

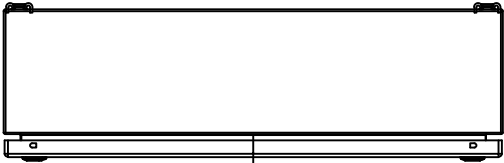
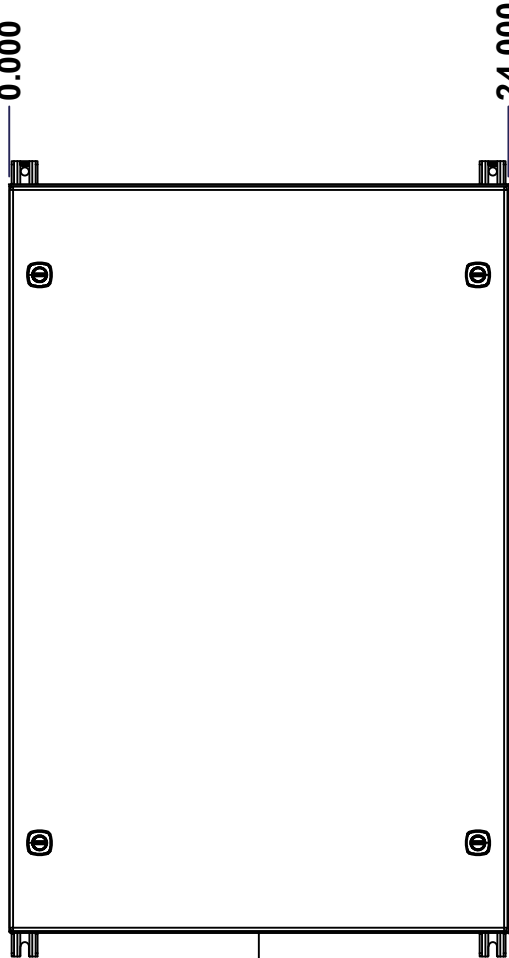
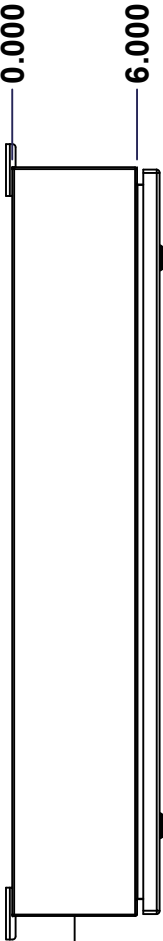
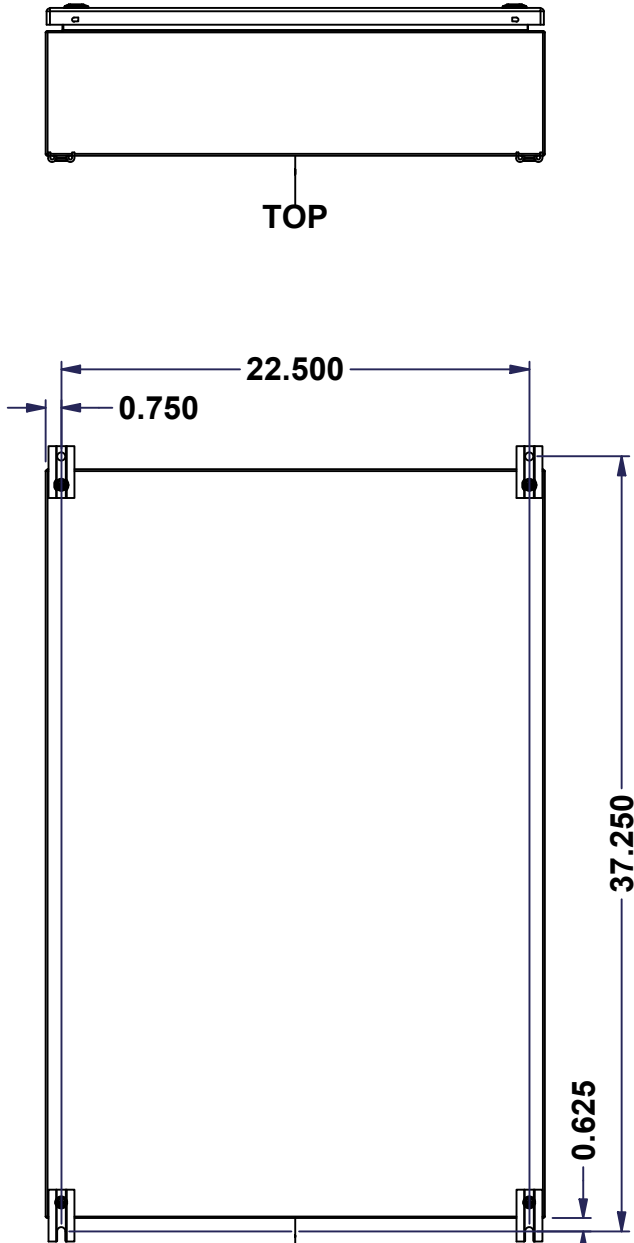
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Tolerance ±1/32" unless otherwise specified

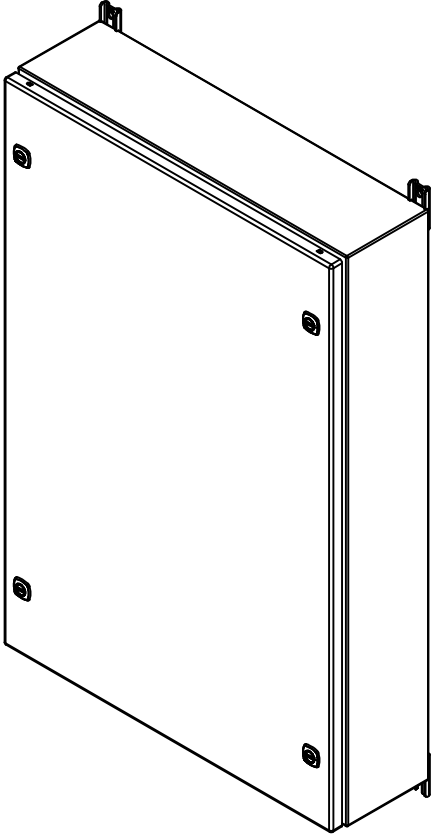
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Tolérance ±1/32" sauf spécification contraire

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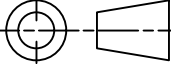


No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 14-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESQT 36" x 24" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT362406TH			

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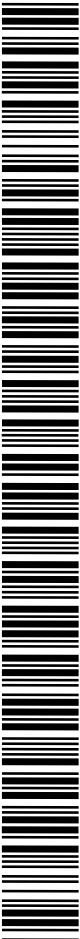
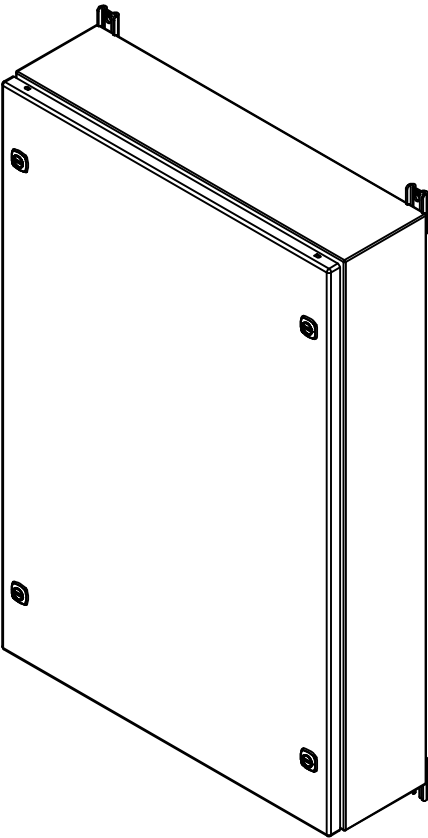
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

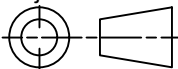


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 14-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5412ESQT 36" x 24" x 6" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESQT362406TH	0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3624G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT362406THC	0	5412ESQT 36" x 24" Cover
1	5412ESQT362406THB	0	5412ESQT 36" x 24" x 6" Body
Qty	Part Number	Rev	Description
Parts List			

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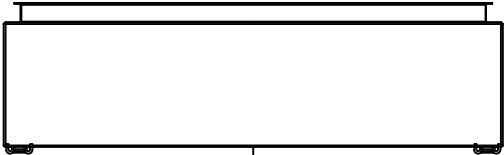
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Tolerance ±1/32" unless otherwise specified

