

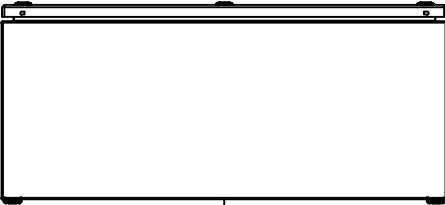
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Tolerance $\pm 1/32$ " unless otherwise specified

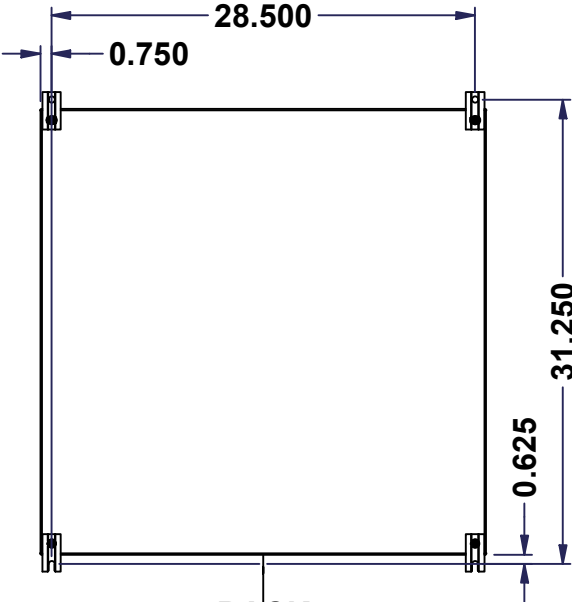
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Tolérance $\pm 1/32$ " sauf spécification contraire

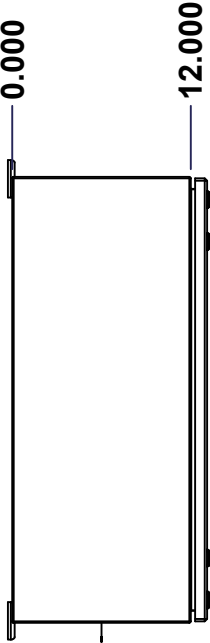
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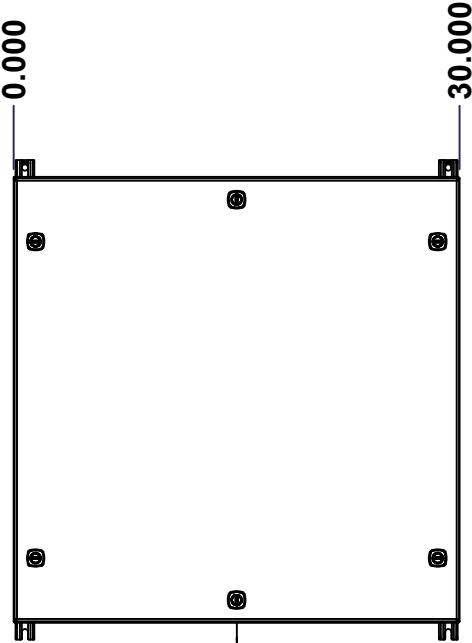
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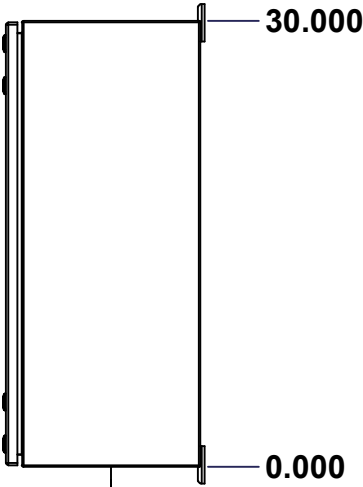
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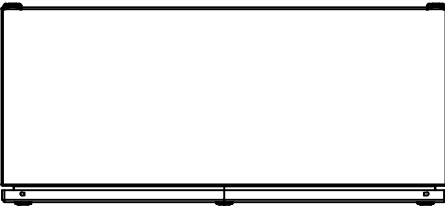
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FRONT

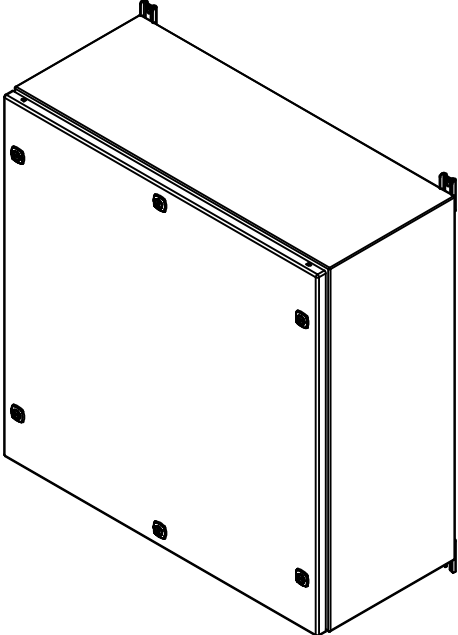


RIGHT

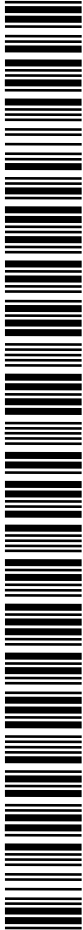


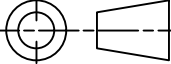
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No.	Revisions	Date	By/Par

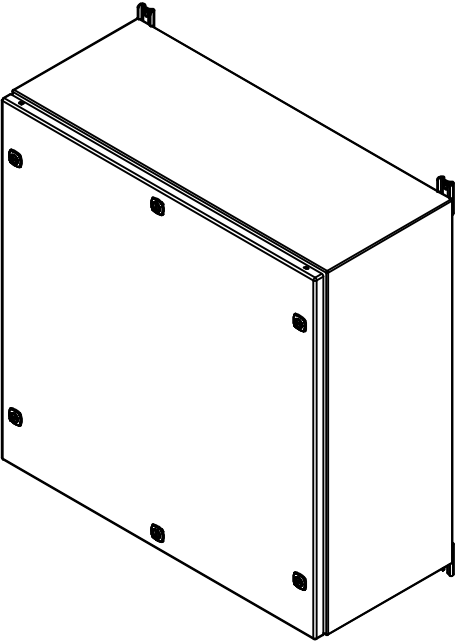
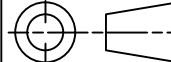


Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 17-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 30" x 30" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1
SEE BILL OF MATERIAL ON LAST PAGE		5412ESQT303012TH	
		16	

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT303012TH\5412ESQT303012TH.idw		Tolérance ±1/32" sauf spécification contraire																																															
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>		No.	Revisions	Date	By/Par																								
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				 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 																																															
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<table><tr><td>Part Number Numéro Pièce</td><td>Rev.</td><td>2</td></tr><tr><td>5412ESQT303012TH</td><td>0</td><td>16</td></tr></table>		Part Number Numéro Pièce	Rev.	2	5412ESQT303012TH	0	16																																												
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PACKING <table><tr><th>ITEM</th><th>QTY</th><th>DESCRIPTION</th></tr><tr><td>Cardboard sleeve</td><td>2</td><td>Top and Bottom</td></tr><tr><td>Cardboard strip</td><td>2</td><td>Between back of enclosure and inner panel</td></tr><tr><td>Plastic bag</td><td>1</td><td>To protect cover surface and inside gasket</td></tr><tr><td>Plastic strap - Black</td><td>2</td><td>To Squeeze the 2 cardboard sleeve together</td></tr><tr><td>Packaging label</td><td>1</td><td>White label with product number</td></tr></table>				ITEM	QTY	DESCRIPTION	Cardboard sleeve	2	Top and Bottom	Cardboard strip	2	Between back of enclosure and inner panel	Plastic bag	1	To protect cover surface and inside gasket	Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	Packaging label	1	White label with product number	<table><tr><td>4</td><td>STK-Q-00600</td><td>2</td><td>M12 to M8 Adaptor</td></tr><tr><td>1</td><td>881 SP3030G</td><td>0</td><td>881 SP - Inner Panel</td></tr><tr><td>1</td><td>STK-K-01800</td><td>5</td><td>5412 ES Accessory Kit</td></tr><tr><td>1</td><td>5412ESQT303012THC</td><td>0</td><td>5412ESQT 30" x 30" Cover</td></tr><tr><td>1</td><td>5412ESQT303012THB</td><td>0</td><td>5412ESQT 30" x 30" x 12" Body</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table>		4	STK-Q-00600	2	M12 to M8 Adaptor	1	881 SP3030G	0	881 SP - Inner Panel	1	STK-K-01800	5	5412 ES Accessory Kit	1	5412ESQT303012THC	0	5412ESQT 30" x 30" Cover	1	5412ESQT303012THB	0	5412ESQT 30" x 30" x 12" Body	Qty	Part Number	Rev	Description	Parts List			
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Tolerance $\pm 1/32$ " unless otherwise specified

