

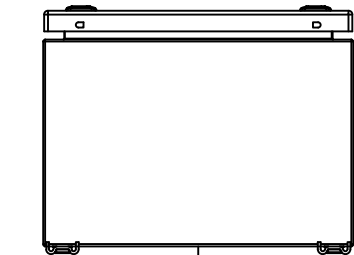
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Tolerance $\pm 1/32$ " unless otherwise specified

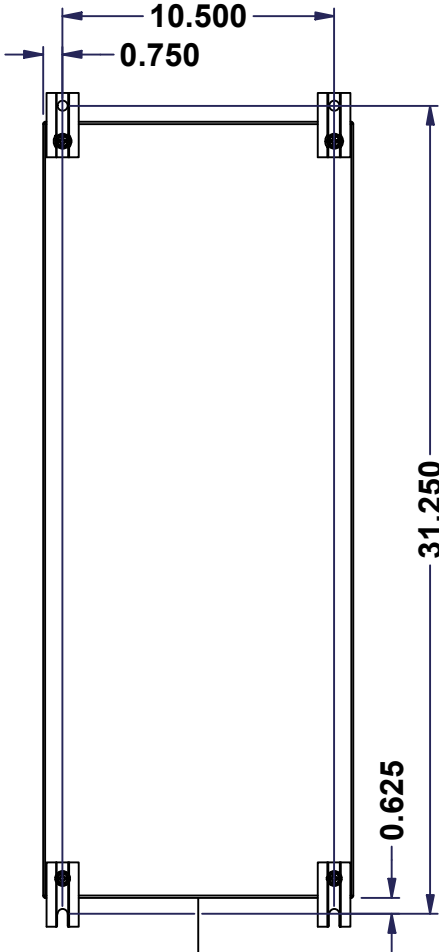
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Tolérance $\pm 1/32$ " sauf spécification contraire

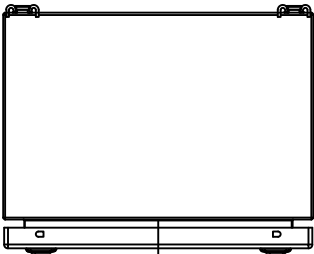
No.	Revisions	Date	By/Par



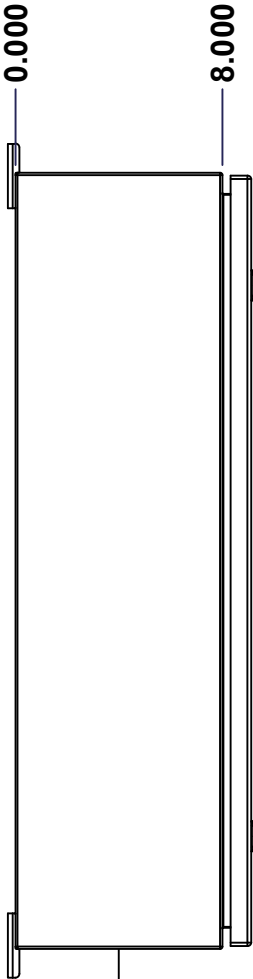
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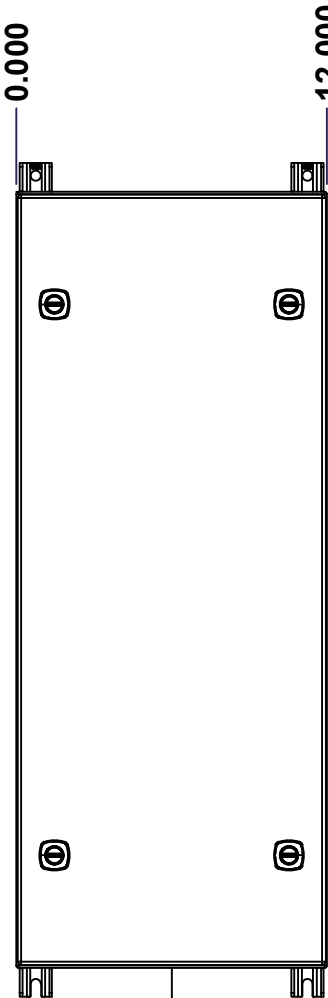
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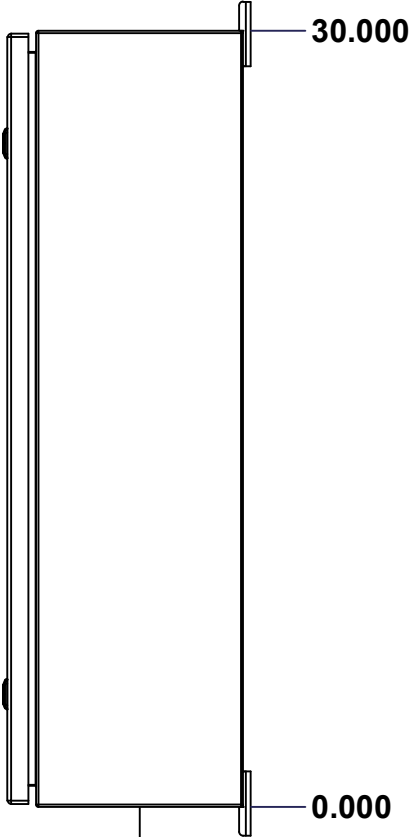
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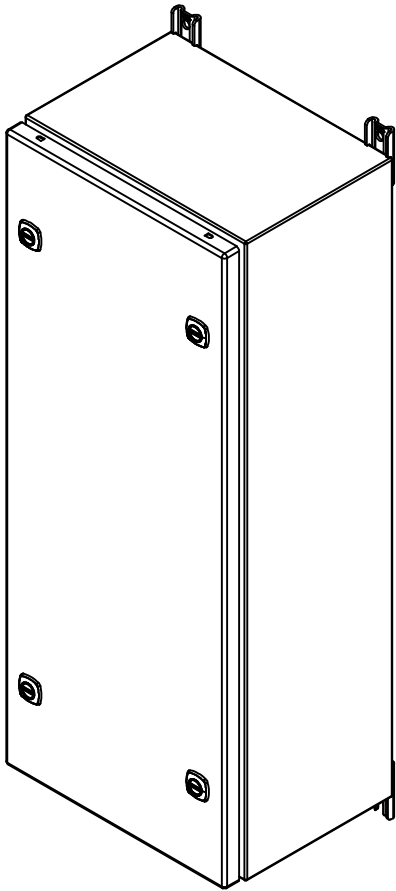
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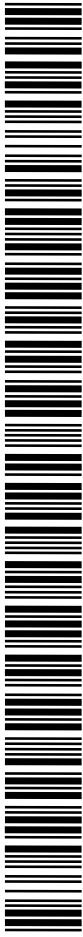
FRONT



RIGHT



Isometric View



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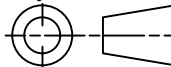


