

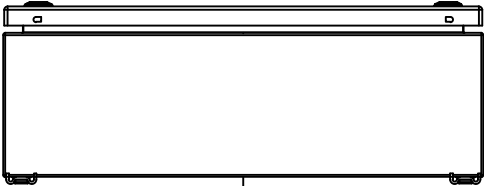
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Tolerance $\pm 1/32$ " unless otherwise specified

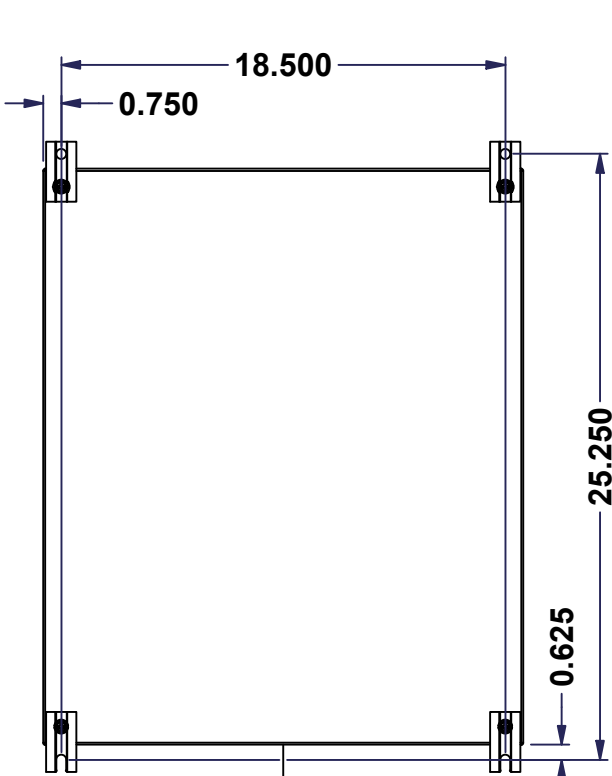
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Tolérance $\pm 1/32$ " sauf spécification contraire

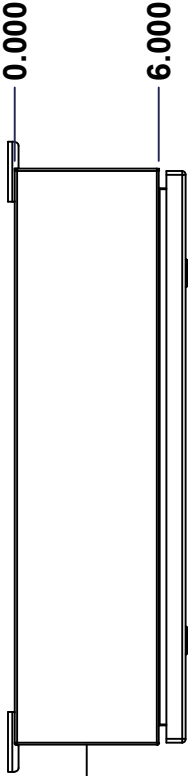
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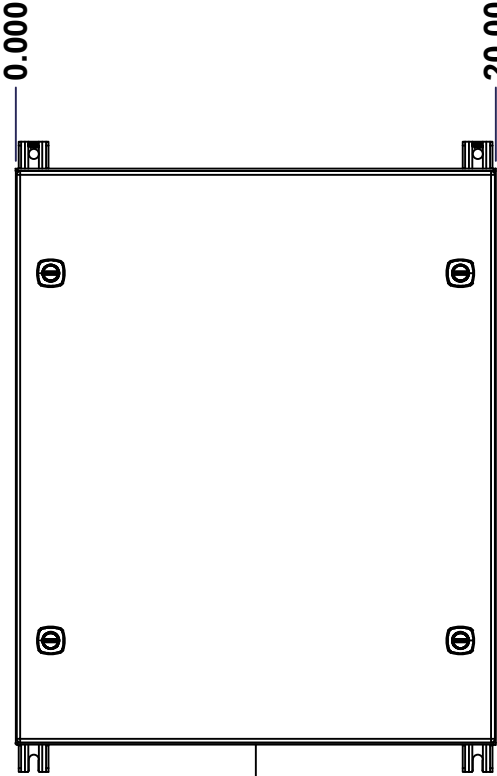
TOP



BACK



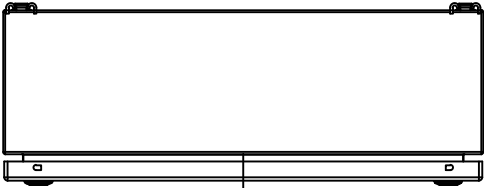
LEFT



FRONT



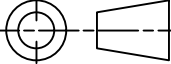
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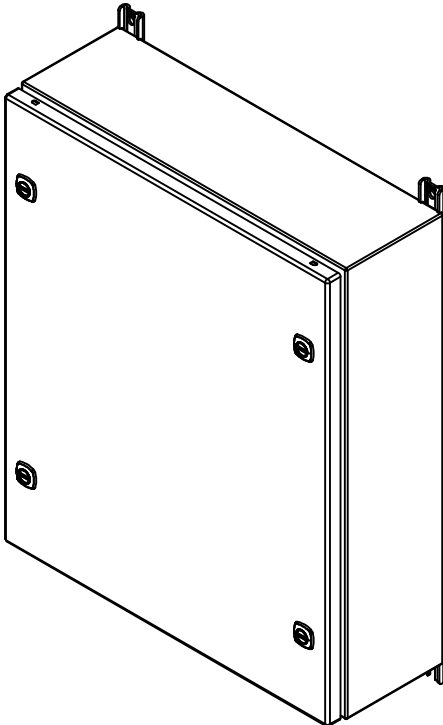
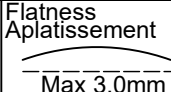
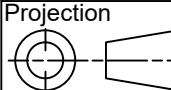
BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESQT 24" x 20" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT242006TH			

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Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242006TH\5412ESQT242006TH.idw										Tolérance ±1/32" sauf spécification contraire																								
NOTE															No.	Revisions					Date					By/Par																		
ITEM		DESCRIPTION																																										
1		NEMA 4/12 Enclosure																																										
2		C/W Standard ground studs on box and cover																																										
3		C/W Standard door stiffener																																										
4		C/W Standard inner panel (Included)																																										
5		C/W Standard inner panel mounting studs																																										
6		C/W 885 ESMF3_OPEN Sold separately (Installed)																																										
7		C/W 885 ESMF3_CLOSE Sold separately (Installed)																																										
8		C/W R5 Insulation (Installed by EXM)																																										
																																												
																																												
																																												
																																												
															Customer Client															Date														
															Drawn By Dessiné Par															Date 18-Jul-23														
															BoxCad: BoxCad																													
															Material Matière															16 Ga Cold Rolled A1008 CS Type B (1.4mm)														
															Color Couleur															Asa-61 Grey														
															Finish Fini															Smooth														
															Description															Detail Rev.														
															5412ESQT 24" x 20" x 6" Assembly																													
															Part Number Numéro Pièce															Rev.														
															5412ESQT242006TH															0														
																														2														
																														16														

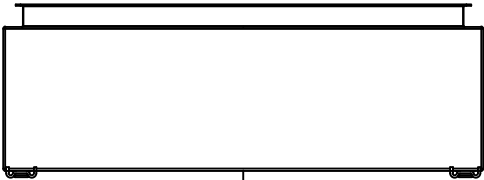
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Tolerance $\pm 1/32$ " unless otherwise specified

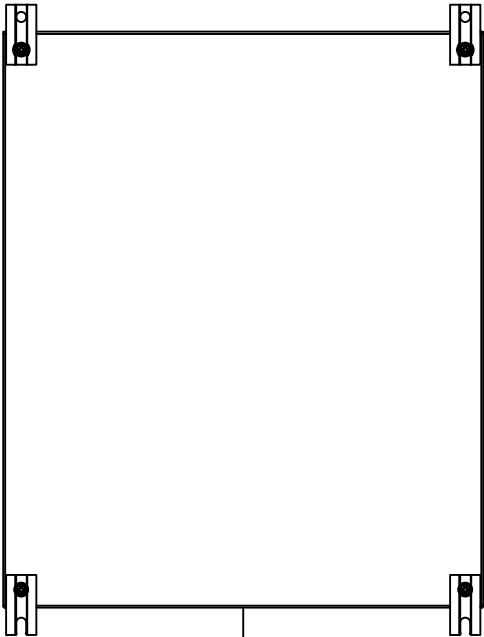
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Tolérance $\pm 1/32$ " sauf spécification contraire