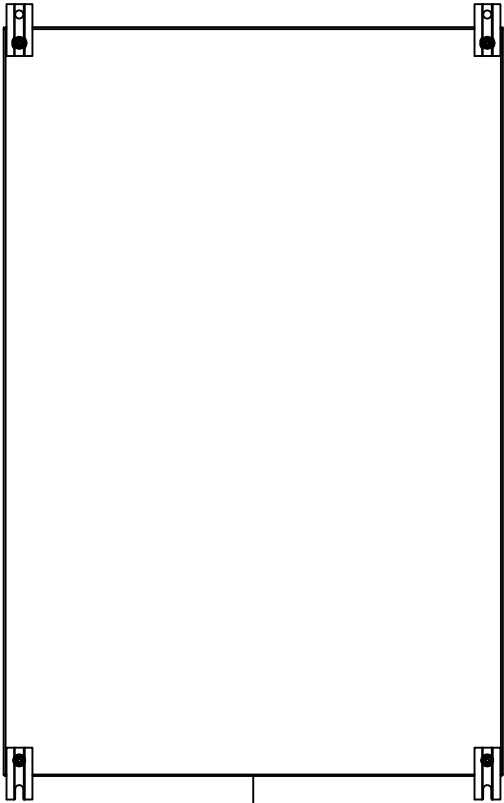
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Tolérance ±1/32" sauf spécification contraire

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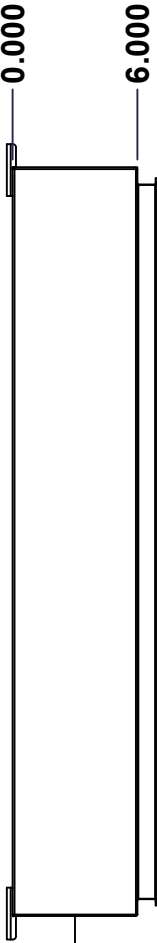
TOP



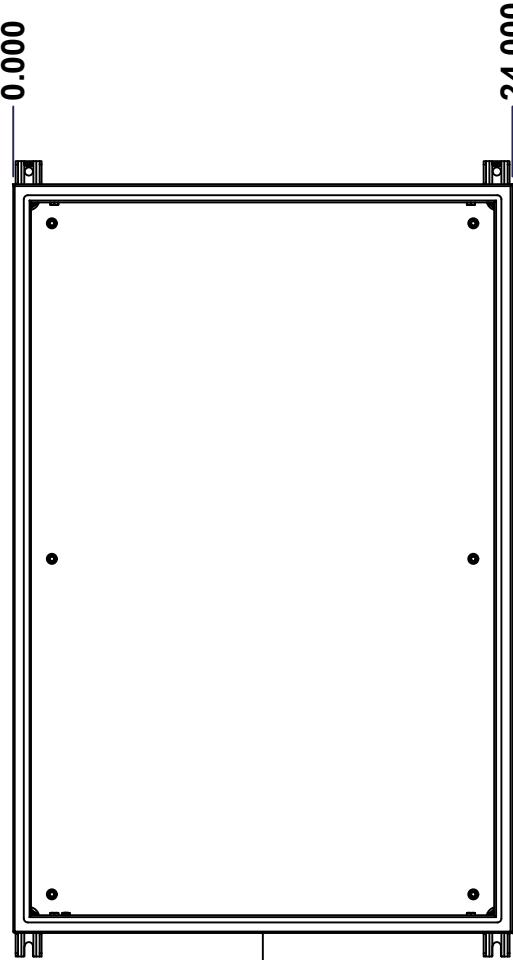
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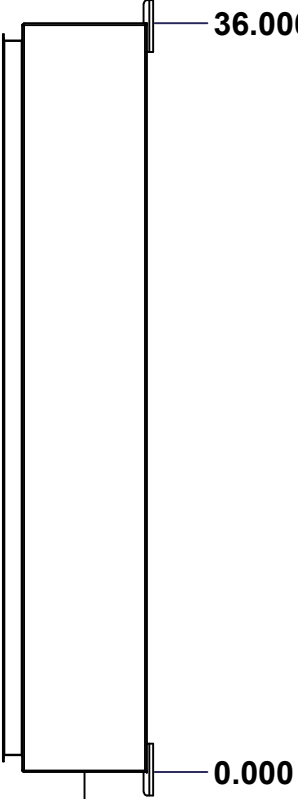
BOTTOM



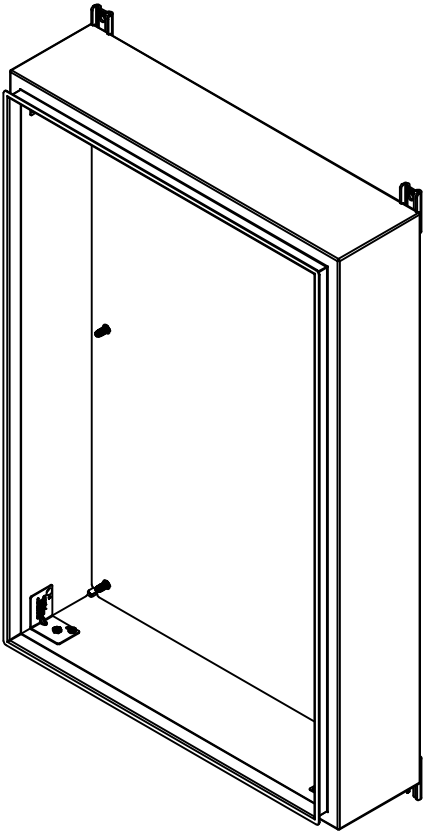
LEFT



FRONT



RIGHT



Isometric View

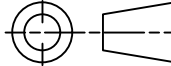


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5412ESQT 36" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362406THB

Rev.
3

0

16

SEE BILL OF MATERIAL ON LAST PAGE

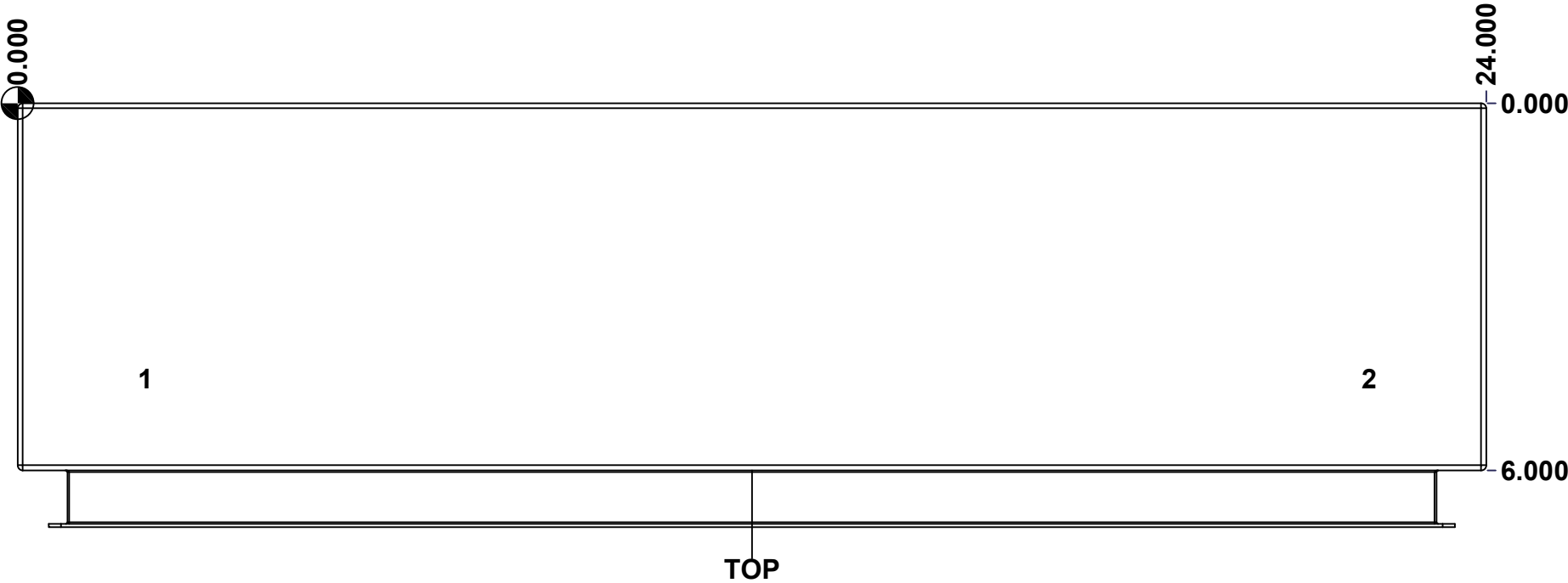
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Tolerance ±1/32" unless otherwise specified