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Flatness
Aplatissement

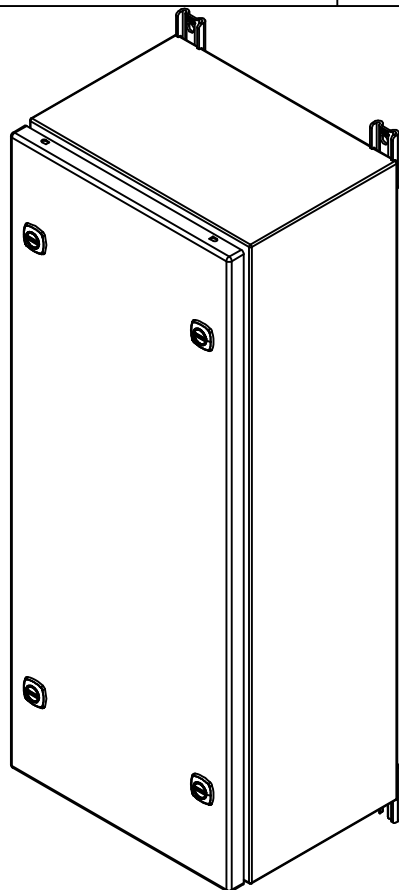
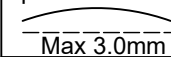
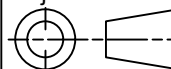
Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 17-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESQT 30" x 12" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESQT301208TH			16

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT301208TH\5412ESQT301208TH.idw		Tolérance ±1/32" sauf spécification contraire																																															
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>  Isometric View 		No.	Revisions	Date	By/Par																								
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Part Number Numéro Pièce 5412ESQT301208TH				Rev. 0	2 16																																														
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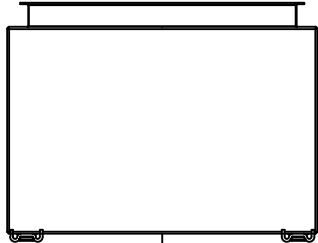
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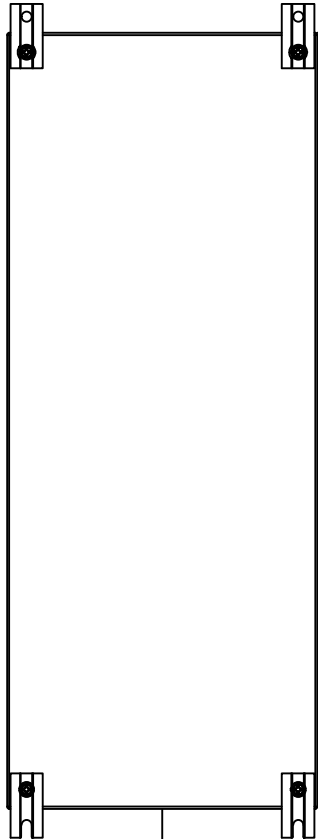
Tolerance ±1/32" unless otherwise specified

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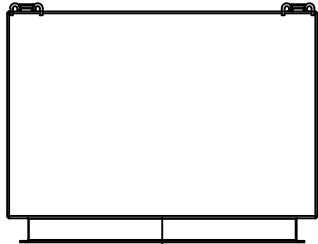
Tolérance ±1/32" sauf spécification contraire



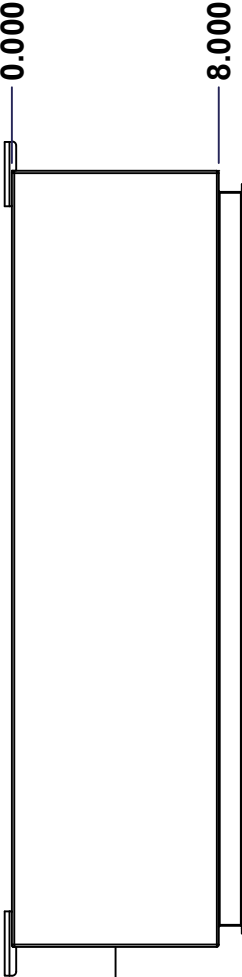
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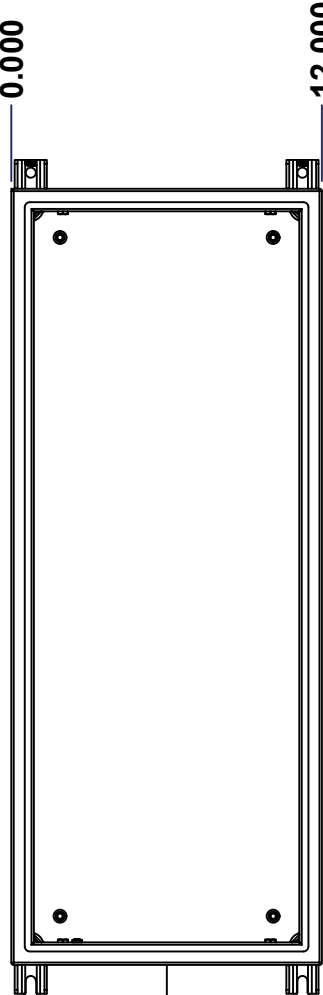
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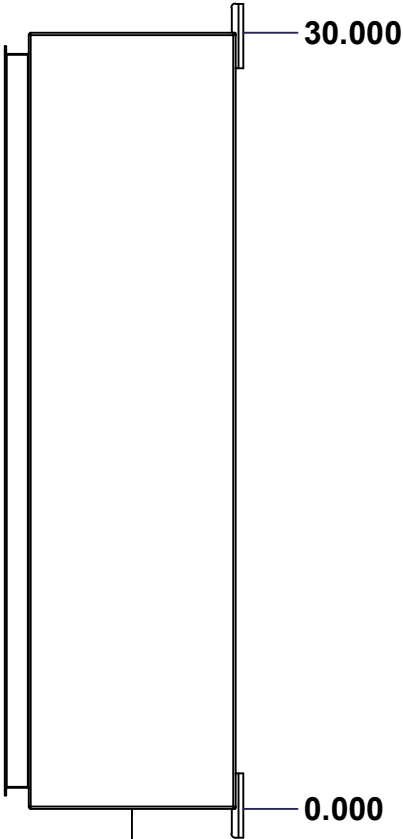
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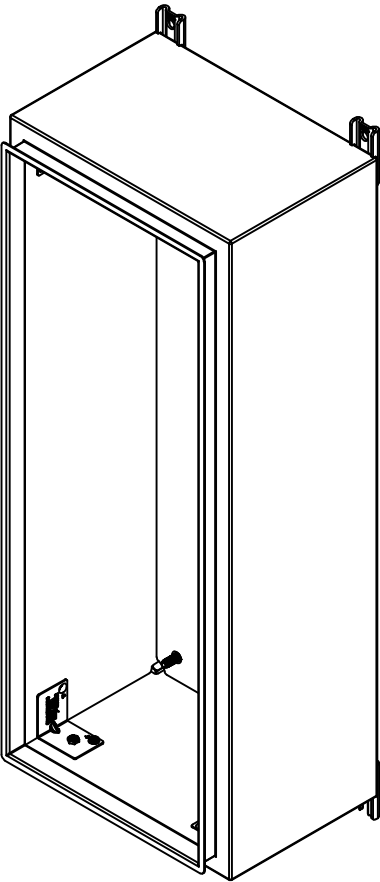
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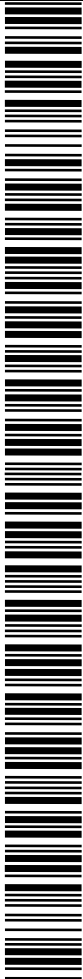
FRONT



RIGHT

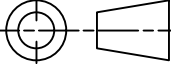


Isometric View



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No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 30" x 12" x 8" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT301208THB			

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Technical drawing of a rectangular body, labeled "5412ESQT 30" x 12" x 8" Body". The drawing shows the top view of the body, which is a rectangle with a width of 12.000 and a height of 8.000. The origin (0.000) is at the top-left corner. The drawing includes a coordinate system with X- and X+ axes and Y- and Y+ axes. The drawing is labeled "TOP" and "1" and "2" are placed inside the rectangle.