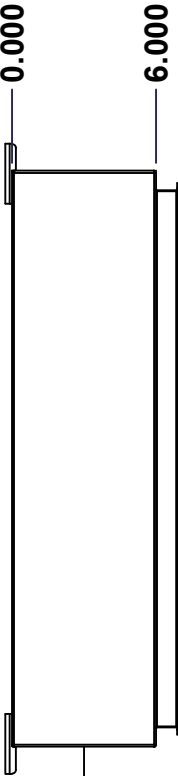
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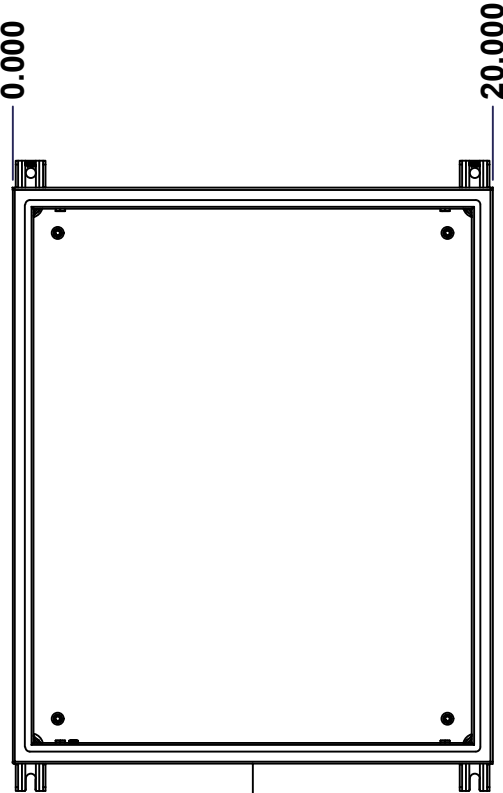
TOP



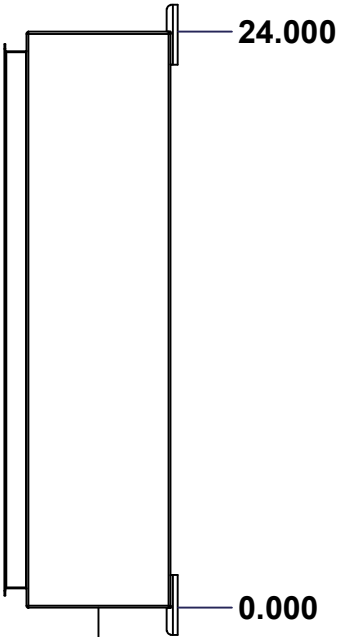
BACK



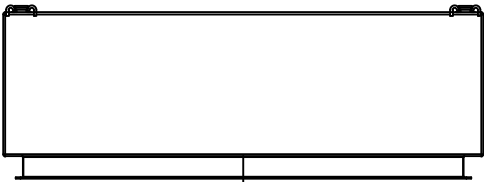
LEFT



FRONT

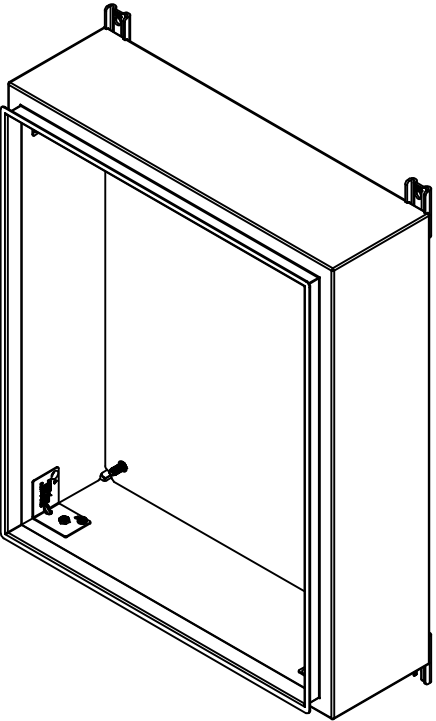


RIGHT

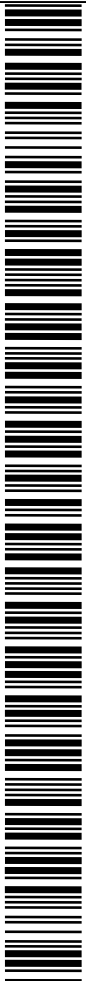


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

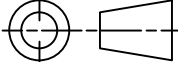


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Flatness
Aplatissement

Max 3.0mm

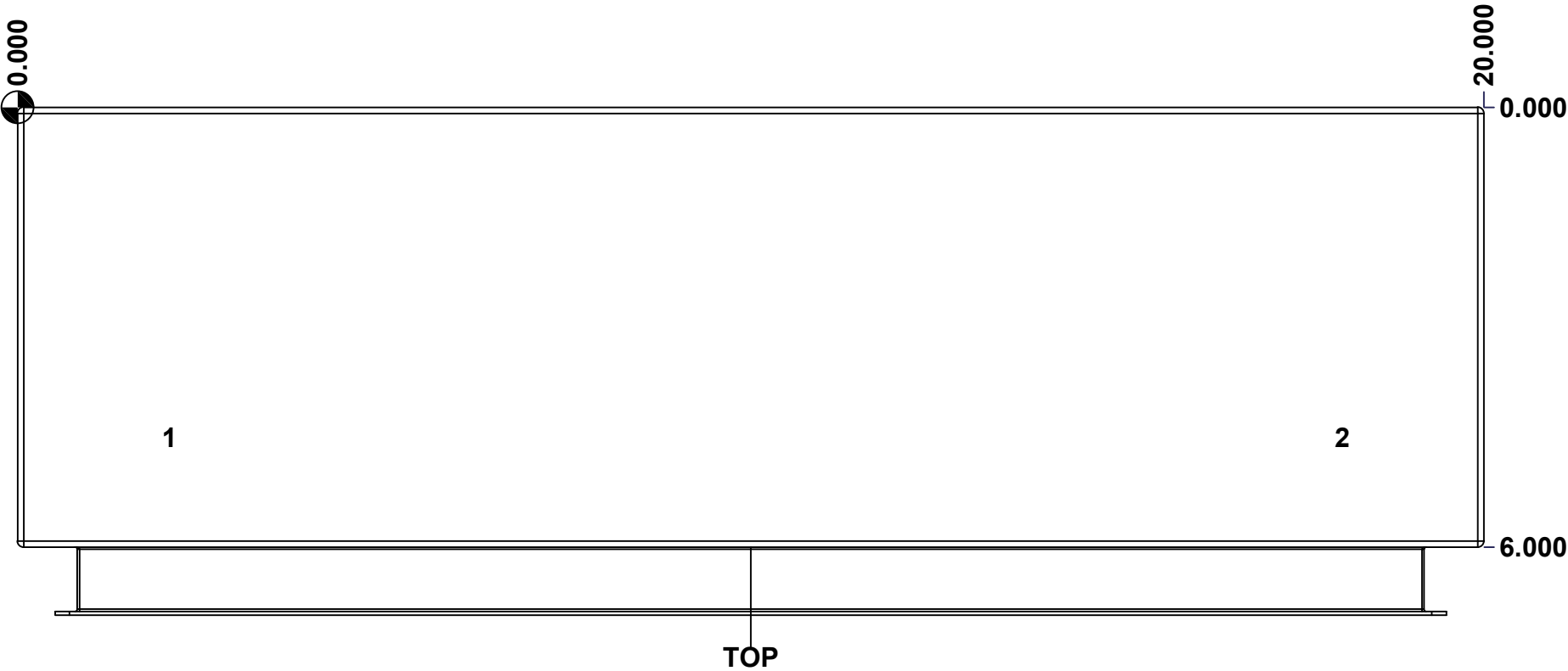
Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 18-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 24" x 20" x 6" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESQT242006THB	
		16	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	18.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 24" x 20" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT242006THB	0	16

