

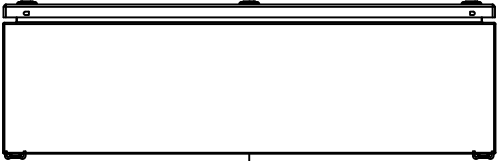
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

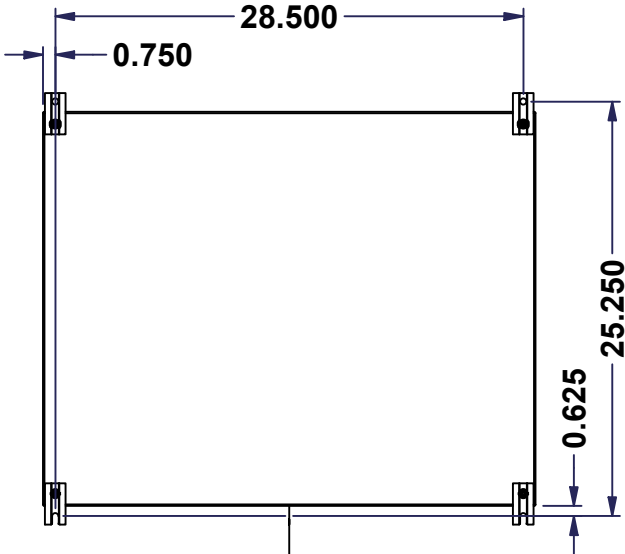
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT243008TH\5412ESQT243008TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

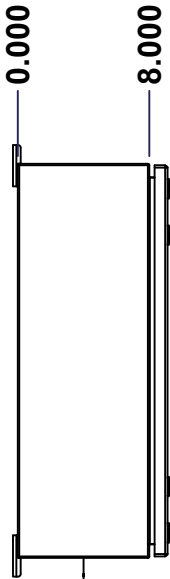
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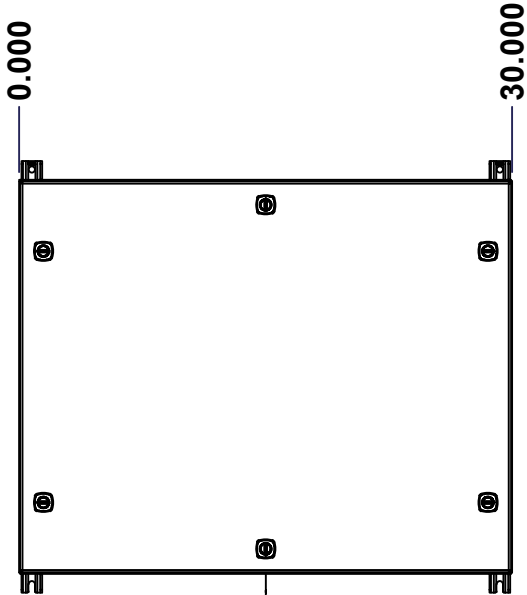
TOP



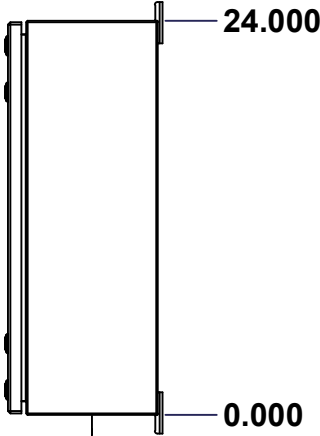
BACK



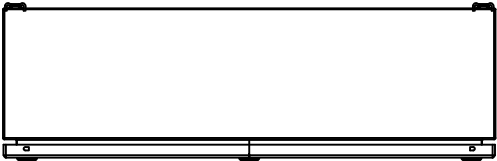
LEFT



FRONT

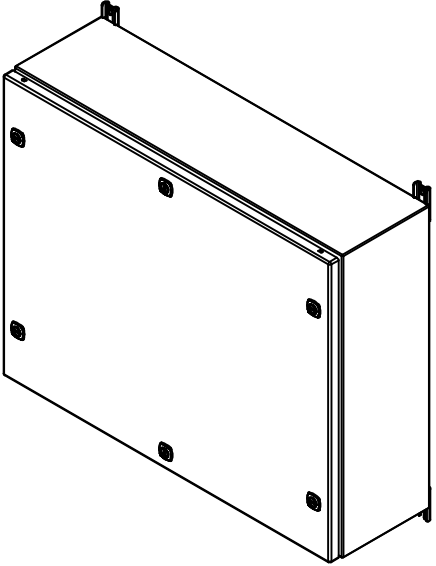


RIGHT



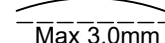
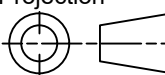
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 17-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 24" x 30" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT243008TH			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

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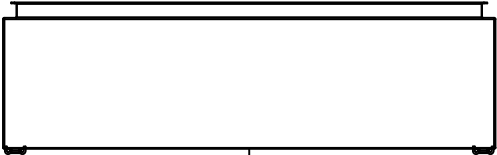
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

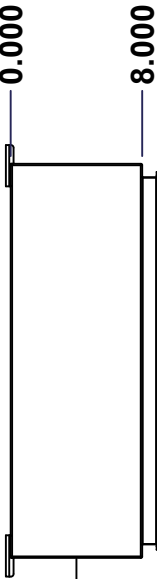
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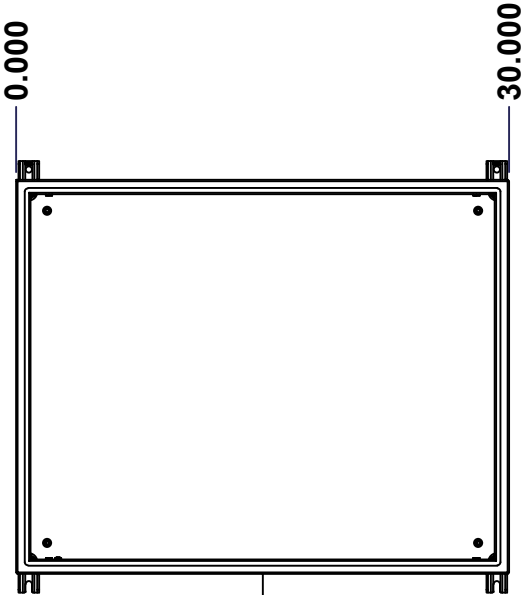
TOP



