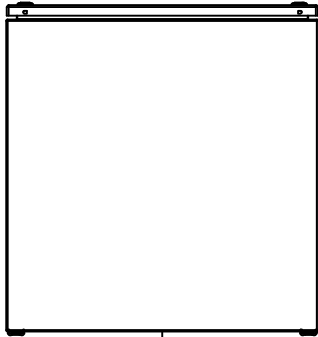


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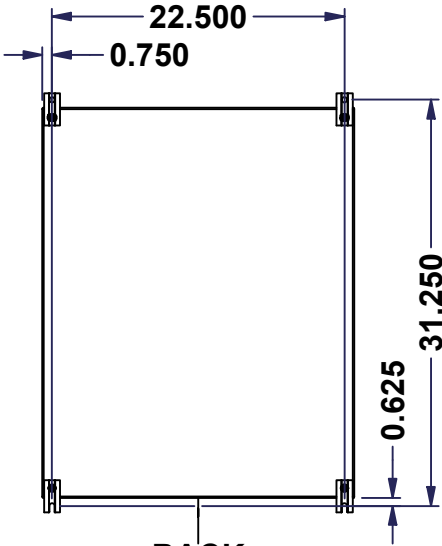
Tolerance $\pm 1/32$ " unless otherwise specified

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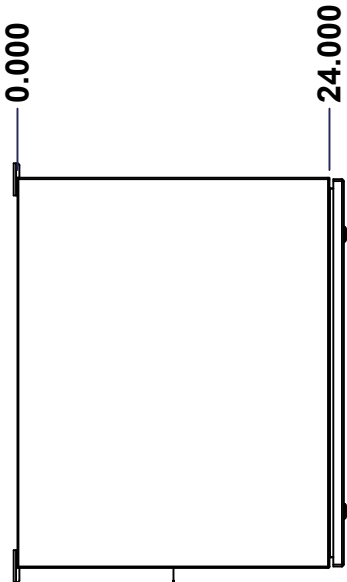
Tolérance $\pm 1/32$ " sauf spécification contraire



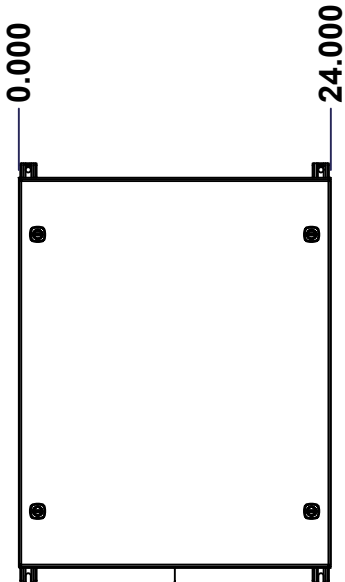
TOP



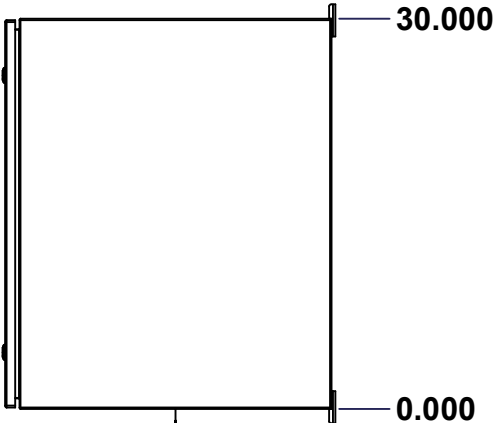
BACK



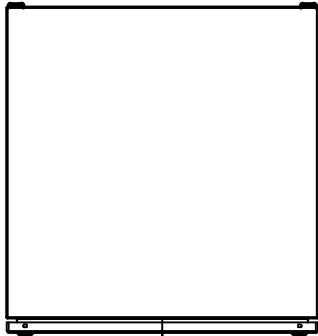
LEFT



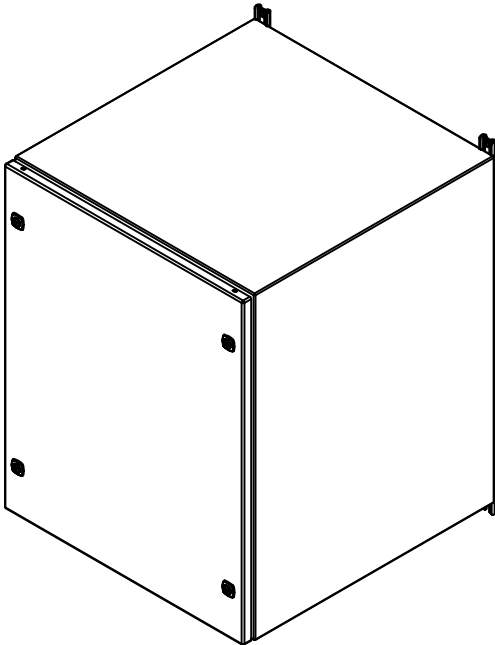
FRONT



RIGHT



BOTTOM



Isometric View



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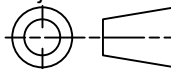


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 30" x 24" x 24" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESQT302424TH

Rev.

1

0

16

SEE BILL OF MATERIAL ON LAST PAGE

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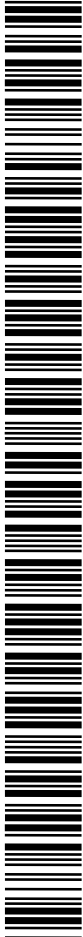
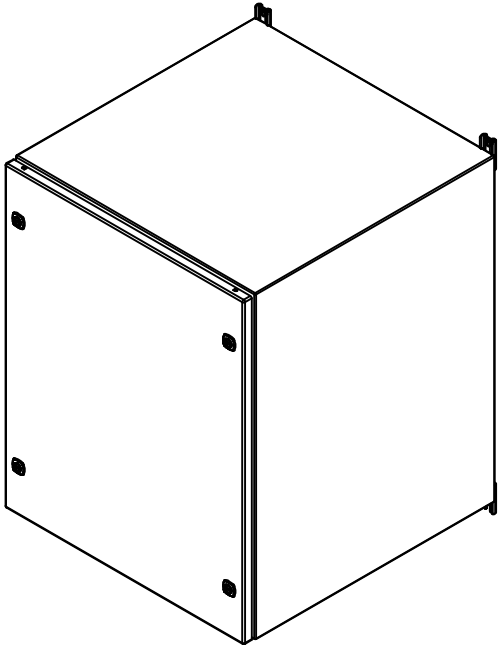
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT302424TH\5412ESQT302424TH.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

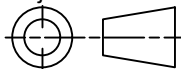


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	
Finish Fini		Smooth	

Description		Detail Rev.	
5412ESQT 30" x 24" x 24" Assembly			
Part Number Numéro Pièce		Rev.	2
5412ESQT302424TH		0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3024G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT302424THC	0	5412ESQT 30" x 24" Cover
1	5412ESQT302424THB	0	5412ESQT 30" x 24" x 24" Body
Qty	Part Number	Rev	Description
Parts List			

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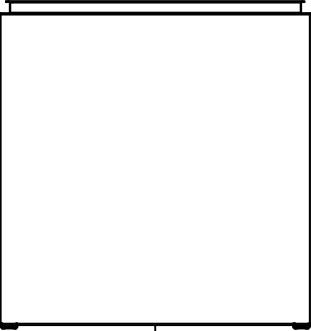
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

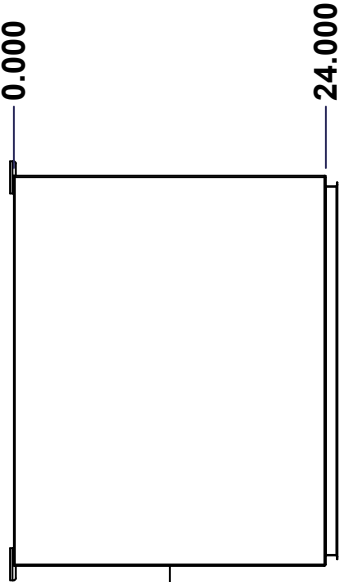
No.	Revisions	Date	By/Par



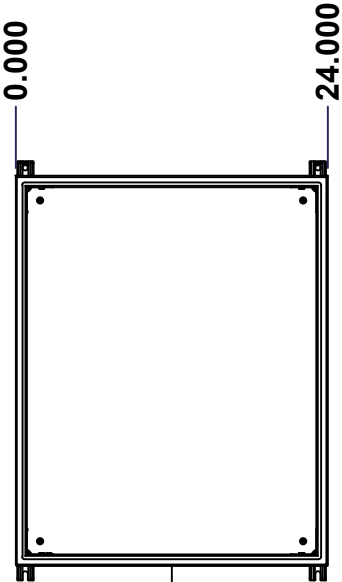
TOP



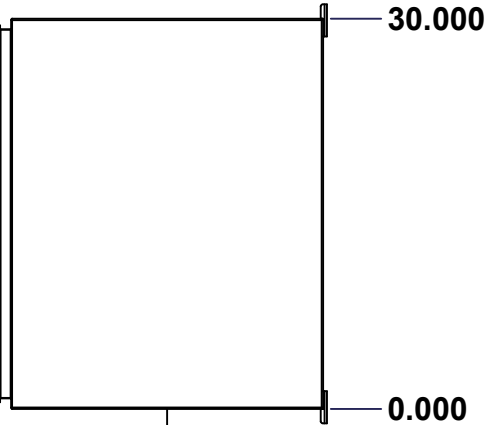
BACK



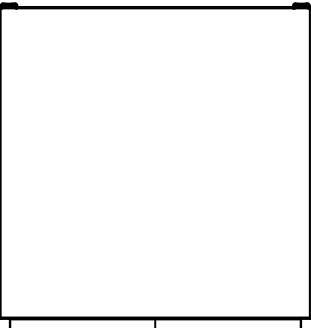
LEFT



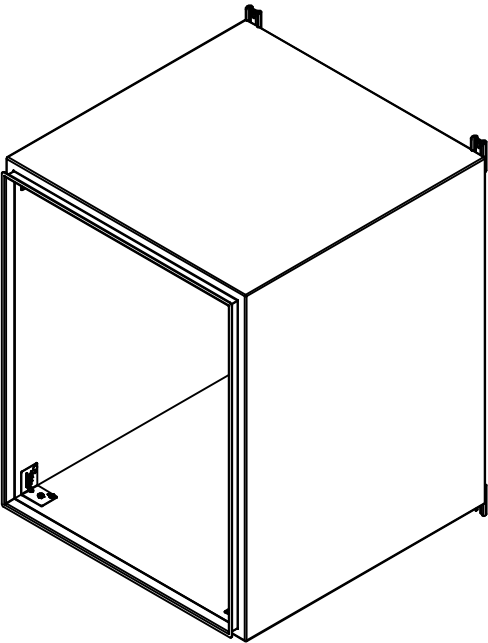
FRONT



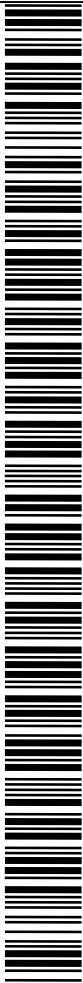
RIGHT



BOTTOM



Isometric View



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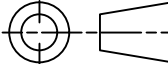