Description	Status
5412ESQT 30" x 12" x 8" Body	(NULL)
Part Number Numéro Pièce 5412ESQT301208THB	Rev. 0 4

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Diagram illustrating a cross-section of a rectangular structure with a top flange. The main body is labeled **1** and the top flange is labeled **2**. The bottom edge is labeled **BOTTOM**. Dimension lines indicate a height of 8.000 for the main body and 12.000 for the total height including the flange. The flange thickness is 0.000. A small circle is at the bottom left corner.

	Description		Status	
	5412ESQT 30" x 12" x 8" Body		(NULL)	
	Part Number Numéro Pièce		Rev.	5
	5412ESQT301208THB		0	16

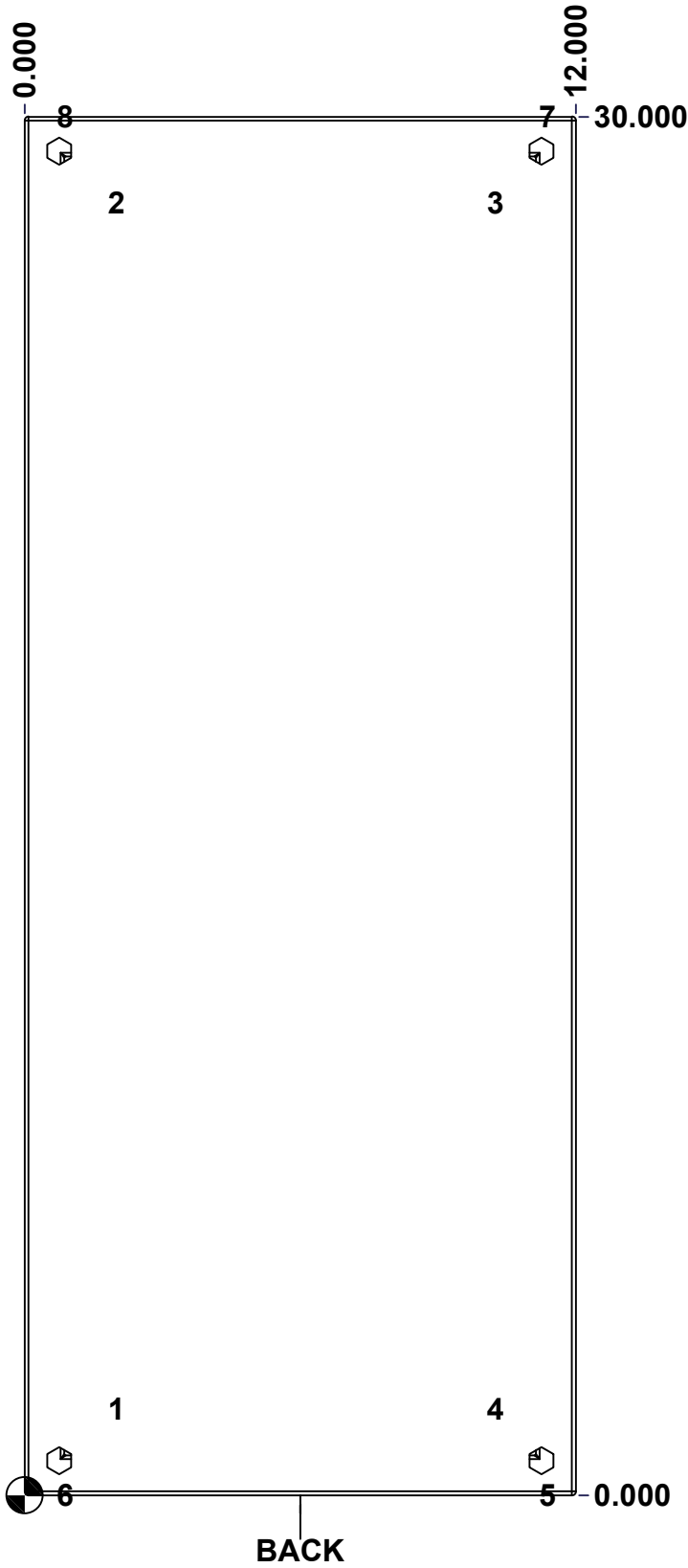
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	10.125	28.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	11.250	30.000	FOOT 885 ESMF3_CLOSE
8	0.750	30.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 30" x 12" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT301208THB	0	16

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Tolerance ±1/32" unless otherwise specified

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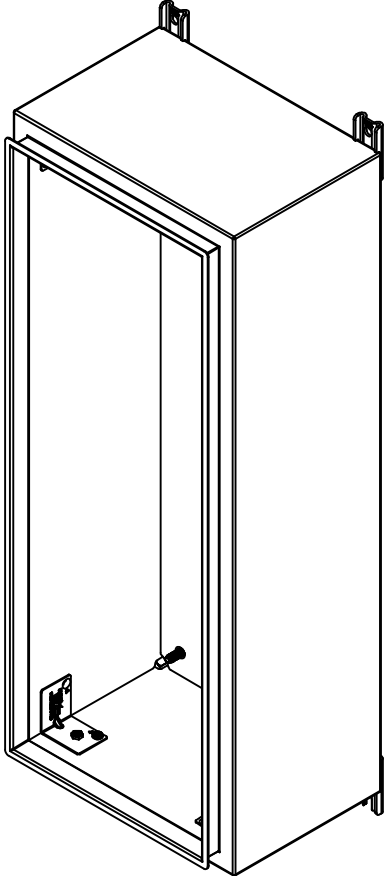
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

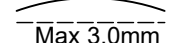


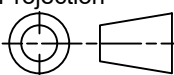
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

17-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 30" x 12" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT301208THB

Rev.

7

16

1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT301208THI-RS	0	5412ESQT 30" x 12" Right Insulation
1	5412ESQT301208THI-LS	0	5412ESQT 30" x 12" Left Insulation
1	5412ESQT301208THI-BT	0	5412ESQT 30" x 12" Top and Bottom Insulation
1	5412ESQT301208THI-TP	0	5412ESQT 30" x 12" Top and Bottom Insulation
1	5412ESQT301208THI-B	0	5412ESQT 30" x 12" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT301208THB-P	0	5412ESQT 30" x 12" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

