

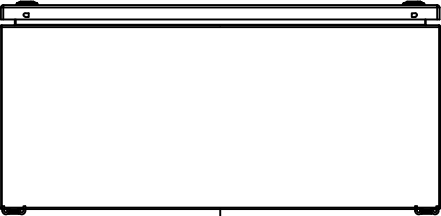
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Tolerance ±1/32" unless otherwise specified

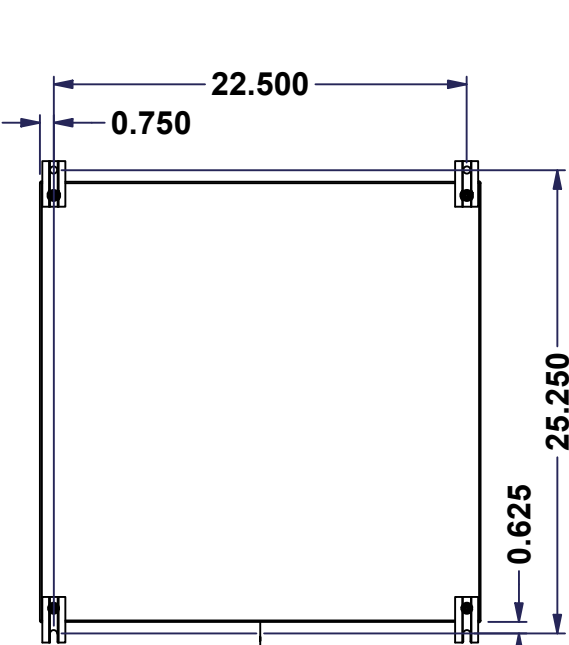
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Tolérance ±1/32" sauf spécification contraire

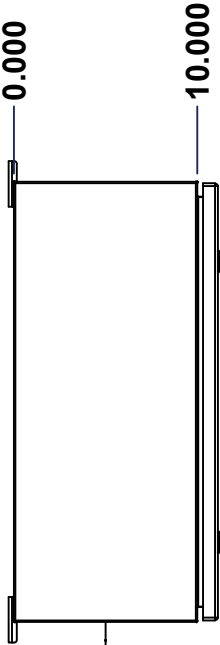
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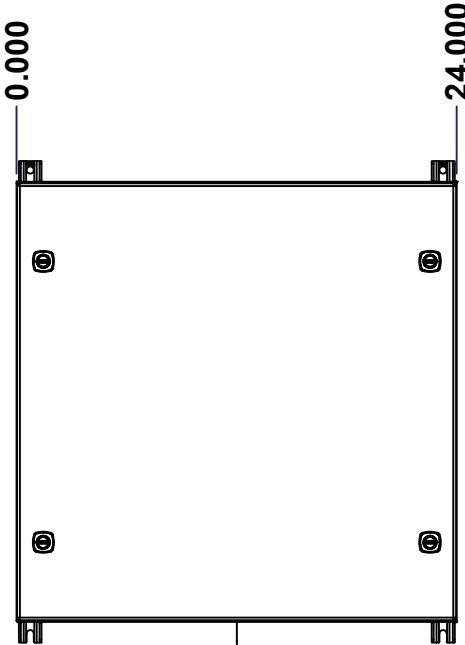
TOP



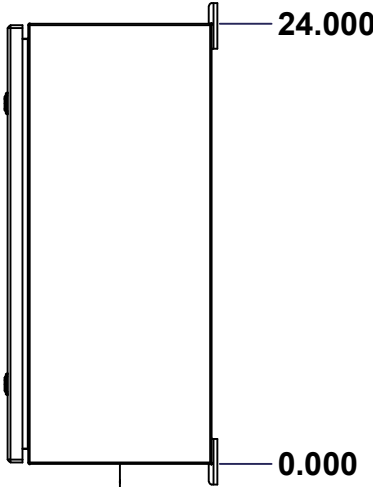
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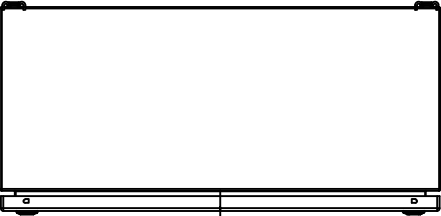
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FRONT



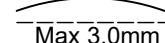
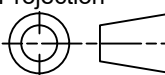
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 24" x 24" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT242410TH			

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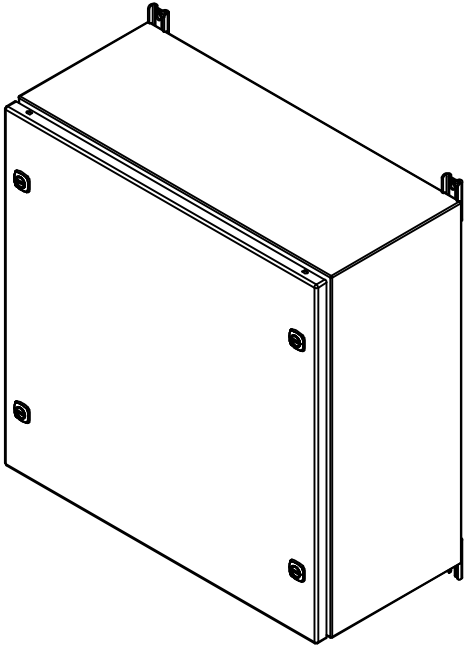
Tolerance ±1/32" unless otherwise specified

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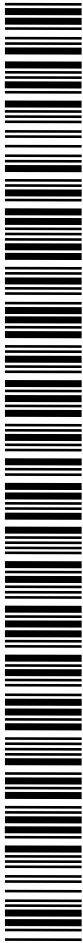
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

18-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 24" x 24" x 10" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESQT242410TH

Rev.

2

16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP2424G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT242410THC	0	5412ESQT 24" x 24" Cover
1	5412ESQT242410THB	0	5412ESQT 24" x 24" x 10" Body
Qty	Part Number	Rev	Description
Parts List			

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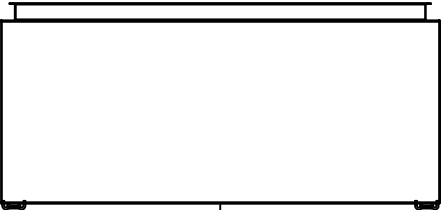
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Tolerance $\pm 1/32$ " unless otherwise specified

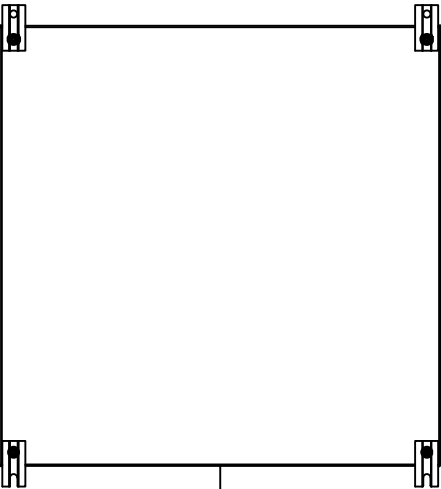
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Tolérance $\pm 1/32$ " sauf spécification contraire

