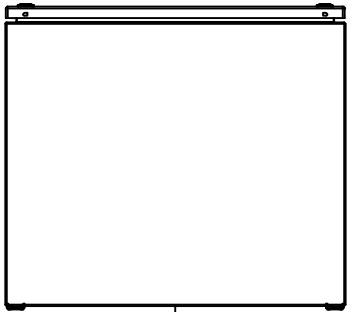


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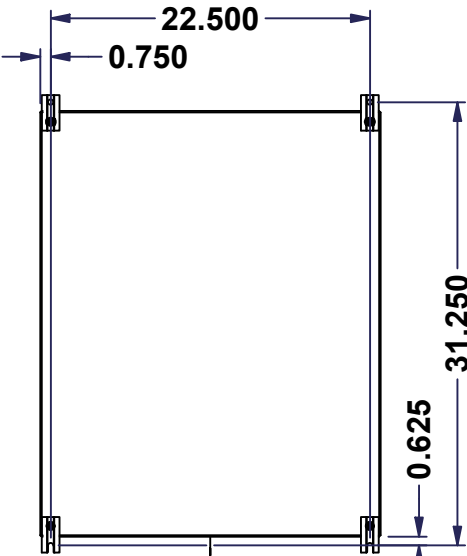
Tolerance $\pm 1/32$ " unless otherwise specified

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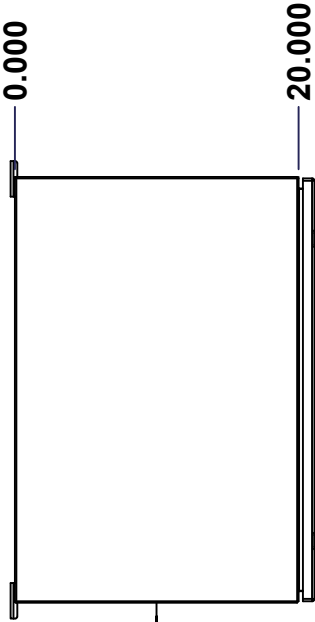
Tolérance $\pm 1/32$ " sauf spécification contraire



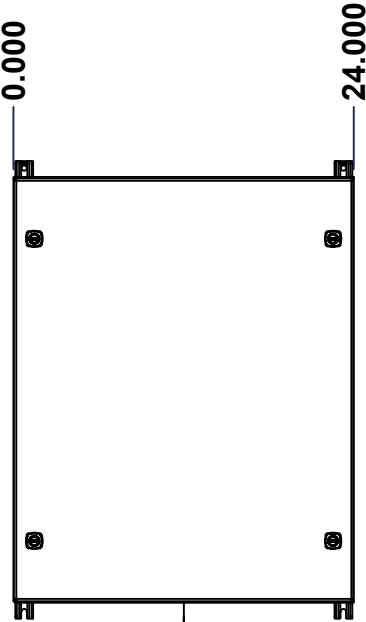
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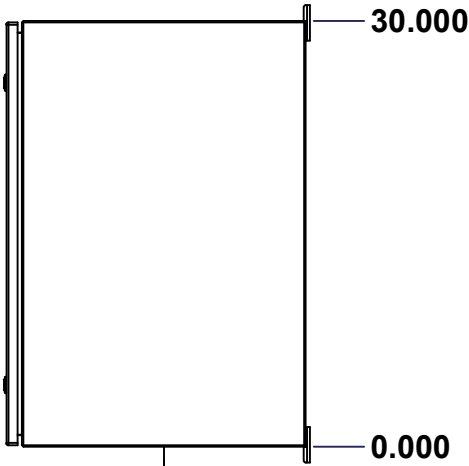
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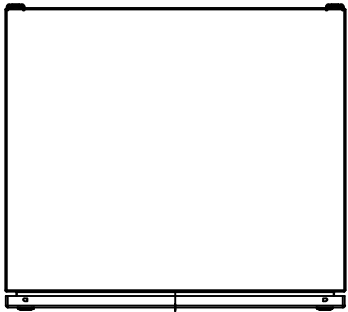
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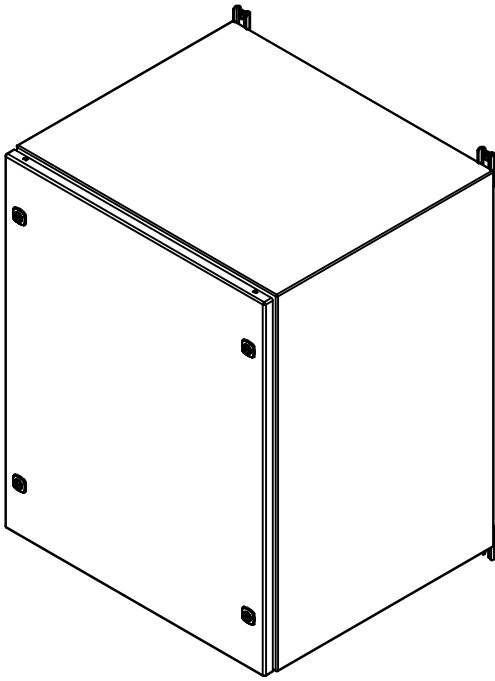
FRONT



RIGHT



BOTTOM



Isometric View



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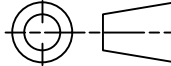


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 30" x 24" x 20" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESQT302420TH

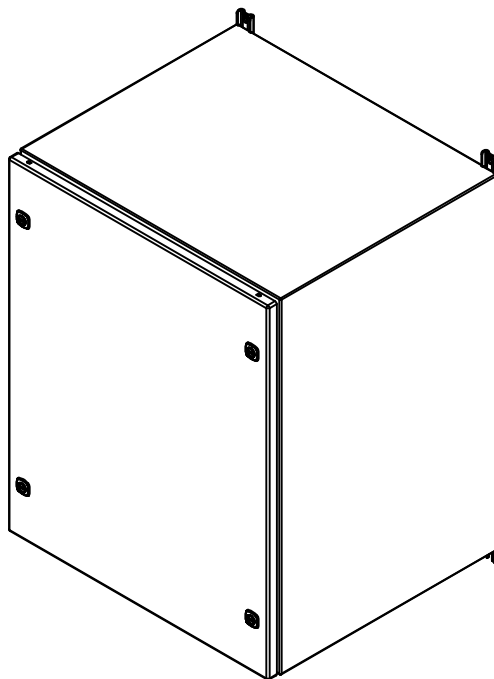
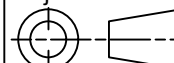
Rev.

0

16

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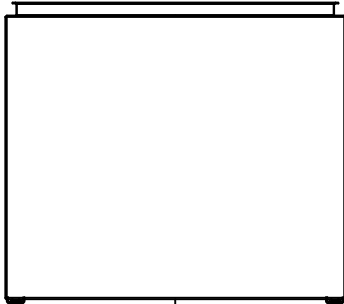
Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT302420TH\5412ESQT302420TH.idw		Tolérance ±1/32" sauf spécification contraire																																															
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>		No.	Revisions	Date	By/Par																								
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				 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm  <table><tr><td colspan="2">Customer Client</td><td colspan="2">Date</td></tr><tr><td colspan="2">Drawn By Dessiné Par</td><td colspan="2">BoxCad: BoxCad</td></tr><tr><td colspan="2">Date</td><td colspan="2">17-Jul-23</td></tr><tr><td colspan="2">Material Matière</td><td colspan="2">14 Ga Cold Rolled A1008 CS Type B (1.7mm)</td></tr><tr><td colspan="2">Color Couleur</td><td colspan="2">Asa-61 Grey</td></tr><tr><td colspan="2">Finish Fin</td><td colspan="2">Smooth</td></tr><tr><td colspan="2">Description</td><td colspan="2">Detail Rev.</td></tr><tr><td colspan="2">5412ESQT 30" x 24" x 20" Assembly</td><td colspan="2"> </td></tr><tr><td colspan="2">Part Number Numéro Pièce</td><td colspan="2">Rev.</td></tr><tr><td colspan="2">5412ESQT302420TH</td><td colspan="2">0</td></tr><tr><td colspan="2"> </td><td colspan="2">2</td></tr><tr><td colspan="2"> </td><td colspan="2">16</td></tr></table>		Customer Client		Date		Drawn By Dessiné Par		BoxCad: BoxCad		Date		17-Jul-23		Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)		Color Couleur		Asa-61 Grey		Finish Fin		Smooth		Description		Detail Rev.		5412ESQT 30" x 24" x 20" Assembly				Part Number Numéro Pièce		Rev.		5412ESQT302420TH		0				2			
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PACKING <table><tr><th>ITEM</th><th>QTY</th><th>DESCRIPTION</th></tr><tr><td>Cardboard sleeve</td><td>2</td><td>Top and Bottom</td></tr><tr><td>Cardboard strip</td><td>2</td><td>Between back of enclosure and inner panel</td></tr><tr><td>Plastic bag</td><td>1</td><td>To protect cover surface and inside gasket</td></tr><tr><td>Plastic strap - Black</td><td>2</td><td>To Squeeze the 2 cardboard sleeve together</td></tr><tr><td>Packaging label</td><td>1</td><td>White label with product number</td></tr></table>				ITEM	QTY	DESCRIPTION	Cardboard sleeve	2	Top and Bottom	Cardboard strip	2	Between back of enclosure and inner panel	Plastic bag	1	To protect cover surface and inside gasket	Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	Packaging label	1	White label with product number	<table><tr><td>4</td><td>STK-Q-00600</td><td>2</td><td>M12 to M8 Adaptor</td></tr><tr><td>1</td><td>881 SP3024G</td><td>0</td><td>881 SP - Inner Panel</td></tr><tr><td>1</td><td>STK-K-01800</td><td>5</td><td>5412 ES Accessory Kit</td></tr><tr><td>1</td><td>5412ESQT302420THC</td><td>0</td><td>5412ESQT 30" x 24" Cover</td></tr><tr><td>1</td><td>5412ESQT302420THB</td><td>0</td><td>5412ESQT 30" x 24" x 20" Body</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table>		4	STK-Q-00600	2	M12 to M8 Adaptor	1	881 SP3024G	0	881 SP - Inner Panel	1	STK-K-01800	5	5412 ES Accessory Kit	1	5412ESQT302420THC	0	5412ESQT 30" x 24" Cover	1	5412ESQT302420THB	0	5412ESQT 30" x 24" x 20" Body	Qty	Part Number	Rev	Description	Parts List			
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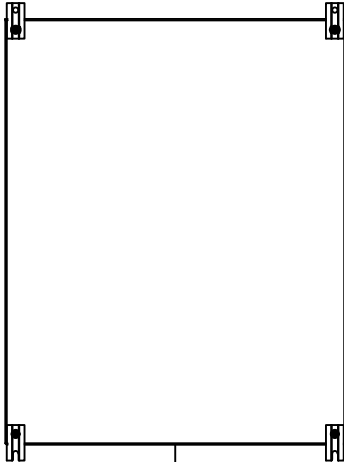
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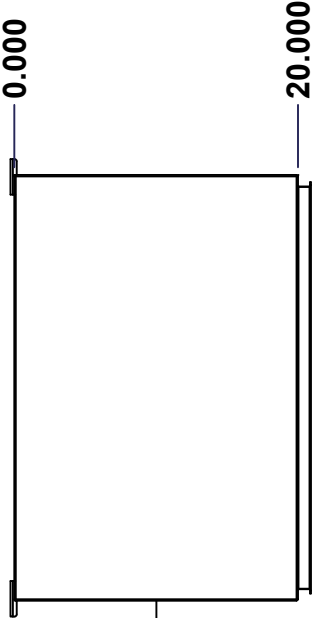
Tolérance $\pm 1/32$ " sauf spécification contraire