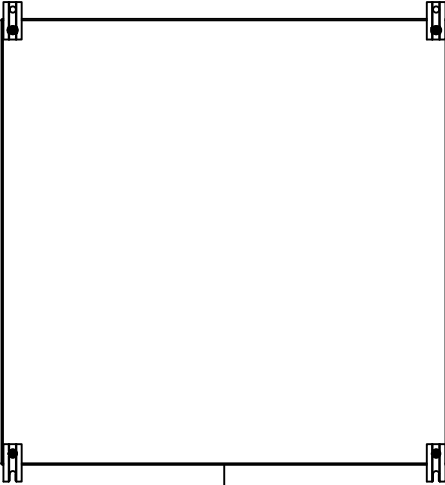
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Tolérance $\pm 1/32$ " sauf spécification contraire

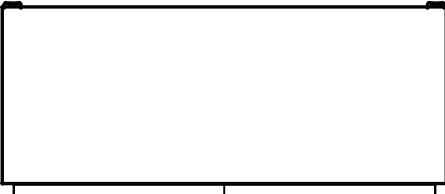
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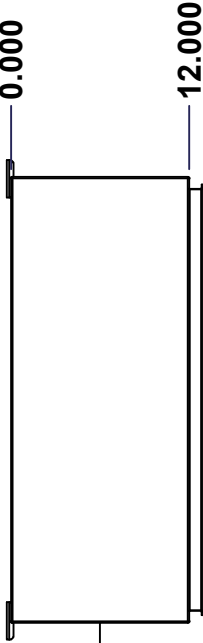
TOP



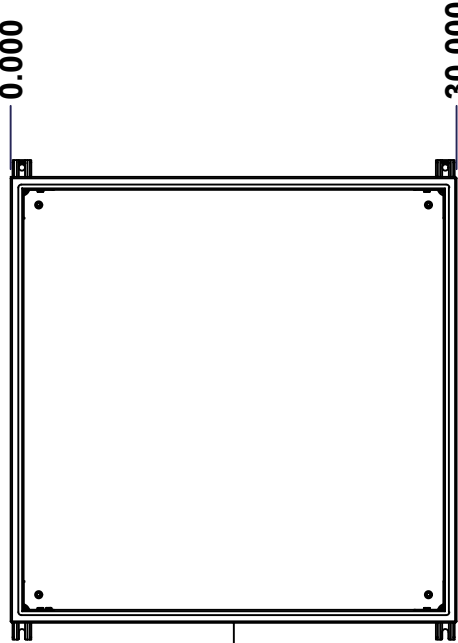
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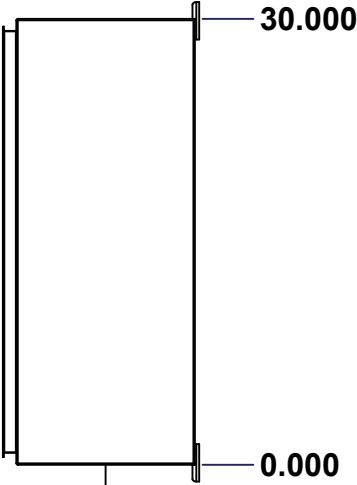
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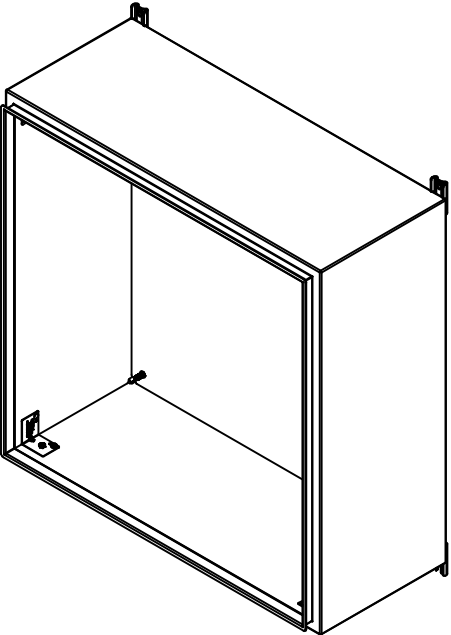
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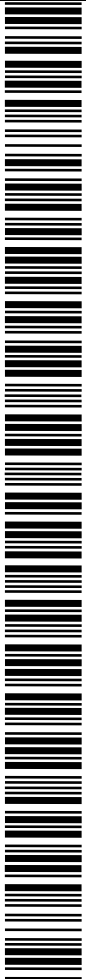
FRONT



RIGHT



Isometric View

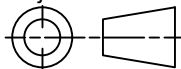


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 30" x 30" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT303012THB

Rev.

3

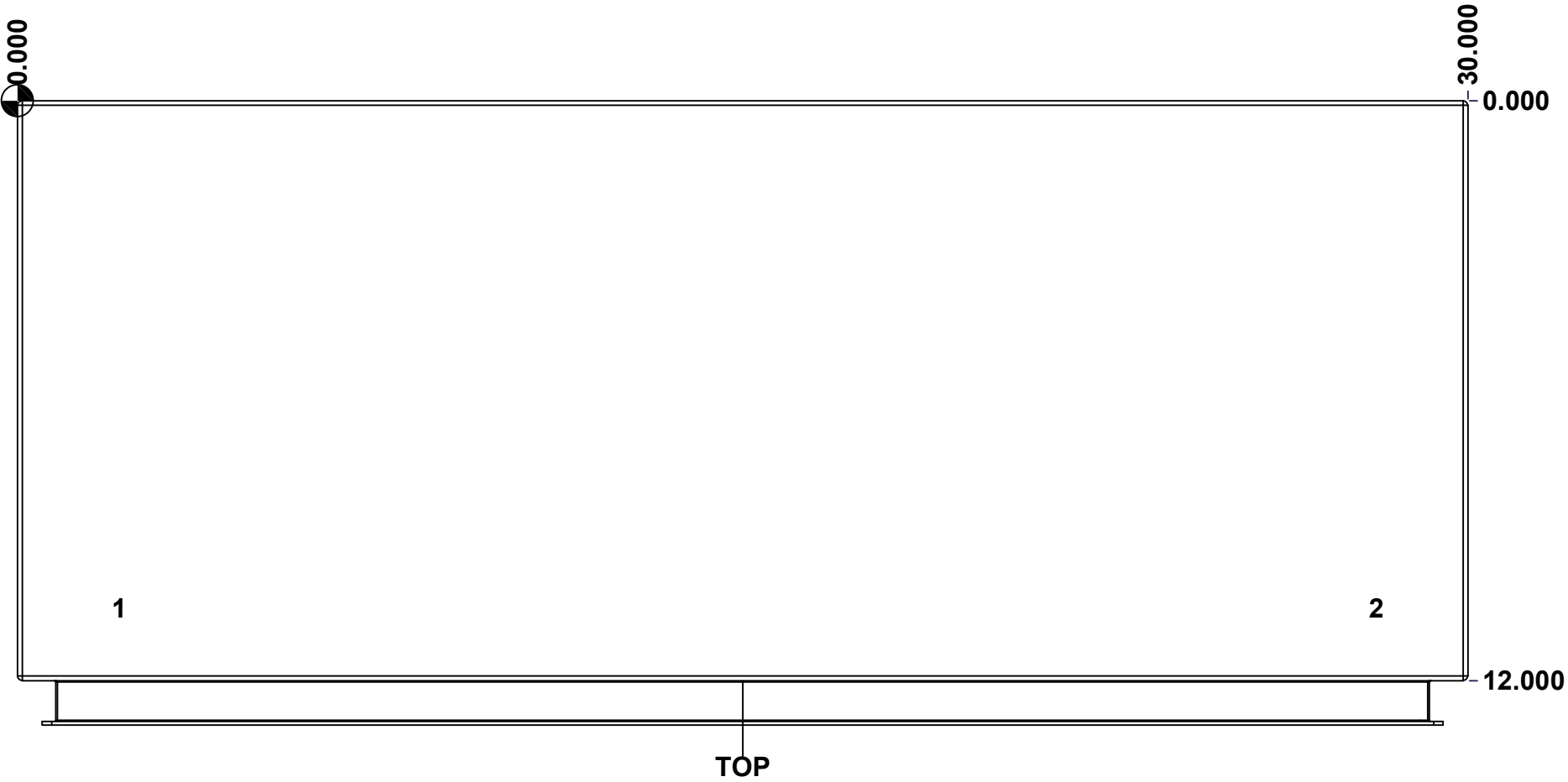
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16

