

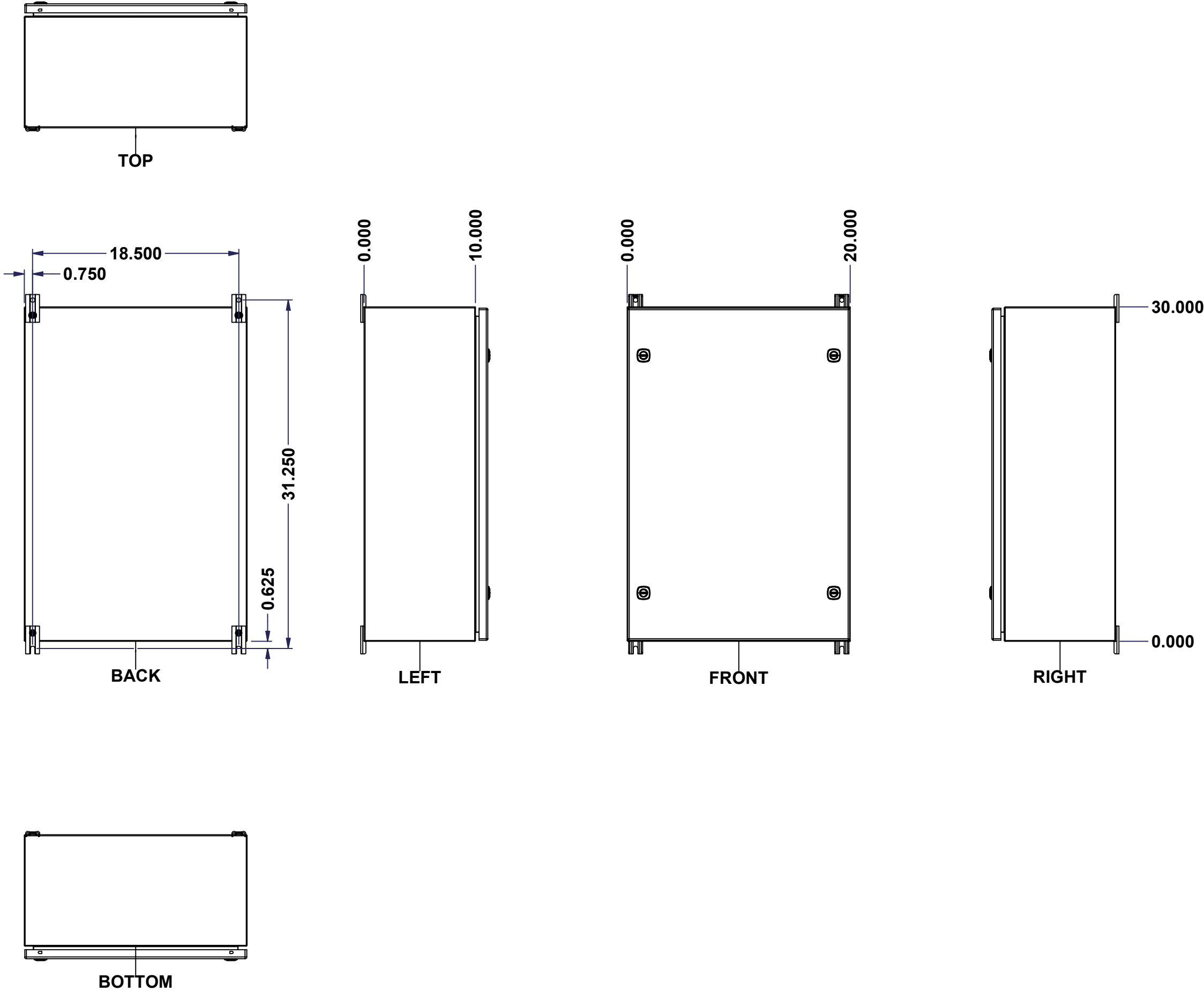
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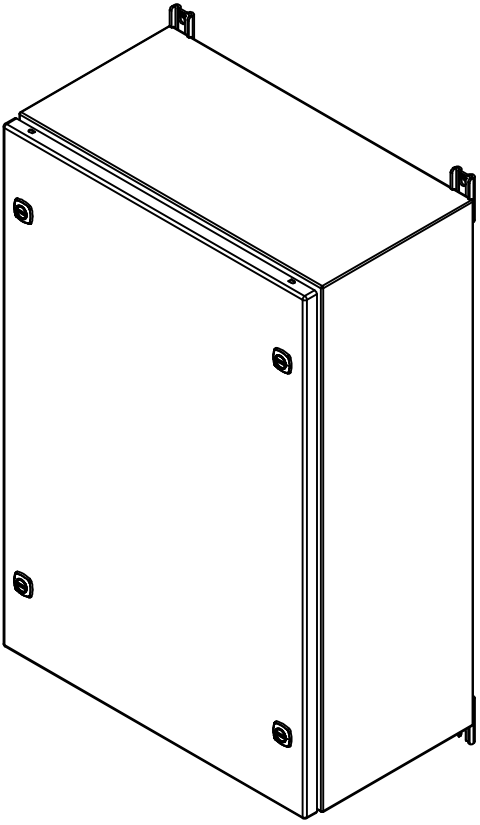
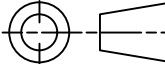
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 17-Jul-23	
Material Matière		BoxCad: BoxCad	
16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur		Asa-61 Grey	
Finish Fini		Smooth	
Description		Detail Rev.	
5412ESQT 30" x 20" x 10" Assembly			
Part Number Numéro Pièce		Rev.	1
5412ESQT302010TH		0	16

SEE BILL OF MATERIAL ON LAST PAGE

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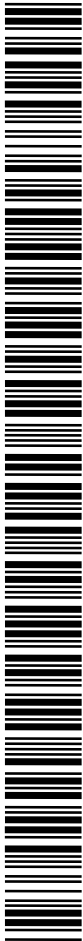
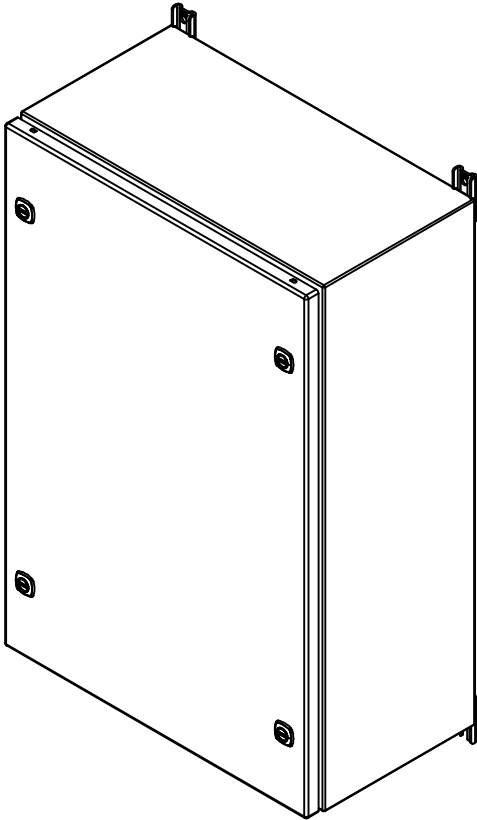
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