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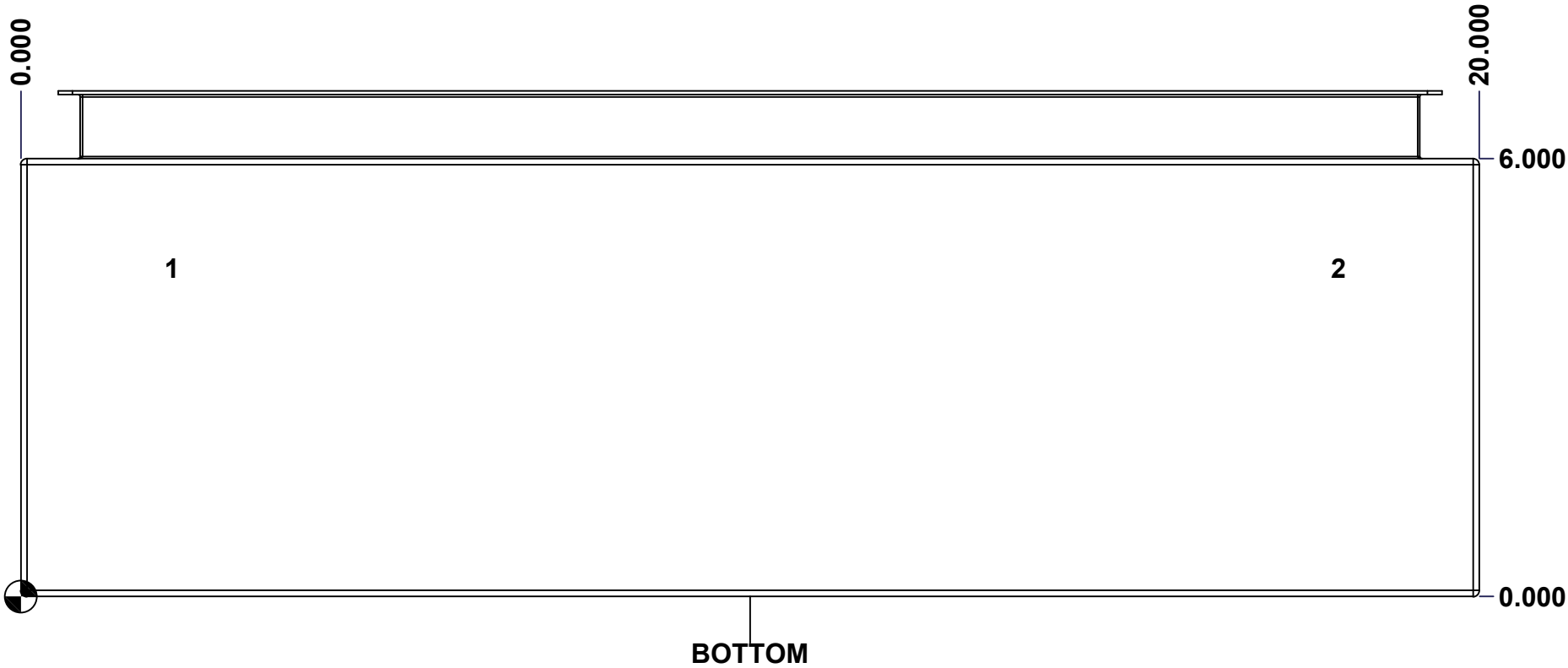
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242006TH\5412ESQT242006TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	18.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 24" x 20" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT242006THB	0	16

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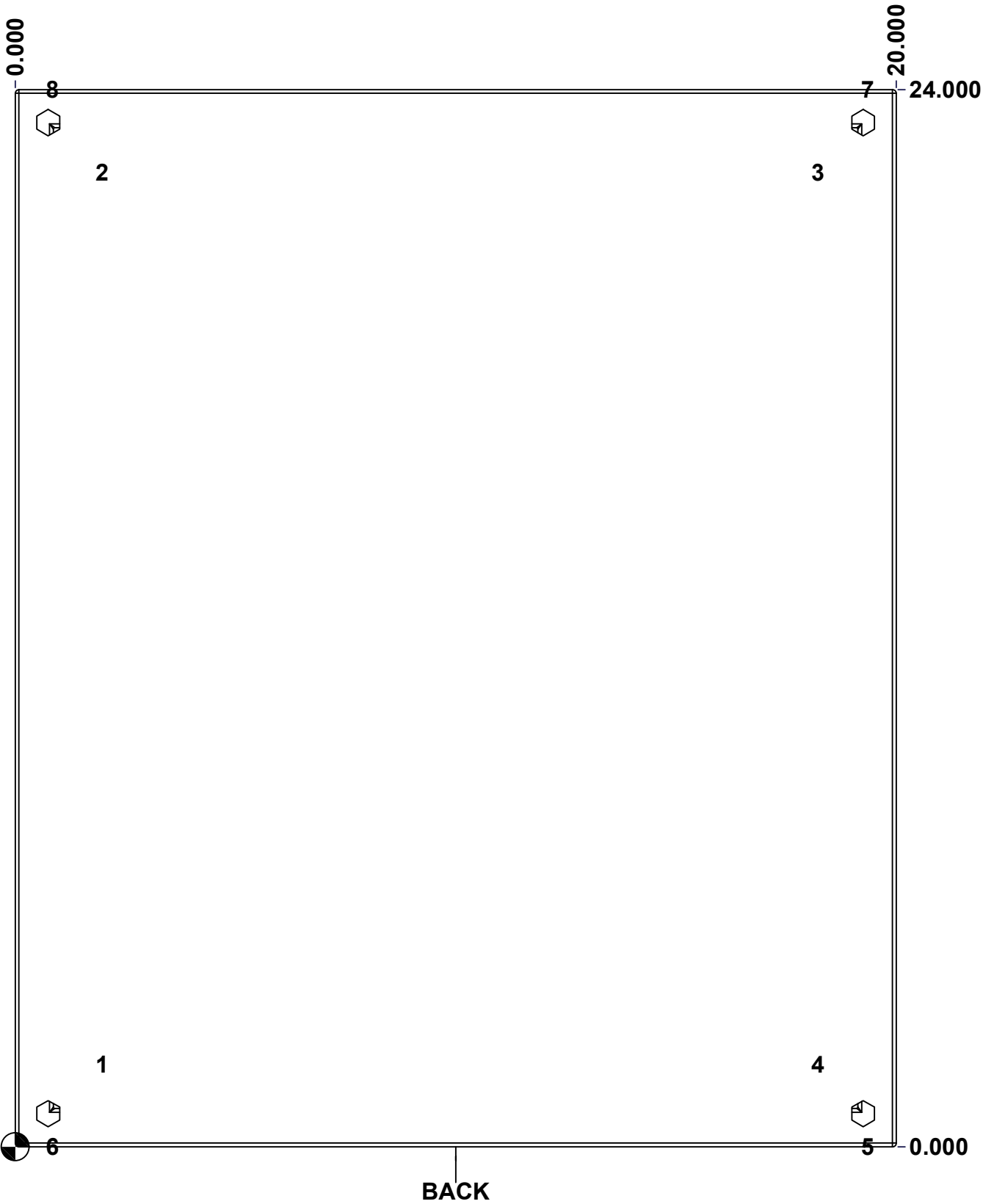
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

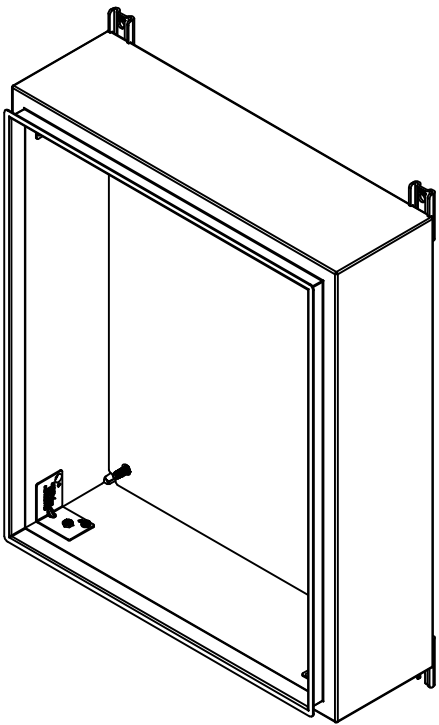
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	19.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 24" x 20" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT242006THB	0	16

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No.	Revisions	Date	By/Par



Isometric View

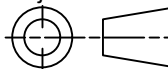


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Flatness	
Aplatissement	

Max 3.0mm

Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: BoxCad	Date 18-Jul-23
-------------------------	----------------	----------------

Material	16 Ga Cold Rolled A1008 CS Type B (1.4mm)
Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
-------------	-------------

