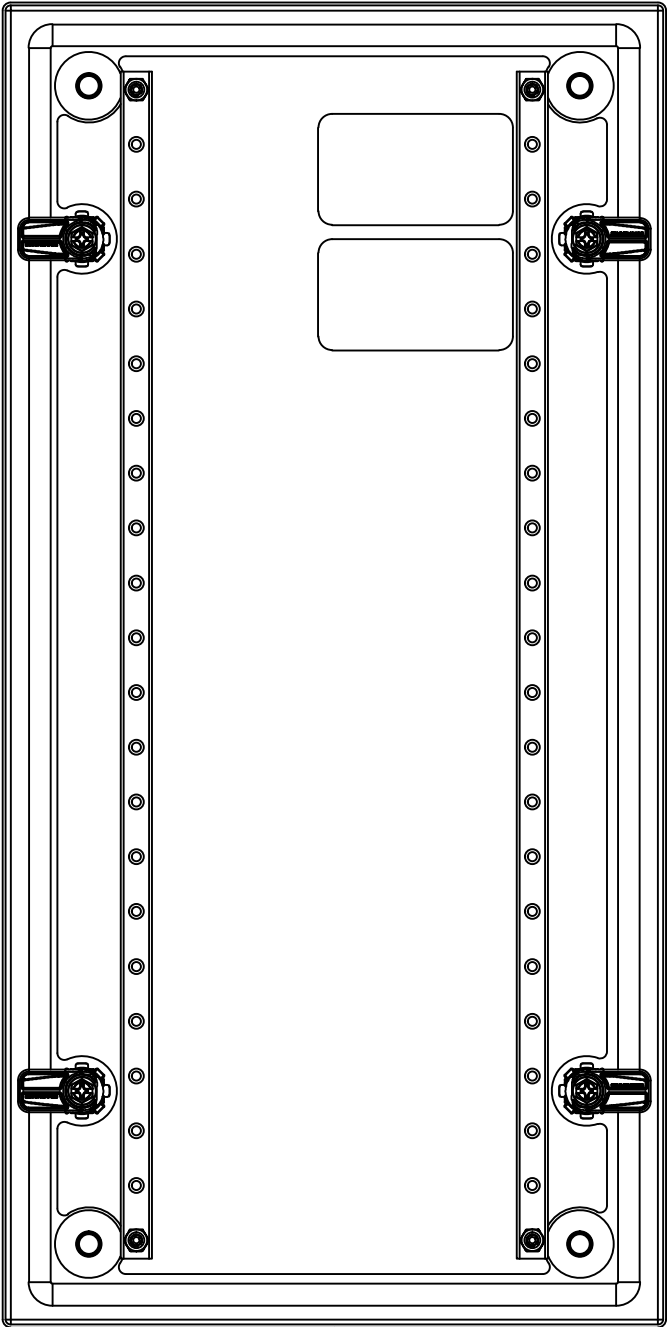
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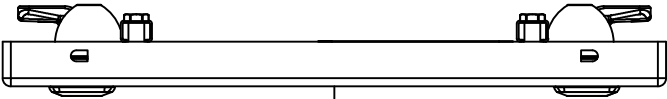
Tolérance $\pm 1/32$ " sauf spécification contraire



