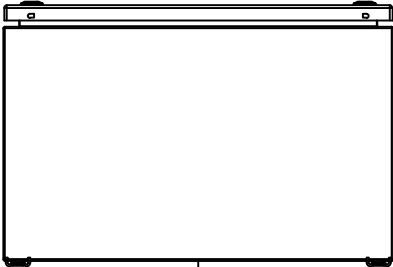


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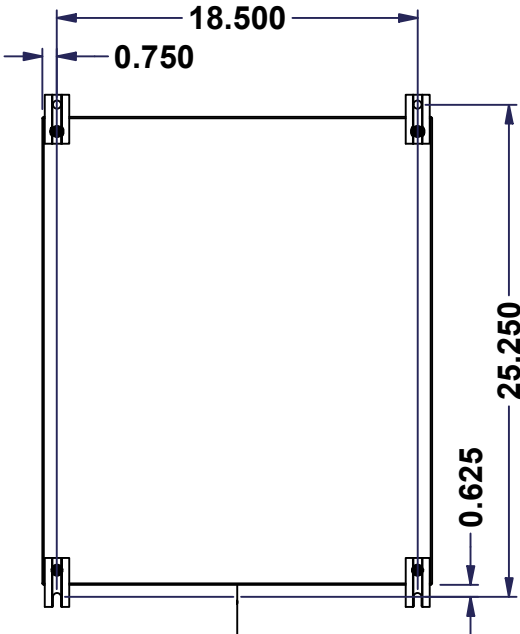
Tolerance $\pm 1/32$ " unless otherwise specified

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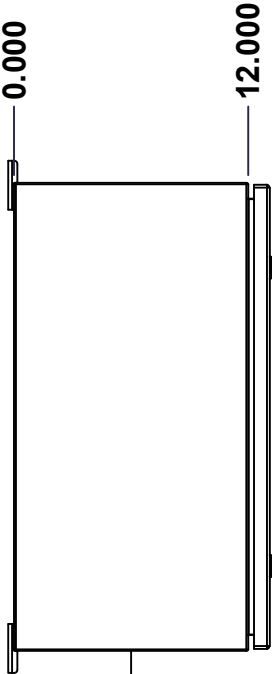
Tolérance $\pm 1/32$ " sauf spécification contraire



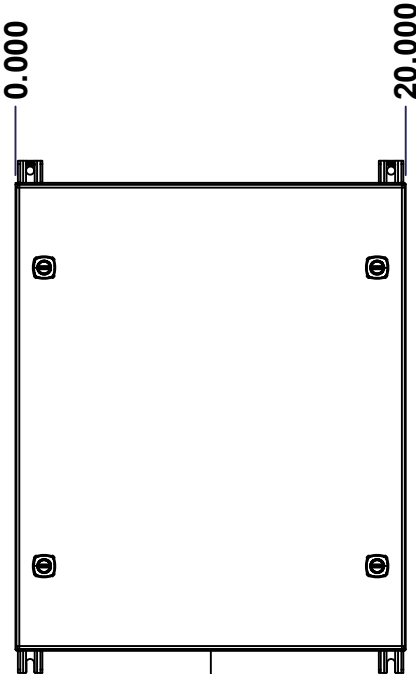
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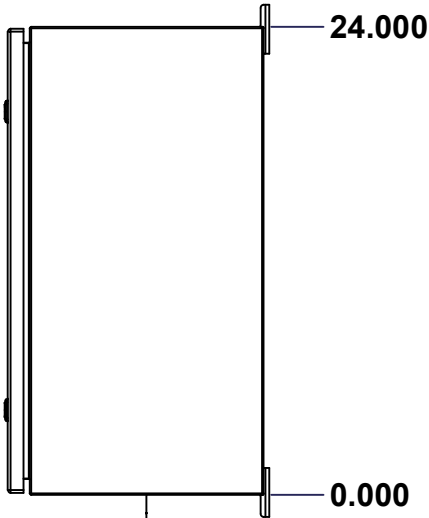
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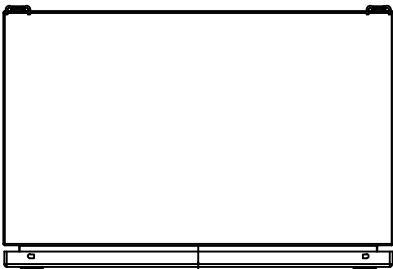
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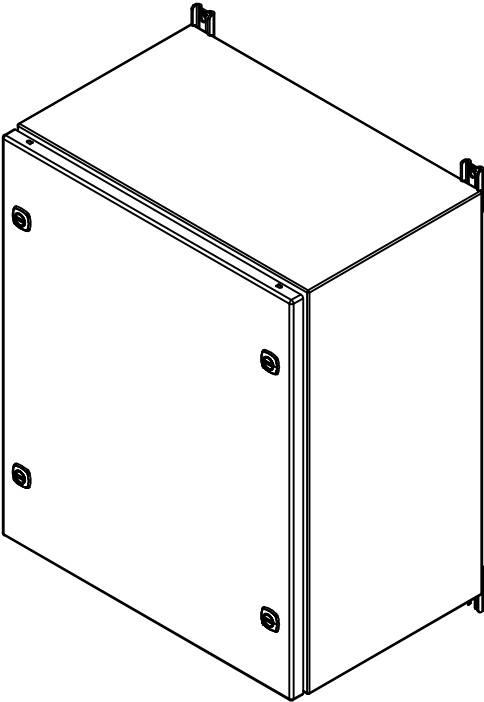
FRONT



RIGHT



BOTTOM



Isometric View



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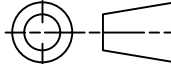


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 24" x 20" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242012TH

Rev.

1

0

16

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE

ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

</

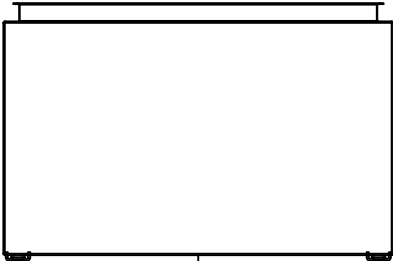
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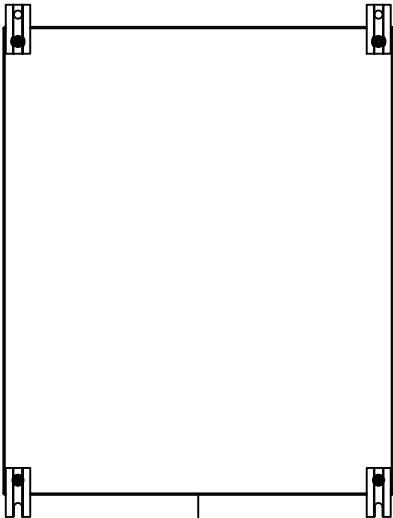
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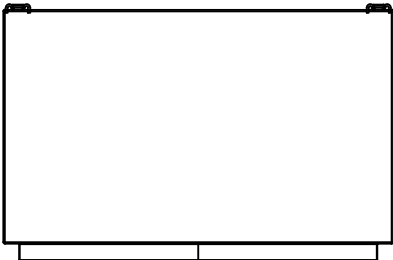
Tolérance ±1/32" sauf spécification contraire



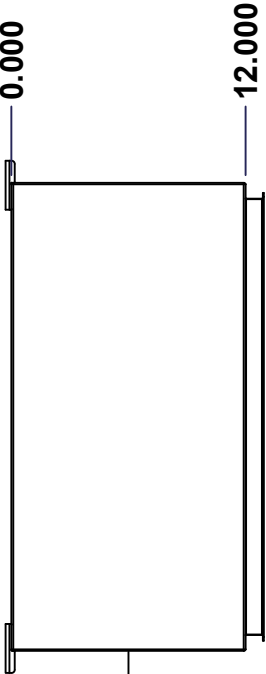
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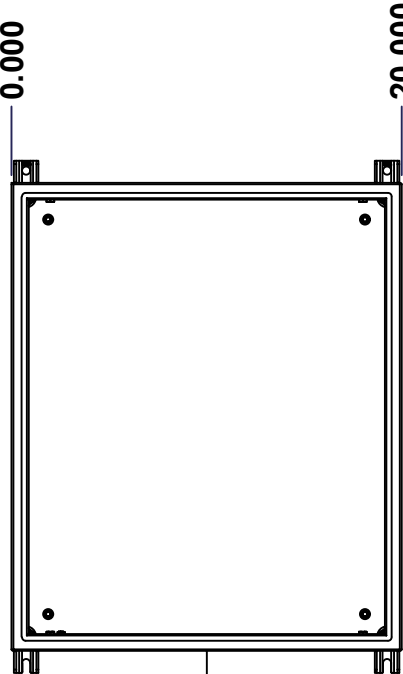
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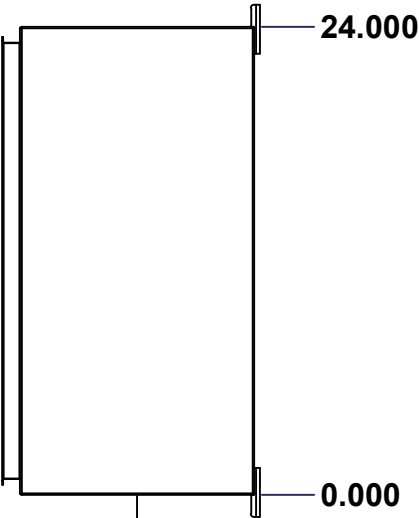
BOTTOM