SEE BILL OF MATERIAL ON LAST PAGE

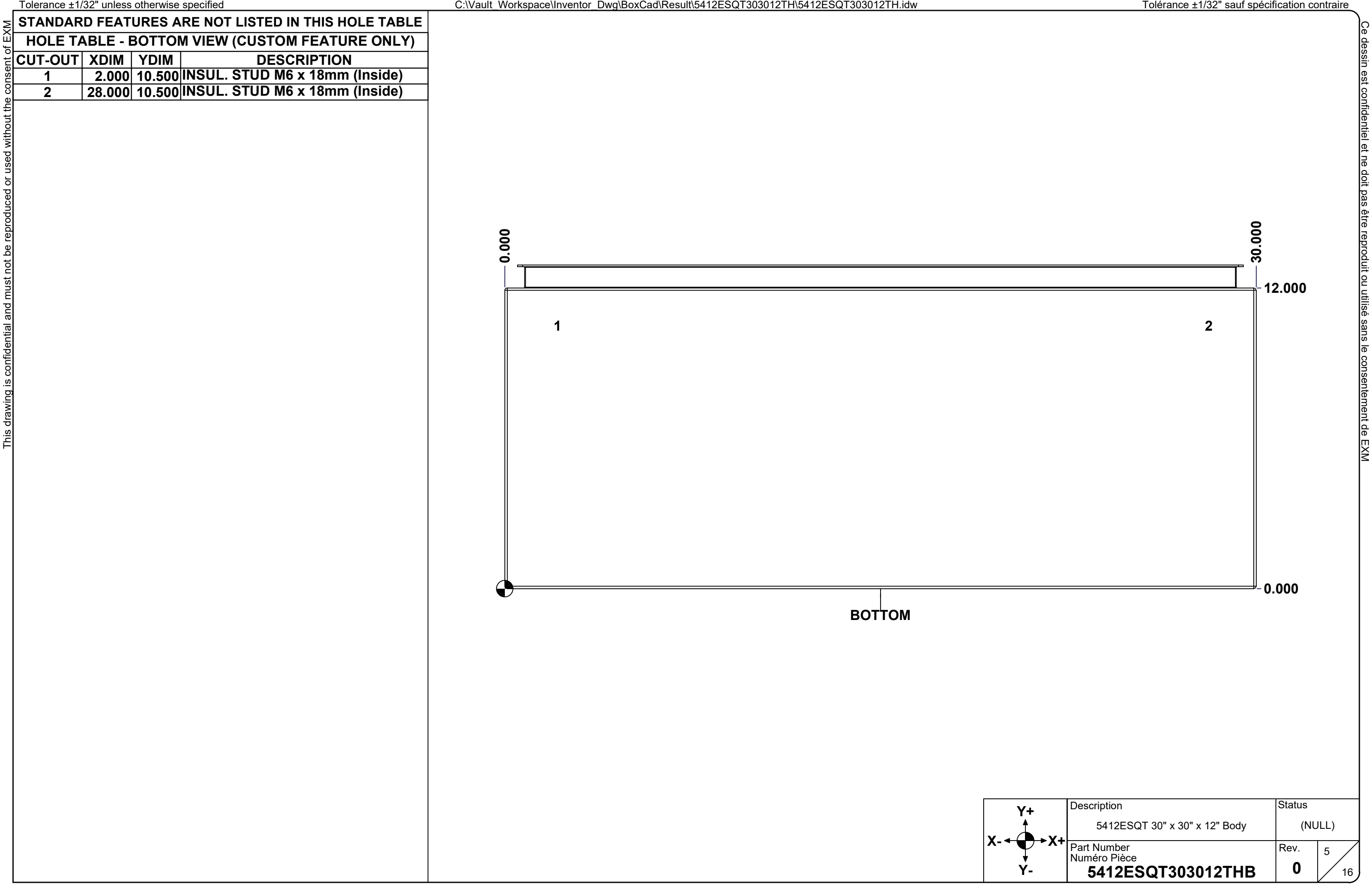
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 30" x 30" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT303012THB	0	16

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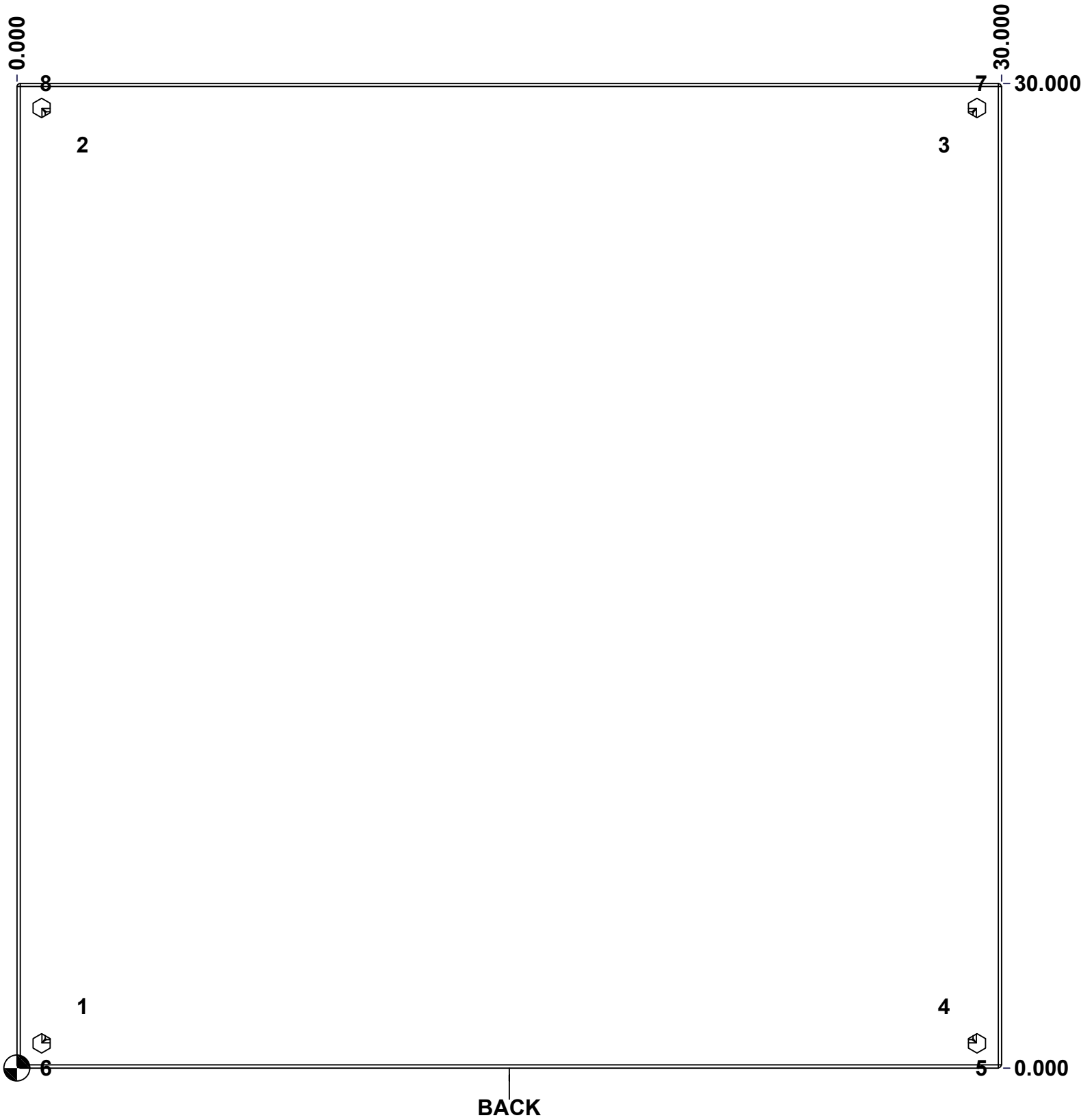
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

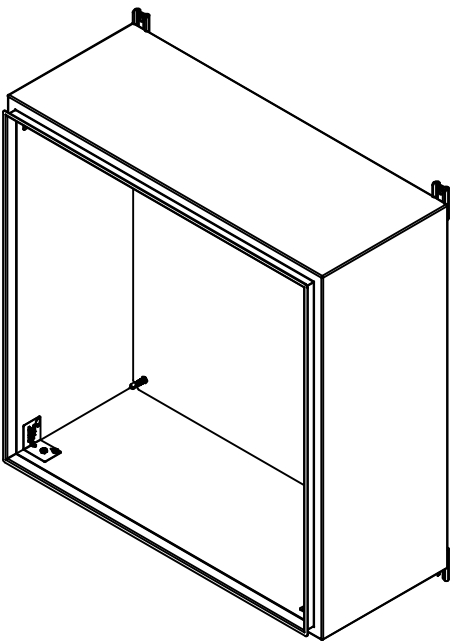
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	28.125	28.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	29.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	29.250	30.000	FOOT 885 ESMF3_CLOSE
8	0.750	30.000	FOOT 885 ESMF3_CLOSE



	Description 5412ESQT 30" x 30" x 12" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESQT303012THB	Rev. 0	6 16

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No.	Revisions	Date	By/Par



Isometric View

		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par		Date 17-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Finish Fini	
Description		Detail Rev.	
5412ESQT 30" x 30" x 12" Body		7	
Part Number Numéro Pièce		Rev.	
5412ESQT303012THB		0	
		16	