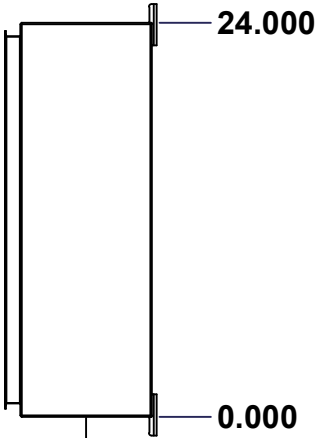
BACK



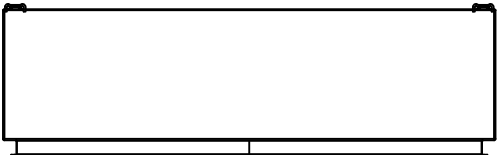
LEFT



FRONT

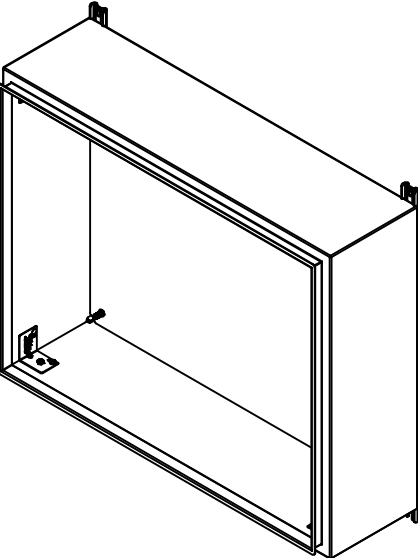


RIGHT

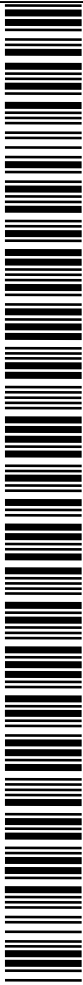


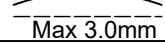
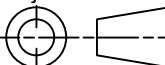
BOTTOM

No.	Revisions	Date	By/Par



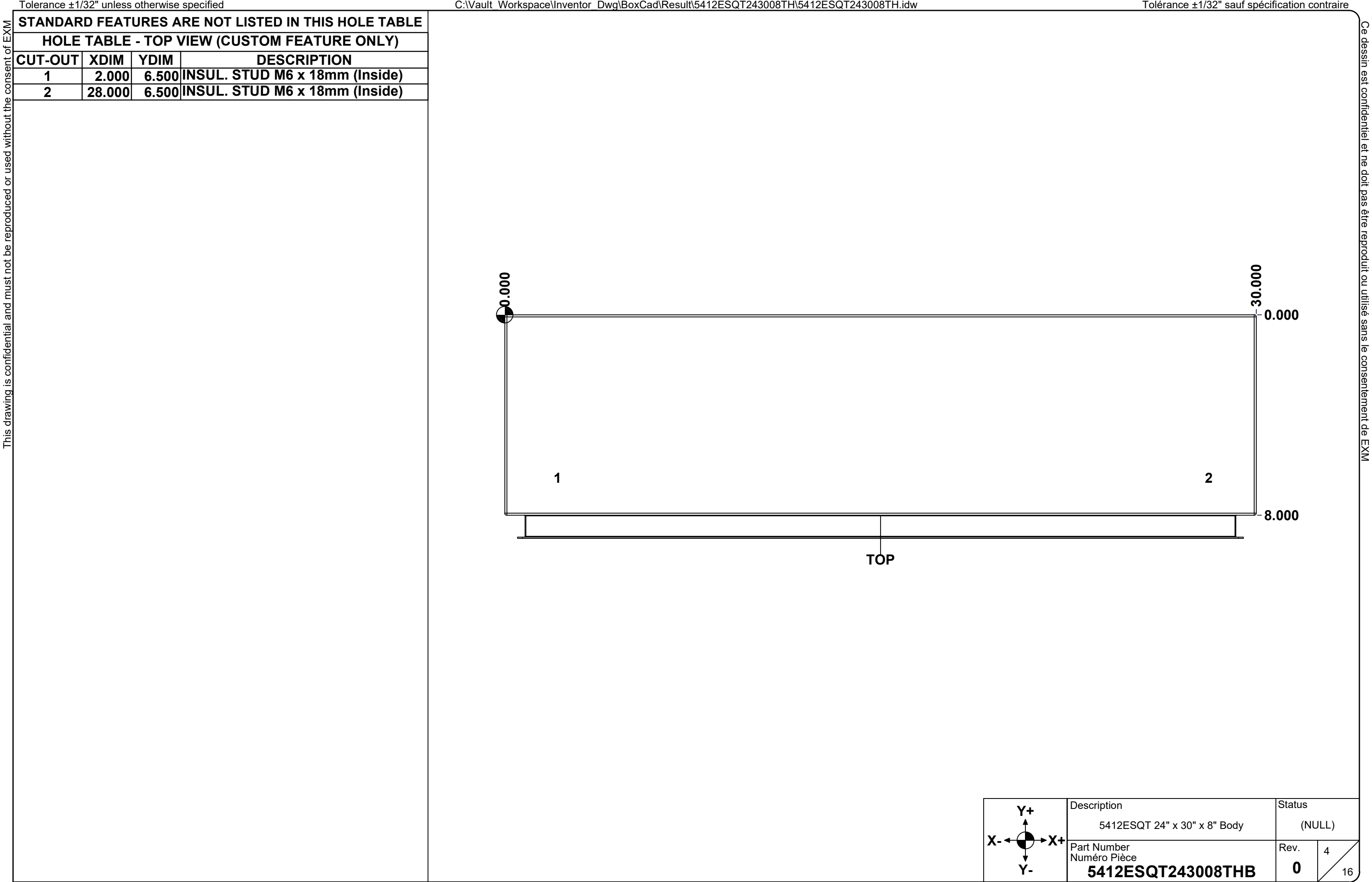
Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 17-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 24" x 30" x 8" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESQT243008THB



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The diagram shows a rectangular domain with a horizontal axis (x) and a vertical axis (y). The horizontal axis is labeled with 0.000 at the left and 30.000 at the right. The vertical axis is labeled with 0.000 at the bottom and 8.000 at the top. A vertical line at x=15 (half of 30) divides the domain into two equal regions, labeled 1 and 2. Region 1 is on the left (x from 0 to 15) and Region 2 is on the right (x from 15 to 30). The top boundary is at y=8, and the bottom boundary is at y=0. A small circle with a cross is located at the bottom-left corner (0,0).