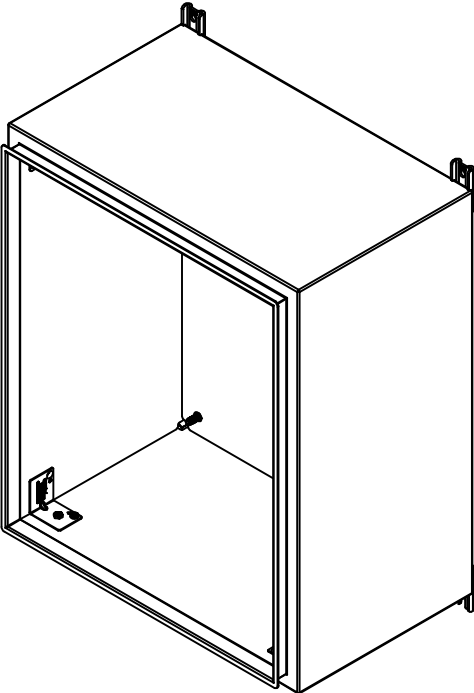
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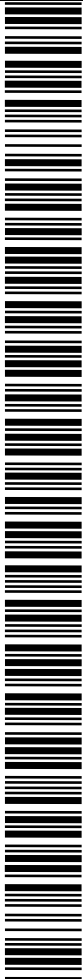
FRONT



RIGHT



Isometric View



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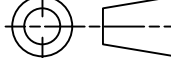


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description
5412ESQT 24" x 20" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242012THB

Rev. 3

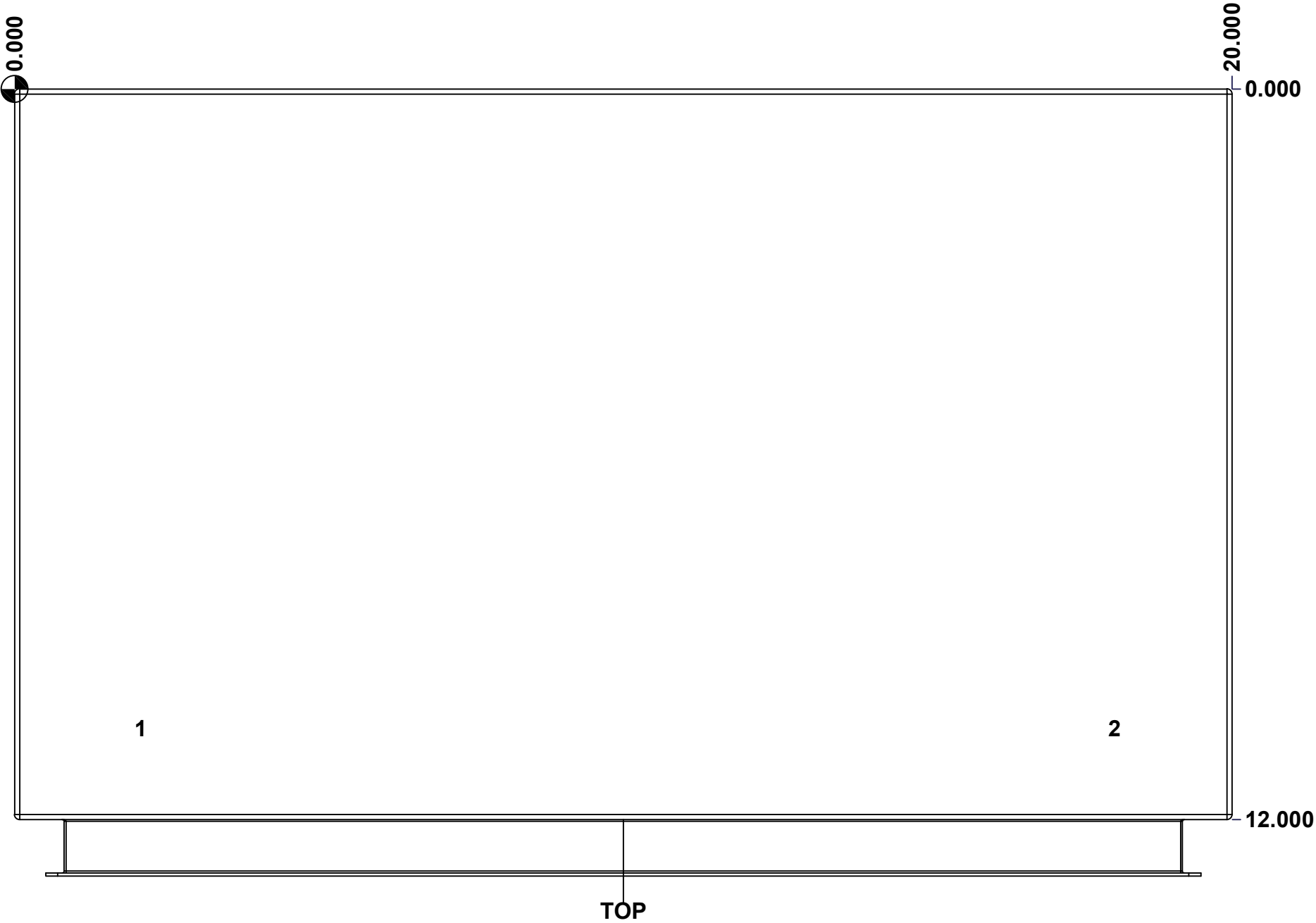
0

16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	18.000	10.500	INSUL. STUD M6 x 18mm (Inside)

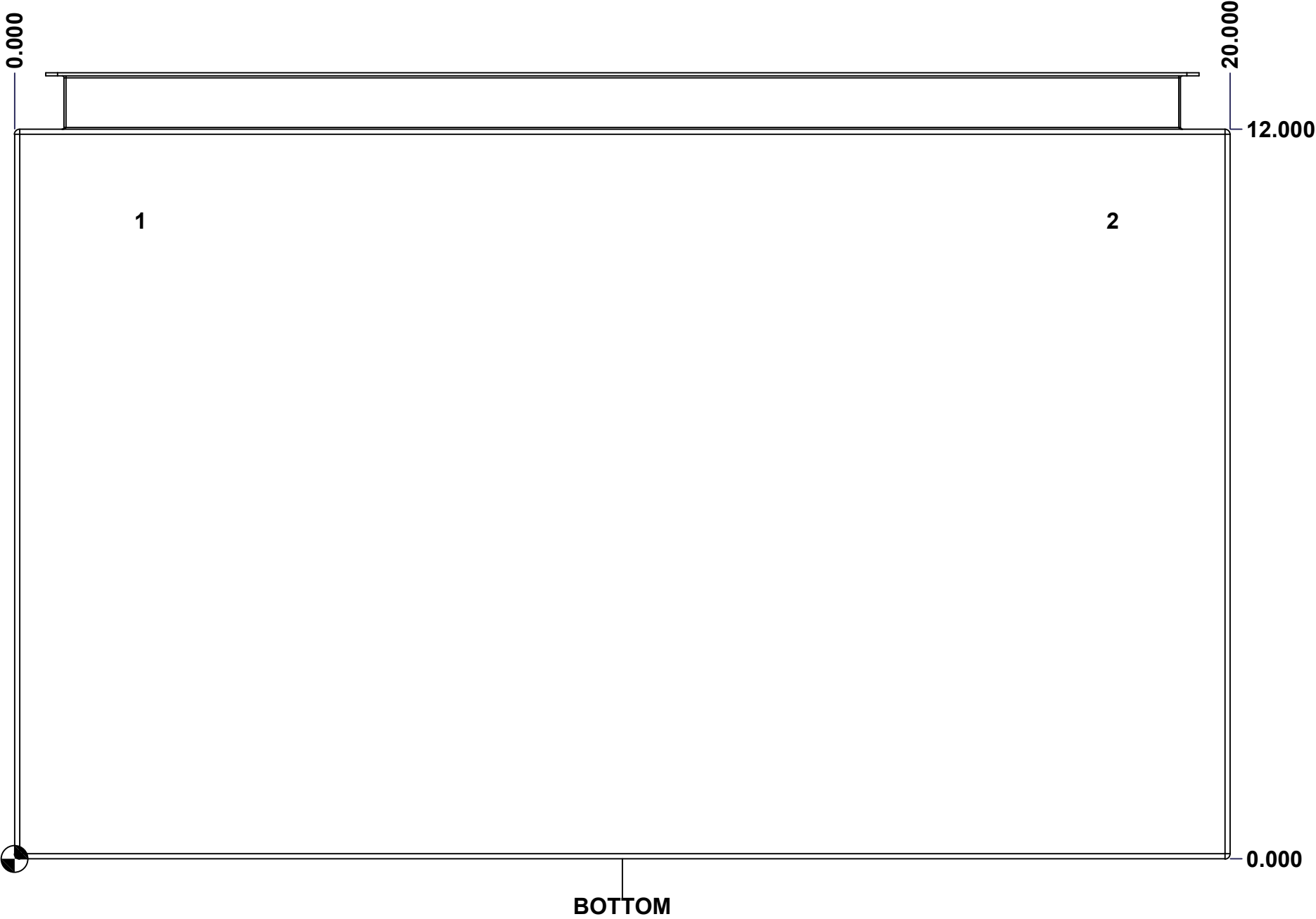


	Description	Status	
	5412ESQT 24" x 20" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT242012THB	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	18.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 24" x 20" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
5412ESQT242012THB		0	16

