

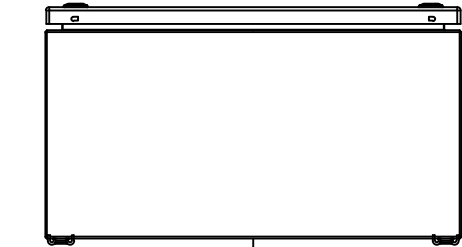
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Tolerance ±1/32" unless otherwise specified

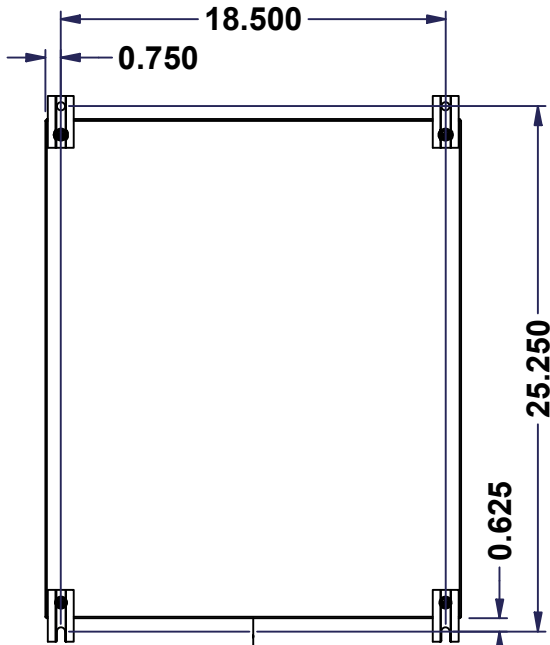
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Tolérance ±1/32" sauf spécification contraire

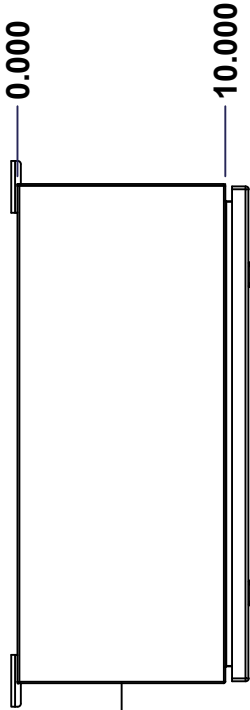
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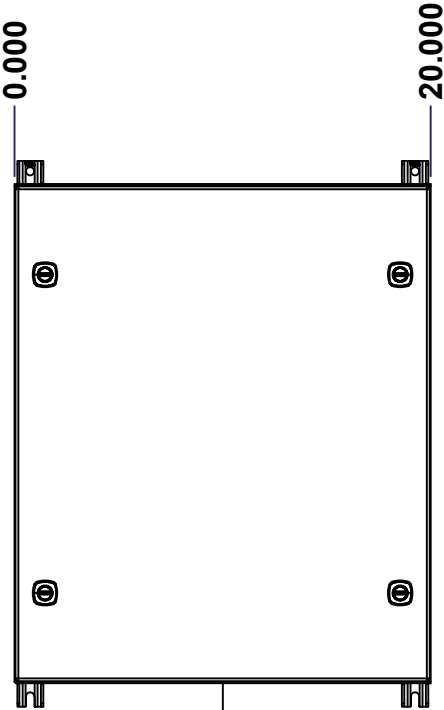
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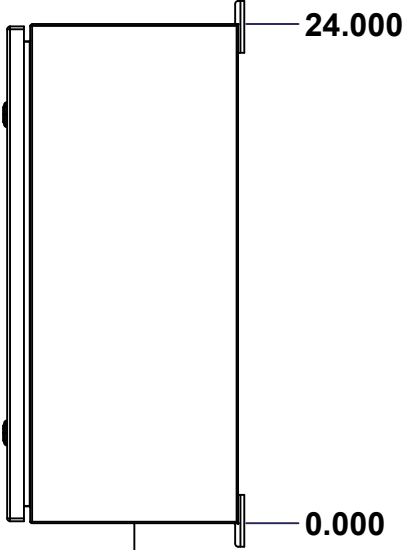
BACK



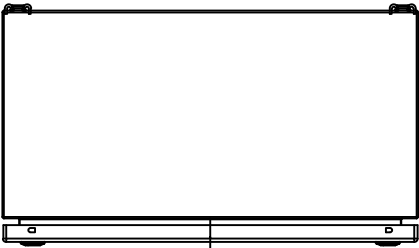
LEFT



FRONT

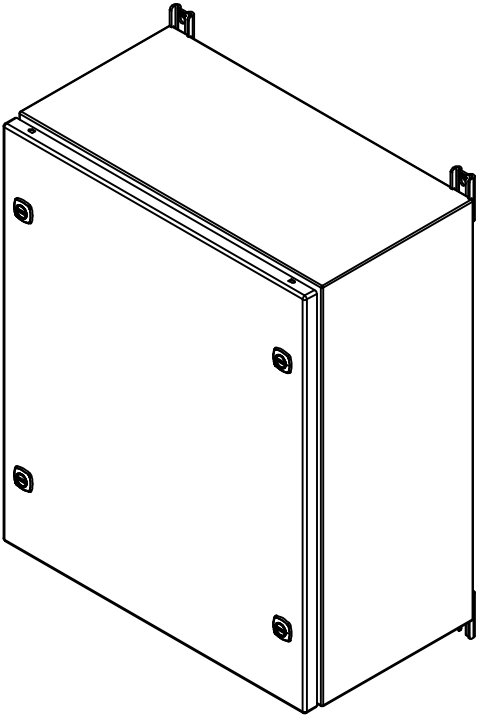


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

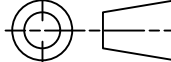


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 18-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESQT 24" x 20" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT242010TH			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE

ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

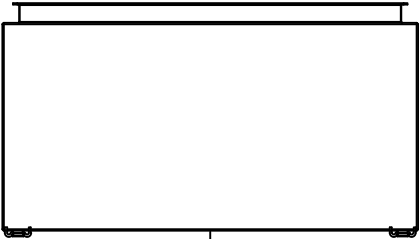
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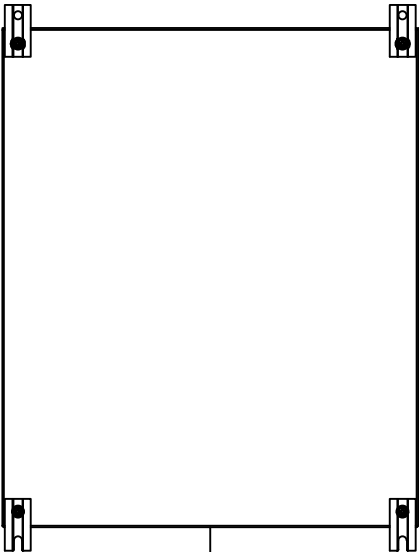
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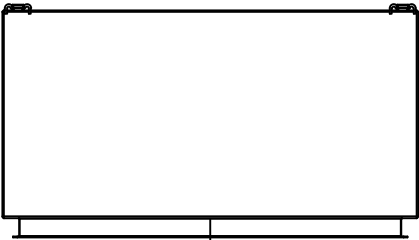
Tolérance $\pm 1/32"$ sauf spécification contraire