BOTTOM

	Description		Status	
	5412ESQT 24" x 30" x 8" Body		(NULL)	
	Part Number Numéro Pièce 5412ESQT243008THB		Rev. 0	5 16

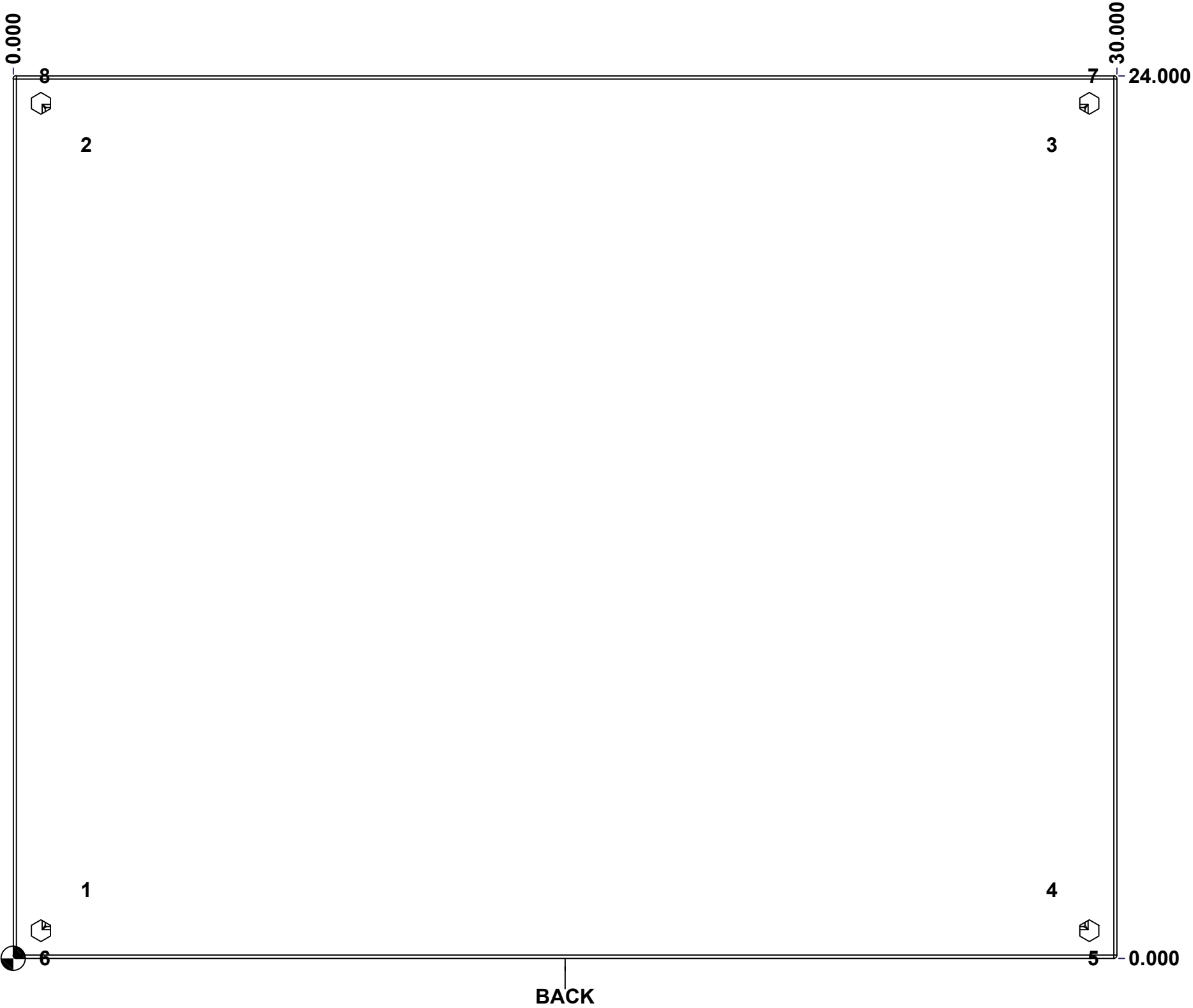
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	28.125	22.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	29.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	29.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description		Status	
	5412ESQT 24" x 30" x 8" Body		(NULL)	
	Part Number Numéro Pièce 5412ESQT243008THB		Rev. 0	6 16

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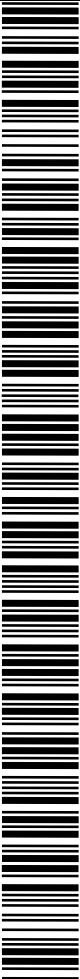
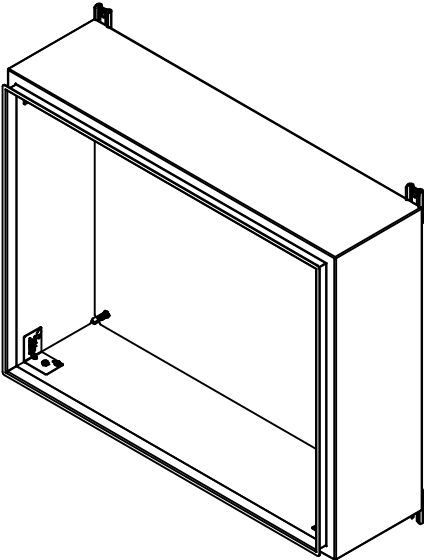
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT243008TH\5412ESQT243008TH.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

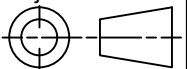


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: BoxCad		17-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini
			Smooth
Description			Detail Rev.
5412ESQT 24" x 30" x 8" Body			
Part Number Numéro Pièce		Rev.	7
5412ESQT243008THB		0	16

1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT243008THI-RS	0	5412ESQT 24" x 30" Right Insulation
1	5412ESQT243008THI-LS	0	5412ESQT 24" x 30" Left Insulation
1	5412ESQT243008THI-BT	0	5412ESQT 24" x 30" Top and Bottom Insulation
1	5412ESQT243008THI-TP	0	5412ESQT 24" x 30" Top and Bottom Insulation
1	5412ESQT243008THI-B	0	5412ESQT 24" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT243008THB-P	0	5412ESQT 24" x 30" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

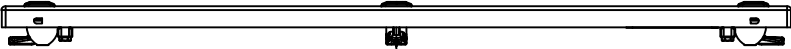
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

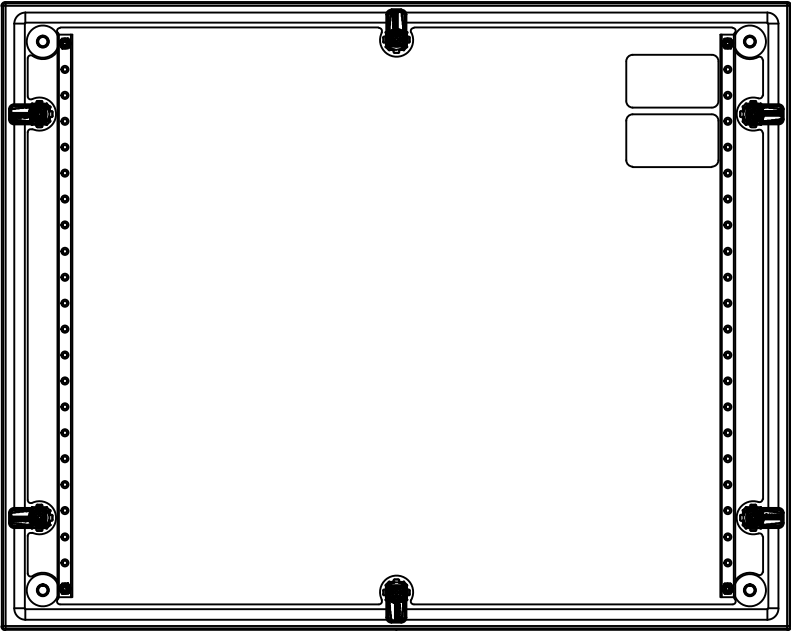
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Tolérance $\pm 1/32$ " sauf spécification contraire