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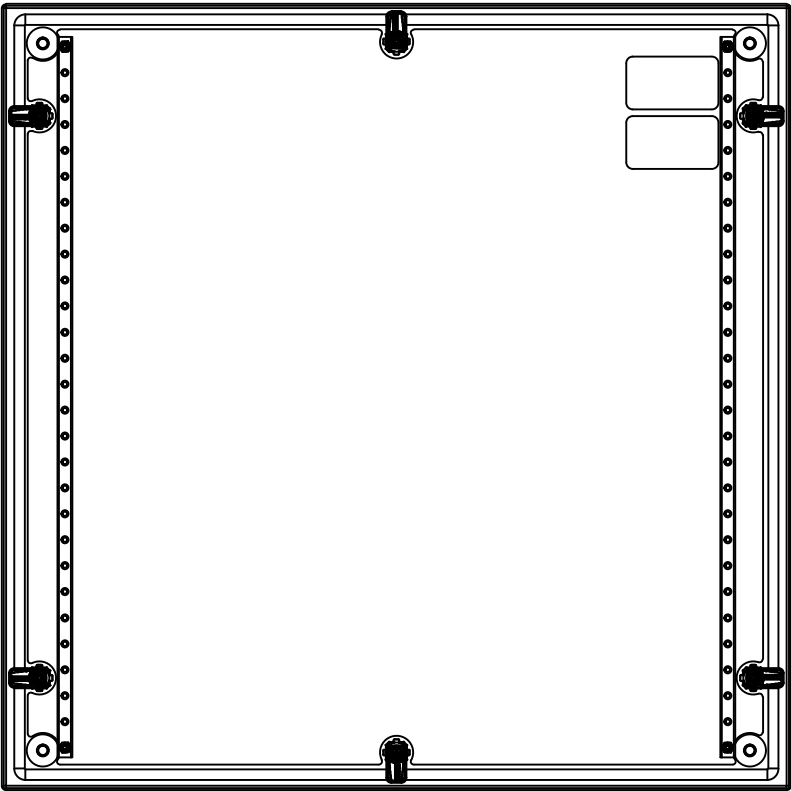
Tolerance ±1/32" unless otherwise specified

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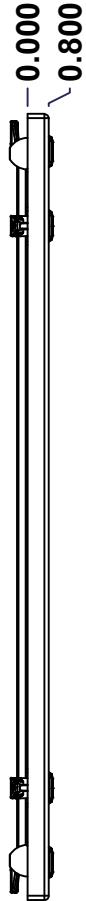
Tolérance ±1/32" sauf spécification contraire



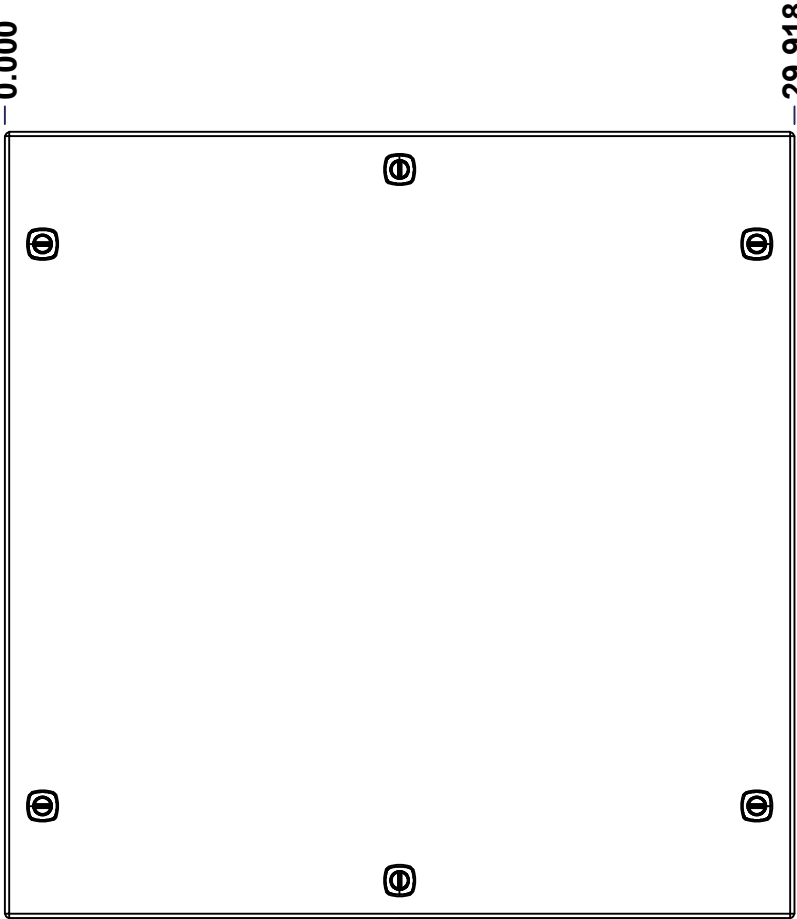
TOP



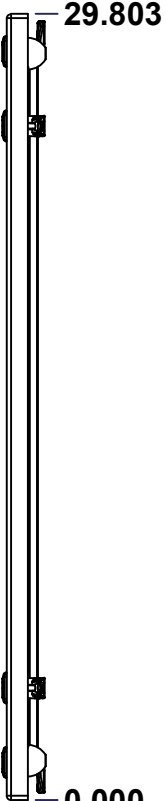
BACK



LEFT



FRONT

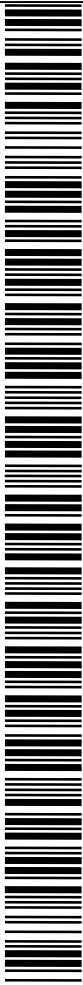
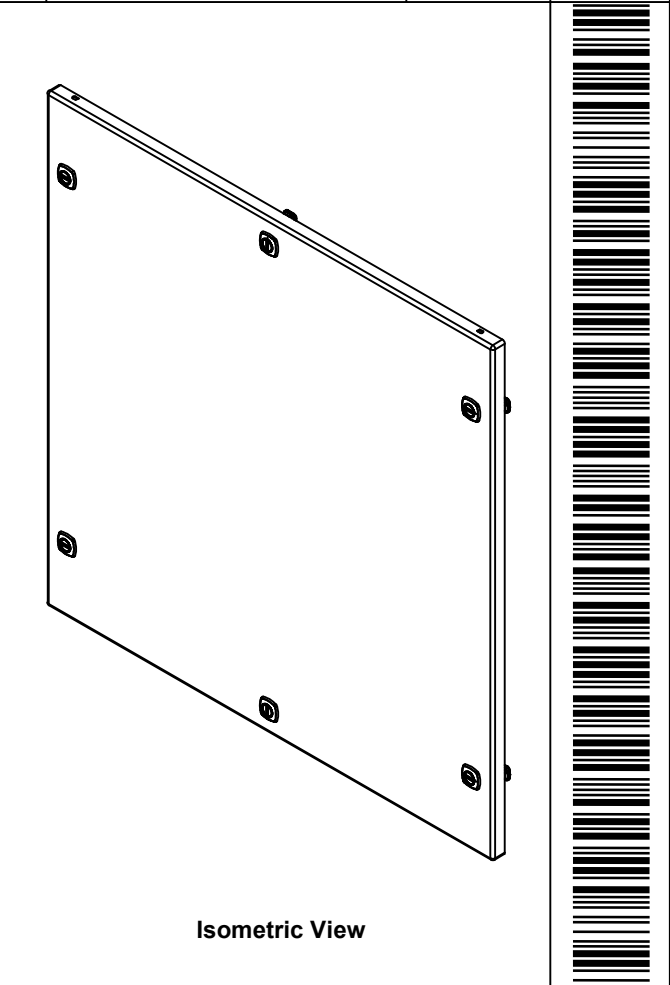


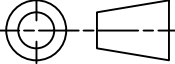
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	
		Finish Fin	
		Smooth	
Description			Detail Rev.
5412ESQT 30" x 30" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT303012THC			