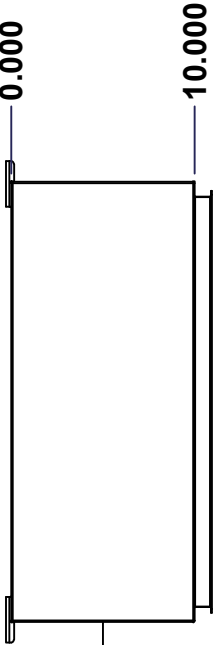
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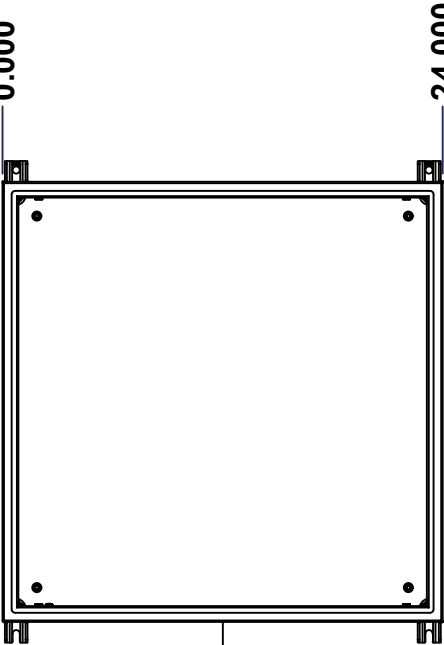
TOP



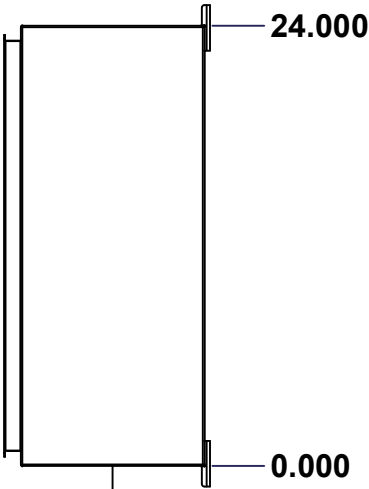
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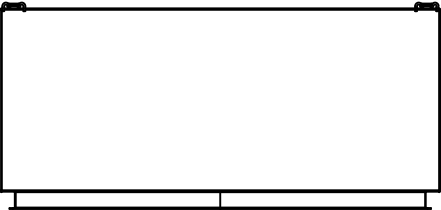
LEFT



FRONT

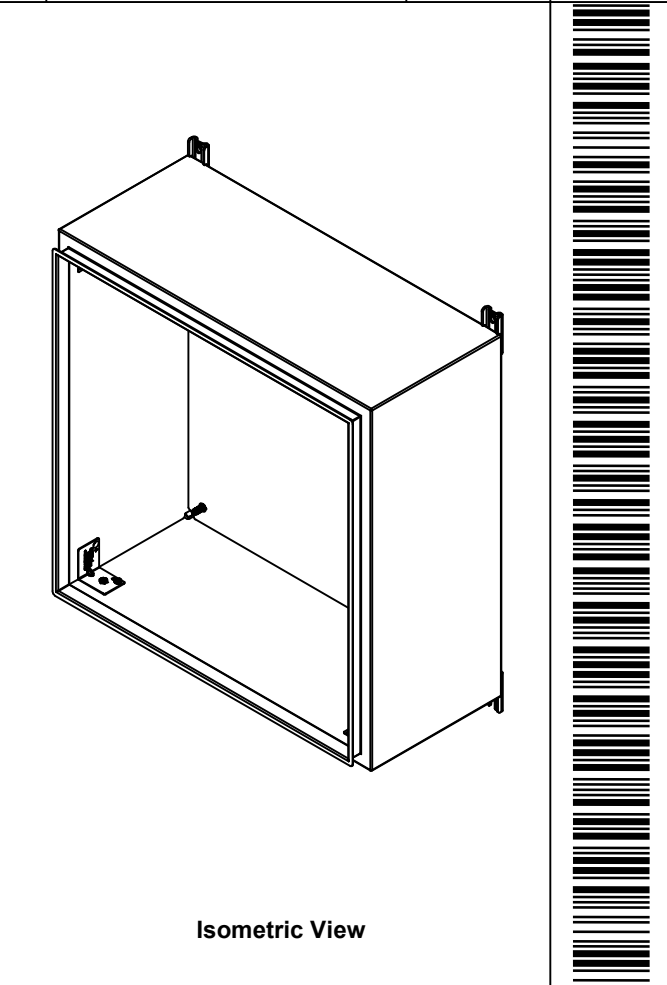


RIGHT

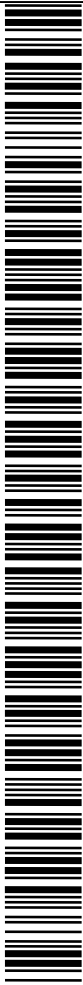


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

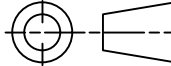


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Flatness
Aplatissement

Max 3.0mm

Projection



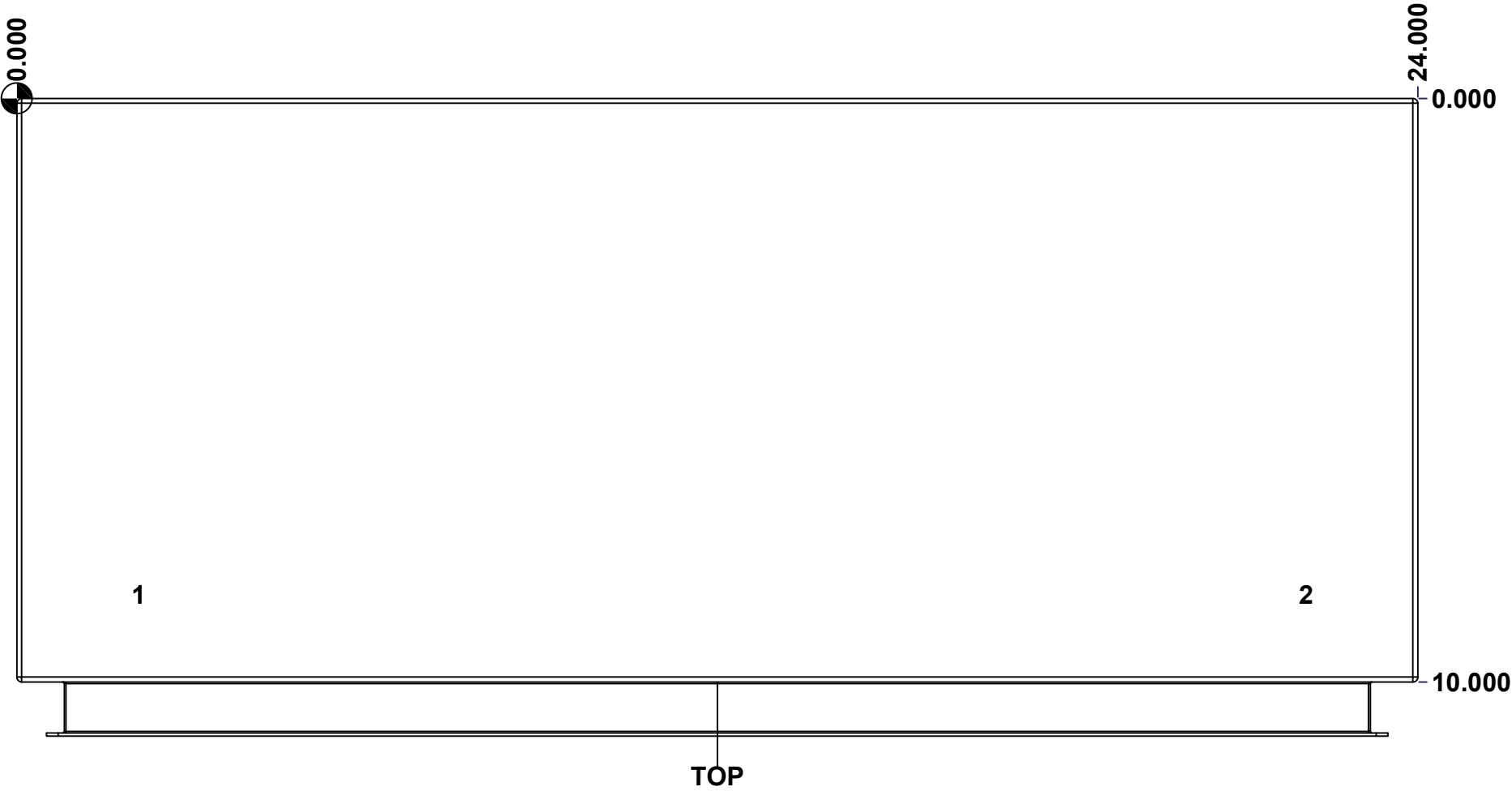
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 24" x 24" x 10" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESQT242410THB