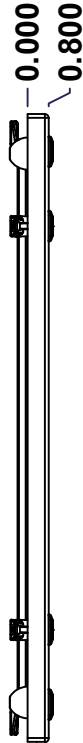
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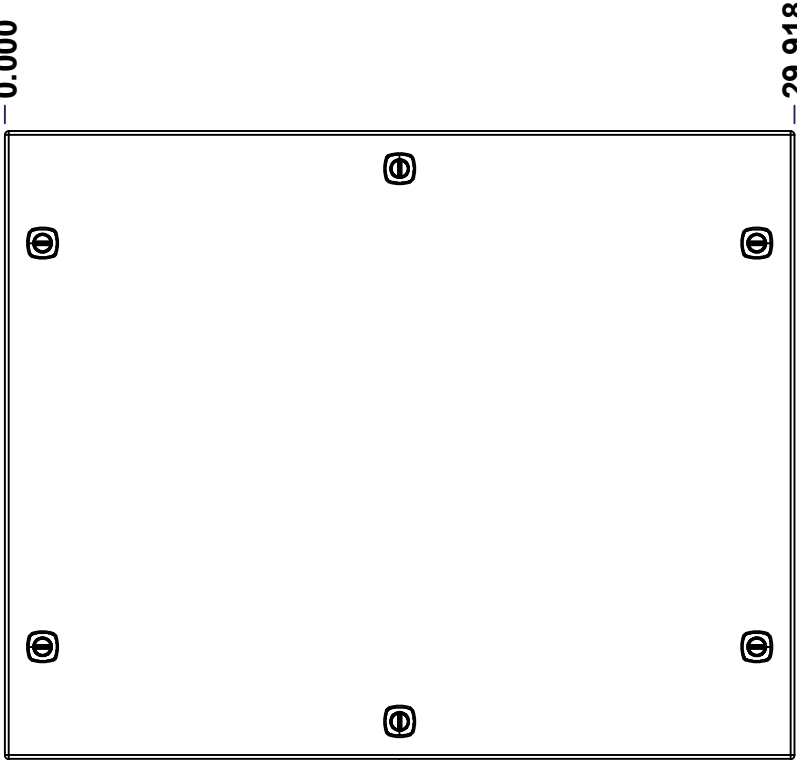
TOP



BACK



LEFT



FRONT

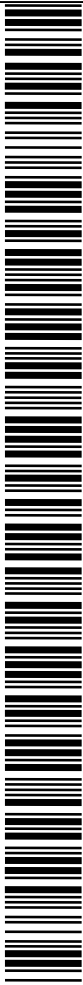
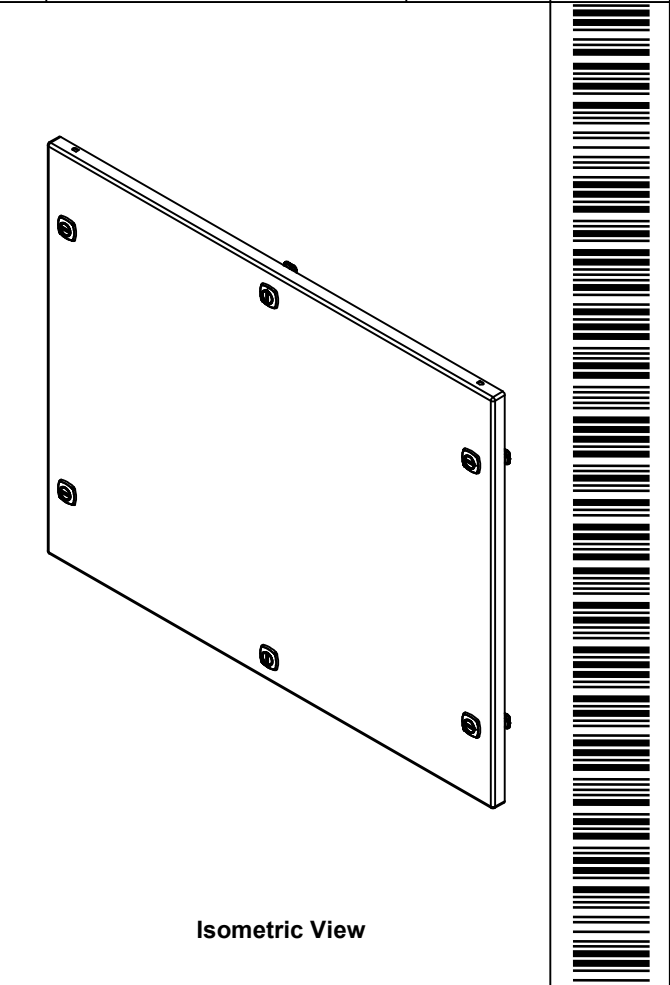


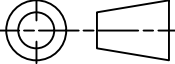
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	
		Finish Fin	
		Smooth	
Description			Detail Rev.
5412ESQT 24" x 30" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT243008THC			

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0.000

29.918

23.803

0.000

FRONT

7 2

3 8

5 1

4 6

9

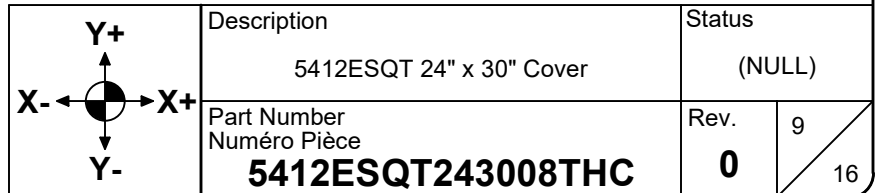
10

11

12

13

14



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Tolerance ±1/32" unless otherwise specified

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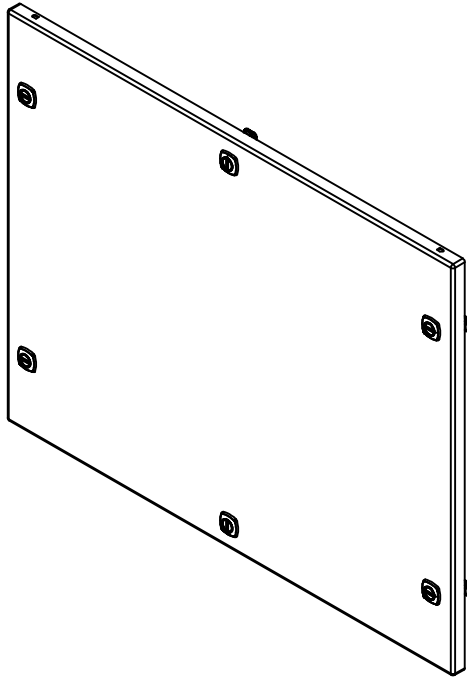
Tolérance ±1/32" sauf spécification contraire

No.