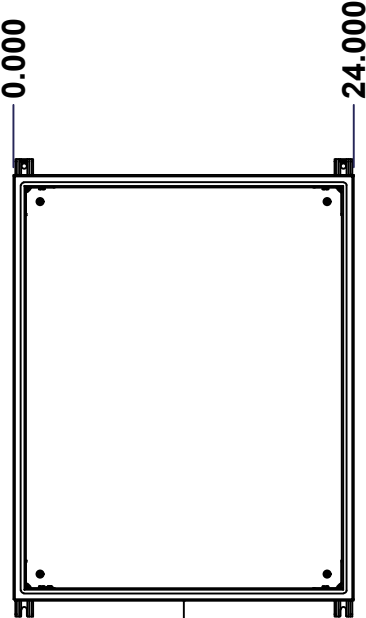
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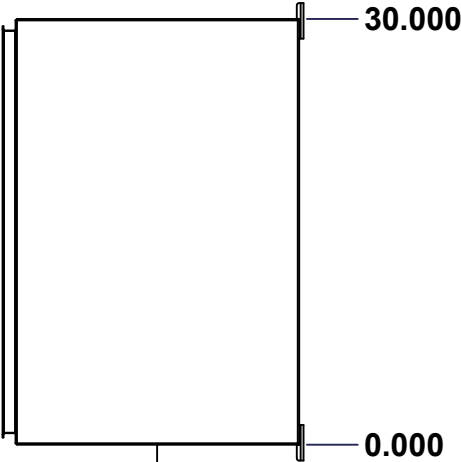
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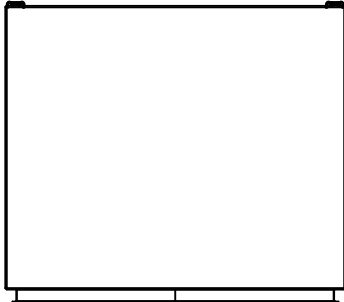
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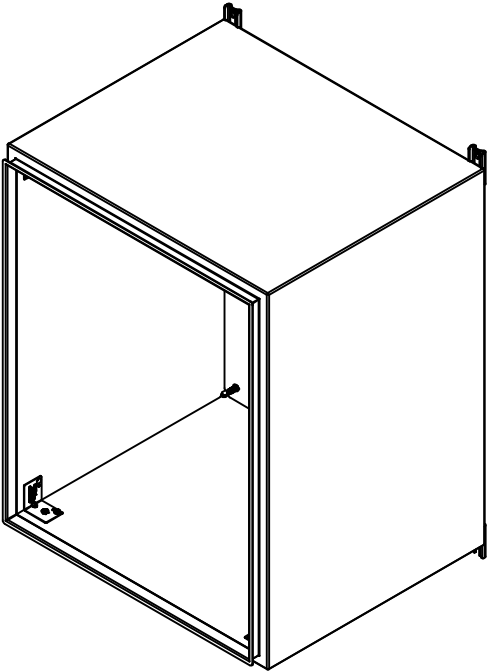
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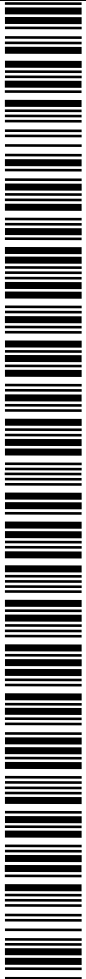
RIGHT



BOTTOM



Isometric View



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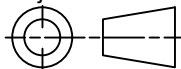


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 30" x 24" x 20" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT302420THB

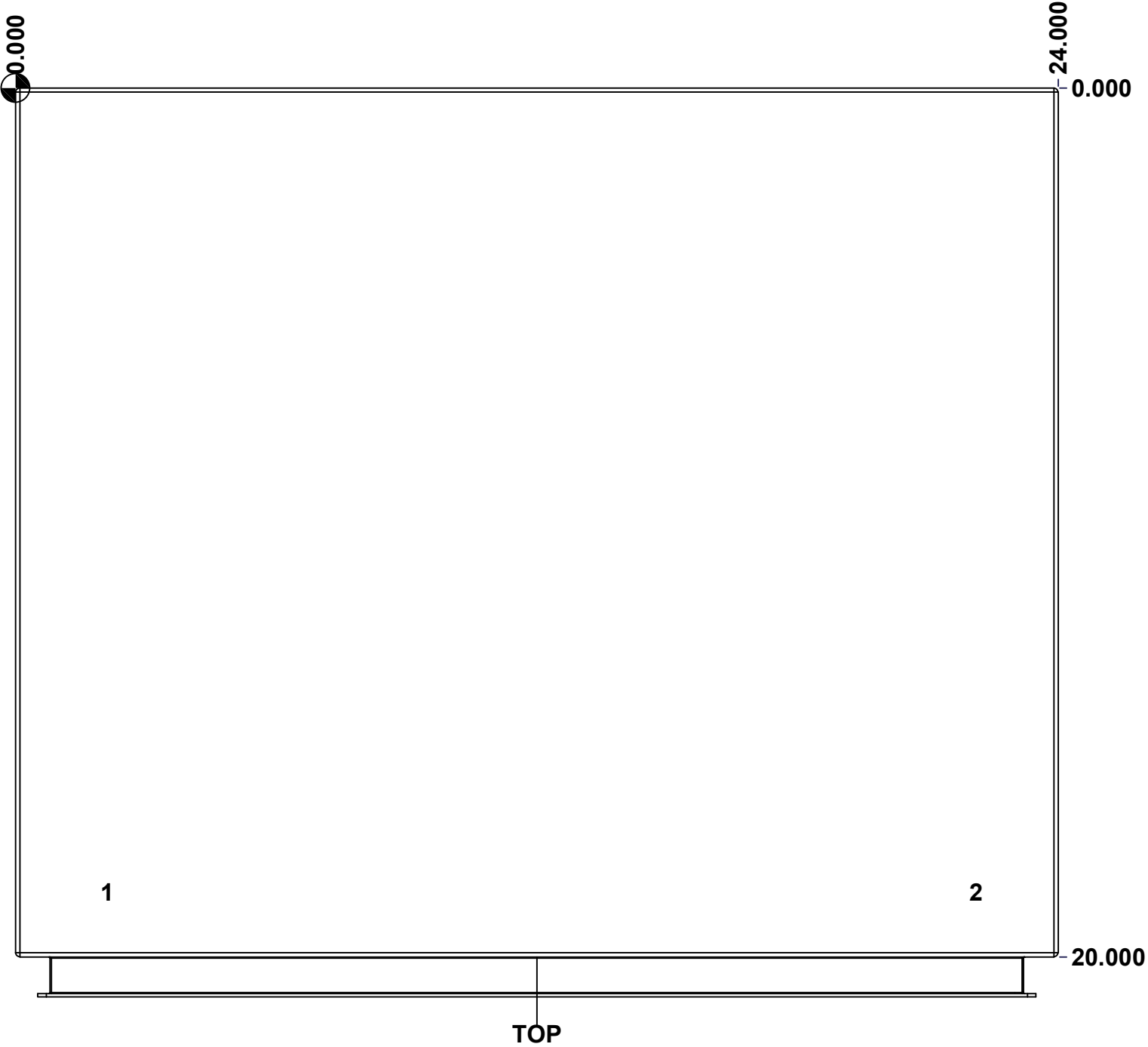
Rev.