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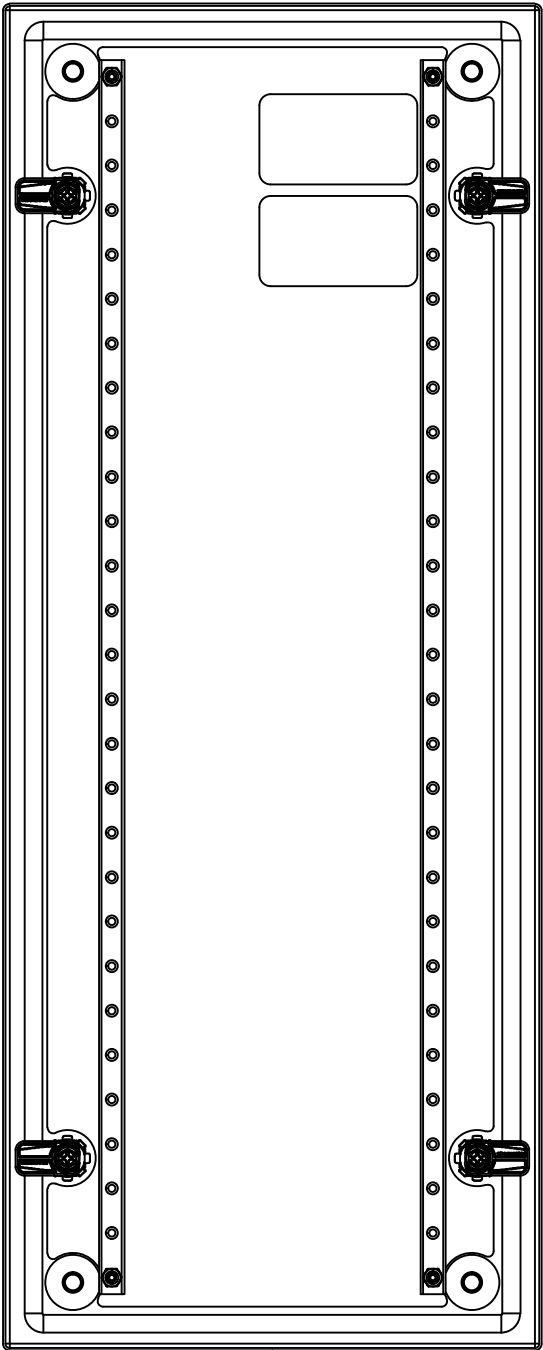
Tolerance ±1/32" unless otherwise specified

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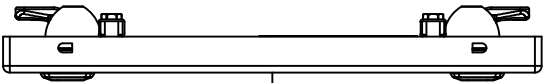
Tolérance ±1/32" sauf spécification contraire



TOP

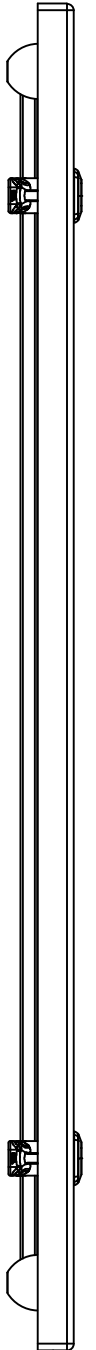


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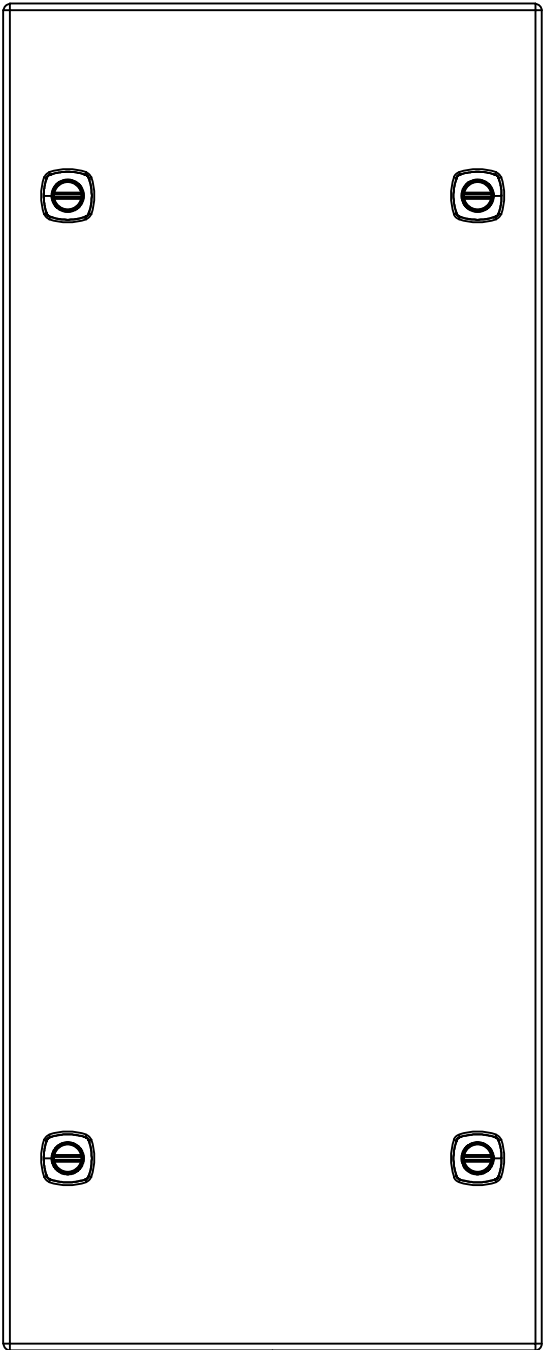
BOTTOM

0.000
0.800



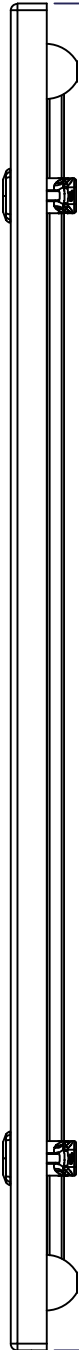
LEFT

0.000



FRONT

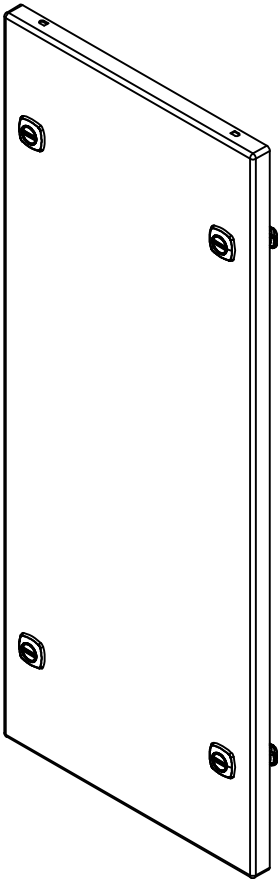
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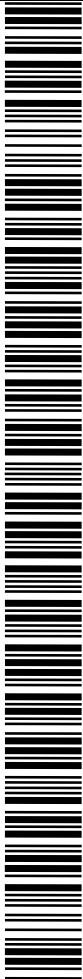
RIGHT

29.803

0.000



Isometric View



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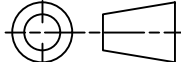


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 30" x 12" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT301208THC

Rev.