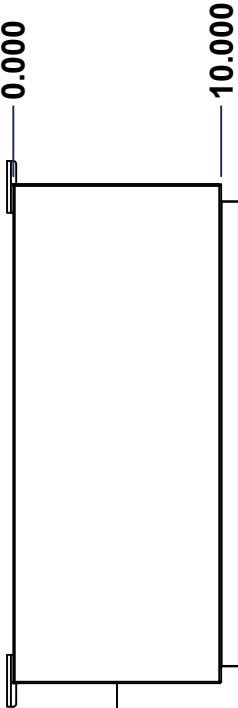
TOP



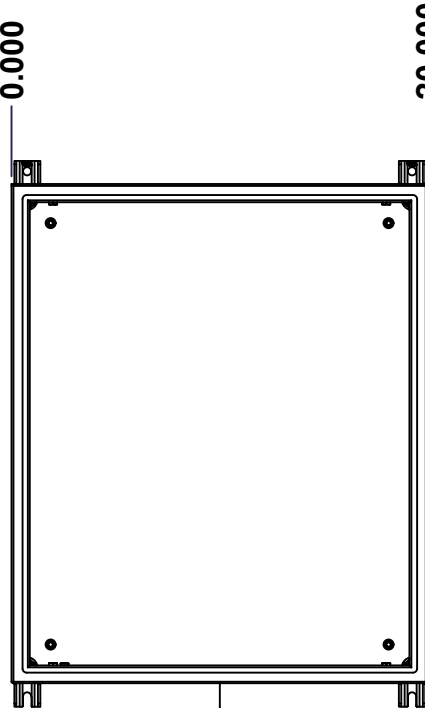
BACK



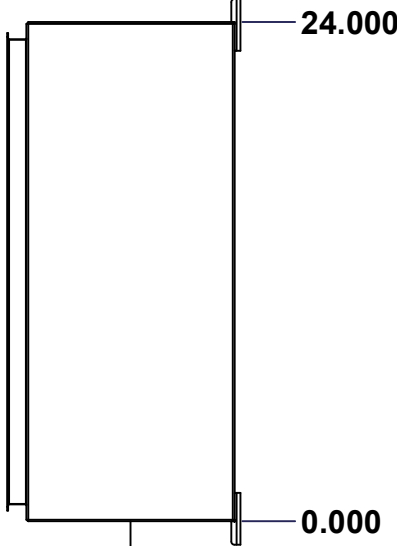
BOTTOM



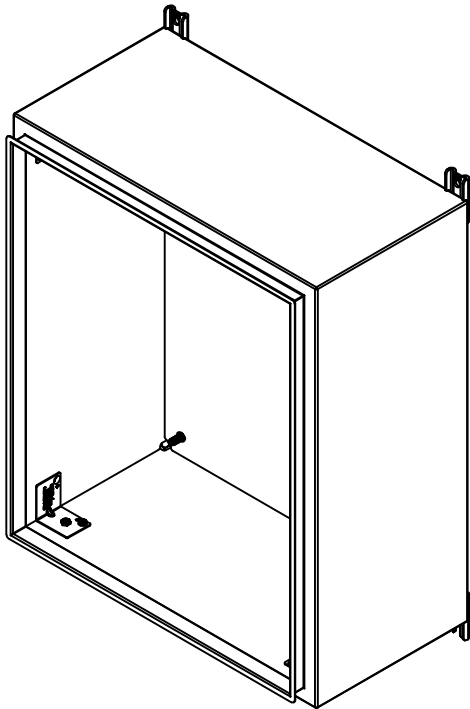
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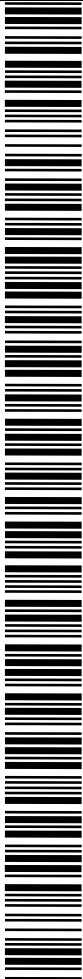
FRONT



RIGHT



Isometric View



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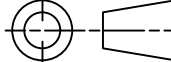


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 24" x 20" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242010THB

Rev.

3

0

16

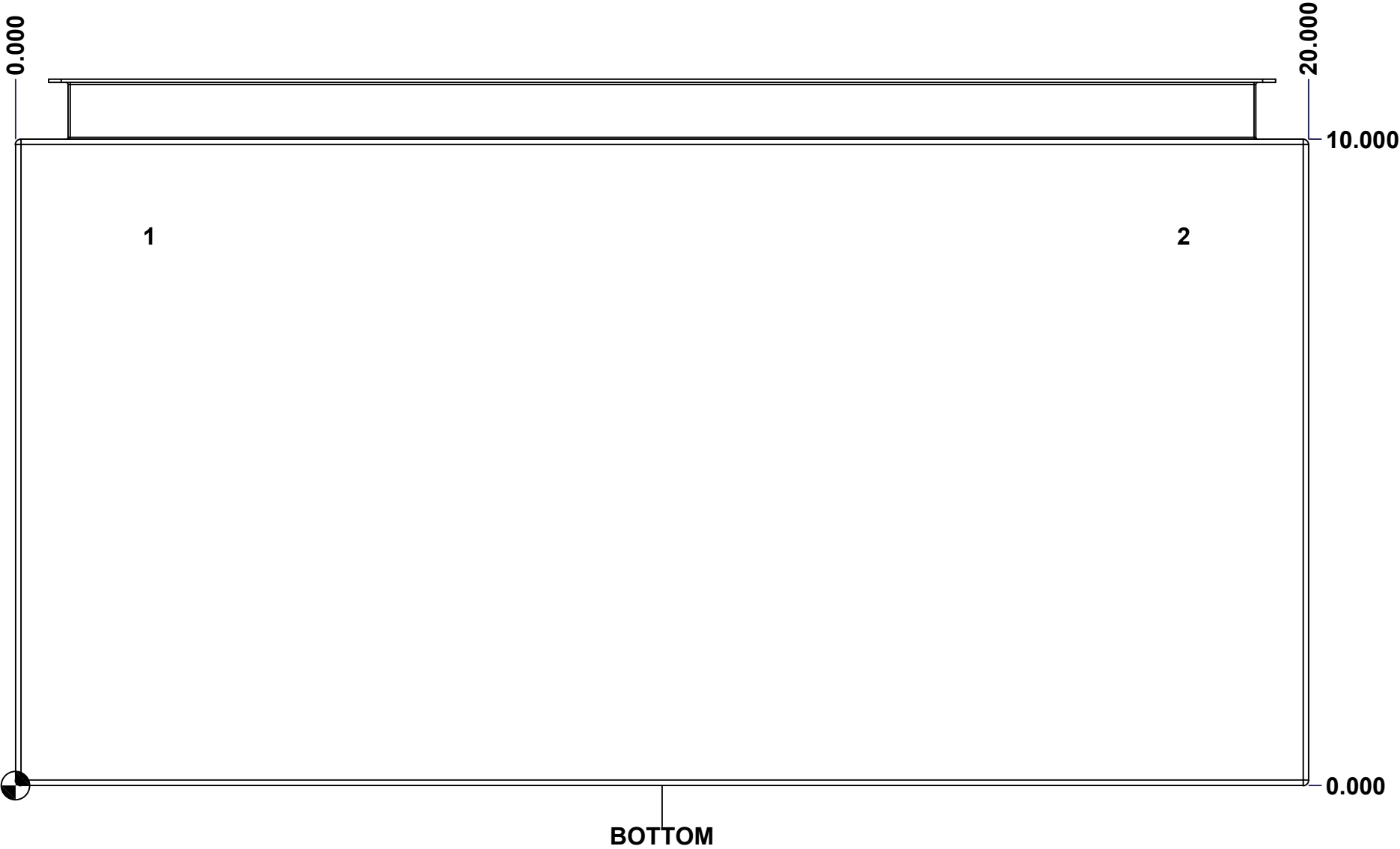
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Technical drawing of a rectangular body, labeled "5412ESQT 24" x 20" x 10" Body". The drawing shows the top view of the body, which is a rectangle with a width of 20.000 and a height of 10.000. The origin (0.000) is at the top-left corner. The X-axis is horizontal, with X- to the left and X+ to the right. The Y-axis is vertical, with Y+ upwards and Y- downwards. The drawing is labeled "TOP" at the bottom center. The body is divided into two sections, labeled "1" and "2", by a vertical line. Section 1 is on the left and section 2 is on the right. The drawing is a technical drawing of a rectangular body, labeled "5412ESQT 24" x 20" x 10" Body". The drawing shows the top view of the body, which is a rectangle with a width of 20.000 and a height of 10.000. The origin (0.000) is at the top-left corner. The X-axis is horizontal, with X- to the left and X+ to the right. The Y-axis is vertical, with Y+ upwards and Y- downwards. The drawing is labeled "TOP" at the bottom center. The body is divided into two sections, labeled "1" and "2", by a vertical line. Section 1 is on the left and section 2 is on the right.

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	18.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 24" x 20" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT242010THB	0	16