3
0
16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	18.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 30" x 24" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT302420THB	0	16

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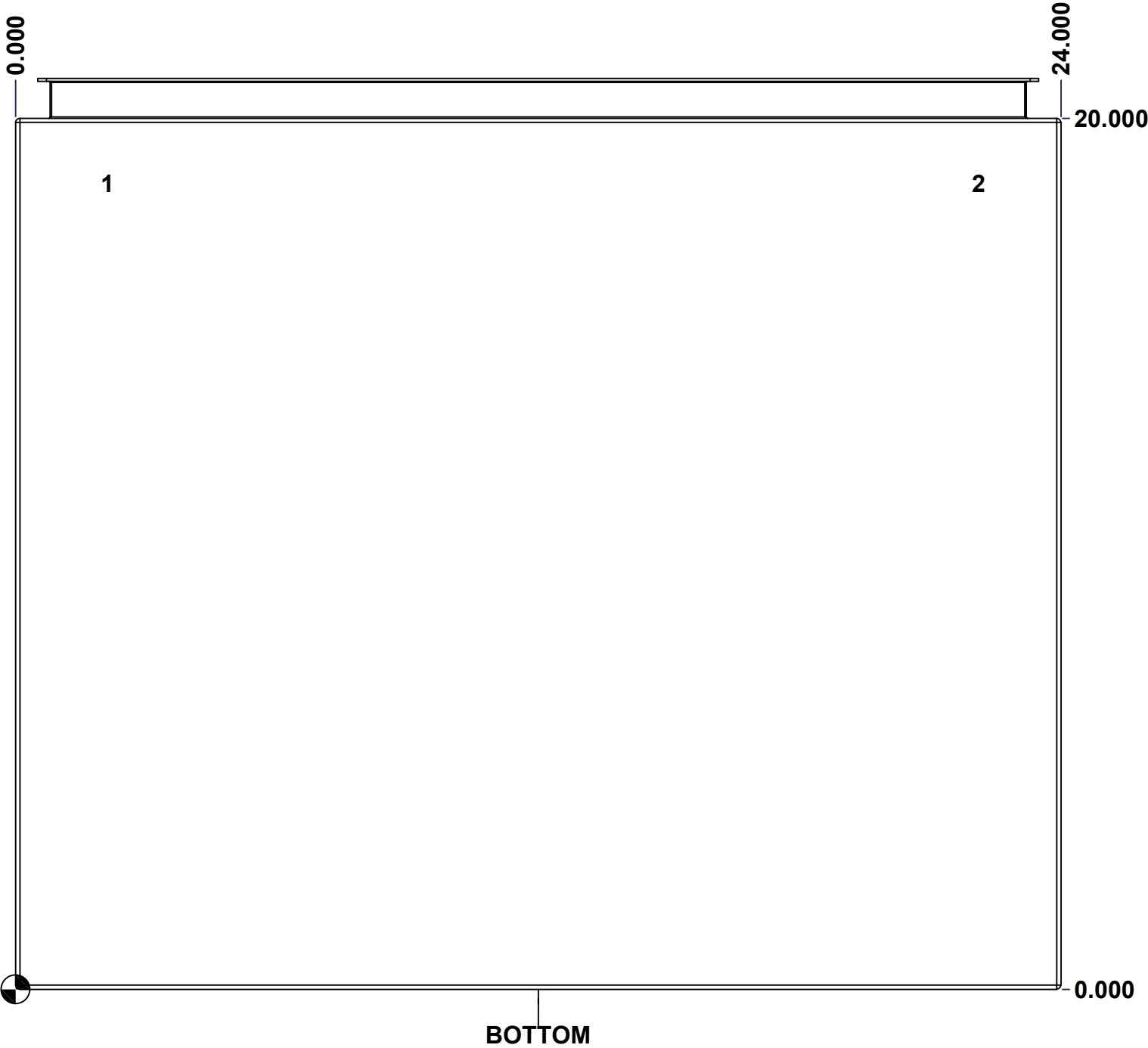
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	18.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 30" x 24" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT302420THB	0	16

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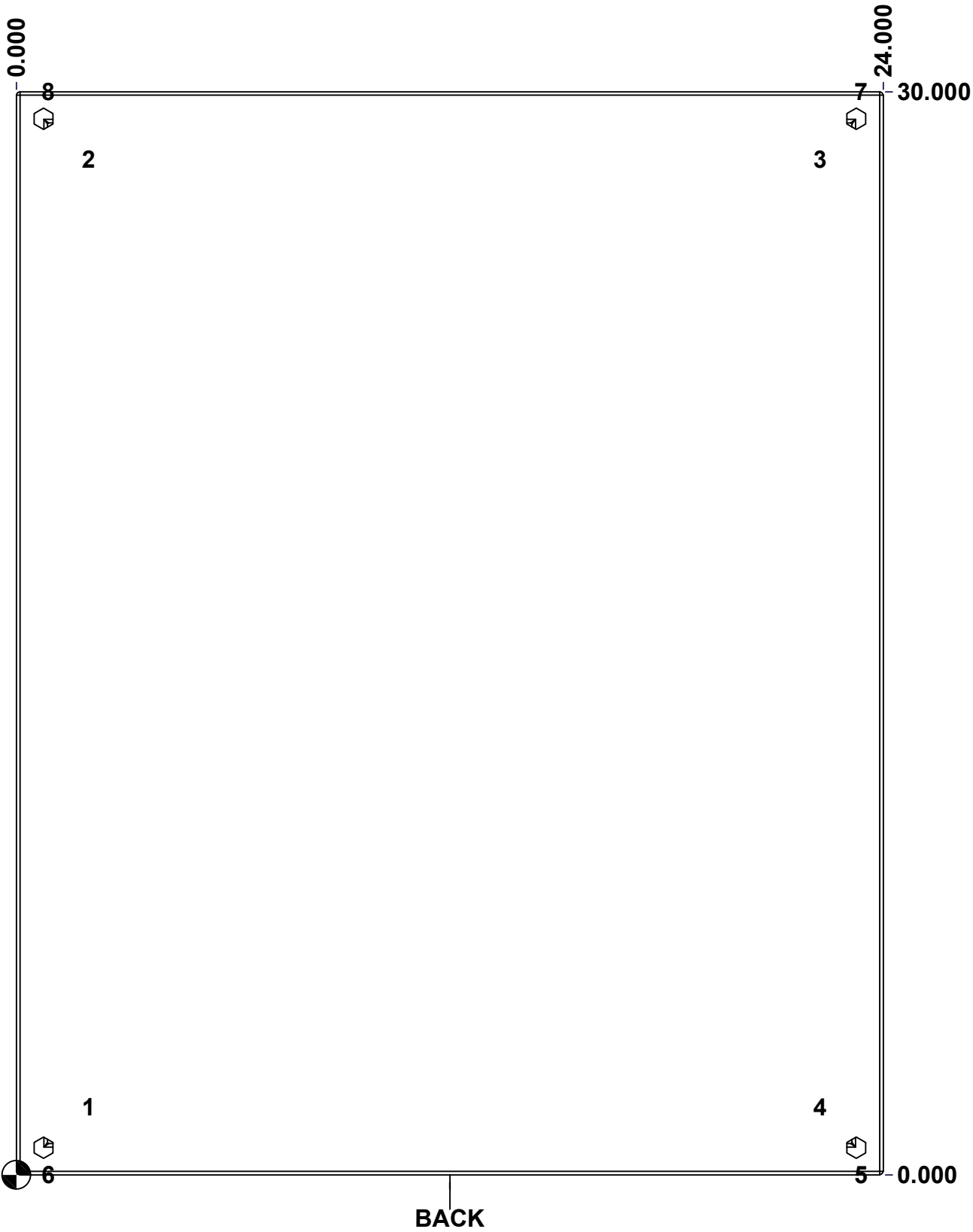
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	23.250	30.000	FOOT 885 ESMF3_CLOSE
8	0.750	30.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 30" x 24" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT302420THB	0	16

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Tolerance ±1/32" unless otherwise specified

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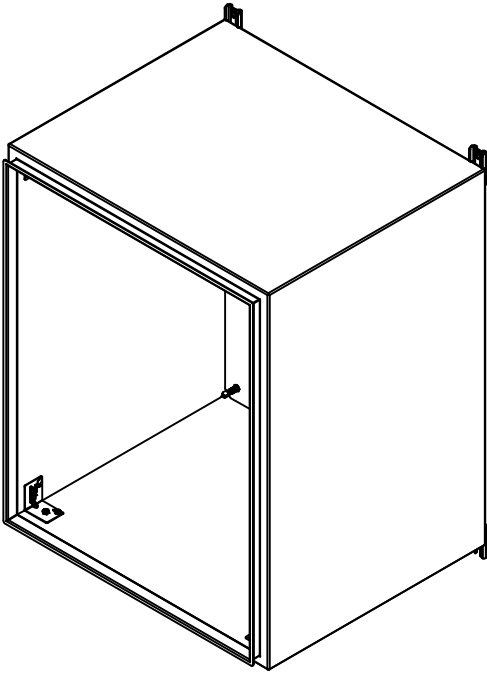
Tolérance ±1/32" sauf spécification contraire

No.

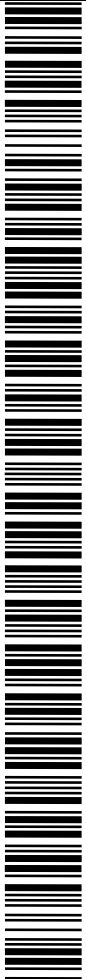
Revisions

Date

By/Par



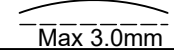
Isometric View





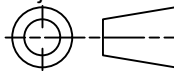
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

17-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 30" x 24" x 20" Body

Detail Rev.