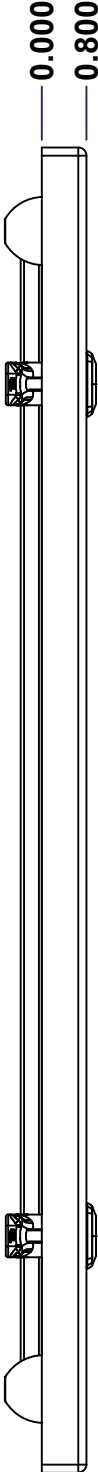
TOP



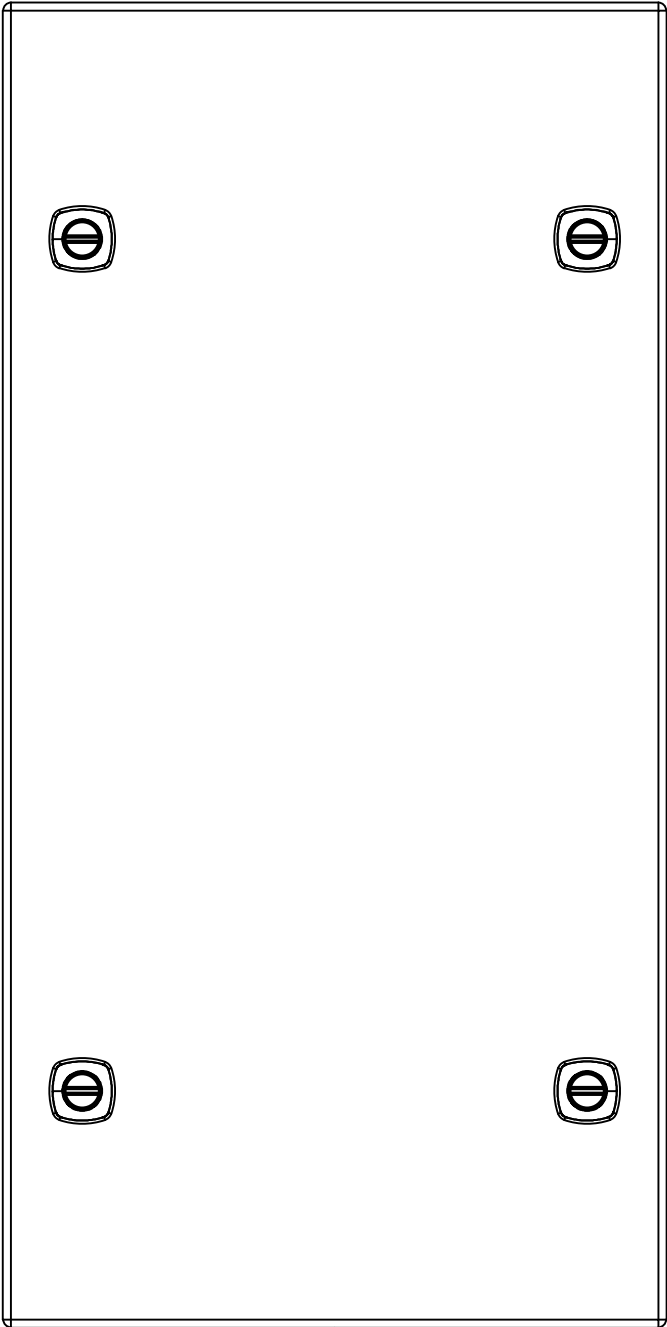
BACK



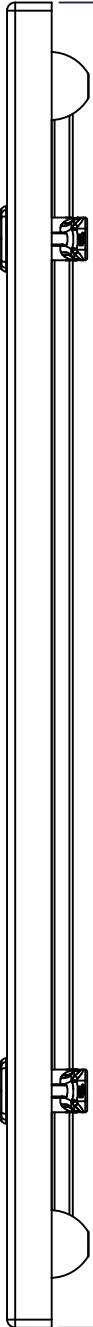
BOTTOM



LEFT



FRONT



RIGHT

0.000
0.800

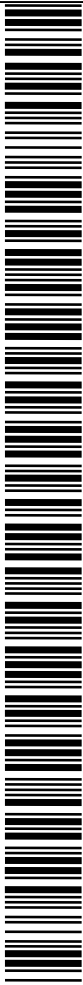
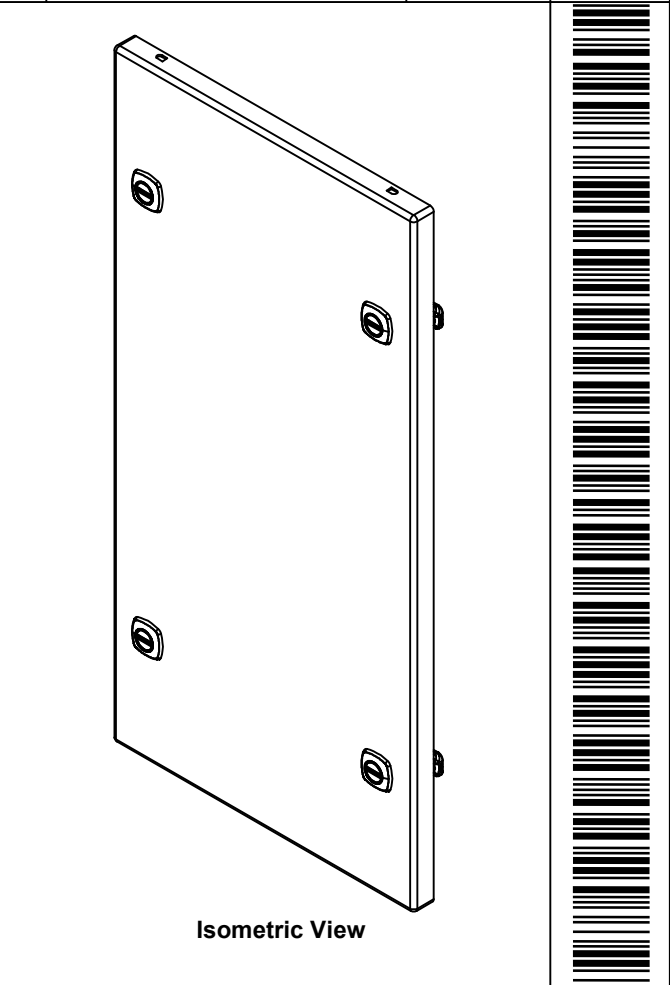
0.000

11.918

23.803

0.000

No.	Revisions	Date	By/Par

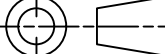


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	
Finish Fini		Smooth	
Description			Detail Rev.
5412ESQT 24" x 12" Cover			
Part Number Numéro Pièce		Rev.	8
5412ESQT241208THC		0	16

