

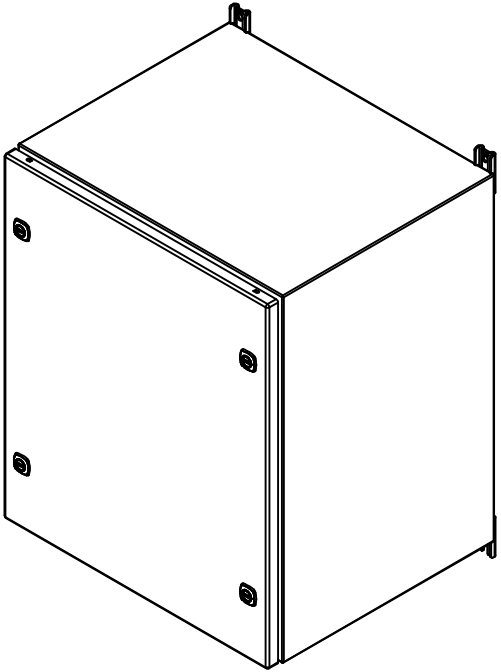
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Tolerance  $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242016TH\5412ESQT242016TH.idw

Tolérance  $\pm 1/32$ " sauf spécification contraire

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
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Isometric View

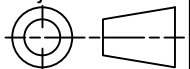


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Flatness  
Aplatissement

Max 3.0mm

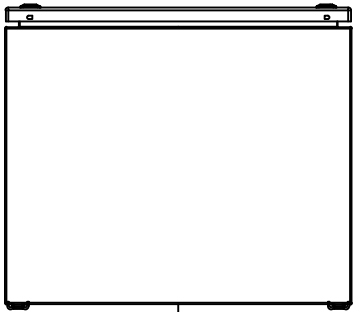
Projection



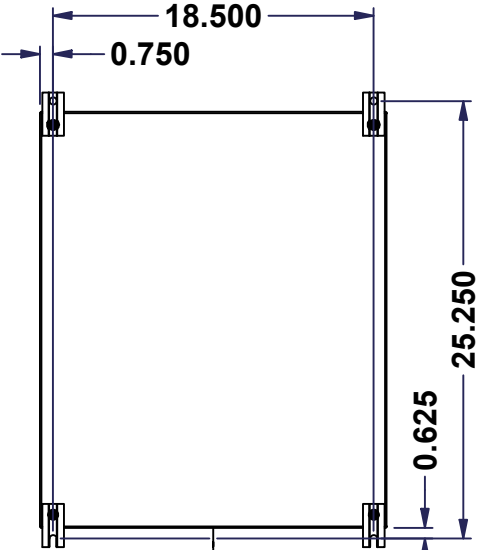
|                                                  |  |                                           |                       |
|--------------------------------------------------|--|-------------------------------------------|-----------------------|
| Customer Client                                  |  | Date                                      |                       |
| Drawn By<br>Dessiné Par                          |  | Date 18-Jul-23                            |                       |
| Material<br>Matière                              |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |                       |
| Color<br>Couleur                                 |  | Asa-61 Grey                               | Finish<br>Fini Smooth |
| Description<br>5412ESQT 24" x 20" x 16" Assembly |  |                                           | Detail Rev.           |
| Part Number<br>Numéro Pièce                      |  | Rev. 0                                    | 1<br>16               |

SEE BILL OF MATERIAL ON LAST PAGE

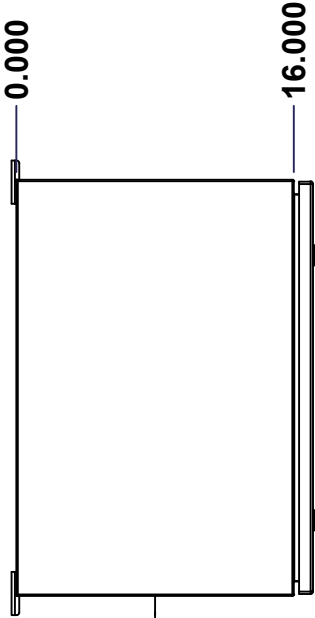
5412ESQT242016TH



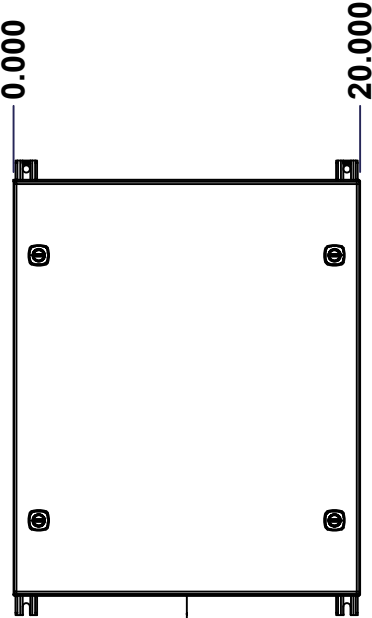
TOP



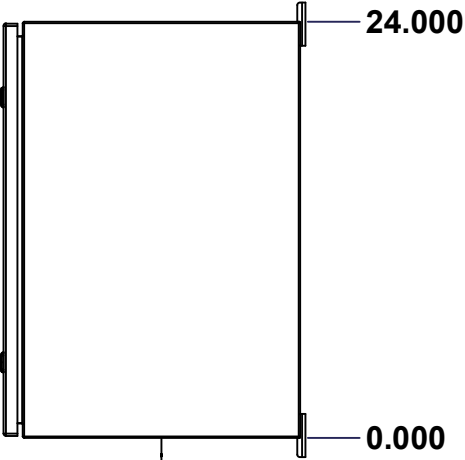
BACK



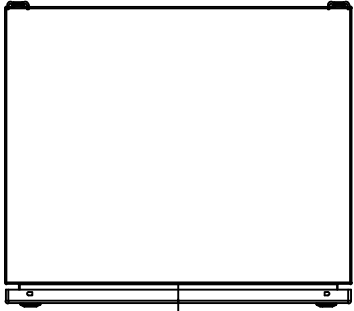
LEFT



FRONT



RIGHT



BOTTOM

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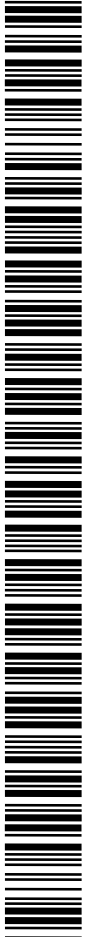
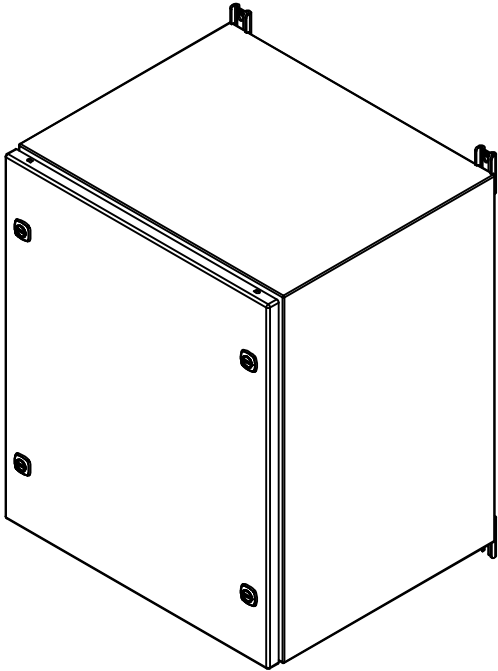
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| NOTE |                                                 |
|------|-------------------------------------------------|
| ITEM | DESCRIPTION                                     |
| 1    | NEMA 4/12 Enclosure                             |
| 2    | C/W Standard ground studs on box and cover      |
| 3    | C/W Standard door stiffener                     |
| 4    | C/W Standard inner panel (Included)             |
| 5    | C/W Standard inner panel mounting studs         |
| 6    | C/W 885 ESMF3_OPEN Sold separately (Installed)  |
| 7    | C/W 885 ESMF3_CLOSE Sold separately (Installed) |
| 8    | C/W R5 Insulation (Installed by EXM)            |

| No. | Revisions | Date | By/Par |
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|     |           |      |        |