Part Number
Numéro Pièce

Rev.

7

5412ESQT302420THB

0

16

1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT302420THI-RS	0	5412ESQT 30" x 24" Right Insulation
1	5412ESQT302420THI-LS	0	5412ESQT 30" x 24" Left Insulation
1	5412ESQT302420THI-BT	0	5412ESQT 30" x 24" Top and Bottom Insulation
1	5412ESQT302420THI-TP	0	5412ESQT 30" x 24" Top and Bottom Insulation
1	5412ESQT302420THI-B	0	5412ESQT 30" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT302420THB-P	0	5412ESQT 30" x 24" x 20" Body Part
Qty	Part Number	Rev	Description
Parts List			

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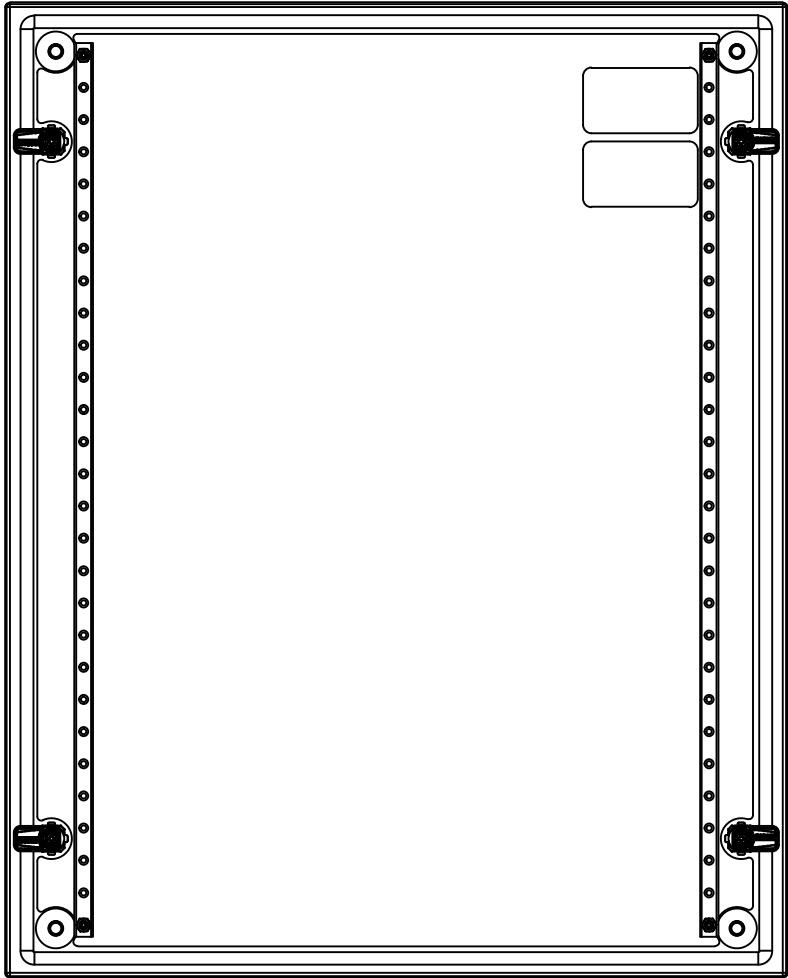
Tolerance $\pm 1/32$ " unless otherwise specified

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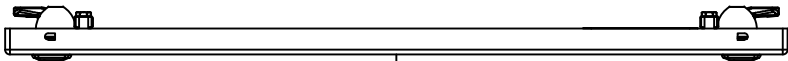
Tolérance $\pm 1/32$ " sauf spécification contraire



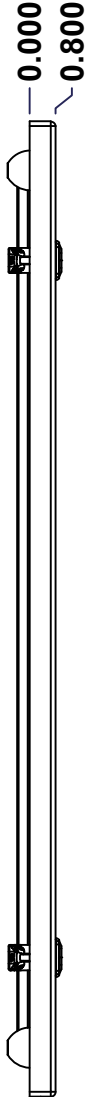
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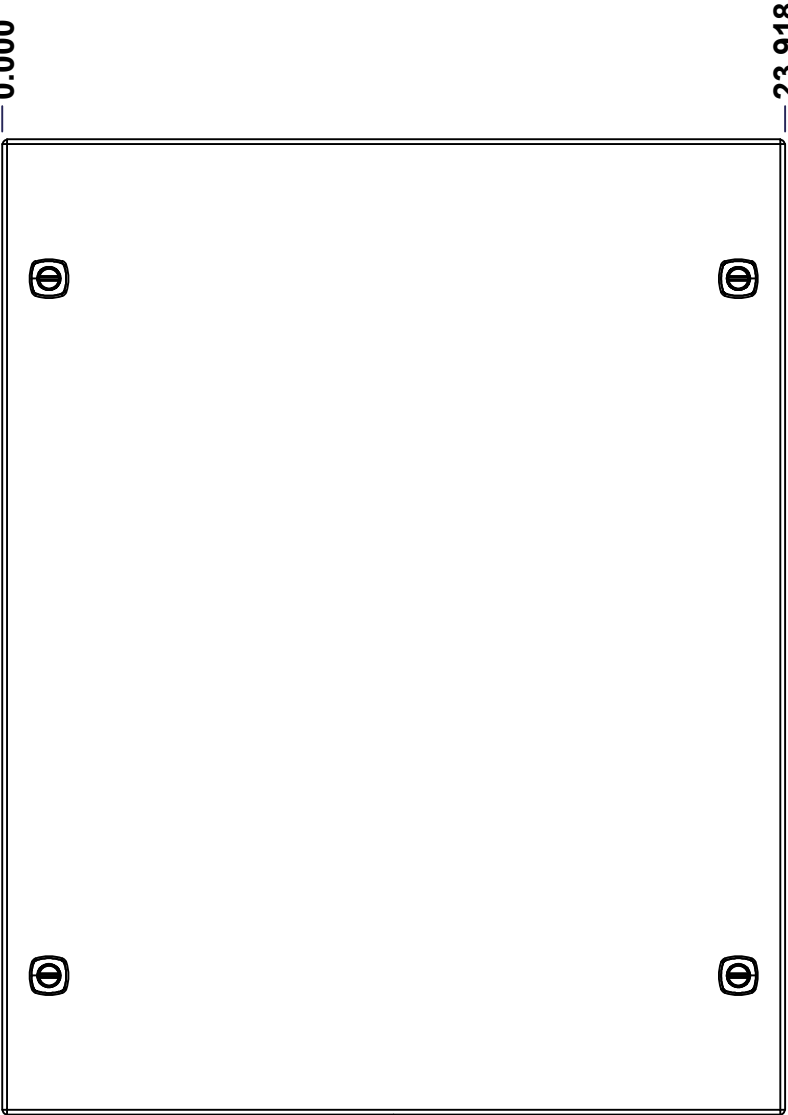
BACK



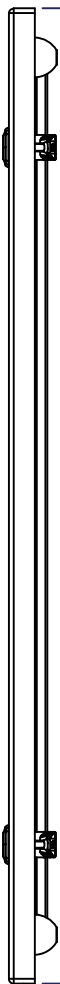
BOTTOM



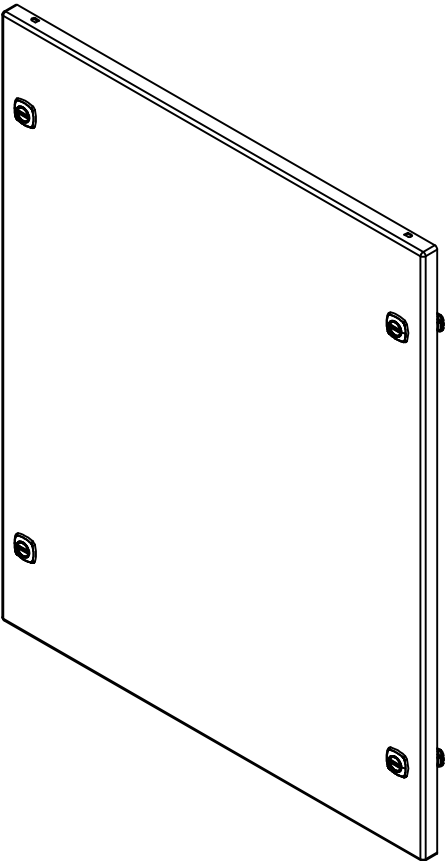
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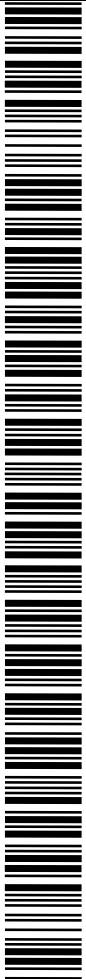
FRONT



RIGHT

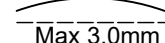
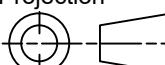


Isometric View



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No.	Revisions	Date	By/Par

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412ESQT 30" x 24" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT302420THC			