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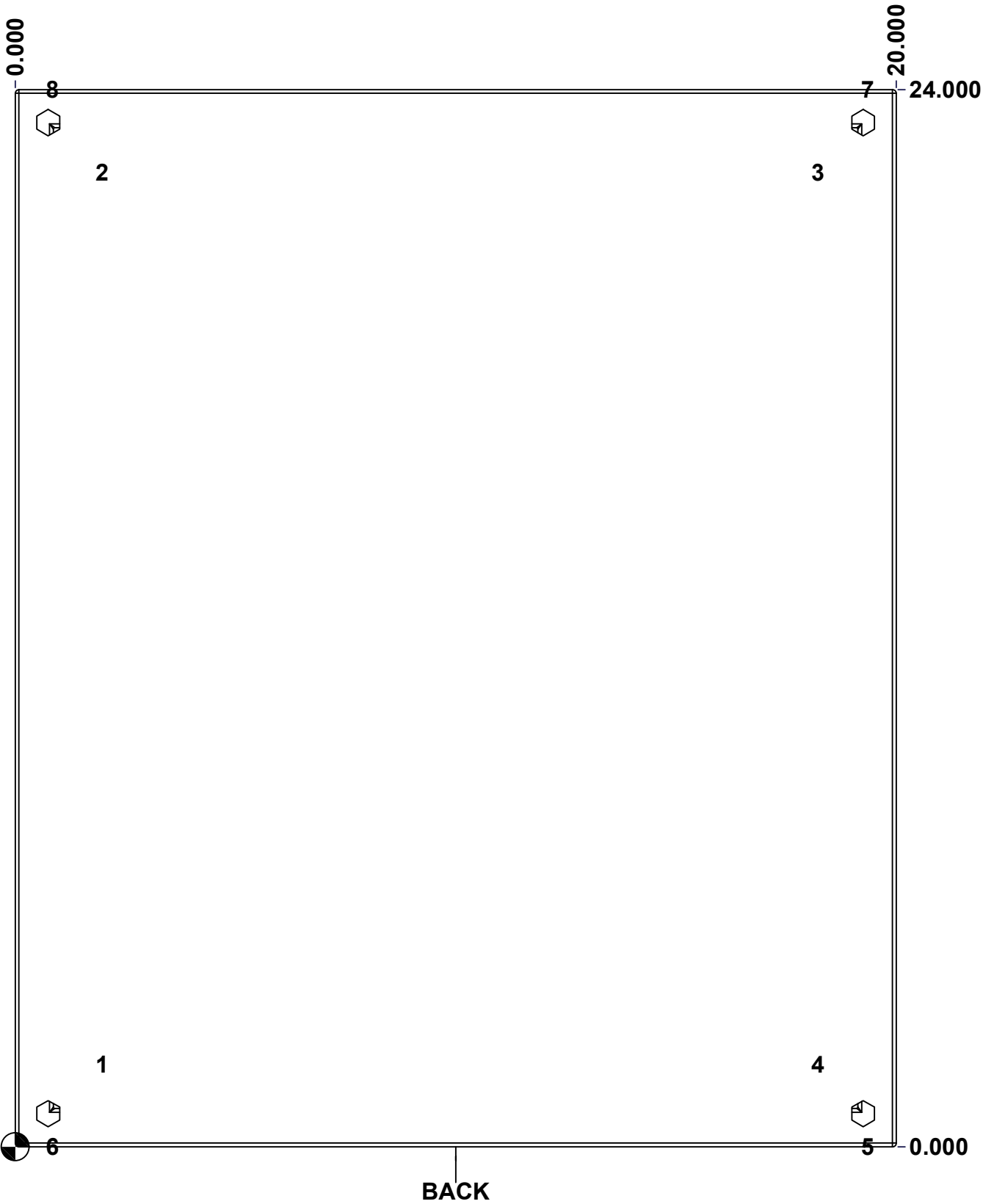
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	19.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 24" x 20" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT242010THB	0	16

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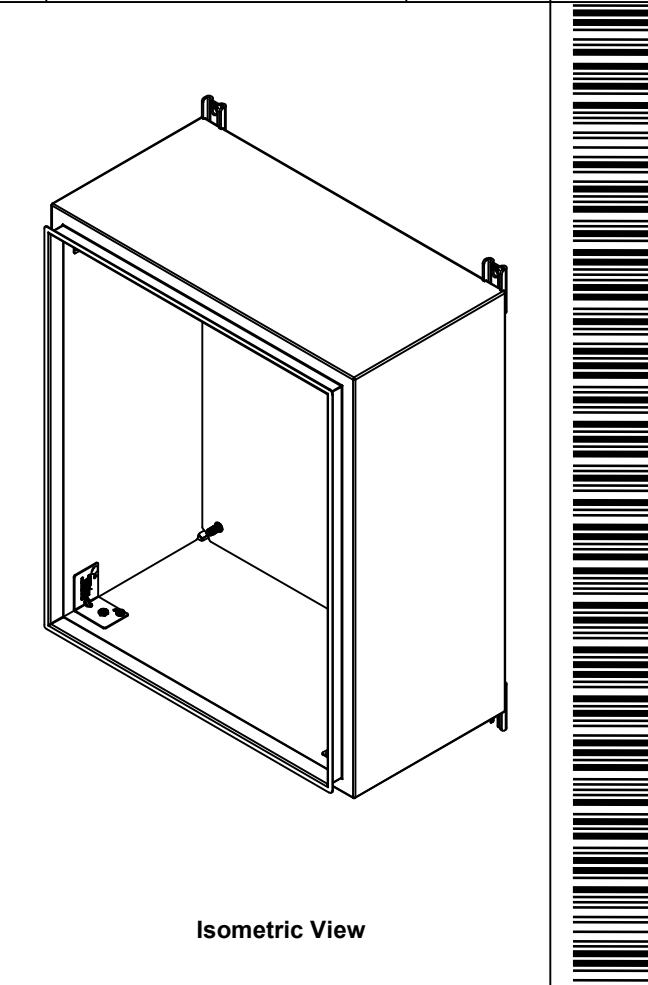
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Tolerance ±1/32" unless otherwise specified

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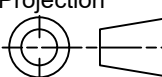
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



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1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT242010THI-RS	0	5412ESQT 24" x 20" Right Insulation
1	5412ESQT242010THI-LS	0	5412ESQT 24" x 20" Left Insulation
1	5412ESQT242010THI-BT	0	5412ESQT 24" x 20" Top and Bottom Insulation
1	5412ESQT242010THI-TP	0	5412ESQT 24" x 20" Top and Bottom Insulation
1	5412ESQT242010THI-B	0	5412ESQT 24" x 20" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT242010THB-P	0	5412ESQT 24" x 20" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 18-Jul-23	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)					
Color Couleur Asa-61 Grey			Finish Fini Smooth		
Description 5412ESQT 24" x 20" x 10" Body				Detail Rev.	
Part Number Numéro Pièce 5412ESQT242010THB				Rev. 0	7 16

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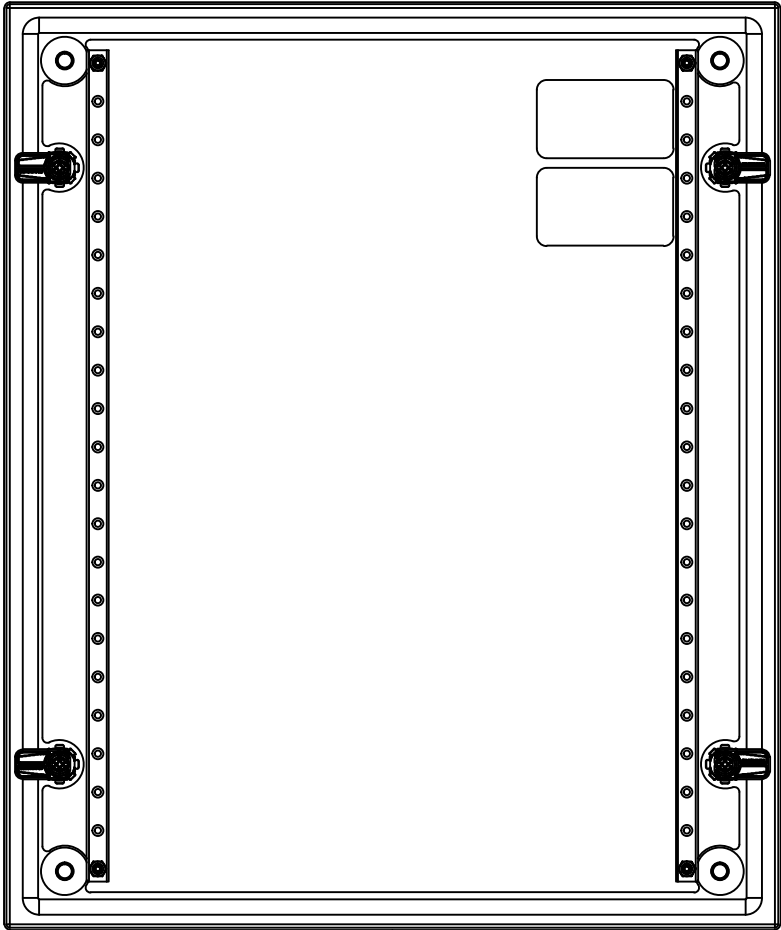
Tolerance ±1/32" unless otherwise specified

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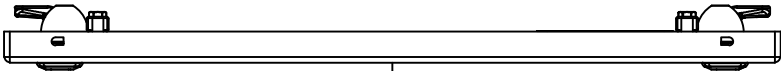
Tolérance ±1/32" sauf spécification contraire