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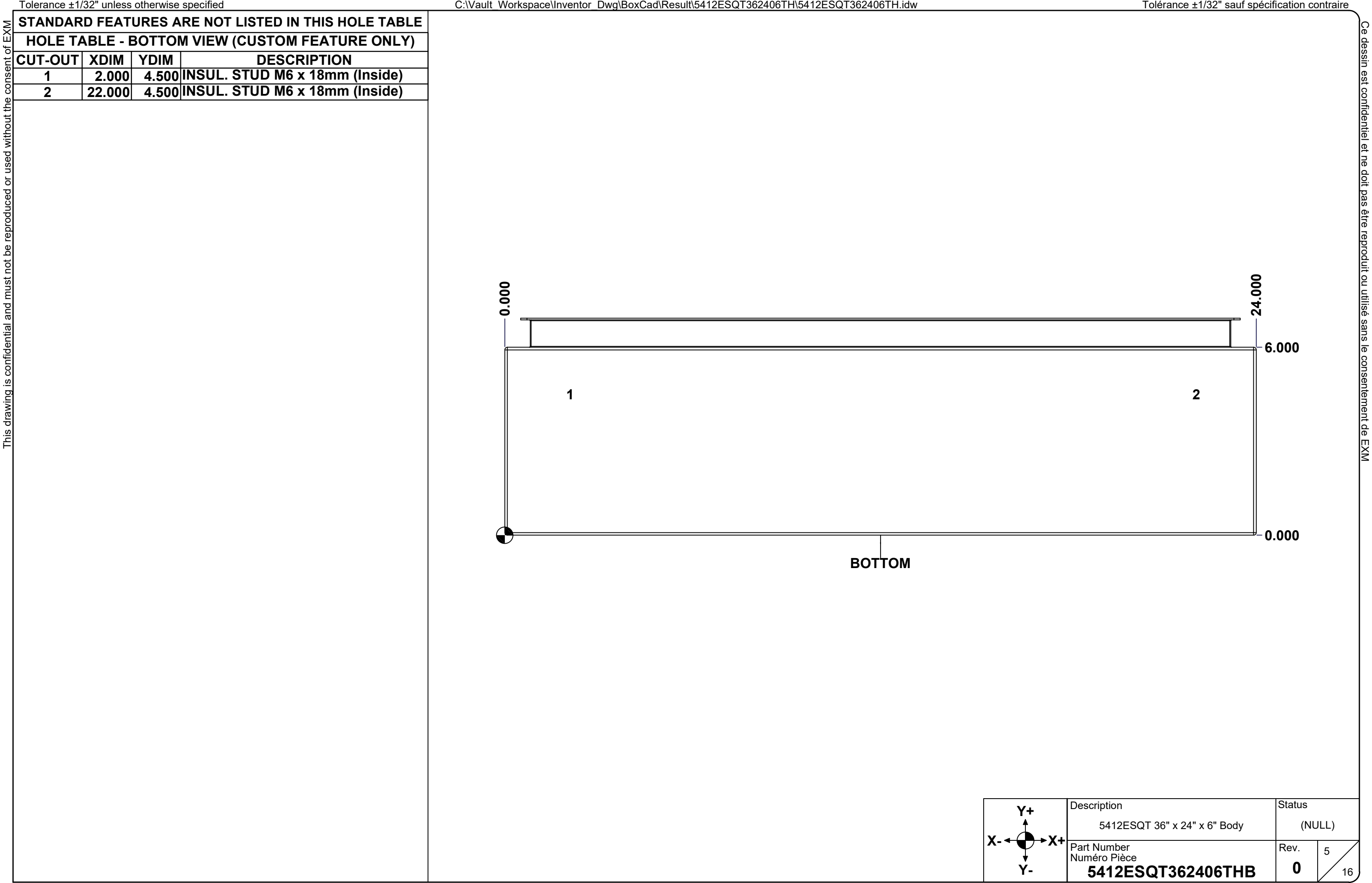
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 36" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT362406THB	0	16

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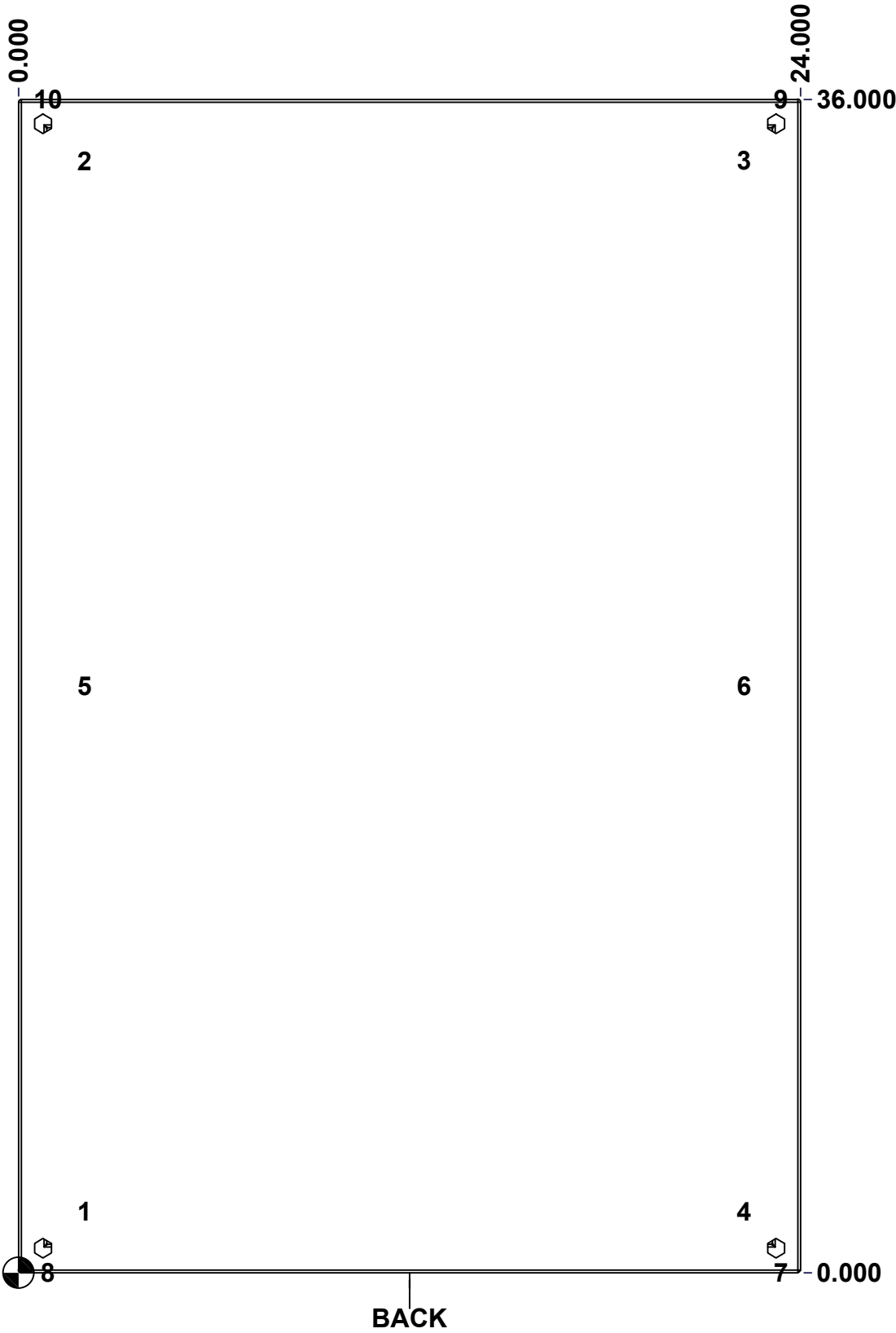
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	23.250	36.000	FOOT 885 ESMF3_CLOSE
10	0.750	36.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 36" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT362406THB	0	16

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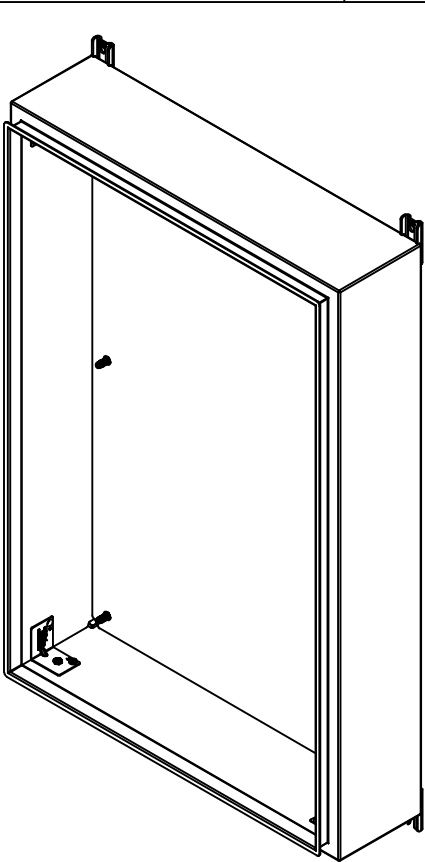
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Tolerance ±1/32" unless otherwise specified

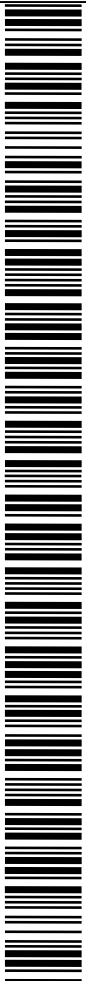
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT362406THI-RS	0	5412ESQT 36" x 24" Right Insulation
1	5412ESQT362406THI-LS	0	5412ESQT 36" x 24" Left Insulation
1	5412ESQT362406THI-BT	0	5412ESQT 36" x 24" Top and Bottom Insulation
1	5412ESQT362406THI-TP	0	5412ESQT 36" x 24" Top and Bottom Insulation
1	5412ESQT362406THI-B	0	5412ESQT 36" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT362406THB-P	0	5412ESQT 36" x 24" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

14-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 36" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362406THB

Rev.