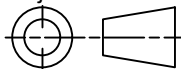


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 17-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESQT 30" x 20" x 10" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESQT302010TH	0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3020G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT302010THC	0	5412ESQT 30" x 20" Cover
1	5412ESQT302010THB	0	5412ESQT 30" x 20" x 10" Body
Qty	Part Number	Rev	Description
Parts List			

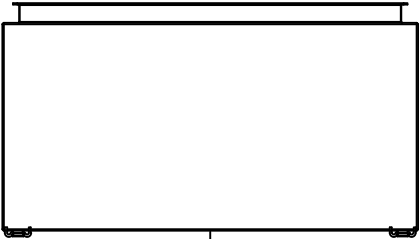
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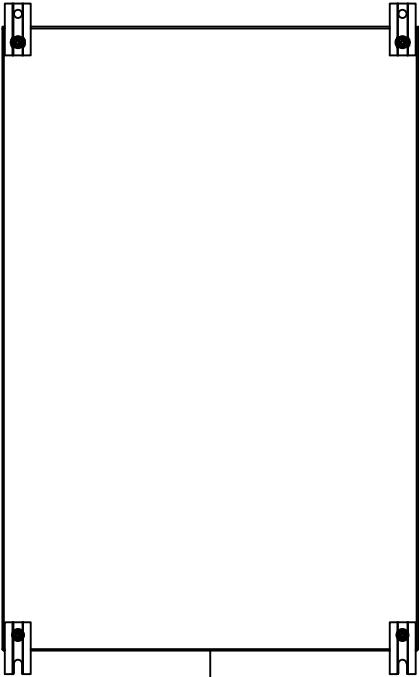
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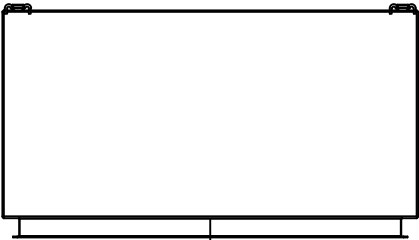
Tolérance $\pm 1/32$ " sauf spécification contraire



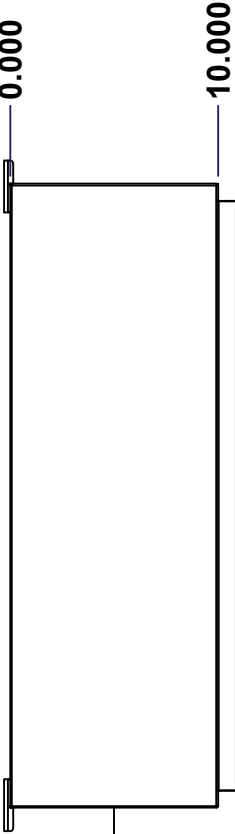
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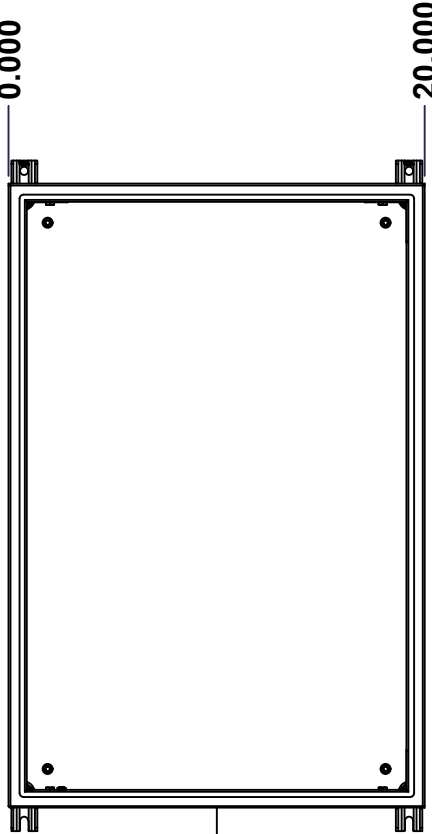
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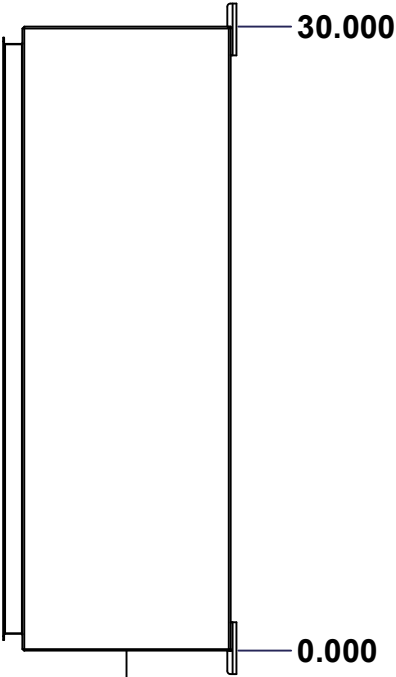
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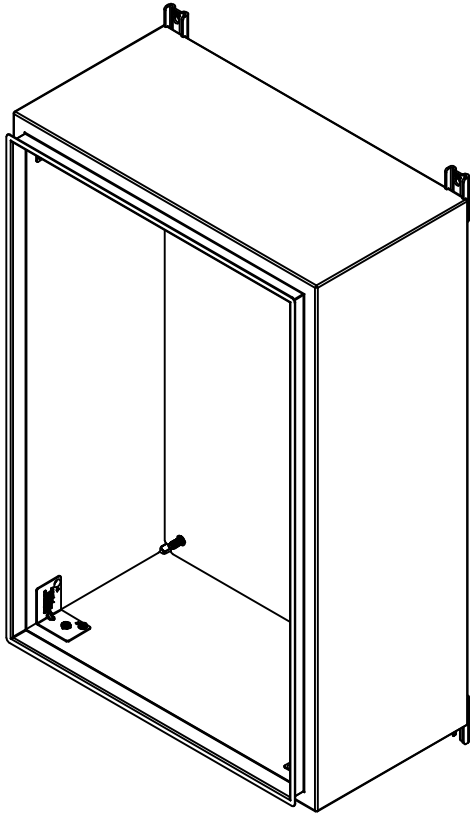
LEFT



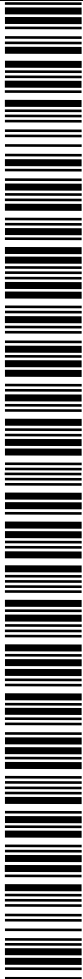
FRONT



RIGHT



Isometric View



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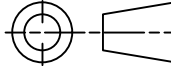


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 30" x 20" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT302010THB