Isometric View

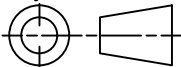


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Flatness  
Aplatissement

Max 3.0mm

Projection



|                         |  |                                           |  |
|-------------------------|--|-------------------------------------------|--|
| Customer<br>Client      |  | Date                                      |  |
| Drawn By<br>Dessiné Par |  | Date                                      |  |
| Material<br>Matière     |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |  |

|                  |             |                |        |
|------------------|-------------|----------------|--------|
| Color<br>Couleur | Asa-61 Grey | Finish<br>Fini | Smooth |
|------------------|-------------|----------------|--------|

|                                   |             |
|-----------------------------------|-------------|
| Description                       | Detail Rev. |
| 5412ESQT 24" x 20" x 16" Assembly |             |

|                             |      |    |
|-----------------------------|------|----|
| Part Number<br>Numéro Pièce | Rev. | 2  |
| 5412ESQT242016TH            | 0    | 16 |

| PACKING               |     |                                            |
|-----------------------|-----|--------------------------------------------|
| ITEM                  | QTY | DESCRIPTION                                |
| Cardboard sleeve      | 2   | Top and Bottom                             |
| Cardboard strip       | 2   | Between back of enclosure and inner panel  |
| Plastic bag           | 1   | To protect cover surface and inside gasket |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together |
| Packaging label       | 1   | White label with product number            |

|            |                   |     |                               |
|------------|-------------------|-----|-------------------------------|
| 4          | STK-Q-00600       | 2   | M12 to M8 Adaptor             |
| 1          | 881 SP2420G       | 0   | 881 SP - Inner Panel          |
| 1          | STK-K-01800       | 5   | 5412 ES Accessory Kit         |
| 1          | 5412ESQT242016THC | 0   | 5412ESQT 24" x 20" Cover      |
| 1          | 5412ESQT242016THB | 0   | 5412ESQT 24" x 20" x 16" Body |
| Qty        | Part Number       | Rev | Description                   |
| Parts List |                   |     |                               |

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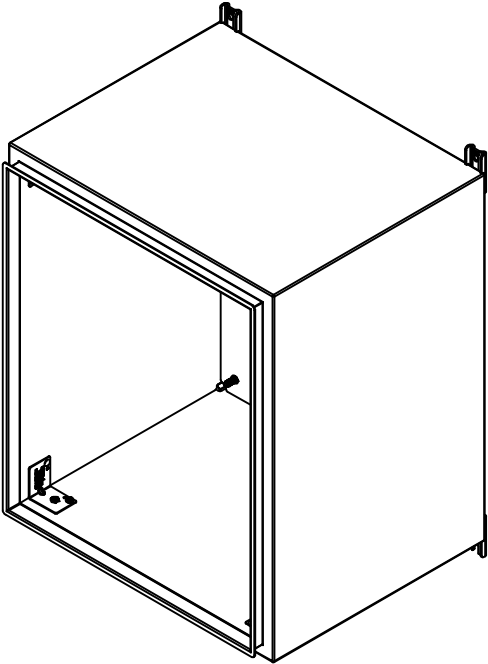
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Tolerance ±1/32" unless otherwise specified

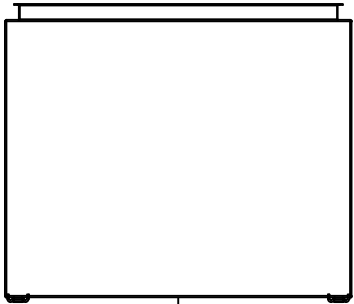
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Tolérance ±1/32" sauf spécification contraire

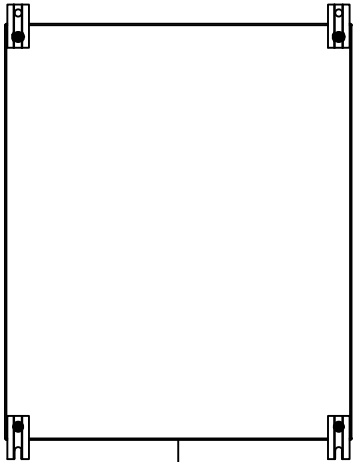
| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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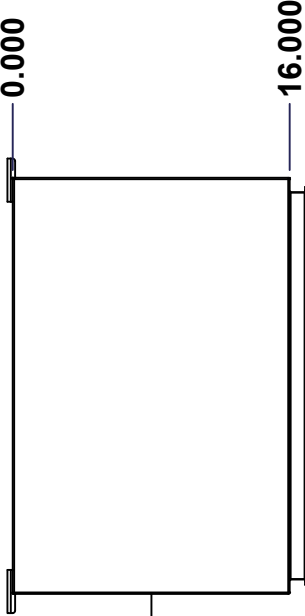
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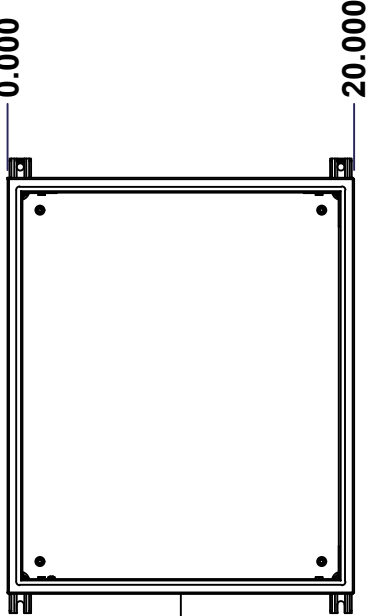
TOP