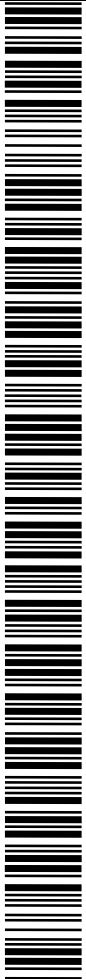
Revisions

Date

By/Par



Isometric View





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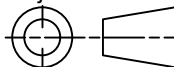
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

17-Jul-23

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESQT 24" x 30" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESQT243008THC

Rev.

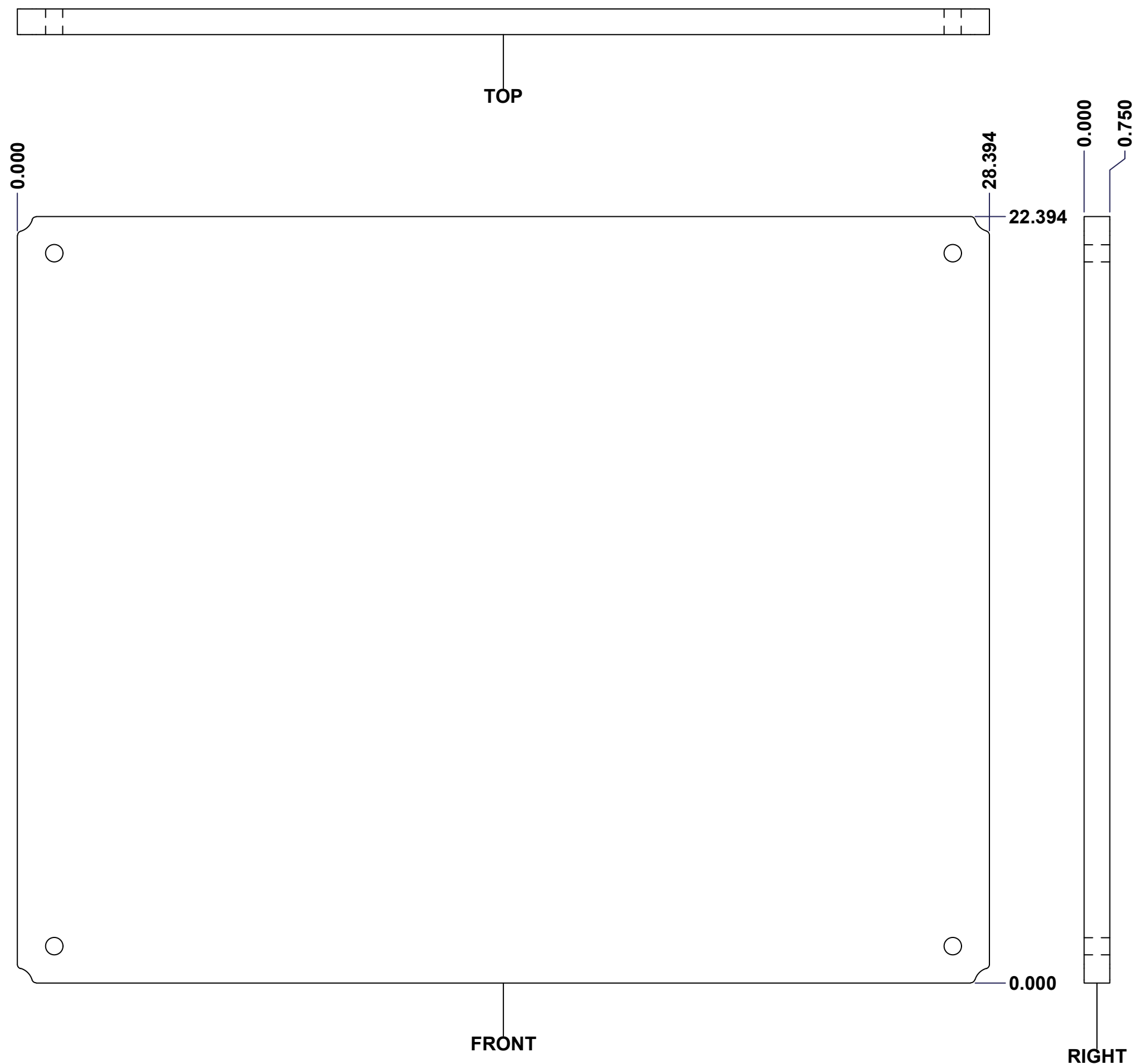
10

0

16

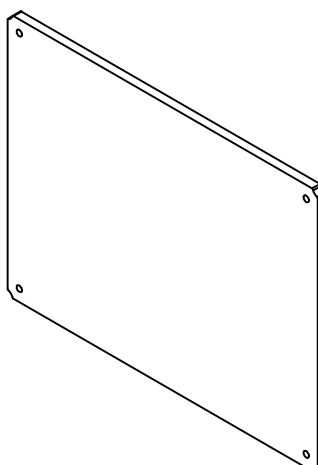
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESQT243008THI-C	0	5412ESQT 24" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT243008THG	0	5412ESQT 24" x 30" Cover Gasket Part
1	5412ESQT243008THC-P	0	5412ESQT 24" x 30" Cover Part
6	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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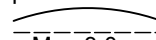
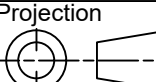
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