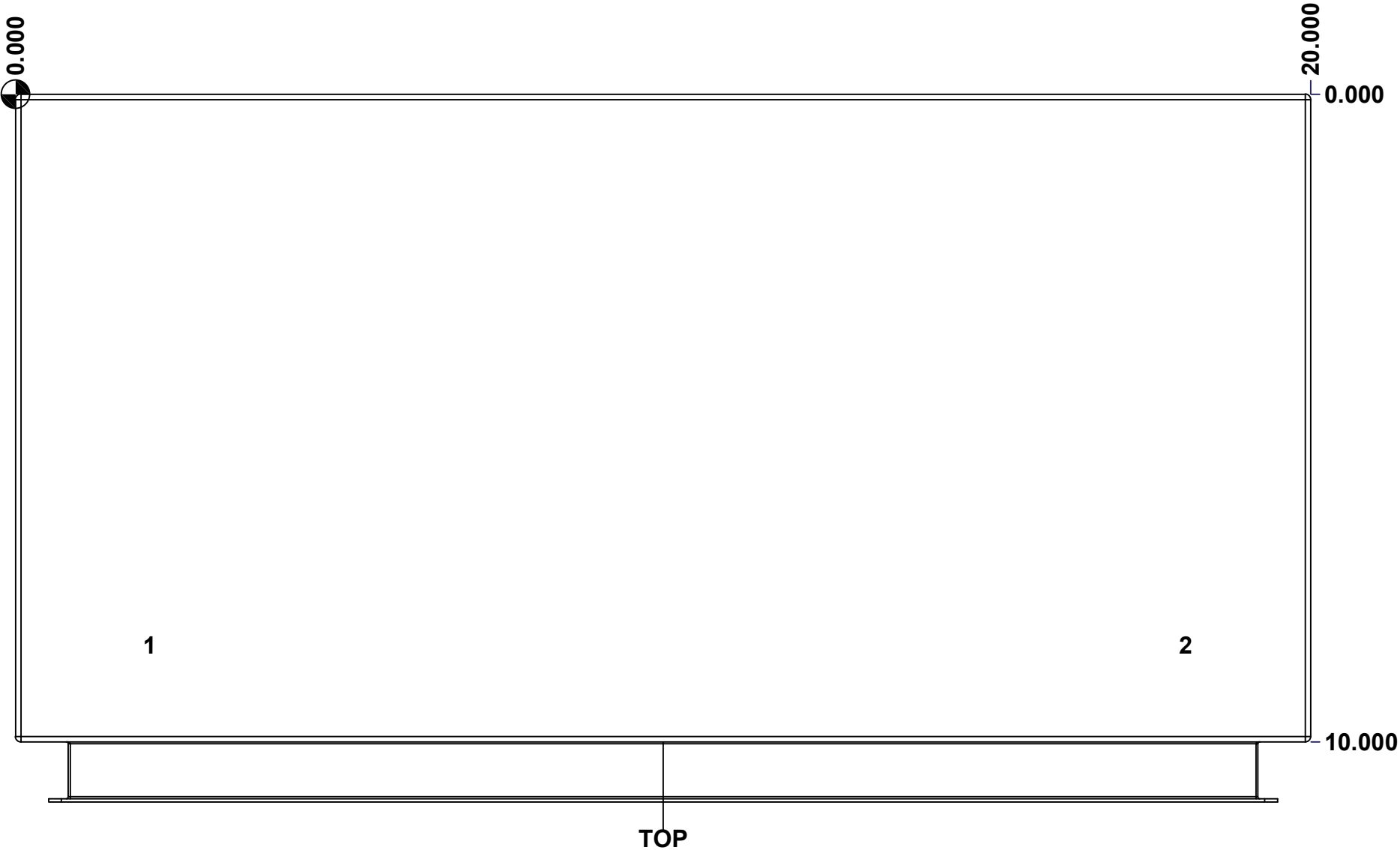
Rev.

3
16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	18.000	8.500	INSUL. STUD M6 x 18mm (Inside)

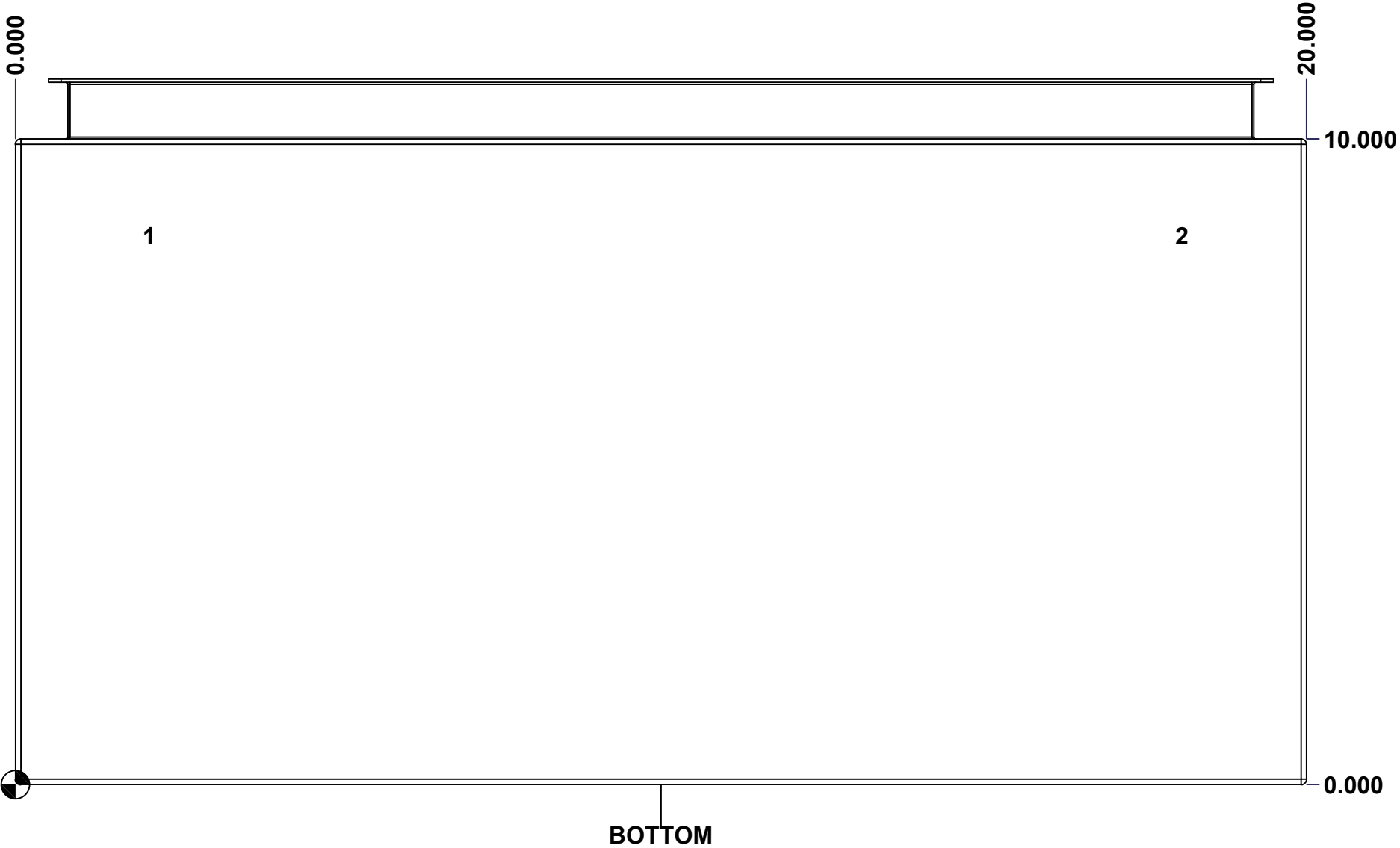


	Description	Status	
	5412ESQT 30" x 20" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT302010THB	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	18.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 30" x 20" x 10" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	16
5412ESQT302010THB			