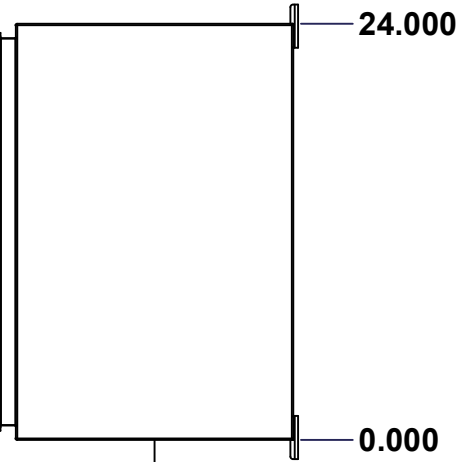
BACK



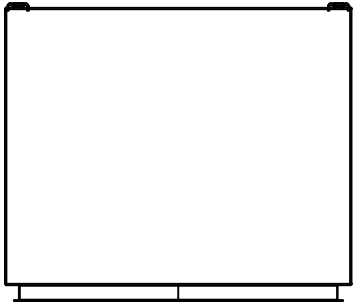
LEFT



FRONT



RIGHT



BOTTOM

Isometric View

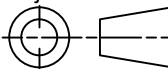


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Flatness  
Aplatissement

Max 3.0mm

Projection

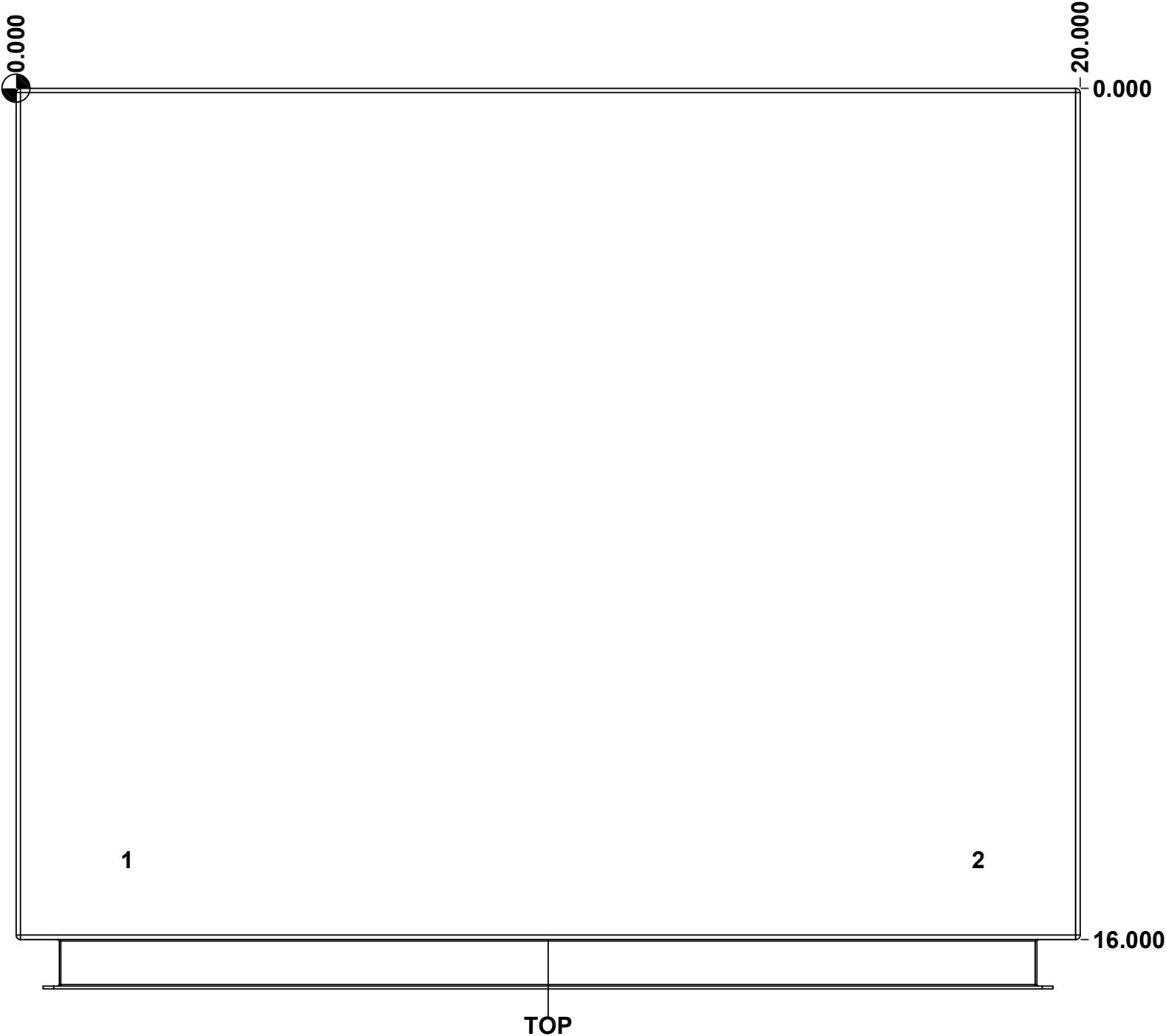


|                                   |  |                                           |                |
|-----------------------------------|--|-------------------------------------------|----------------|
| Customer<br>Client                |  | Date                                      |                |
| Drawn By<br>Dessiné Par           |  | Date                                      |                |
| Material<br>Matière               |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |                |
| Color<br>Couleur                  |  | Asa-61 Grey                               | Finish<br>Fini |
| Description                       |  | Detail Rev.                               |                |
| 5412ESQT 24" x 20" x 16" Body     |  |                                           |                |
| Part Number<br>Numéro Pièce       |  | Rev.                                      | 3              |
| SEE BILL OF MATERIAL ON LAST PAGE |  | 0                                         | 16             |
| 5412ESQT242016THB                 |  |                                           |                |

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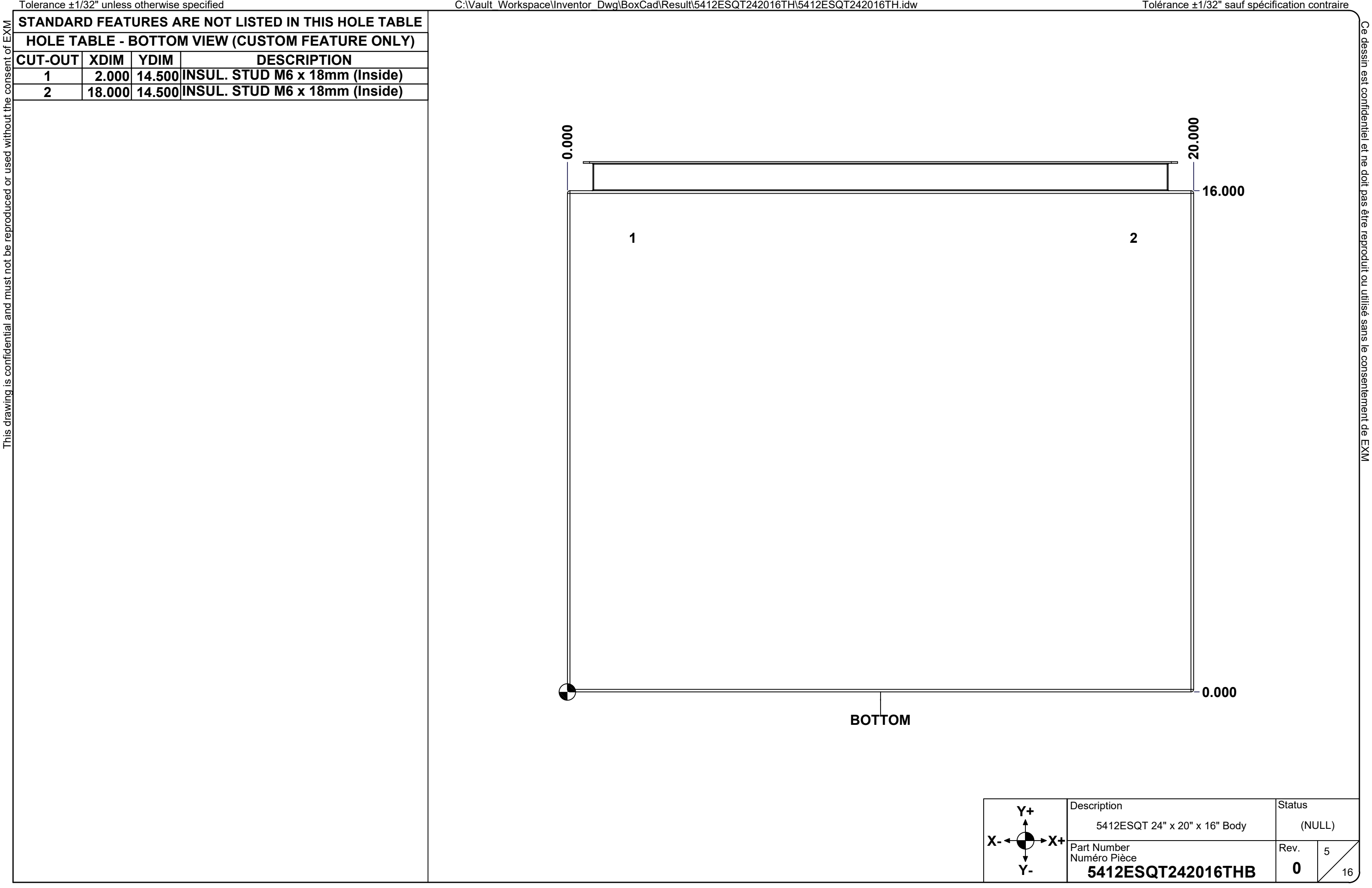
| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                                |
|-----------------------------------------------------|--------|--------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)         |        |        |                                |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                    |
| 1                                                   | 2.000  | 14.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2                                                   | 18.000 | 14.500 | INSUL. STUD M6 x 18mm (Inside) |

|  |  |  |  |
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|  |                                          |          |        |
|--|------------------------------------------|----------|--------|
|  | Description                              | Status   |        |
|  | 5412ESQT 24" x 20" x 16" Body            | (NULL)   |        |
|  | Part Number                              | Rev.     | 4 / 16 |
|  | Numéro Pièce<br><b>5412ESQT242016THB</b> | <b>0</b> |        |

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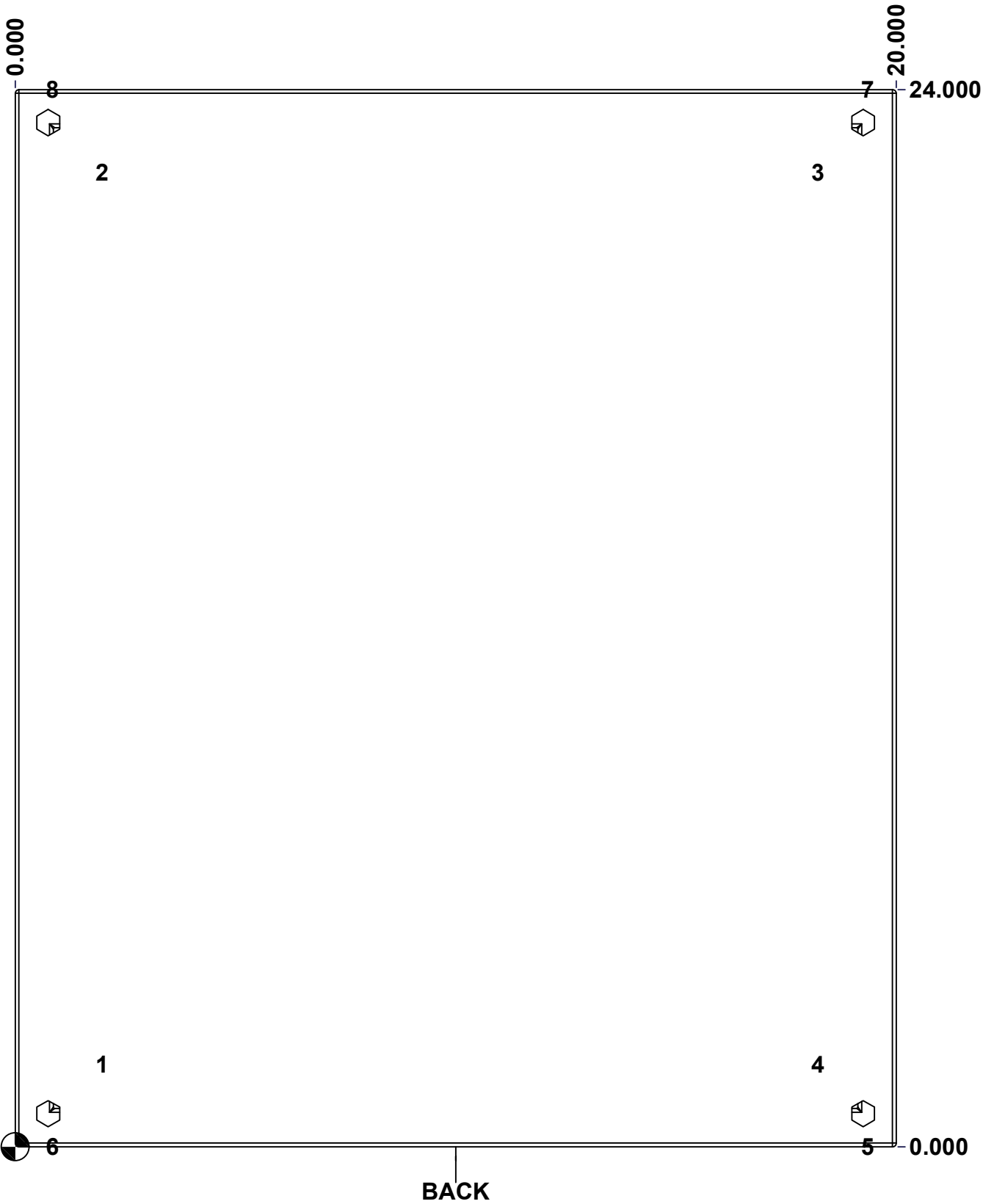
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                            |
|-----------------------------------------------------|--------|--------|----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)        |        |        |                            |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                |
| 1                                                   | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2                                                   | 1.875  | 22.125 | IP STUD M8 x 35mm (Inside) |
| 3                                                   | 18.125 | 22.125 | IP STUD M8 x 35mm (Inside) |
| 4                                                   | 18.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| -----                                               | -----  | -----  | -----                      |
| 5                                                   | 19.250 | 0.000  | FOOT 885 ESMF3_OPEN        |
| 6                                                   | 0.750  | 0.000  | FOOT 885 ESMF3_OPEN        |
| 7                                                   | 19.250 | 24.000 | FOOT 885 ESMF3_CLOSE       |
| 8                                                   | 0.750  | 24.000 | FOOT 885 ESMF3_CLOSE       |