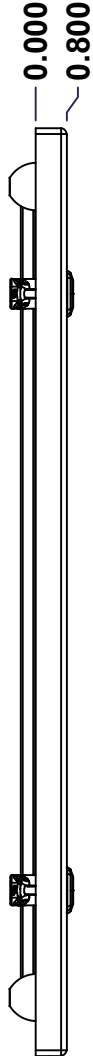
TOP



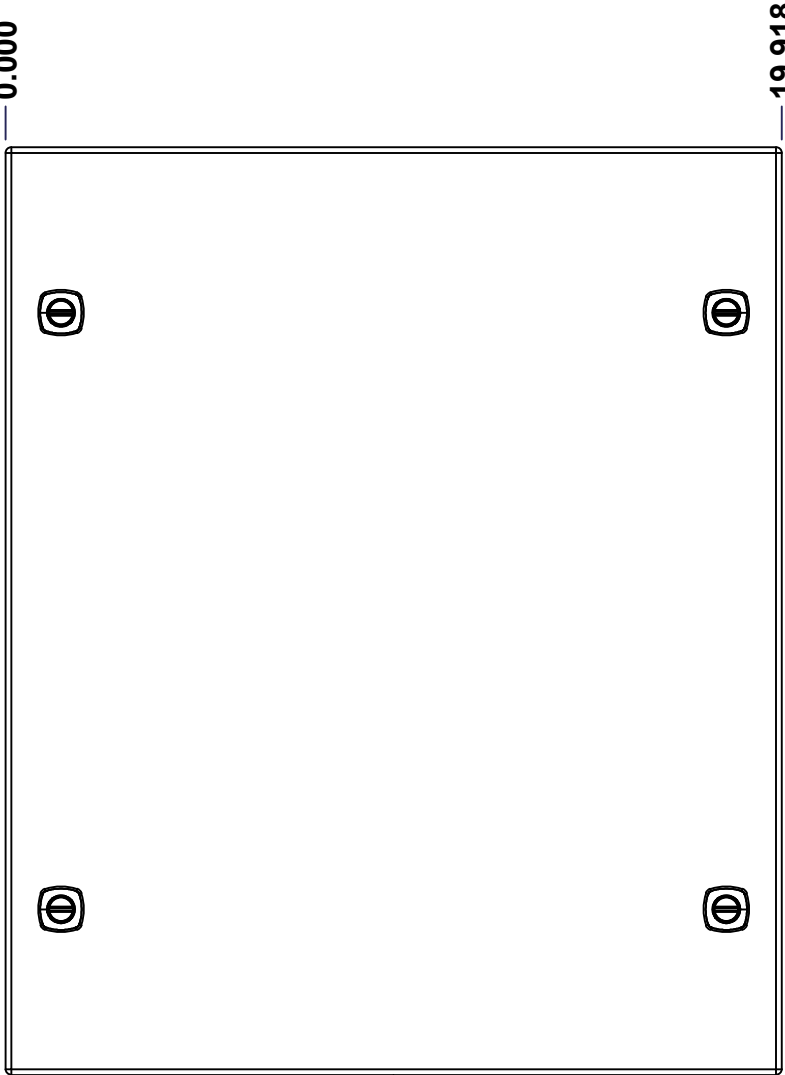
BACK



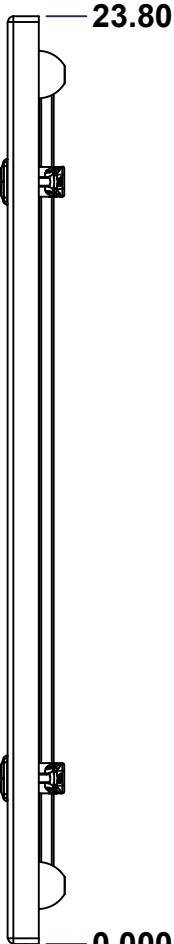
BOTTOM



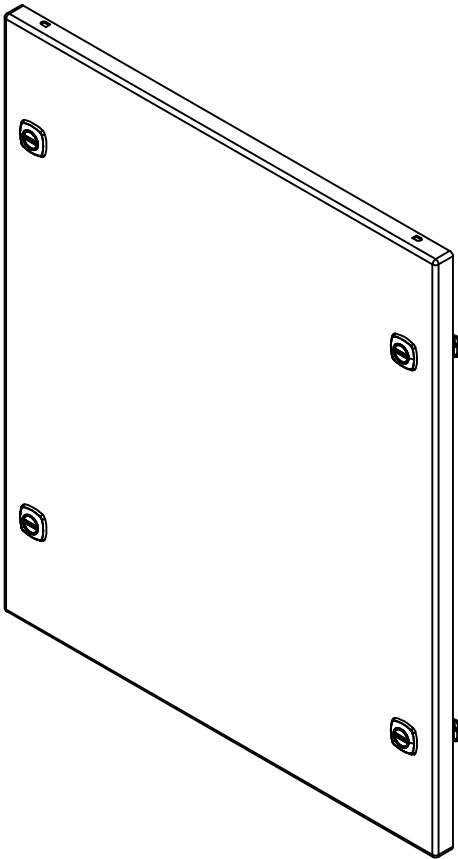
LEFT



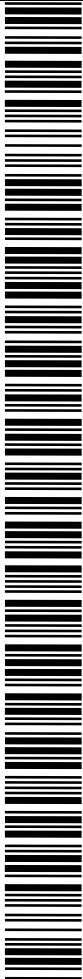
FRONT



RIGHT



Isometric View



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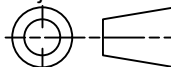


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

18-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242010THC

Rev.

8

0

16

SEE BILL OF MATERIAL ON LAST PAGE

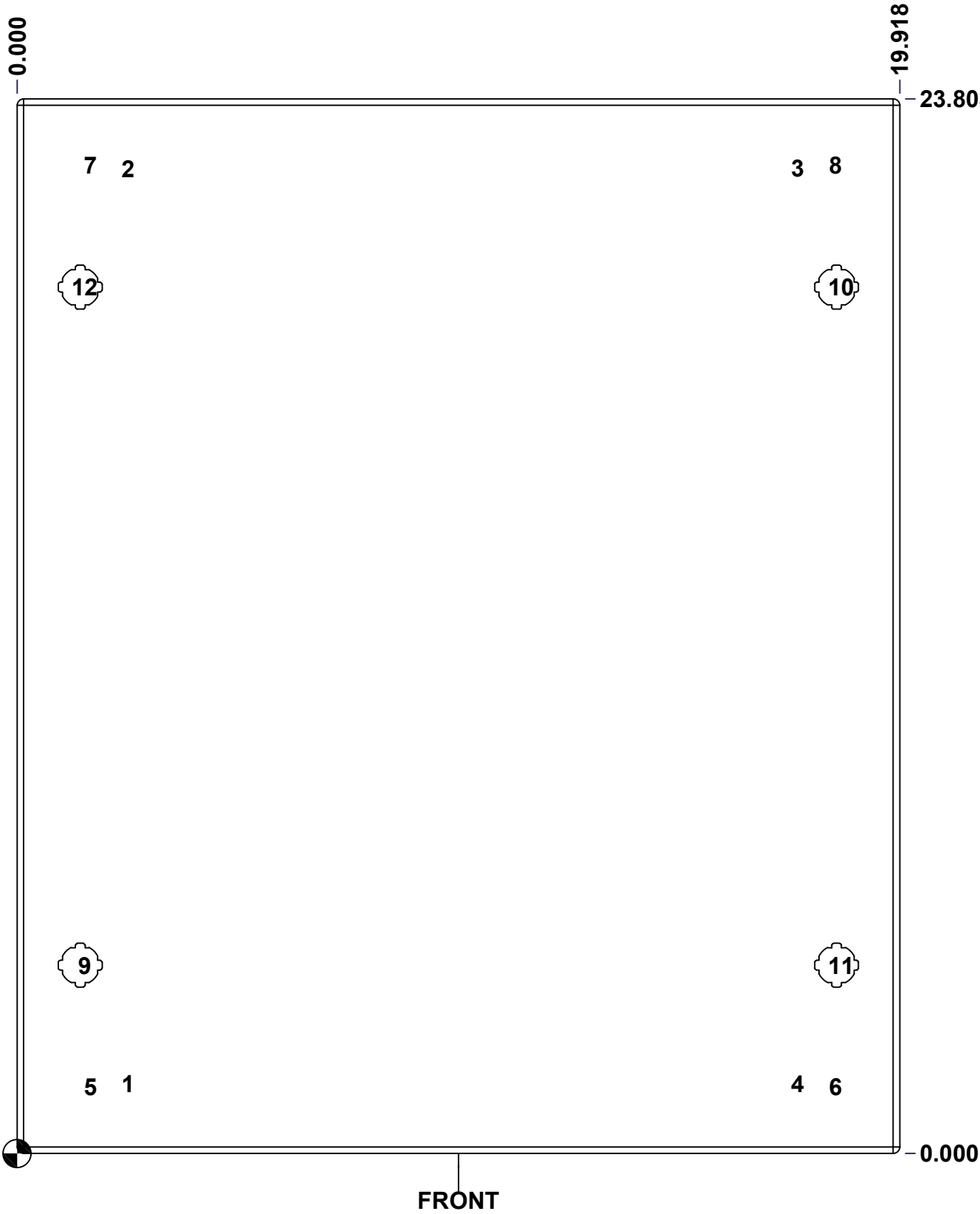
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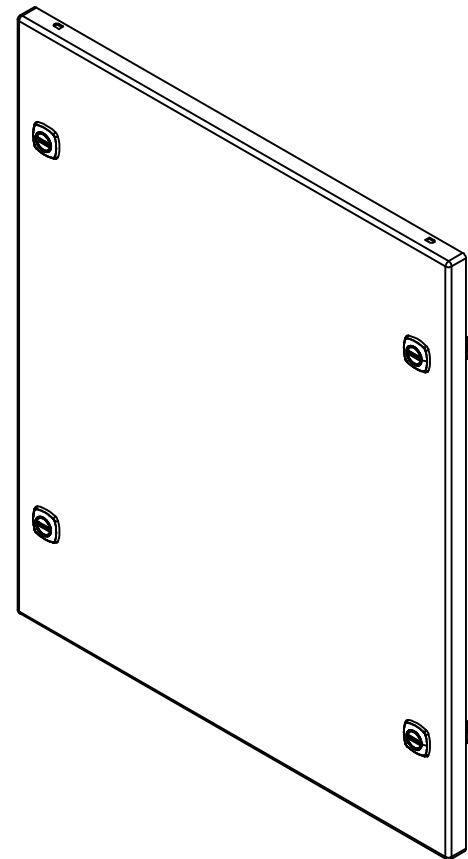
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.567	STUD M6 x 18mm (Inside)
2	2.401	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	18.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	22.303	STUD M6 x 18mm (Inside)
8	18.368	22.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	4.250	880 SCQ4-SL
10	18.494	19.553	880 SCQ4-SL
11	18.494	4.250	880 SCQ4-SL
12	1.424	19.553	880 SCQ4-SL