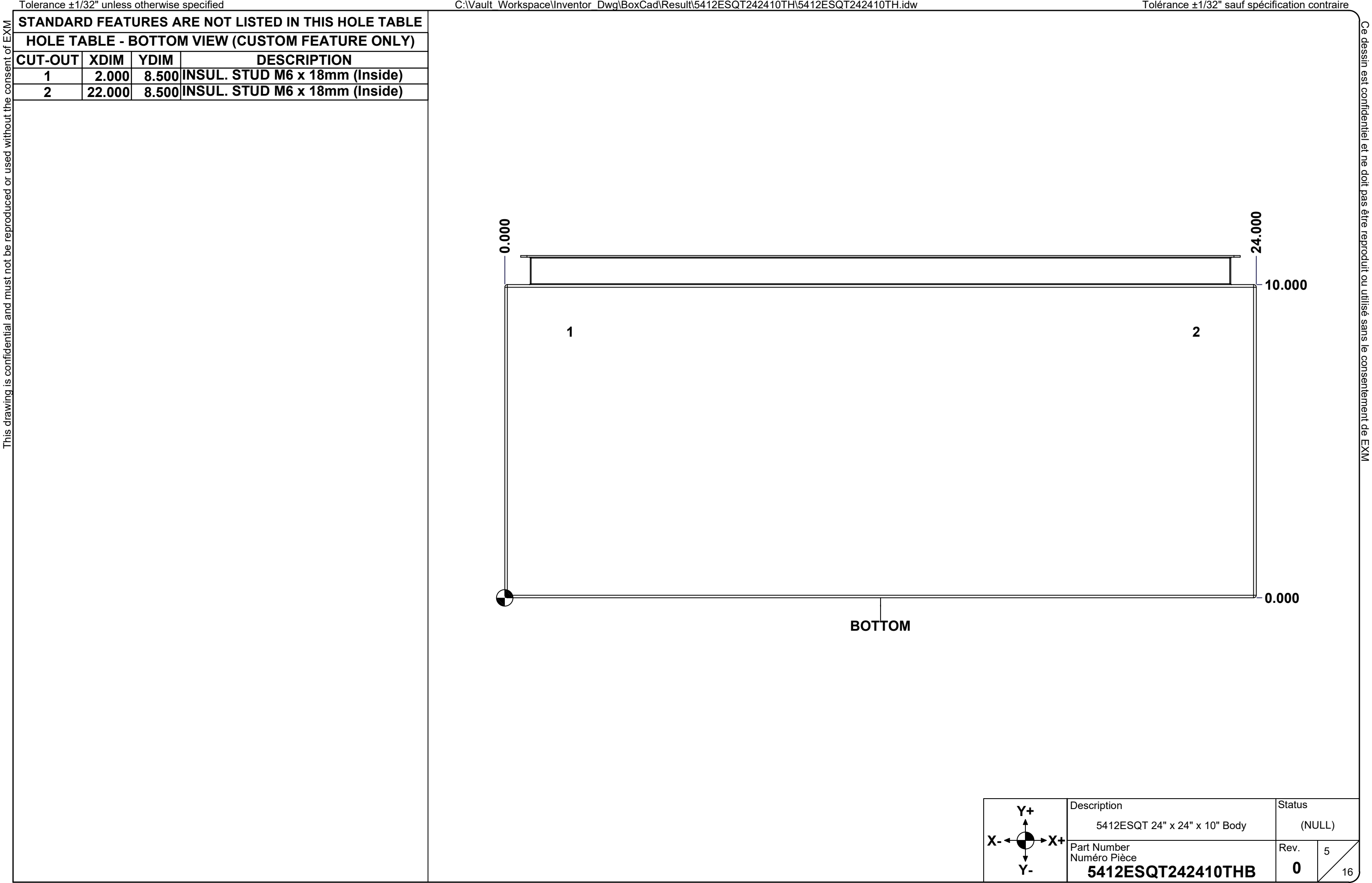
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 24" x 24" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT242410THB	0	16

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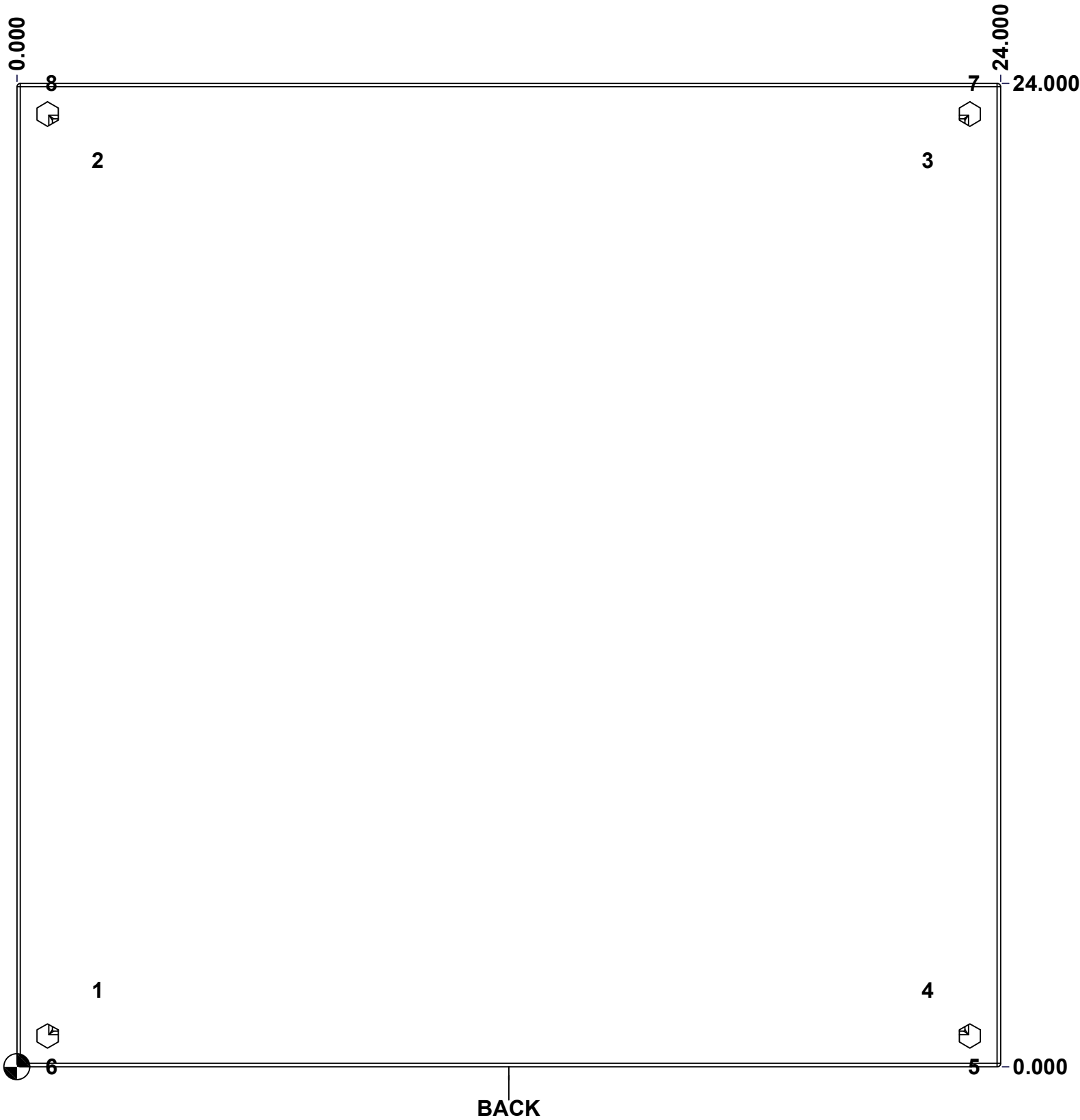
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	22.125	22.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	23.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description 5412ESQT 24" x 24" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESQT242410THB	Rev. 0	6 16