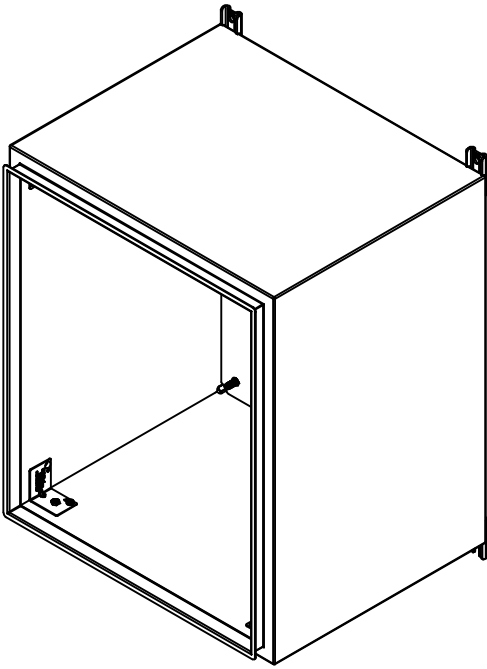


|  |                               |        |    |
|--|-------------------------------|--------|----|
|  | Description                   | Status |    |
|  | 5412ESQT 24" x 20" x 16" Body | (NULL) |    |
|  | Part Number<br>Numéro Pièce   | Rev.   | 6  |
|  | 5412ESQT242016THB             | 0      | 16 |

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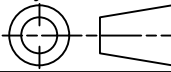
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**Isometric View**



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                      |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|
|  <div style="display: flex; justify-content: space-between; margin-top: 10px;"> <div> <p>Tél: (450) 979-4373</p> <p>Fax: (450) 979-4626</p> <p><a href="http://www.exmweb.com">www.exmweb.com</a></p> </div> <div style="text-align: right;"> <p>Flatness<br/>Aplatissement</p> <p>Max 3.0mm</p> <p>Projection</p>  </div> </div> | <p>Customer<br/>Client</p>           |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | <p>Date</p>                          |
| <p>Drawn By<br/>Dessiné Par</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | <p>BoxCad: BoxCad</p>                |
| <p>Date 18-Jul-23</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                      |
| <p>Material<br/>Matière</p> <p>16 Ga Cold Rolled A1008 CS Type B (1.4mm)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                |                                      |
| <p>Color<br/>Couleur</p> <p>Asa-61 Grey</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <p>Finish<br/>Fini</p> <p>Smooth</p> |
| <p>Description</p> <p>5412ESQT 24" x 20" x 16" Body</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                      |
| <p>Detail Rev.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                      |
| <p>Part Number<br/>Numéro Pièce</p> <p><b>5412ESQT242016THB</b></p>                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                      |
| <p>Rev.</p> <p><b>0</b></p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <p>7</p> <p>16</p>                   |

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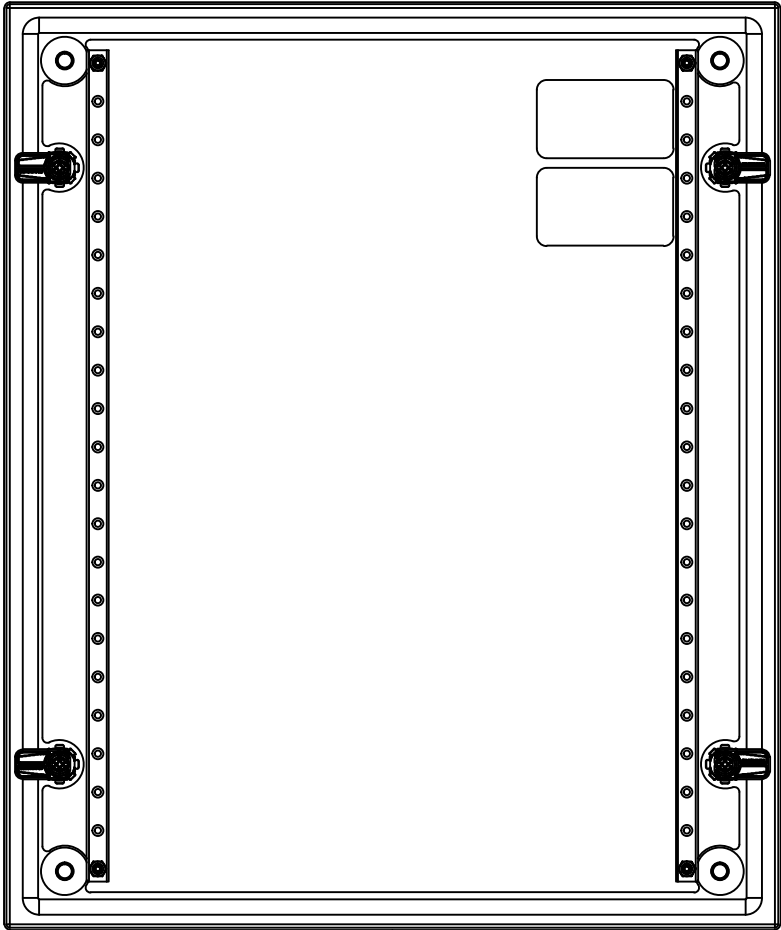
Tolerance ±1/32" unless otherwise specified

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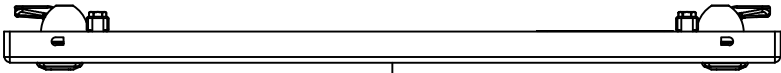
Tolérance ±1/32" sauf spécification contraire