7

16

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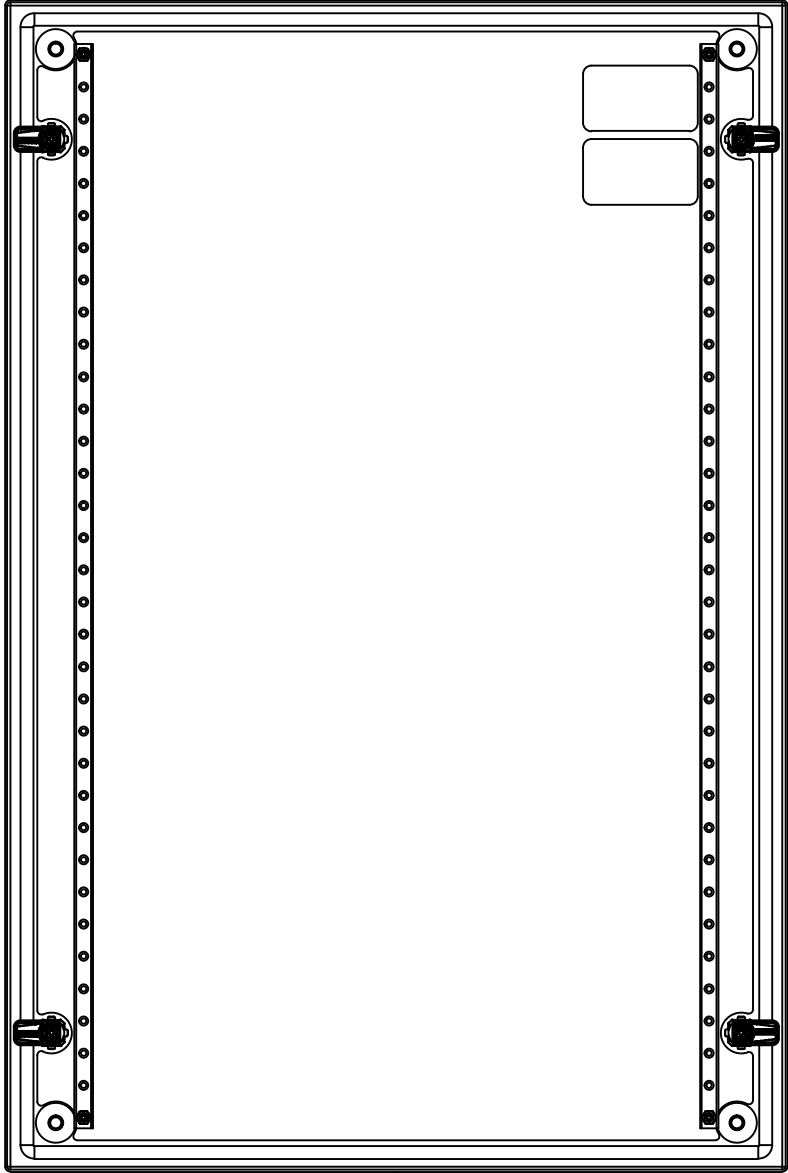
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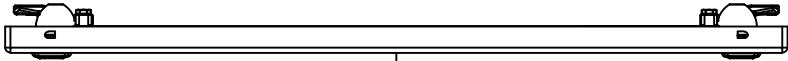
Tolérance ±1/32" sauf spécification contraire



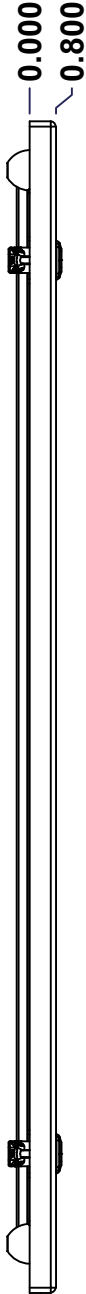
TOP



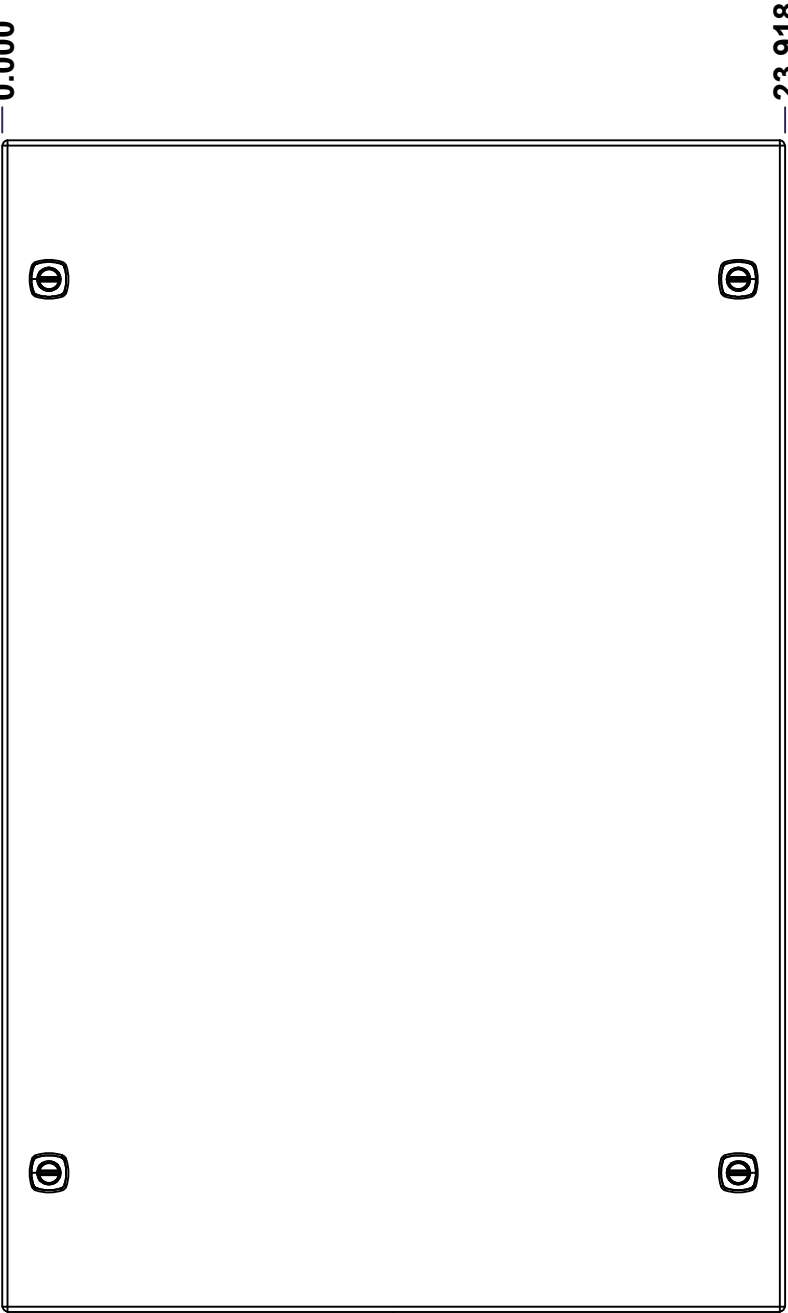
BACK



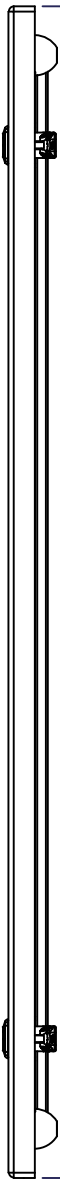
BOTTOM



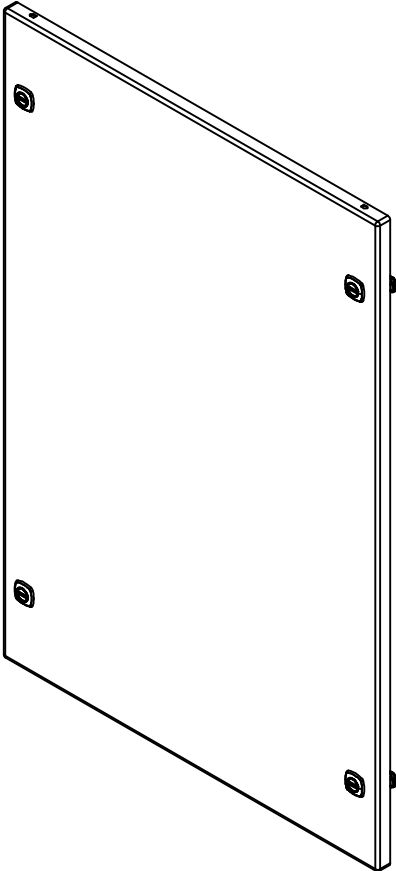
LEFT



FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par

		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	
Finish Fin		Smooth	
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	
5412ESQT 36" x 24" Cover		8	
SEE BILL OF MATERIAL ON LAST PAGE		0	
5412ESQT362406THC		16	