8

0

16

SEE BILL OF MATERIAL ON LAST PAGE

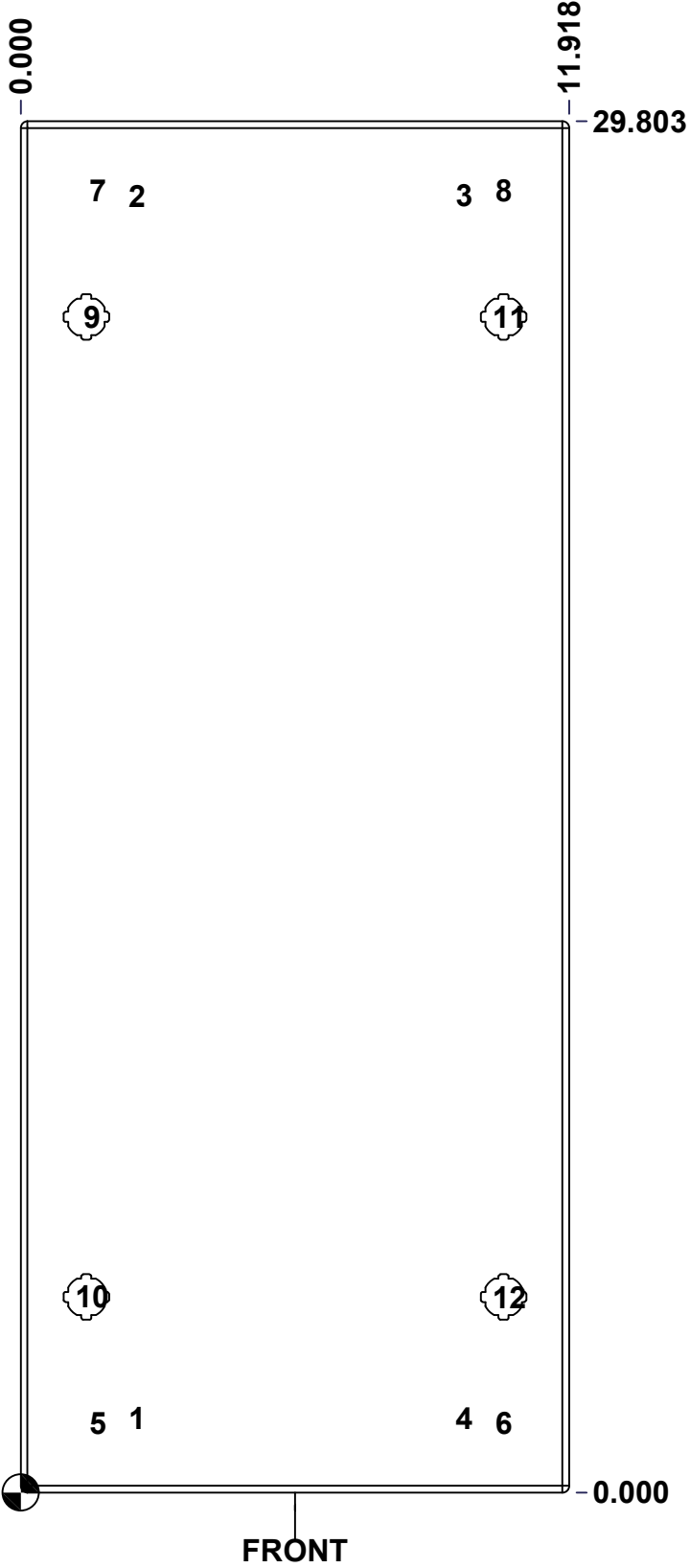
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.614	STUD M6 x 18mm (Inside)
2	2.401	28.189	STUD M6 x 18mm (Inside)
3	9.517	28.189	STUD M6 x 18mm (Inside)
4	9.517	1.614	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	10.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	28.303	STUD M6 x 18mm (Inside)
8	10.368	28.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	25.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	10.494	25.553	880 SCQ4-SL
12	10.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 30" x 12" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT301208THC	0	16

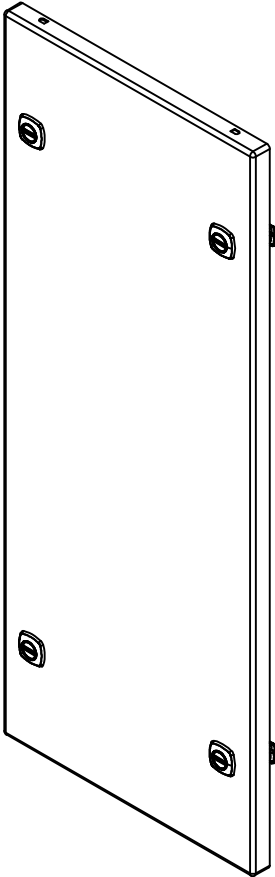
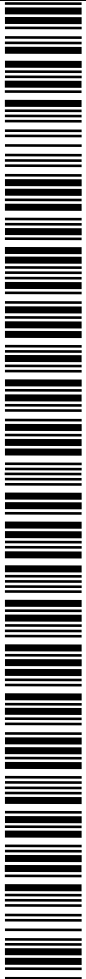
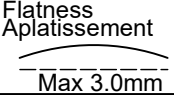
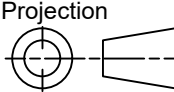
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT301208TH\5412ESQT301208TH.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
			
			Flatness Aplatissement
			Projection
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 17-Jul-23
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 30" x 12" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESQT301208THC			Rev. 10 0 16

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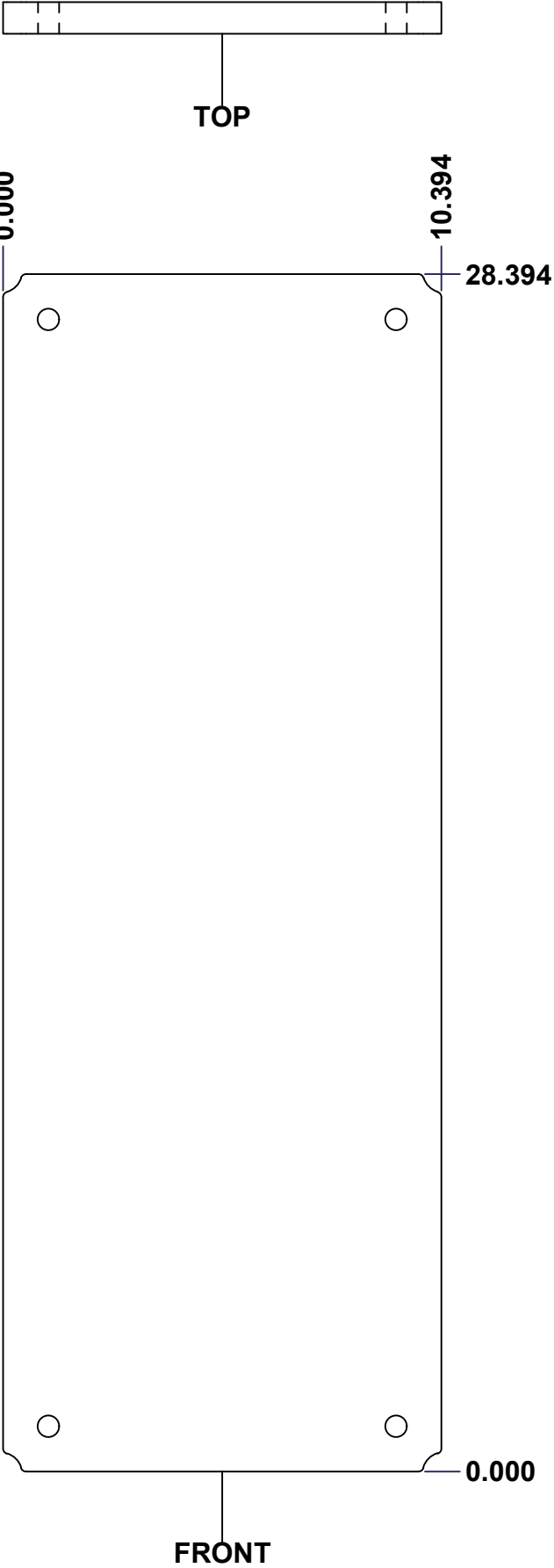
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESQT301208THI-C	0	5412ESQT 30" x 12" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT301208THG	0	5412ESQT 30" x 12" Cover Gasket Part
1	5412ESQT301208THC-P	0	5412ESQT 30" x 12" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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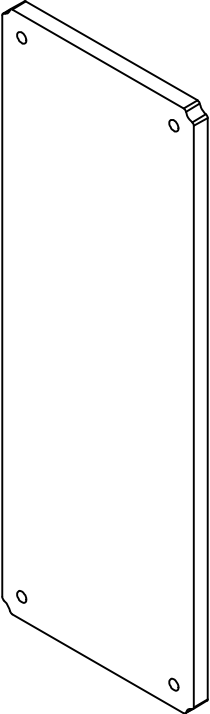
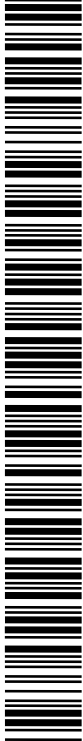
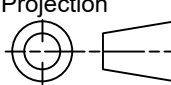
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