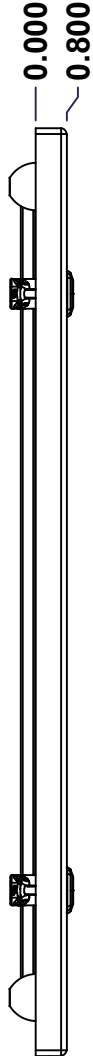
TOP



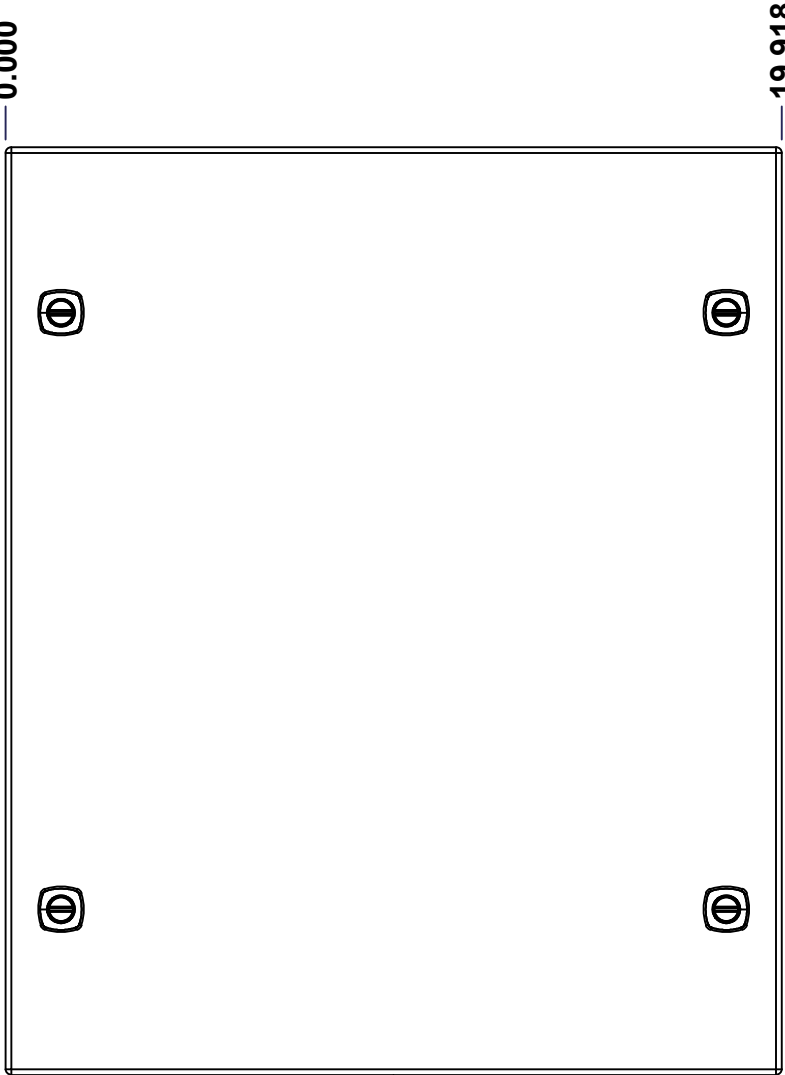
BACK



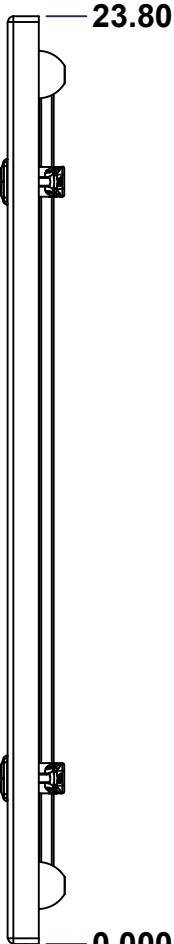
BOTTOM



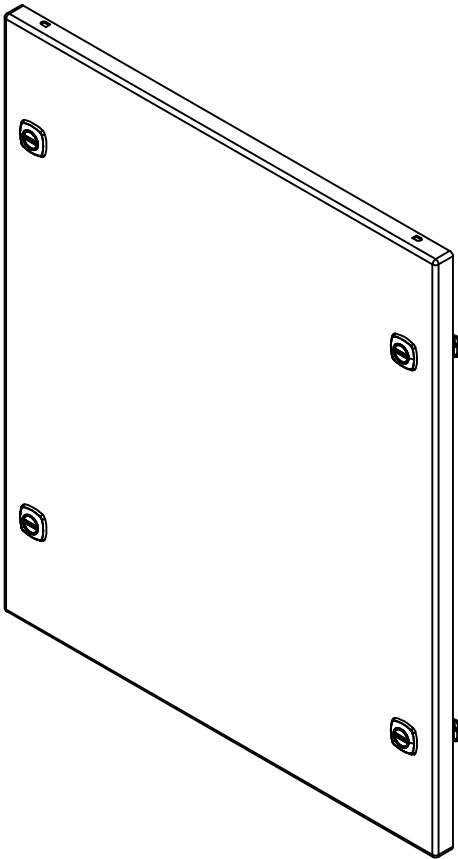
LEFT



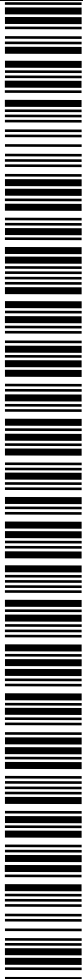
FRONT



RIGHT



Isometric View



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| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
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Flatness  
Aplatissement  
Max 3.0mm  
Projection

|                                   |  |                                           |                        |
|-----------------------------------|--|-------------------------------------------|------------------------|
| Customer Client                   |  | Date                                      |                        |
| Drawn By<br>Dessiné Par           |  | Date 18-Jul-23                            |                        |
| Material<br>Matière               |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |                        |
| Color<br>Couleur                  |  | Asa-61 Grey                               | Finish<br>Finis Smooth |
| Description                       |  |                                           | Detail Rev.            |
| 5412ESQT 24" x 20" Cover          |  |                                           |                        |
| Part Number<br>Numéro Pièce       |  | Rev.                                      | 8                      |
| SEE BILL OF MATERIAL ON LAST PAGE |  | 0                                         | 16                     |
| 5412ESQT242016THC                 |  |                                           |                        |

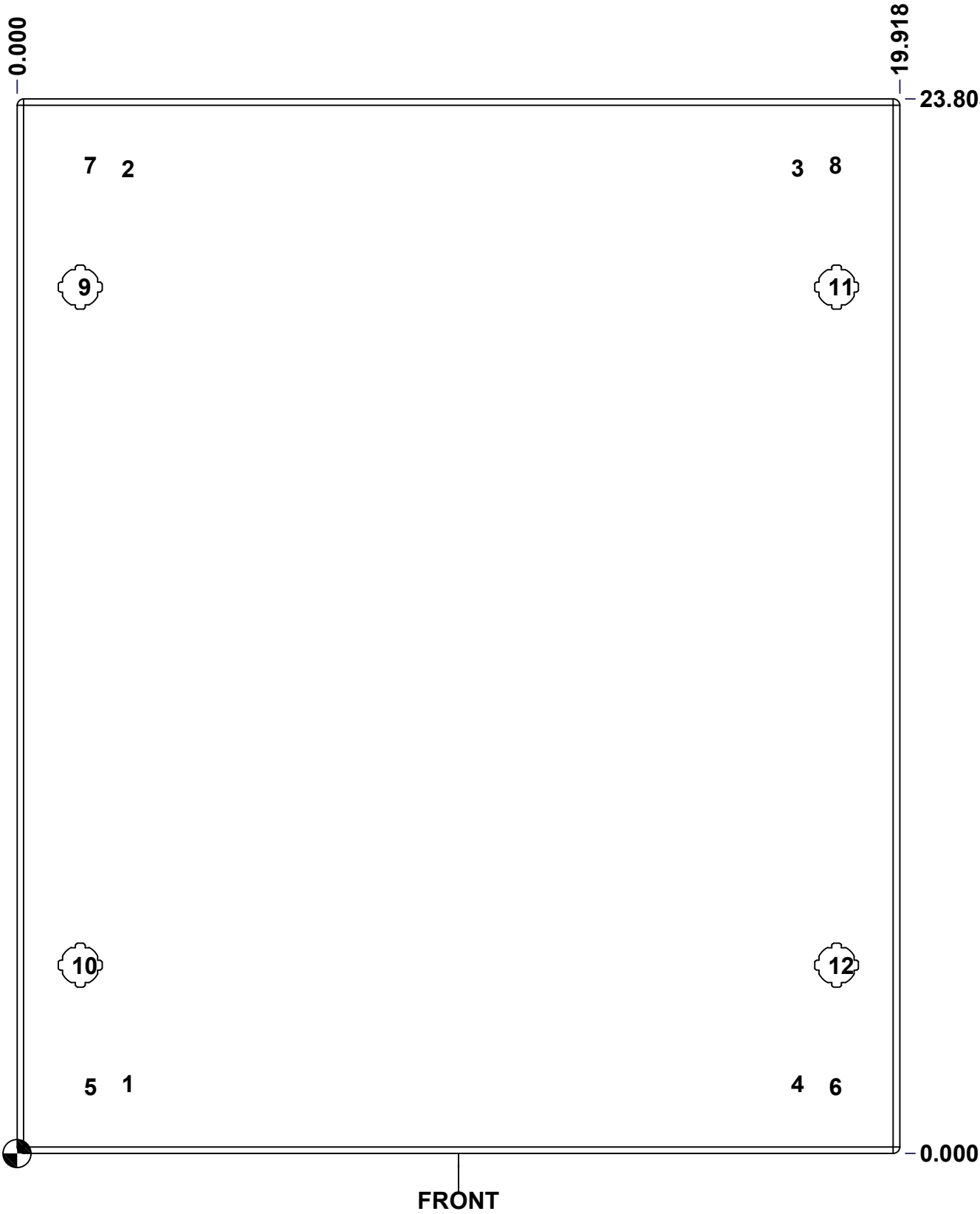
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                         |
|-----------------------------------------------------|--------|--------|-------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                         |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION             |
| 1                                                   | 2.401  | 1.567  | STUD M6 x 18mm (Inside) |
| 2                                                   | 2.401  | 22.236 | STUD M6 x 18mm (Inside) |
| 3                                                   | 17.517 | 22.236 | STUD M6 x 18mm (Inside) |
| 4                                                   | 17.517 | 1.567  | STUD M6 x 18mm (Inside) |
| 5                                                   | 1.550  | 1.500  | STUD M6 x 18mm (Inside) |
| 6                                                   | 18.368 | 1.500  | STUD M6 x 18mm (Inside) |
| 7                                                   | 1.550  | 22.303 | STUD M6 x 18mm (Inside) |
| 8                                                   | 18.368 | 22.303 | STUD M6 x 18mm (Inside) |
| -----                                               | -----  | -----  | -----                   |
| 9                                                   | 1.424  | 19.553 | 880 SCQ4-SL             |
| 10                                                  | 1.424  | 4.250  | 880 SCQ4-SL             |
| 11                                                  | 18.494 | 19.553 | 880 SCQ4-SL             |
| 12                                                  | 18.494 | 4.250  | 880 SCQ4-SL             |



|  |                             |        |    |
|--|-----------------------------|--------|----|
|  | Description                 | Status |    |
|  | 5412ESQT 24" x 20" Cover    | (NULL) |    |
|  | Part Number<br>Numéro Pièce | Rev.   | 9  |
|  | 5412ESQT242016THC           | 0      | 16 |