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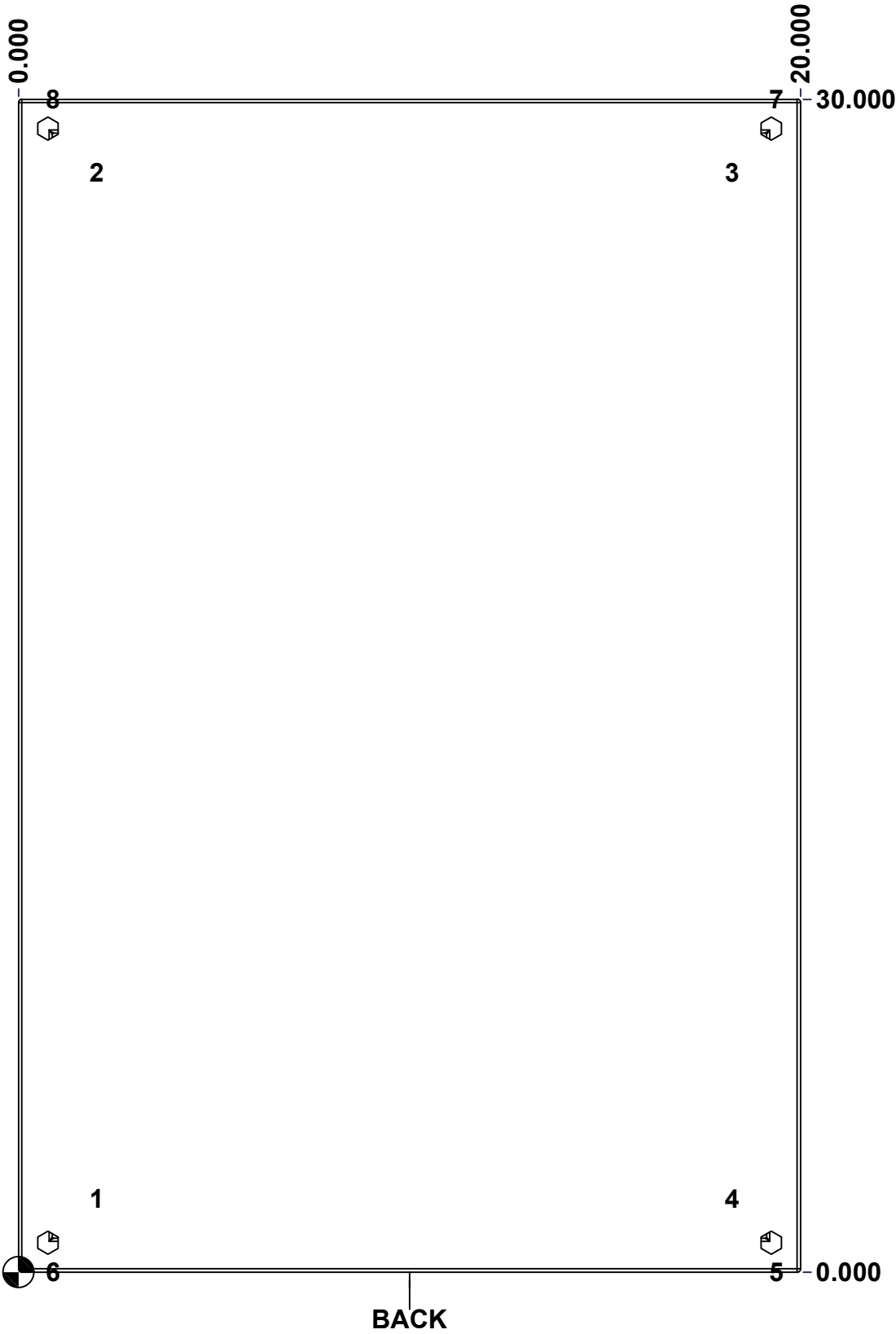
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	18.125	28.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	19.250	30.000	FOOT 885 ESMF3_CLOSE
8	0.750	30.000	FOOT 885 ESMF3_CLOSE



	Description		Status	
	5412ESQT 30" x 20" x 10" Body		(NULL)	
	Part Number Numéro Pièce 5412ESQT302010THB		Rev. 0	6 16

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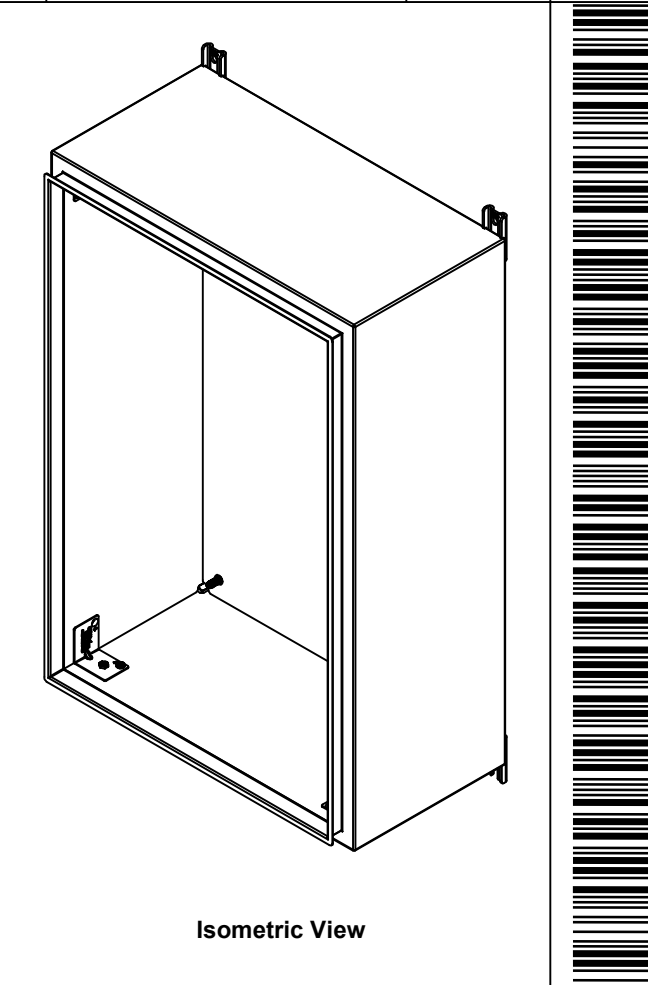
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Tolerance ±1/32" unless otherwise specified

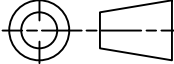
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT302010THI-RS	0	5412ESQT 30" x 20" Right Insulation
1	5412ESQT302010THI-LS	0	5412ESQT 30" x 20" Left Insulation
1	5412ESQT302010THI-BT	0	5412ESQT 30" x 20" Top and Bottom Insulation
1	5412ESQT302010THI-TP	0	5412ESQT 30" x 20" Top and Bottom Insulation
1	5412ESQT302010THI-B	0	5412ESQT 30" x 20" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT302010THB-P	0	5412ESQT 30" x 20" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 17-Jul-23	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 30" x 20" x 10" Body			Detail Rev.
Part Number Numéro Pièce 5412ESQT302010THB		Rev. 0	7 16