5412ESQT 24" x 20" x 6" Body	
------------------------------	--

Part Number	Rev.	7
-------------	------	---

Numéro Pièce	0	16
5412ESQT242006THB		

1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT242006THI-RS	0	5412ESQT 24" x 20" Right Insulation
1	5412ESQT242006THI-LS	0	5412ESQT 24" x 20" Left Insulation
1	5412ESQT242006THI-BT	0	5412ESQT 24" x 20" Top and Bottom Insulation
1	5412ESQT242006THI-TP	0	5412ESQT 24" x 20" Top and Bottom Insulation
1	5412ESQT242006THI-B	0	5412ESQT 24" x 20" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT242006THB-P	0	5412ESQT 24" x 20" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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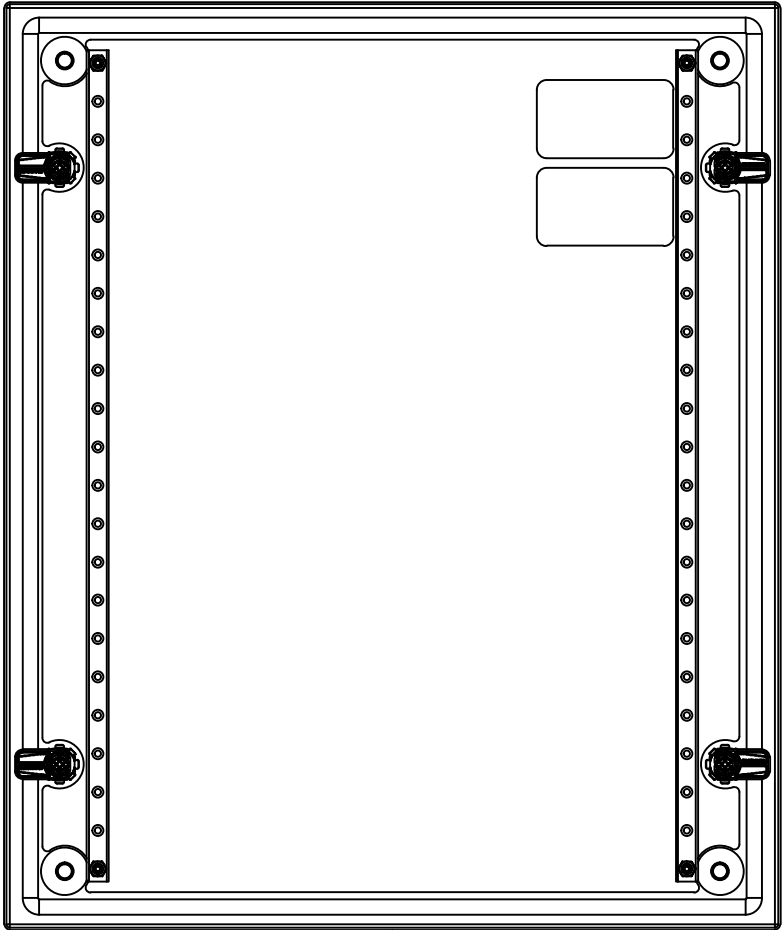
Tolerance ±1/32" unless otherwise specified

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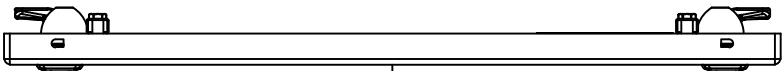
Tolérance ±1/32" sauf spécification contraire



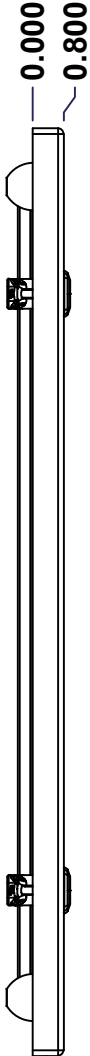
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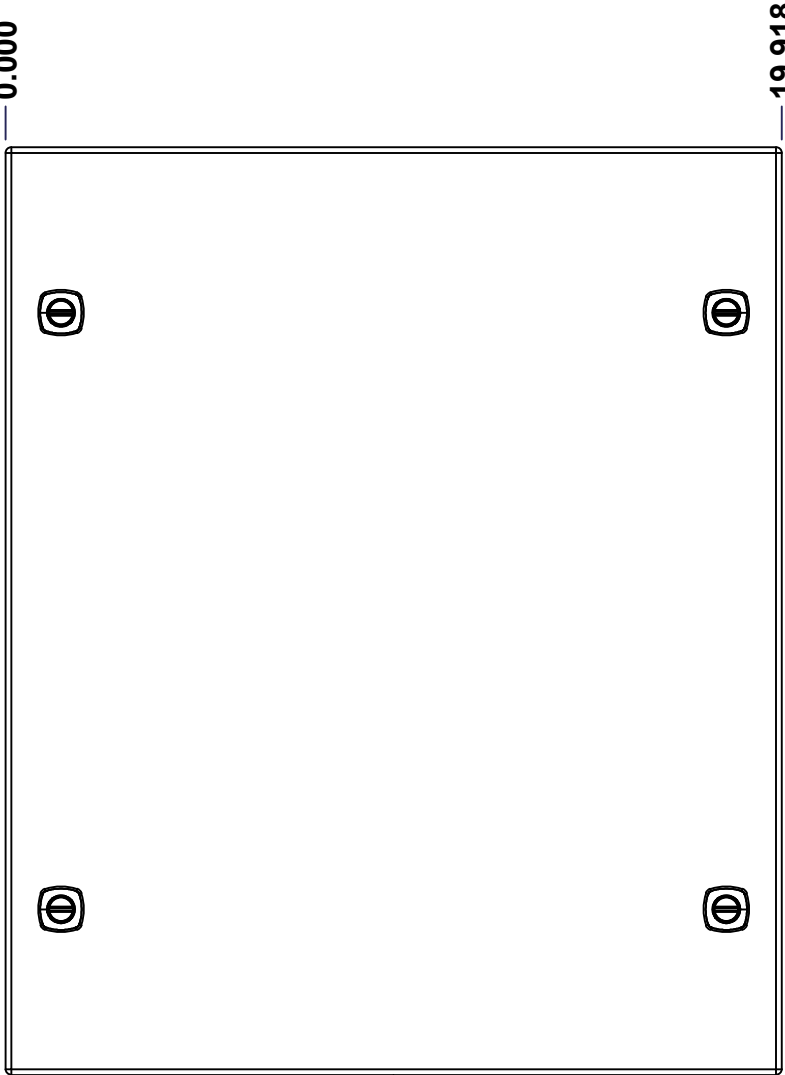
BACK



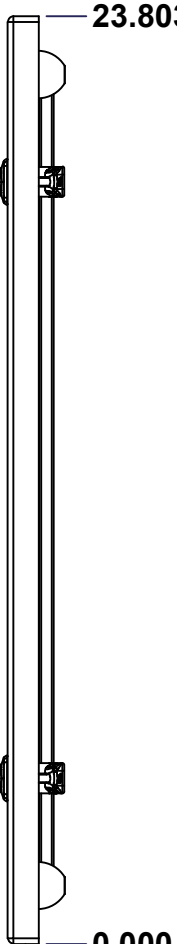
BOTTOM



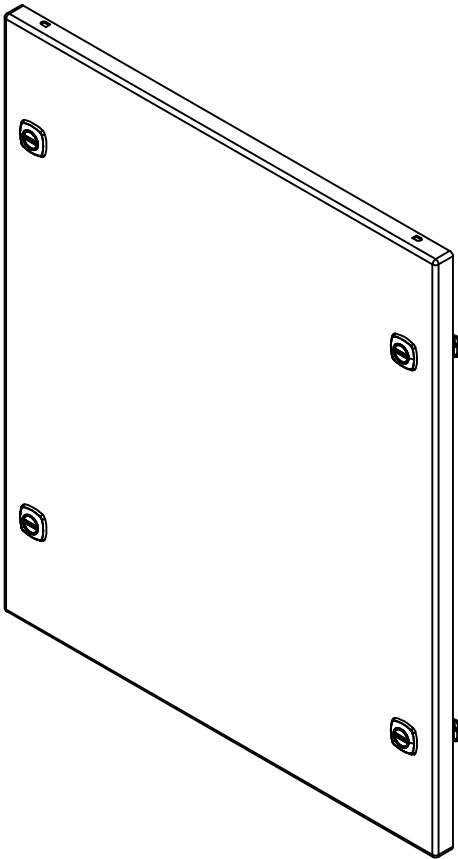
LEFT



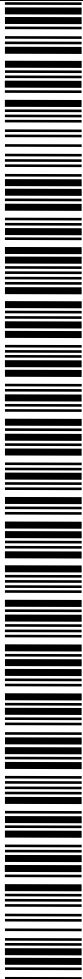
FRONT



RIGHT



Isometric View



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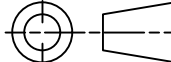