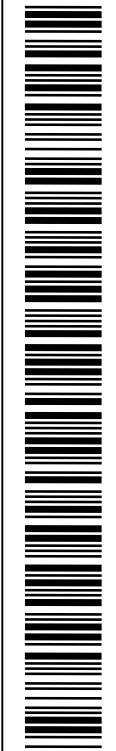
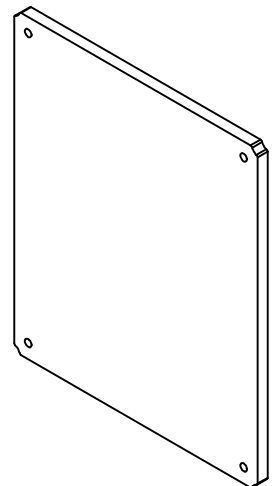
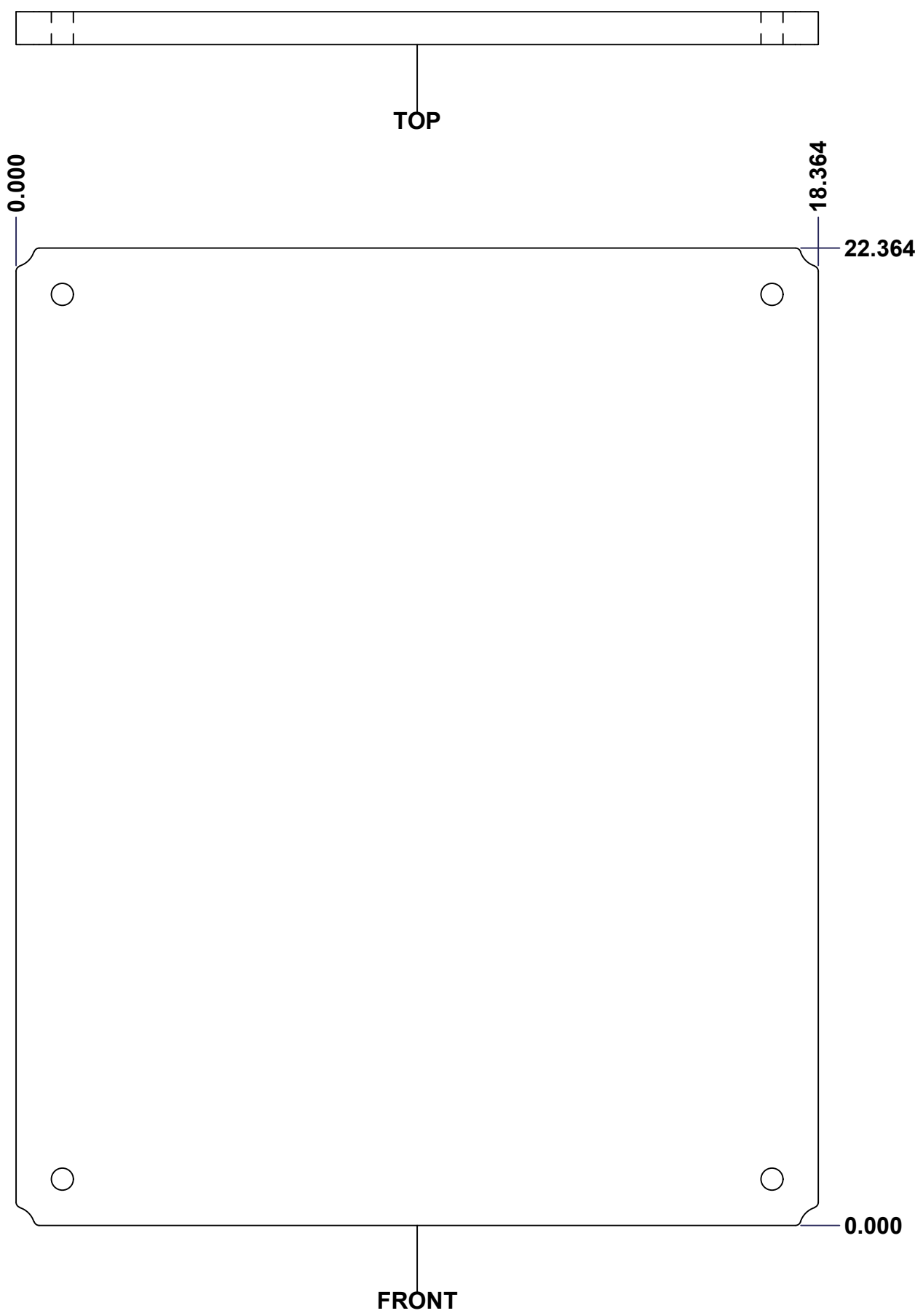
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**Isometric View**

|            |                     |     |                                        |
|------------|---------------------|-----|----------------------------------------|
| 2          | STK-S-00100         | 0   | 3.5" x 2" Silver Milar Flexcon Sticker |
| 4          | STK-Q-07250         | 2   | M6 x 16mm Collar Nut                   |
| 2          | STK-Q-46020-24      | 5   | 5412 ES Vertical Door Stiffener 24"    |
| 1          | 5412ESQT242016THI-C | 0   | 5412ESQT 24" x 20" Cover Insulation    |
| 1          | STK-P-02400S        | 0   | Powder Paint (Asa-61 Grey / Smooth)    |
| 8          | STK-Q-16055         | 1   | M6 x 18mm Stud (No Paint Cap Required) |
| 1          | 5412ESQT242016THG   | 0   | 5412ESQT 24" x 20" Cover Gasket Part   |
| 1          | 5412ESQT242016THC-P | 0   | 5412ESQT 24" x 20" Cover Part          |
| 4          | STK-K-12500         | 16  | 5412 ES 1/4 Turn Lock                  |
| 4          | STK-Q-46515         | 3   | 5412 ES Door Support with Brass Insert |
| QTY        | Part Number         | Rev | Description                            |
| Parts List |                     |     |                                        |

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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client  
Drawn By Dessiné Par BoxCad: Patrick Deschenes  
Material Matière Polyisocyanurate

Date  
Date 23-Jan-07

Color Couleur Aluminum  
Finish Fini N/A

Description 5412ESQT 24" x 20" Back Insulation  
Detail Rev.

Part Number Numéro Pièce 5412ESQT242016THI-B  
Rev. 0  
11  
16

SEE BILL OF MATERIAL ON LAST PAGE

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# RIGHT

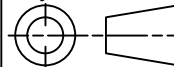
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Max 3.0mm

## Projection



|          |                  |
|----------|------------------|
| Material |                  |
| Matière  | Polyisocyanurate |

|                                              |             |
|----------------------------------------------|-------------|
| Description                                  | Detail Rev. |
| 5412ESQT 24" x 20" Top and Bottom Insulation |             |

|                                                            |                  |          |
|------------------------------------------------------------|------------------|----------|
| Part Number<br>Numéro Pièce<br><b>5412ESQT242016THI-TP</b> | Rev.<br><b>0</b> | 14<br>16 |
|------------------------------------------------------------|------------------|----------|

**SEE BILL OF MATERIAL ON LAST PAGE**

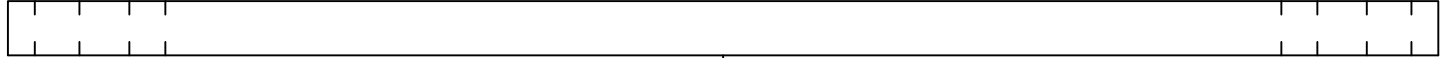
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Tolerance  $\pm 1/32$ " unless otherwise specified

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Tolérance  $\pm 1/32$ " sauf spécification contraire



TOP

0.000



FRONT

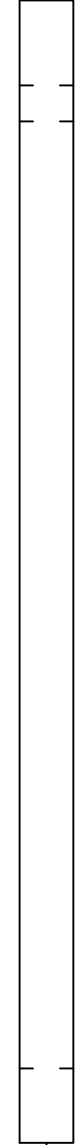
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15.864

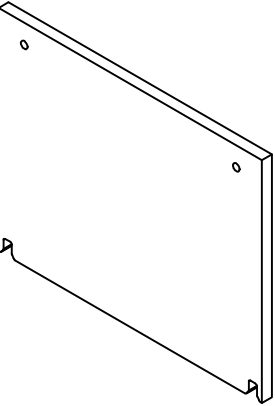
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0.000

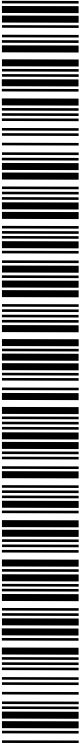
0.750



RIGHT



Isometric View

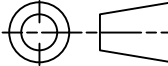


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description  
5412ESQT 24" x 20" Top and Bottom  
Insulation

Detail Rev.