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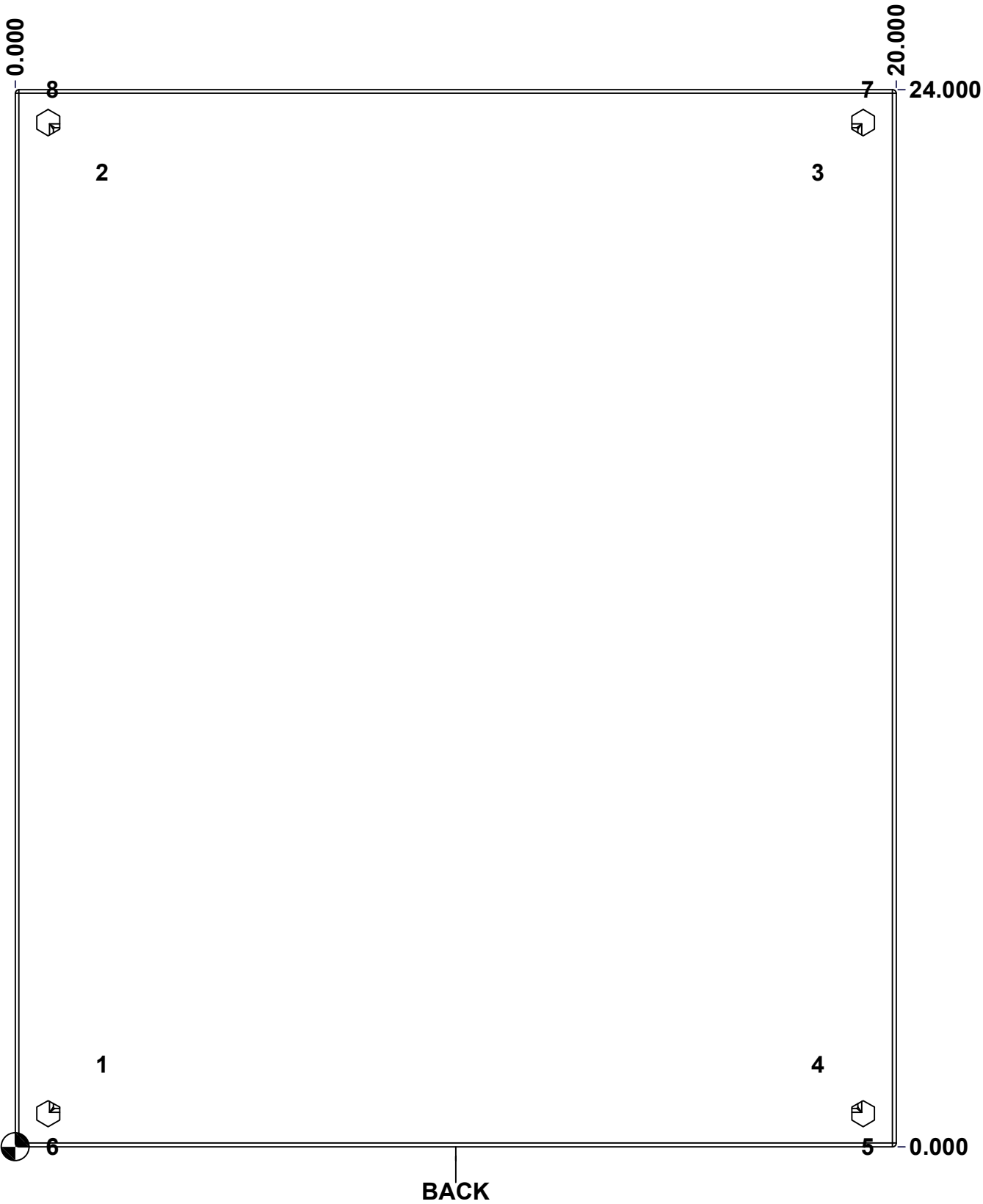
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	19.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 24" x 20" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT242012THB	0	16

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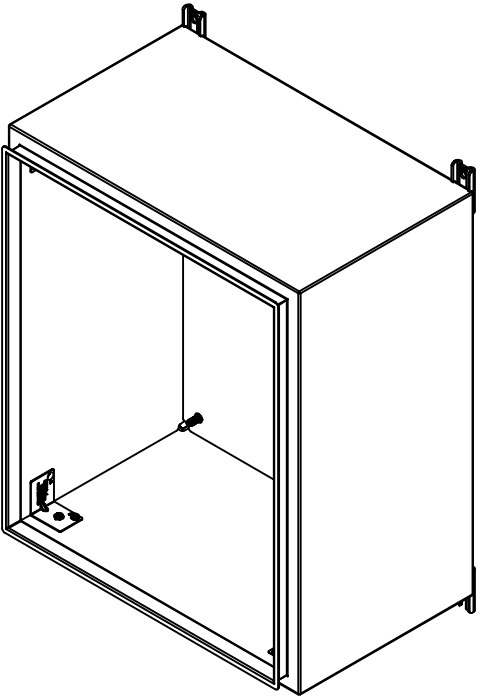
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Tolerance ±1/32" unless otherwise specified

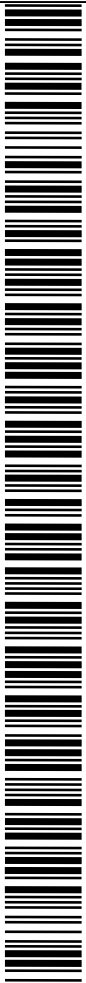
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



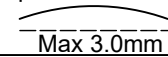
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1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT242012THI-RS	0	5412ESQT 24" x 20" Right Insulation
1	5412ESQT242012THI-LS	0	5412ESQT 24" x 20" Left Insulation
1	5412ESQT242012THI-BT	0	5412ESQT 24" x 20" Top and Bottom Insulation
1	5412ESQT242012THI-TP	0	5412ESQT 24" x 20" Top and Bottom Insulation
1	5412ESQT242012THI-B	0	5412ESQT 24" x 20" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT242012THB-P	0	5412ESQT 24" x 20" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			



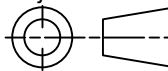
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

18-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 24" x 20" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242012THB

Rev.

7

16

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Tolerance ±1/32" unless otherwise specified

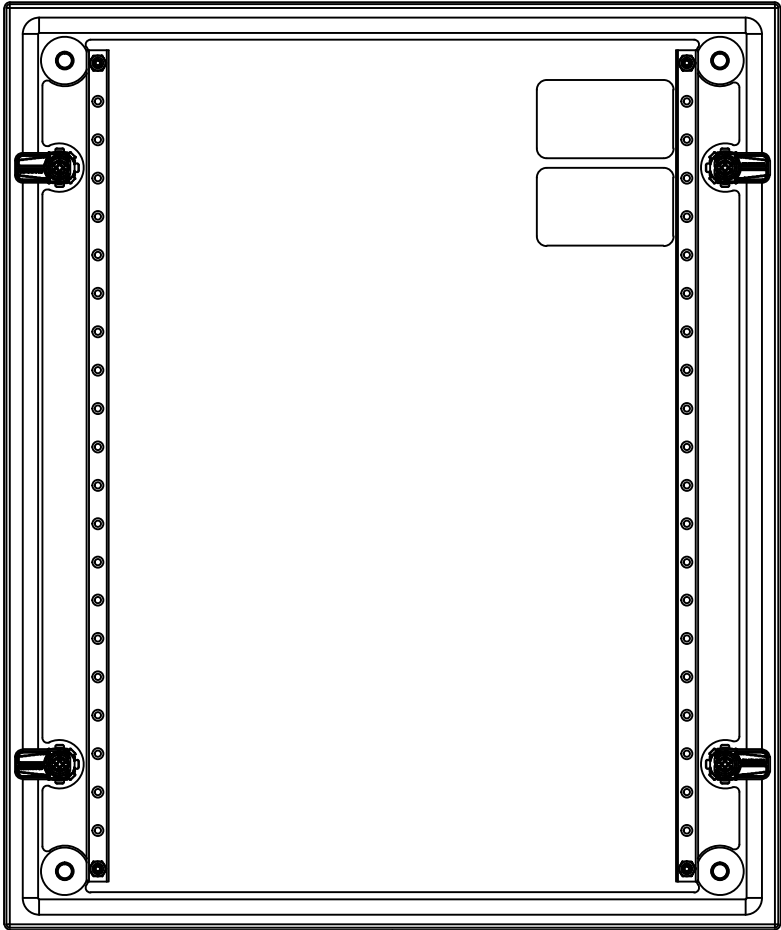
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Tolérance ±1/32" sauf spécification contraire