SEE BILL OF MATERIAL ON LAST PAGE

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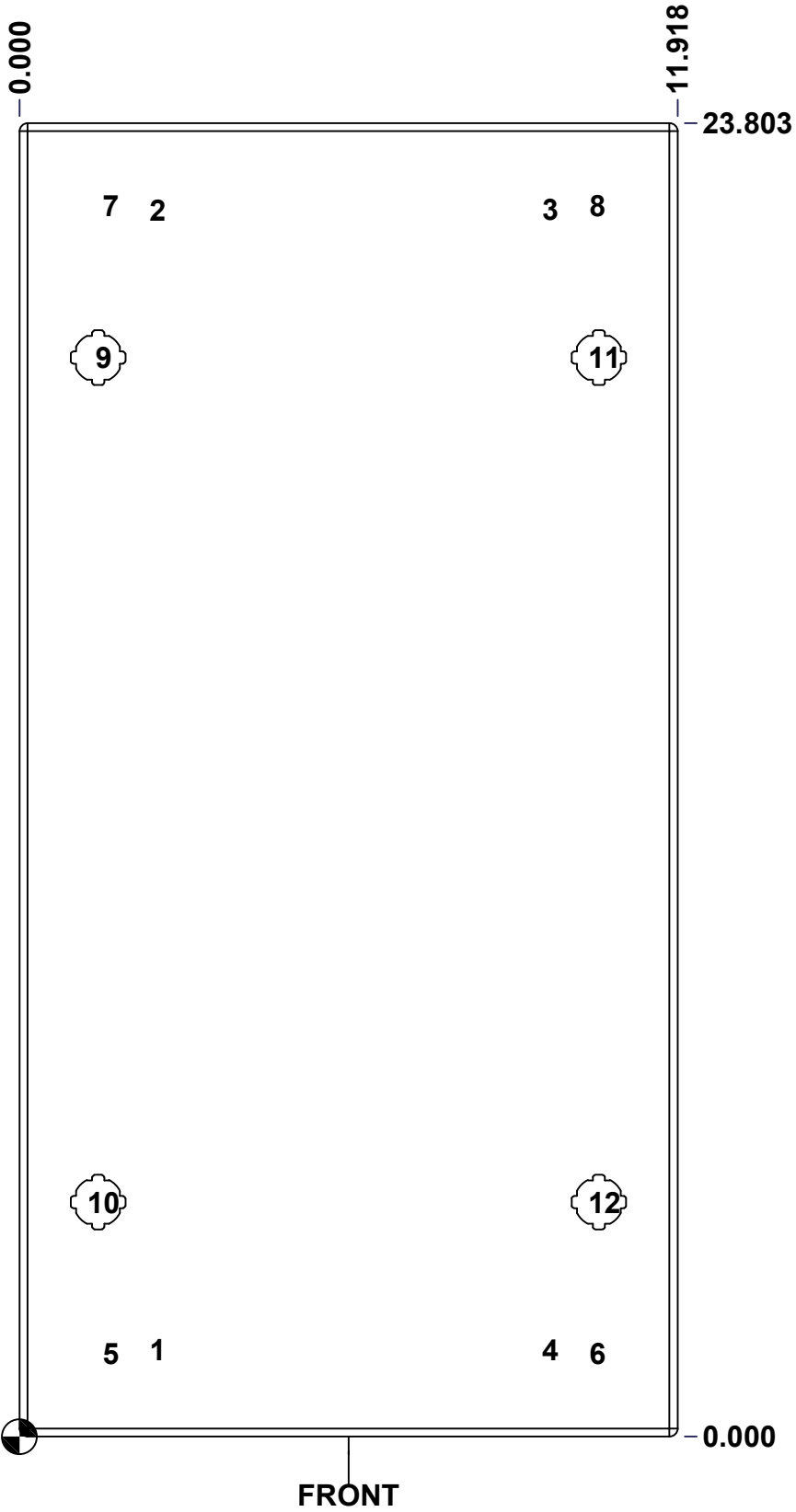
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.567	STUD M6 x 18mm (Inside)
2	2.401	22.236	STUD M6 x 18mm (Inside)
3	9.517	22.236	STUD M6 x 18mm (Inside)
4	9.517	1.567	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	10.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	22.303	STUD M6 x 18mm (Inside)
8	10.368	22.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	19.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	10.494	19.553	880 SCQ4-SL
12	10.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 24" x 12" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT241208THC	0	16