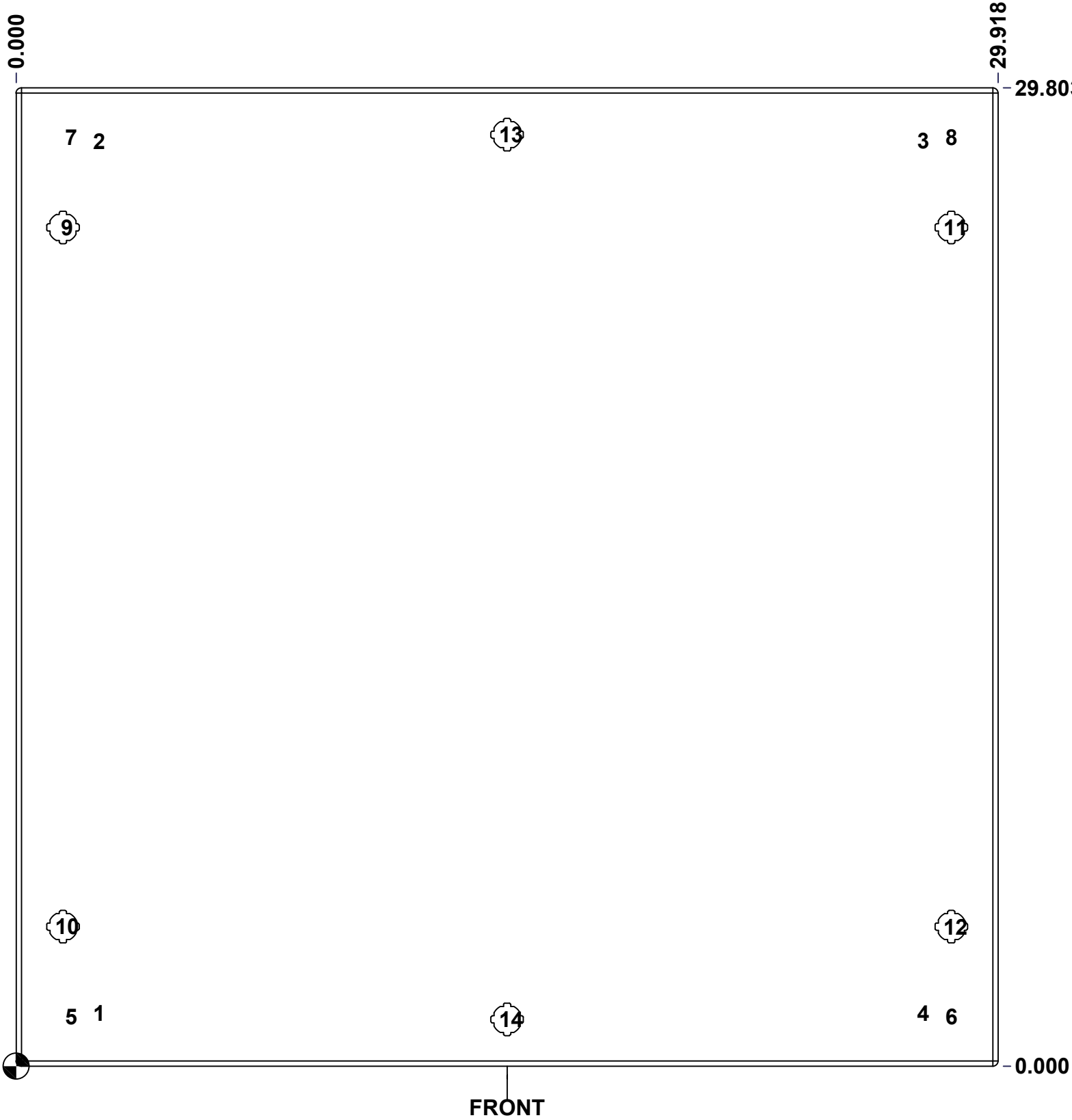
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.614	STUD M6 x 18mm (Inside)
2	2.401	28.189	STUD M6 x 18mm (Inside)
3	27.517	28.189	STUD M6 x 18mm (Inside)
4	27.517	1.614	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	28.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	28.303	STUD M6 x 18mm (Inside)
8	28.368	28.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	25.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	28.494	25.553	880 SCQ4-SL
12	28.494	4.250	880 SCQ4-SL
13	14.959	28.379	880 SCQ4-SL
14	14.959	1.424	880 SCQ4-SL



	Description	Status	
	5412ESQT 30" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT303012THC	0	16

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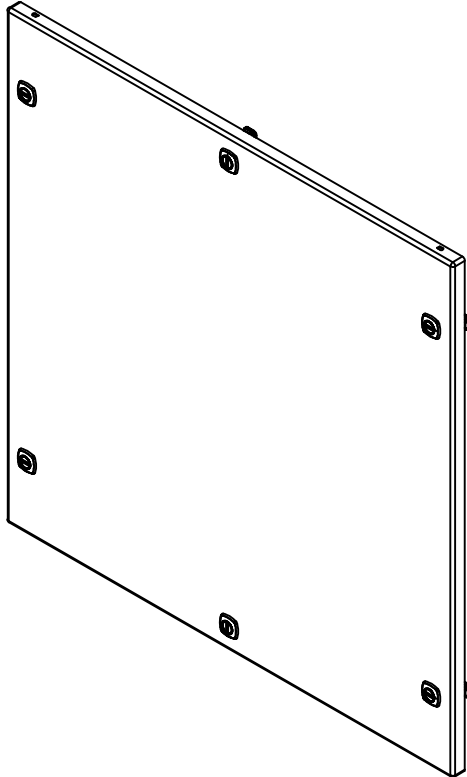
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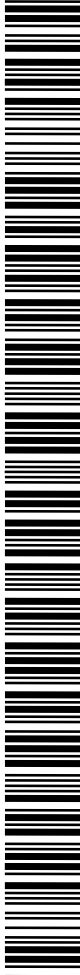
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



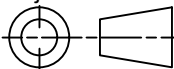


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

17-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 30" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT303012THC

Rev.

10

16

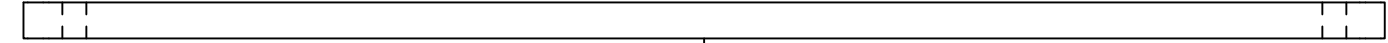
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESQT303012THI-C	0	5412ESQT 30" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT303012THG	0	5412ESQT 30" x 30" Cover Gasket Part
1	5412ESQT303012THC-P	0	5412ESQT 30" x 30" Cover Part
6	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT303012TH\5412ESQT303012TH.idw