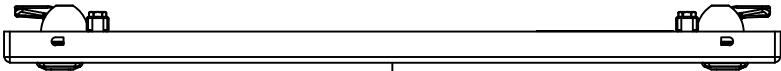
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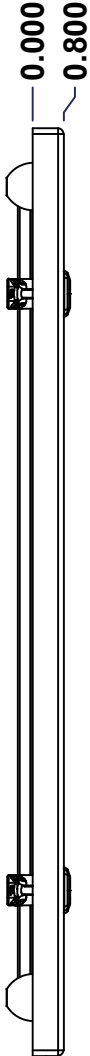
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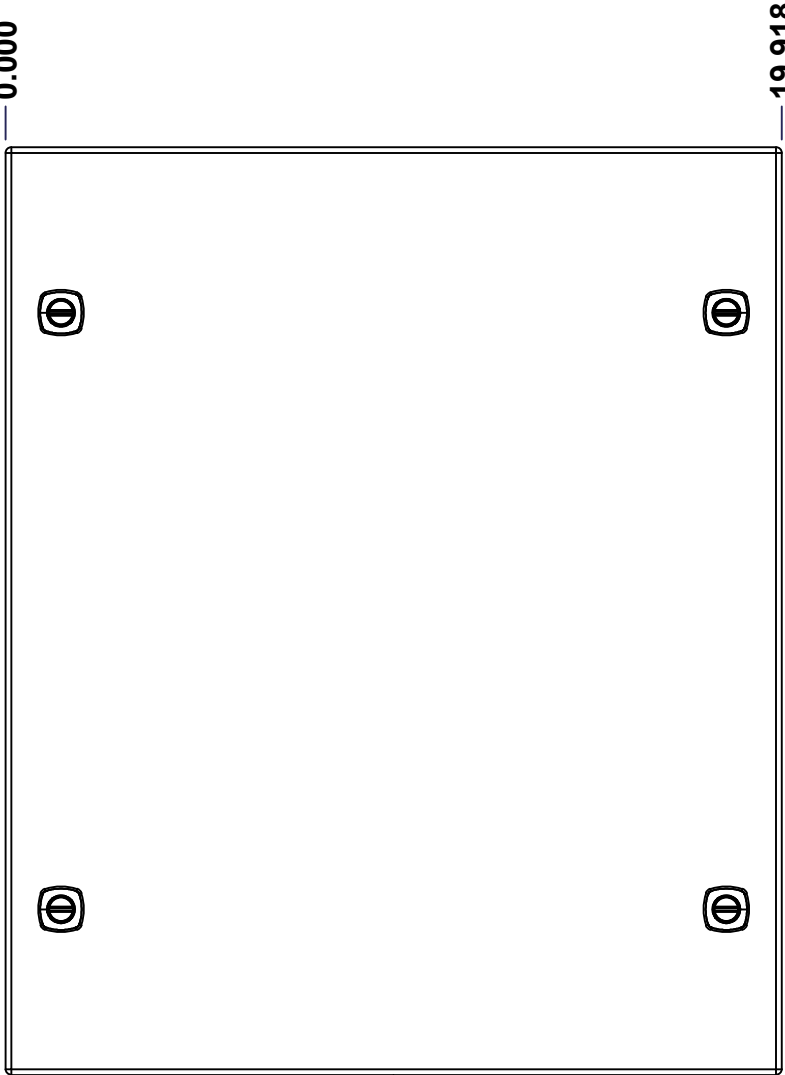
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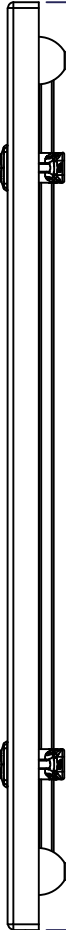
BOTTOM



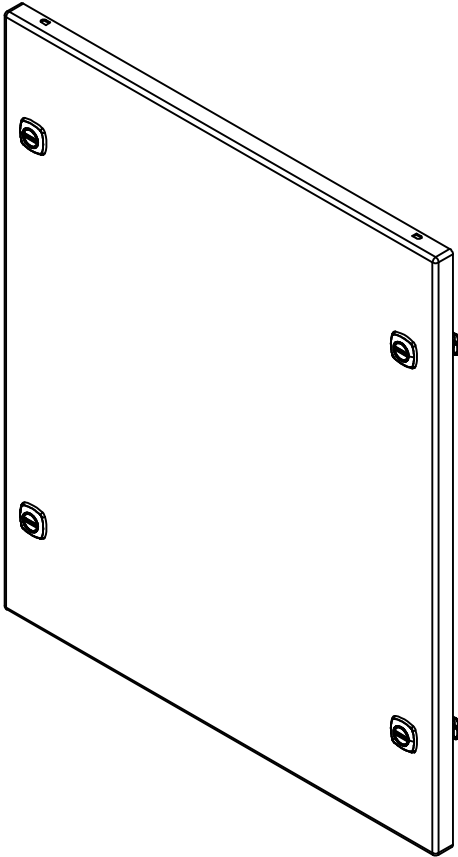
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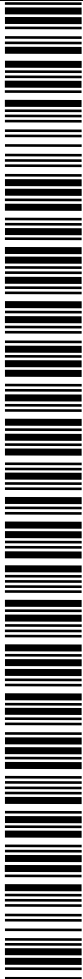
FRONT



RIGHT



Isometric View

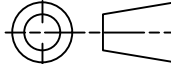


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 18-Jul-23

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description
5412ESQT 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce
5412ESQT242012THC

Rev. 8
0

SEE BILL OF MATERIAL ON LAST PAGE

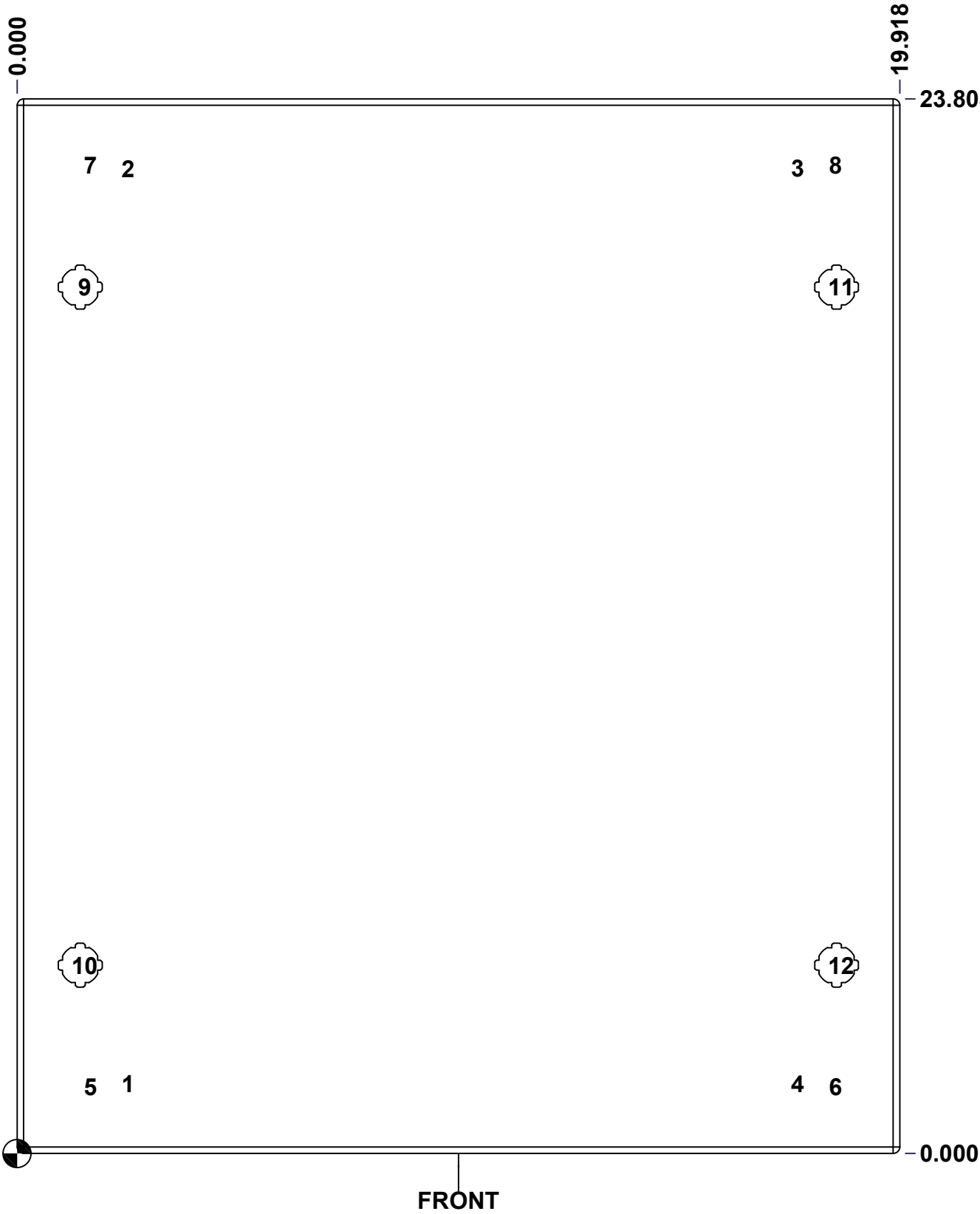
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Tolerance ±1/32" unless otherwise specified

