

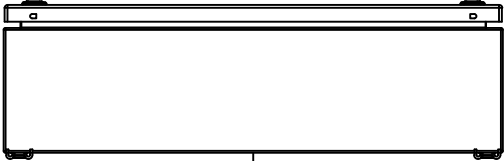
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

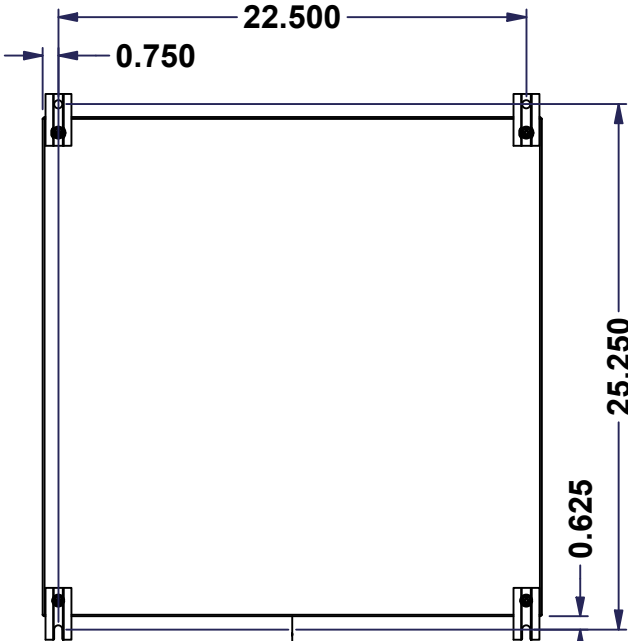
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242406TH\5412ESQT242406TH.idw

Tolérance ±1/32" sauf spécification contraire

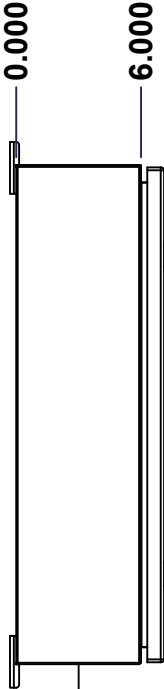
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



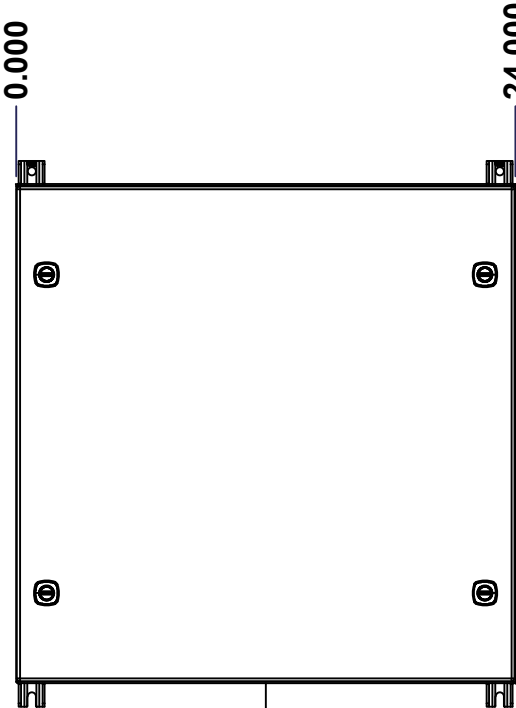
TOP



BACK



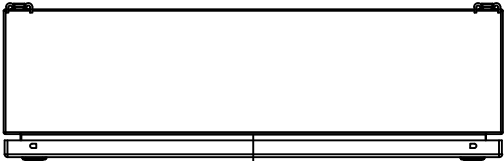
LEFT



FRONT



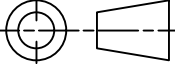
RIGHT



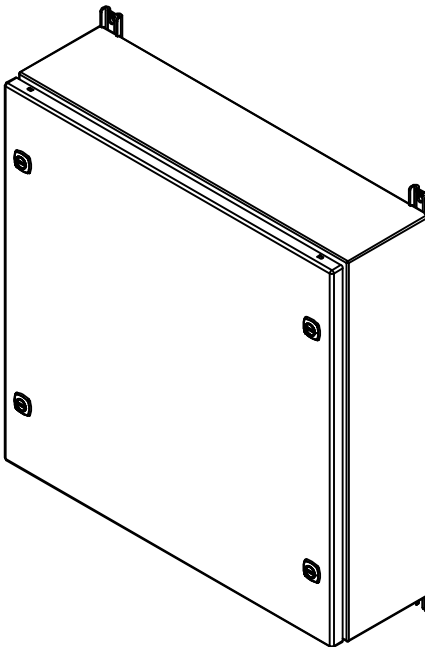
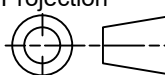
BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESQT 24" x 24" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT242406TH			

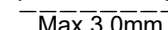
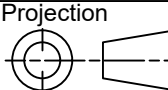
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242406TH\5412ESQT242406TH.idw		Tolérance ±1/32" sauf spécification contraire							
NOTE				No.	Revisions	Date	By/Par				
ITEM	DESCRIPTION										
1	NEMA 4/12 Enclosure										
2	C/W Standard ground studs on box and cover										
3	C/W Standard door stiffener										
4	C/W Standard inner panel (Included)										
5	C/W Standard inner panel mounting studs										
6	C/W 885 ESMF3_OPEN Sold separately (Installed)										
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)										
8	C/W R5 Insulation (Installed by EXM)										
											
											
				Customer Client						Date	
				Drawn By Dessiné Par				BoxCad: BoxCad		Date 18-Jul-23	
				Material Matière				16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
				Color Couleur				Asa-61 Grey		Finish Fini Smooth	
				Description				5412ESQT 24" x 24" x 6" Assembly		Detail Rev.	
				Part Number Numéro Pièce				5412ESQT242406TH		Rev.	2
										0	16

This drawing is confidential and must not be reproduced or used without the consent of EXM