	Description	Status	
	5412ESQT 24" x 20" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT242010THC	0	16

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Isometric View

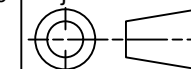


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Flatness	
Aplatissement	

Max 3.0mm

6	Projection
---	------------



Customer	
Client	

Date	
------	--

Drawn By
Dessiné Par

BoxCad: BoxCad

Date	18-Jul-23
------	-----------

Material	
Matière	

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color

Asa-61 Grey

Finish

Smooth

Description

5412ESQT 24" x 20" Cover

Detail Rev.

Part Number	
Numéro Pièce	

5412ESQT242010THC

Rev.

0

16

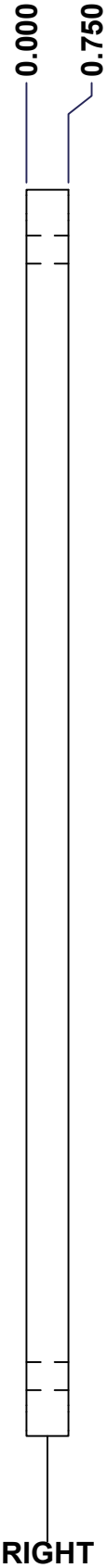
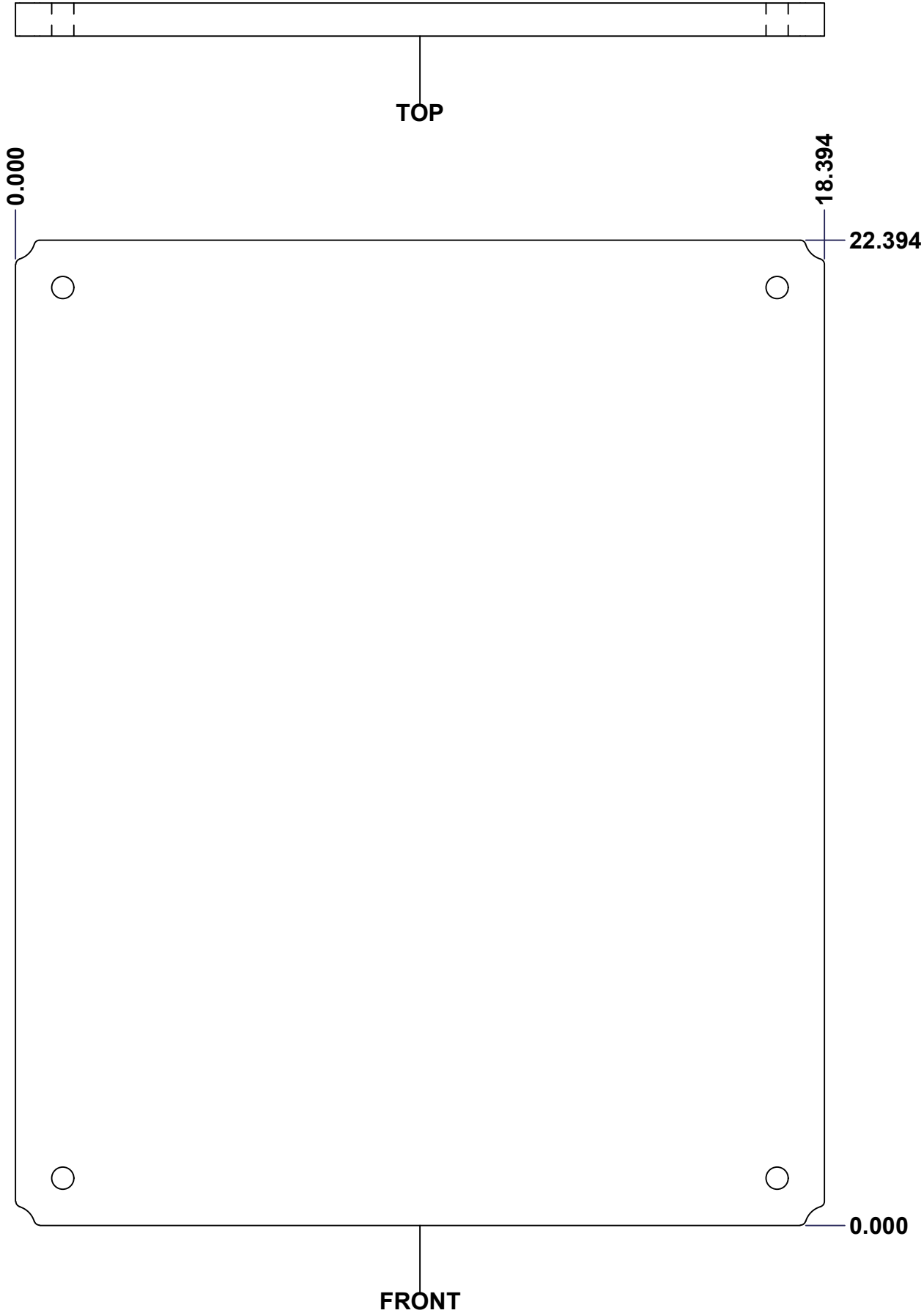
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESQT242010THI-C	0	5412ESQT 24" x 20" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT242010THG	0	5412ESQT 24" x 20" Cover Gasket Part
1	5412ESQT242010THC-P	0	5412ESQT 24" x 20" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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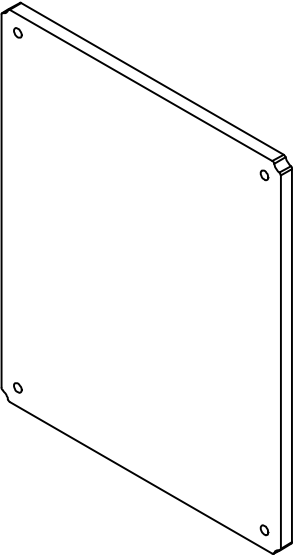
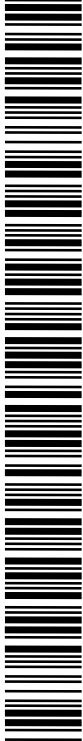
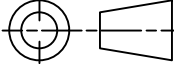
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



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No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
BoxCad: Patrick Deschenes			
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 24" x 20" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESQT242010THI-B		0	16