Tolérance ±1/32" sauf spécification contraire

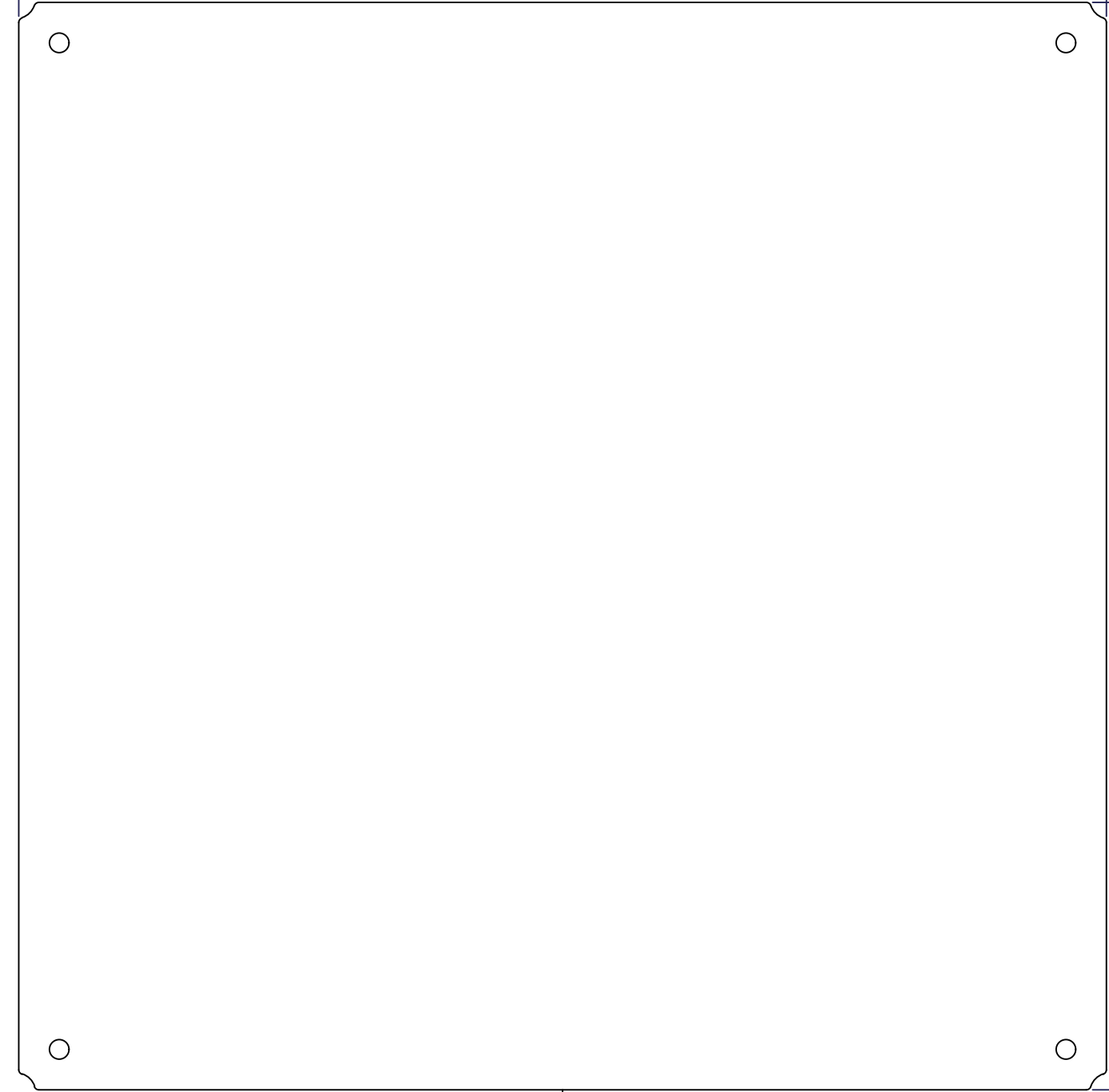


TOP

0.000

28.364

28.364

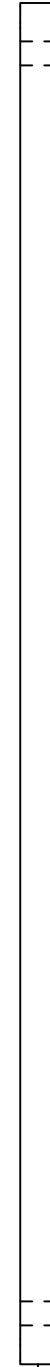


FRONT

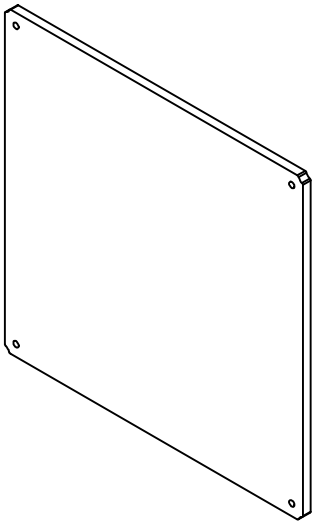
0.000

0.000

0.750



RIGHT



Isometric View

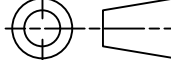


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESQT 30" x 30" Back Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESQT303012THI-B

Rev.

11

0

16

SEE BILL OF MATERIAL ON LAST PAGE

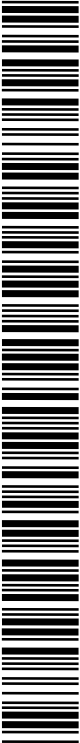
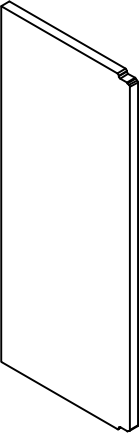
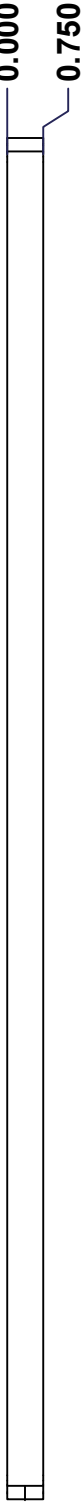
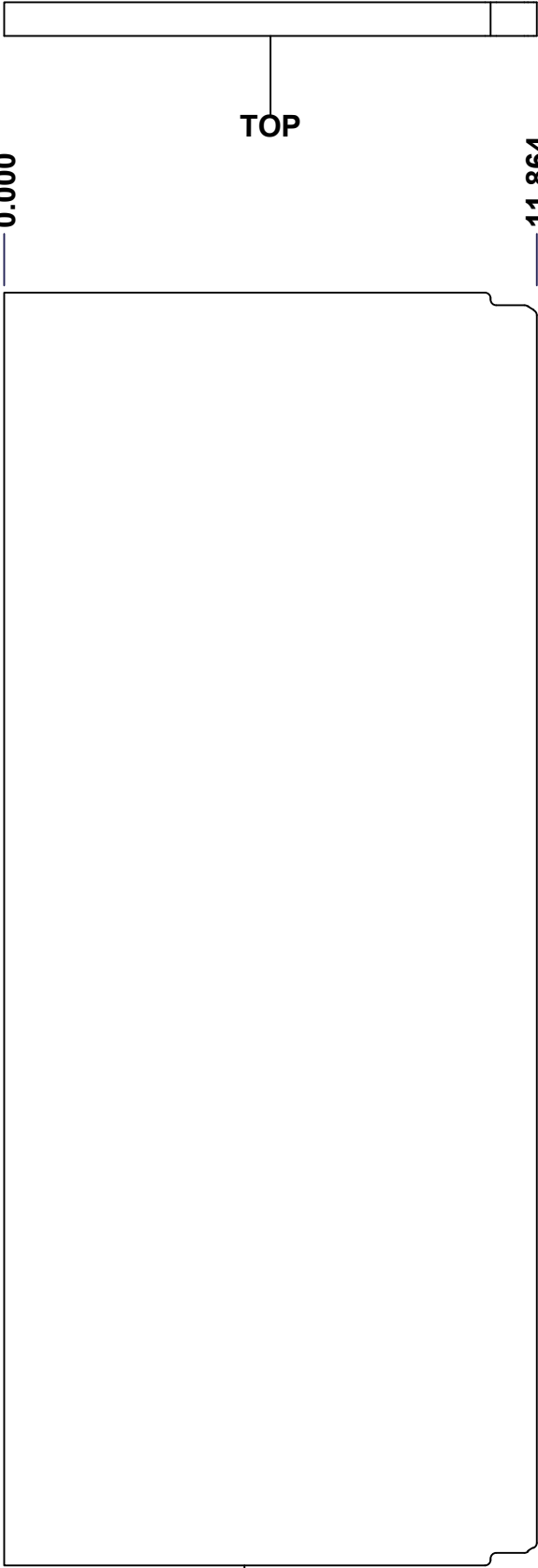
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



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Isometric View

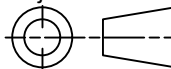


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESQT 30" x 30" Left Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESQT303012THI-LS

Rev.

12
0

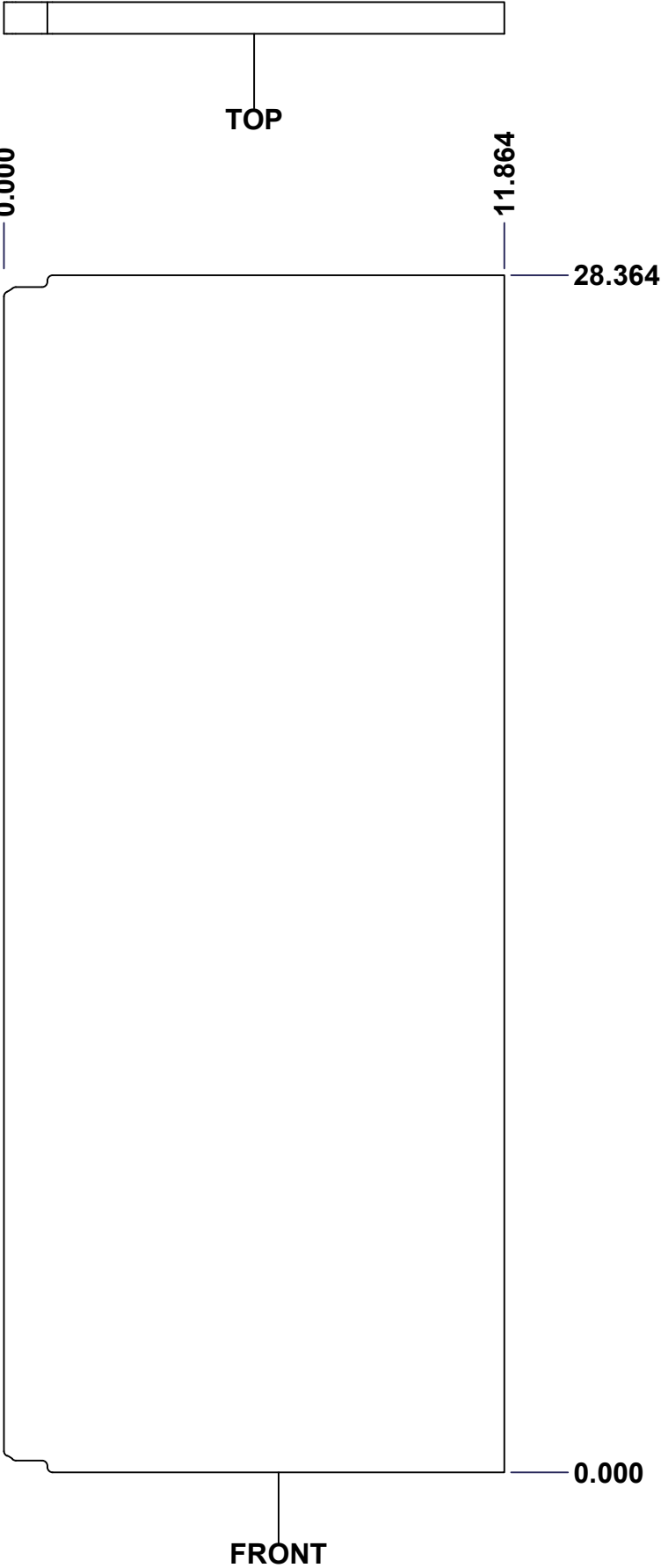
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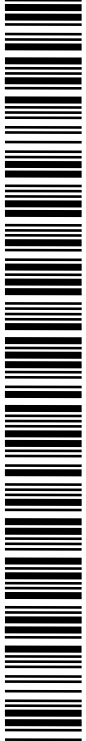
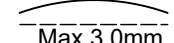
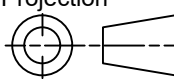
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



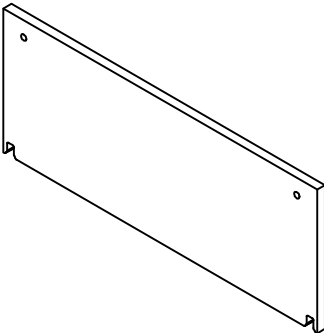
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No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESQT 30" x 30" Right Insulation			Detail Rev.
Part Number Numéro Pièce			Rev.
5412ESQT303012THI-RS			13
			16

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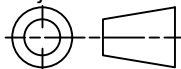
Isometric View

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Flatness
Aplatissement

Max 3.0mm

Projection



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Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschene

Material
Matière

Polyisocyanurate

Color	Couleur
-------	---------

Aluminum

Description

5412ESQT 30" x 30" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT303012THI-BT

Rev.