		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	
Finish Fin		Smooth	
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	
5412ESQT 36" x 24" Cover		8	
SEE BILL OF MATERIAL ON LAST PAGE		0	
5412ESQT362406THC		16	

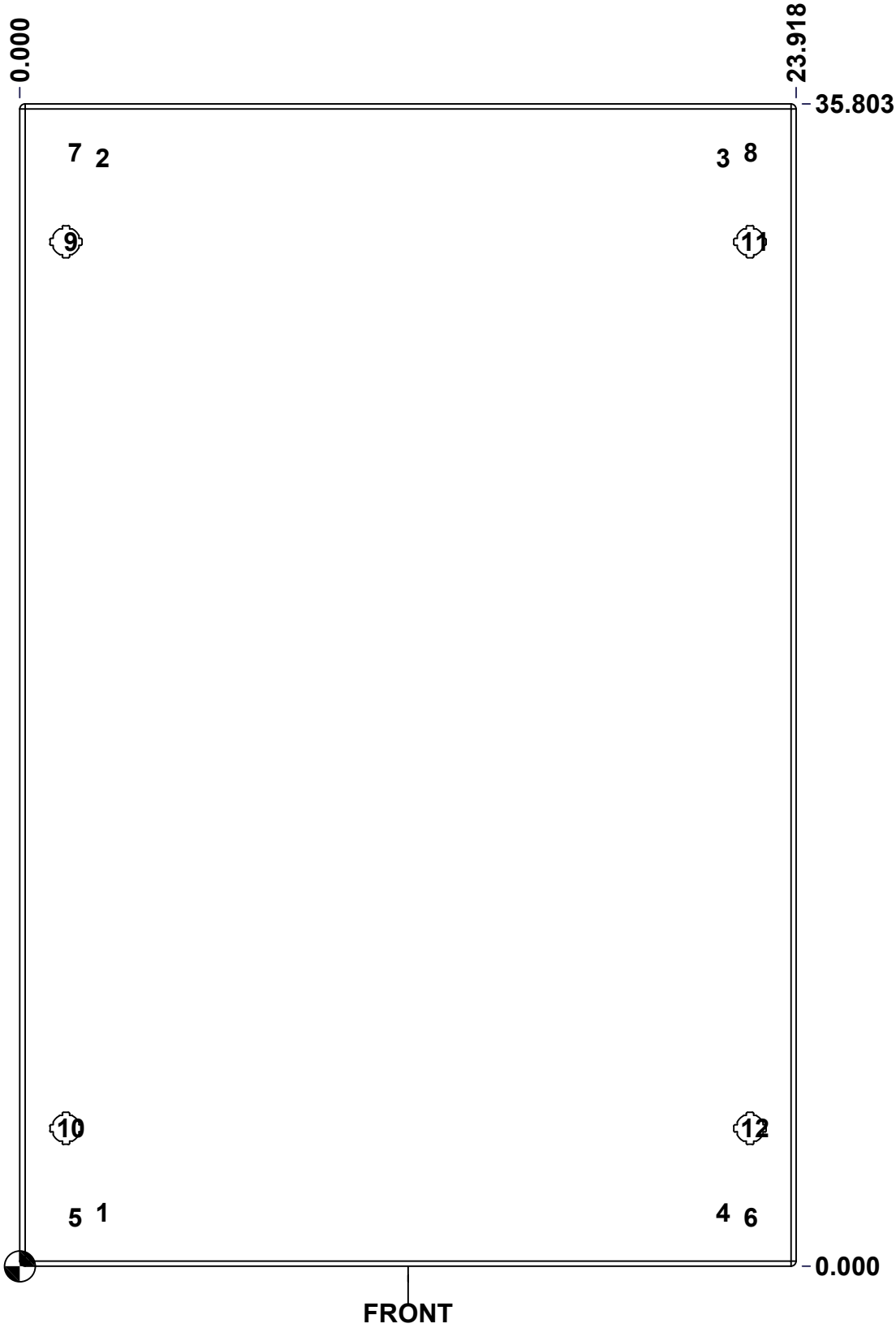
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.661	STUD M6 x 18mm (Inside)
2	2.401	34.142	STUD M6 x 18mm (Inside)
3	21.517	34.142	STUD M6 x 18mm (Inside)
4	21.517	1.661	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	34.303	STUD M6 x 18mm (Inside)
8	22.368	34.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	31.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	22.494	31.553	880 SCQ4-SL
12	22.494	4.250	880 SCQ4-SL



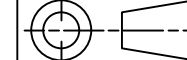
	Description	Status	
	5412ESQT 36" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT362406THC	0	16

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Flatness	Aplatissement
----------	---------------

Projection



Date	
------	--

Date	14-Jul-23
------	-----------

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

ni	Smooth
1	0.000000
2	0.000000
3	0.000000
4	0.000000
5	0.000000
6	0.000000
7	0.000000
8	0.000000
9	0.000000
10	0.000000
11	0.000000
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100	0.000000

Detail Rev.

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10

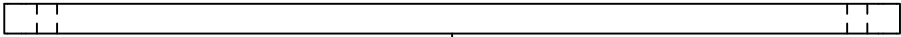
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESQT362406THI-C	0	5412ESQT 36" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT362406THG	0	5412ESQT 36" x 24" Cover Gasket Part
1	5412ESQT362406THC-P	0	5412ESQT 36" x 24" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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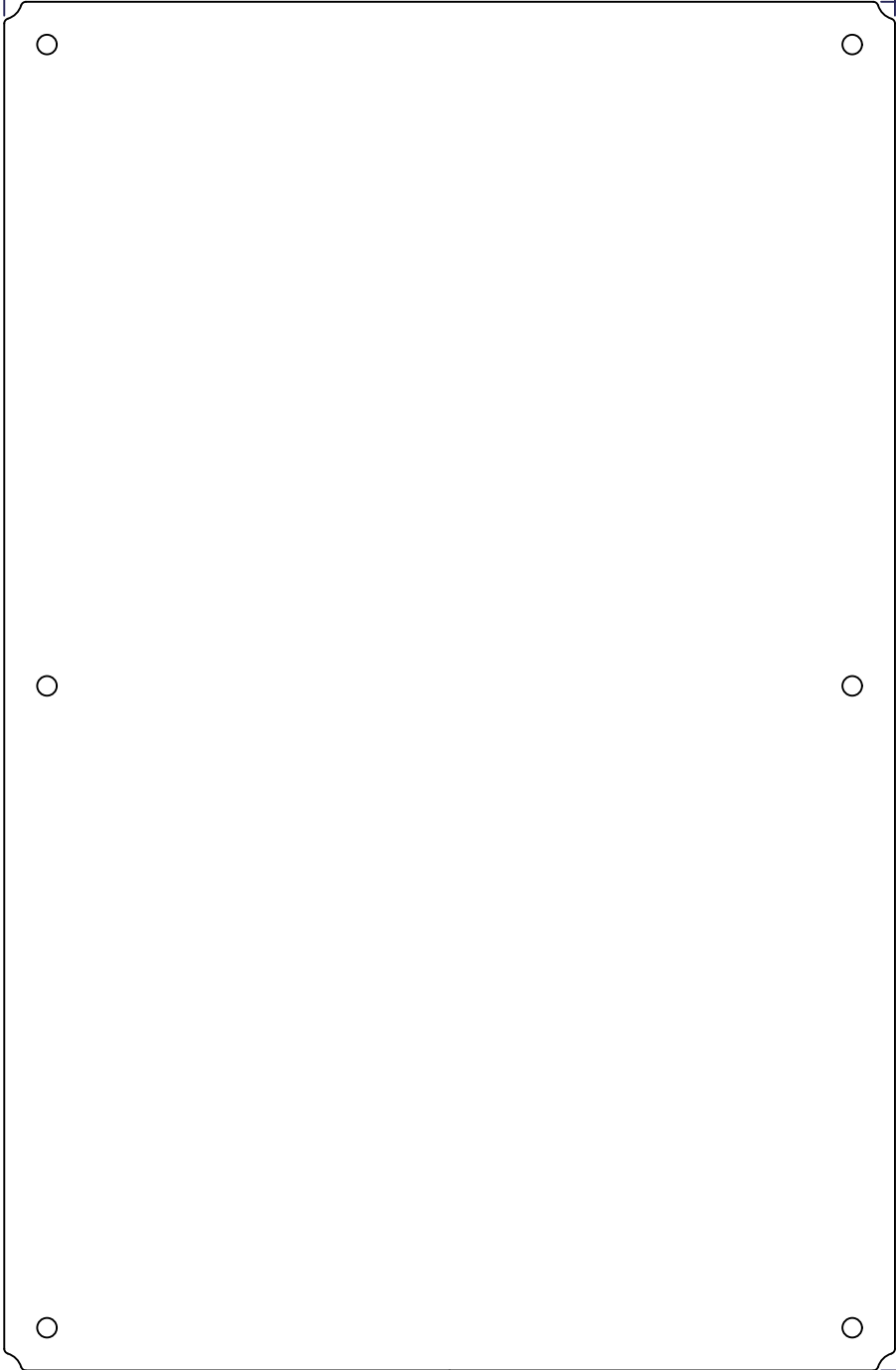
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