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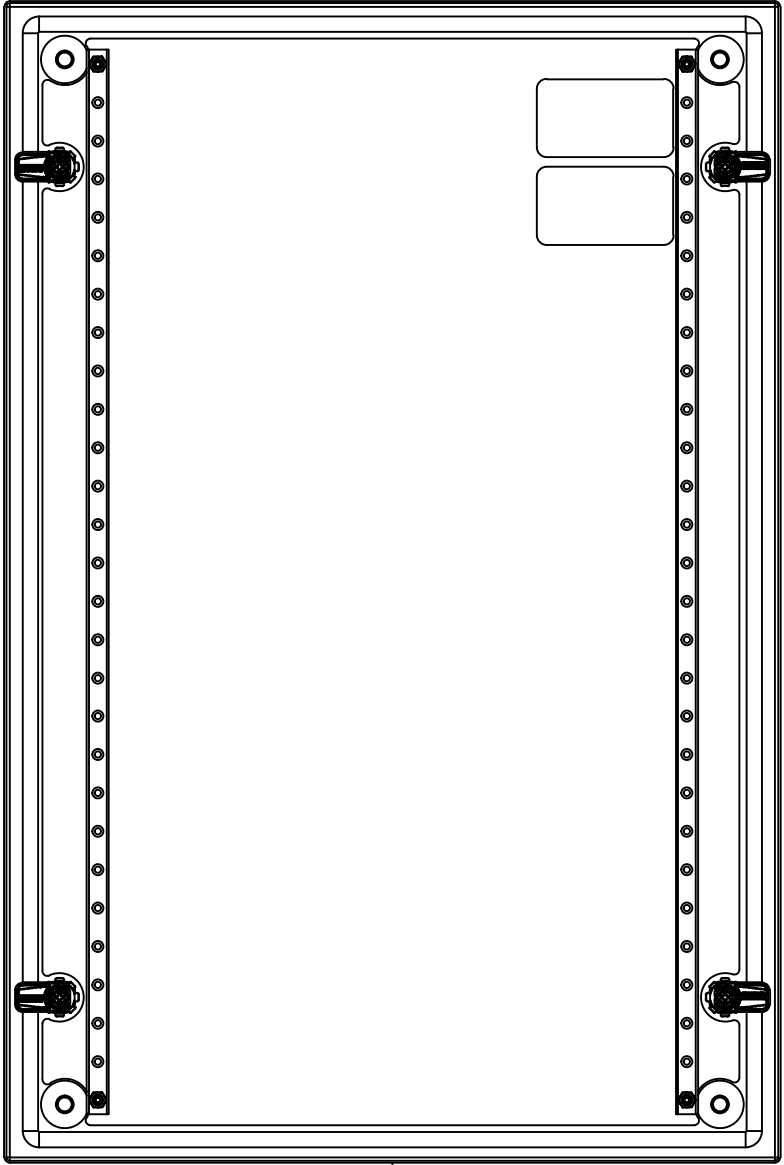
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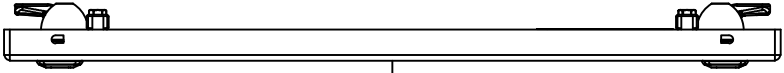
Tolérance ±1/32" sauf spécification contraire



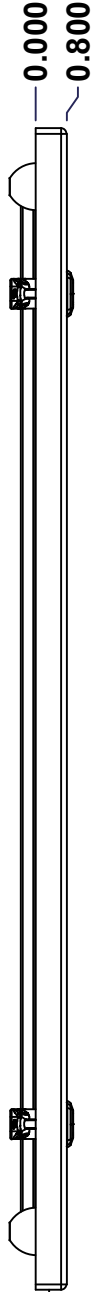
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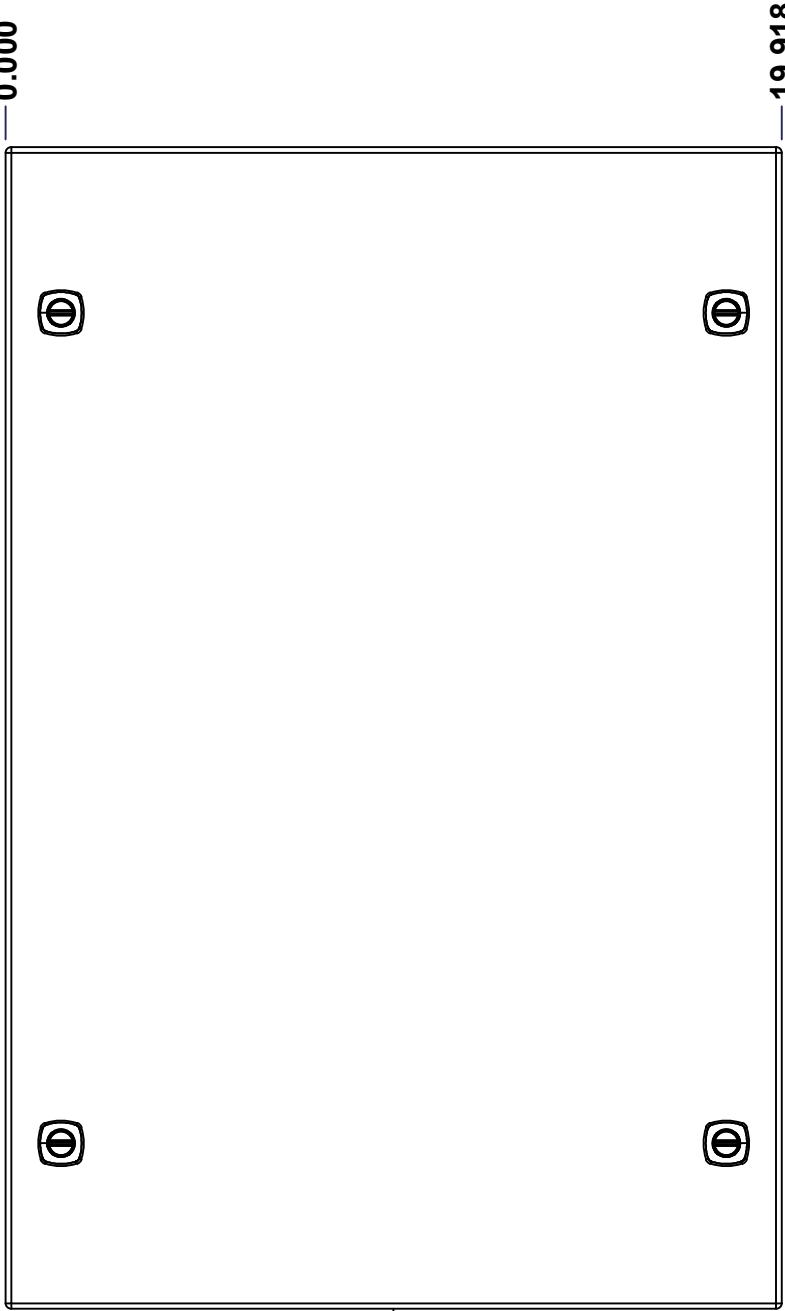
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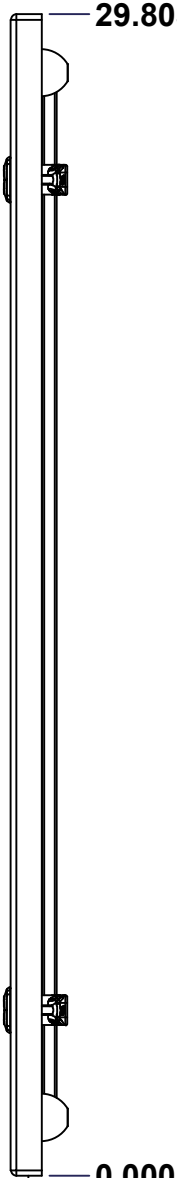
BOTTOM