O

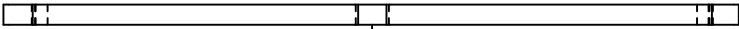
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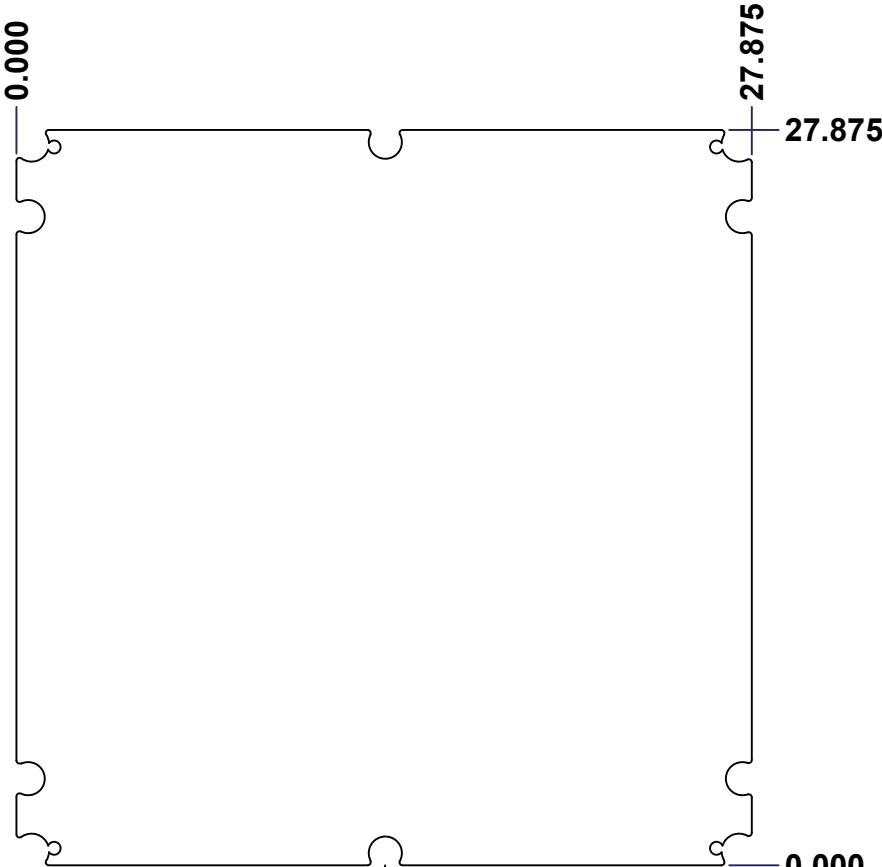
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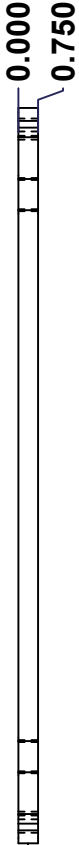
Tolérance $\pm 1/32$ " sauf spécification contraire



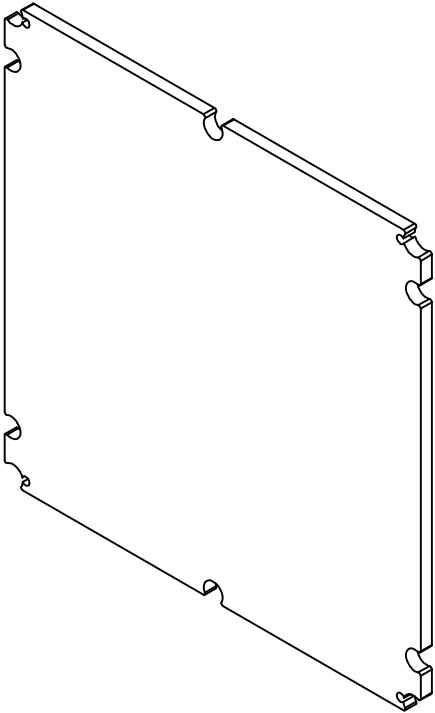
TOP



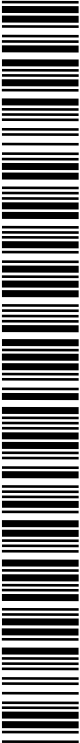
FRONT



RIGHT



Isometric View

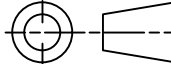


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière

Polyisocyanurate

Color Couleur

Aluminum

Finish

Fini

N/A

Description

5412ESQT 30" x 30" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT303012THI-C

Rev.