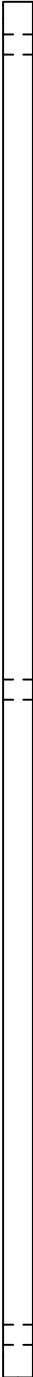


TOP



FRONT

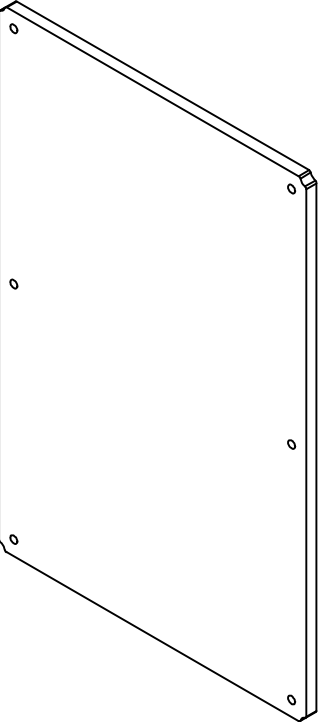
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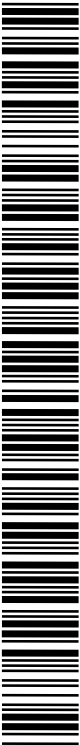
RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

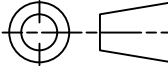


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Flatness
Aplatissement

Max 3.0mm

Projection

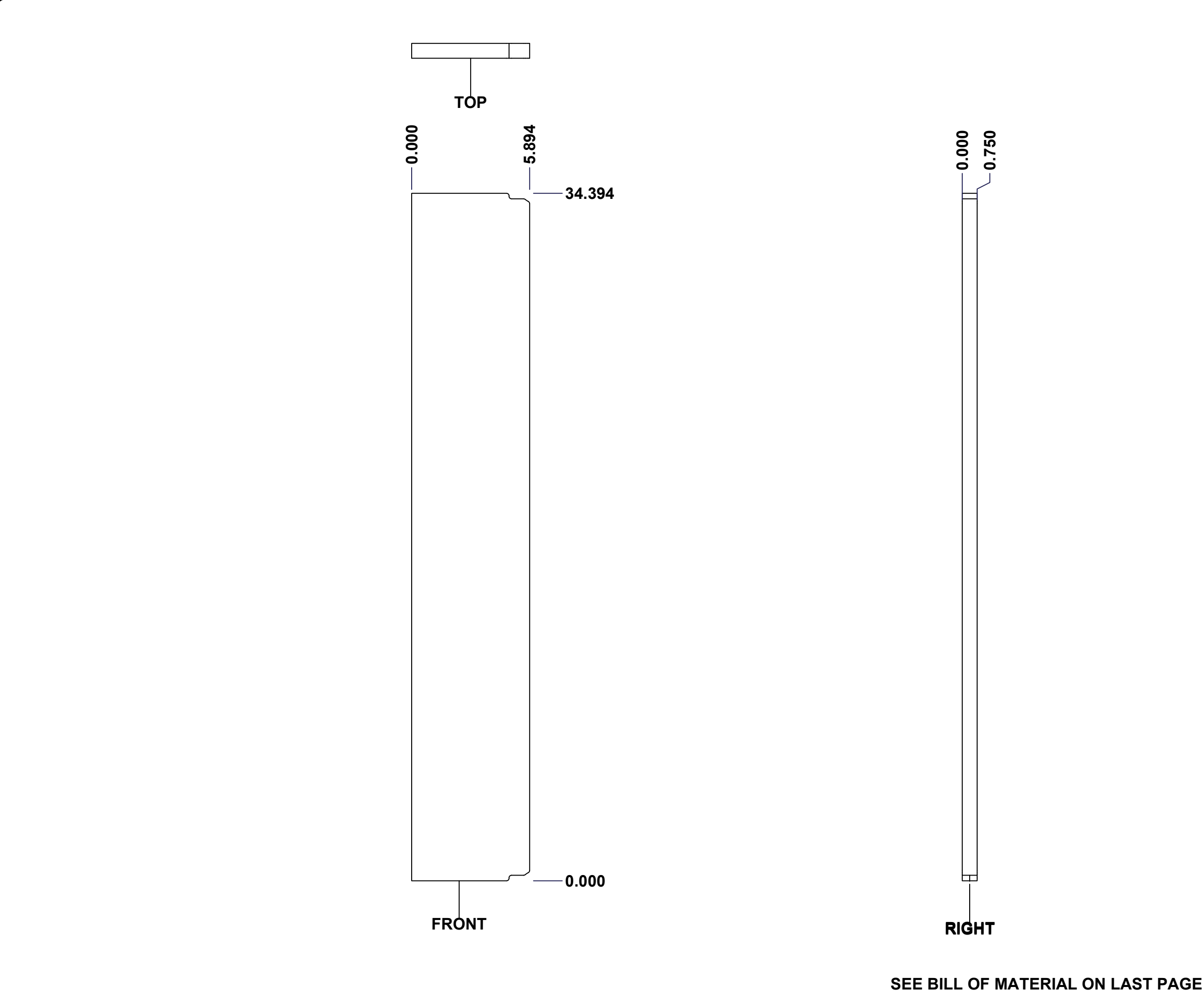


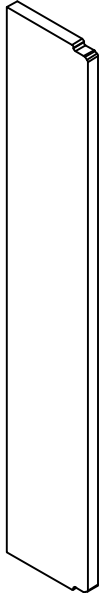
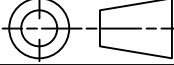
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 36" x 24" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESQT362406THI-B		0	16

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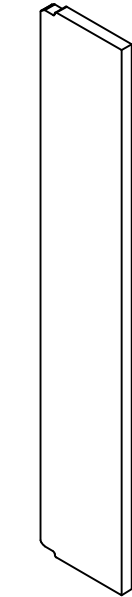
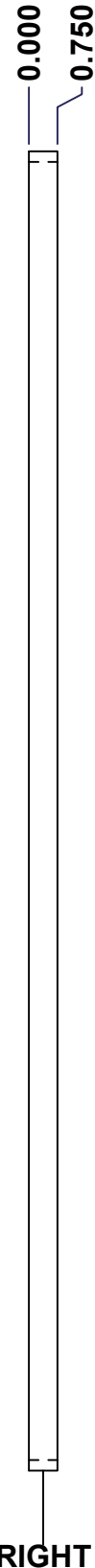
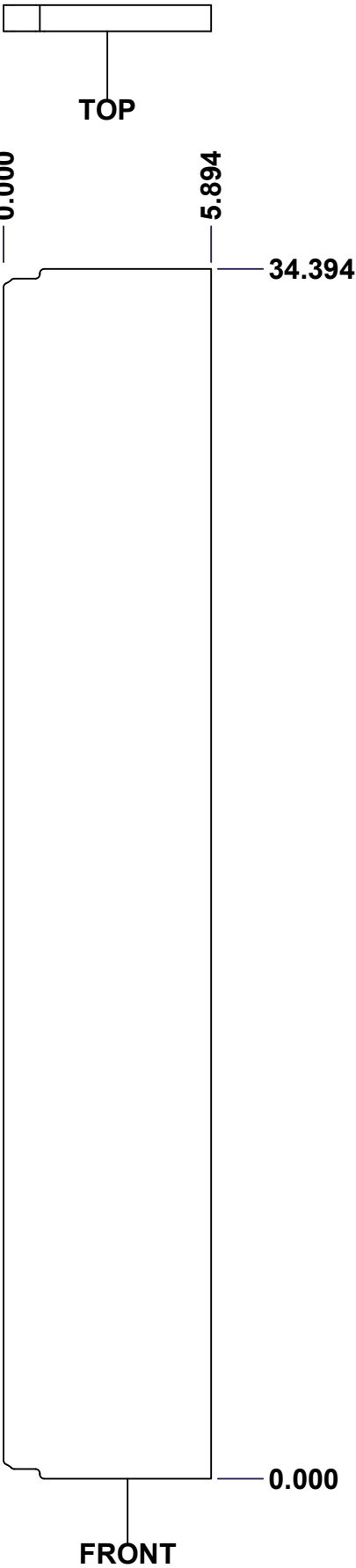
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No.	Revisions	Date	By/Par
 Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 36" x 24" Left Insulation			
Part Number Numéro Pièce			Rev. 12
5412ESQT362406THI-LS			0 16