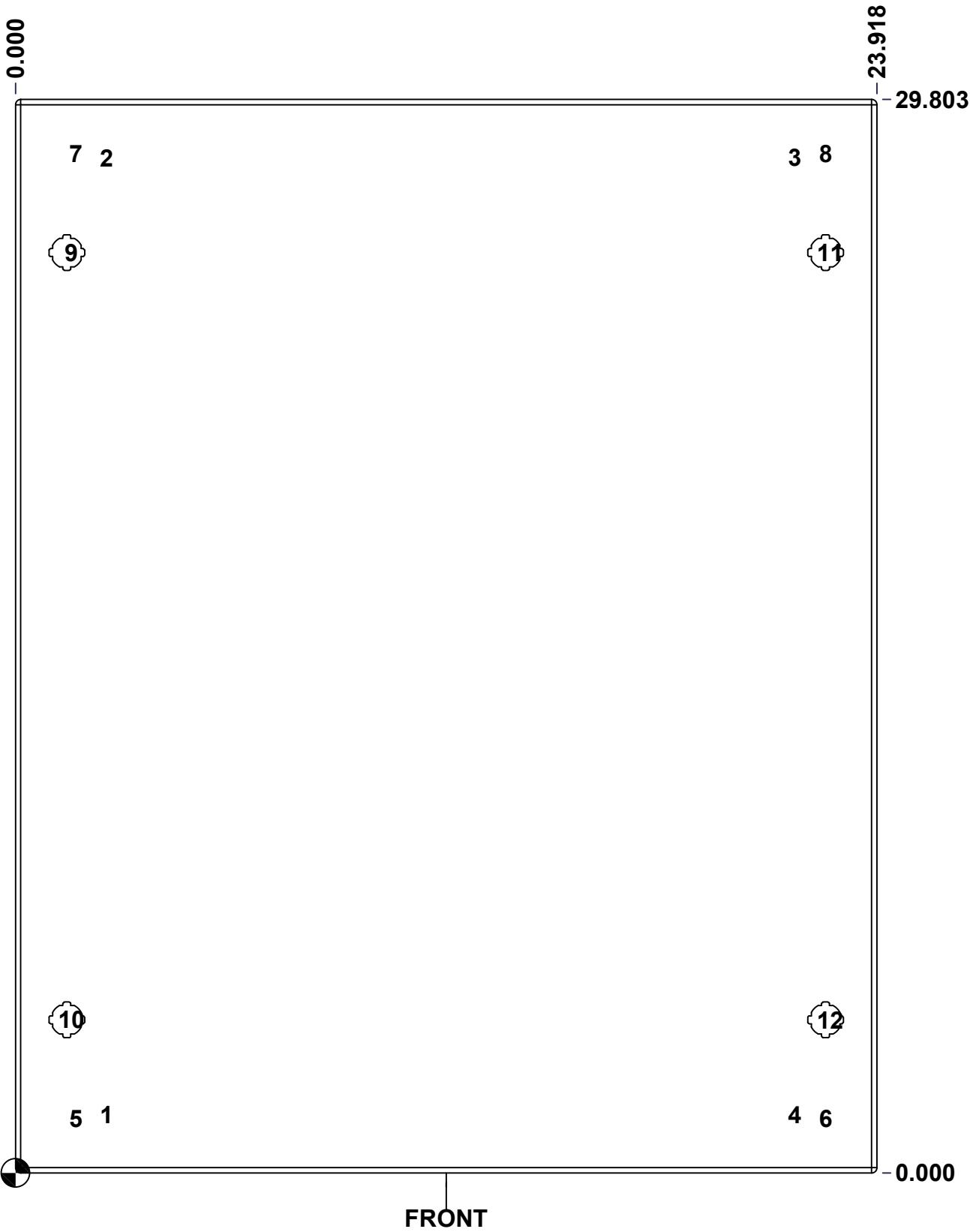
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT302420TH\5412ESQT302420TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.614	STUD M6 x 18mm (Inside)
2	2.401	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	28.303	STUD M6 x 18mm (Inside)
8	22.368	28.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	25.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	22.494	25.553	880 SCQ4-SL
12	22.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 30" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT302420THC	0	16

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Tolerance ±1/32" unless otherwise specified

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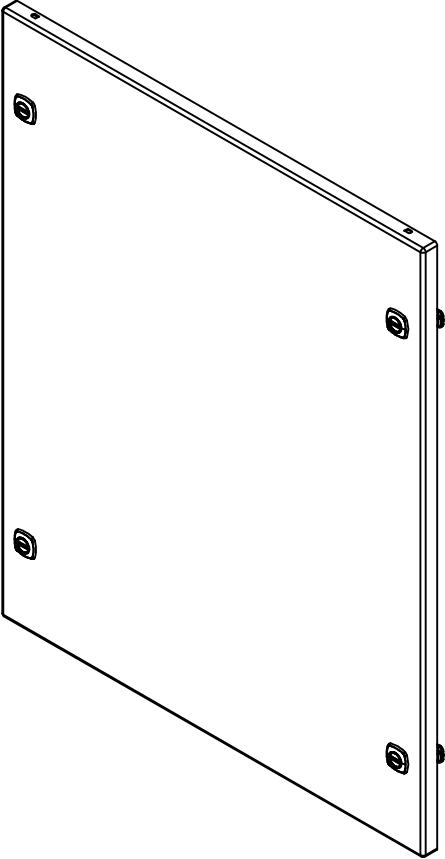
Tolérance ±1/32" sauf spécification contraire

No.

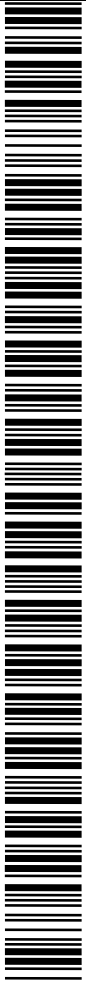
Revisions

Date

By/Par



Isometric View





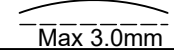
Tél: (450) 979-4373

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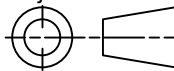
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

17-Jul-23

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESQT 30" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESQT302420THC

Rev.

10

0

16

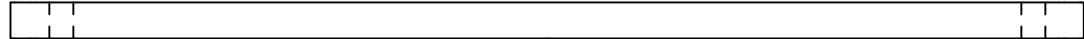
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESQT302420THI-C	0	5412ESQT 30" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT302420THG	0	5412ESQT 30" x 24" Cover Gasket Part
1	5412ESQT302420THC-P	0	5412ESQT 30" x 24" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT302420TH\5412ESQT302420TH.idw

Tolérance ±1/32" sauf spécification contraire

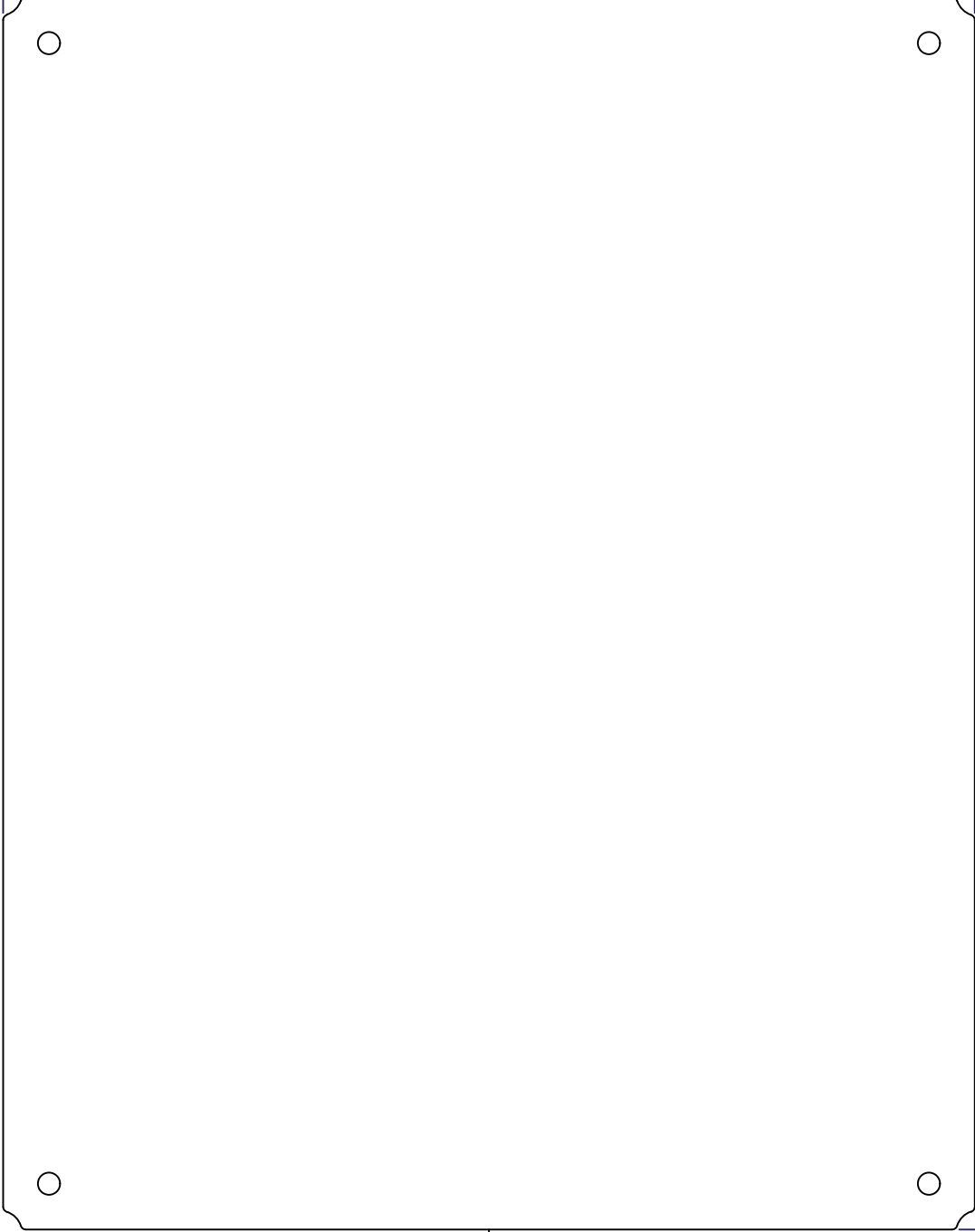


TOP

0.000

22.364

28.364



FRONT

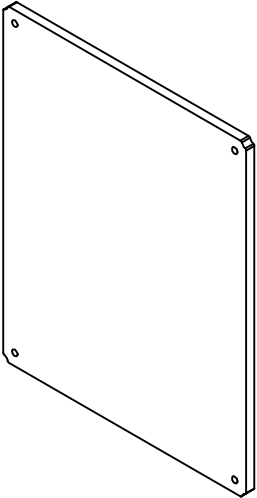
0.000

0.000

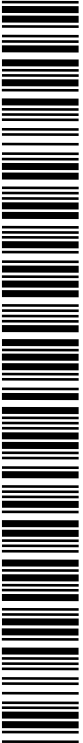
0.750



RIGHT



Isometric View



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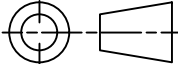


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESQT 30" x 24" Back Insulation

Detail Rev.