Part Number  
Numéro Pièce  
5412ESQT242016THI-BT

Rev. 15  
0

SEE BILL OF MATERIAL ON LAST PAGE

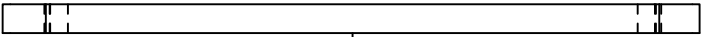
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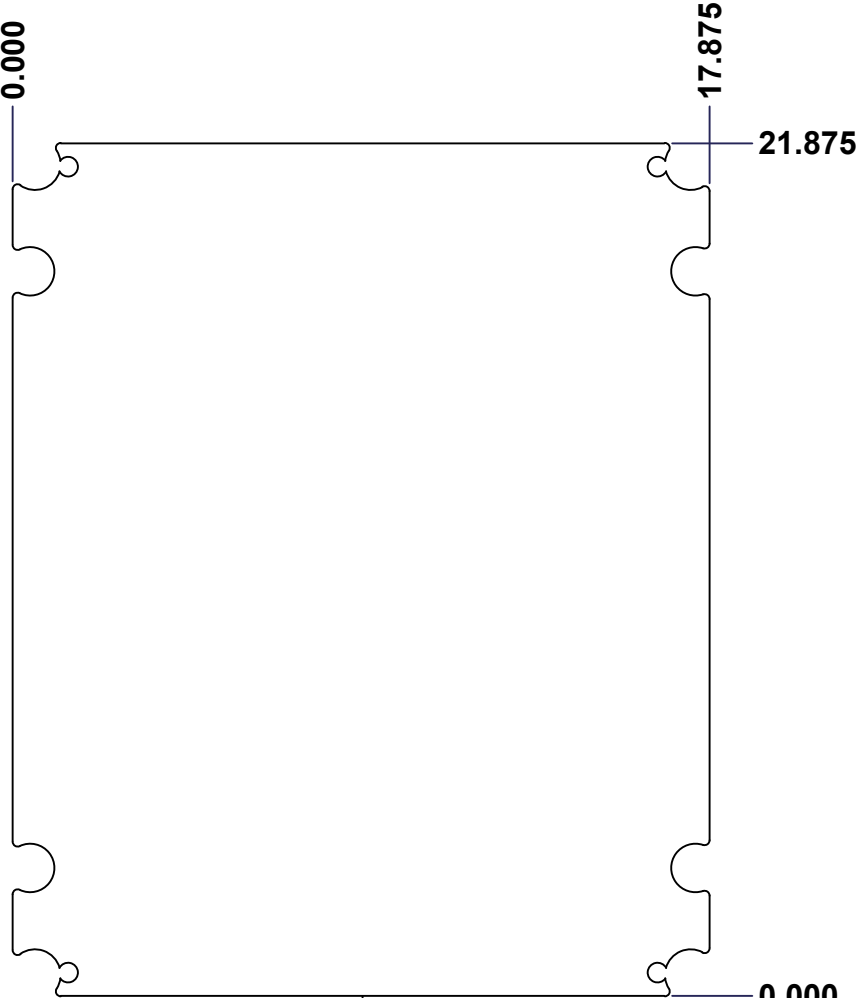
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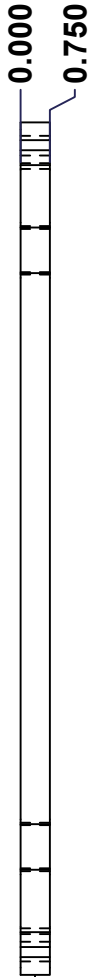
Tolérance  $\pm 1/32$ " sauf spécification contraire



TOP

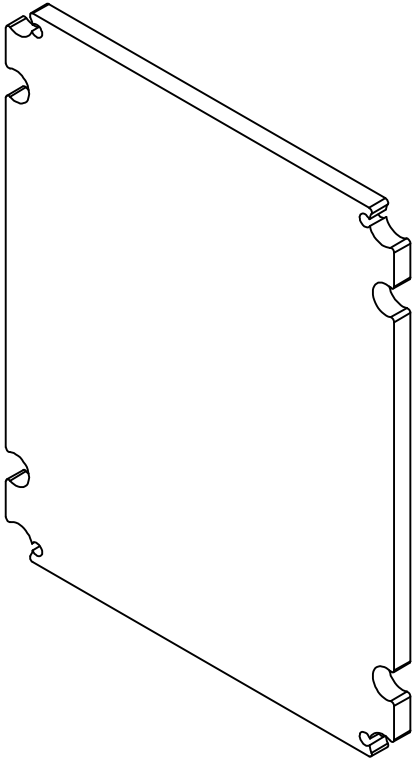


FRONT

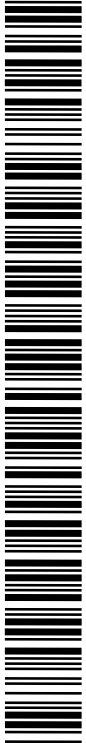


RIGHT

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



Isometric View



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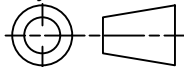


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Flatness  
Aplatissement

Max 3.0mm

Projection



|                                     |                           |                  |           |
|-------------------------------------|---------------------------|------------------|-----------|
| Customer<br>Client                  |                           | Date             |           |
| Drawn By<br>Dessiné Par             | BoxCad: Patrick Deschenes | Date             | 23-Jan-07 |
| Material<br>Matière                 |                           | Polyisocyanurate |           |
| Color<br>Couleur                    | Aluminum                  | Finish<br>Fini   | N/A       |
| Description                         |                           | Detail Rev.      |           |
| 5412ESQT 24" x 20" Cover Insulation |                           |                  |           |
| Part Number<br>Numéro Pièce         |                           | Rev.             | 16        |
| 5412ESQT242016THI-C                 |                           | 0                | 16        |