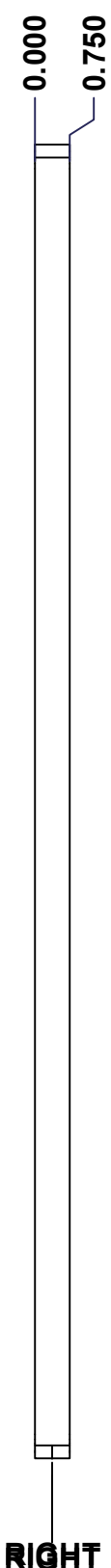
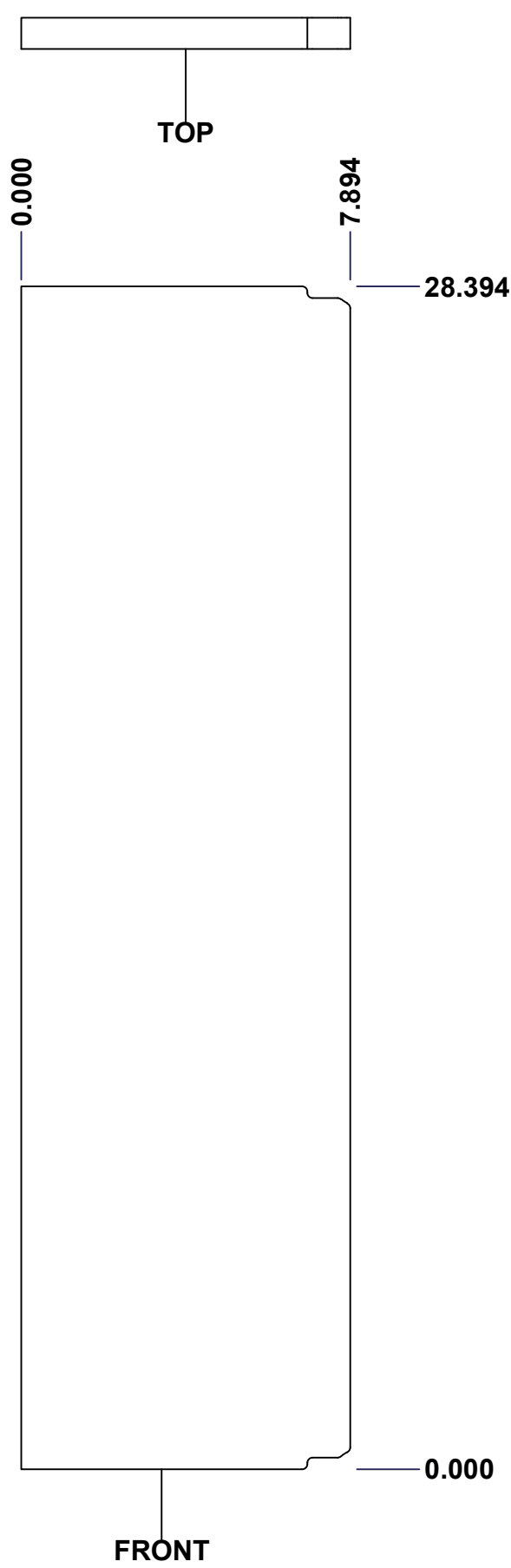


SEE BILL OF MATERIAL ON LAST PAGE

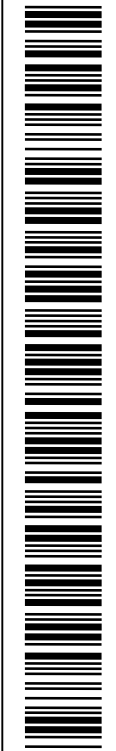
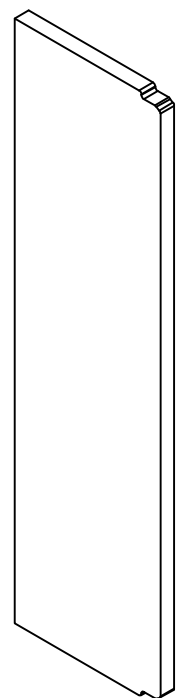
No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Finis	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 30" x 12" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESQT301208THI-B		0	16

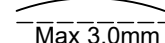
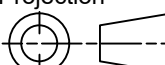
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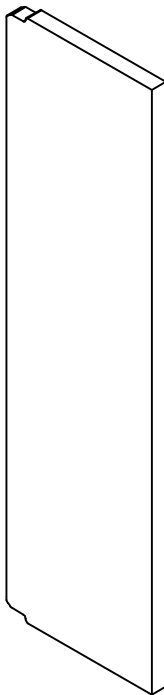


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 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fin	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 30" x 12" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESQT301208THI-LS		0	16

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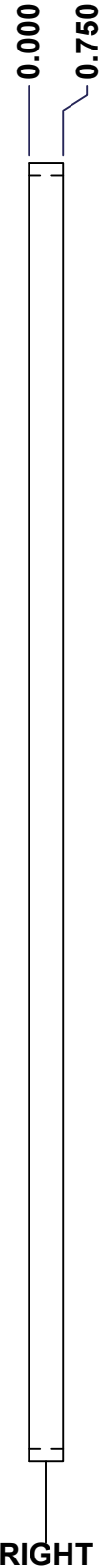