LEFT

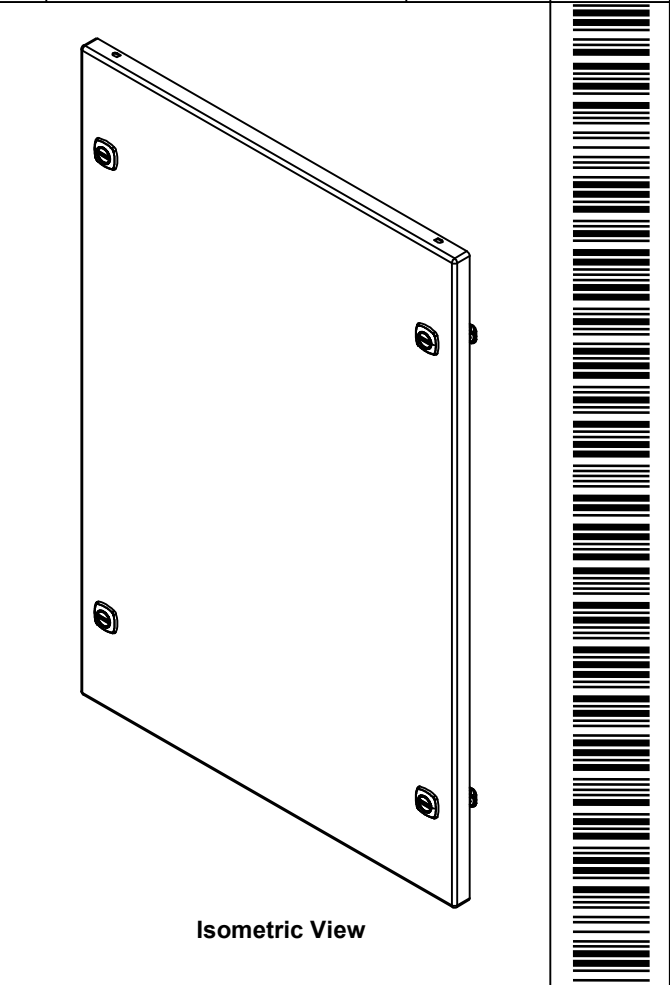


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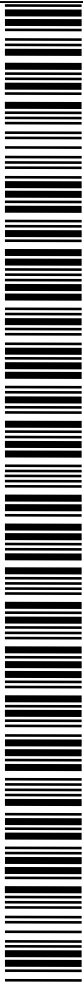


RIGHT

No.	Revisions	Date	By/Par



Isometric View

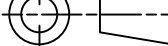


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: BoxCad		17-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini
			Smooth
Description			Detail Rev.
5412ESQT 30" x 20" Cover			
Part Number Numéro Pièce		Rev.	8
		0	16

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5412ESQT302010THC

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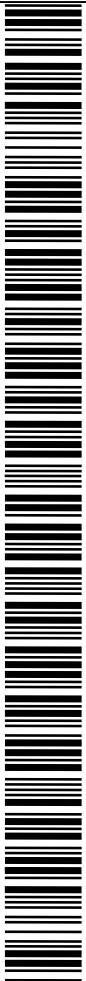
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Diagram showing the front view of a rectangular object. The object is defined by a rectangle with a width of 19.918 and a height of 29.803. The bottom-left corner is marked with a circle containing a cross. The bottom edge is labeled "FRONT". The top edge has a dimension of 0.000 on the left and 19.918 on the right. The right edge has a dimension of 29.803 at the top and 0.000 at the bottom. The object is divided into four quadrants by a vertical line and a horizontal line. The quadrants are numbered 1 through 12, with 1 in the bottom-left, 2 in the top-left, 3 in the top-right, and 4 in the bottom-right. The numbers 5 through 12 are placed in the corners of the quadrants, with 5 and 6 in the bottom-left quadrant, 7 and 8 in the top-left quadrant, 9 and 10 in the bottom-right quadrant, and 11 and 12 in the top-right quadrant. The numbers 1 through 4 are placed in the center of each quadrant.

FRONT

	Description		Status	
	5412ESQT 30" x 20" Cover Part Number Numéro Pièce 5412ESQT302010THC		Rev.	9 16

No.	Revisions	Date	By/Par



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Max 3.0mm

Part Number Numéro Pièce 5412ESQT302010THC	Rev. 0	10 16
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18.364

28.364

0.000

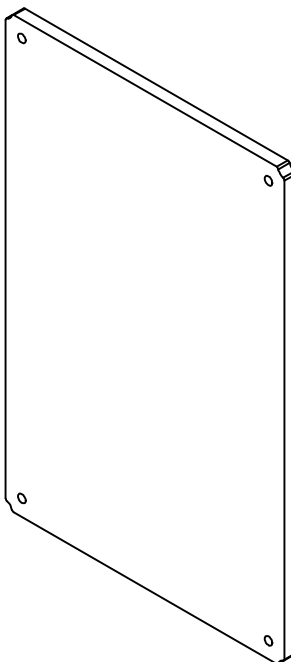
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FRONT

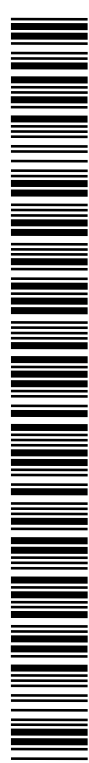
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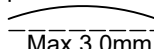
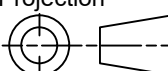
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No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description 5412ESQT 30" x 20" Back Insulation		Detail Rev.	
		Rev.	11
Part Number Numéro Pièce		0	16