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Tolerance ±1/32" unless otherwise specified

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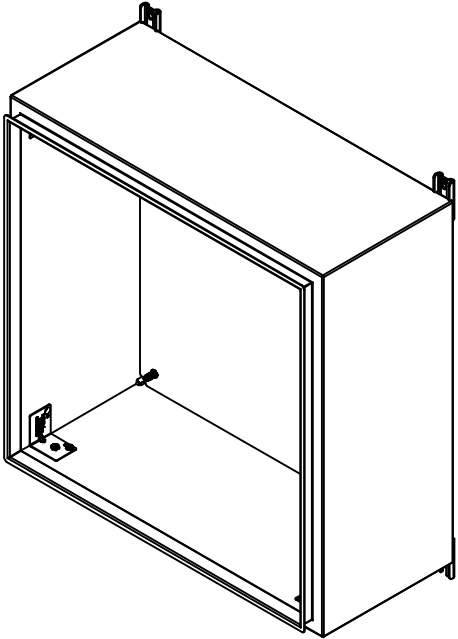
Tolérance ±1/32" sauf spécification contraire

No.

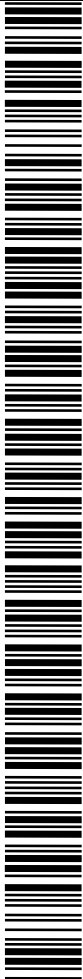
Revisions

Date

By/Par



Isometric View





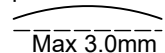
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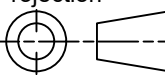
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

18-Jul-23

Material

Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

Detail Rev.

5412ESQT 24" x 24" x 10" Body

Part Number

Numéro Pièce

5412ESQT242410THB

Rev.

7

0

16

1

885 ESMF3

0

885 ESMF3 Mounting Foot Kit

4

RIVET_NUT_M10_FH_CE

0

Rivet Nut M10 (Low Profile Close End)

1

STK-K-70554

3

5412 ESTH Accessory Kit

1

5412ESQT242410THI-RS

0

5412ESQT 24" x 24" Right Insulation

1

5412ESQT242410THI-LS

0

5412ESQT 24" x 24" Left Insulation

1

5412ESQT242410THI-BT

0

5412ESQT 24" x 24" Top and Bottom Insulation

1

5412ESQT242410THI-TP

0

5412ESQT 24" x 24" Top and Bottom Insulation

1

5412ESQT242410THI-B

0

5412ESQT 24" x 24" Back Insulation

4

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

4

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ESQT242410THB-P

0

5412ESQT 24" x 24" x 10" Body Part

Qty

Part Number

Rev

Description

Parts List

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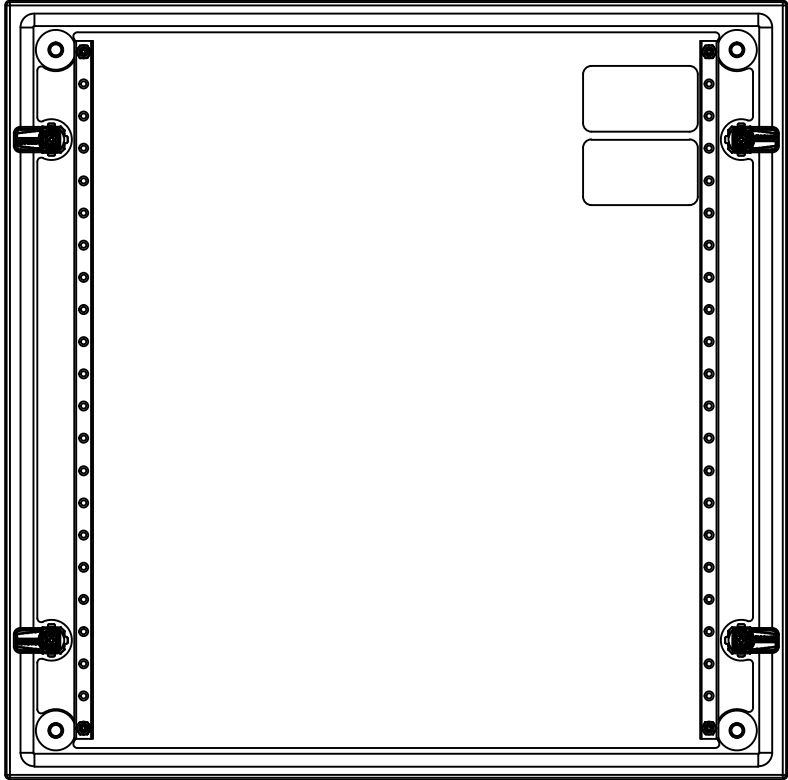
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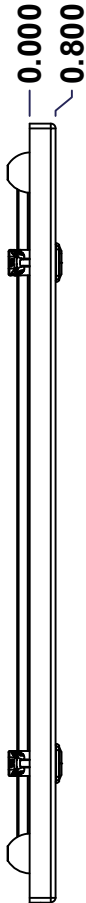
Tolérance ±1/32" sauf spécification contraire



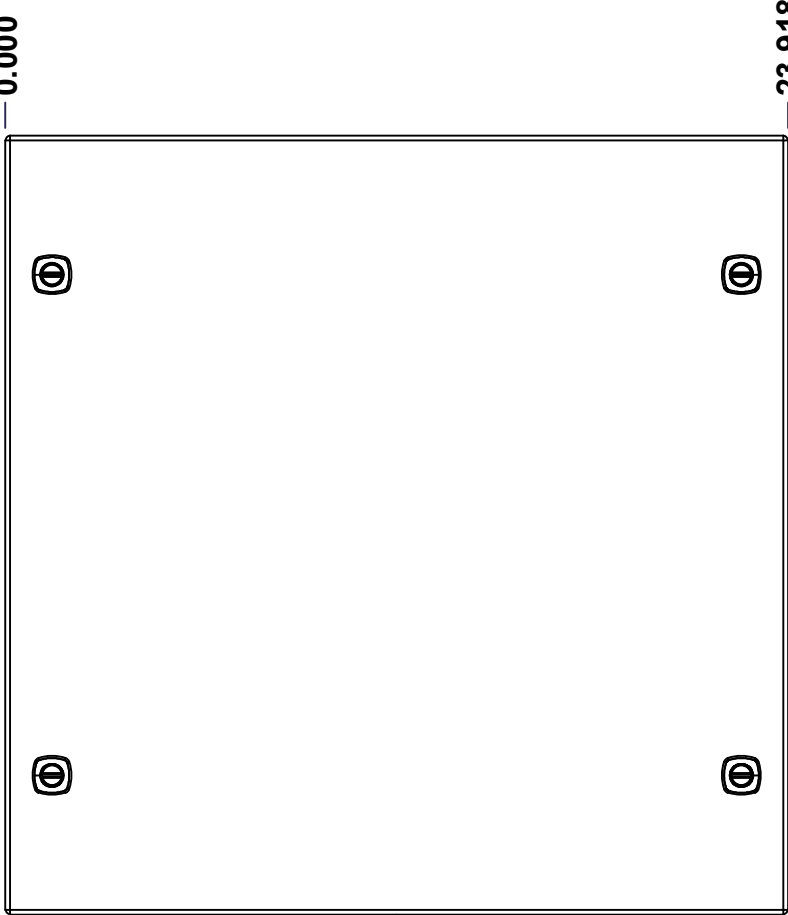
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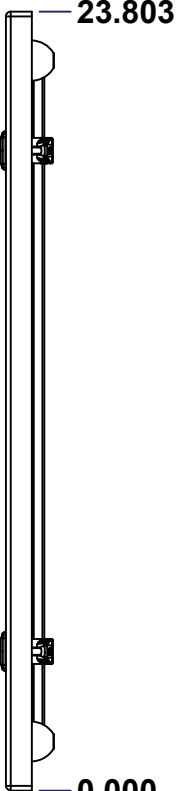
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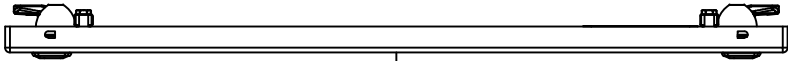
LEFT