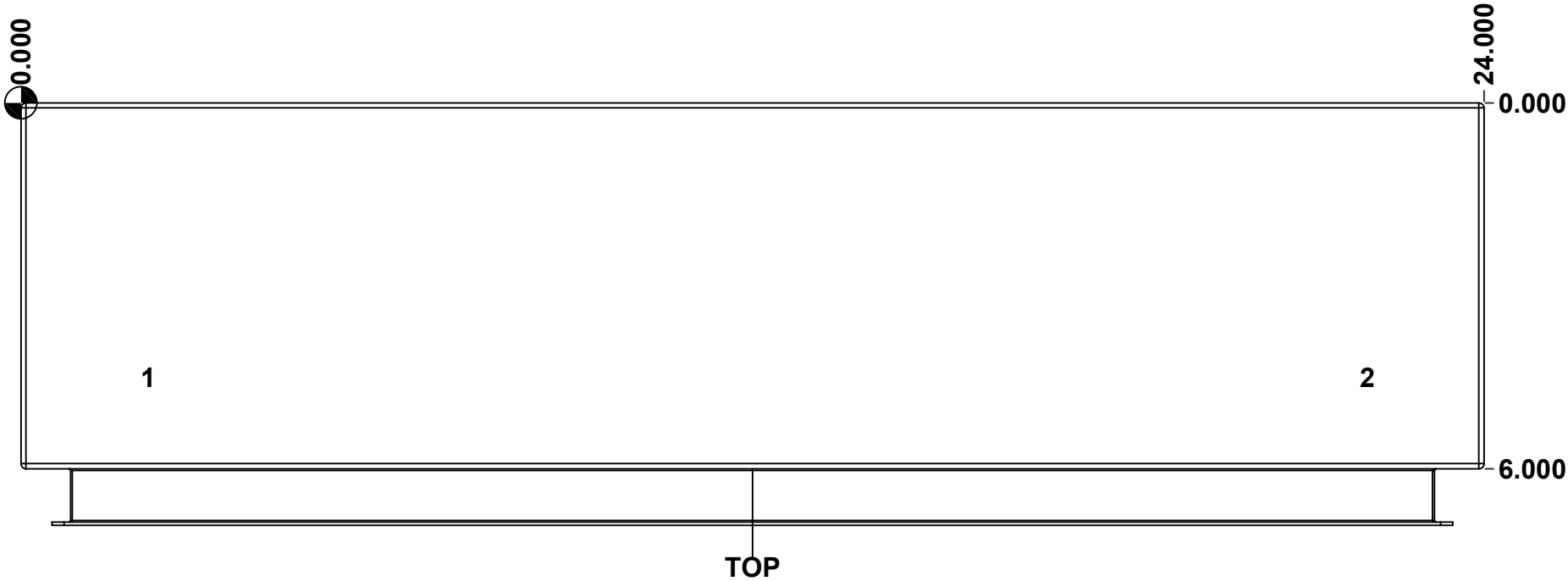
No.	Revisions	Date	By/Par

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Drawn By Dessiné Par		Projection 	
Material Matière		BoxCad: BoxCad		Date 18-Jul-23	
Color Couleur		Asa-61 Grey		Finish Fini	
Description		Detail Rev.		3	
Part Number Numéro Pièce		5412ESQT 24" x 24" x 6" Body		Rev. 0	
5412ESQT242406THB		16		16	

SEE BILL OF MATERIAL ON LAST PAGE

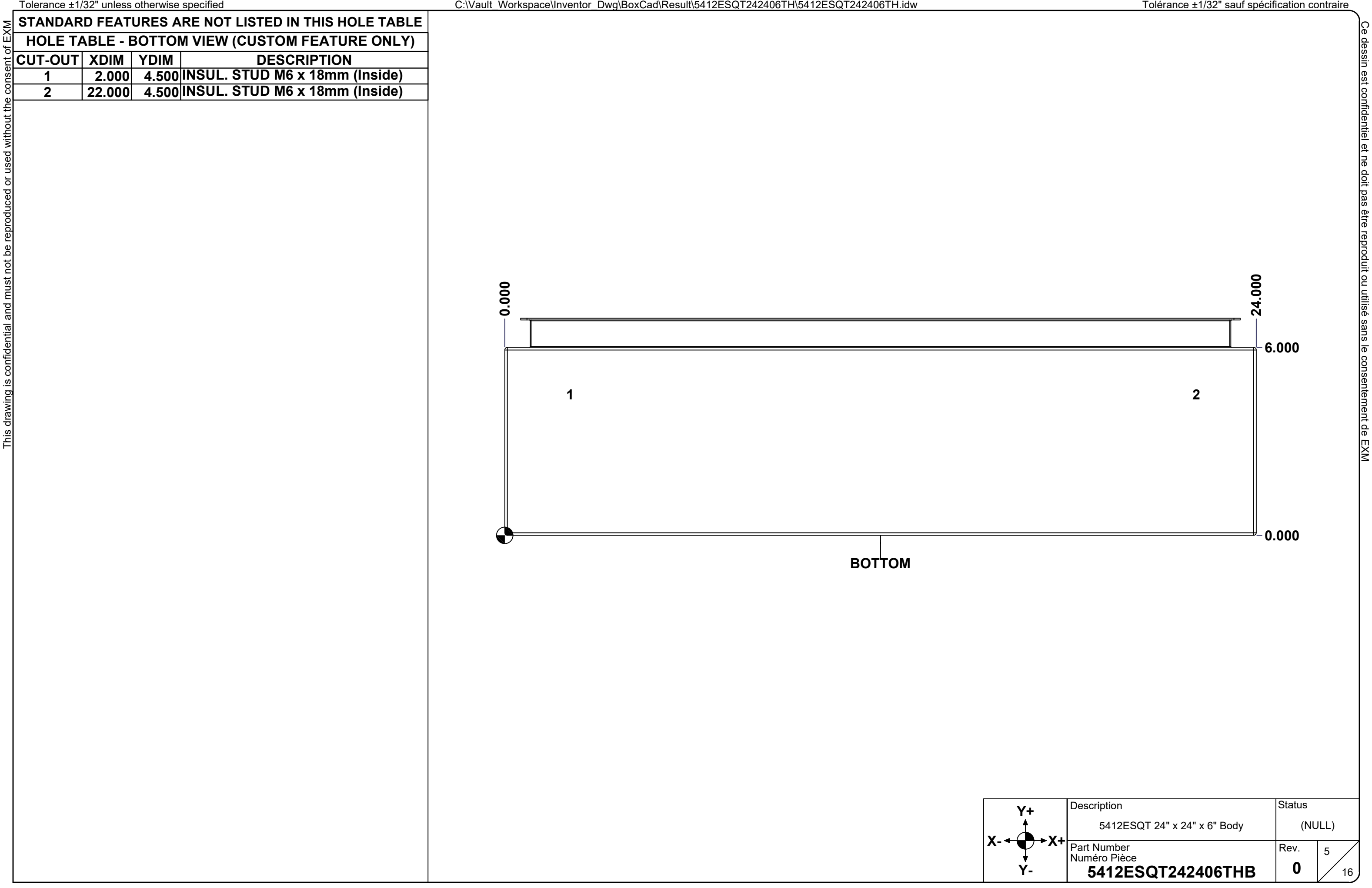
This drawing is confidential and must not be reproduced or used without the consent of EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 24" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT242406THB	0	16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