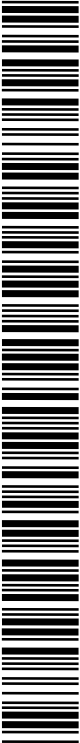
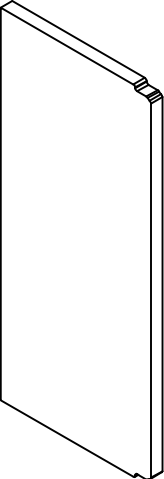
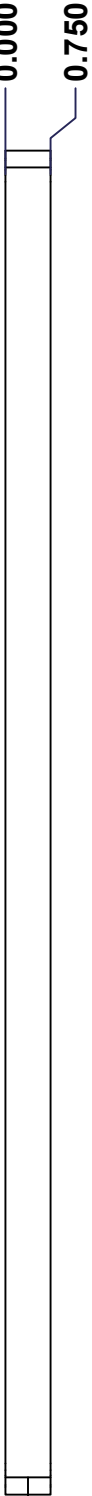
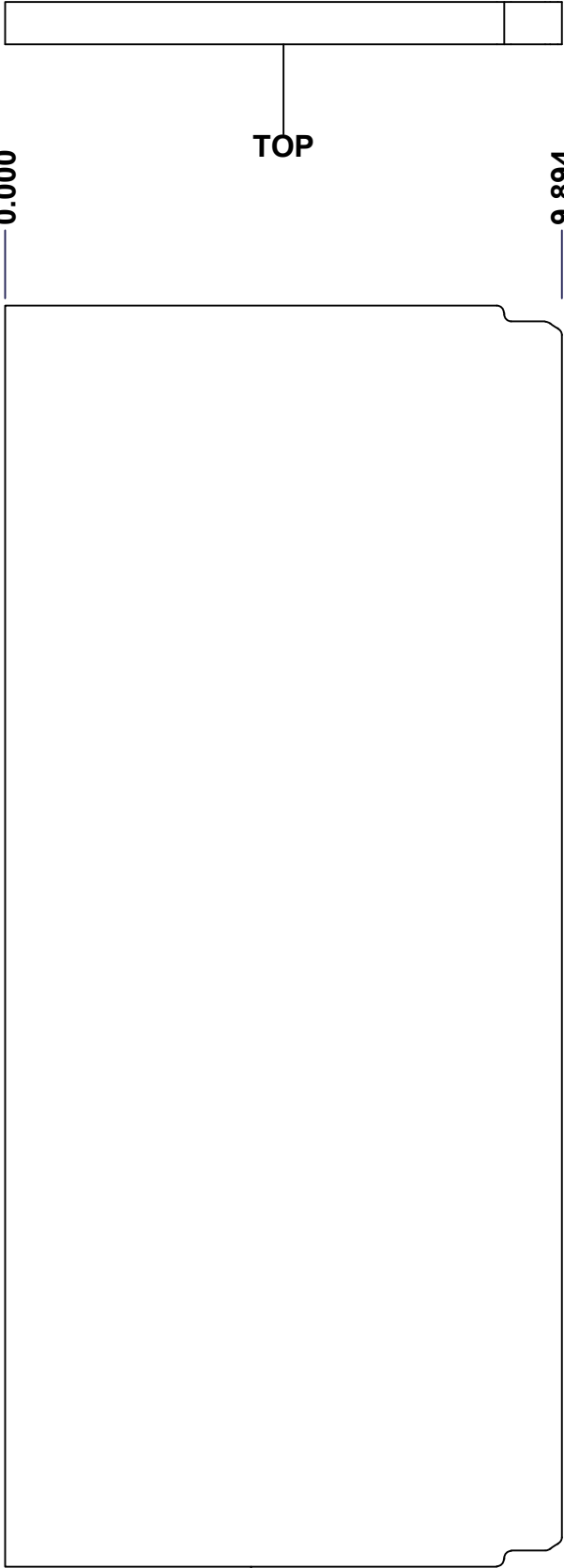
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



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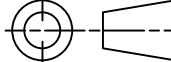


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 24" x 20" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242010THI-LS

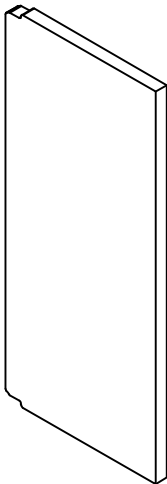
Rev.

12

0

16

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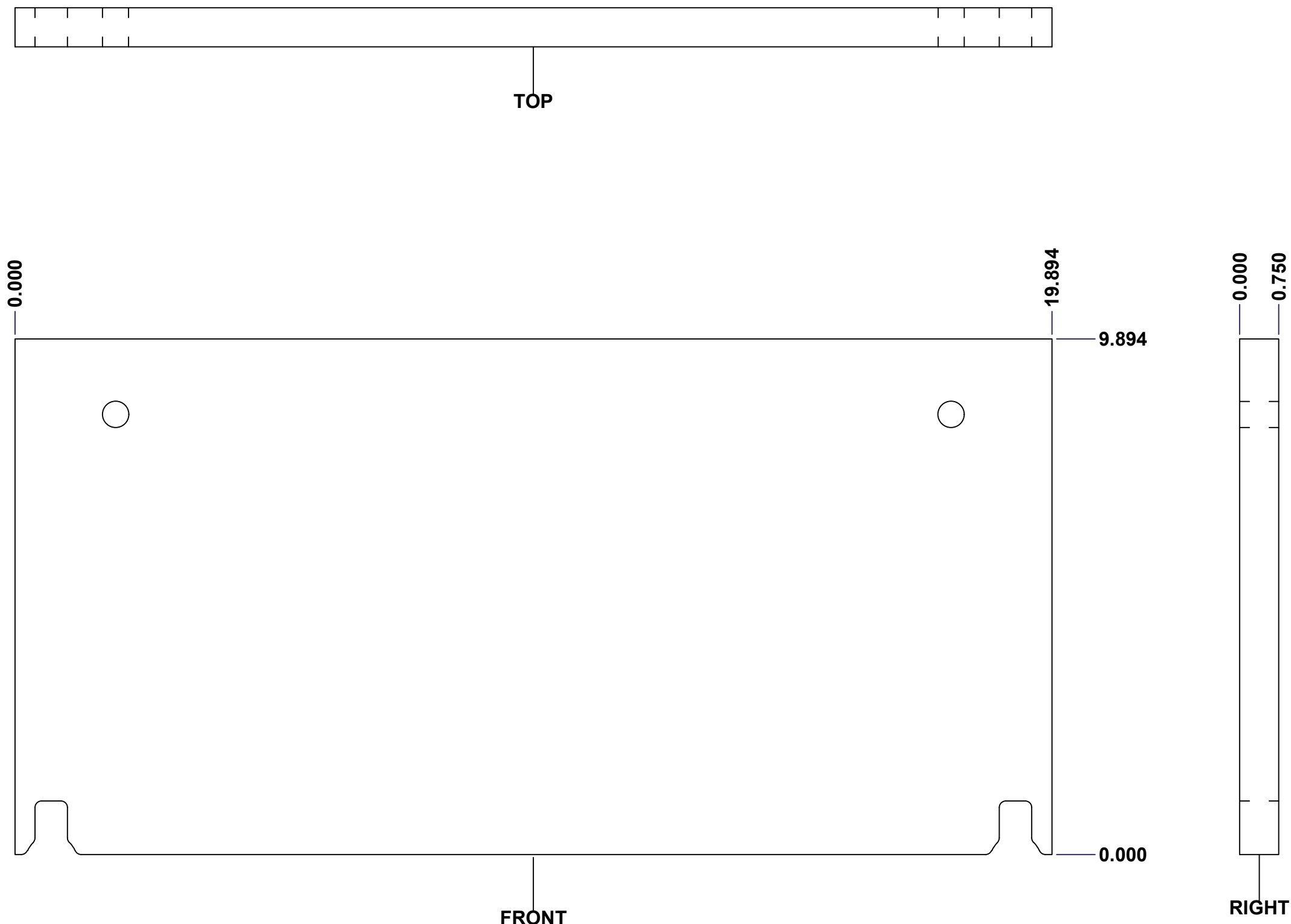
Isometric View

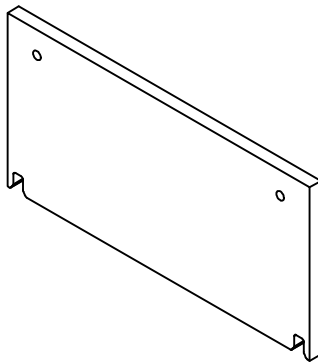
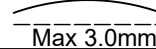
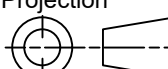


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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description 5412ESQT 24" x 20" Top and Bottom Insulation		Detail Rev.	
Part Number Numéro Pièce		Rev.	14
5412ESQT242010THI-TP		0	16