16

0

16

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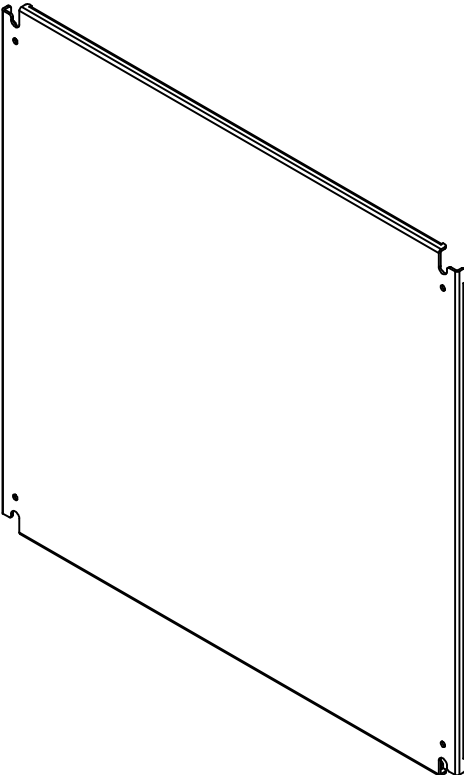
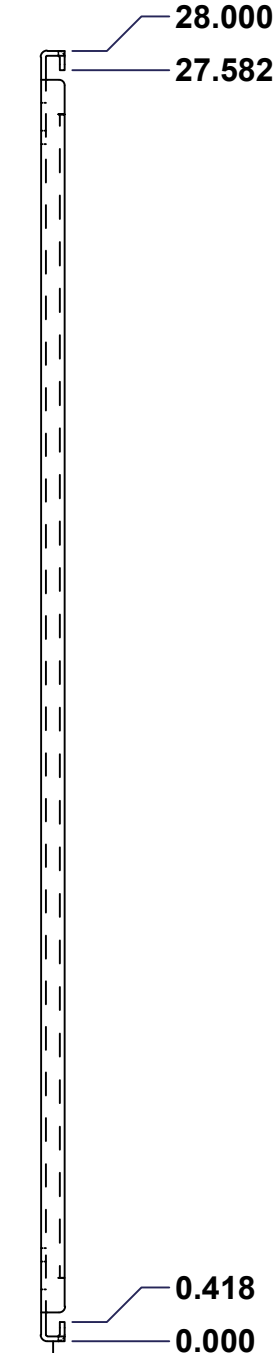
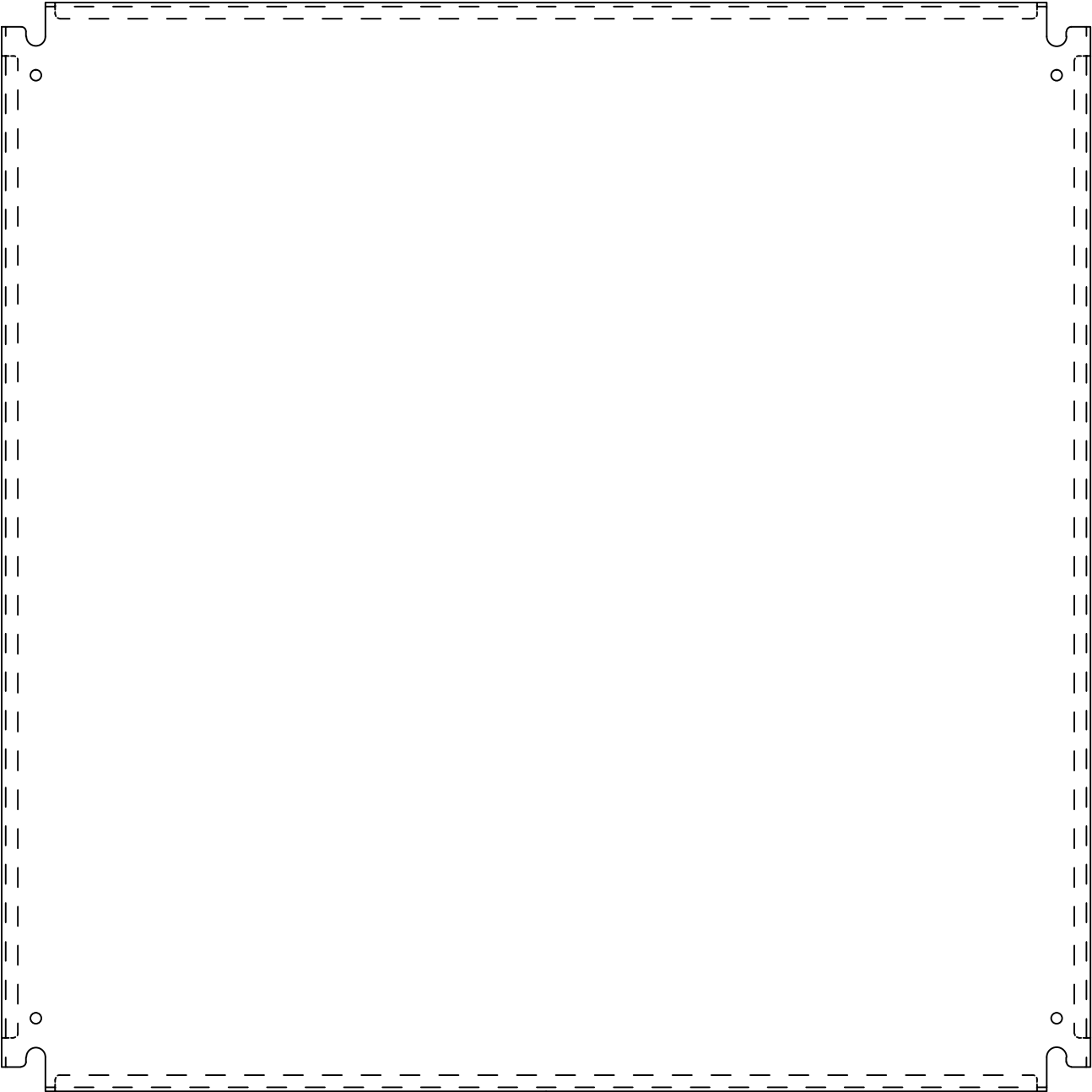
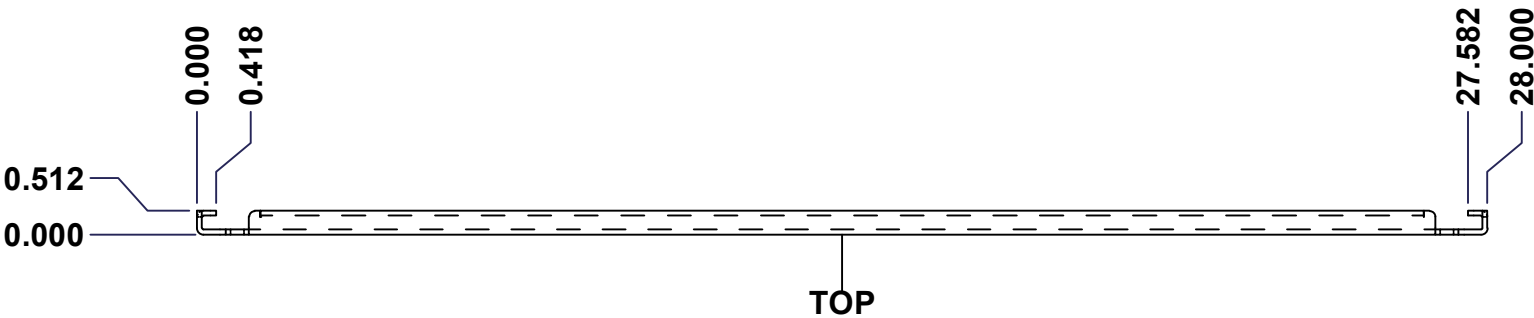
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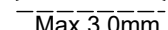
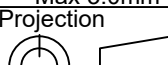
Tolerance $\pm 1/32"$ unless otherwise specified

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Tolérance $\pm 1/32''$ sauf spécification contraire



Isometric View

		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client Drawn By Dessiné Par Material Matière		BoxCad Date 23-Jan-07	
See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP3030G		Rev. 0	1 2

1	881 SP3030G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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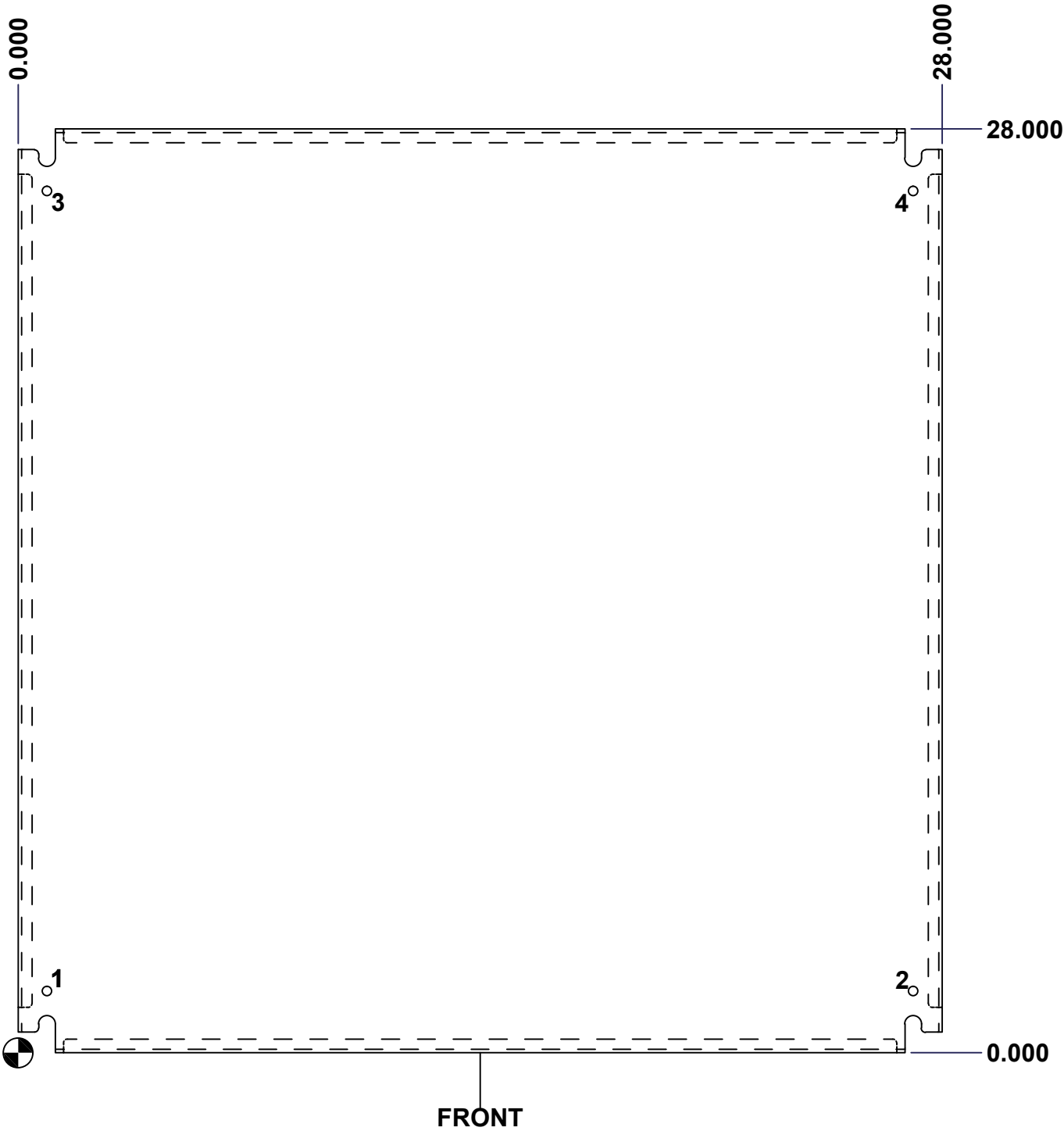
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

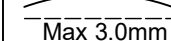
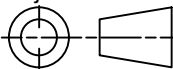
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	27.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

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Customer Client				Projection 	
Drawn By Dessiné Par BoxCad				Date 23-Jan-07	
Material Matière See Part List					
Color Couleur See Part List			Finish Fin See Part List		
Description 881 SP - Inner Panel				Detail Rev.	
Part Number Numéro Pièce 881 SP3030G				Rev. 2 0 2	

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