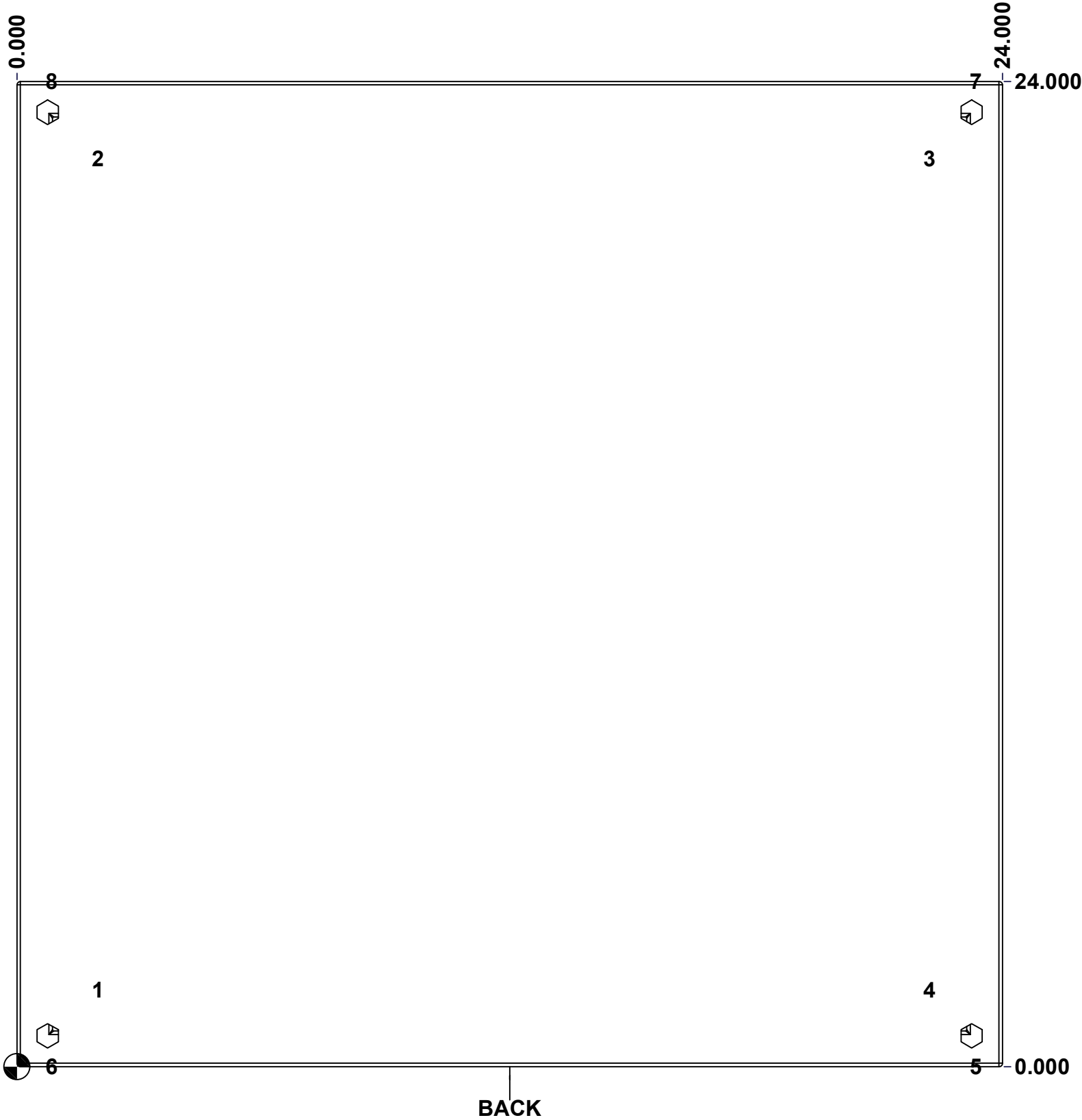
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242406TH\5412ESQT242406TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	22.125	22.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	23.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 24" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT242406THB	0	16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242406TH\5412ESQT242406TH.idw

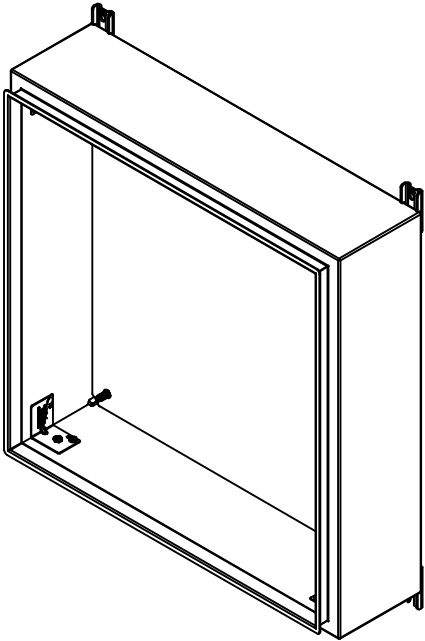
Tolérance ±1/32" sauf spécification contraire

No.

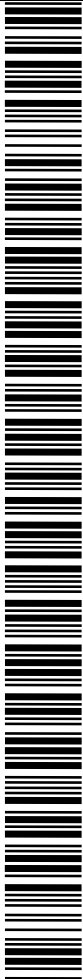
Revisions

Date

By/Par



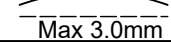
Isometric View



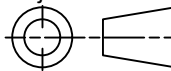


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

18-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 24" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242406THB

Rev.

7

16

1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT242406THI-RS	0	5412ESQT 24" x 24" Right Insulation
1	5412ESQT242406THI-LS	0	5412ESQT 24" x 24" Left Insulation
1	5412ESQT242406THI-BT	0	5412ESQT 24" x 24" Top and Bottom Insulation
1	5412ESQT242406THI-TP	0	5412ESQT 24" x 24" Top and Bottom Insulation
1	5412ESQT242406THI-B	0	5412ESQT 24" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT242406THB-P	0	5412ESQT 24" x 24" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

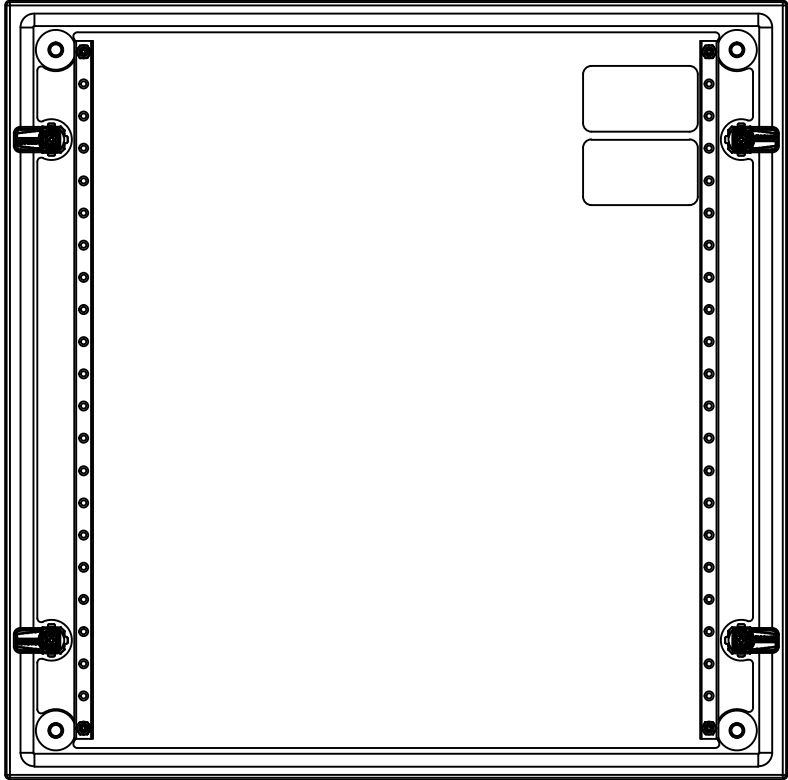
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242406TH\5412ESQT242406TH.idw