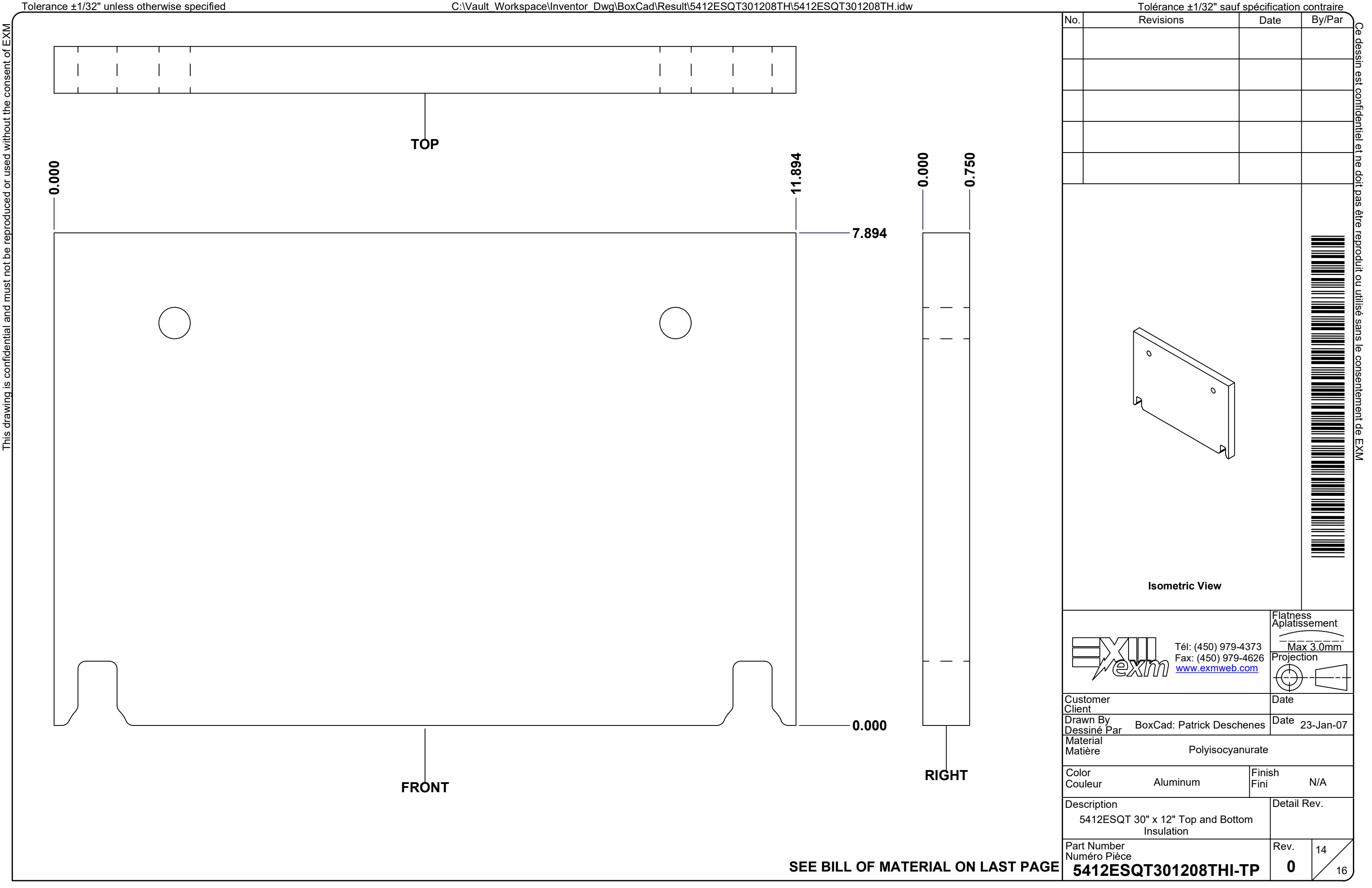
Isometric View



Isometric View

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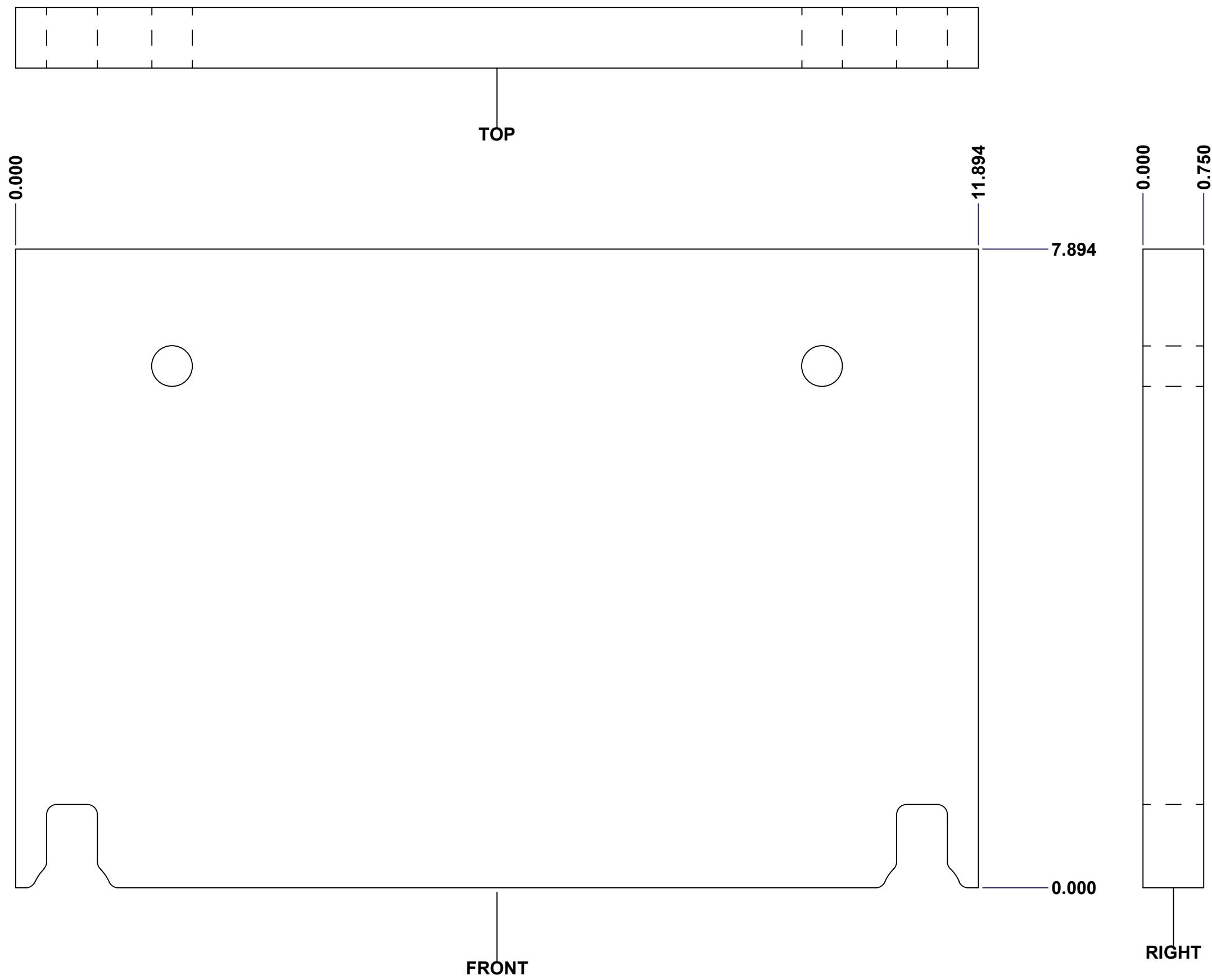




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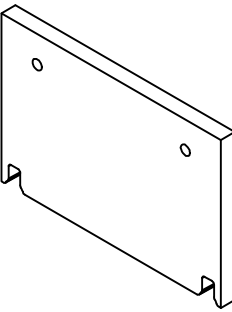
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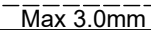
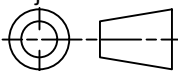
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 					
Customer Client	Date				
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07				
Material Matière Polyisocyanurate					
Color Couleur Aluminum	Finish Fin N/A				
Description 5412ESQT 30" x 12" Top and Bottom Insulation	Detail Rev.				
Part Number Numéro Pièce 5412ESQT301208THI-BT	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%; text-align: center;">Rev.</td> <td style="width: 70%; text-align: center;">15</td> </tr> <tr> <td style="text-align: center;">0</td> <td style="text-align: center;">16</td> </tr> </table>	Rev.	15	0	16
Rev.	15				
0	16				

Technical drawing showing the front and top views of a rectangular plate with rounded corners.