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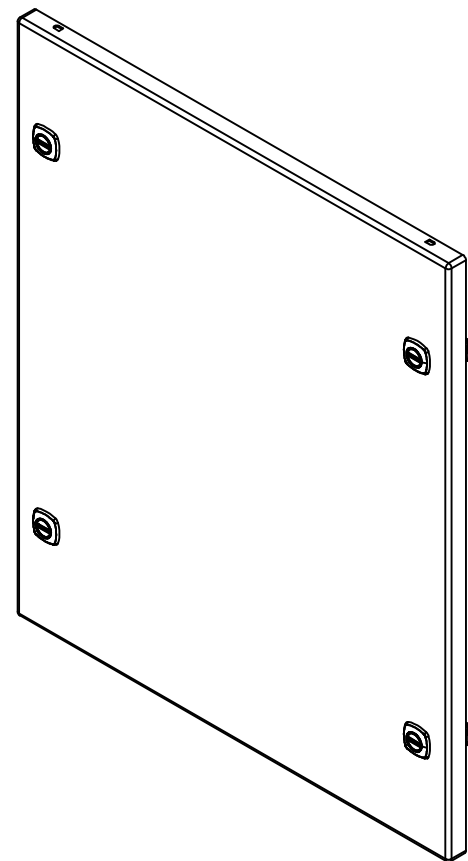
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.567	STUD M6 x 18mm (Inside)
2	2.401	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	18.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	22.303	STUD M6 x 18mm (Inside)
8	18.368	22.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	19.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	18.494	19.553	880 SCQ4-SL
12	18.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 24" x 20" Cover	(NULL)	
	Part Number	Rev.	9 / 16
	Numéro Pièce 5412ESQT242012THC	0	

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Isometric View

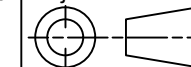


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Flatness	
Aplatissement	

Max 3.0mm

6	Projection
---	------------



Customer	
Client	

	Date
--	------

Drawn By	
Dessiné Par	

BoxCad: BoxCad

Date	18-Jul-23
------	-----------

Dessine
Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color

Asa-61 Grey

Finish

Smooth

Description

5412ESQT 24" x 20" Cover

Detail Rev.

	Part Number
	Numéro Pièce

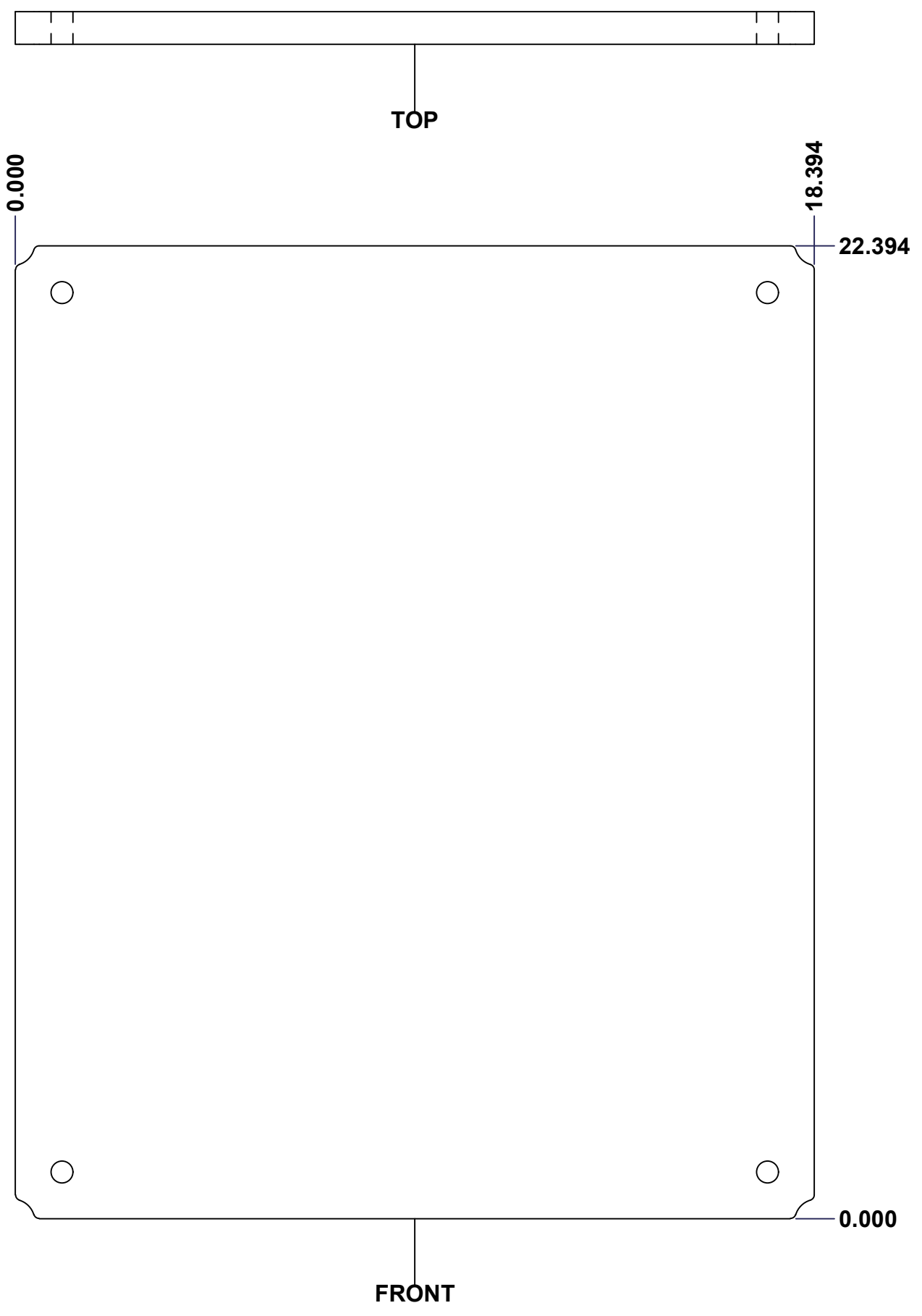
5412ESQT242012THC

	Rev.
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0

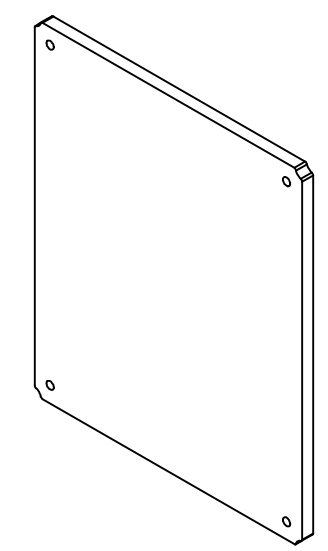
16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESQT242012THI-C	0	5412ESQT 24" x 20" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT242012THG	0	5412ESQT 24" x 20" Cover Gasket Part
1	5412ESQT242012THC-P	0	5412ESQT 24" x 20" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

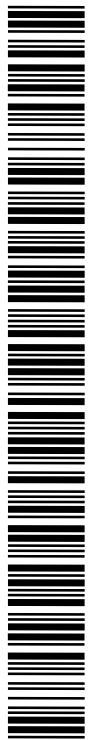


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No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

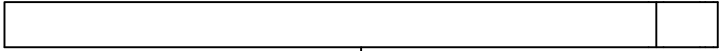
Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESQT 24" x 20" Back Insulation	
Detail Rev.	
Part Number Numéro Pièce 5412ESQT242012THI-B	Rev. 0
11 / 16	

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242012TH\5412ESQT242012TH.idw