FRONT

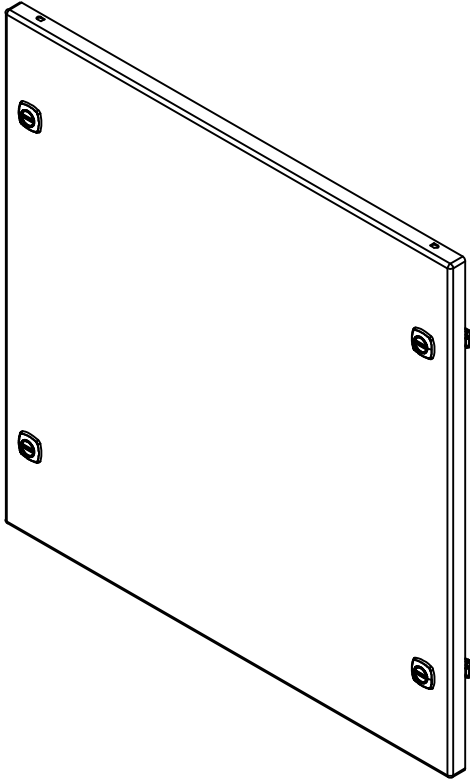


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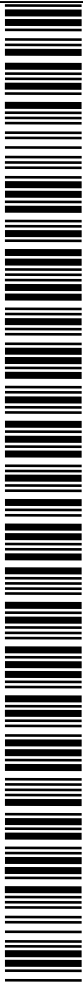


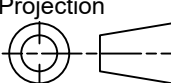
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		18-Jul-23	
16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur		Asa-61 Grey	Finish Fini
			Smooth
Description		Detail Rev.	
5412ESQT 24" x 24" Cover			
Part Number Numéro Pièce		Rev.	8
5412ESQT242410THC		0	16

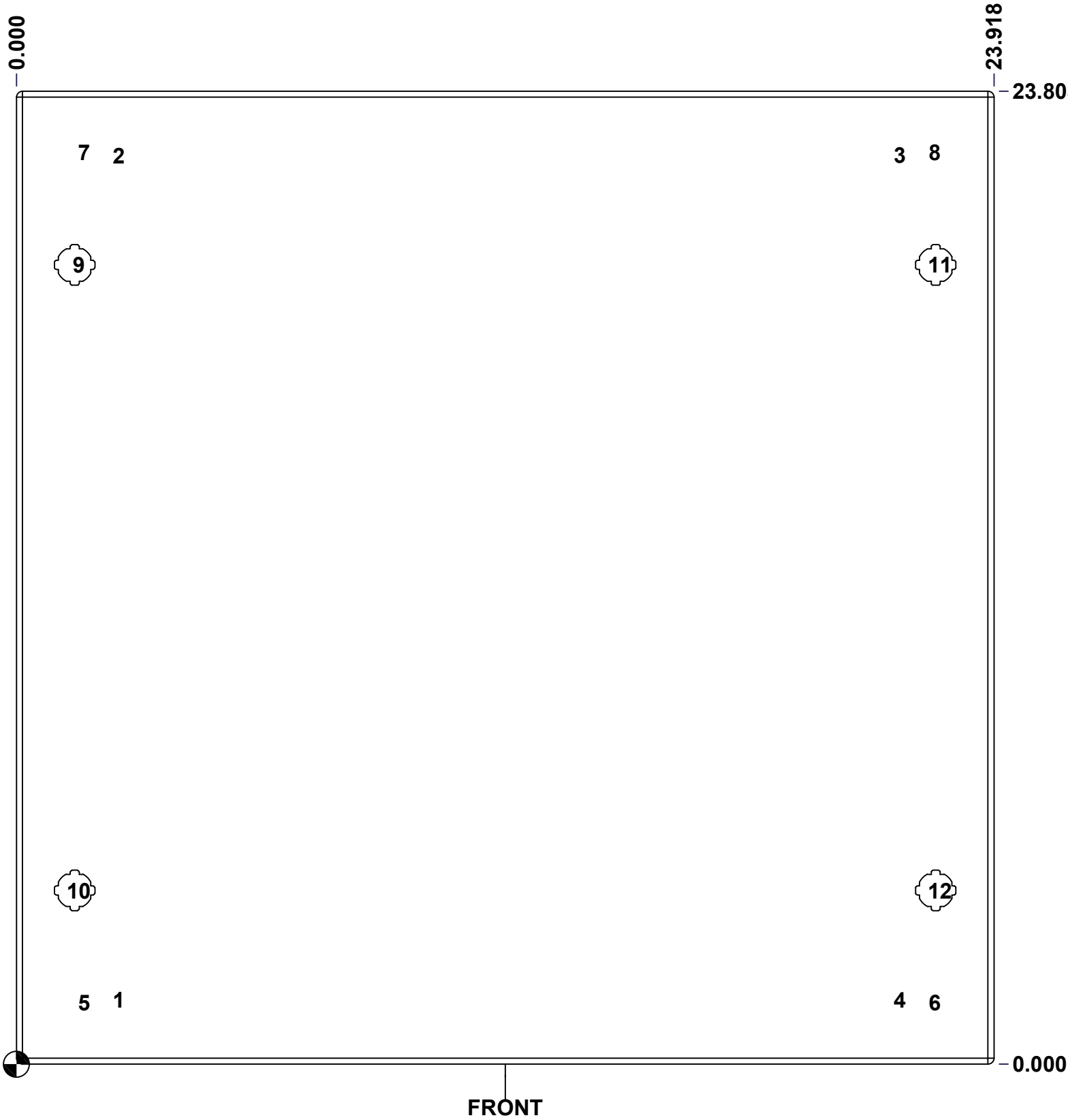
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.567	STUD M6 x 18mm (Inside)
2	2.401	22.236	STUD M6 x 18mm (Inside)
3	21.517	22.236	STUD M6 x 18mm (Inside)
4	21.517	1.567	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	22.303	STUD M6 x 18mm (Inside)
8	22.368	22.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	19.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	22.494	19.553	880 SCQ4-SL
12	22.494	4.250	880 SCQ4-SL



	Description 5412ESQT 24" x 24" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESQT242410THC	Rev. 0	9 16