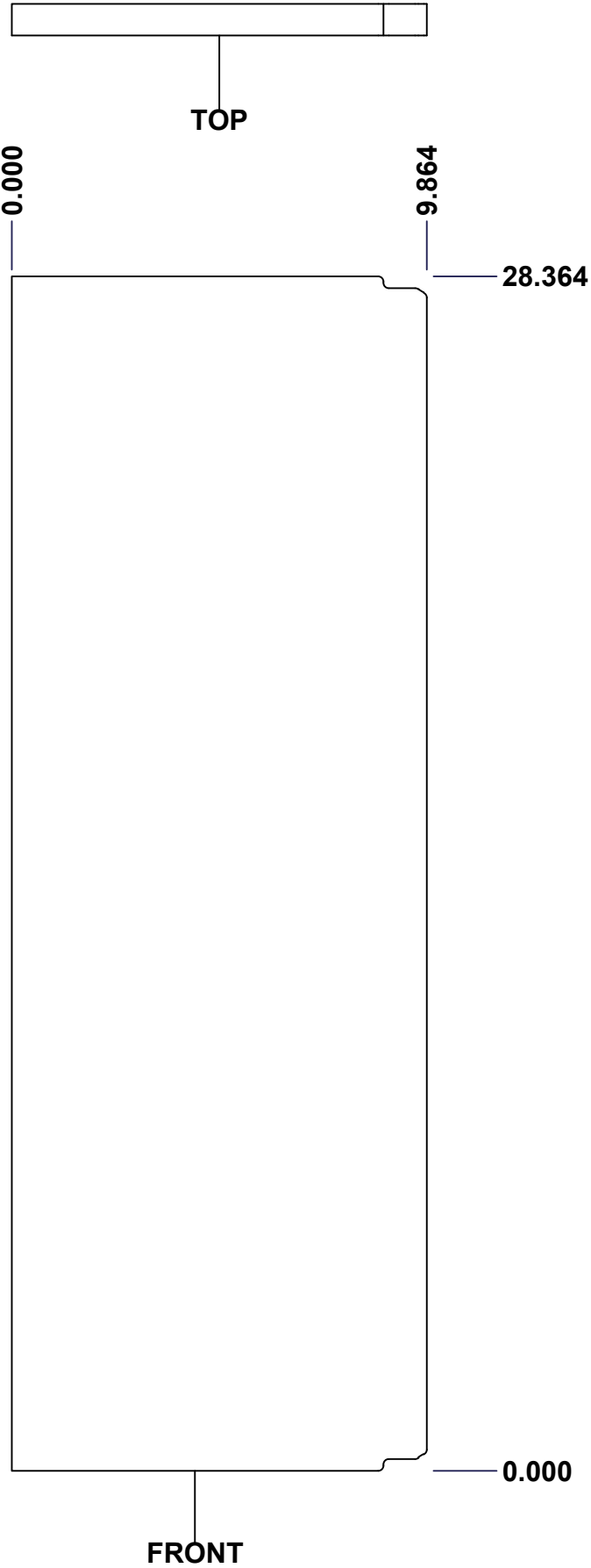
5412ESQT302010THI-B

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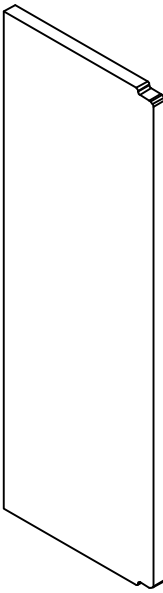
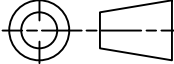
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

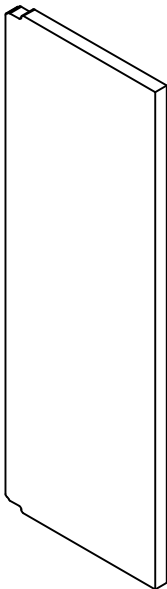


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No.	Revisions	Date	By/Par
 Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESQT 30" x 20" Left Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 12
5412ESQT302010THI-LS			0 16

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Isometric View



Isometric View

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Max 3.0mm

Date

Date 23-Jan-07

N/A

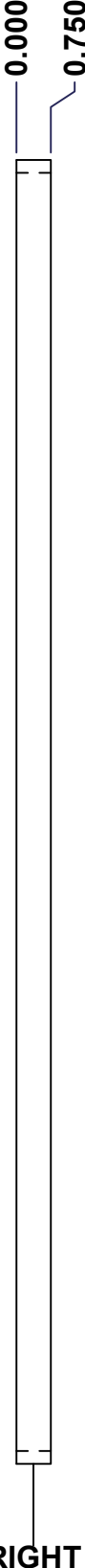
Detail Rev.

Rev. 13

5412ESQT302010THI-RS

0	/	16
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Isometric View

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Isometric View

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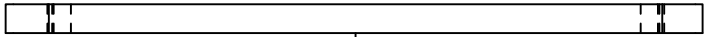
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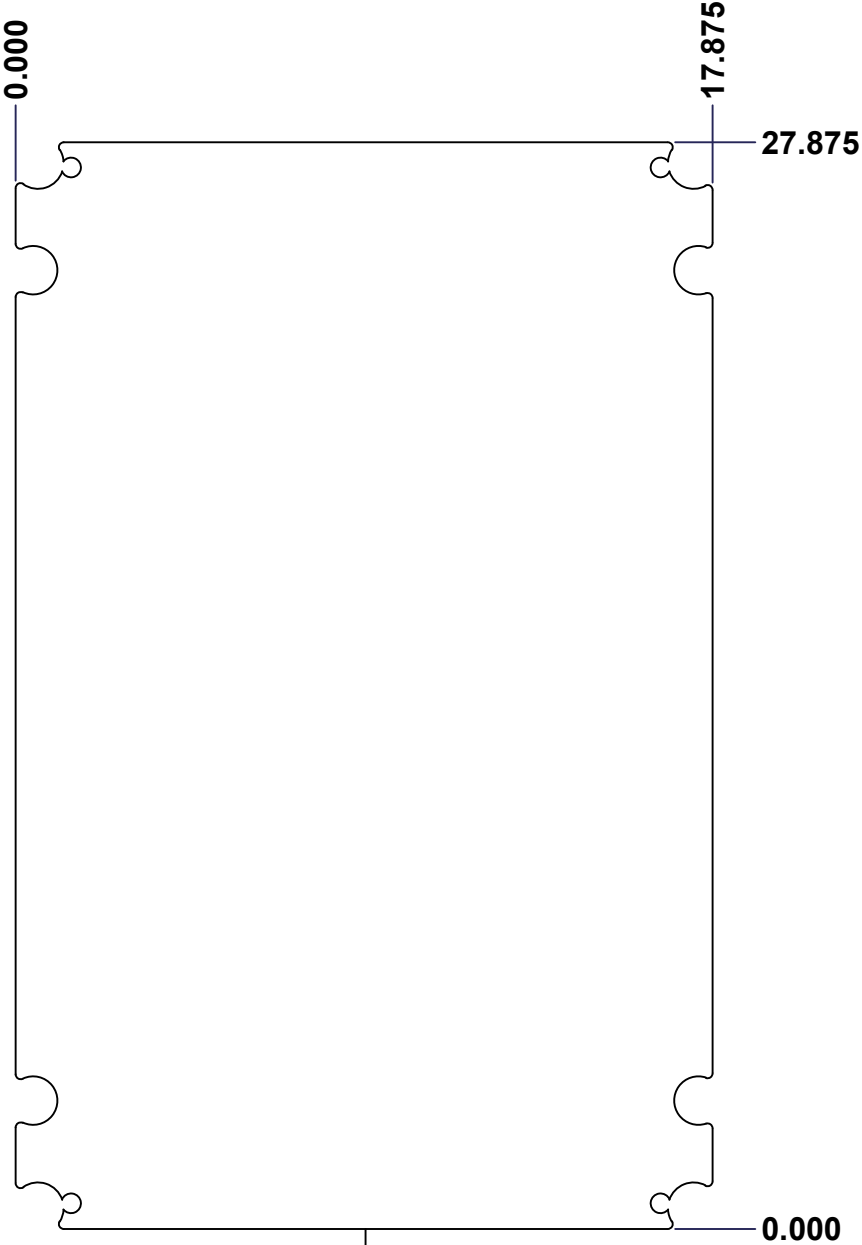
Tolerance $\pm 1/32$ " unless otherwise specified