Tolérance ±1/32" sauf spécification contraire

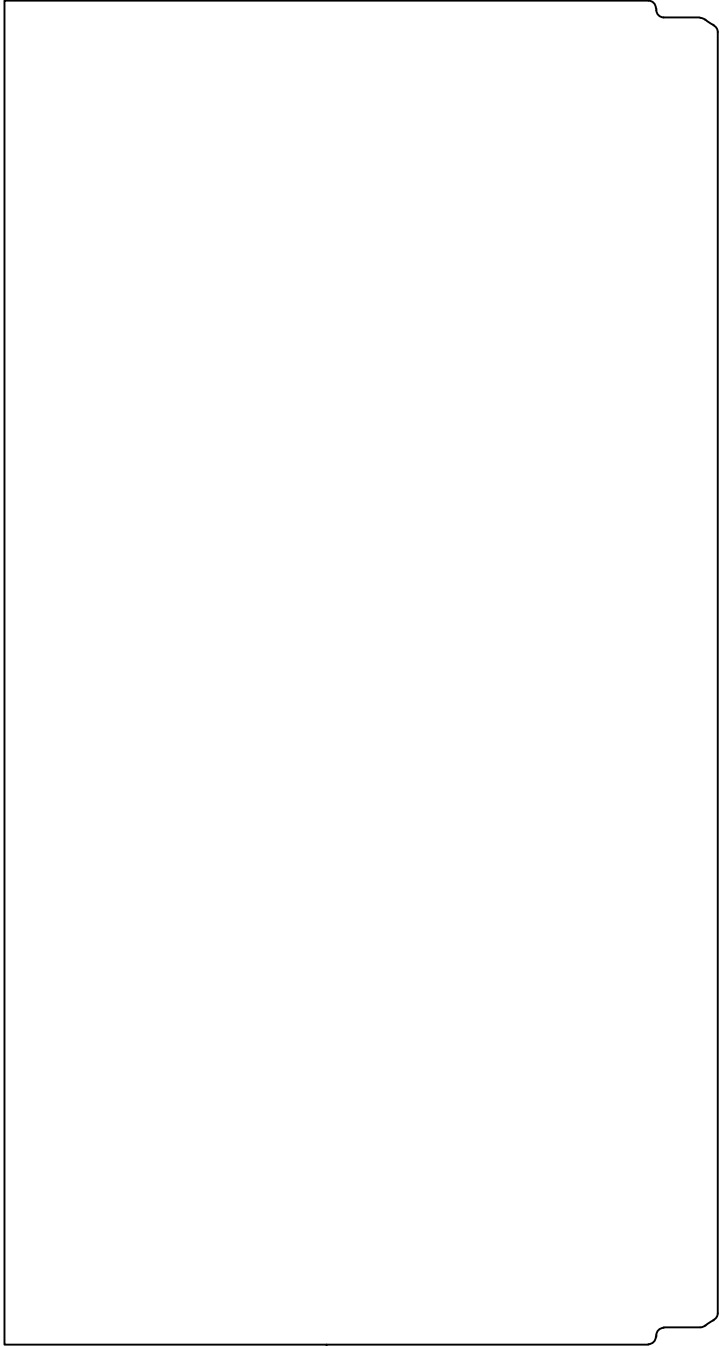


TOP

0.000

11.894

22.394



0.000

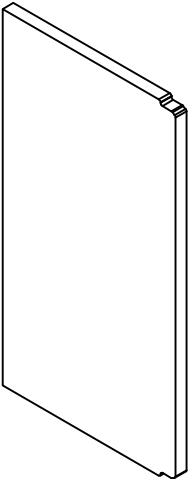
FRONT

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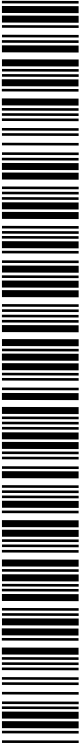
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RIGHT



Isometric View

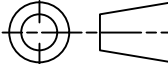


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 24" x 20" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242012THI-LS

Rev.

12

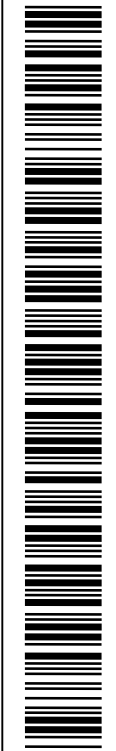
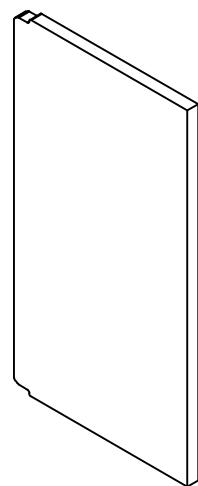
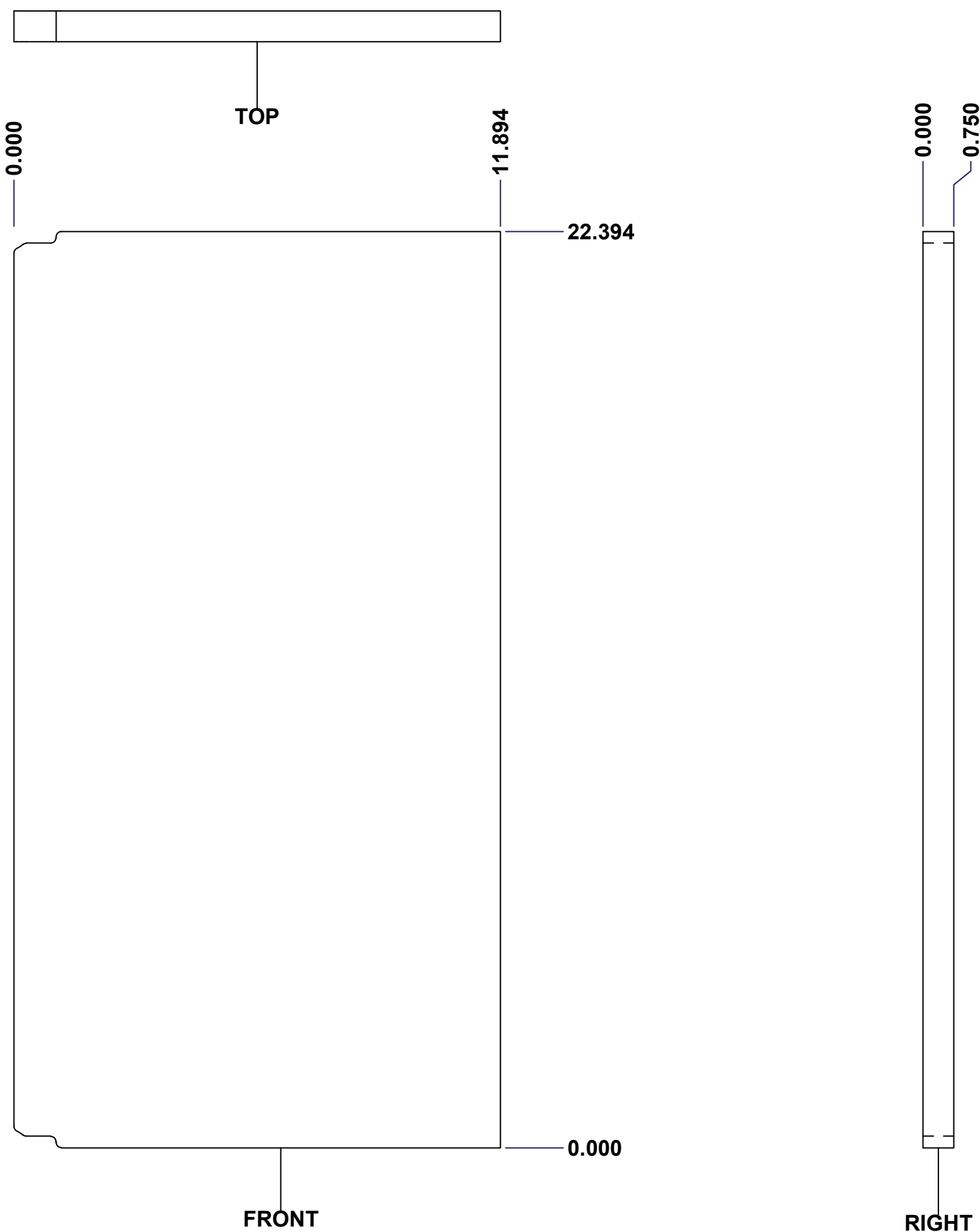
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16

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Isometric View



Tél: (450) 979-4373
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Flatness
Aplatissement

Max 3.0mm

Projection

Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 24" x 20" Right Insulation			
Part Number Numéro Pièce		Rev.	
5412ESQT242012THI-RS		0	13
			16