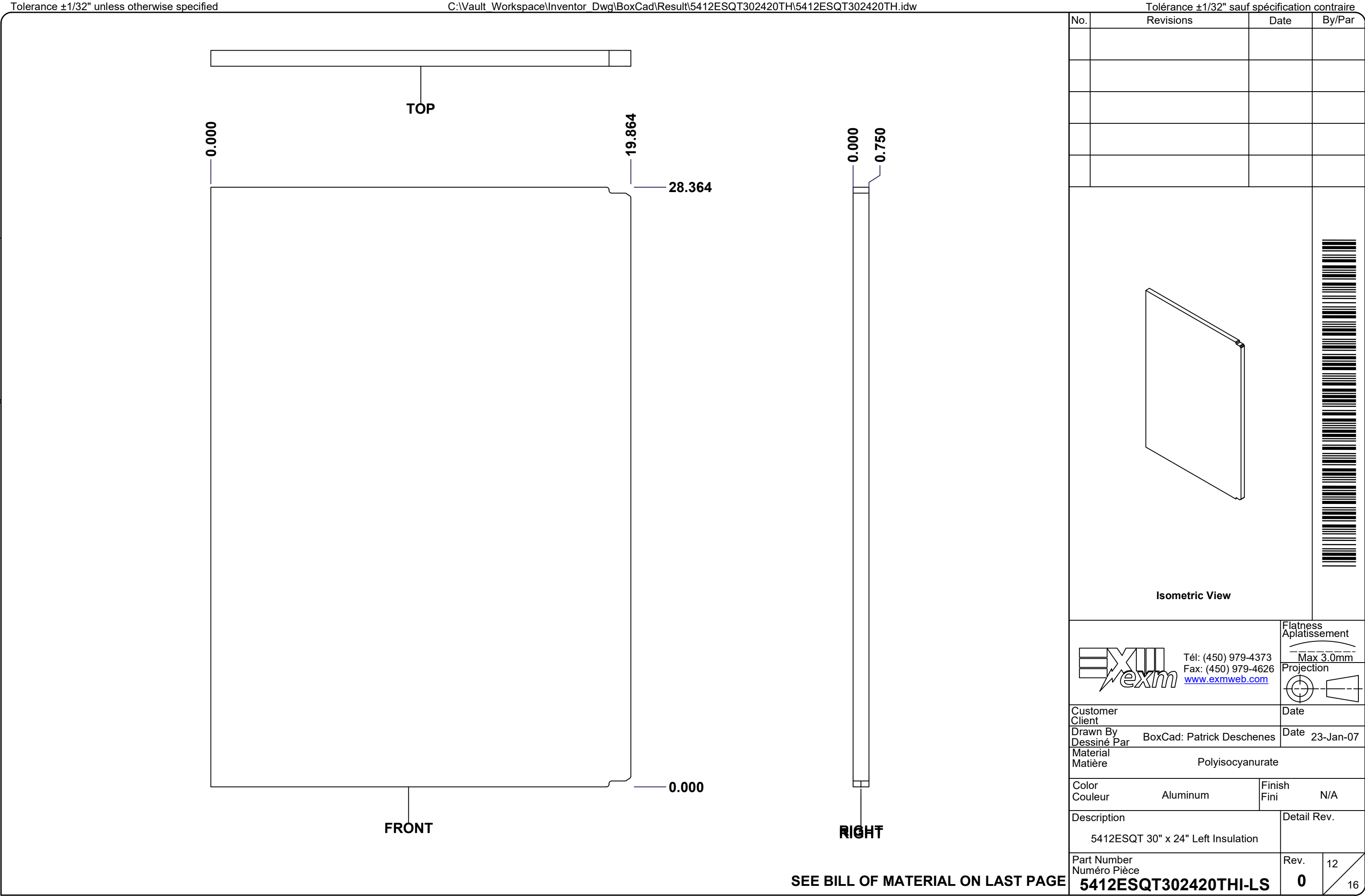
Part Number
Numéro Pièce
5412ESQT302420THI-B

Rev.

11
0

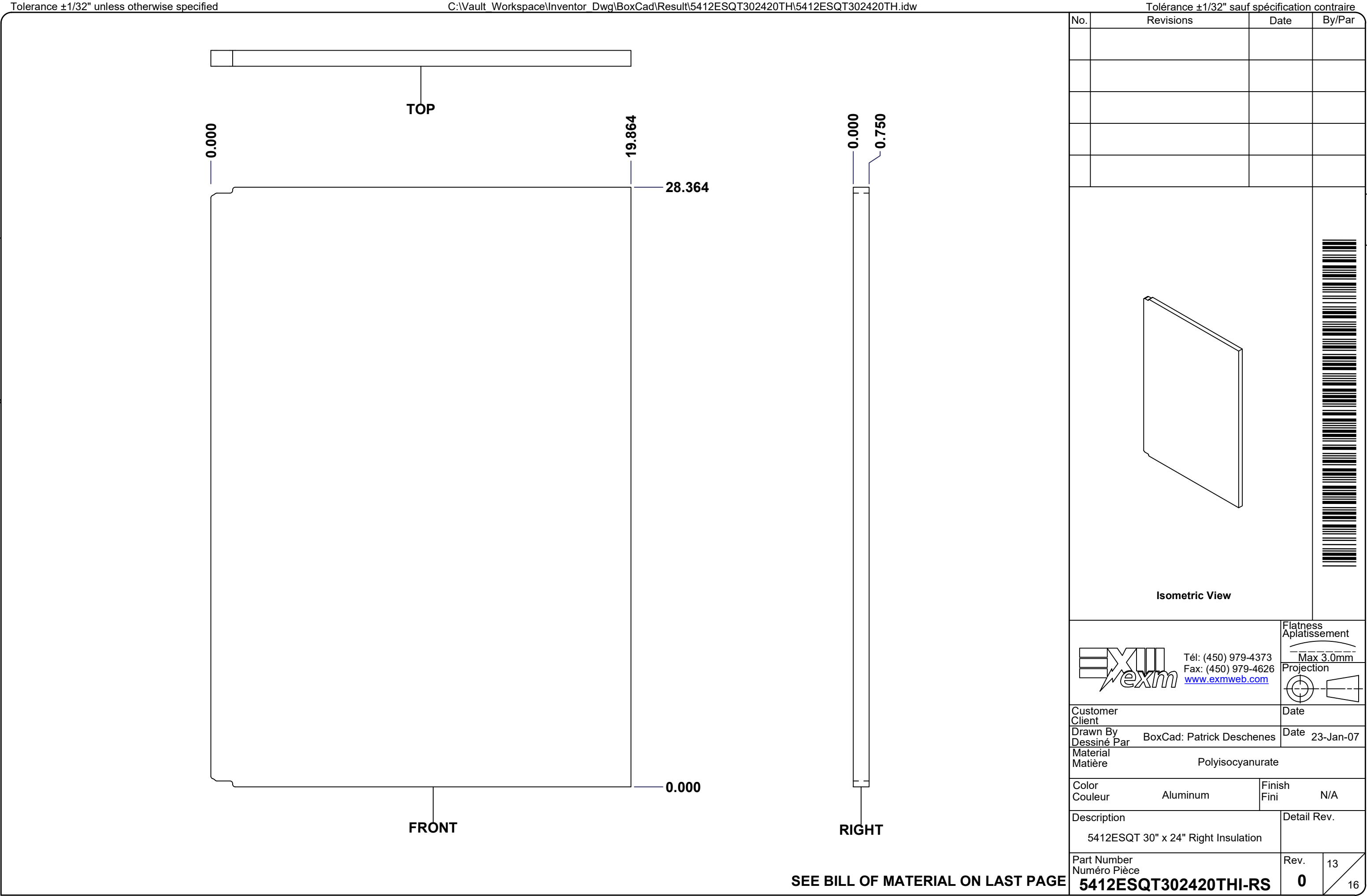
SEE BILL OF MATERIAL ON LAST PAGE

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SEE BILL OF MATERIAL ON LAST PAGE