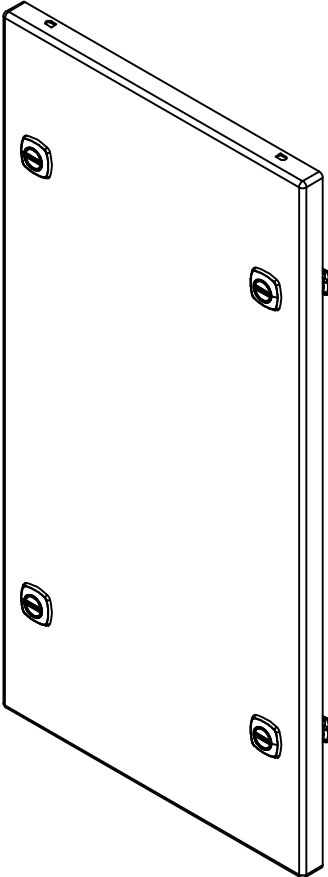
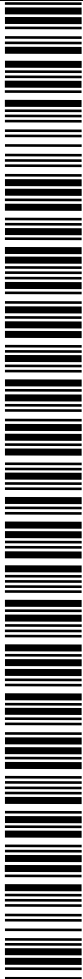
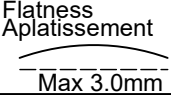
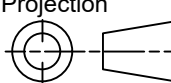
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
			
			Flatness Aplatissement
			Projection
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Date
Customer Client			Date 18-Jul-23
Drawn By Dessiné Par BoxCad: BoxCad			
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 24" x 12" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESQT241208THC			Rev. 10 0 16

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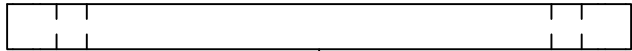
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESQT241208THI-C	0	5412ESQT 24" x 12" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT241208THG	0	5412ESQT 24" x 12" Cover Gasket Part
1	5412ESQT241208THC-P	0	5412ESQT 24" x 12" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

0.000

10.394

22.394

0.000

FRONT

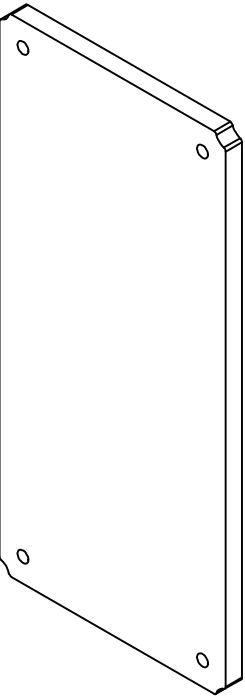
0.000

0.750

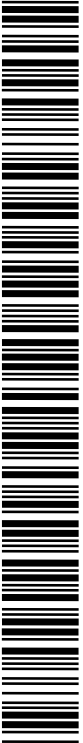
RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

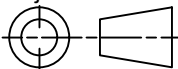


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESQT 24" x 12" Back Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	11
5412ESQT241208THI-B		0	16

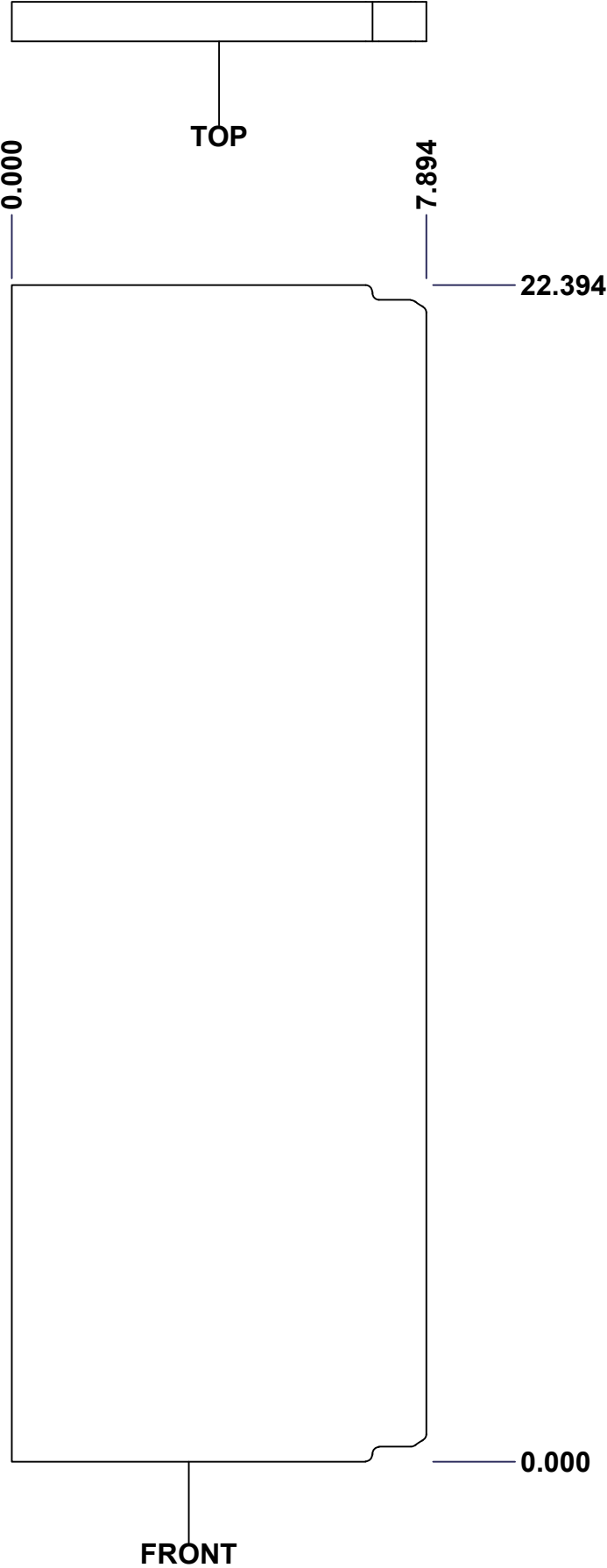
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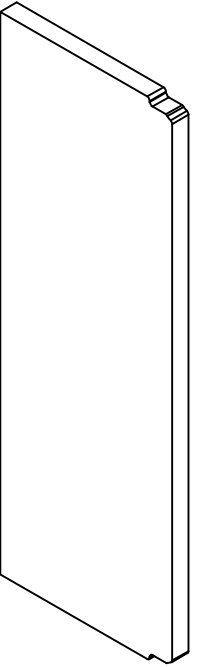
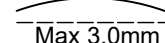
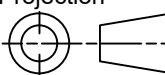
Tolerance $\pm 1/32$ " unless otherwise specified