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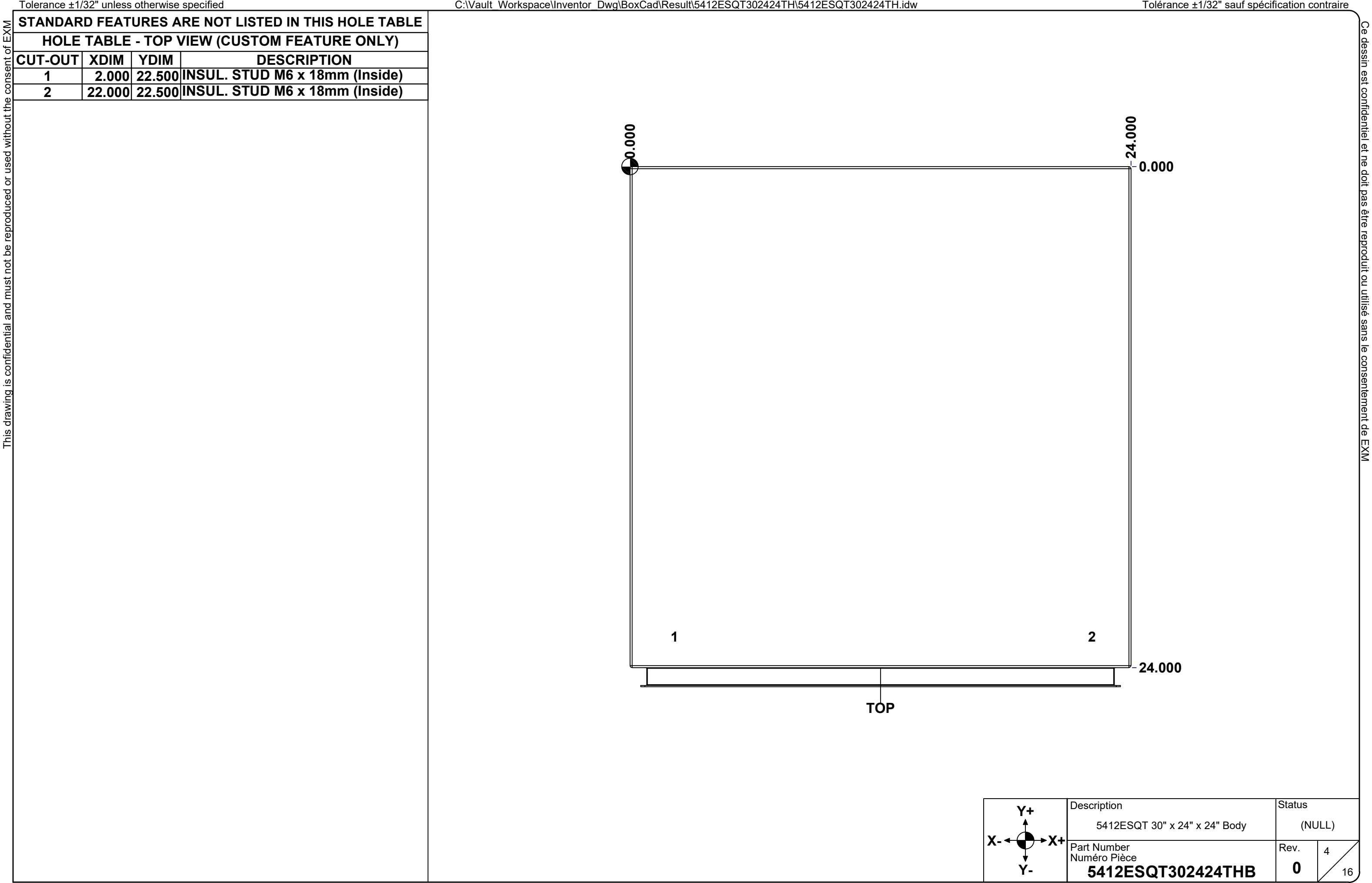
Flatness
Aplatissement

Max 3.0mm

Projection

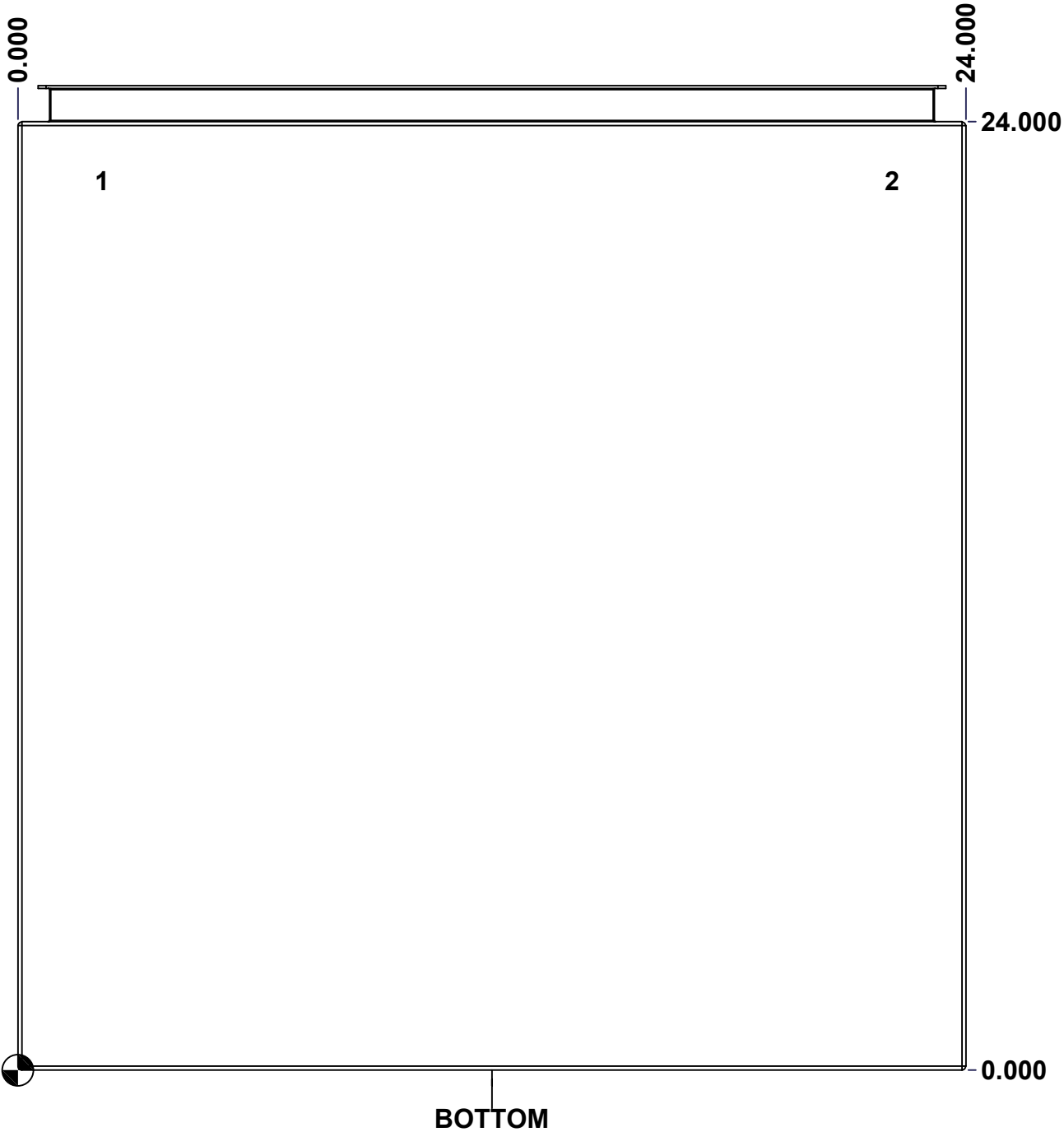


Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	
Finish Fini		Smooth	
Description			Detail Rev.
5412ESQT 30" x 24" x 24" Body			
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT302424THB			



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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	22.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	22.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 30" x 24" x 24" Body	(NULL)	
	Part Number	Rev.	5 / 16
	Numéro Pièce 5412ESQT302424THB	0	