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0.000

19.864

28.364

0.000

TOP

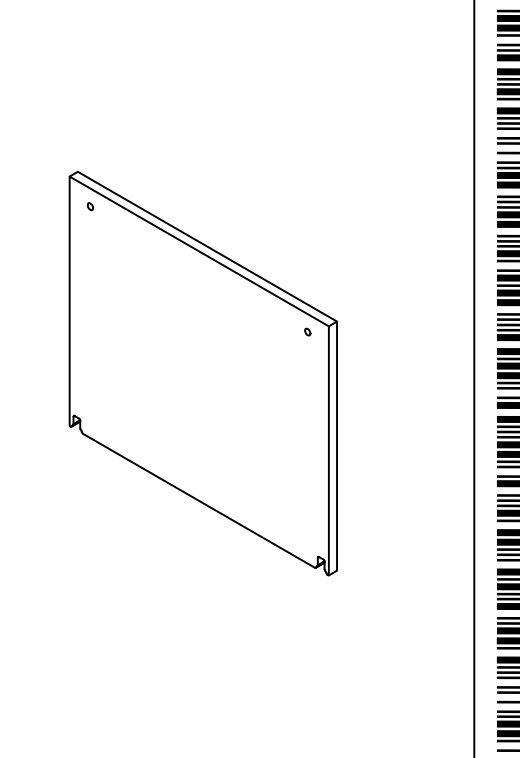
FRONT

RIGHT

0.000

0.750

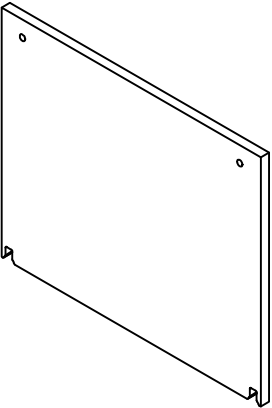
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The image shows an isometric view of a rectangular panel, likely a component of a display or a mounting plate. The panel is shown at an angle, revealing its thickness. It features two circular mounting holes, one near the top-left corner and one near the bottom-right corner. The panel is shown in a perspective view, with the front face and the side edges visible. The drawing is a simple line art representation.

Isometric View

A vertical barcode is located on the right side of the page, spanning most of its height.



Isometric View



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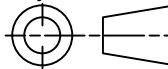
Flatness
Aplatissement

Max 3.0mm

Projection

Projection

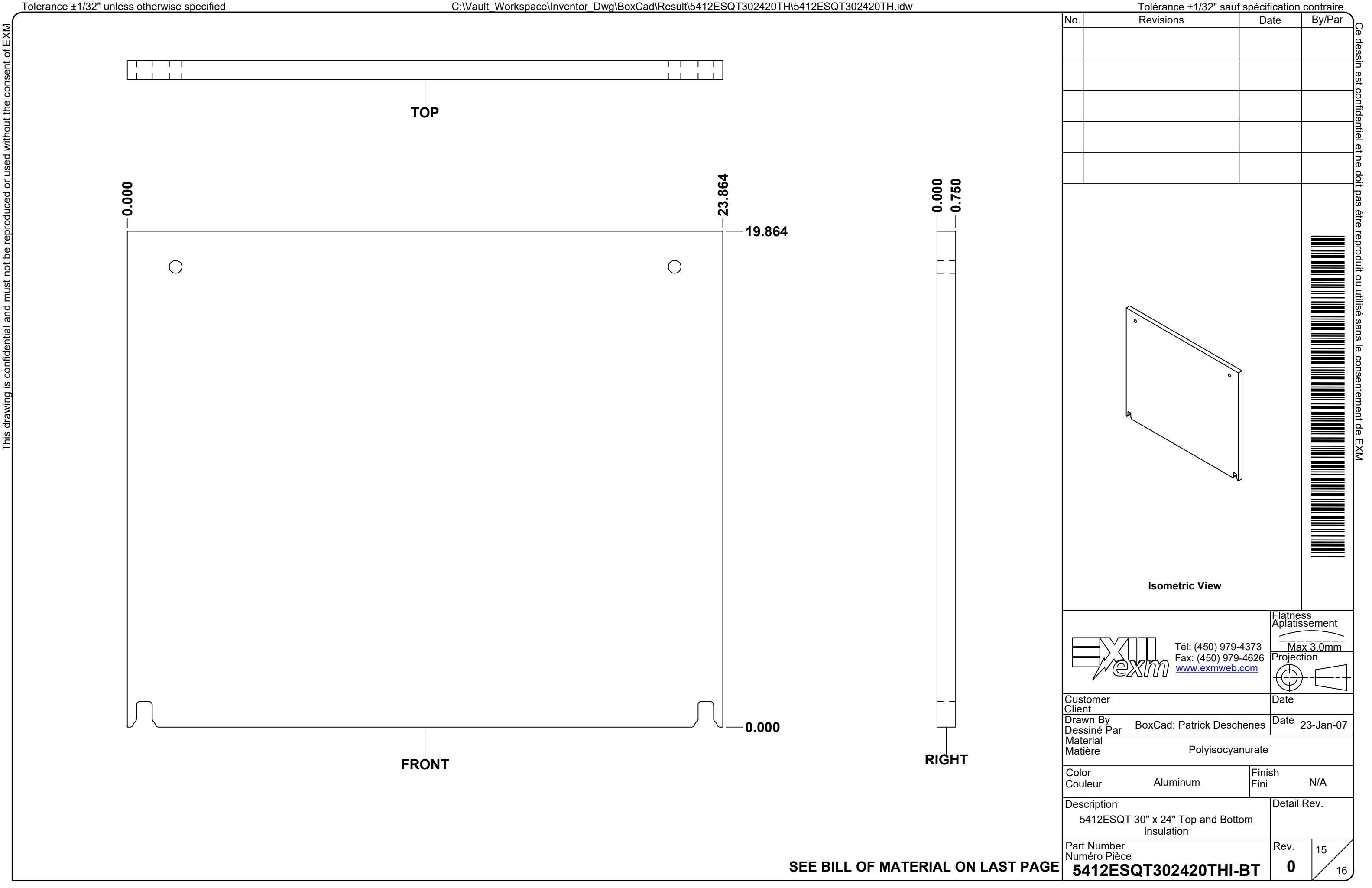
Projection



5412ESQT302420THI-TP	0	16
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SEE BILL OF MATERIAL ON LAST PAGE

5412ESQT302420THI-TP

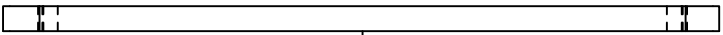


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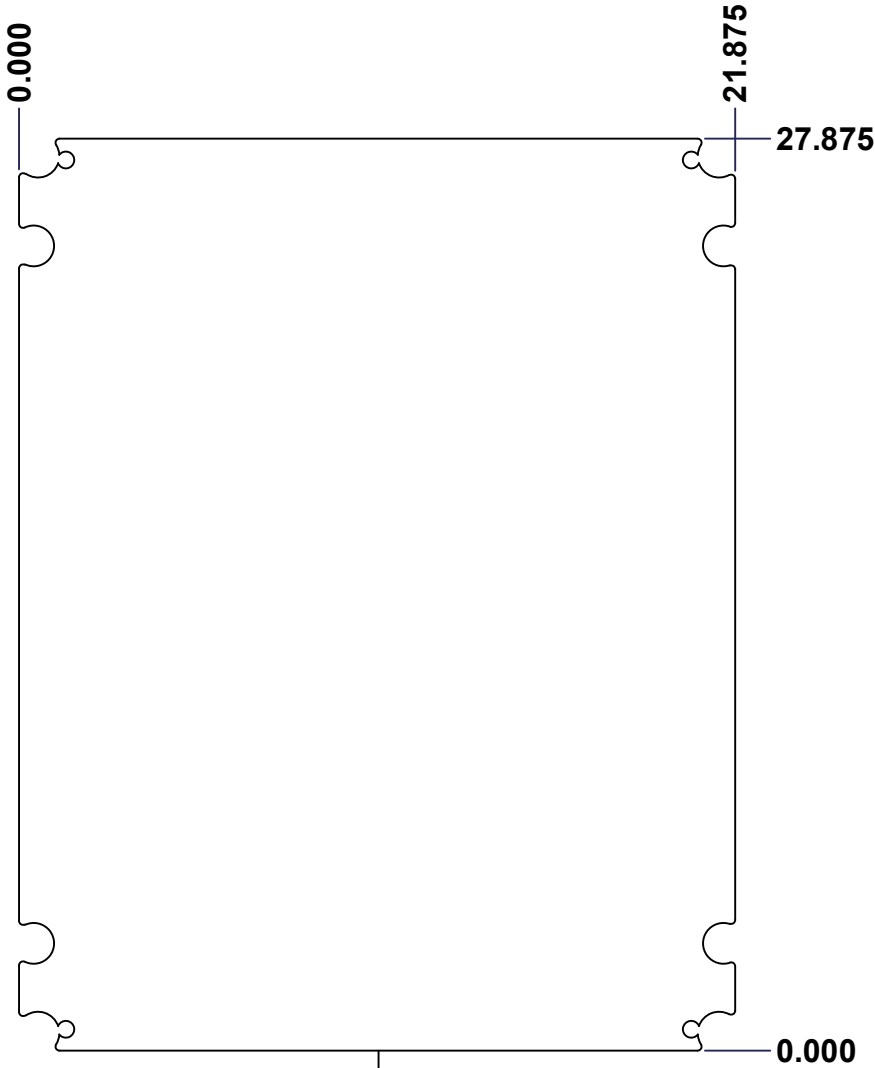
Tolerance $\pm 1/32$ " unless otherwise specified

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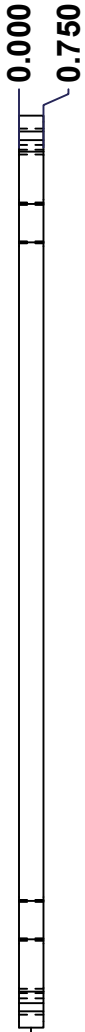
Tolérance $\pm 1/32$ " sauf spécification contraire



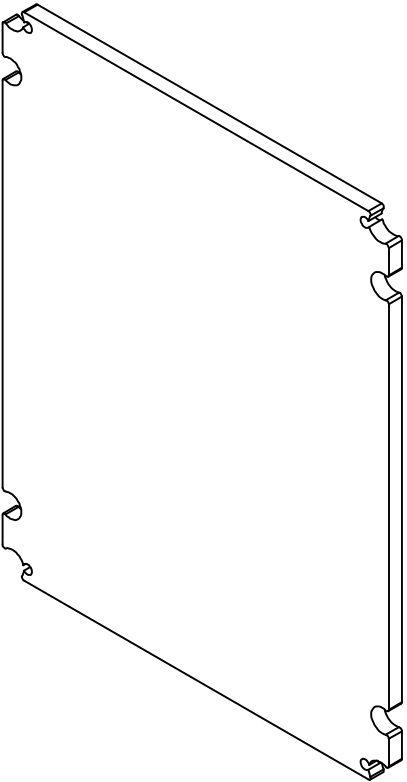
TOP



FRONT



RIGHT



Isometric View

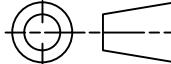


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 30" x 24" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT302420THI-C

Rev.