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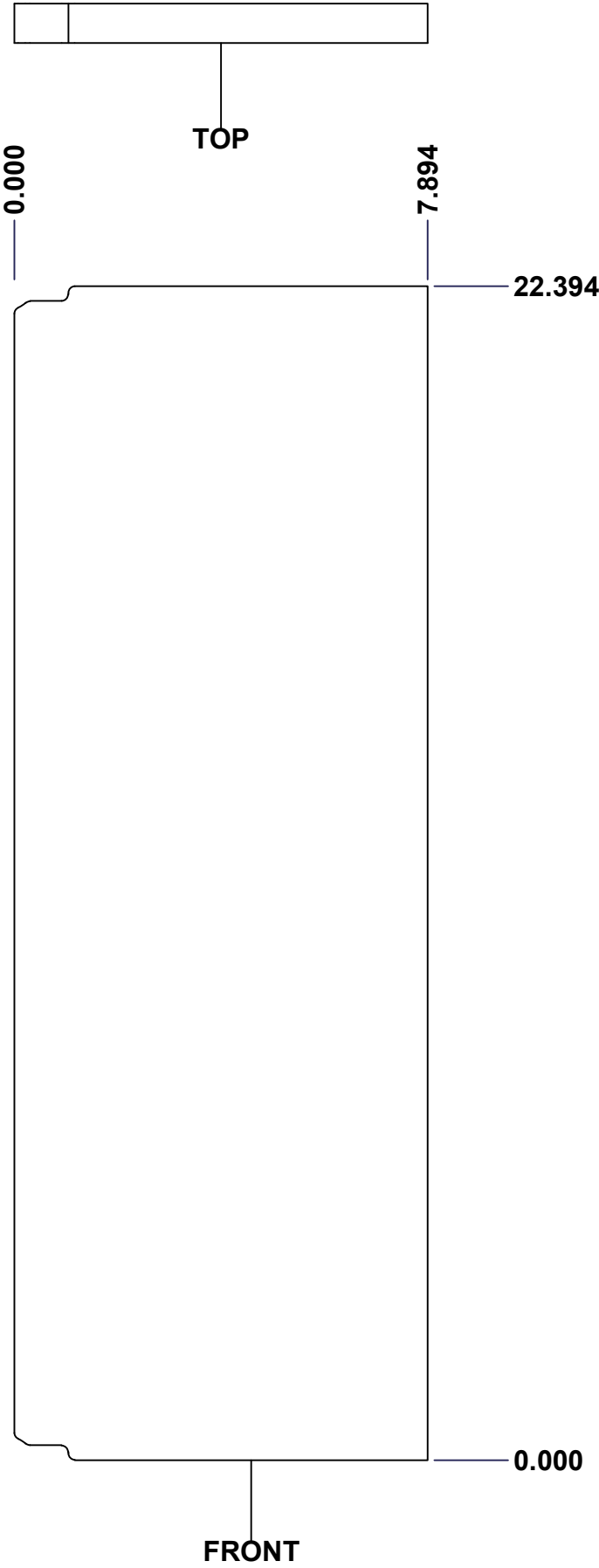
Tolérance $\pm 1/32$ " sauf spécification contraire



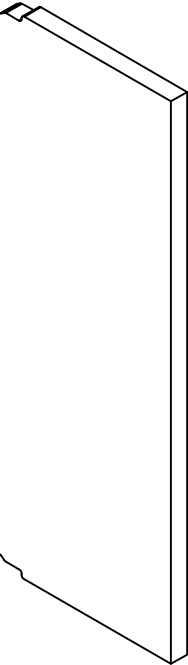
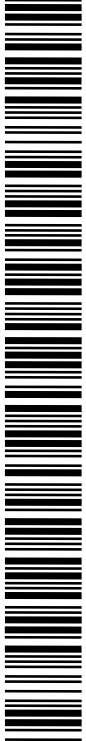
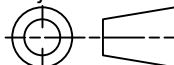
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 24" x 12" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESQT241208THI-LS		0	16