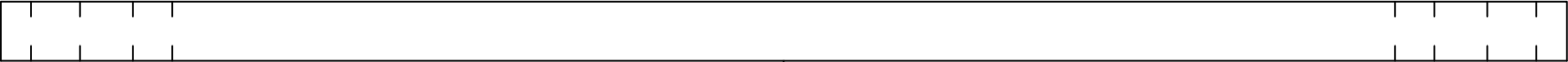
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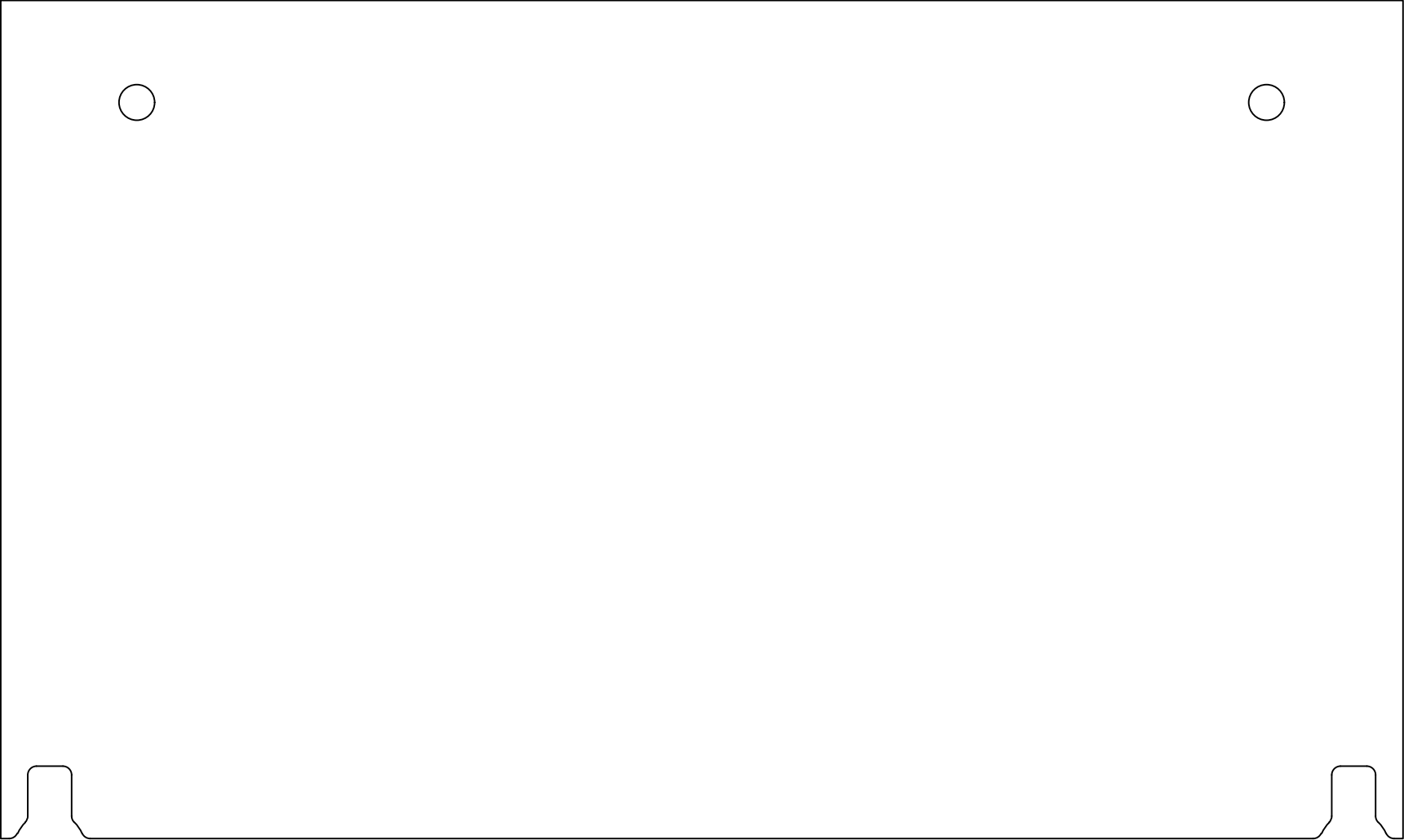
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242012TH\5412ESQT242012TH.idw

Tolérance ±1/32" sauf spécification contraire



TOP

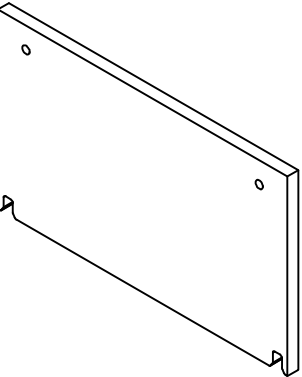


FRONT

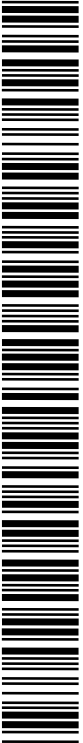
0.000
0.750



RIGHT



Isometric View



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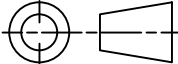


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESQT 24" x 20" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESQT242012THI-TP

Rev.

14
16

0

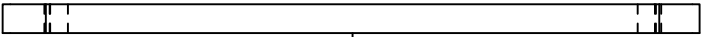
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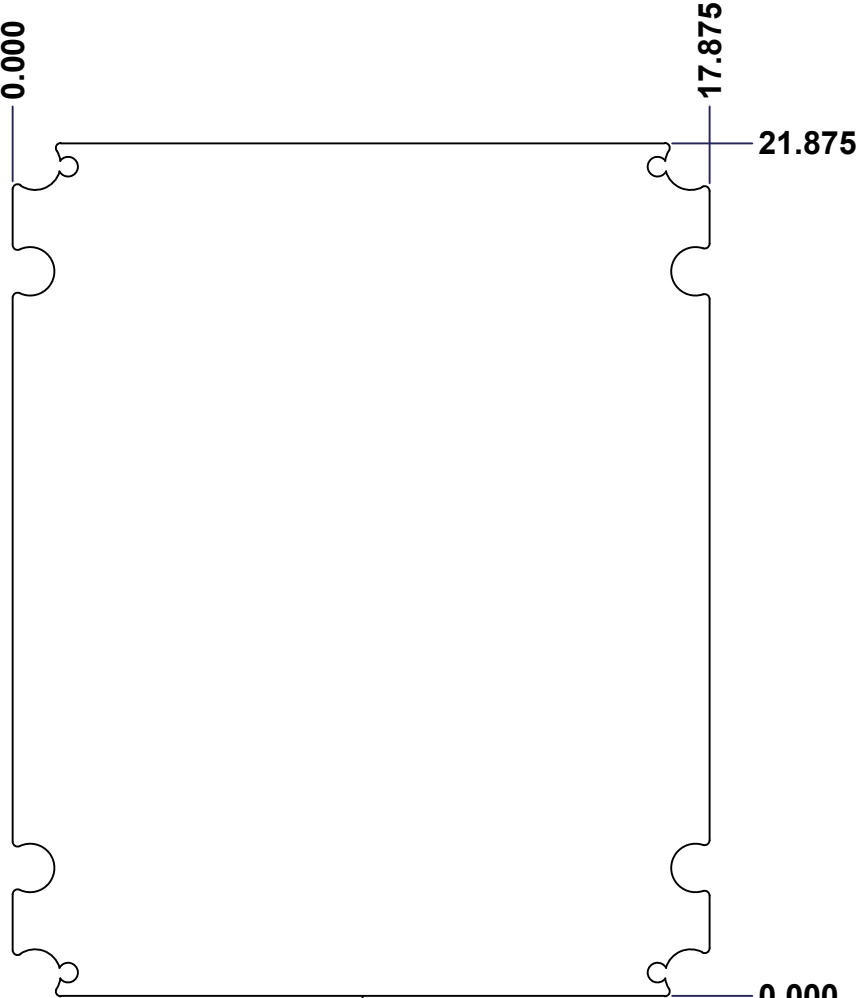
Tolerance $\pm 1/32$ " unless otherwise specified

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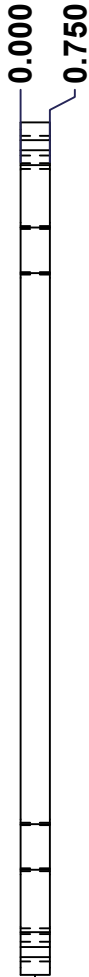
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