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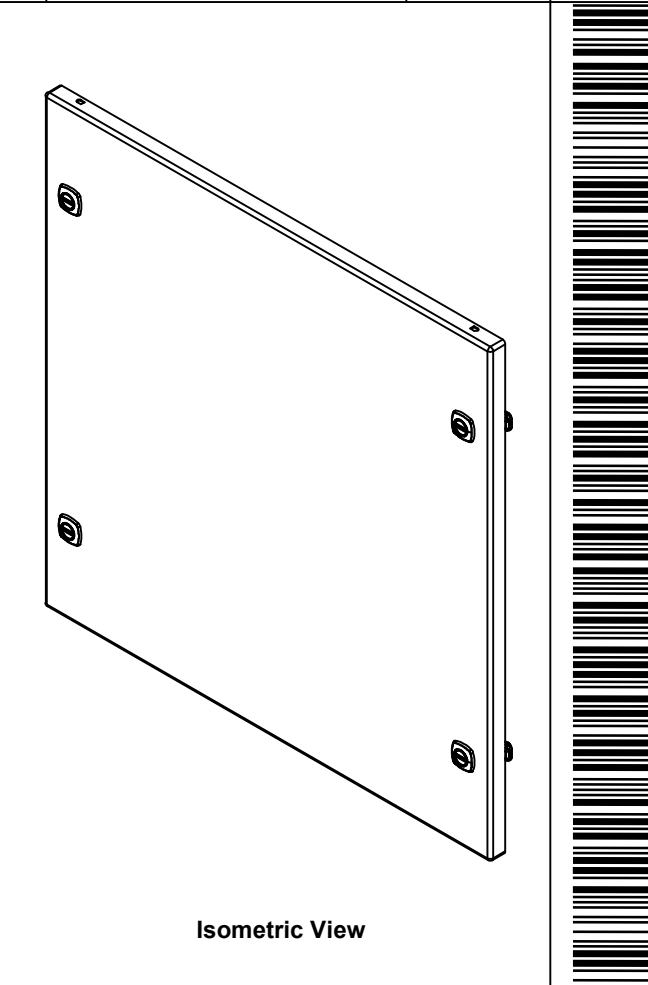
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

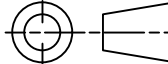


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Flatness
Aplatissement

Max 3.0mm

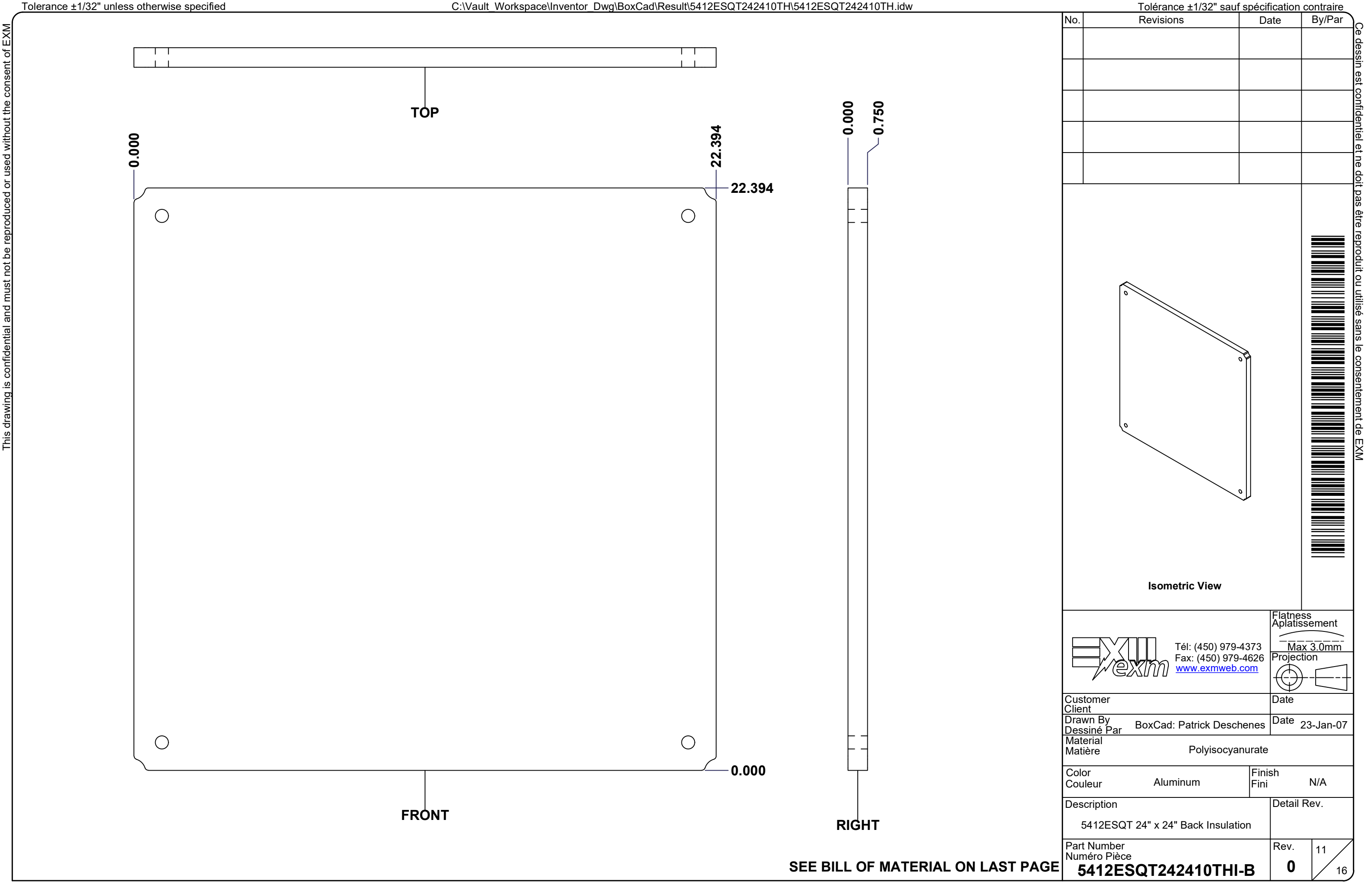
Projection



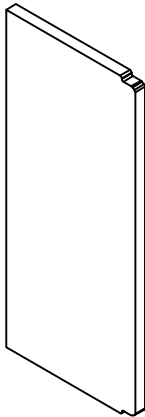
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 18-Jul-23	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description		Detail Rev.	
5412ESQT 24" x 24" Cover			
Part Number Numéro Pièce 5412ESQT242410THC		Rev. 0	10 16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESQT242410THI-C	0	5412ESQT 24" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT242410THG	0	5412ESQT 24" x 24" Cover Gasket Part
1	5412ESQT242410THC-P	0	5412ESQT 24" x 24" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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Isometric View



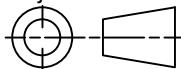
Isometric View

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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Material	Polyisocyanurate
Matière	Polyisocyanurate

Color Couleur	Aluminum	Finish Fini	N/A
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Description	Detail Rev.
-------------	-------------

5412ESQT 24" x 24" Left Insulation

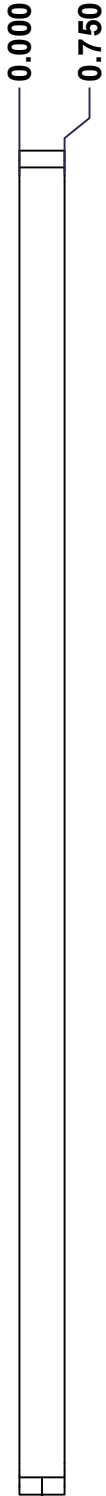
Part Number Numéro Pièce	Rev.	12
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5412ESQT242410THI-LS

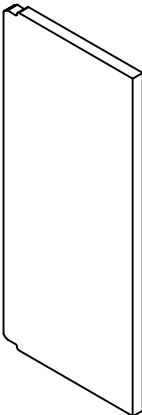
Rev.	12
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16