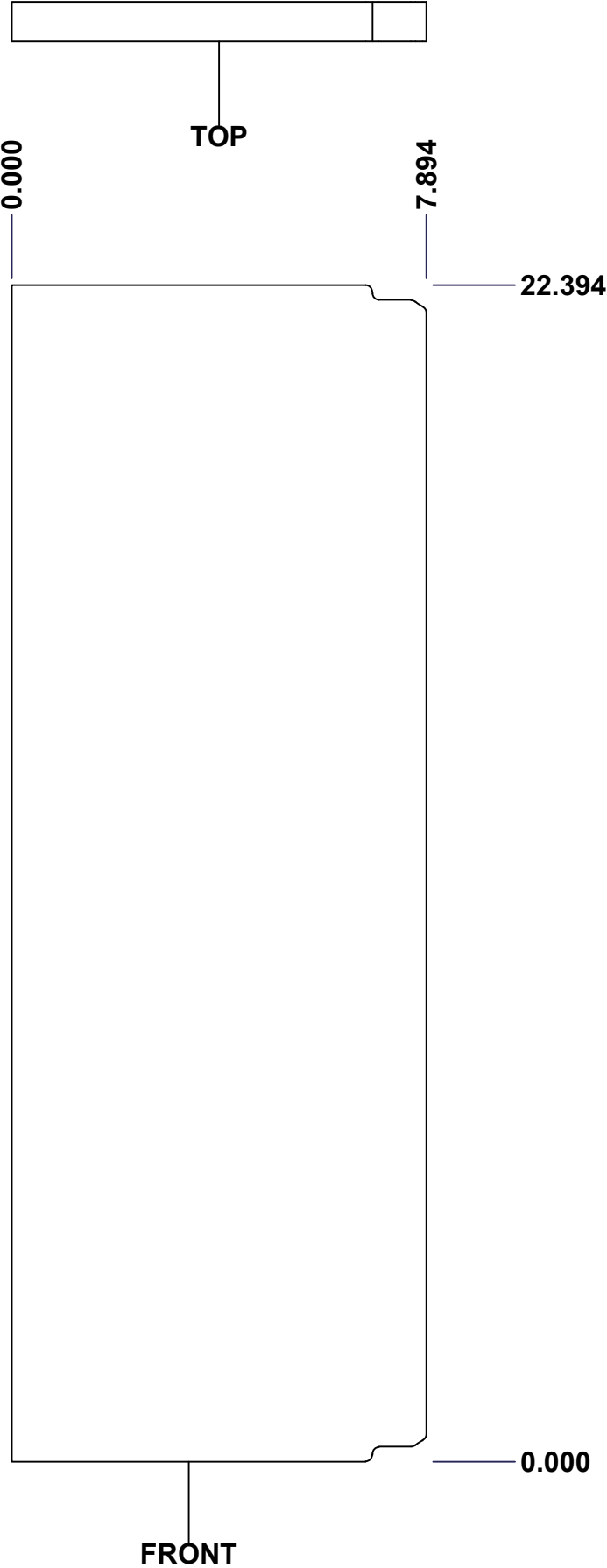
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description		Detail Rev.	
5412ESQT 24" x 30" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESQT243008THI-B		0	16

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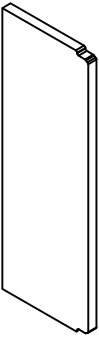
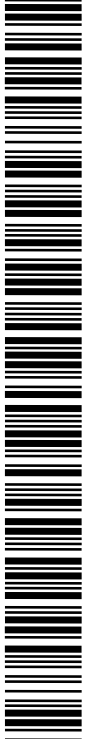
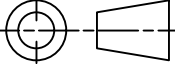
Tolerance $\pm 1/32$ " unless otherwise specified

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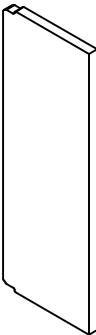
Tolérance $\pm 1/32$ " sauf spécification contraire



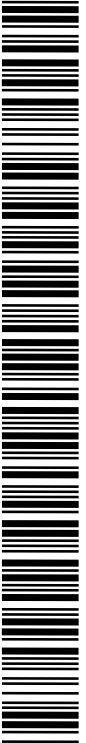
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fin	
Aluminum		N/A	
Description 5412ESQT 24" x 30" Left Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 12
5412ESQT243008THI-LS			0 16

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Isometric View

The logo for EXM, featuring the letters 'EXM' in a bold, stylized font with a lightning bolt graphic integrated into the 'X'. Below the letters is the word 'exm' in a smaller, lowercase, sans-serif font.

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Max 3.0mm

Material Matière	Polyisocyanurate
---------------------	------------------

Description	Detail Rev.
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Part Number Numéro Pièce	Rev.	13
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5412ESQT243008THI-RS

Rev.	13
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0	/	16
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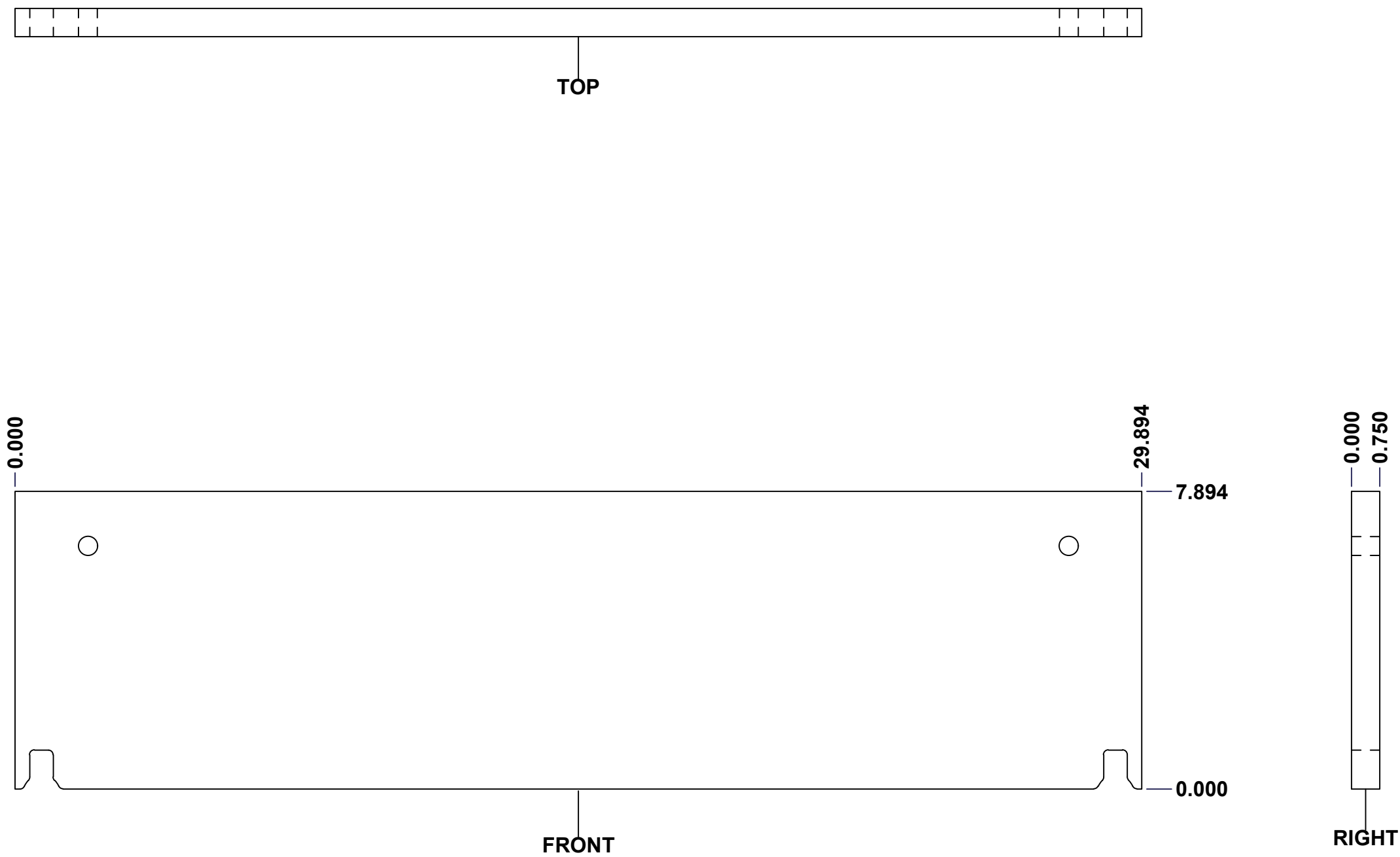
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SEE BILL OF MATERIAL ON LAST PAGE