Top View: The top view is a rectangle with a width dimension of 9.875 and a depth dimension of 0.000. The label **TOP** is centered below the view.

Front View: The front view is a rectangle with a height dimension of 27.875 and a width dimension of 0.000. The label **FRONT** is centered below the view.

A vertical bar chart with two categories on the x-axis: '0.000' and '0.750'. The y-axis represents the frequency or count. The bar for '0.000' extends to a height of approximately 0.75, and the bar for '0.750' extends to a height of approximately 0.25. The total height of the bars is 1.000. The word 'RIGHT' is written vertically along the right side of the chart.

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

Isometric View

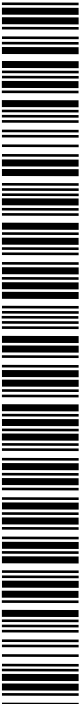
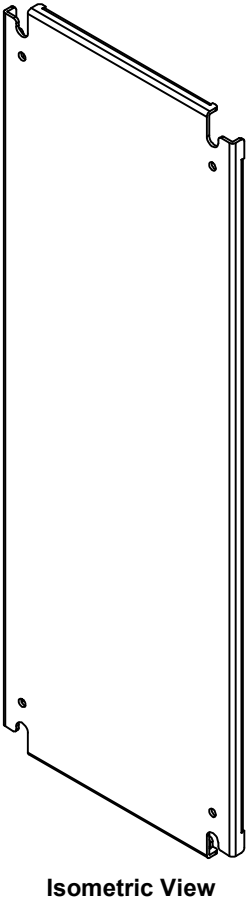
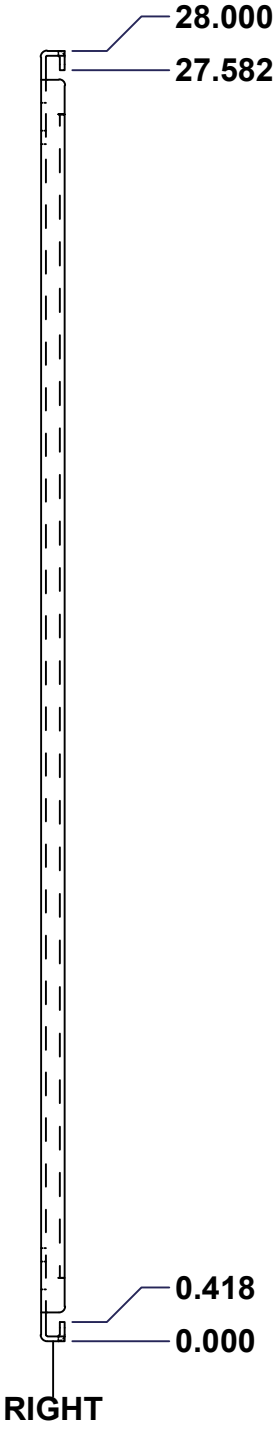
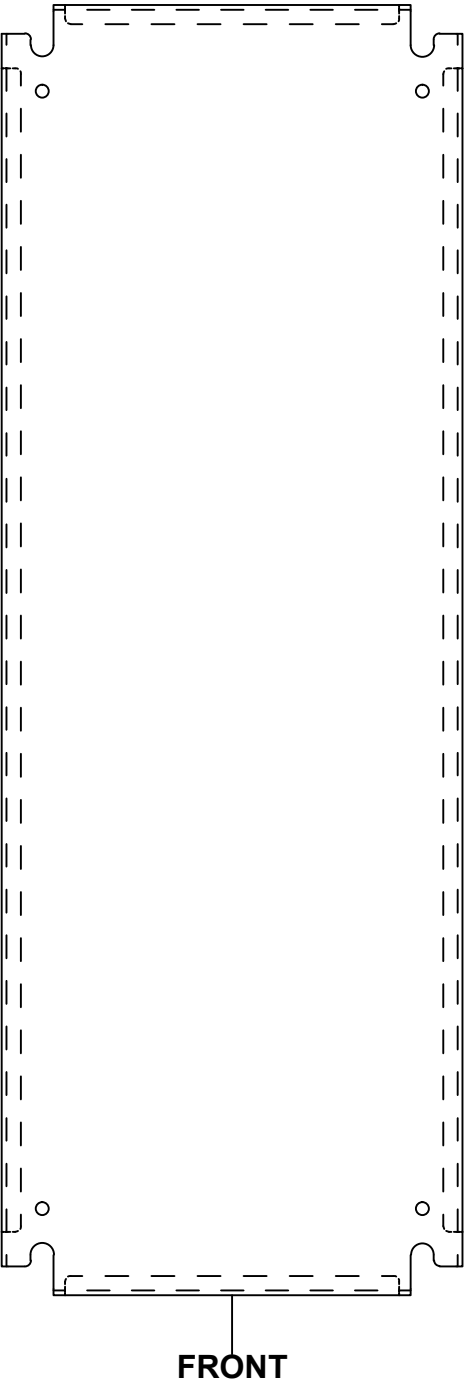
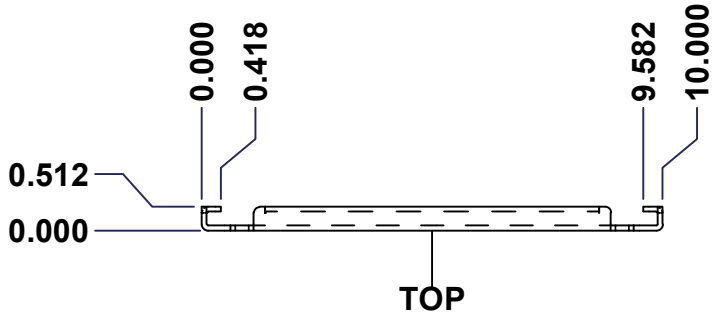
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESQT 30" x 12" Cover Insulation		Detail Rev.	
Part Number Numéro Pièce 5412ESQT301208THI-C		Rev. 0	16 / 16

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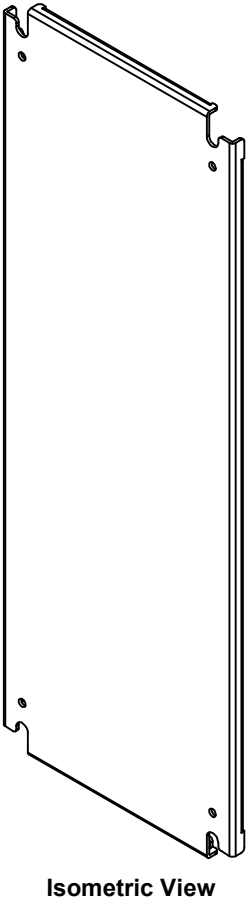
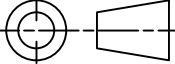
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3012G.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



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1	881 SP3012G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
			
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	
Customer Client		Flatness Aplatissement Max 3.0mm	
Drawn By Dessiné Par BoxCad		Projection 	
Material Matière		Date 23-Jan-07	
Color Couleur		See Part List	
Finish Fini		See Part List	
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP3012G			Rev. 0
			1 2