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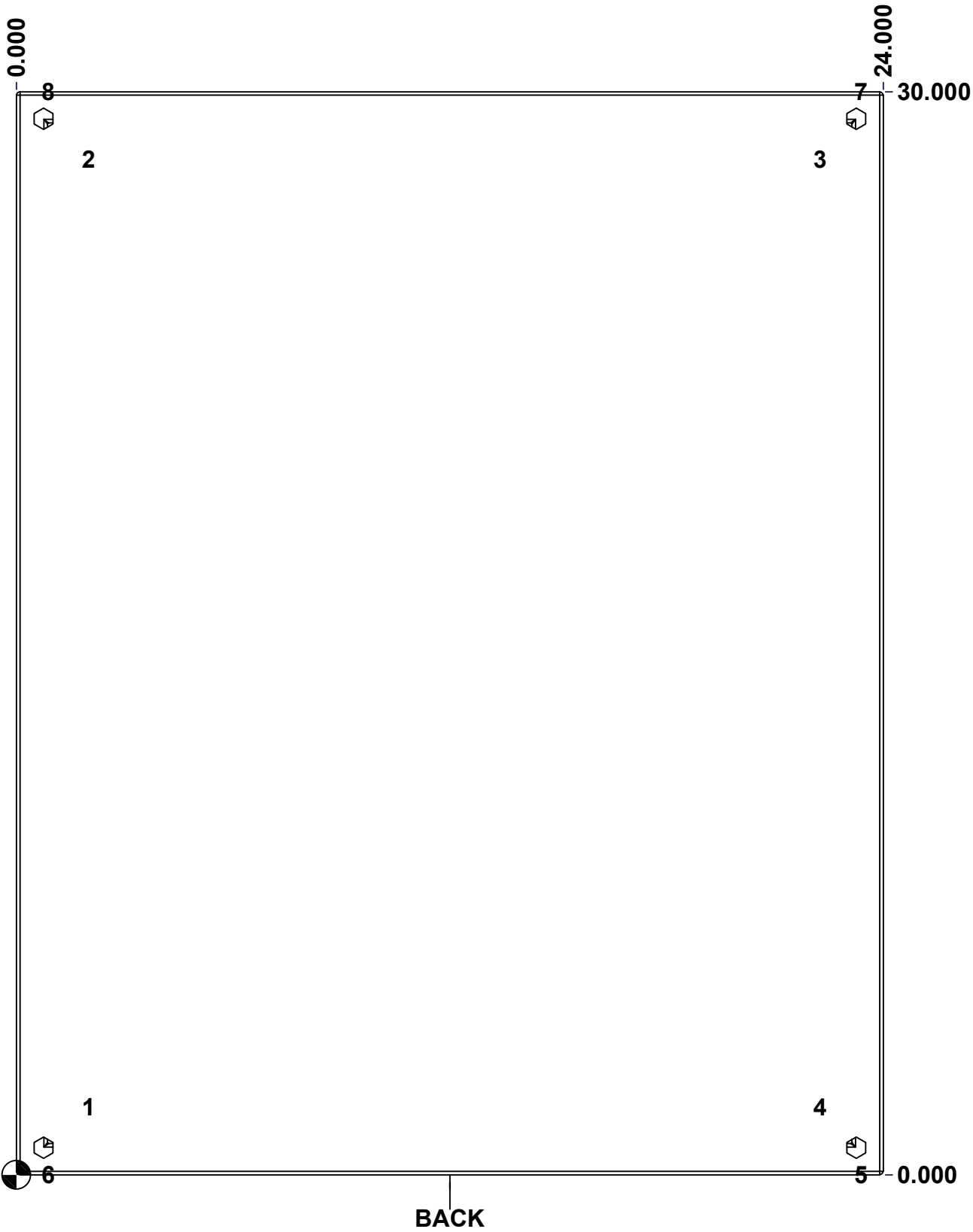
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	23.250	30.000	FOOT 885 ESMF3_CLOSE
8	0.750	30.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 30" x 24" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT302424THB	0	16

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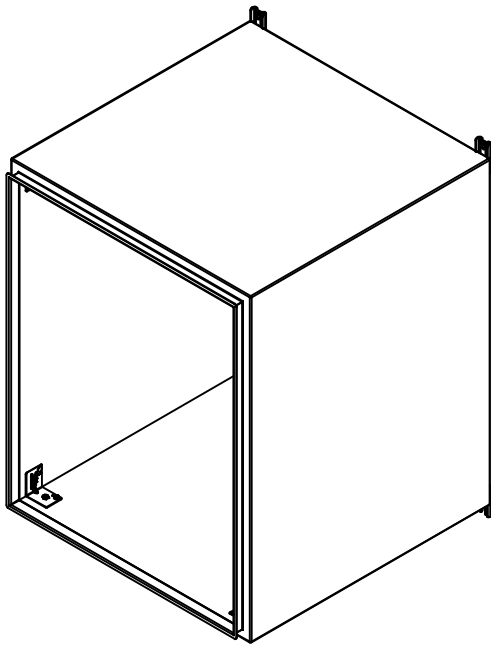
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Tolerance ±1/32" unless otherwise specified

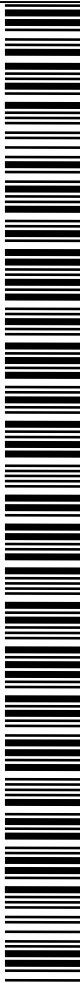
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

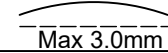
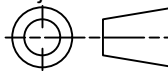


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1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT302424THI-RS	0	5412ESQT 30" x 24" Right Insulation
1	5412ESQT302424THI-LS	0	5412ESQT 30" x 24" Left Insulation
1	5412ESQT302424THI-BT	0	5412ESQT 30" x 24" Top and Bottom Insulation
1	5412ESQT302424THI-TP	0	5412ESQT 30" x 24" Top and Bottom Insulation
1	5412ESQT302424THI-B	0	5412ESQT 30" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT302424THB-P	0	5412ESQT 30" x 24" x 24" Body Part
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement

Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 17-Jul-23	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 30" x 24" x 24" Body			Detail Rev.
Part Number Numéro Pièce 5412ESQT302424THB			Rev. 0
			7 16

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Tolerance ±1/32" unless otherwise specified

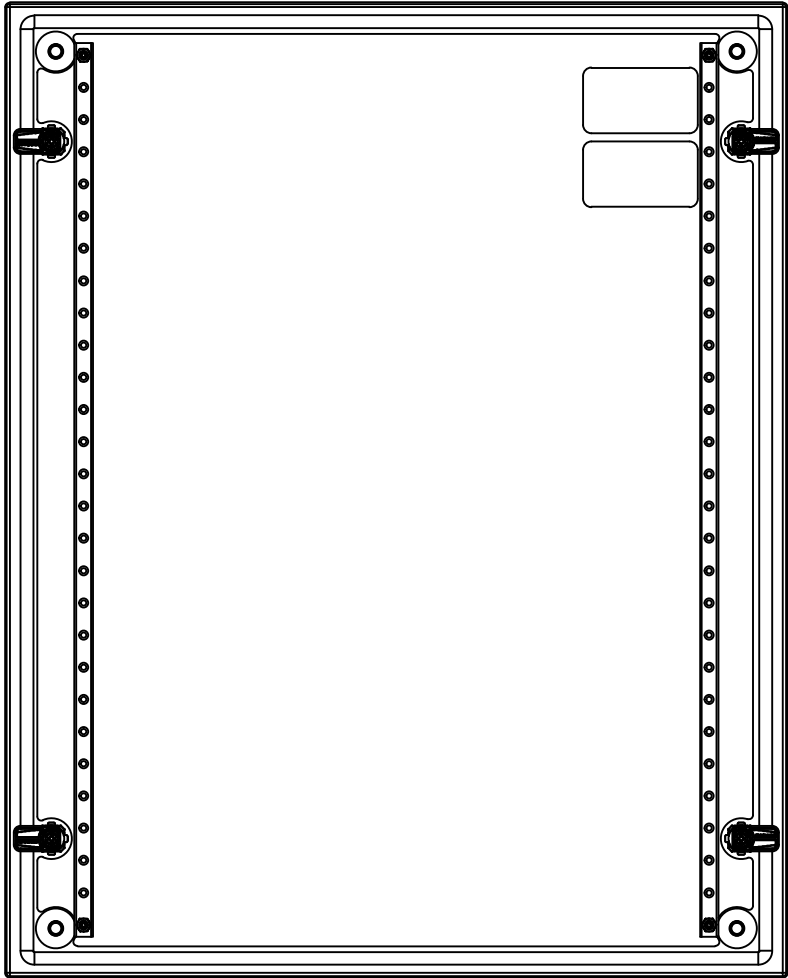
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Tolérance ±1/32" sauf spécification contraire

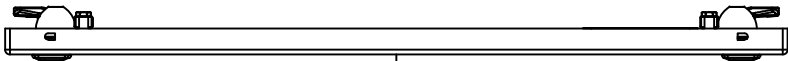
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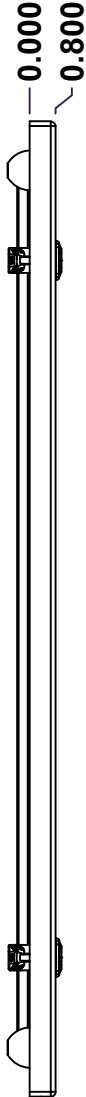
TOP