SEE BILL OF MATERIAL ON LAST PAGE



RIGHT



Isometric View



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Max 3.0mm

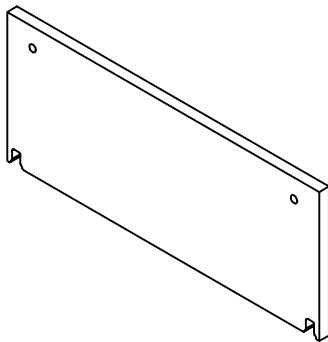
Material Matière	Polyisocyanurate
---------------------	------------------

Description	Detail Rev.
-------------	-------------

5412ESQT242410THI-RS	0	16
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SEE BILL OF MATERIAL ON LAST PAGE

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Isometric View

SEE BILL OF MATERIAL ON LAST PAGE



Isometric View

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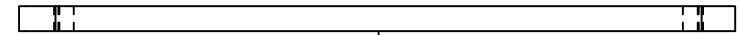
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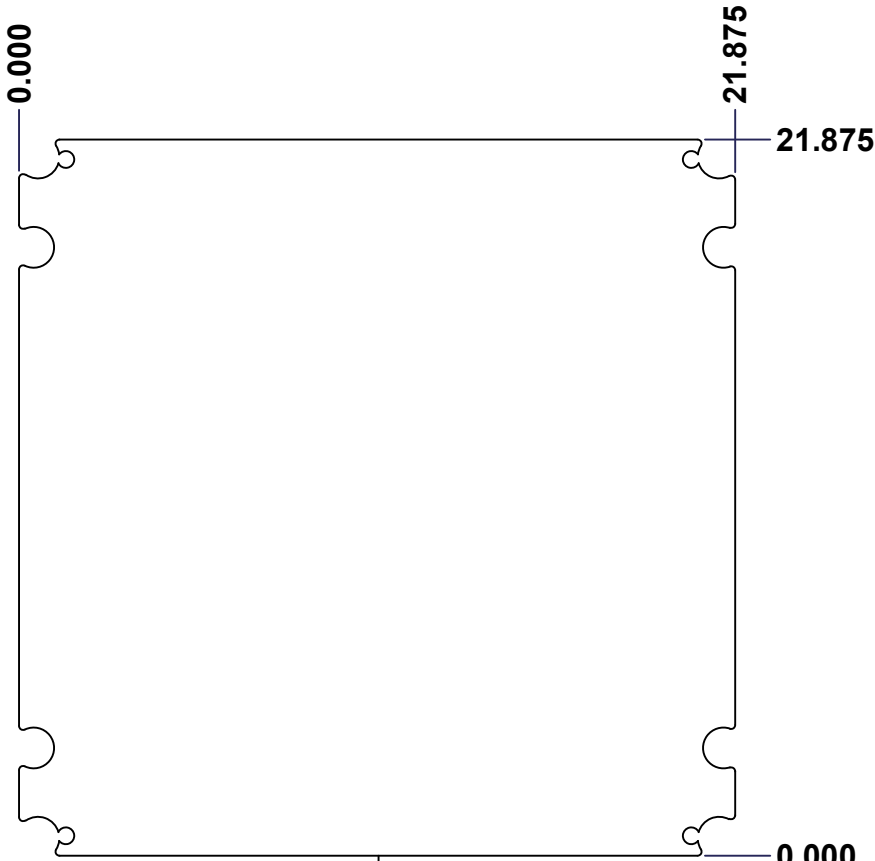
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT242410TH\5412ESQT242410TH.idw

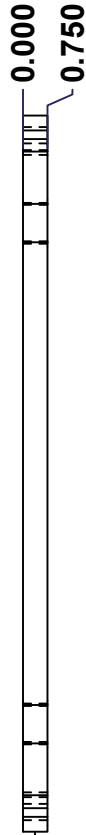
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

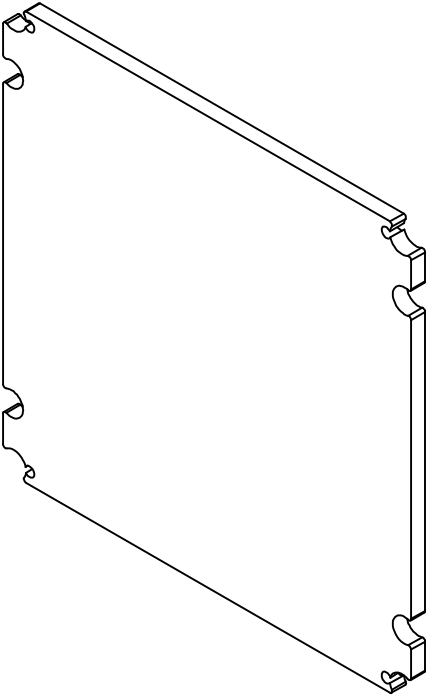


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

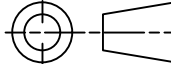


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESQT 24" x 24" Cover Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	16
5412ESQT242410THI-C		0	16