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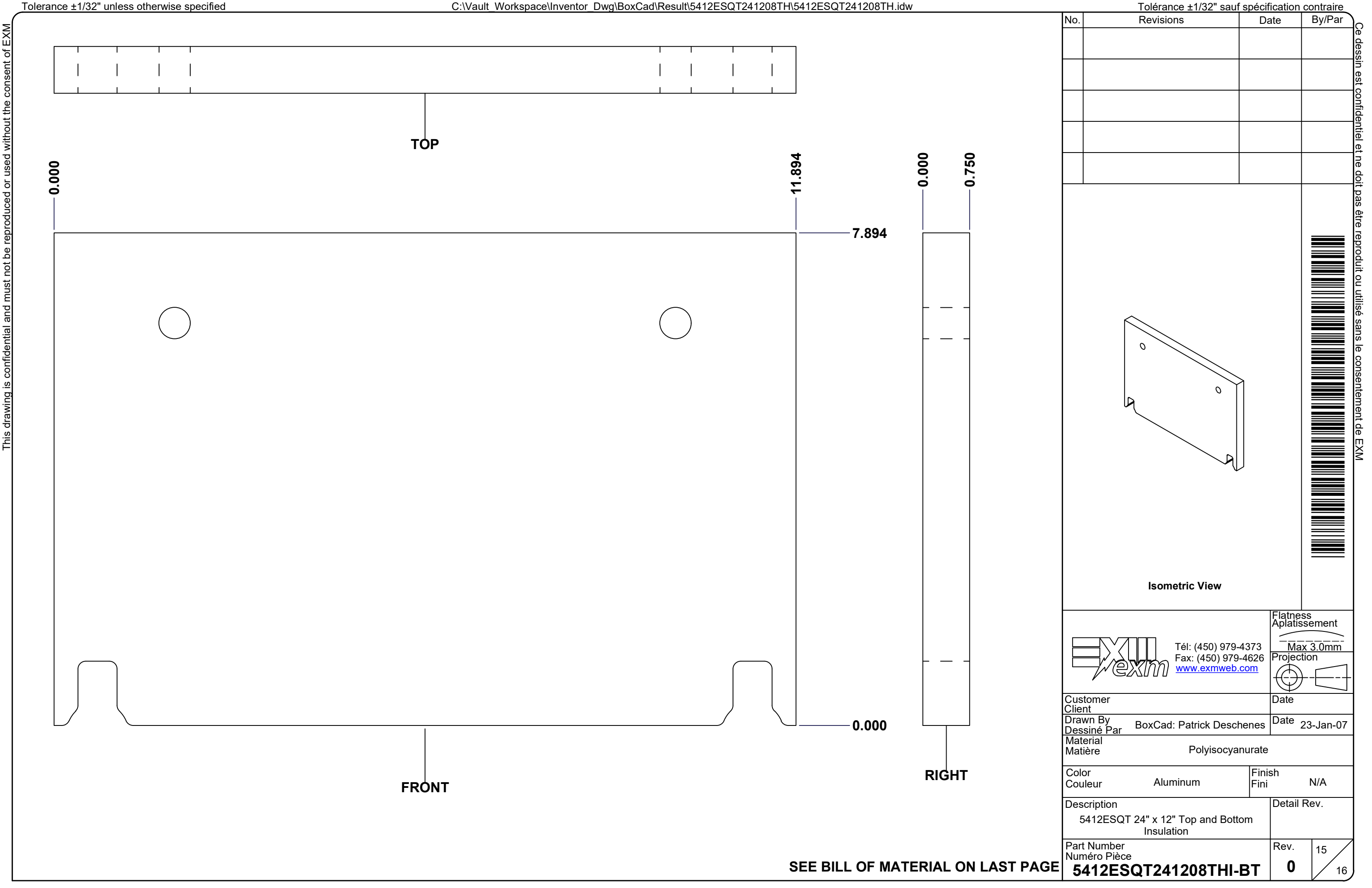
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No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Finis	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 24" x 12" Right Insulation			
Part Number Numéro Pièce		Rev.	13
5412ESQT241208THI-RS		0	16