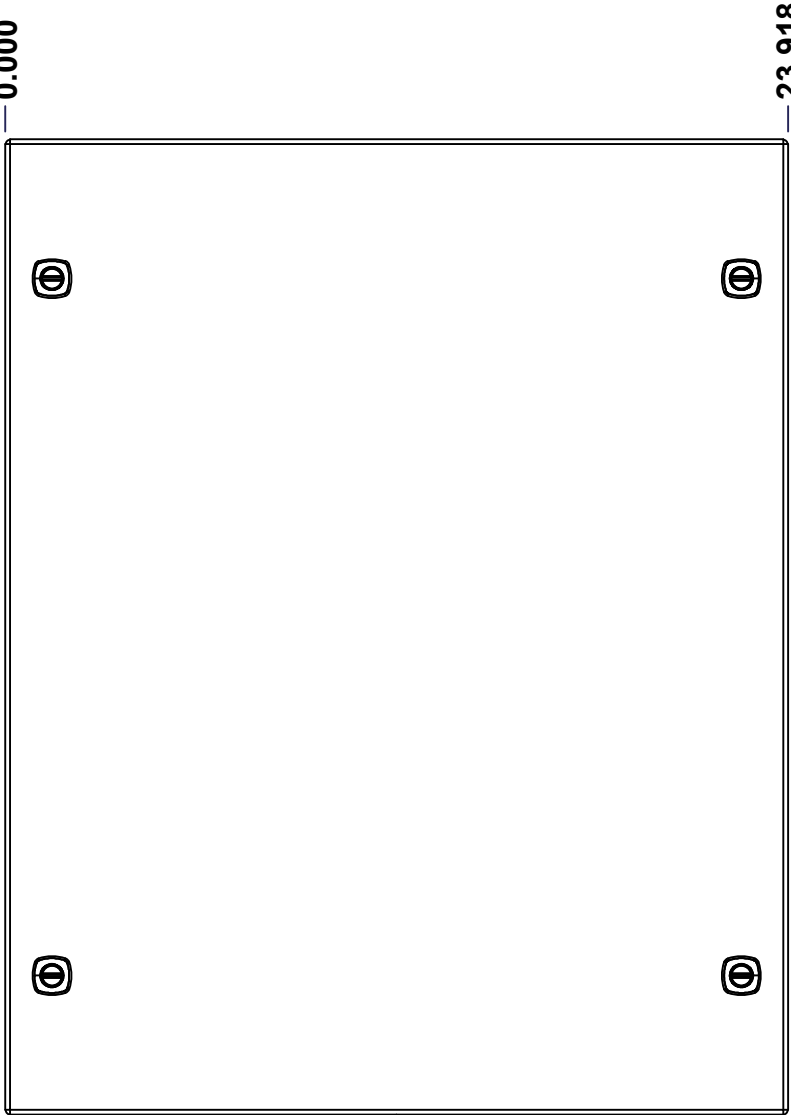
BACK



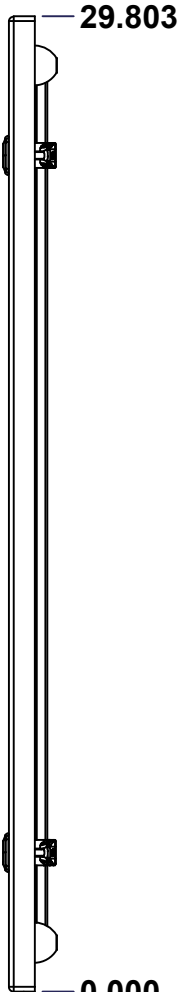
BOTTOM



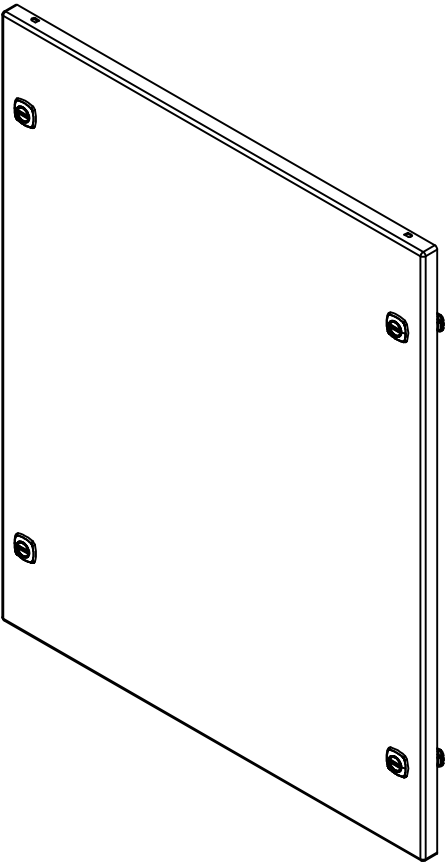
LEFT



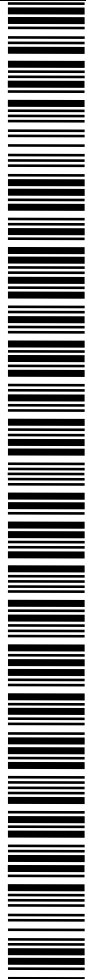
FRONT



RIGHT



Isometric View

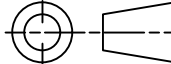


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

17-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 30" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT302424THC

Rev.

8

0

16

SEE BILL OF MATERIAL ON LAST PAGE

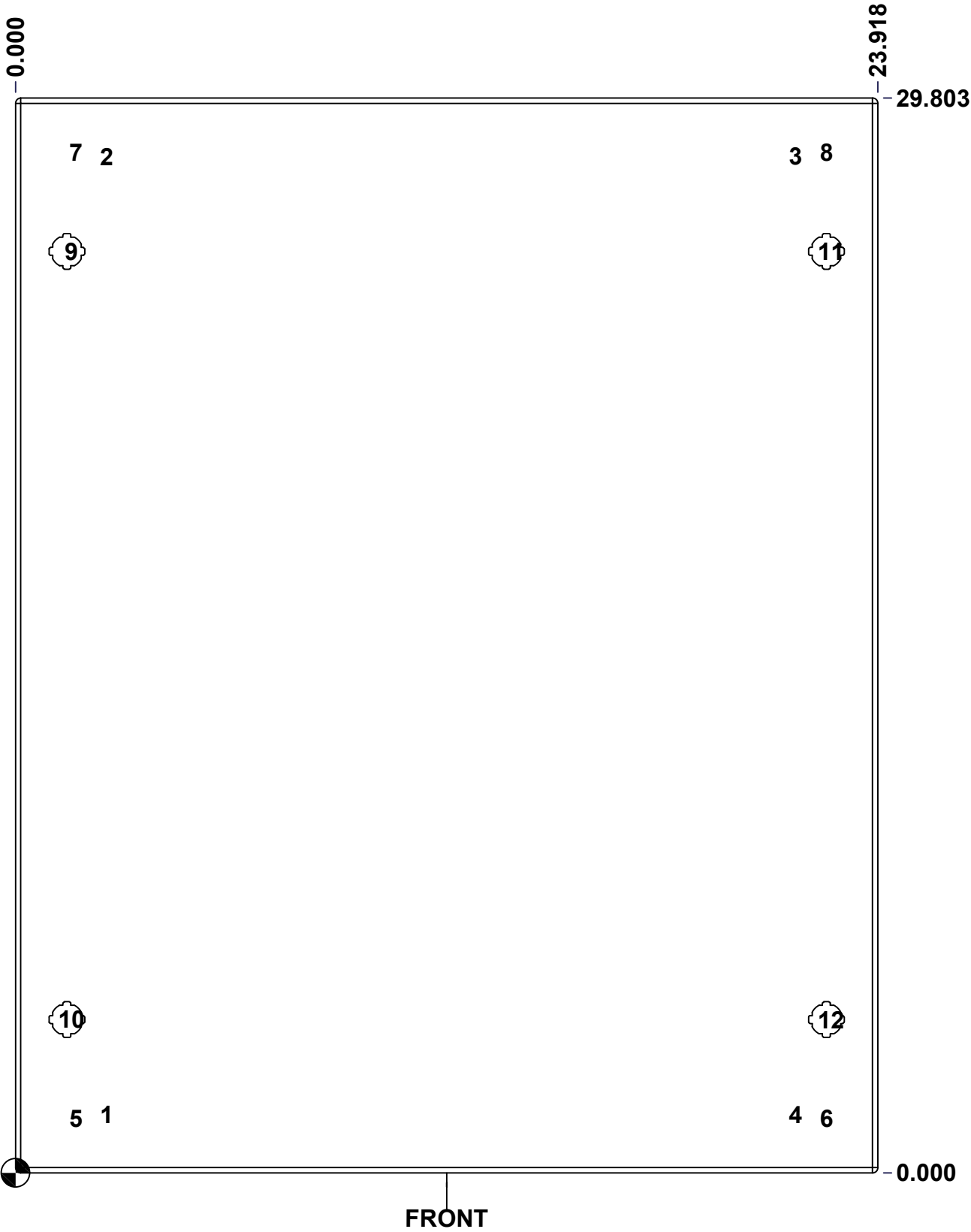
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT302424TH\5412ESQT302424TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.614	STUD M6 x 18mm (Inside)
2	2.401	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	28.303	STUD M6 x 18mm (Inside)
8	22.368	28.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	25.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	22.494	25.553	880 SCQ4-SL
12	22.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 30" x 24" Cover	(NULL)	
	Part Number	Rev.	9 / 16
	Numéro Pièce 5412ESQT302424THC	0	

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Tolerance ±1/32" unless otherwise specified

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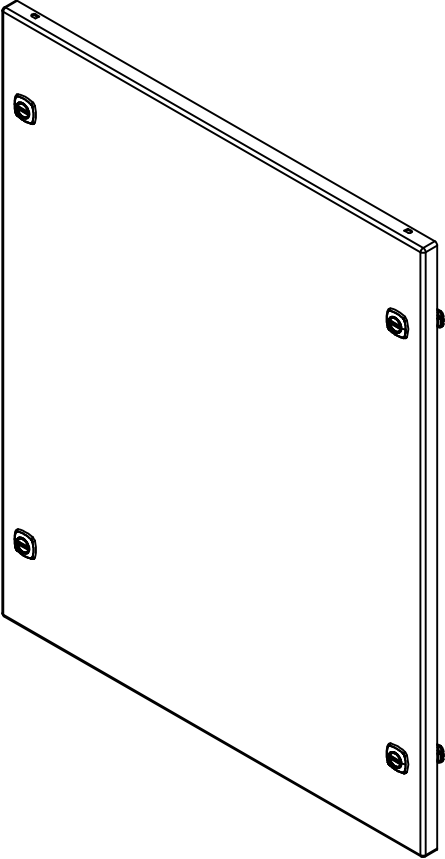
Tolérance ±1/32" sauf spécification contraire

No.

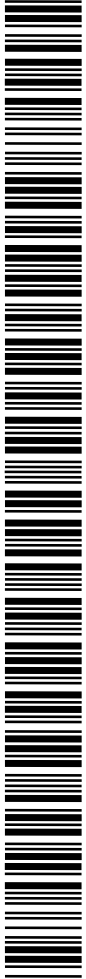
Revisions

Date

By/Par



Isometric View





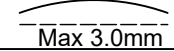
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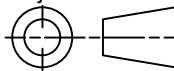
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

17-Jul-23

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESQT 30" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESQT302424THC

Rev.