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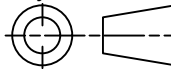


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 36" x 24" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362406THI-RS

Rev.

13

0

16

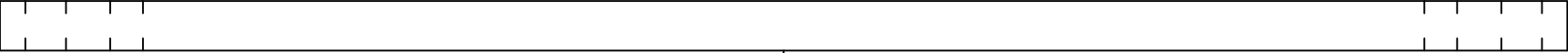
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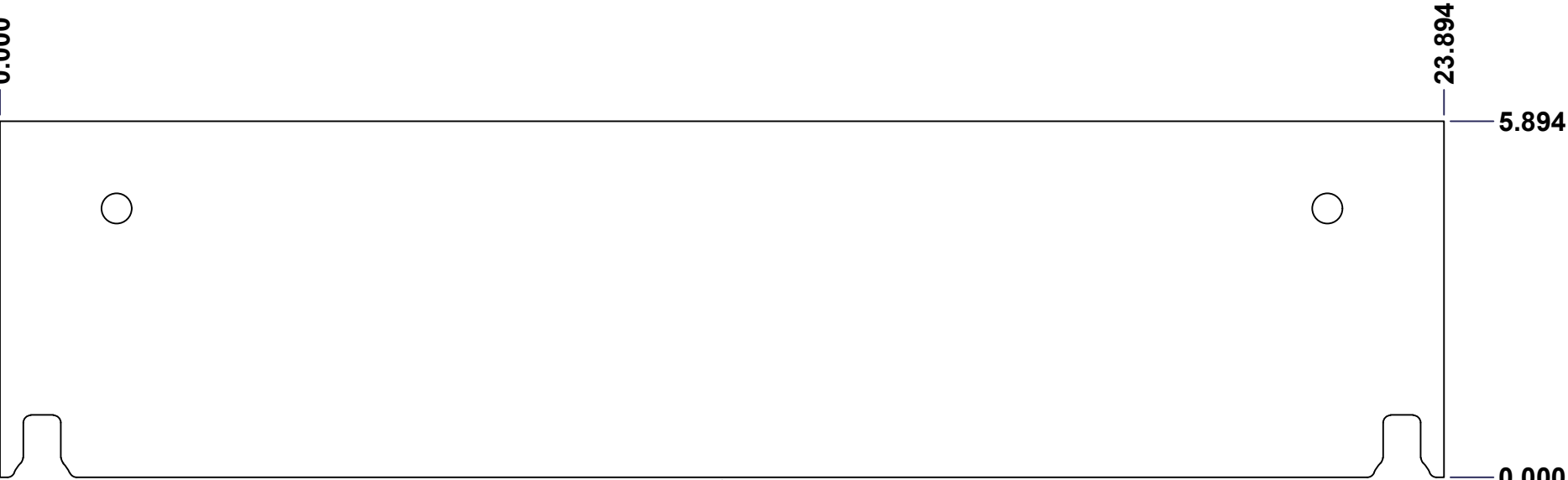
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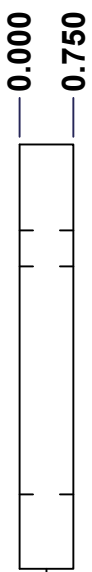
Tolérance ±1/32" sauf spécification contraire



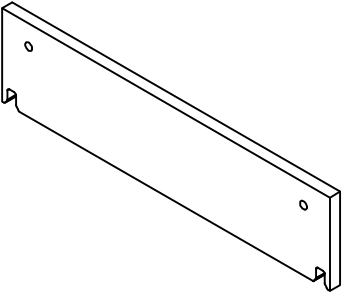
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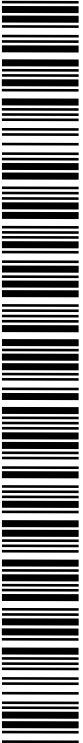
FRONT



RIGHT



Isometric View

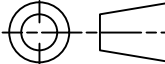


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière Polyisocyanurate

Color
Couleur Aluminum

Finish
Fini N/A

Description
5412ESQT 36" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce 5412ESQT362406THI-TP

Rev. 14

0

16

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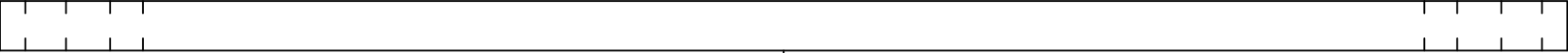
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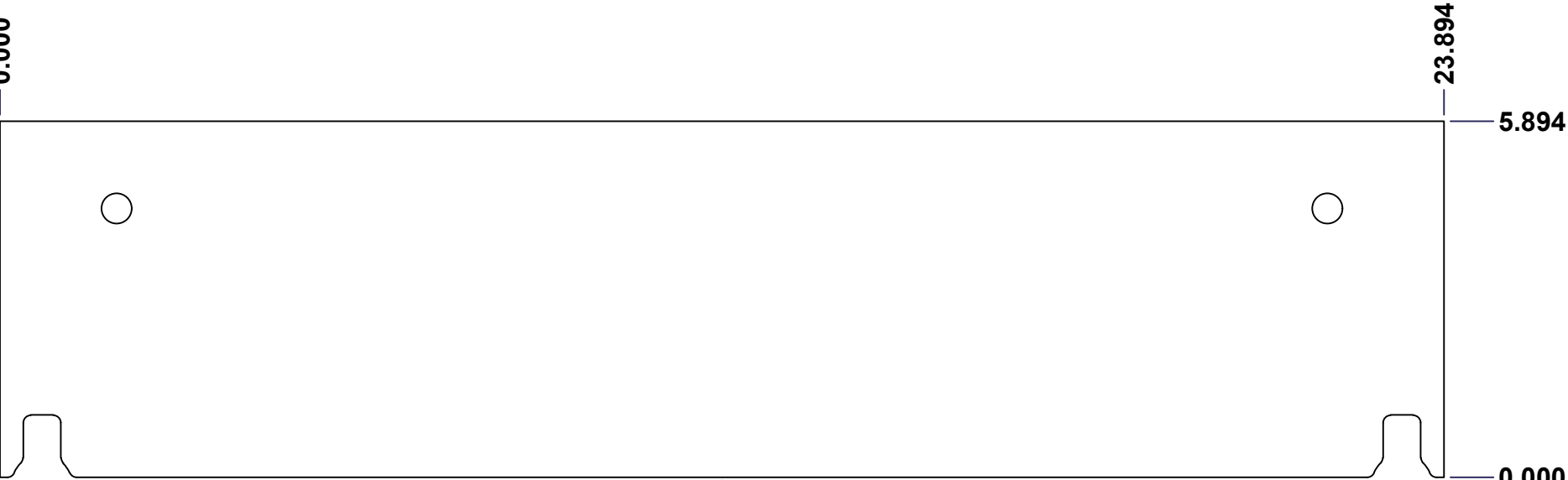
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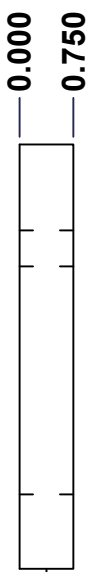
Tolérance ±1/32" sauf spécification contraire



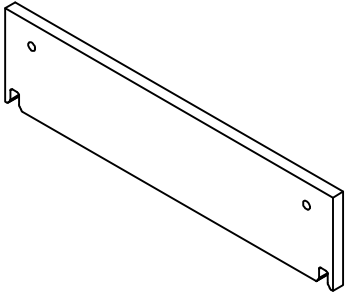
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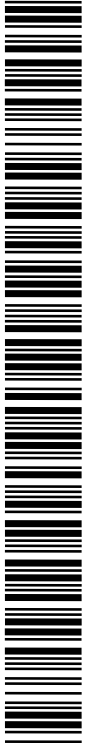
FRONT



RIGHT



Isometric View



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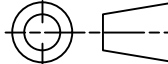


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 36" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362406THI-BT

Rev.