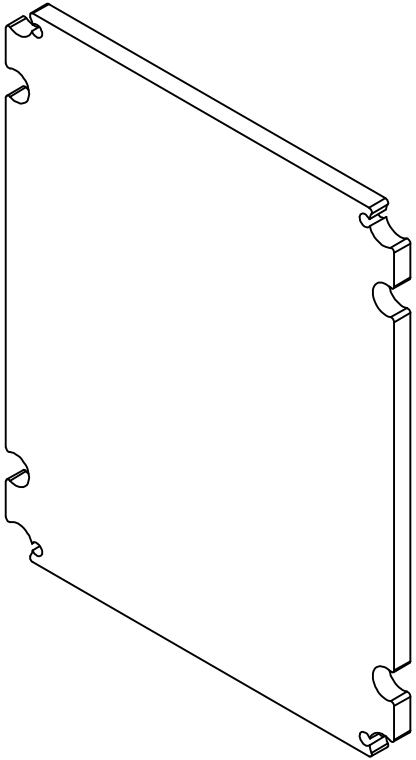


FRONT

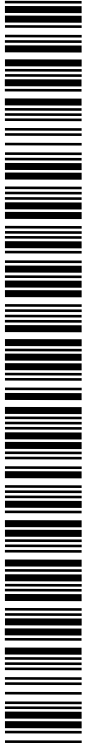


RIGHT

No.	Revisions	Date	By/Par



Isometric View

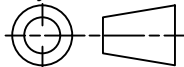


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date	23-Jan-07
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description		Detail Rev.	
5412ESQT 24" x 20" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT242012THI-C		0	16

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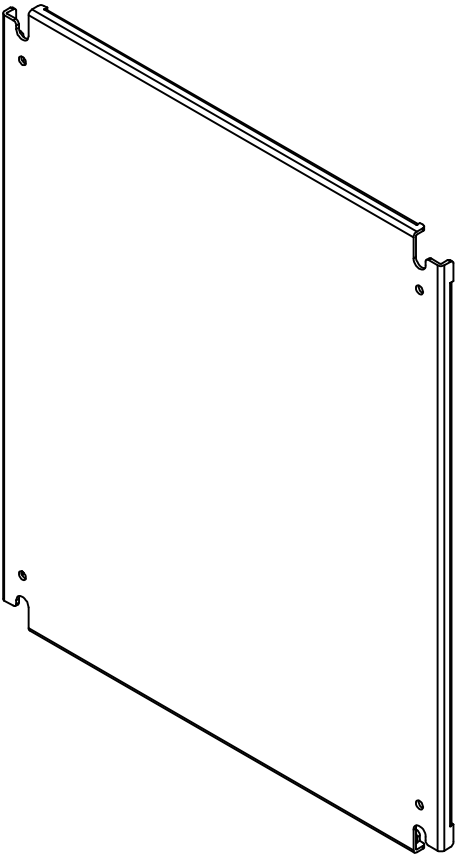
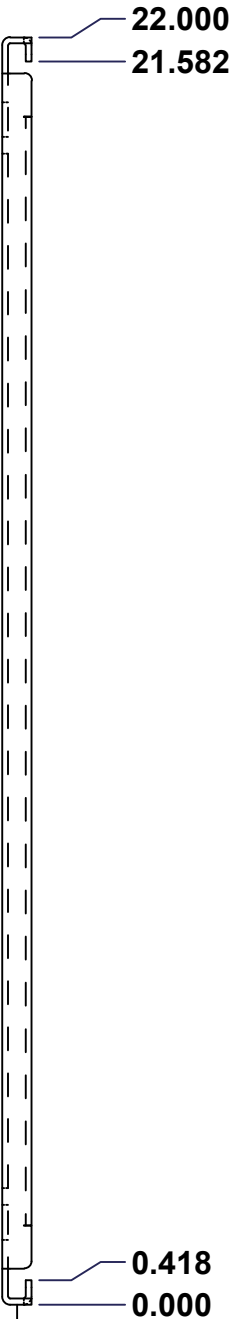
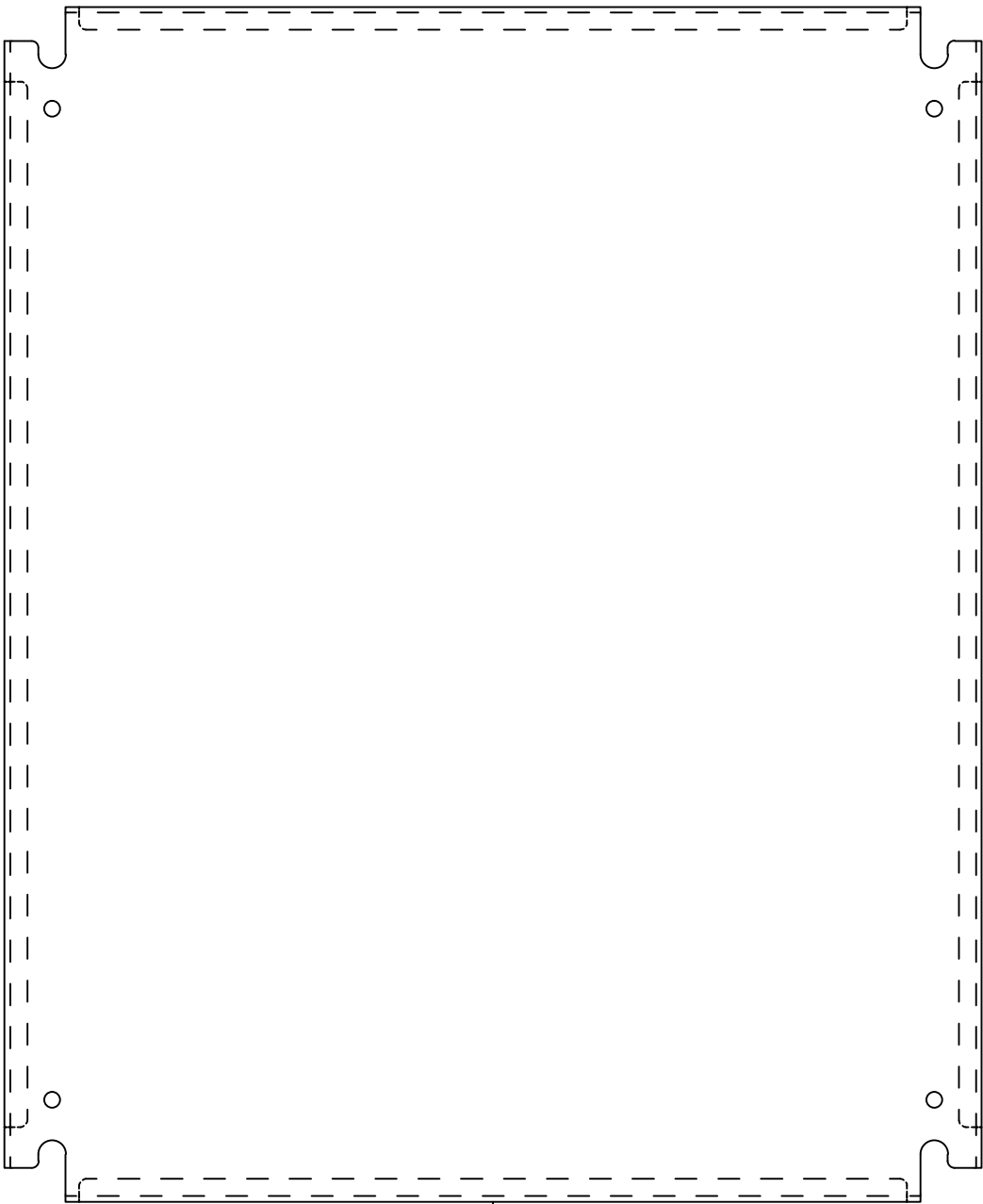
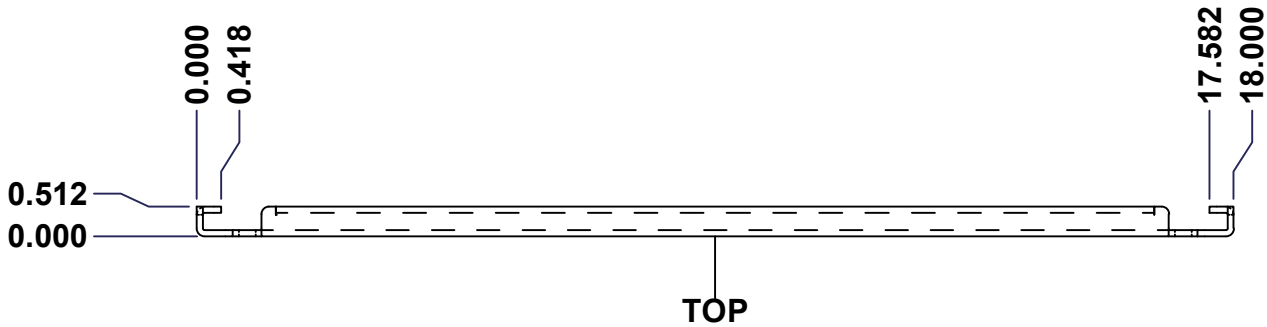
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Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

Tolérance $\pm 1/32"$ sauf spécification contraire



Isometric View


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Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur See Part List	Finish Fini See Part List

Description	Detail Rev.
881 SP - Inner Panel	

Part Number Numéro Pièce	Rev.	1 2
881 SP2420G	0	

1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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