10

0

16

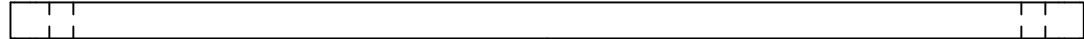
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESQT302424THI-C	0	5412ESQT 30" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT302424THG	0	5412ESQT 30" x 24" Cover Gasket Part
1	5412ESQT302424THC-P	0	5412ESQT 30" x 24" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

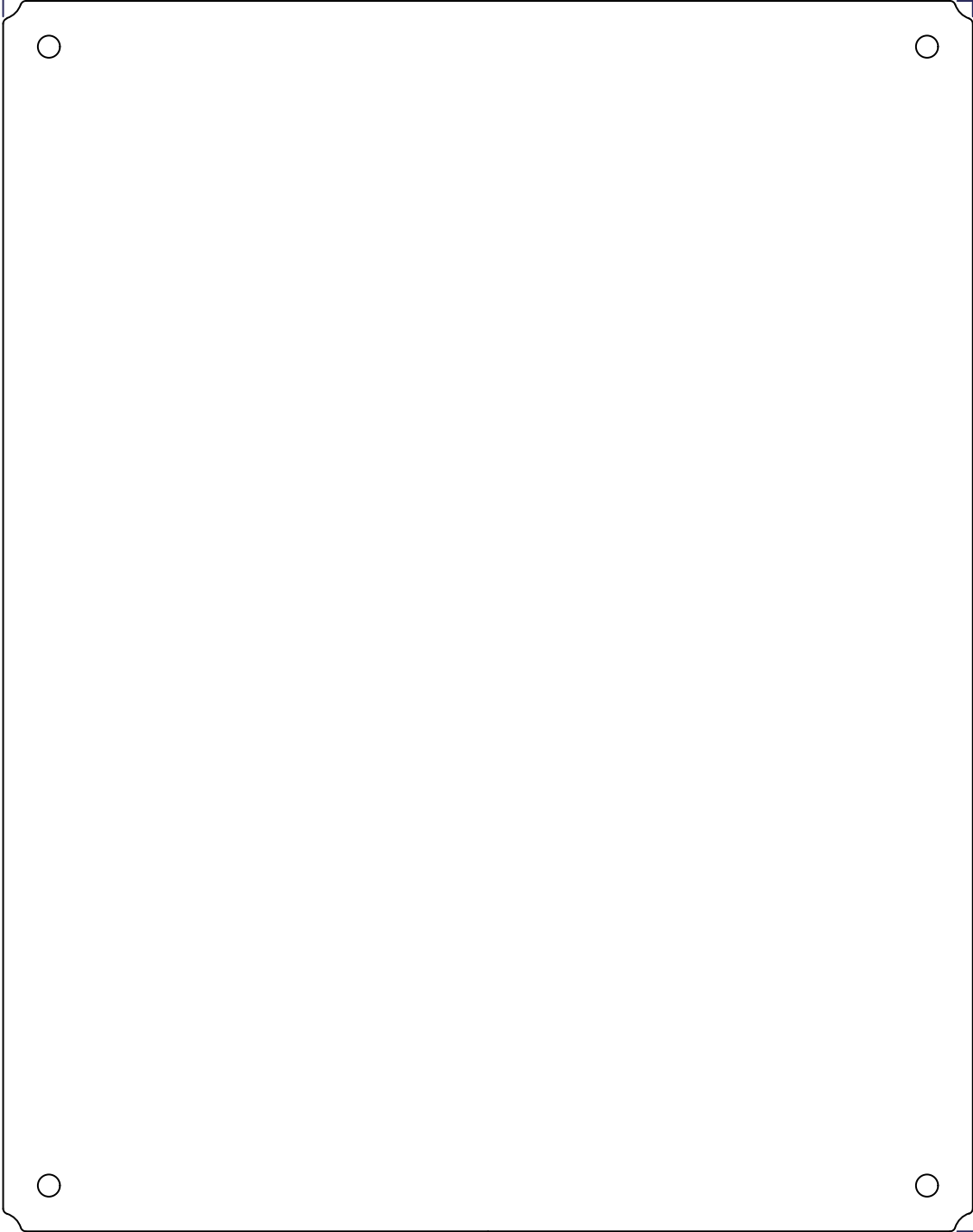


TOP

0.000

22.364

28.364



FRONT

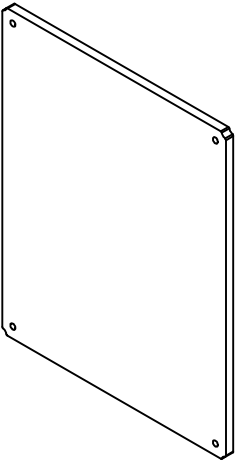
0.000

0.000

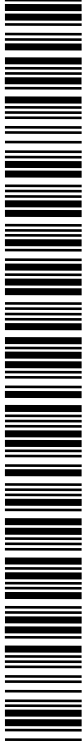
0.750



RIGHT



Isometric View

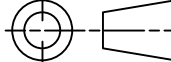


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 30" x 24" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT302424THI-B

Rev.

11

0

16

SEE BILL OF MATERIAL ON LAST PAGE

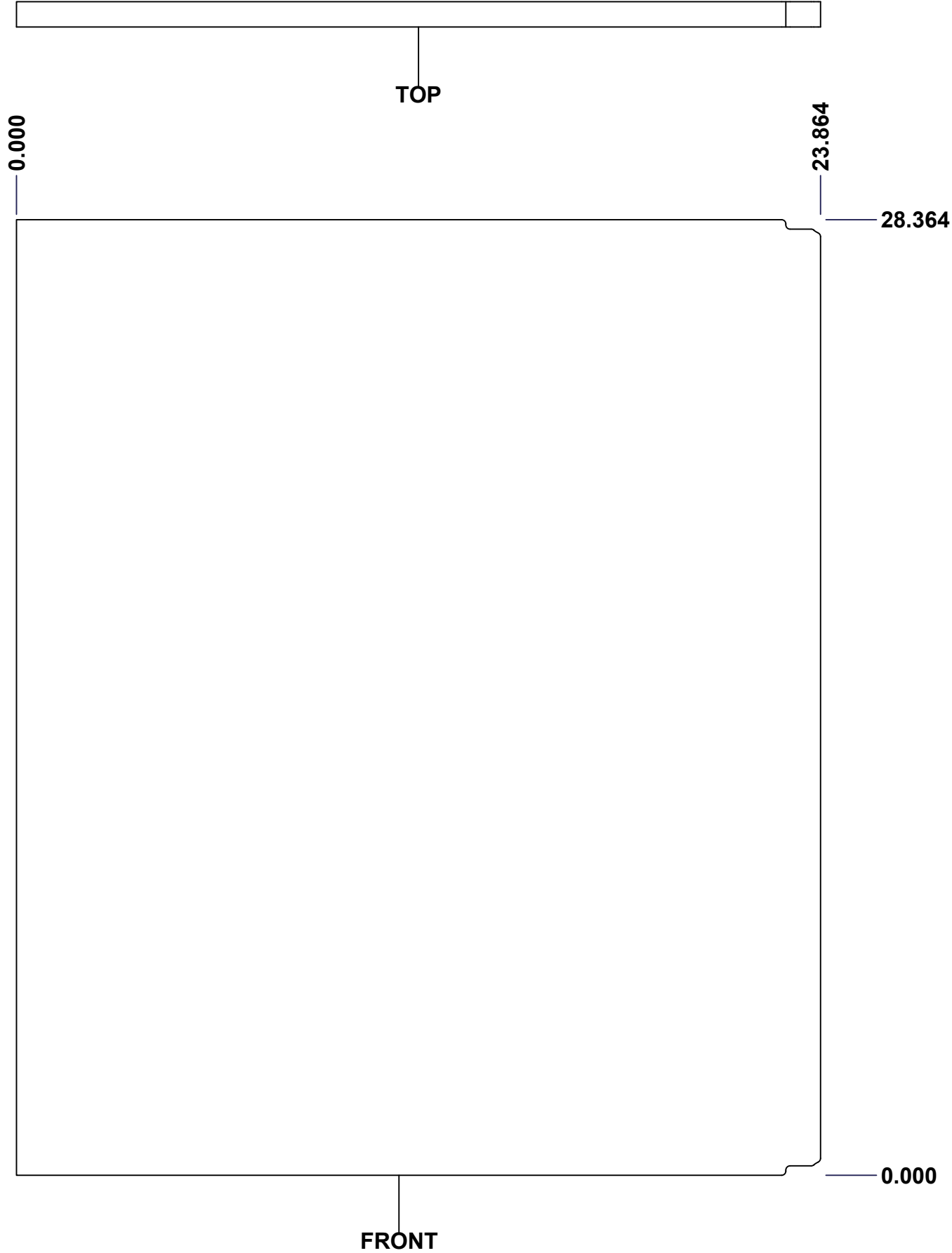
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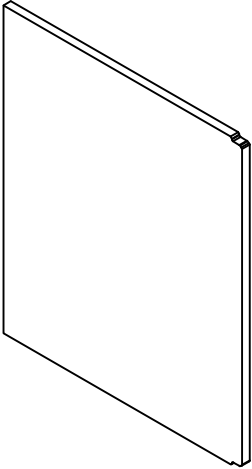
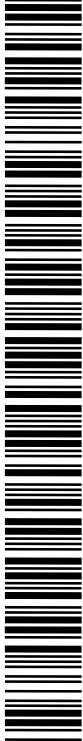
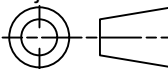
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT302424TH\5412ESQT302424TH.idw

Tolérance ±1/32" sauf spécification contraire



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No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 30" x 24" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESQT302424THI-LS		0	16

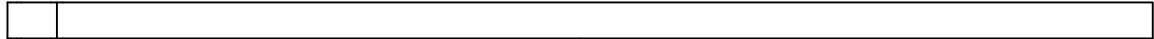
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Tolérance ±1/32" sauf spécification contraire