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 18-Jul-23

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description
5412ESQT 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce
5412ESQT242006THC

Rev. 8
0

SEE BILL OF MATERIAL ON LAST PAGE

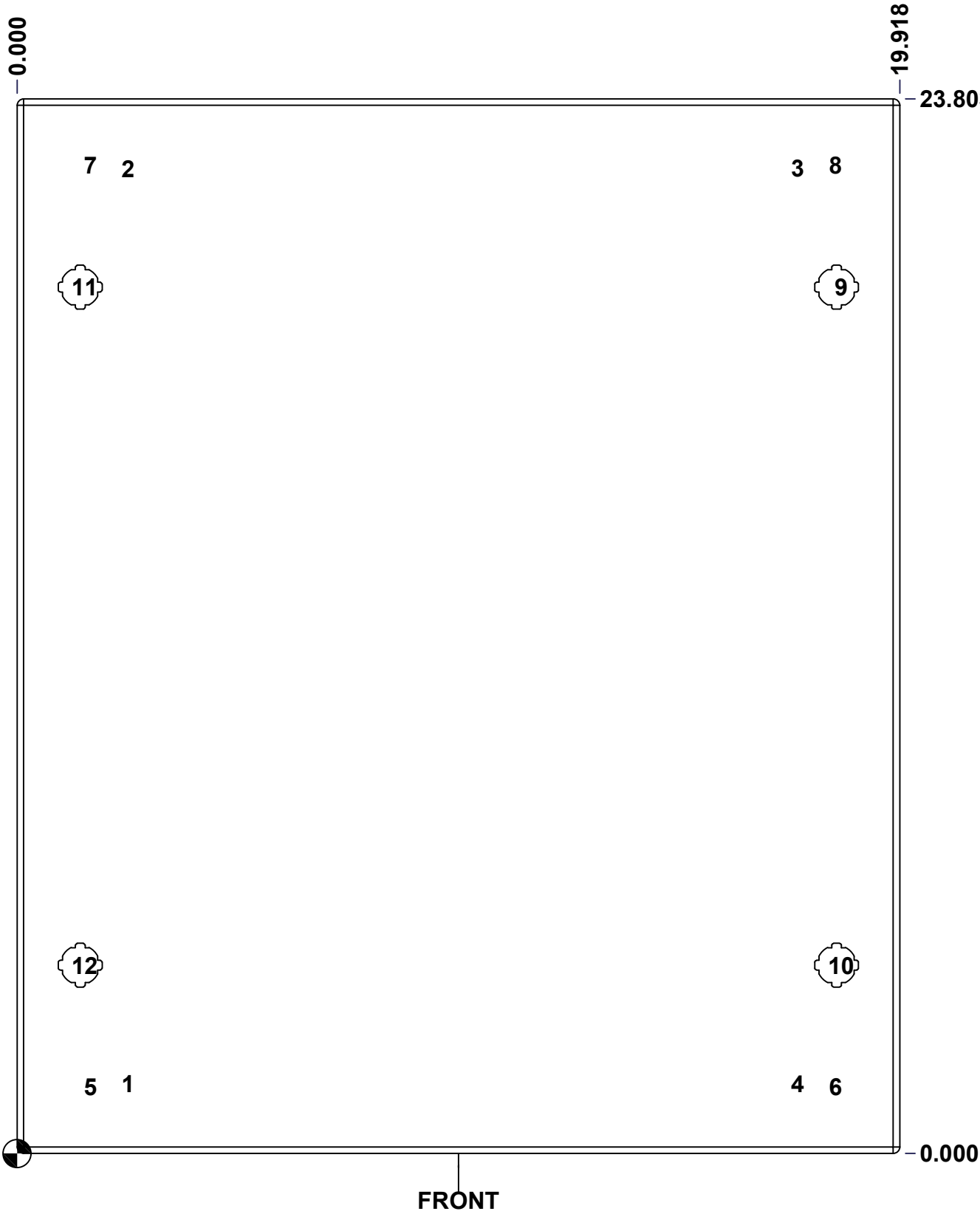
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.567	STUD M6 x 18mm (Inside)
2	2.401	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	18.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	22.303	STUD M6 x 18mm (Inside)
8	18.368	22.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	18.494	19.553	880 SCQ4-SL
10	18.494	4.250	880 SCQ4-SL
11	1.424	19.553	880 SCQ4-SL
12	1.424	4.250	880 SCQ4-SL



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	Description	Status	
	5412ESQT 24" x 20" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT242006THC	0	16

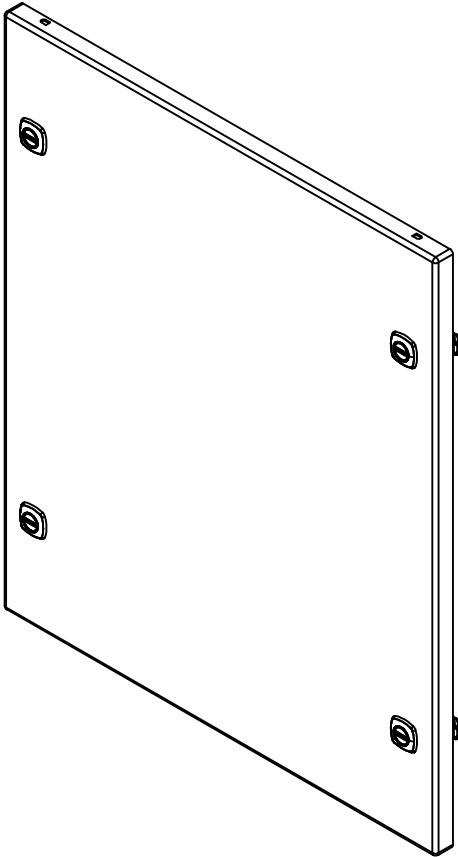
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Tolerance ±1/32" unless otherwise specified

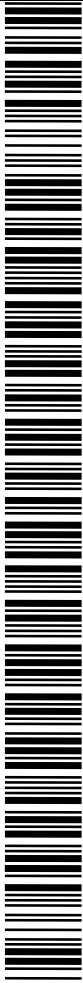
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



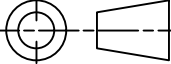


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

18-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242006THC

Rev.