16

0

16

SEE BILL OF MATERIAL ON LAST PAGE

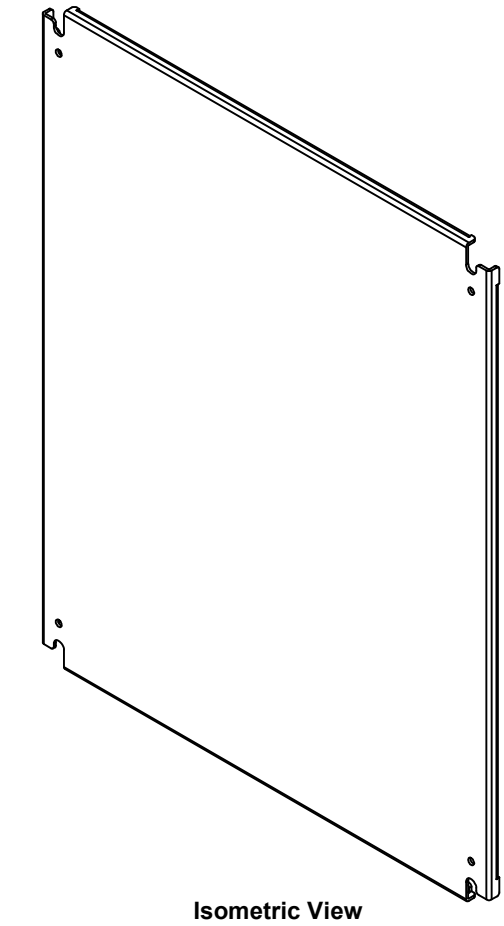
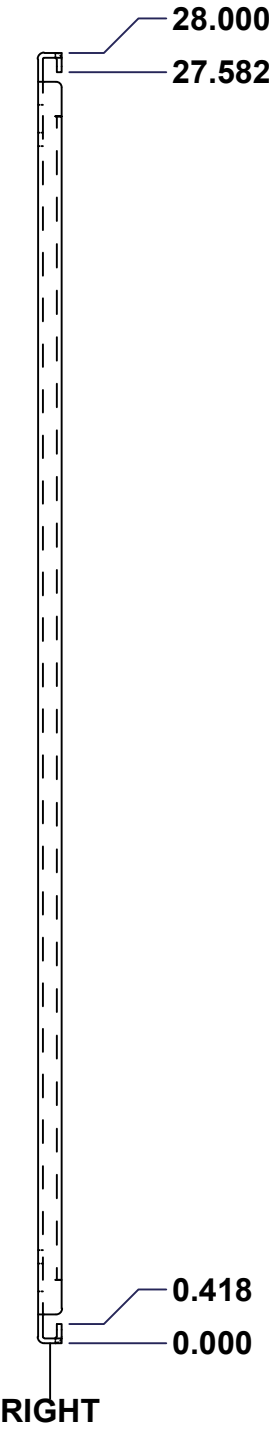
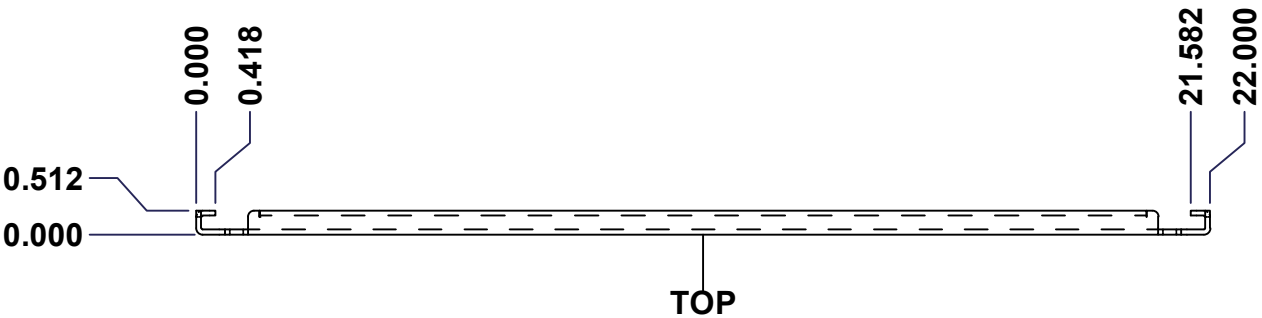
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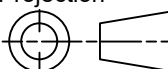
Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

Tolérance $\pm 1/32"$ sauf spécification contraire



No.	Revisions	Date	By/Par

		Flatness Apatissement  Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		Finish Fin	
See Part List		See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	
881 SP3024G		0	
		1 2	

1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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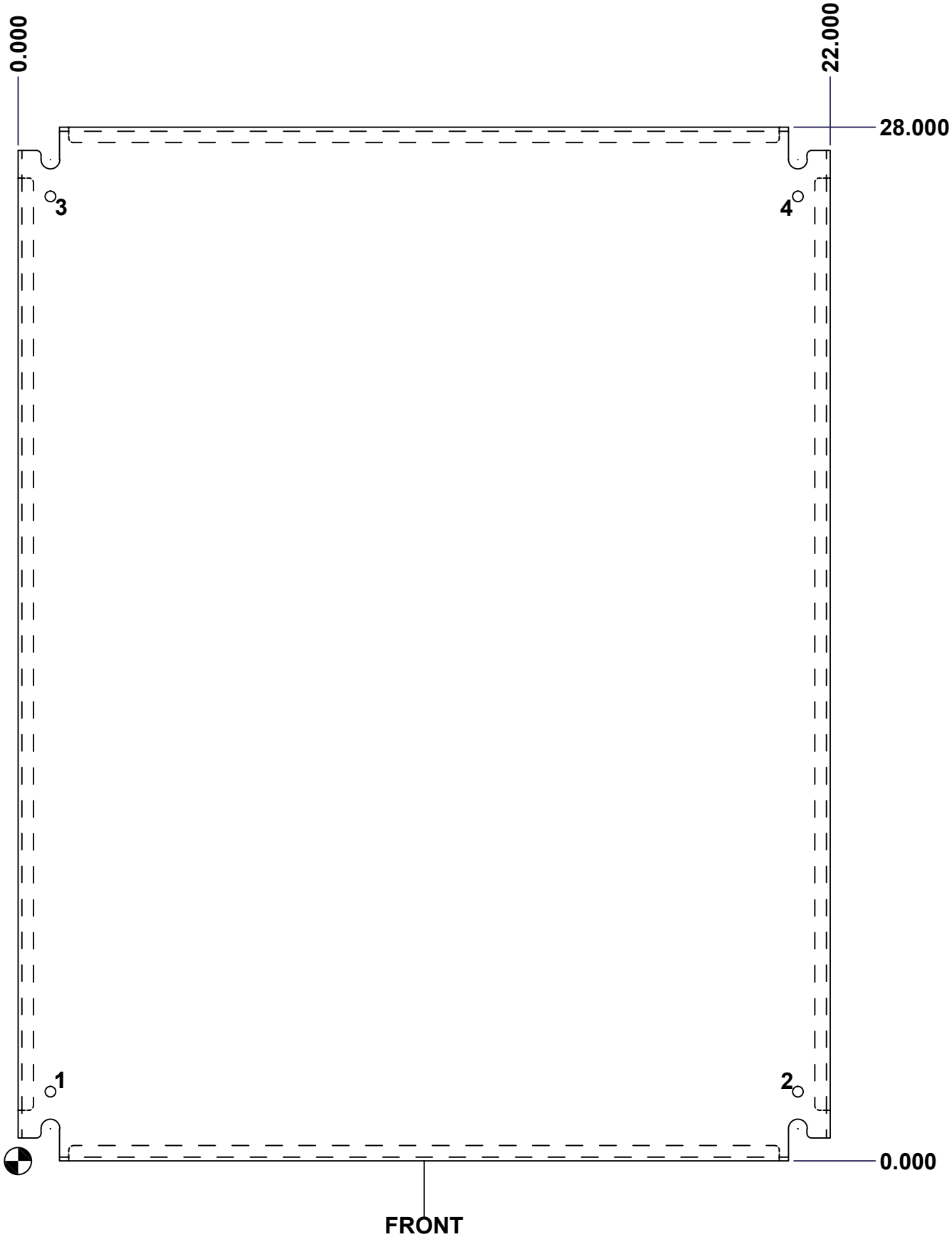
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	21.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

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Flatness
Aplatissement

Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev.
881 SP3024G	0
	2
	2

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