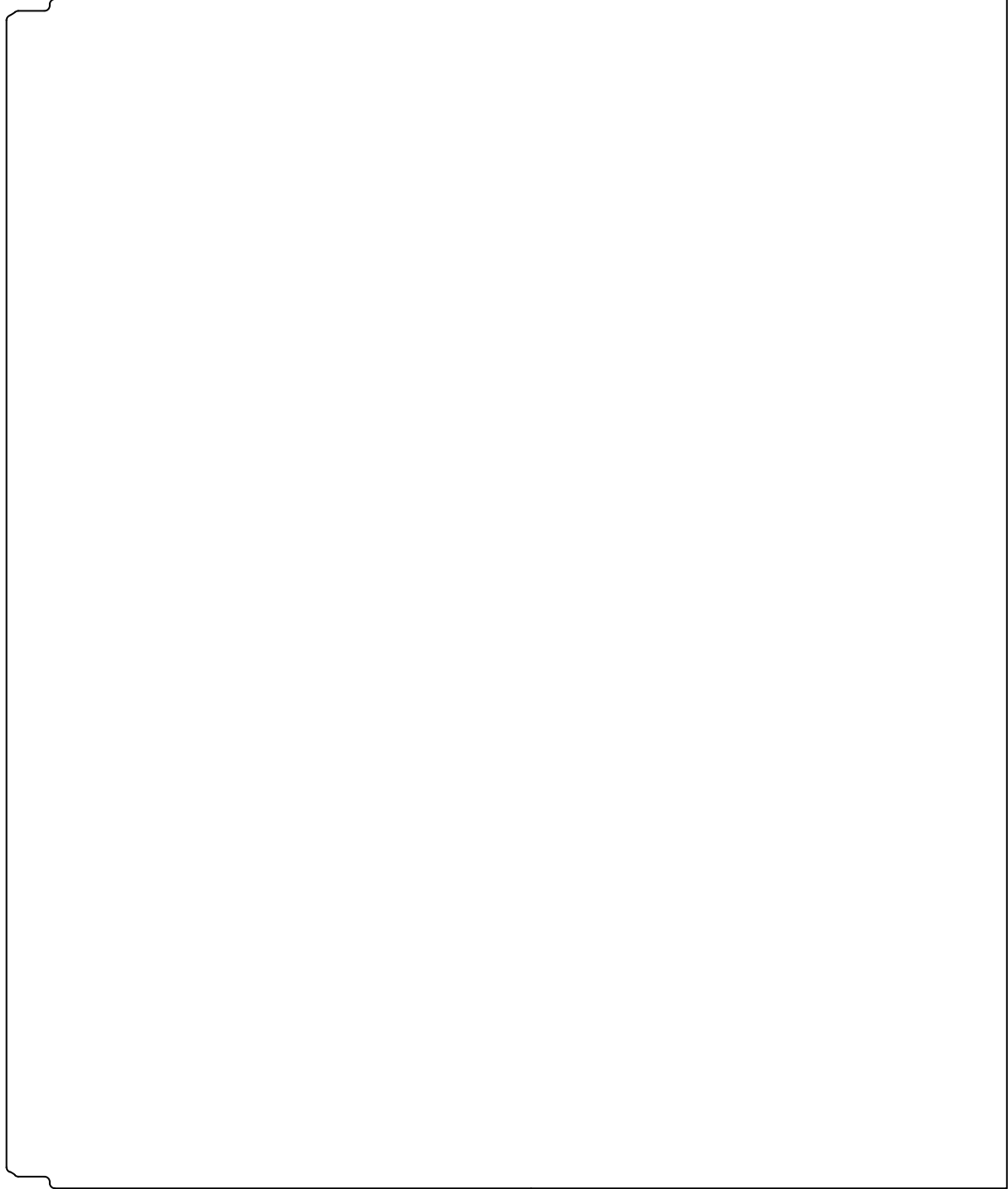


TOP

0.000

23.864

28.364



0.000

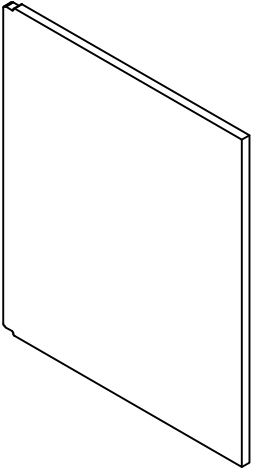
FRONT

0.000

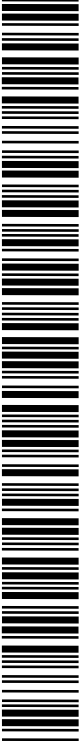
0.750



RIGHT



Isometric View

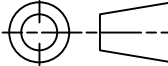


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESQT 30" x 24" Right Insulation

Detail Rev.

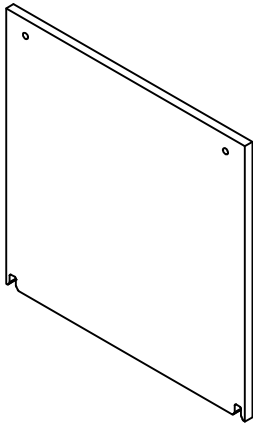
Part Number Numéro Pièce
5412ESQT302424THI-RS

Rev. 13
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Isometric View



Isometric View

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Max 3.0mm

Date

Date 23-Jan-01

N/A

Detail Rev.

Rev.	14
0	16

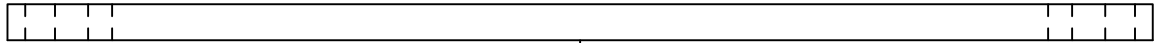
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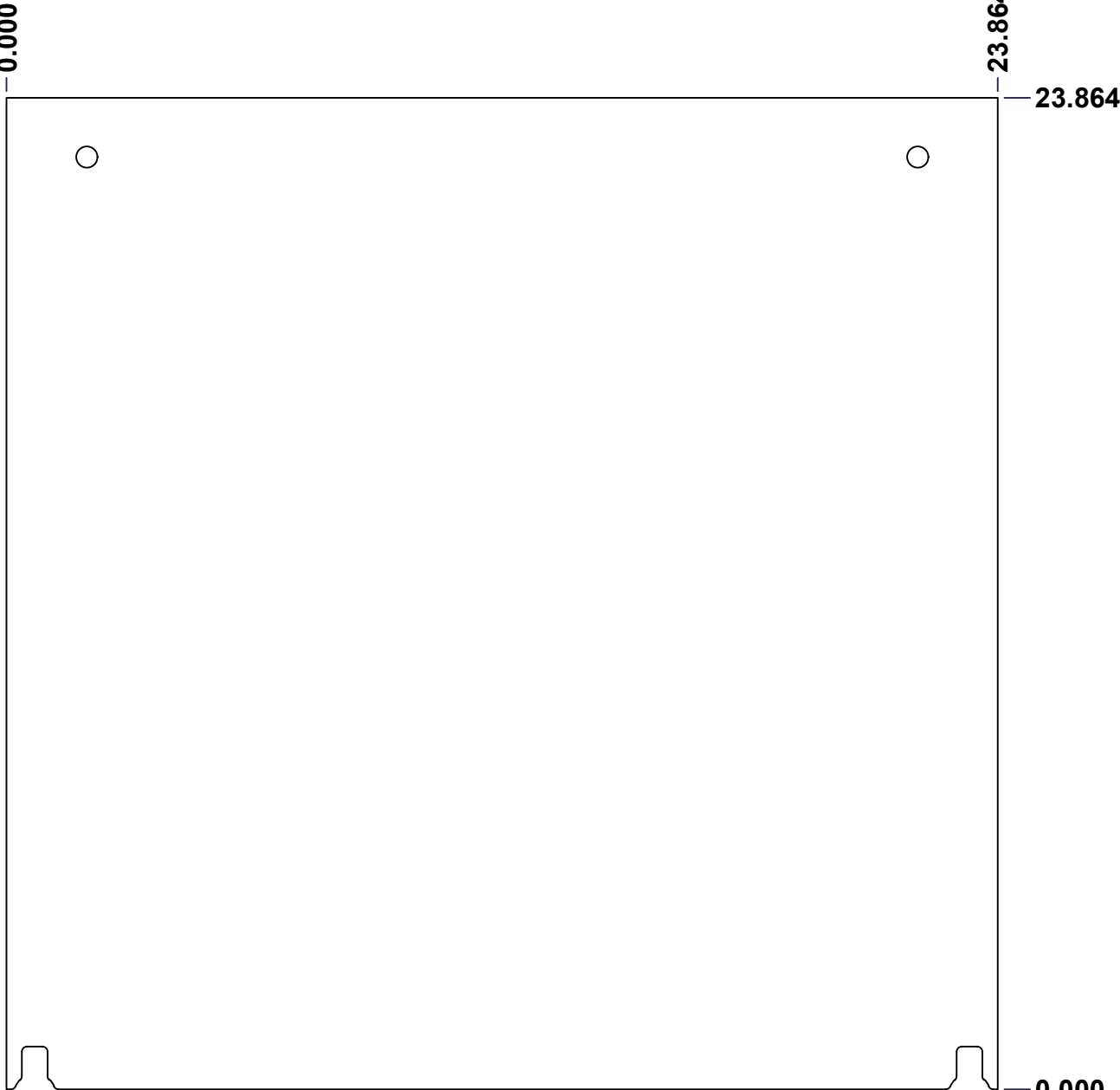
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Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

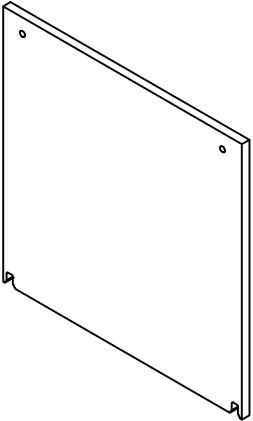


FRONT

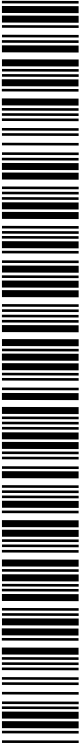
0.000
0.750



RIGHT



Isometric View



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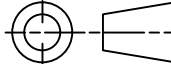


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESQT 30" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT302424THI-BT