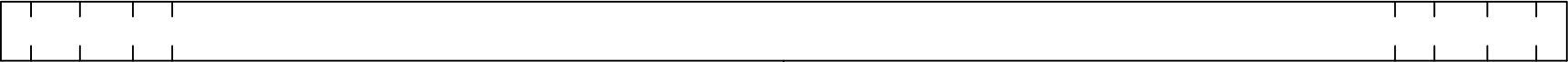
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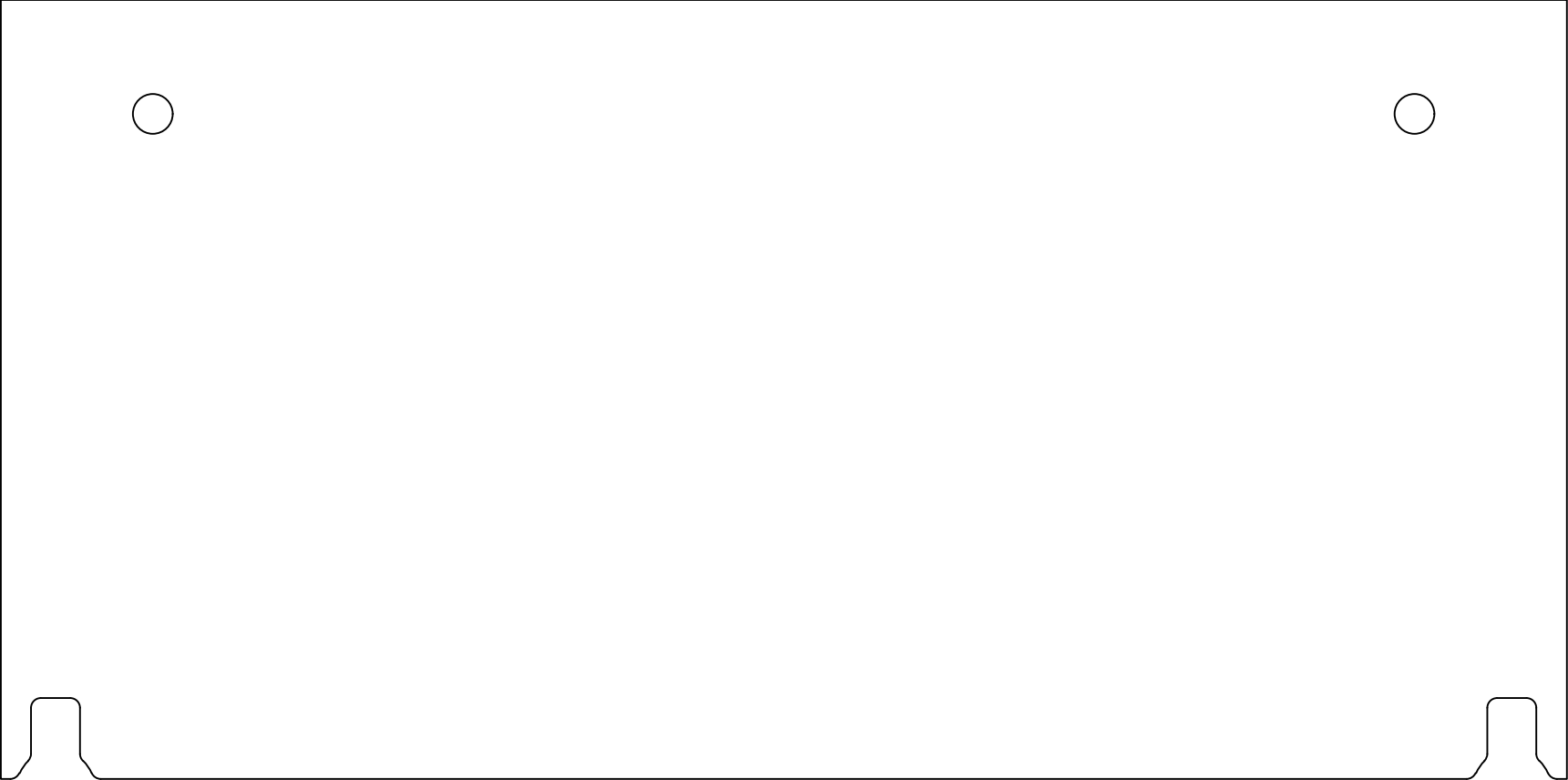
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Tolérance ±1/32" sauf spécification contraire



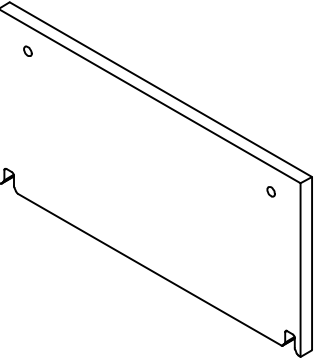
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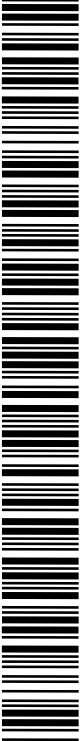
FRONT



RIGHT



Isometric View



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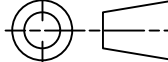


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESQT 24" x 20" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242010THI-BT

Rev.

15

0

16

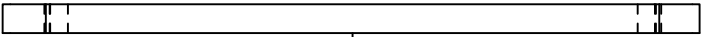
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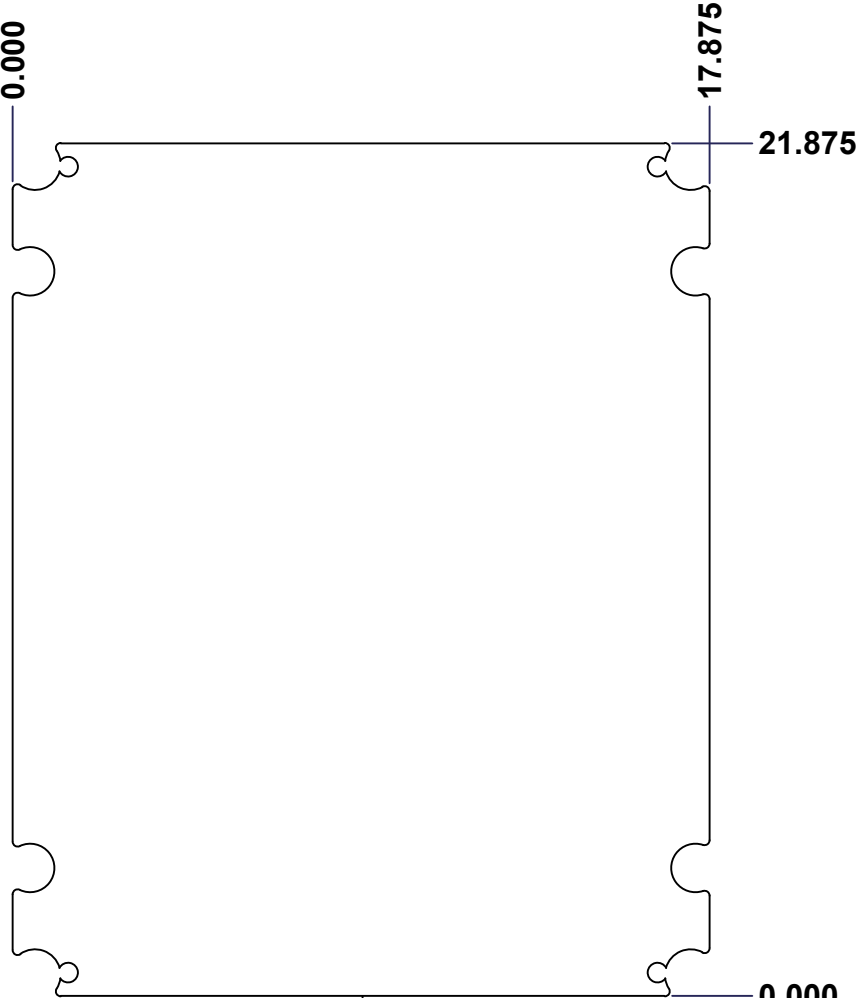
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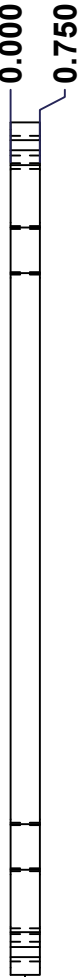
Tolérance $\pm 1/32$ " sauf spécification contraire



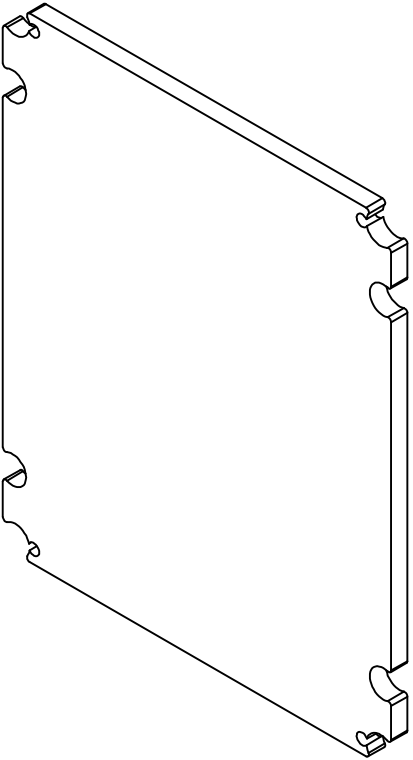
TOP



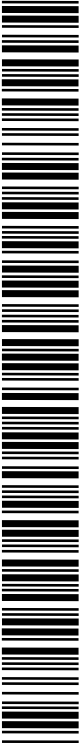
FRONT



RIGHT



Isometric View



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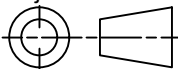


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Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 24" x 20" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242010THI-C

Rev.