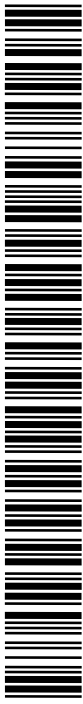
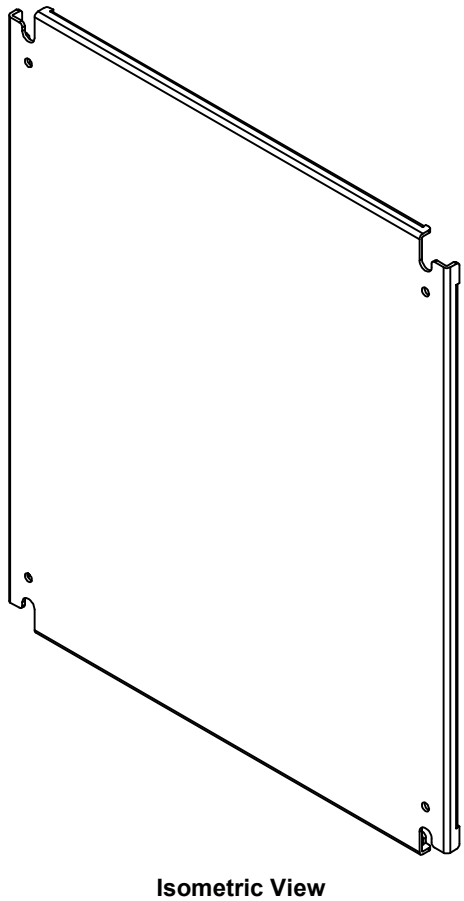
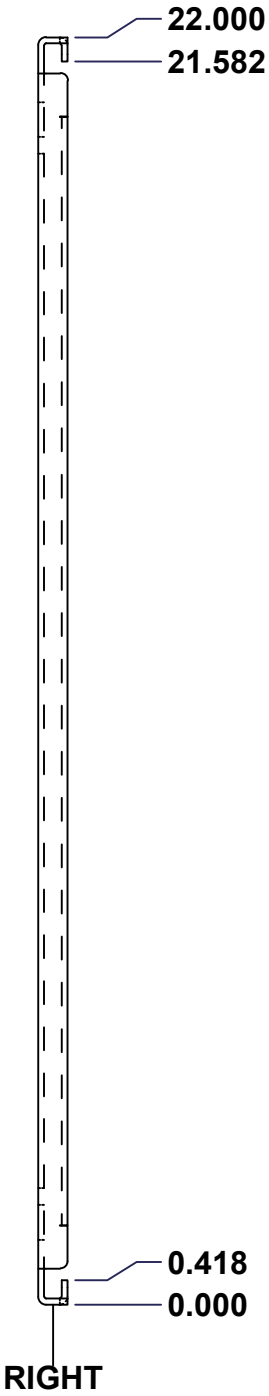
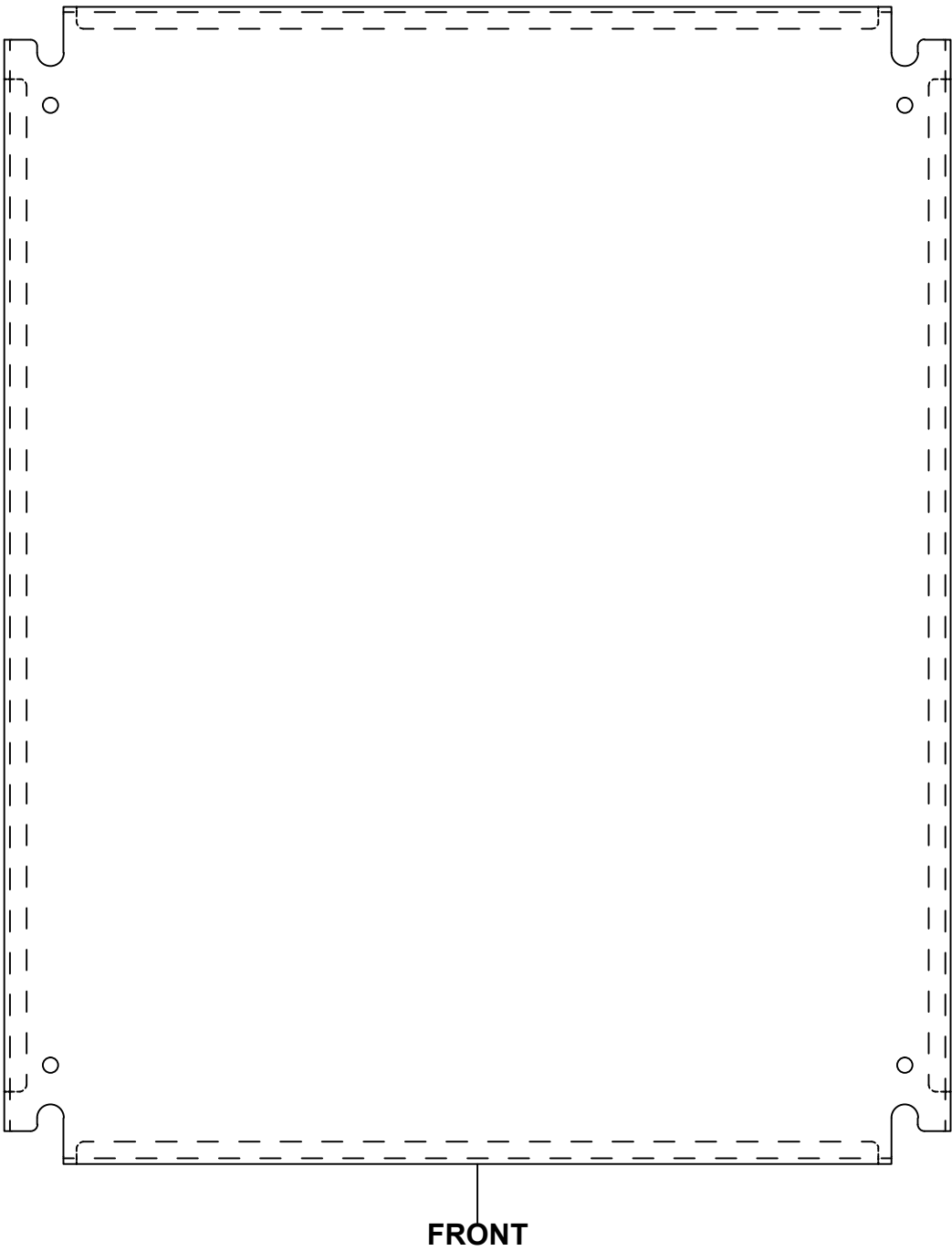
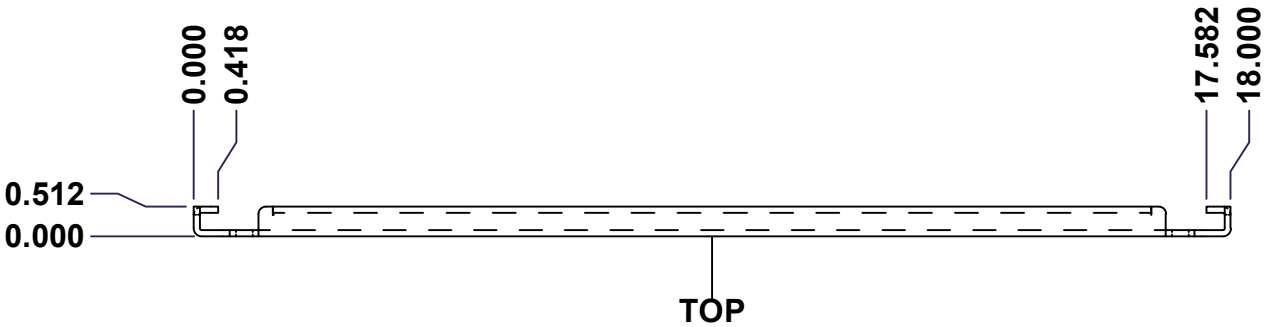
SEE BILL OF MATERIAL ON LAST PAGE

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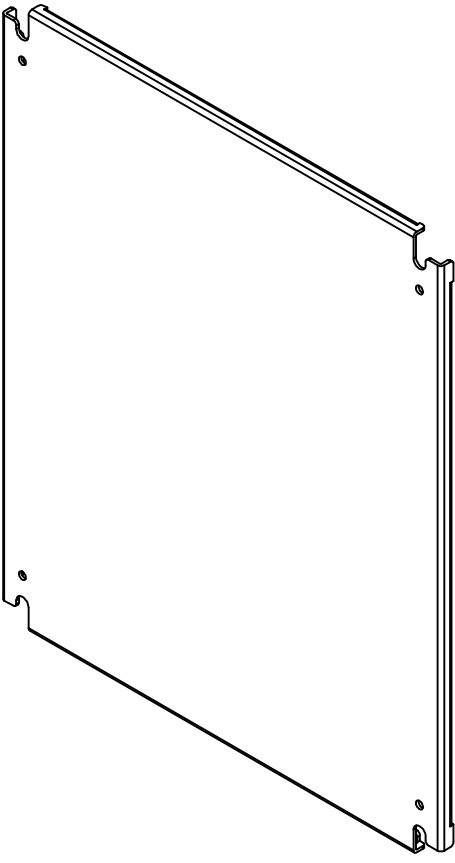
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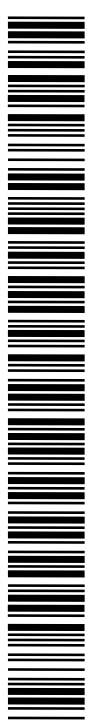
Tolérance  $\pm 1/32"$  sauf spécification contraire

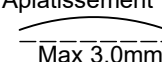
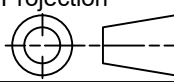


| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



**Isometric View**



|                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                      |                                                  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|
|  <div style="display: inline-block; vertical-align: middle; margin-left: 10px;"> Tél: (450) 979-4373<br/> Fax: (450) 979-4626<br/> <a href="http://www.exmweb.com">www.exmweb.com</a> </div> |  | <b>Flatness</b><br><b>Aplatissement</b><br><br><b>Max 3.0mm</b> |                                                  |
| <b>Customer</b><br><b>Client</b>                                                                                                                                                                                                                                                  |  | <b>Projection</b><br>                                           |                                                  |
| <b>Drawn By</b><br><b>Dessiné Par</b> <b>BoxCad</b>                                                                                                                                                                                                                               |  | <b>Date</b> <b>23-Jan-07</b>                                                                                                                         |                                                  |
| <b>Material</b><br><b>Matière</b> <b>See Part List</b>                                                                                                                                                                                                                            |  |                                                                                                                                                      |                                                  |
| <b>Color</b><br><b>Couleur</b> <b>See Part List</b>                                                                                                                                                                                                                               |  | <b>Finish</b><br><b>Fin</b> <b>See Part List</b>                                                                                                     |                                                  |
| <b>Description</b><br><br>881 SP - Inner Panel                                                                                                                                                                                                                                    |  | <b>Detail Rev.</b>                                                                                                                                   |                                                  |
| <b>Part Number</b><br><b>Numéro Pièce</b><br><b>881 SP2420G</b>                                                                                                                                                                                                                   |  | <b>Rev.</b><br><b>0</b>                                                                                                                              | 1<br><hr style="width: 50%; margin: 0 auto;"/> 2 |