Rev. 15

0

16

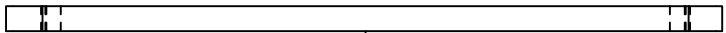
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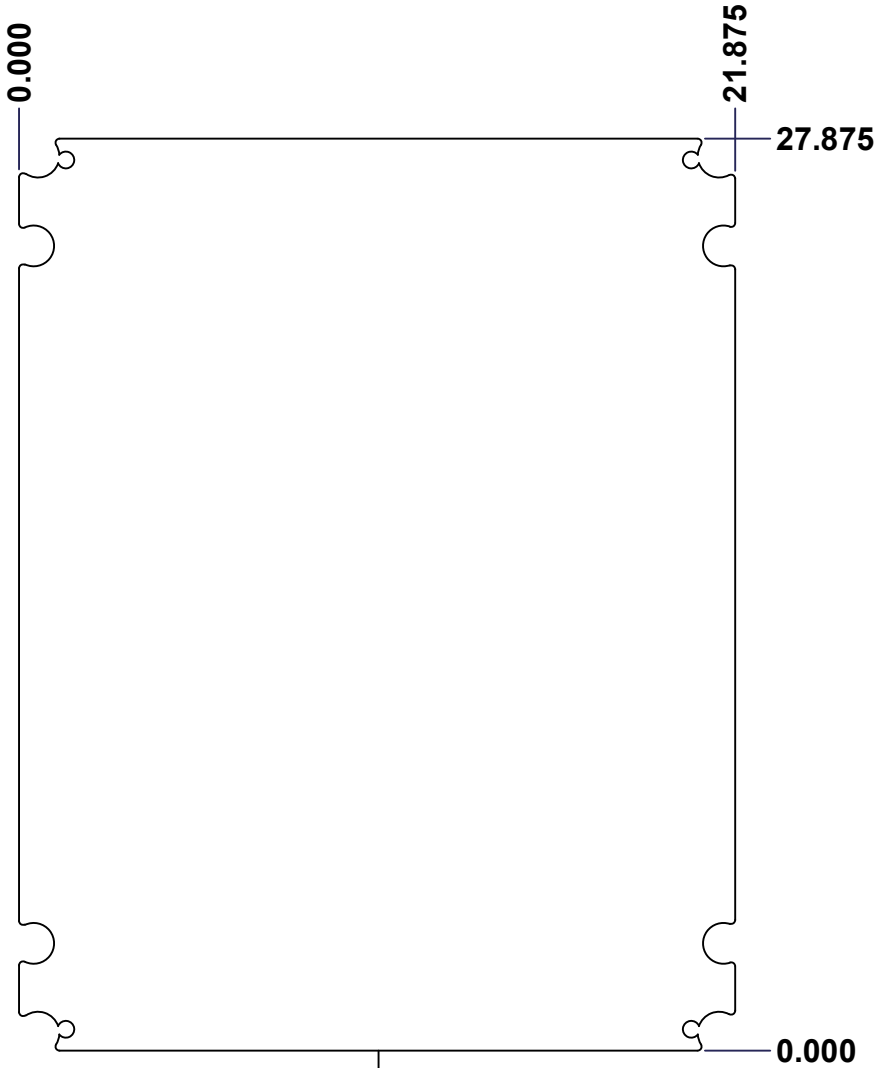
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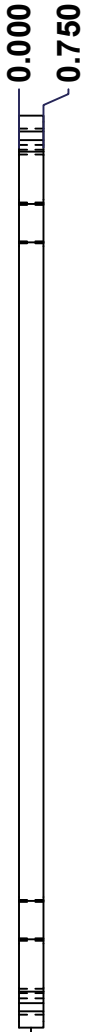
Tolérance ±1/32" sauf spécification contraire



TOP

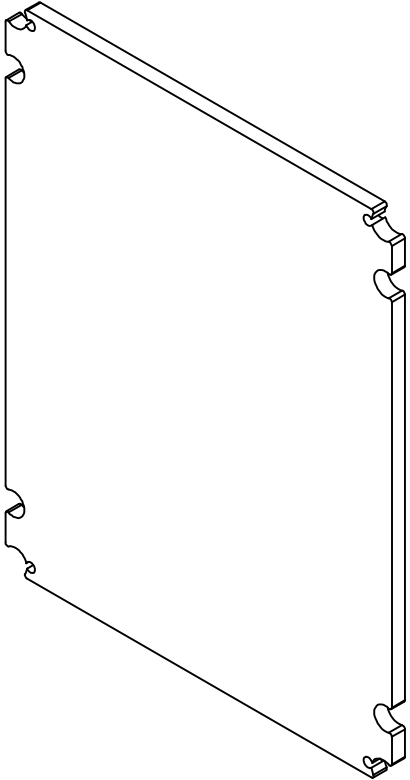


FRONT

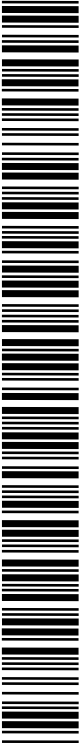


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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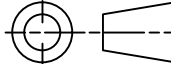


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESQT 30" x 24" Cover Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	16
5412ESQT302424THI-C		0	16

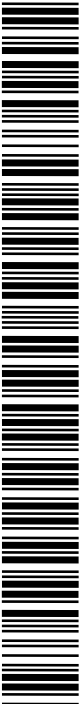
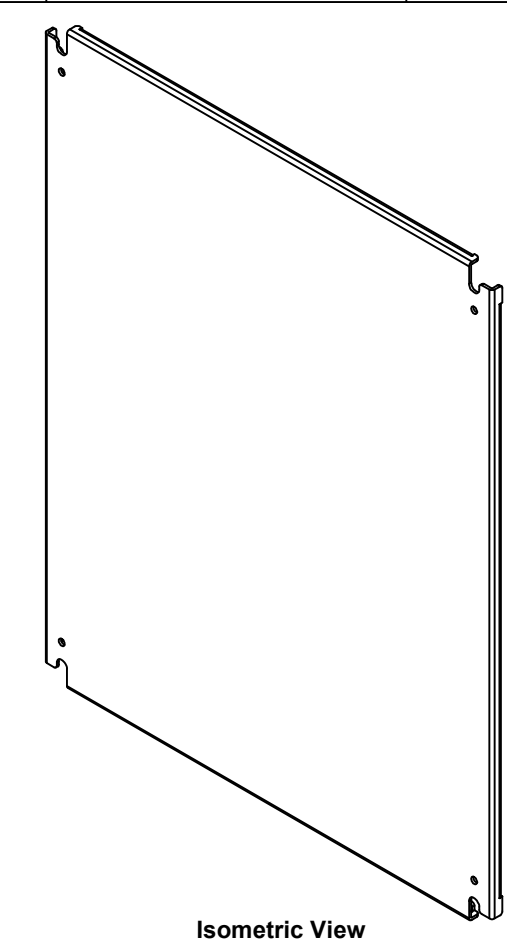
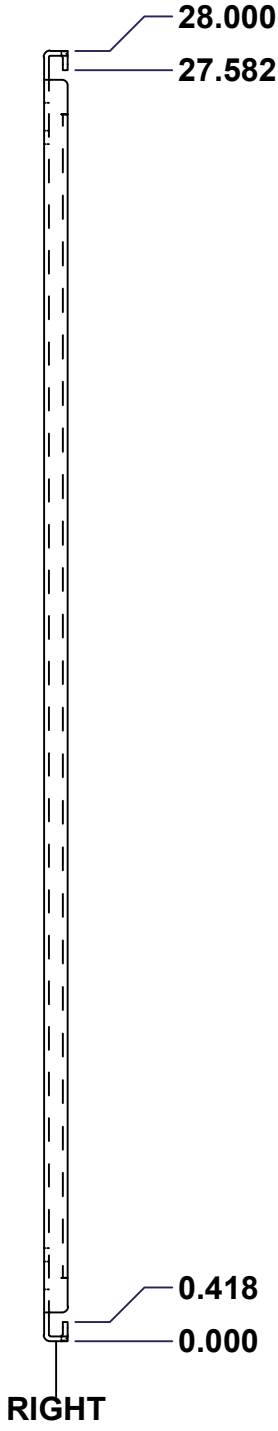
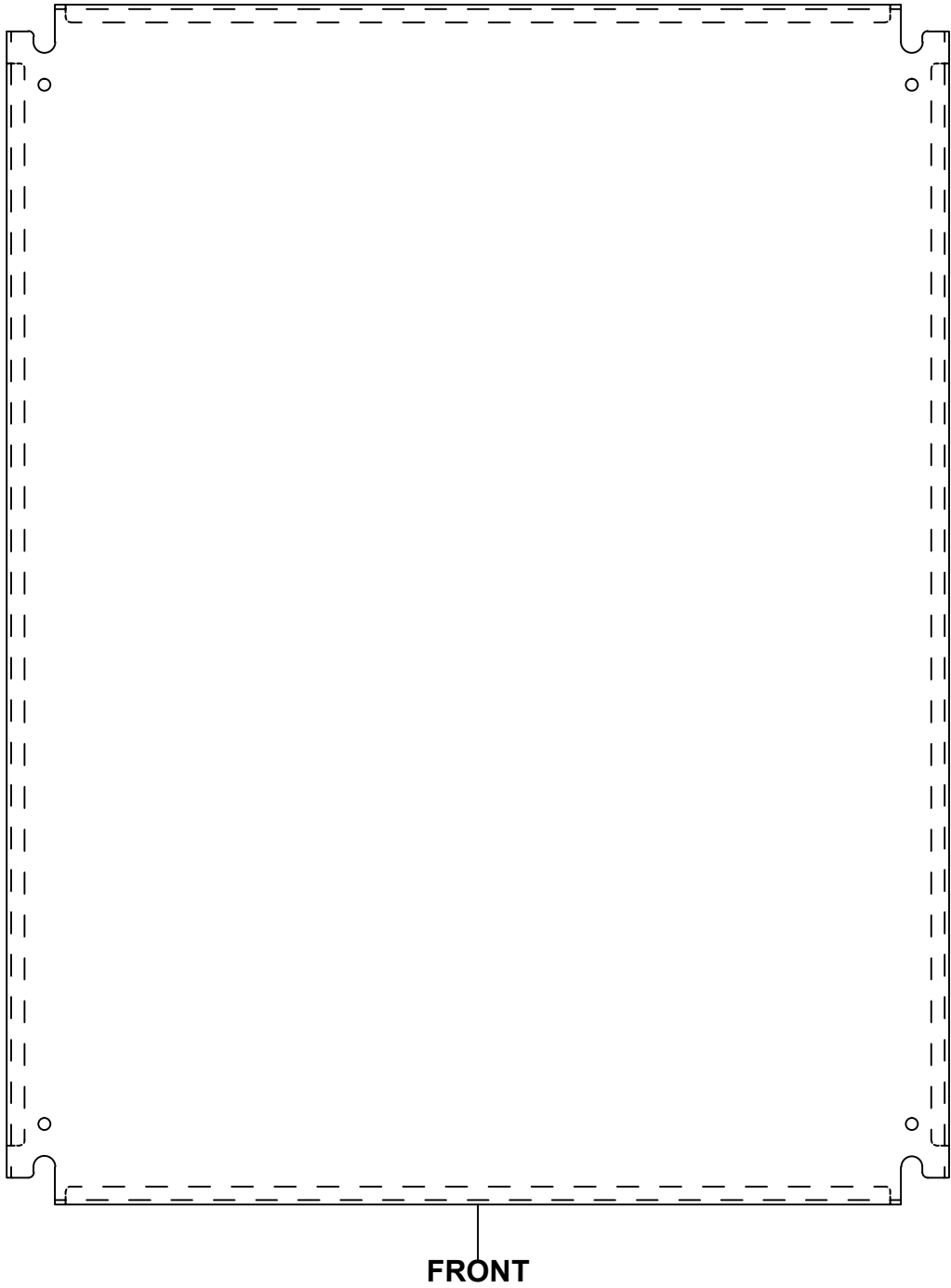
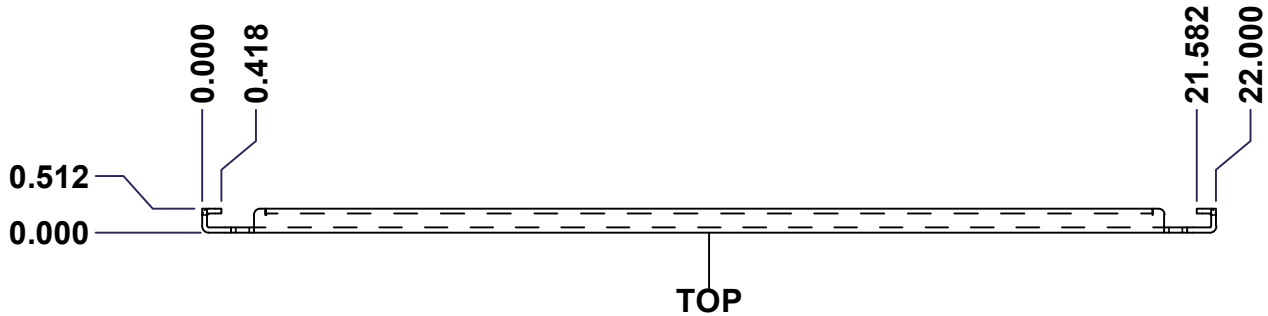
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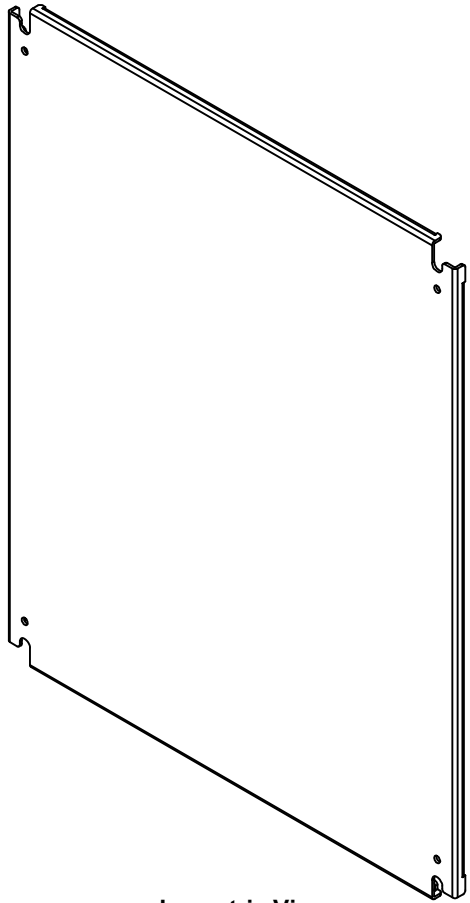
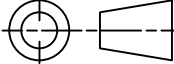
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Tolérance $\pm 1/32$ " sauf spécification contraire