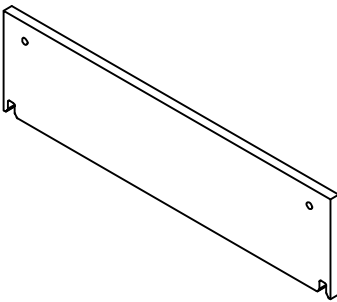
Technical drawing of a rectangular object, likely a component of a machine. The drawing shows the front and top views. The front view is a large rectangle with a small notch on the left side. The top view is a smaller rectangle above it. Dimensions are indicated by blue lines and text:

- Top view width: 0.000 (left) and 7.894 (right).
- Front view height: 22.394 (right) and 0.000 (bottom right).
- Labels: "TOP" (above the top view) and "FRONT" (below the front view).

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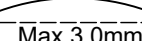
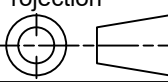


No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description 5412ESQT 24" x 30" Top and Bottom Insulation		Detail Rev.	
		Rev. 0	14 / 16
Part Number Numéro Pièce 5412ESQT243008THI-TP			

SEE BILL OF MATERIAL ON LAST PAGE

Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

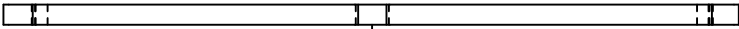
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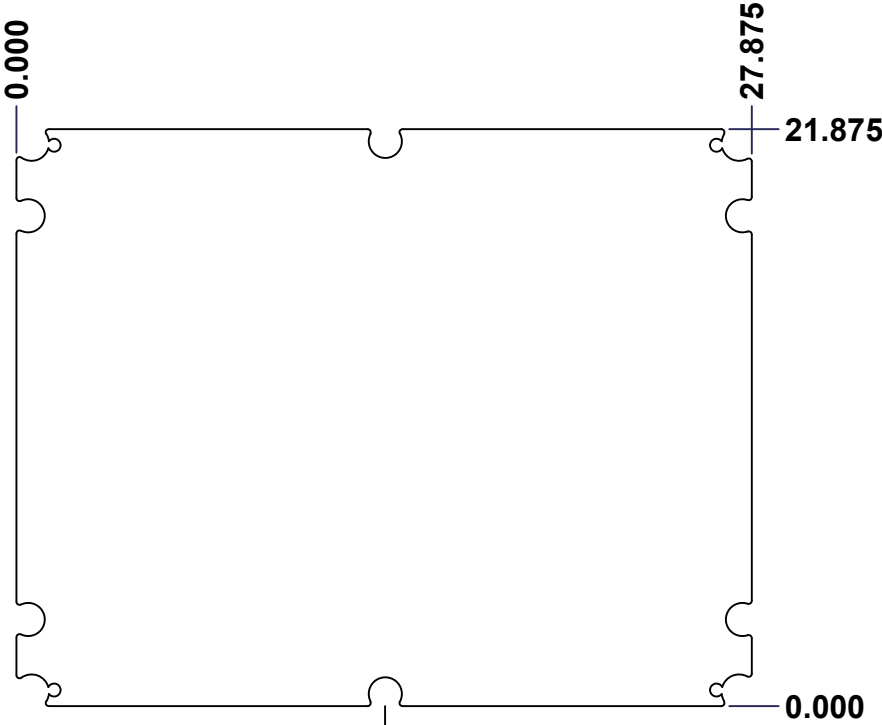
Tolerance $\pm 1/32$ " unless otherwise specified

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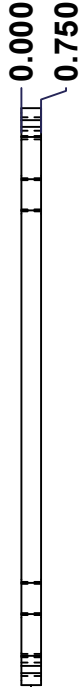
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

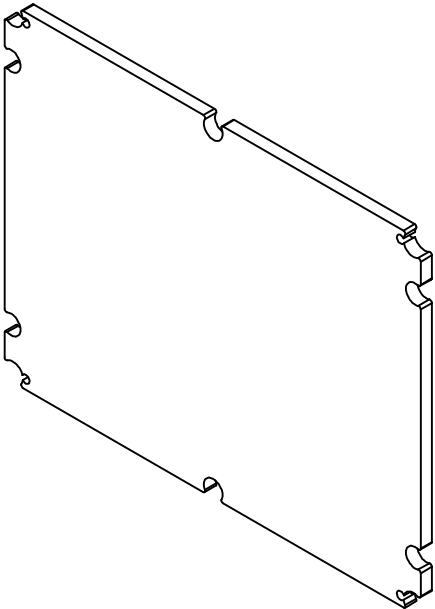


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

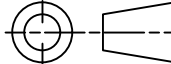


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 24" x 30" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT243008THI-C		0	16