10

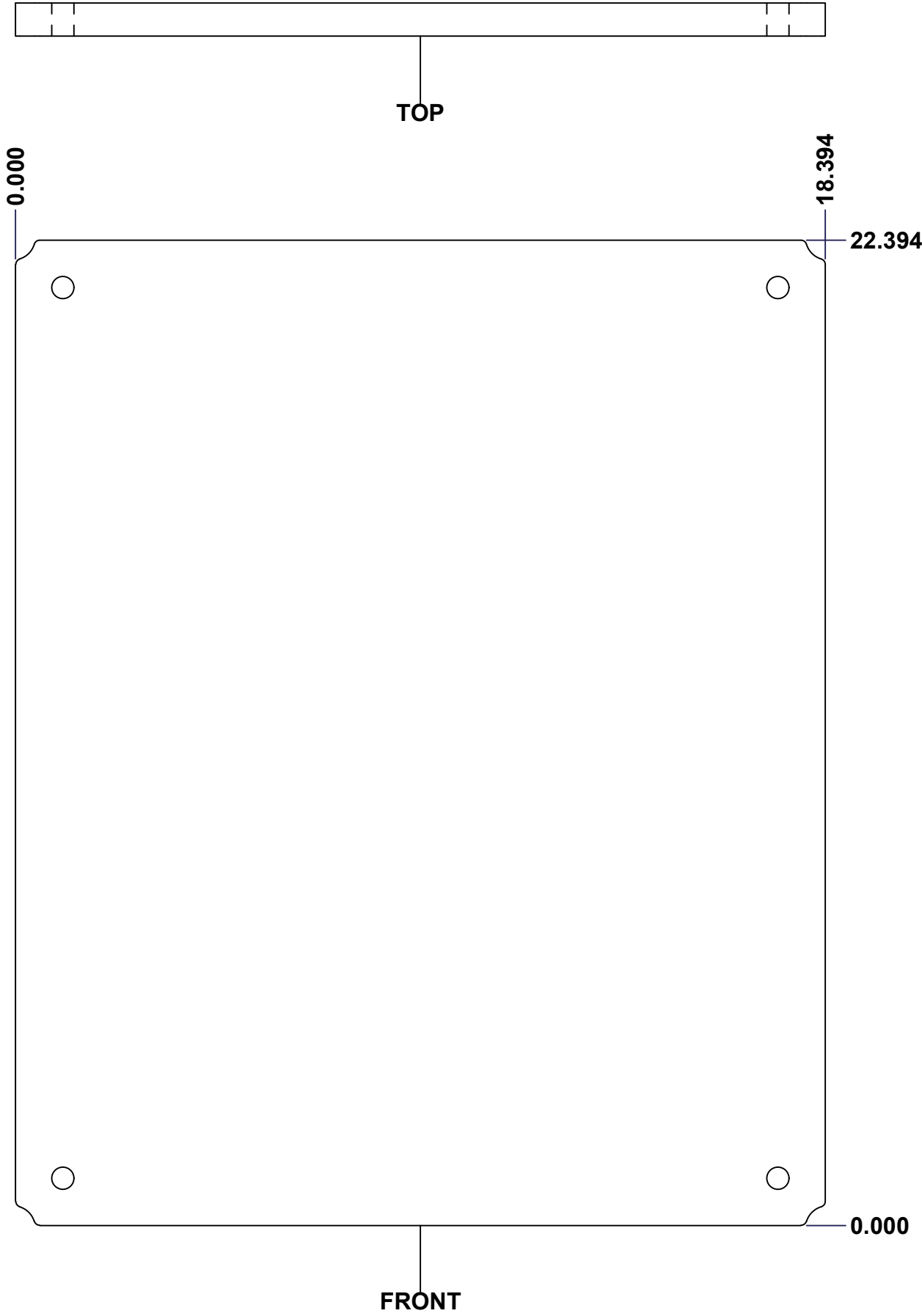
0

16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESQT242006THI-C	0	5412ESQT 24" x 20" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT242006THG	0	5412ESQT 24" x 20" Cover Gasket Part
1	5412ESQT242006THC-P	0	5412ESQT 24" x 20" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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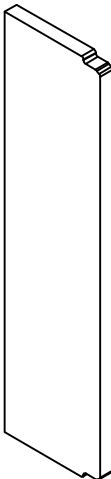
Flatness
Aplatissement

Max 3.0mm

Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESQT 24" x 20" Back Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESQT242006THI-B			Rev. 11
			16

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Isometric View



Isometric View

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Max 3.0mm

Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Color	Finish
-------	--------

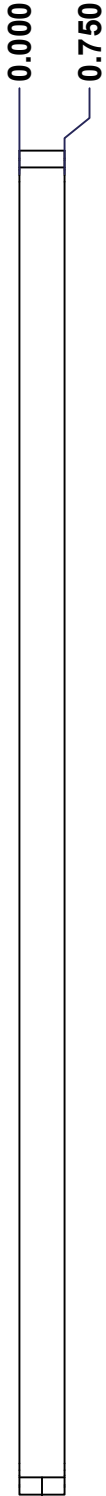
Description	Detail Rev.

Part Number Numéro Pièce	Rev.	12
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5412ESQT242006THI-LS

0	/	16
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SEE BILL OF MATERIAL ON LAST PAGE



RIGHT

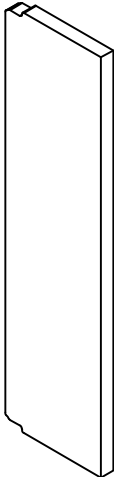
TOP

5.894

22.394

0.000

FRONT



Isometric View



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Max 3.0mm

Part Number Numéro Pièce 5412ESQT242006THI-RS	Rev. 0	13 16
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SEE BILL OF MATERIAL ON LAST PAGE

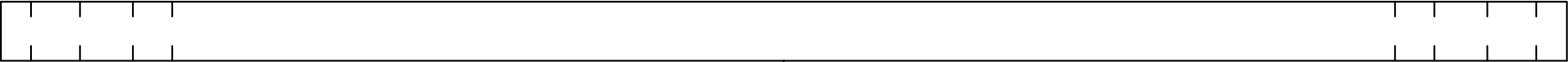
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Tolerance ±1/32" unless otherwise specified

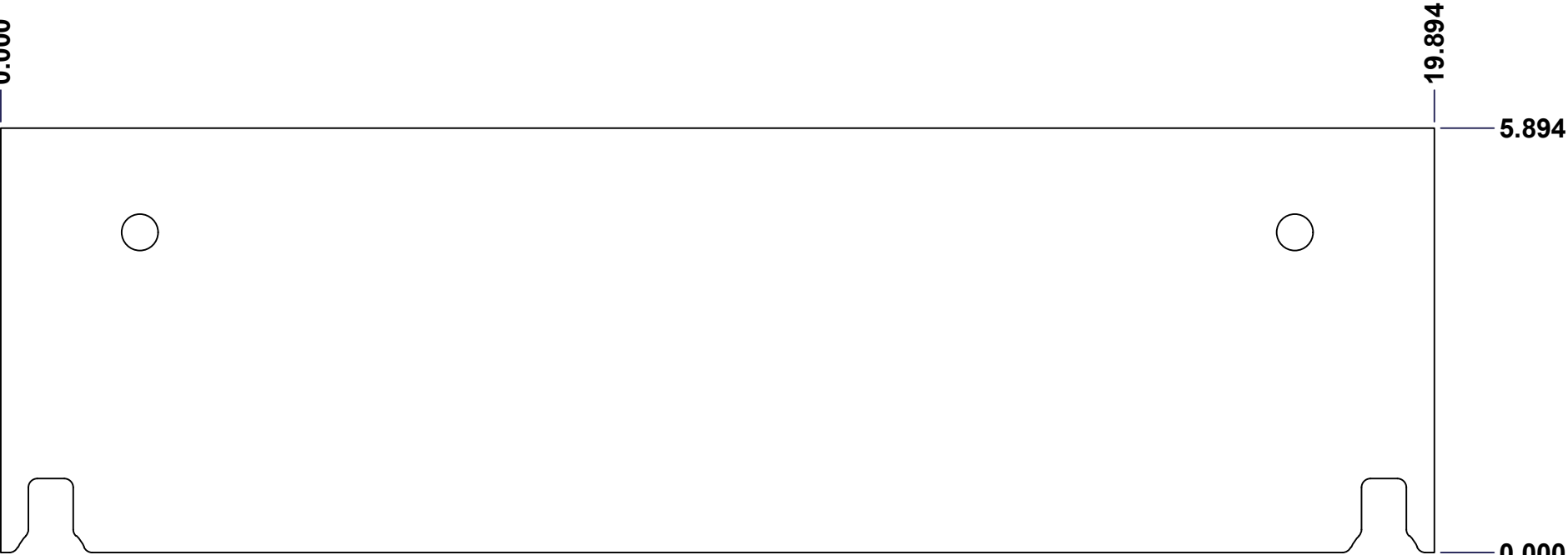
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Tolérance ±1/32" sauf spécification contraire

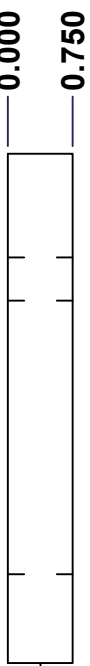
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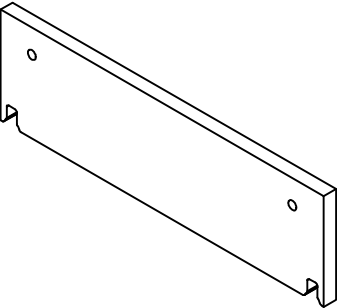
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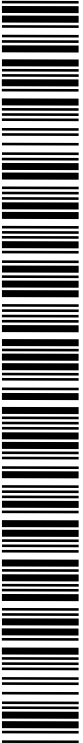
FRONT



RIGHT



Isometric View

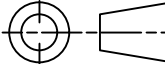


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESQT 24" x 20" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242006THI-TP

Rev. 14

0

16

SEE BILL OF MATERIAL ON LAST PAGE

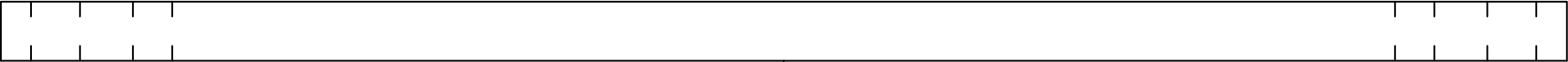
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Tolerance ±1/32" unless otherwise specified