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Isometric View

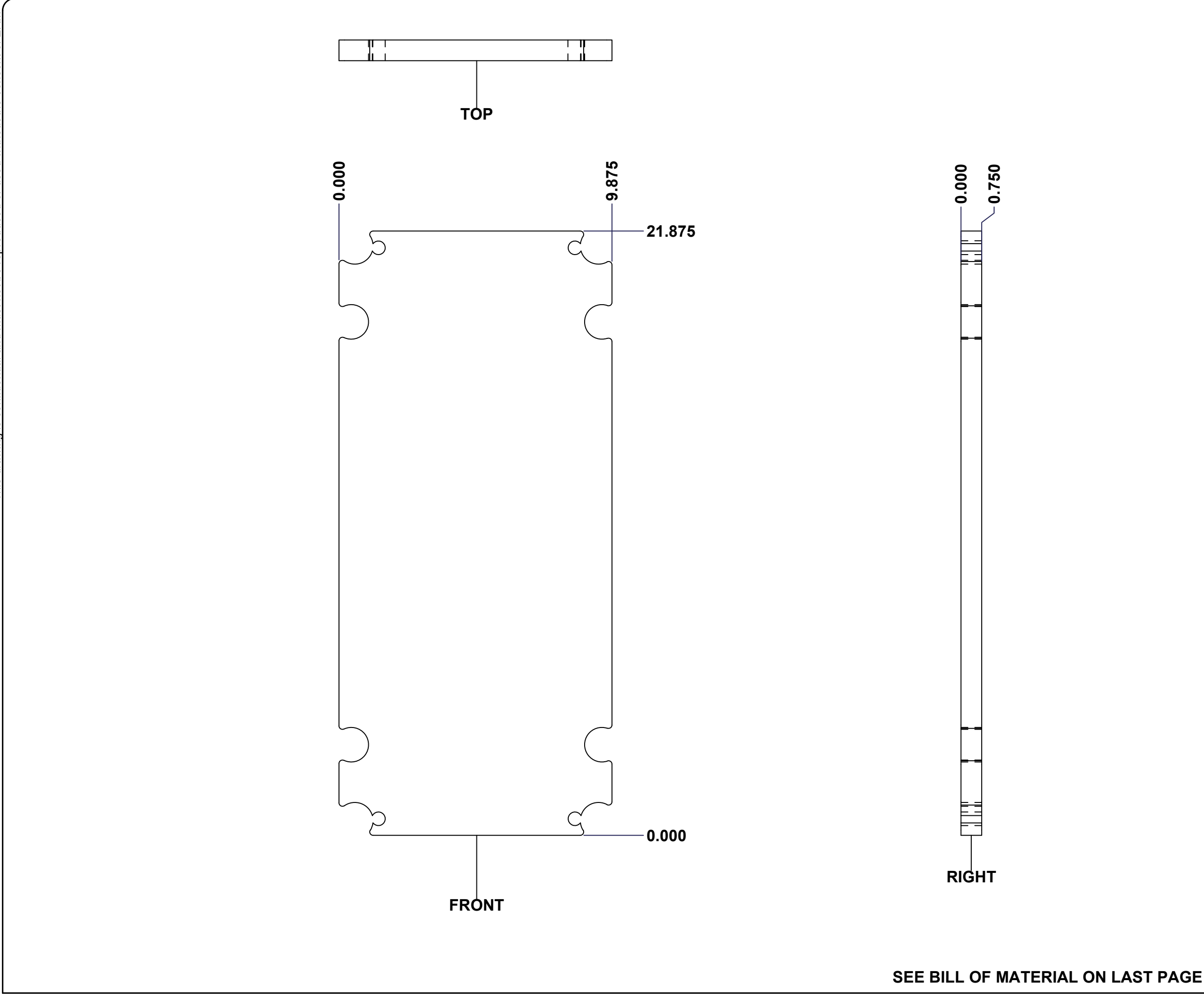
SEE BILL OF MATERIAL ON LAST PAGE

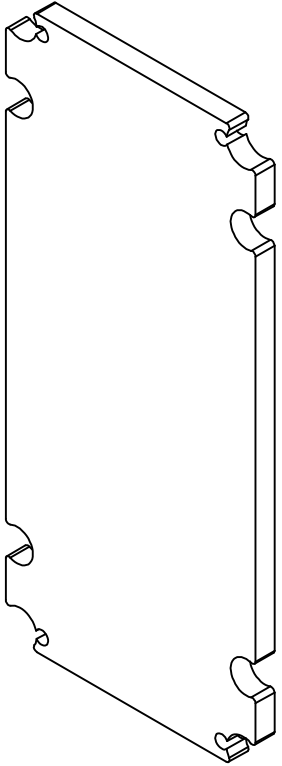
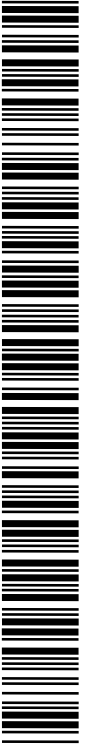
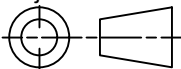