SEE BILL OF MATERIAL ON LAST PAGE

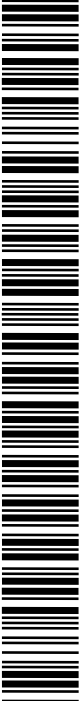
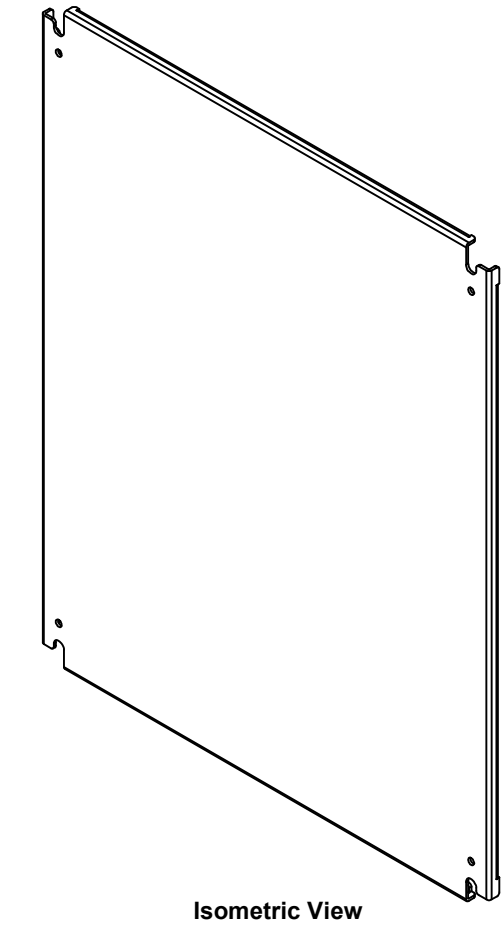
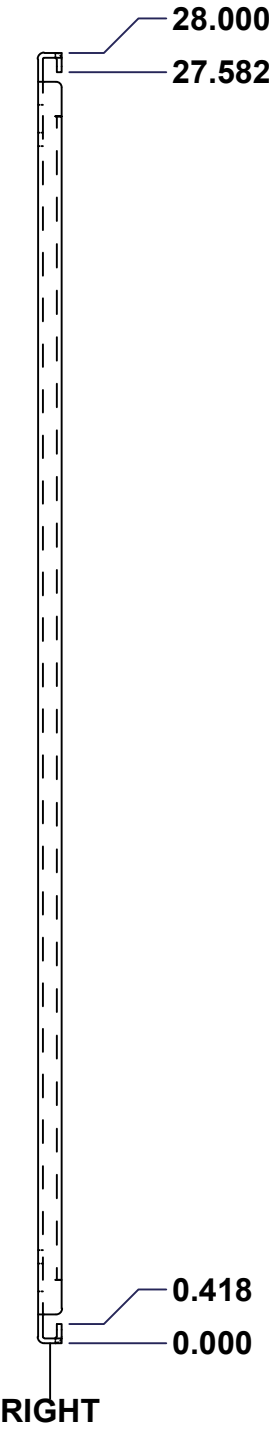
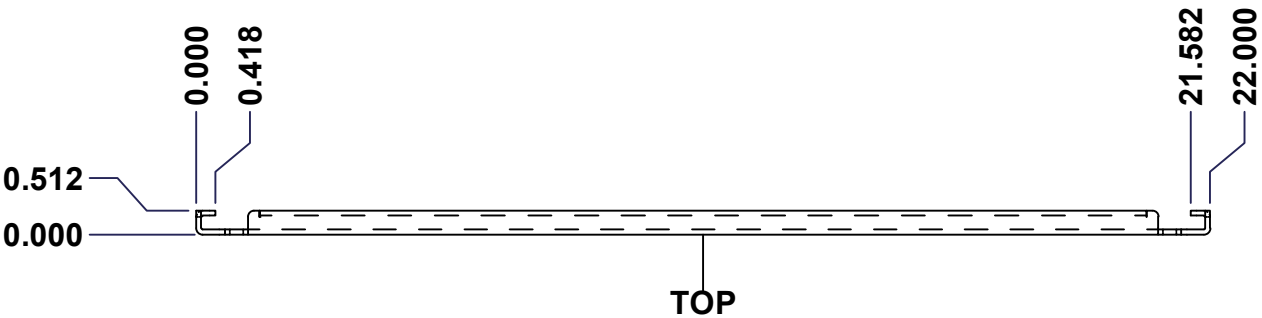
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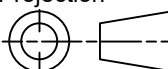
Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

Tolérance $\pm 1/32''$ sauf spécification contraire



No.	Revisions	Date	By/Par

		Flatness Apatissement  Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		Finish Fin	
See Part List		See Part List	
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP3024G		Rev. 0 1 2	

1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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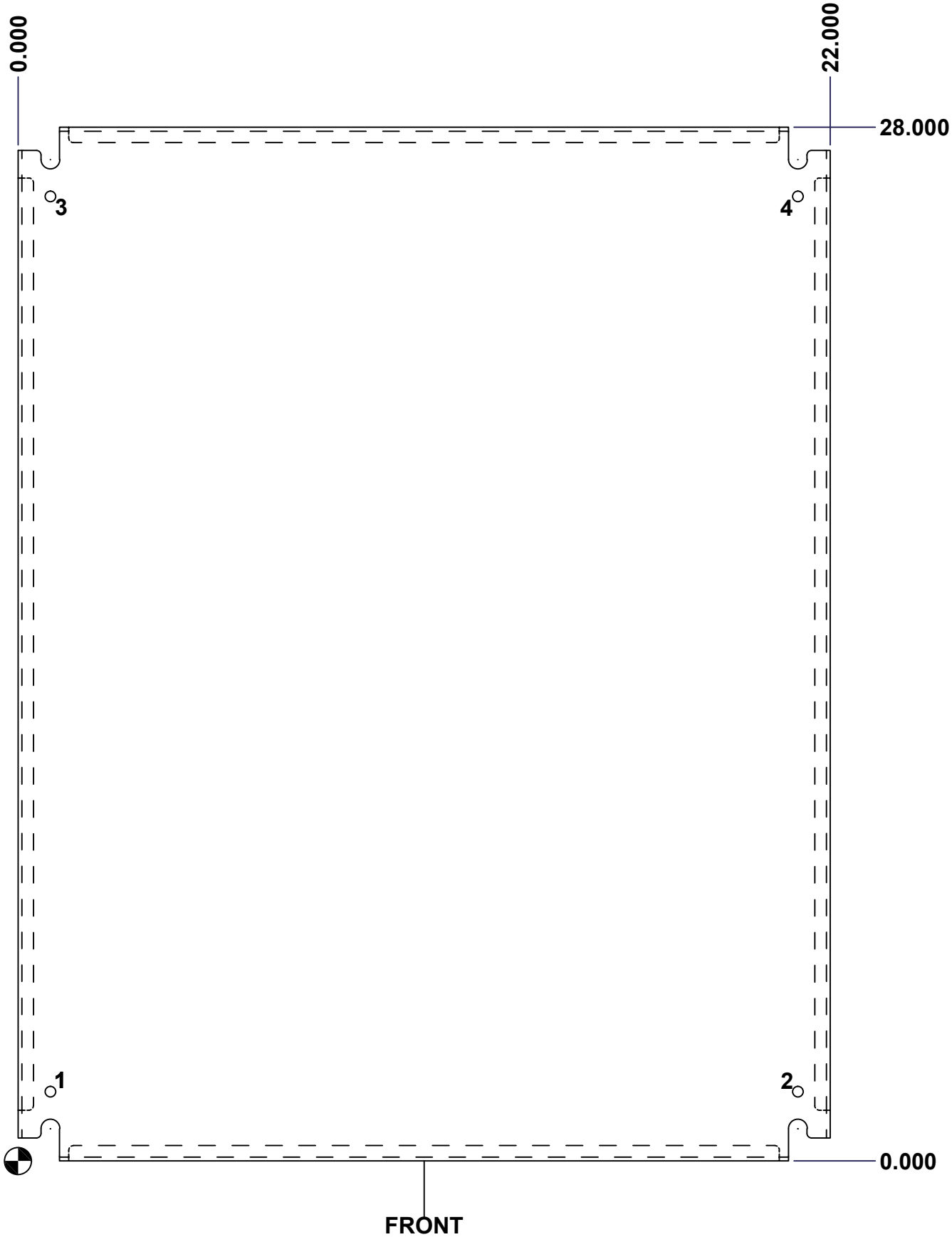
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

Tolérance ±1/32" sauf spécification contraire

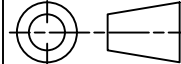
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	21.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP3024G		Rev. 0	2 2

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