SEE BILL OF MATERIAL ON LAST PAGE

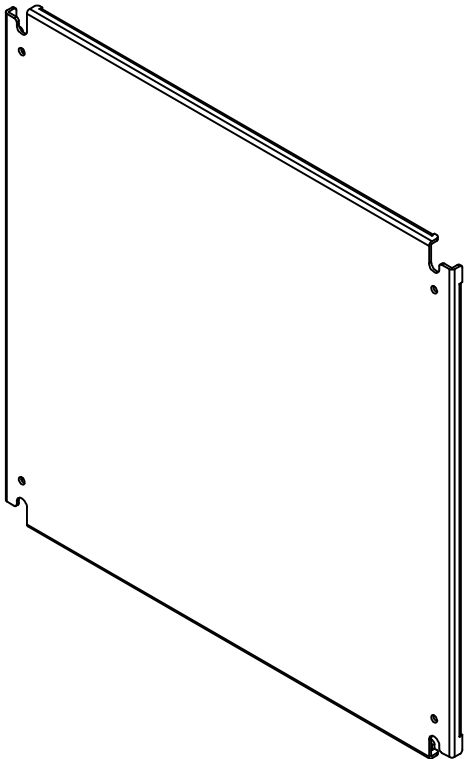
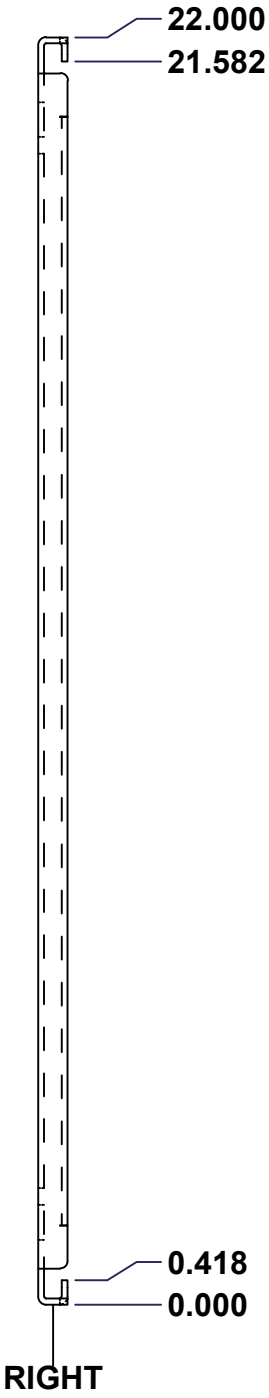
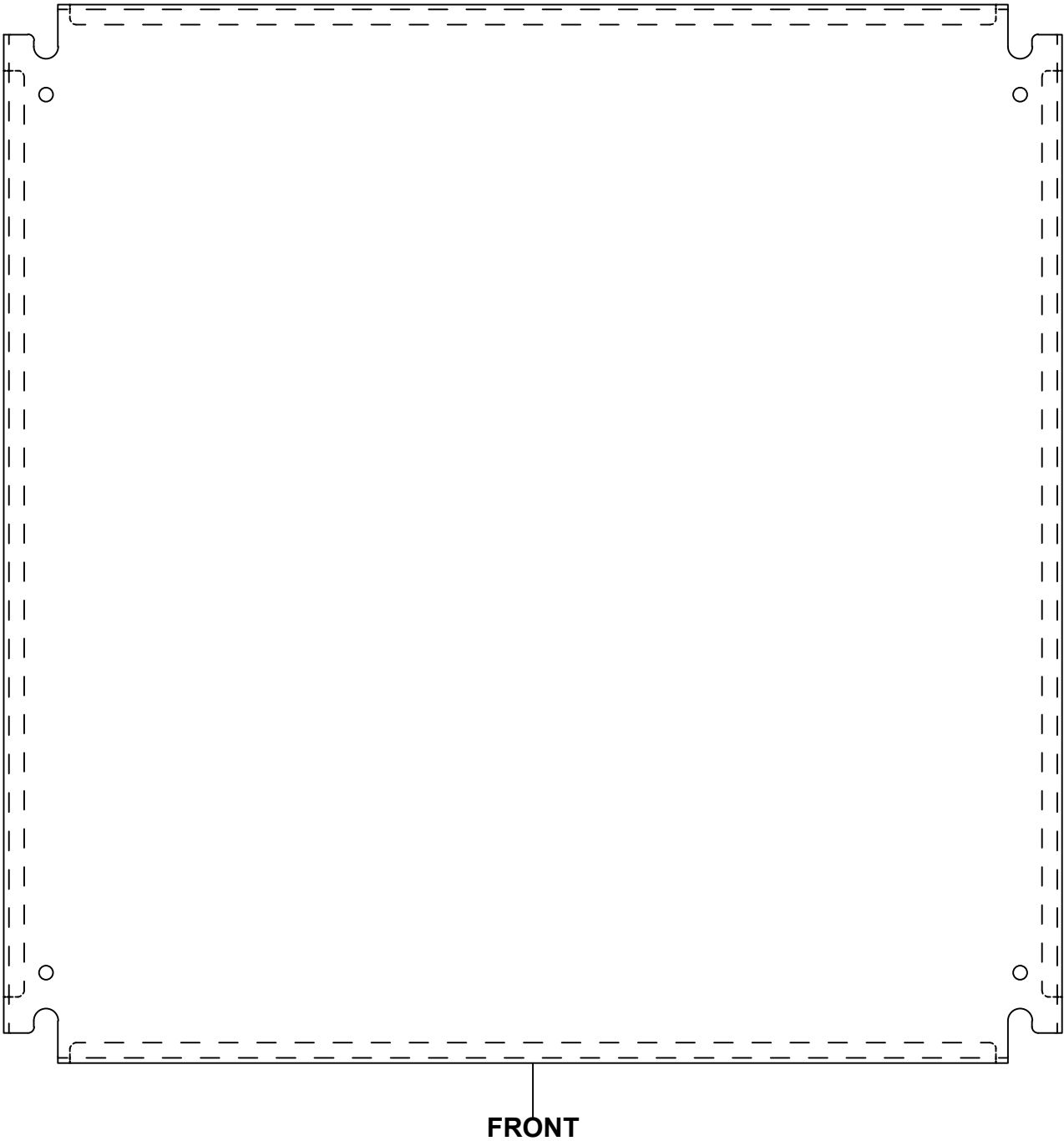
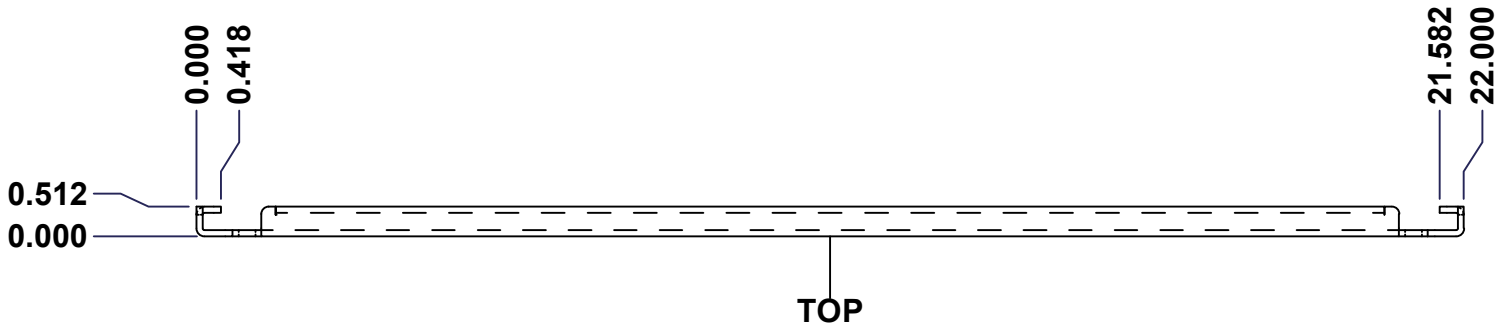
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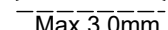
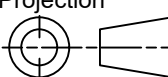
Tolerance $\pm 1/32"$ unless otherwise specified

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Tolérance $\pm 1/32''$ sauf spécification contraire

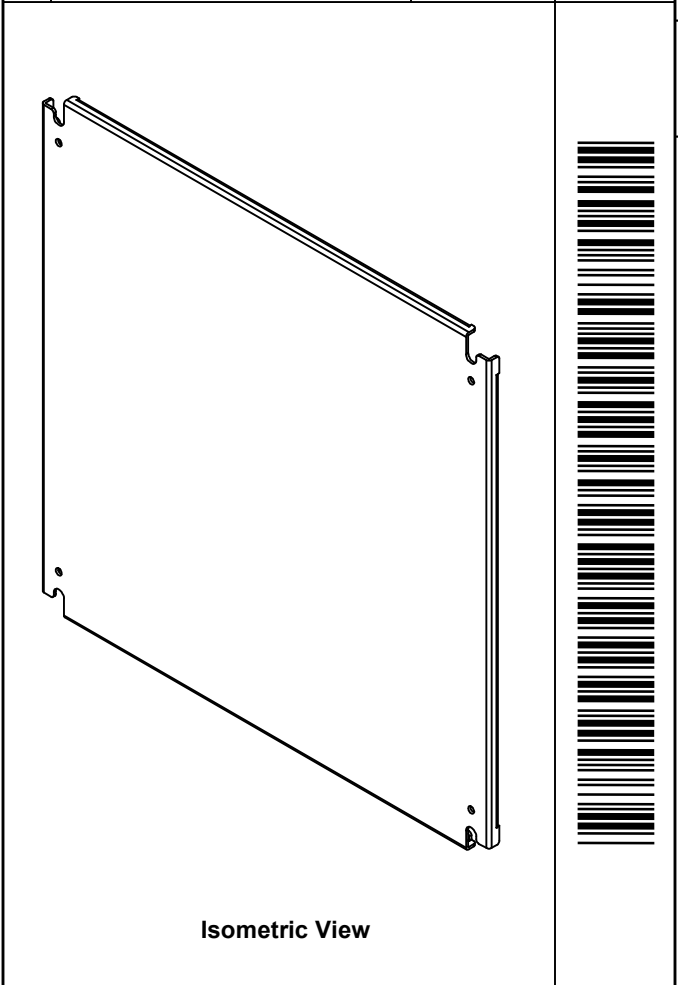


Isometric View

		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client Drawn By Dessiné Par Material Matière		BoxCad Date 23-Jan-07	
See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP2424G		Rev. 0	1 2

1	881 SP2424G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par



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