16

0

16

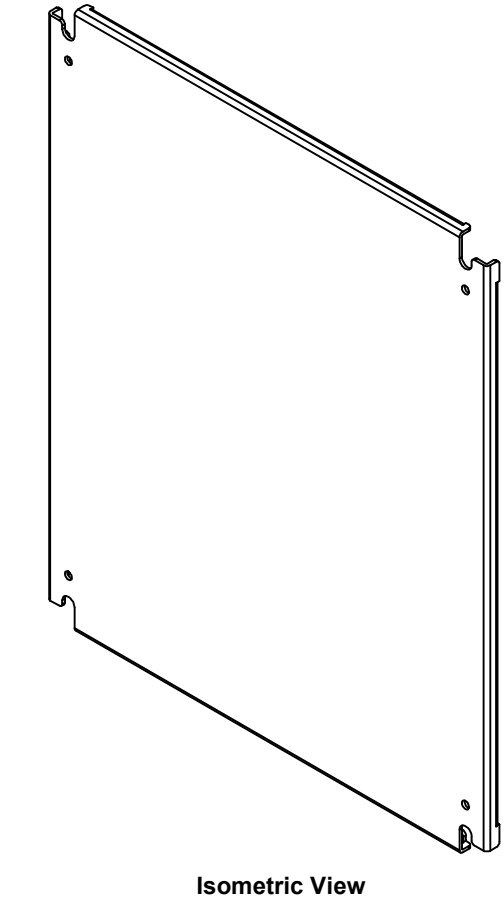
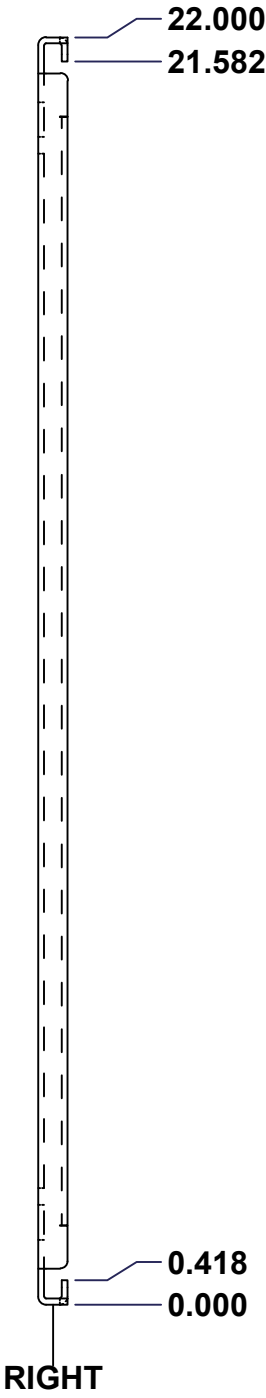
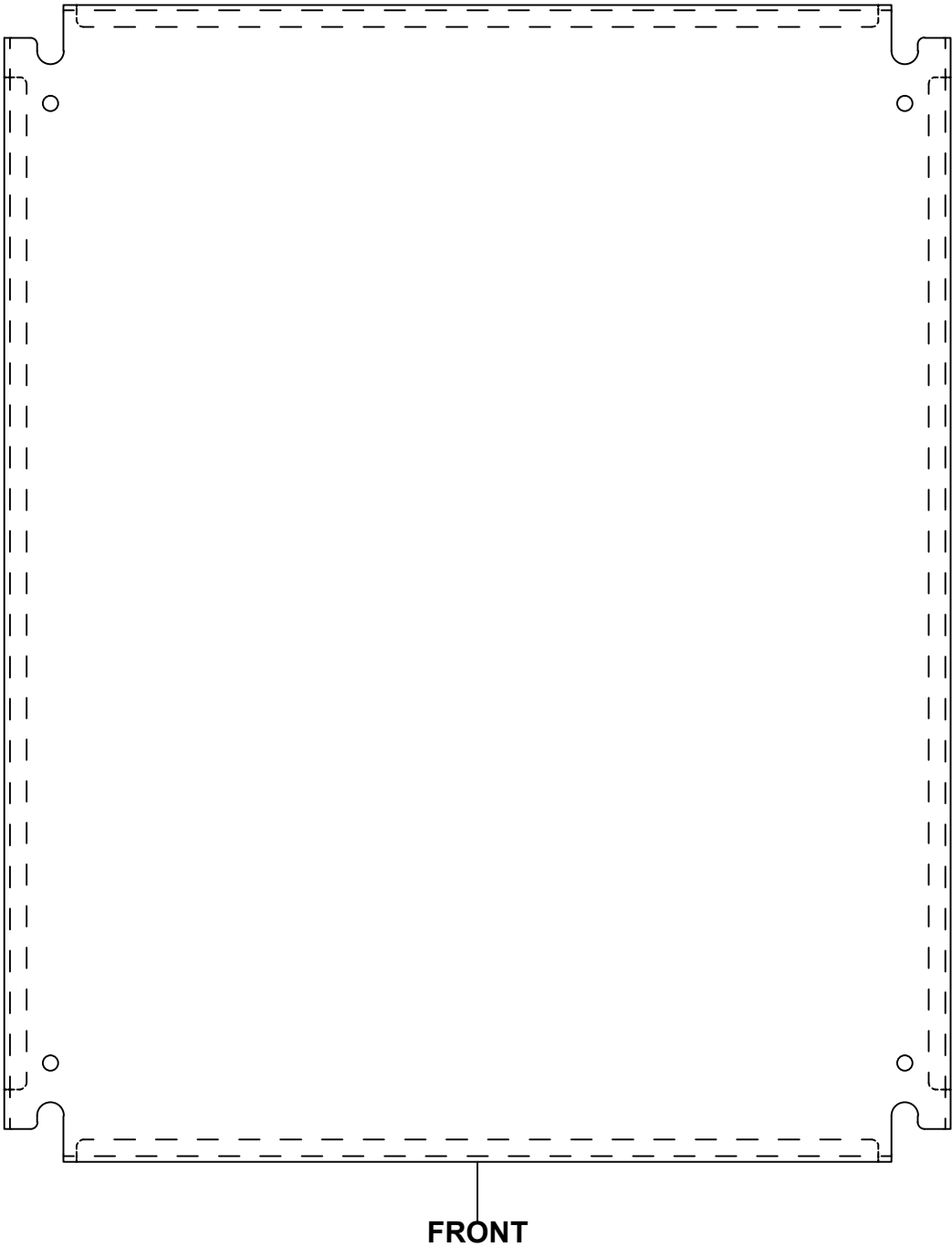
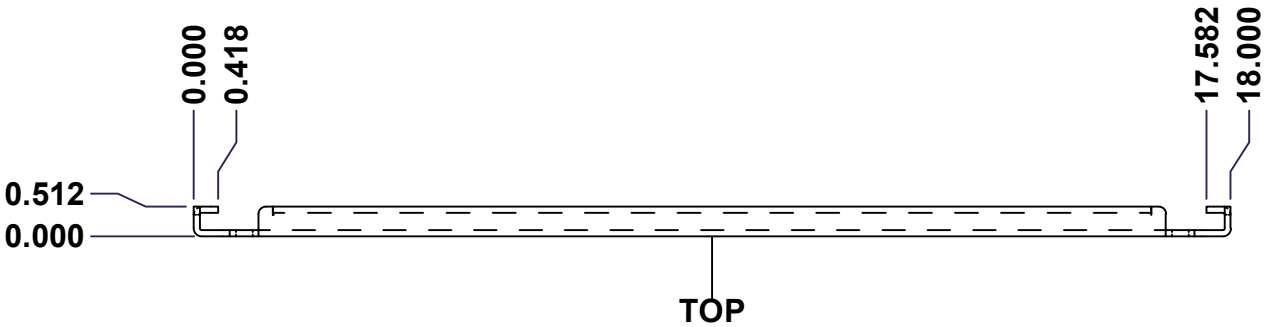
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Tolérance $\pm 1/32"$ sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière See Part List	
Color Couleur See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel	Detail Rev.
Part Number Numéro Pièce 881 SP2420G	Rev. 0

1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