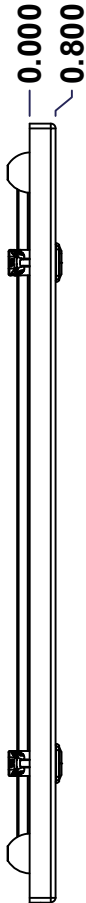
Tolérance $\pm 1/32$ " sauf spécification contraire



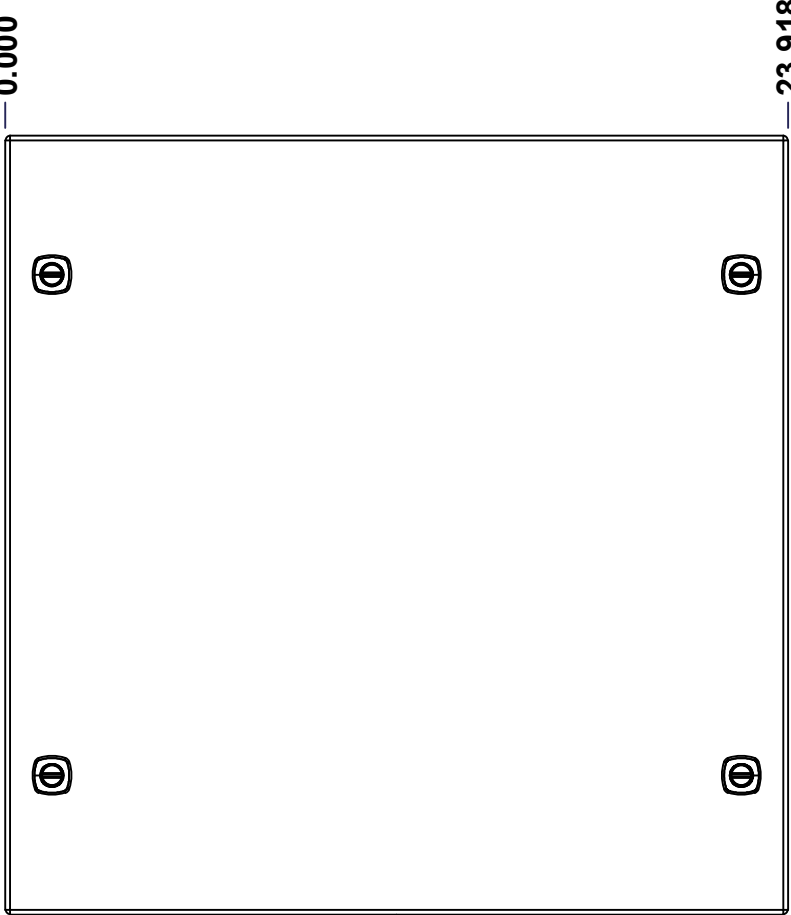
TOP



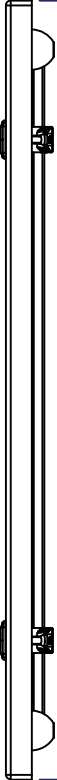
BACK



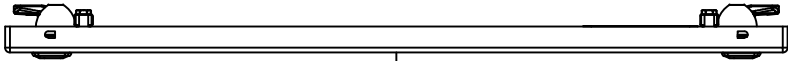
LEFT



FRONT

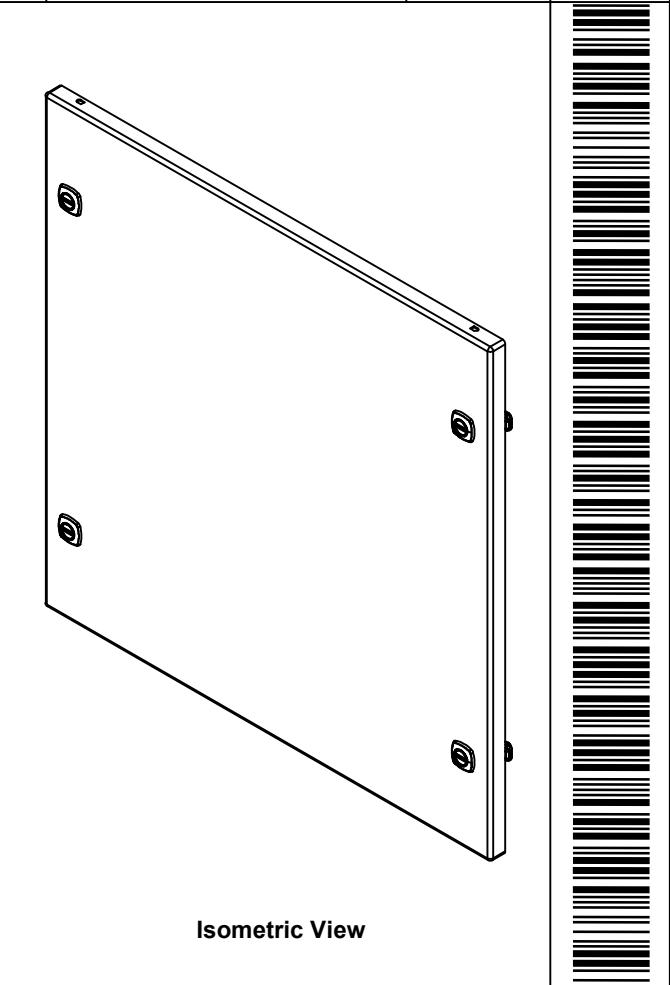


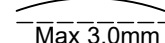
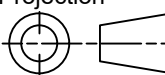
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	
		Finish Fini	
		Smooth	
Description			Detail Rev.
5412ESQT 24" x 24" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT242406THC			

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Diagram showing the front view of a rectangular object. The dimensions are 23.918 (width) and 0.000 (height). The corners are labeled with numbers 1 through 12, indicating specific points or features. The label "FRONT" is centered below the rectangle.