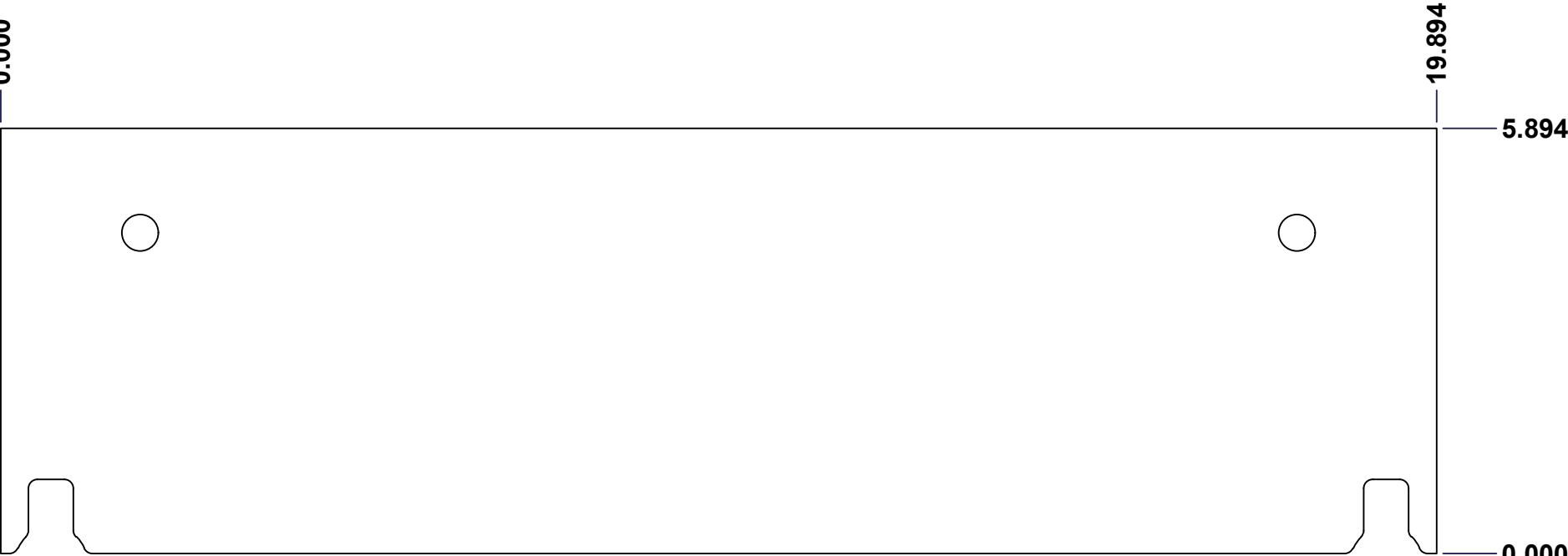
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Tolérance ±1/32" sauf spécification contraire

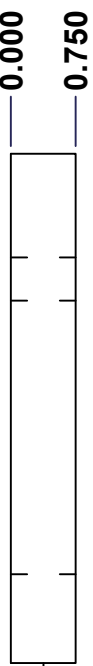
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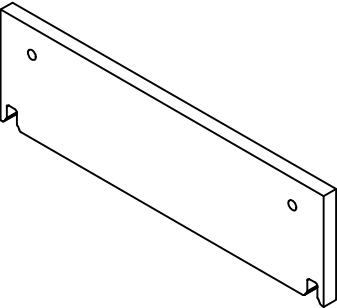
TOP



FRONT



RIGHT



Isometric View

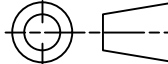


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESQT 24" x 20" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242006THI-BT

Rev.

15

0

16

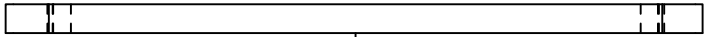
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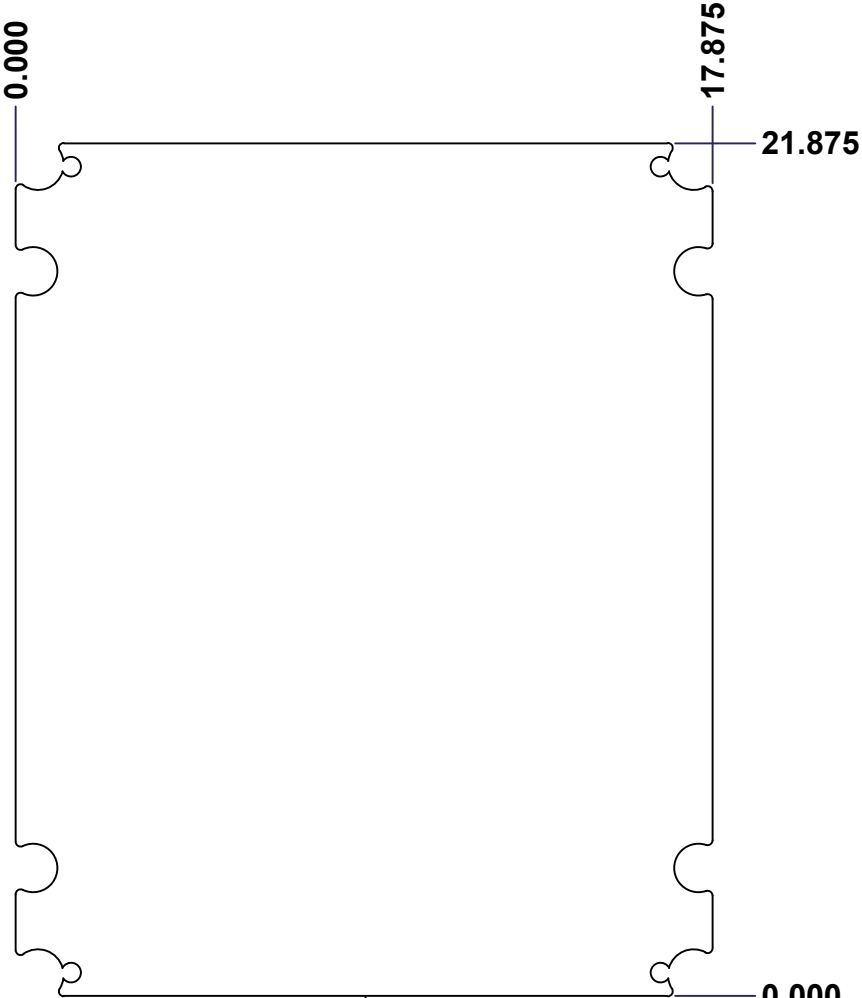
Tolerance $\pm 1/32$ " unless otherwise specified

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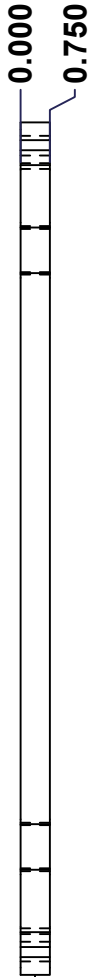
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

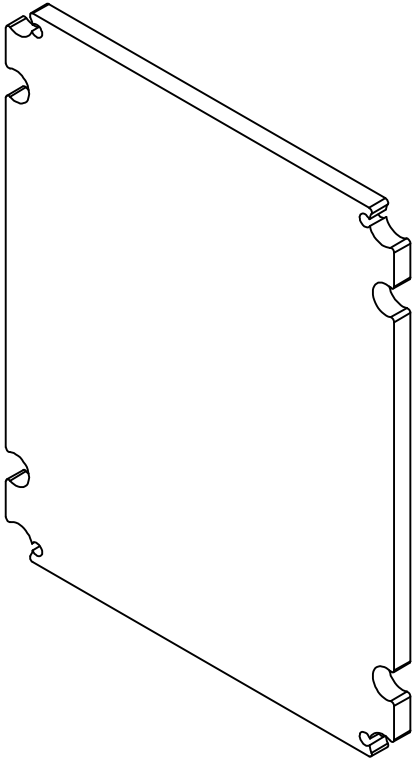


FRONT

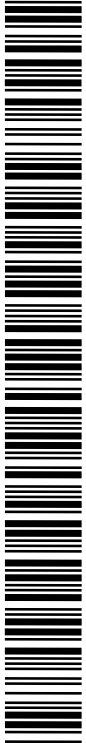


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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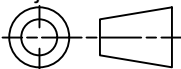