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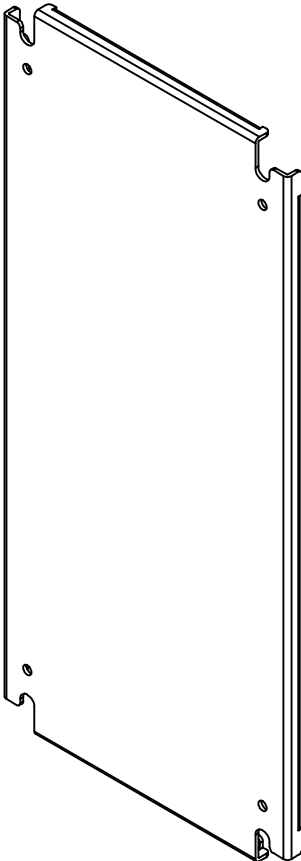
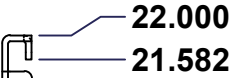
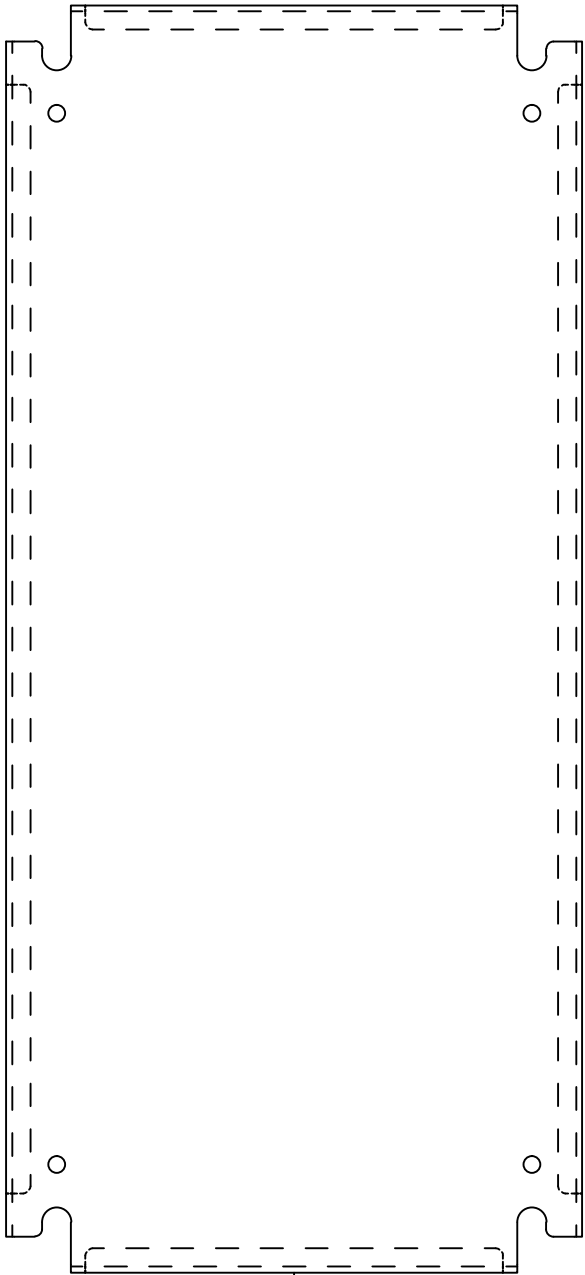
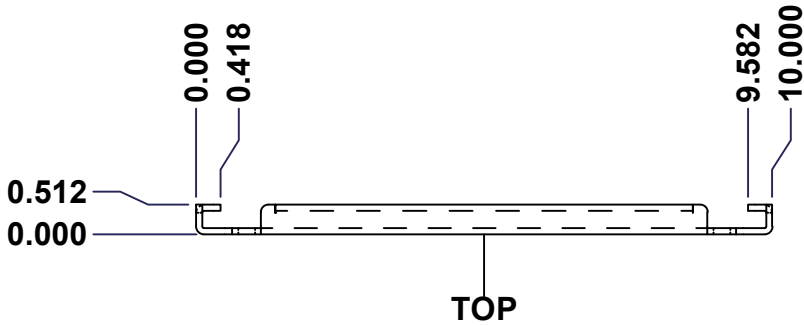
No.	Revisions	Date	By/Par
 Isometric View			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Projection 	
Date		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	
Date		23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	
Finish Fini		N/A	
Description			Detail Rev.
5412ESQT 24" x 12" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT241208THI-C		0	16

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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2412G.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

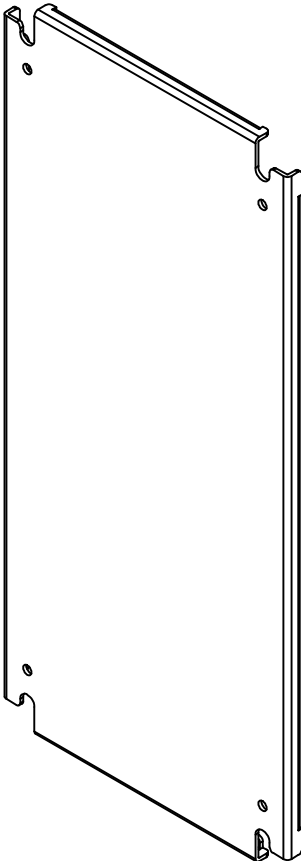
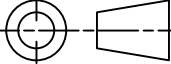


Isometric View



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1	881 SP2412G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2412G			Rev. 0
			1 2