FRONT

	Description		Status	
	5412ESQT 24" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESQT242406THC		Rev. 0	9 16

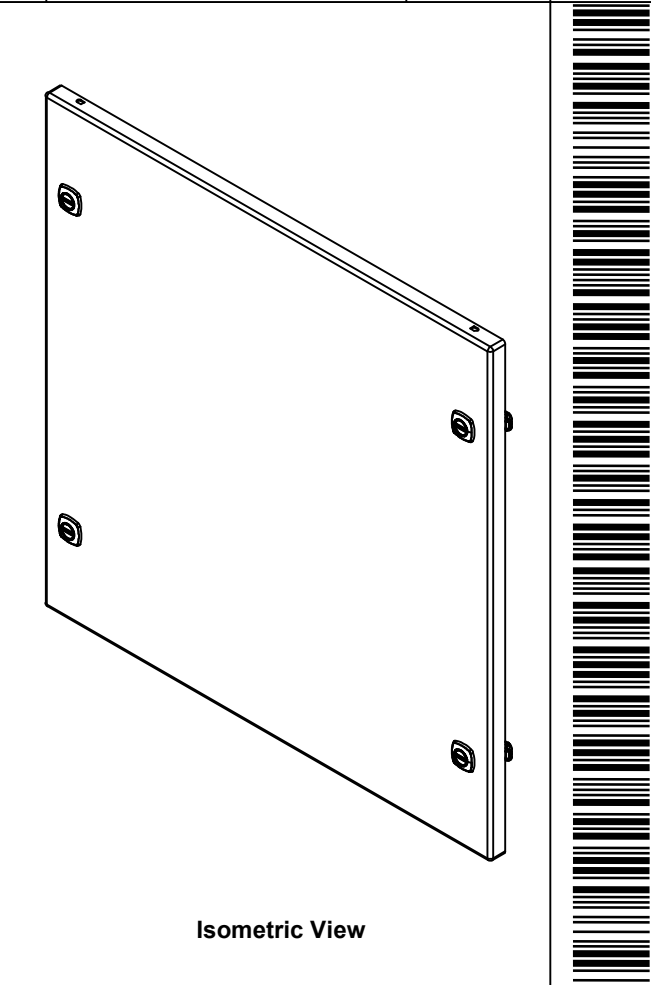
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242406TH\5412ESQT242406TH.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

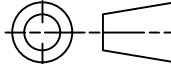


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 18-Jul-23

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESQT 24" x 24" Cover Detail Rev.

Part Number Numéro Pièce 5412ESQT242406THC Rev. 0 10 16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESQT242406THI-C	0	5412ESQT 24" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT242406THG	0	5412ESQT 24" x 24" Cover Gasket Part
1	5412ESQT242406THC-P	0	5412ESQT 24" x 24" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

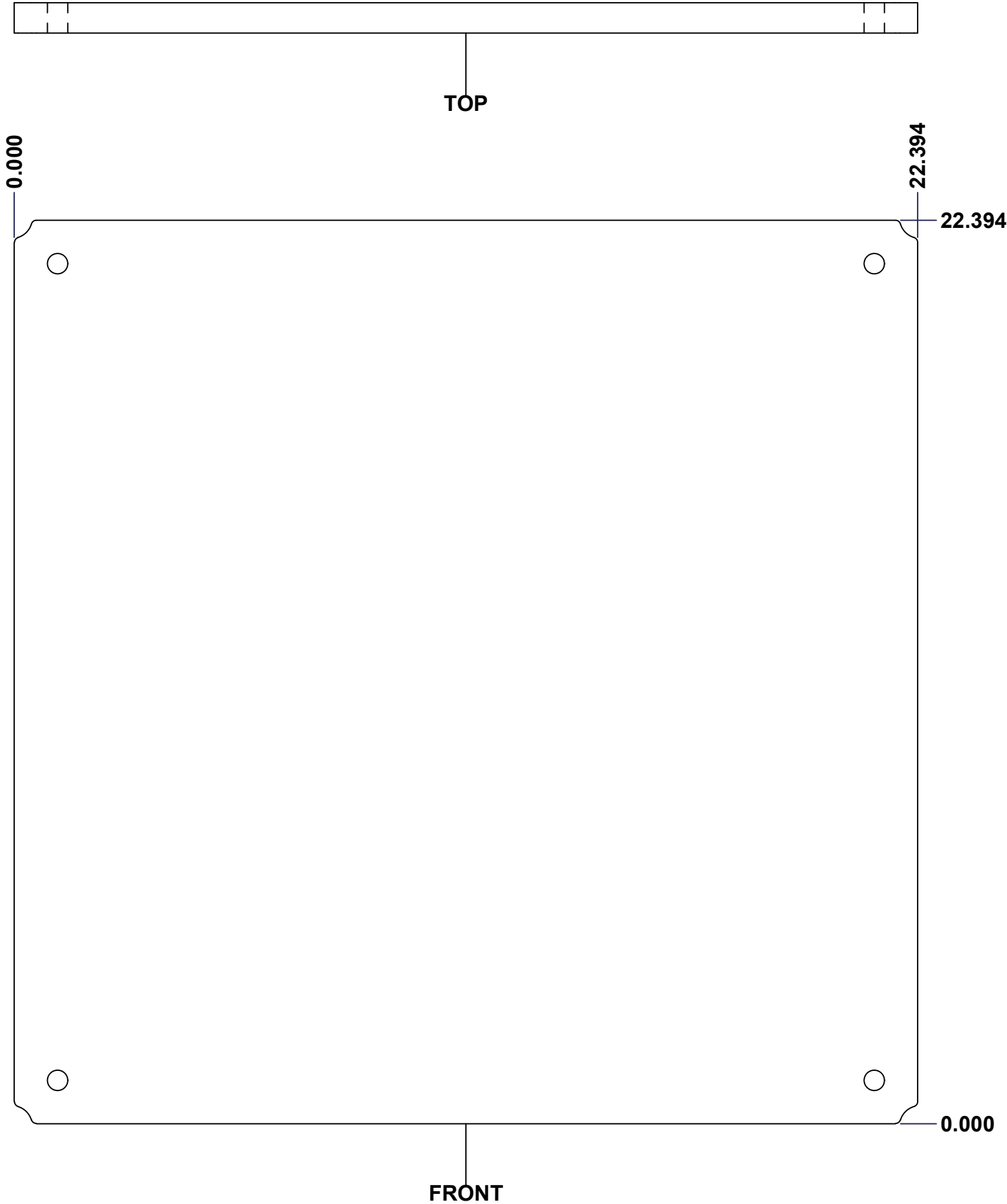
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

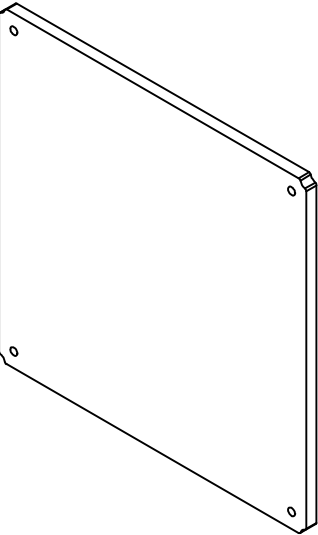
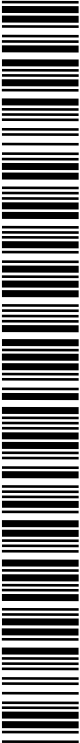
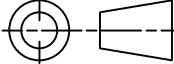
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242406TH\5412ESQT242406TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	
Finish Fini		N/A	
Description 5412ESQT 24" x 24" Back Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESQT242406THI-B			Rev. 11 0 16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242406TH\5412ESQT242406TH.idw

Tolérance ±1/32" sauf spécification contraire

0.000

5.894

22.394

0.000

TOP

FRONT

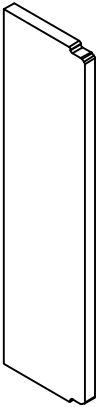
0.000

0.750

RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



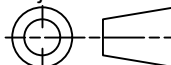
Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date

23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description

5412ESQT 24" x 24" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242406THI-LS

Rev.