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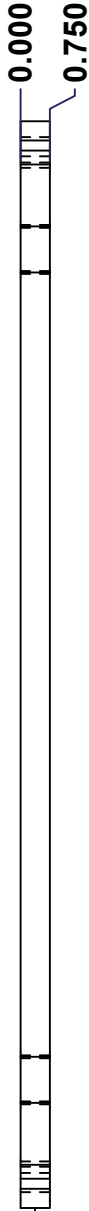
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

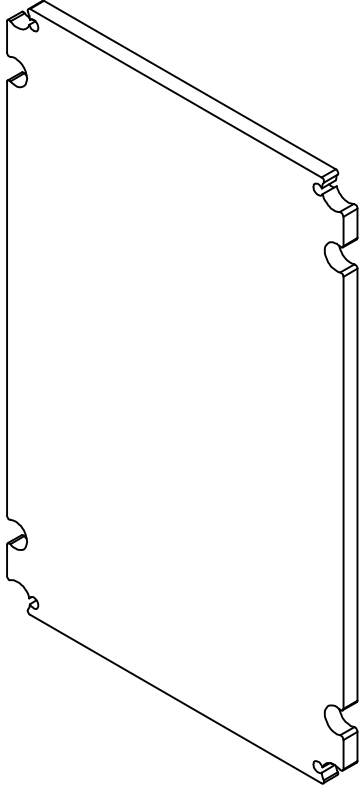


FRONT

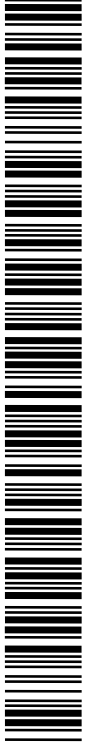


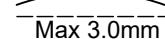
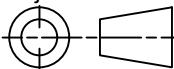
RIGHT

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description		Detail Rev.	
5412ESQT 30" x 20" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT302010THI-C		0	16

SEE BILL OF MATERIAL ON LAST PAGE

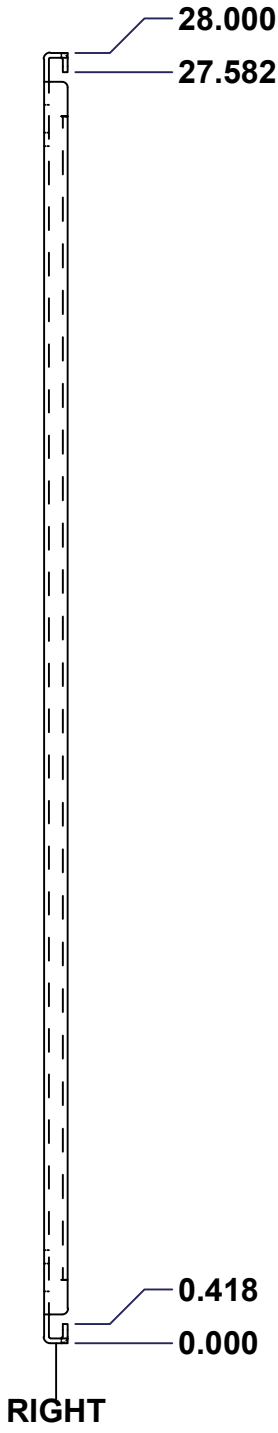
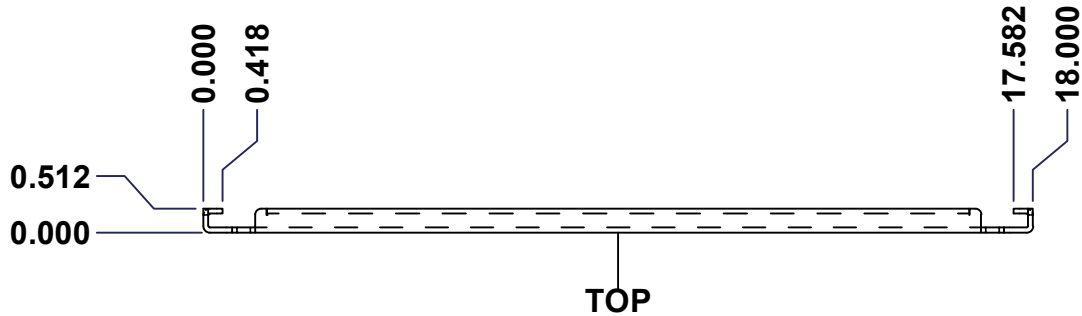
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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3020G.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

Barcode

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Flatness
Aplatissement

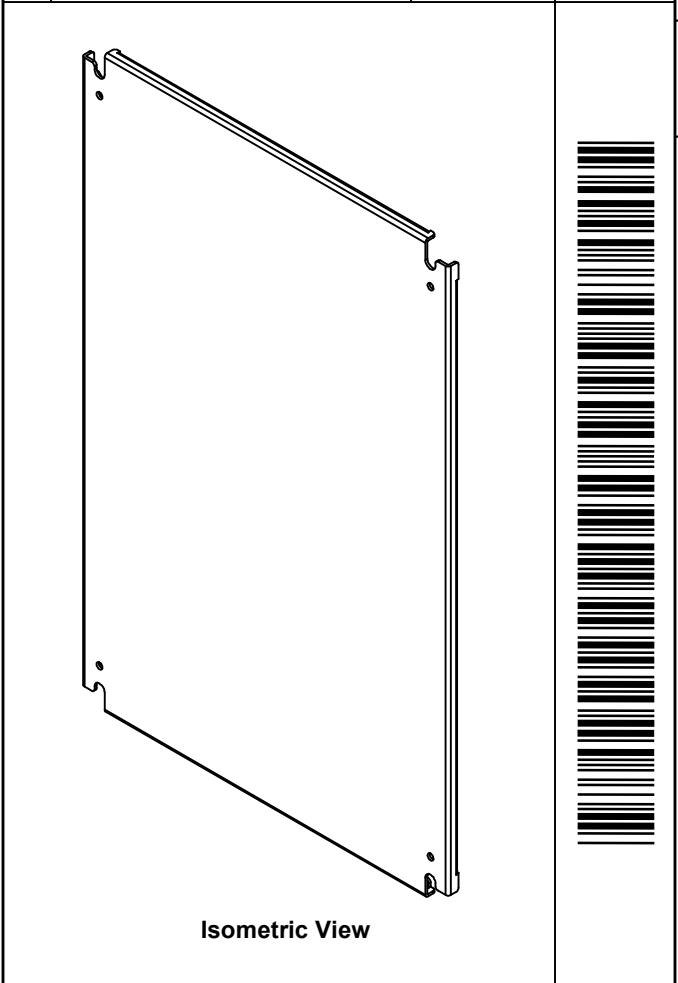
Max 3.0mm

Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP3020G			Rev. 1 0

1	881 SP3020G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par



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