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1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
			
		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		Finish Fini	
See Part List		See Part List	
Description			Detail Rev.
881 SP - Inner Panel			
Part Number Numéro Pièce			Rev.
881 SP3024G			1
			2

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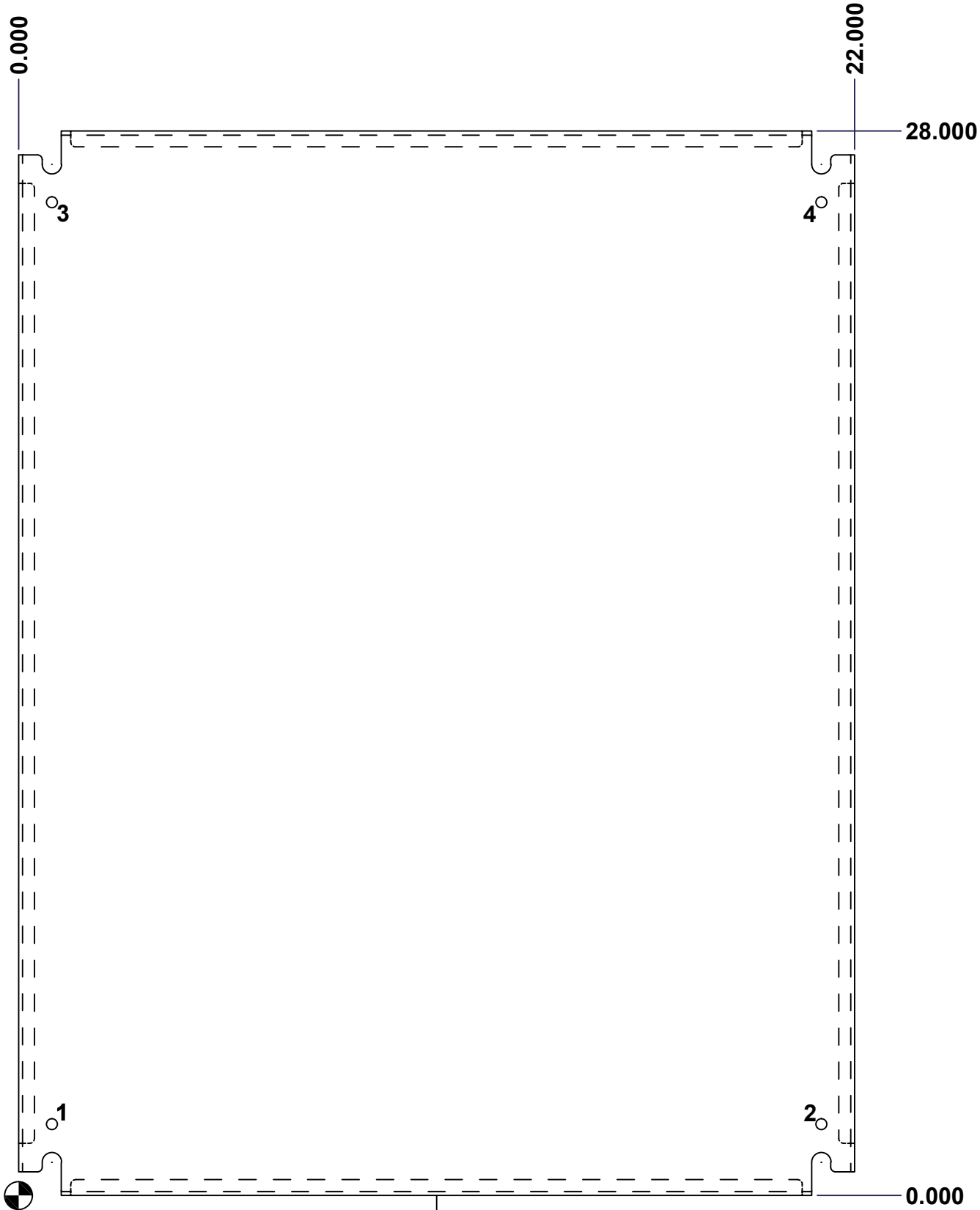
Tolerance ±1/32" unless otherwise specified

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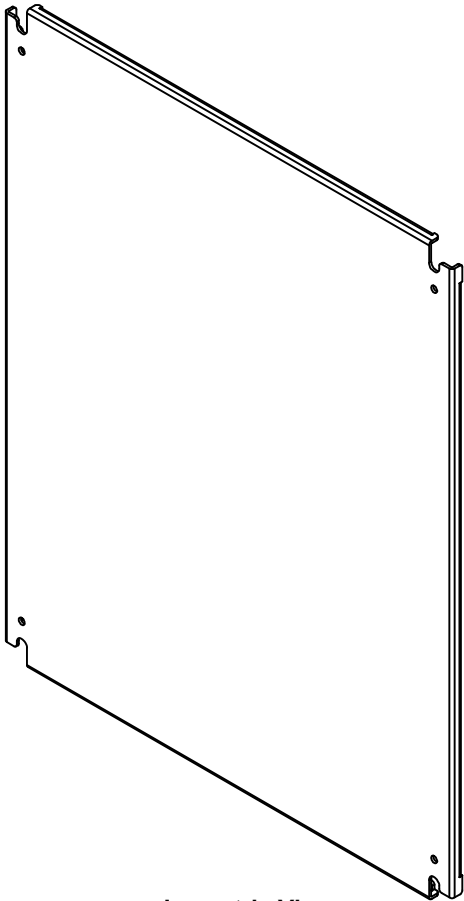
Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	21.125	26.125	GROUND HOLE (RND Ø0.290)

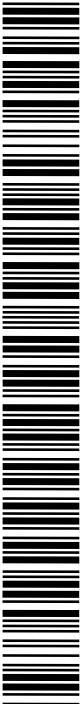
All knockouts are actual size / Les disques défonçables sont grandeur réel



FRONT



Isometric View

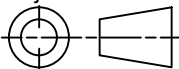


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad

Date 23-Jan-07

Material
Matière See Part List

Color
Couleur See Part List

Finish
Fini See Part List

Description
881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce
881 SP3024G

Rev.

2
0
2

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