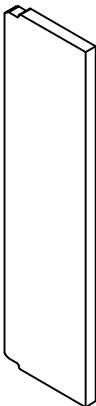
0

12

16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM



Isometric View



Isometric View

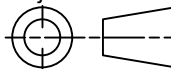


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness	Aplatissement
----------	---------------

Max 3.0mm

Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Material	Polyisocyanurate
Matière	

Color Couleur	Aluminum	Finish Fini	N/A
------------------	----------	----------------	-----

Description	Detail Rev.
-------------	-------------

5412ESQT 24" x 24" Right Insulation

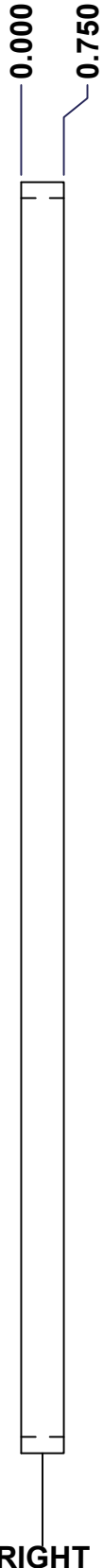
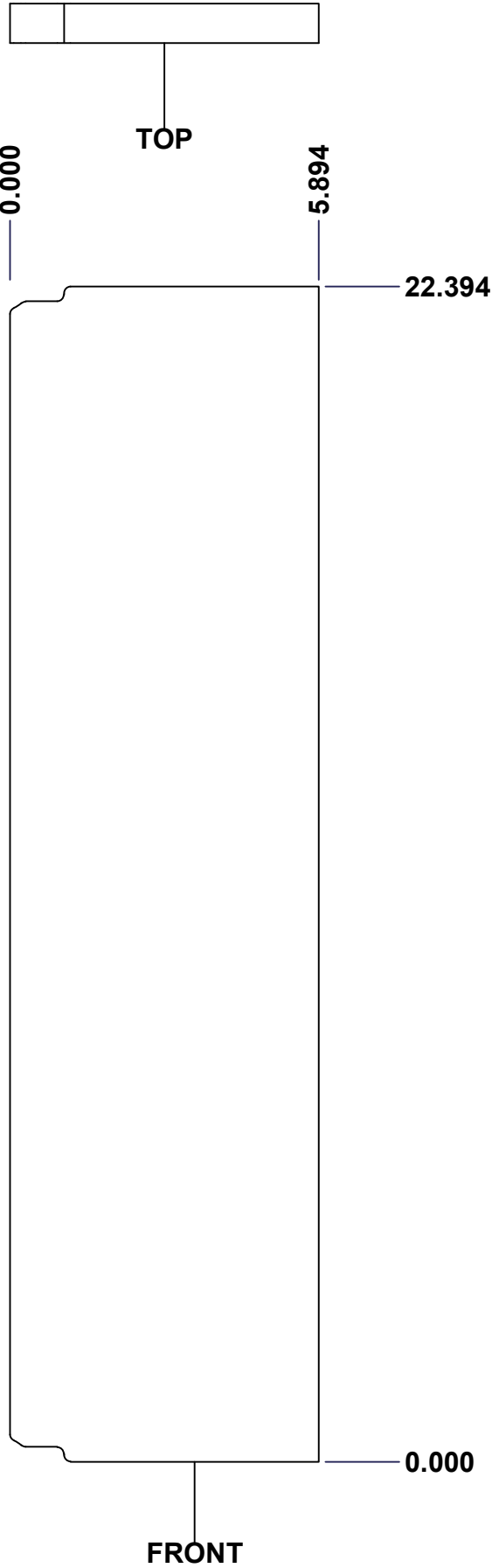
Part Number Numéro Pièce	Rev.	13
-----------------------------	------	----

5412ESQT242406THI-RS

Rev.	13
------	----

0	/	16
---	---	----

SEE BILL OF MATERIAL ON LAST PAGE



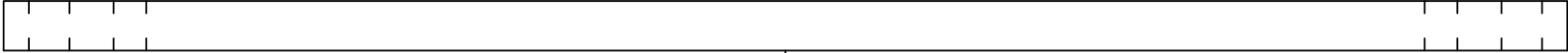
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

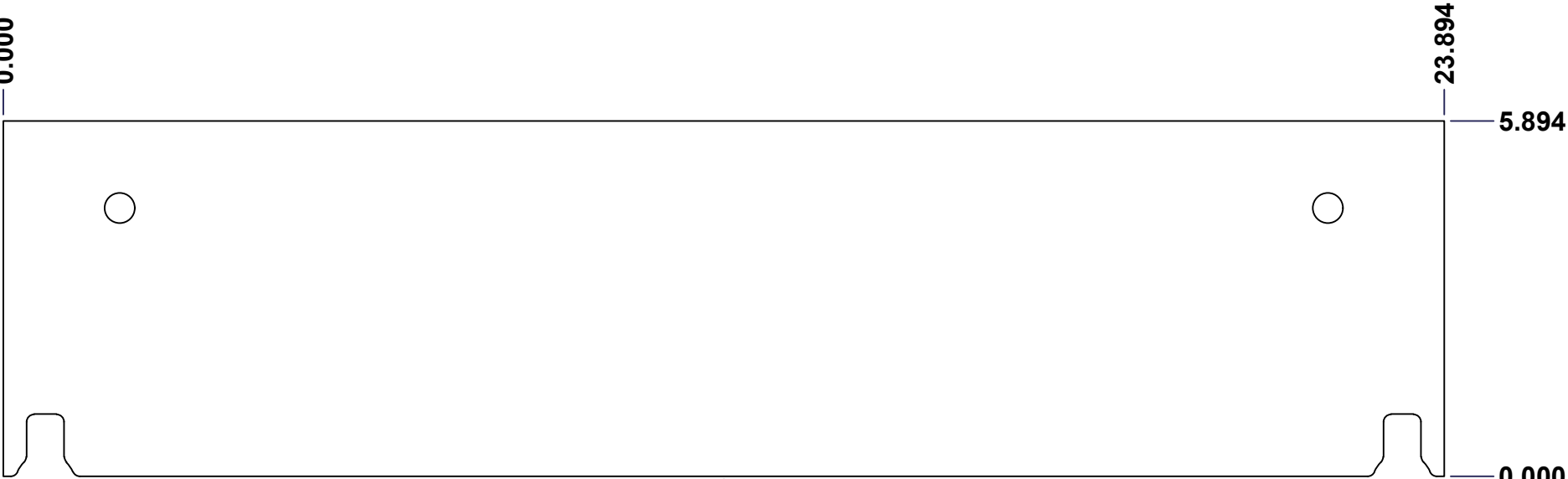
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242406TH\5412ESQT242406TH.idw