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date	23-Jan-07
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description		Detail Rev.	
5412ESQT 24" x 20" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT242006THI-C		0	16

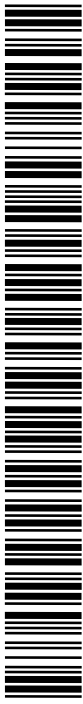
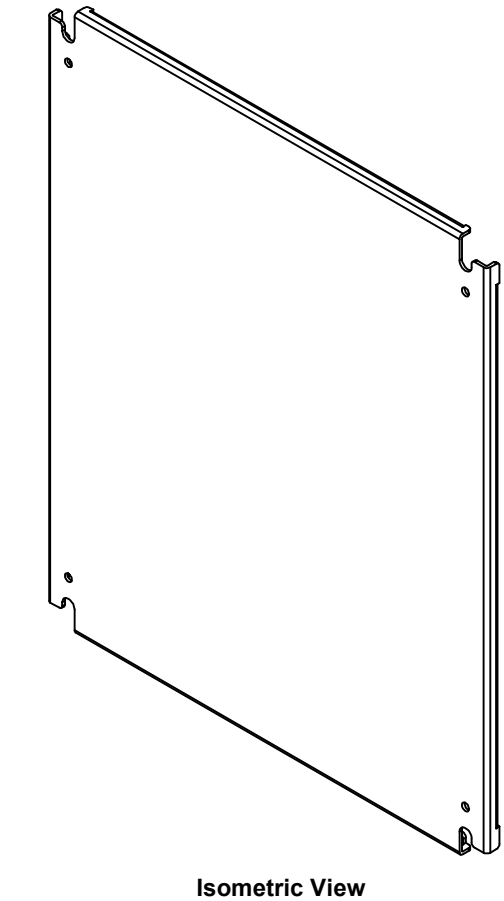
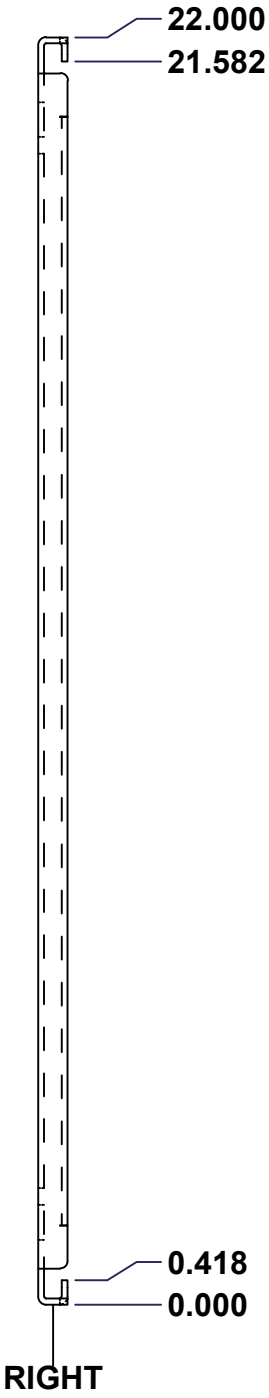
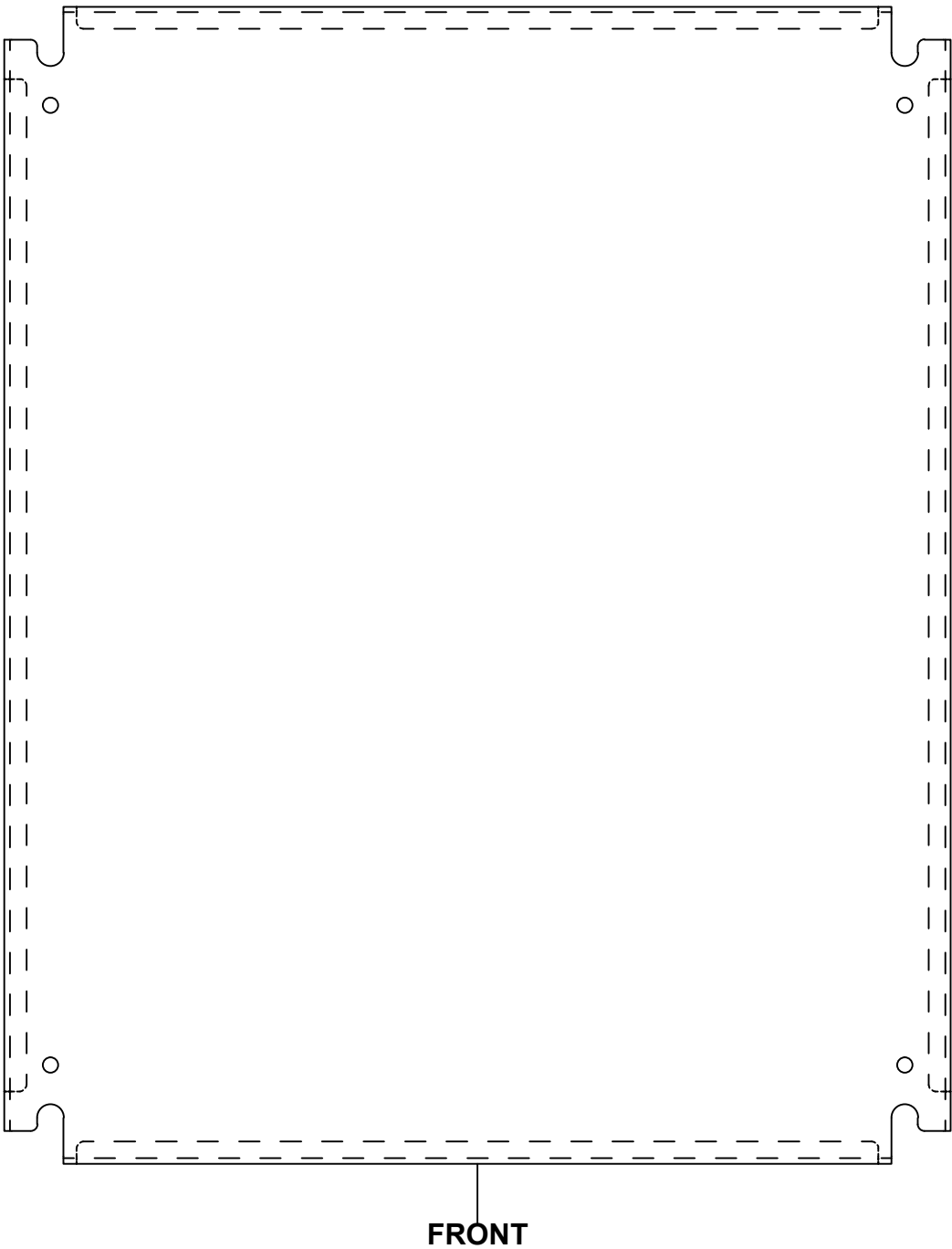
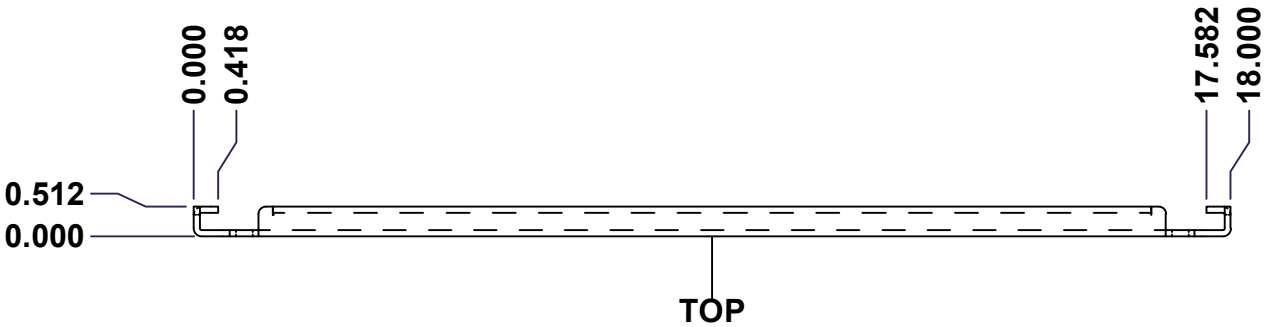
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Tolerance $\pm 1/32"$ unless otherwise specified

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Tolérance $\pm 1/32''$ sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

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		 Max 3.0mm	
Customer Client		Projection	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP2420G		Rev. 0	1 2