Tolérance ±1/32" sauf spécification contraire

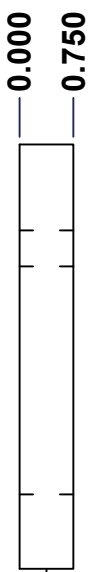
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



TOP



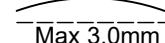
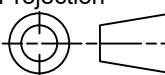
FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESQT 24" x 24" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce			Rev.
5412ESQT242406THI-TP			14
			16

SEE BILL OF MATERIAL ON LAST PAGE

An isometric drawing of a rectangular plate. The plate is oriented diagonally. It features two circular holes, one near each end. At the bottom-left corner, there is a semi-circular notch. At the bottom-right corner, there is a small rectangular protrusion.

SEE BILL OF MATERIAL ON LAST PAGE

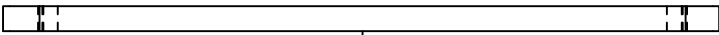
This drawing is confidential and must not be reproduced or used without the consent of EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

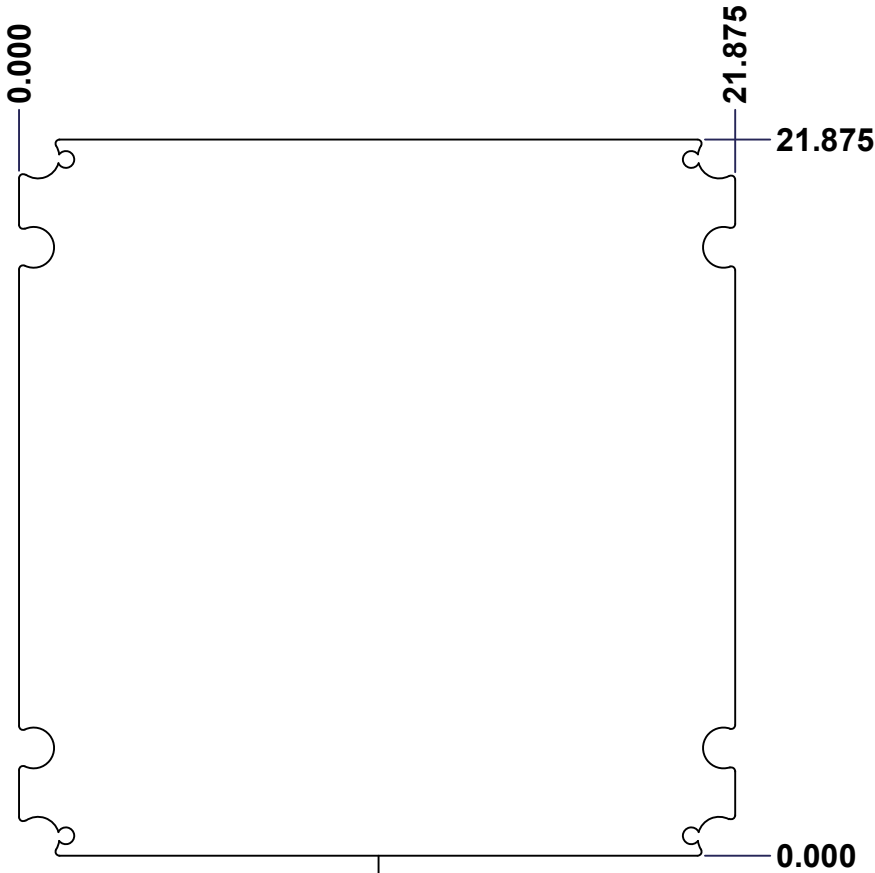
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242406TH\5412ESQT242406TH.idw

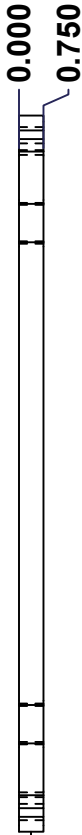
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

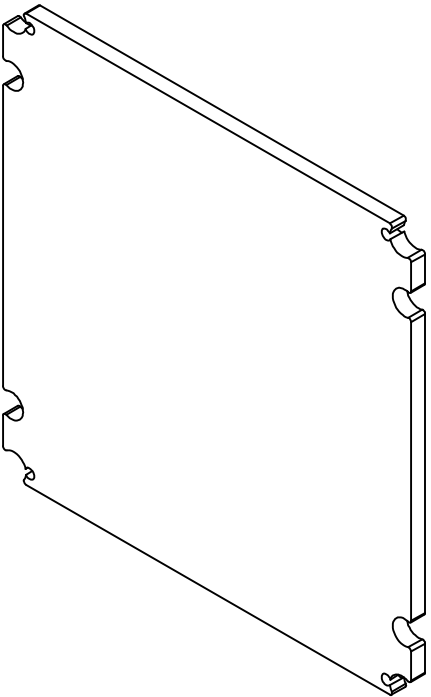


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

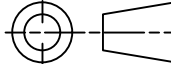


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description			Detail Rev.
5412ESQT 24" x 24" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT242406THI-C		0	16

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

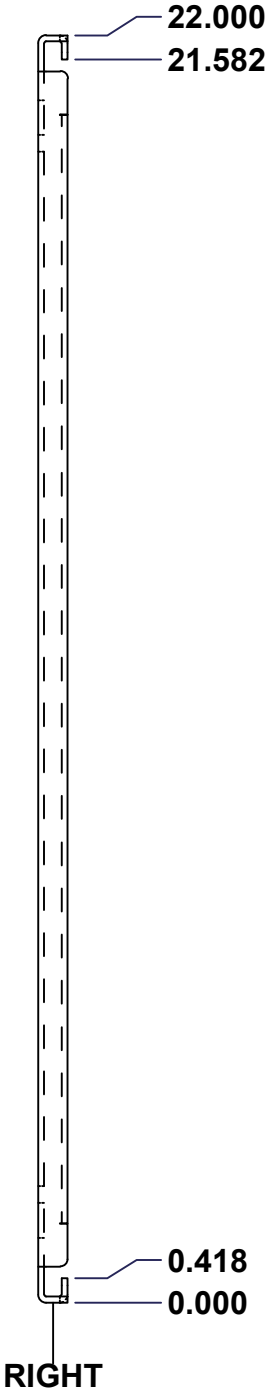
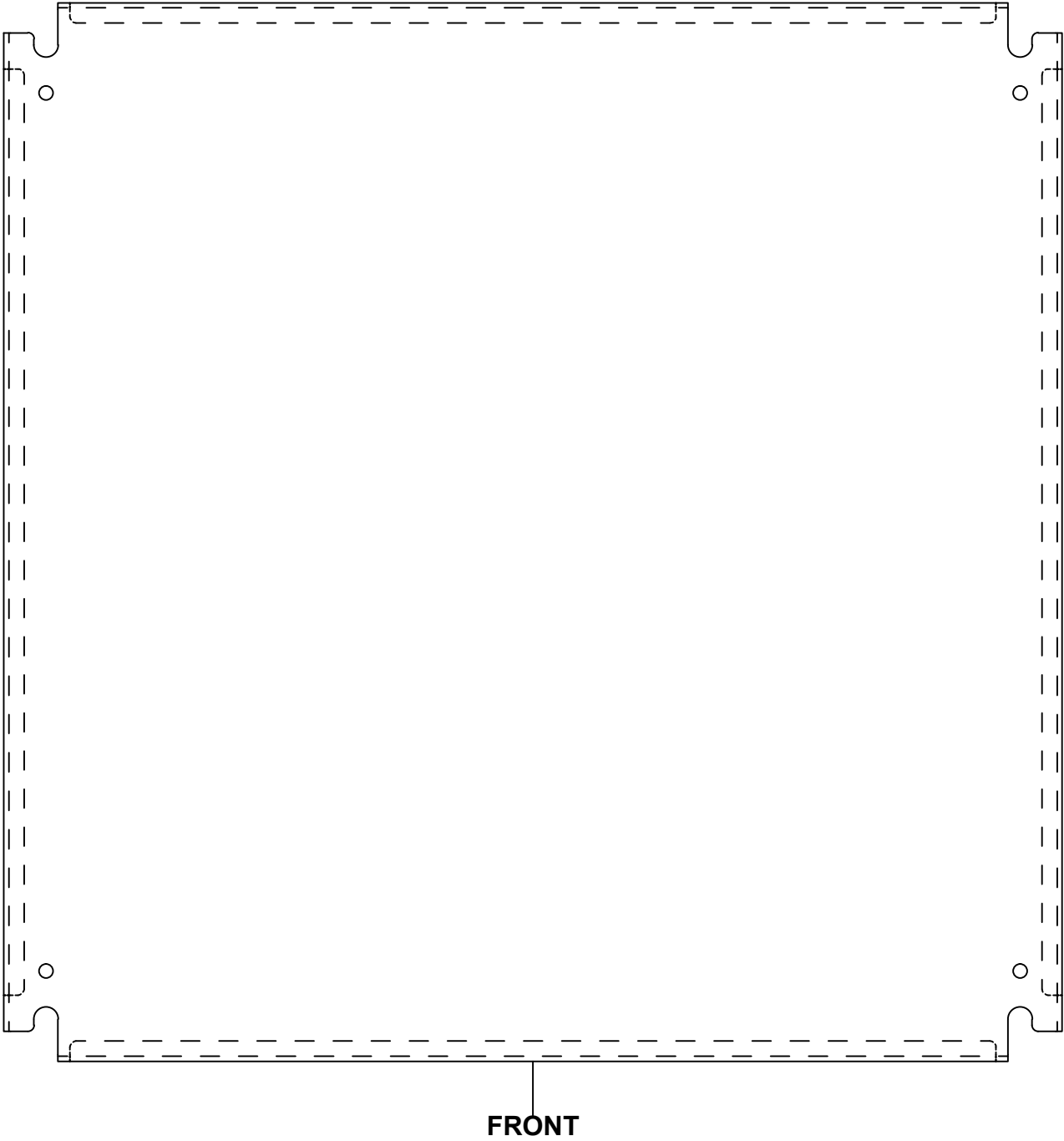
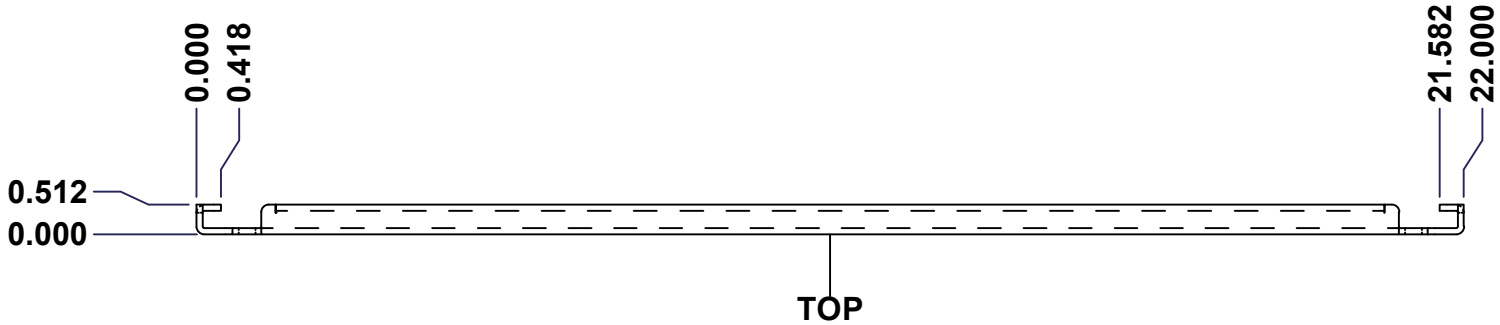
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

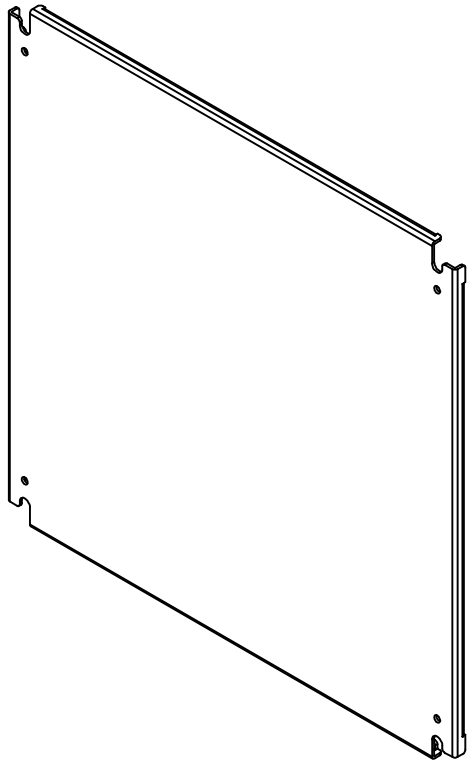
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2424G.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

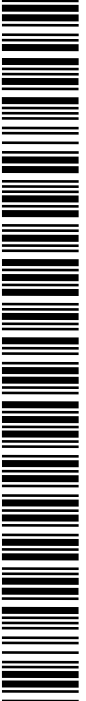
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par



Isometric View



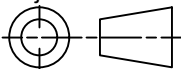


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2424G			Rev. 1 0

1	881 SP2424G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