15

0

16

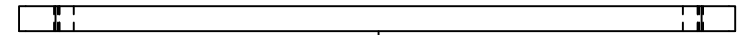
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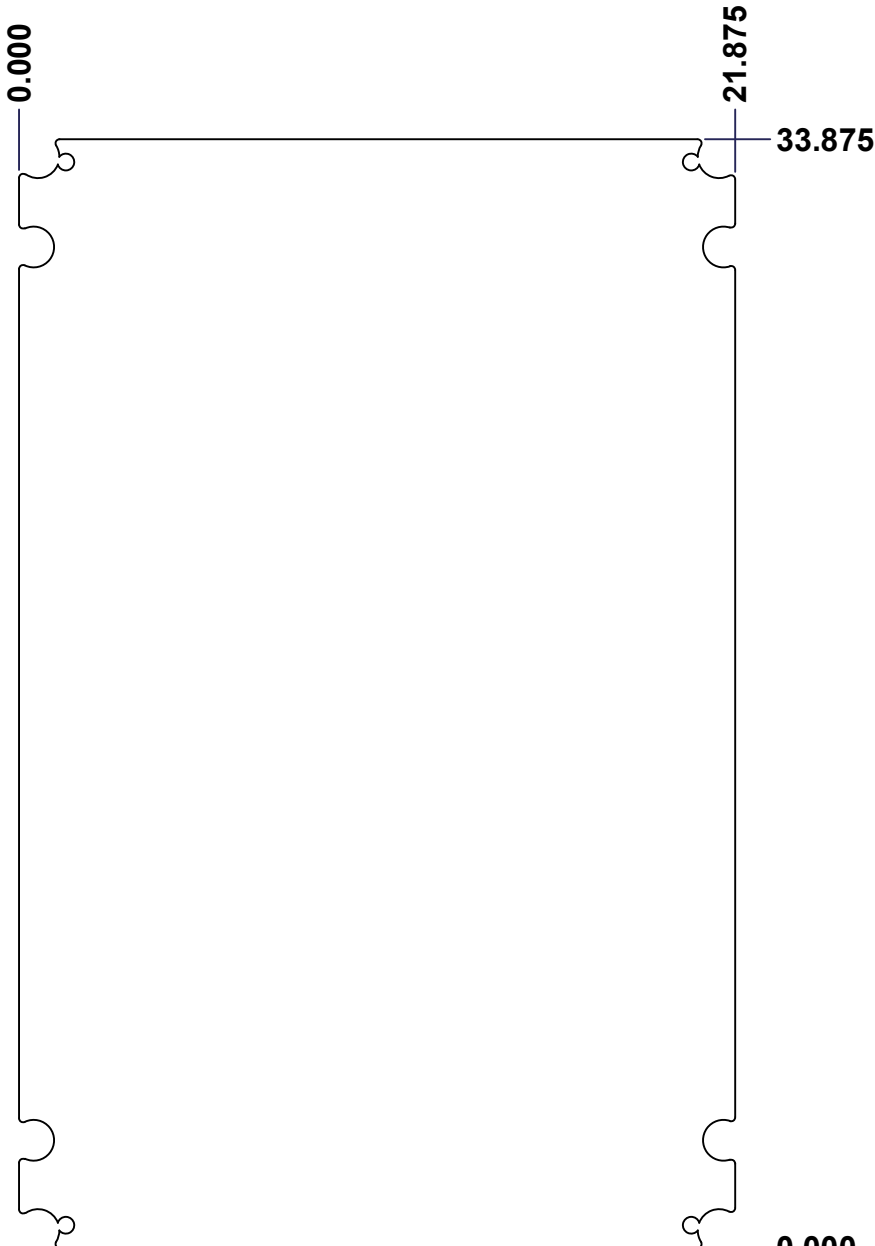
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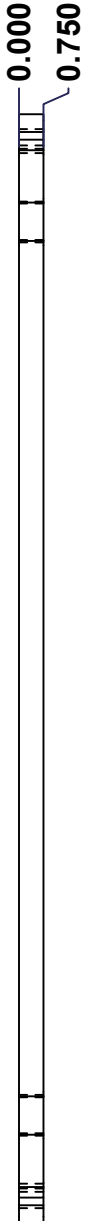
Tolérance ±1/32" sauf spécification contraire



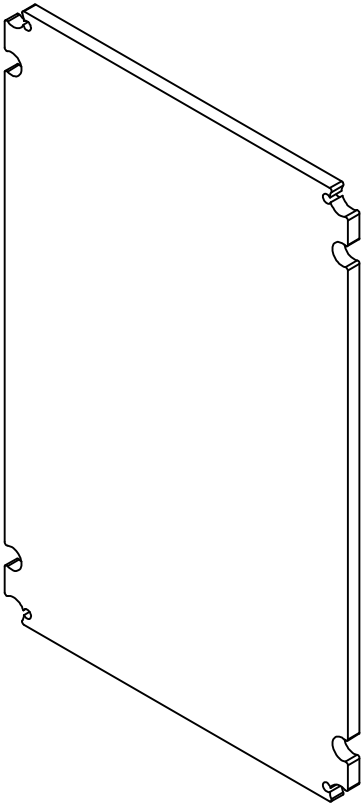
TOP



FRONT



RIGHT



Isometric View



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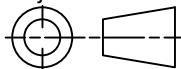


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 36" x 24" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362406THI-C

Rev.

16

0

16

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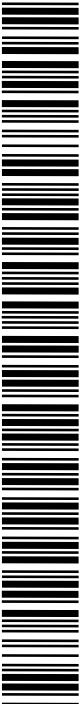
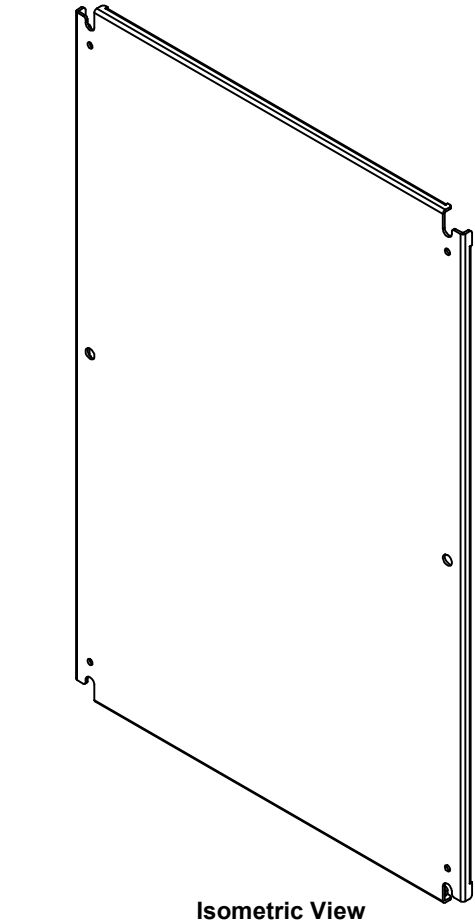
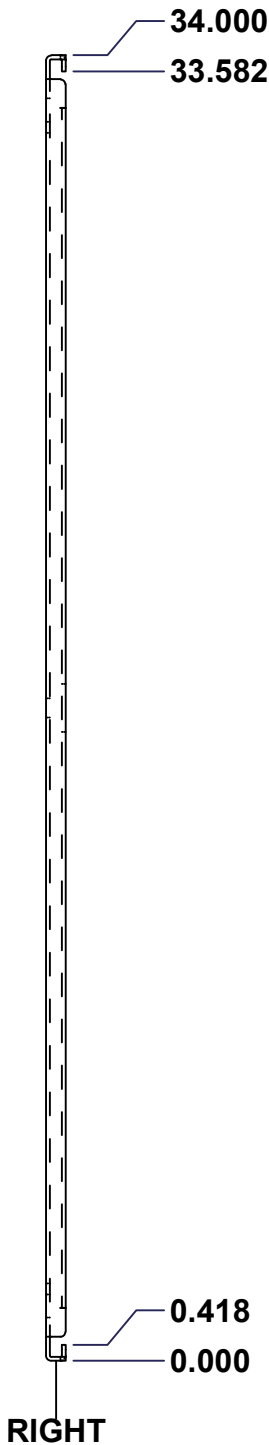
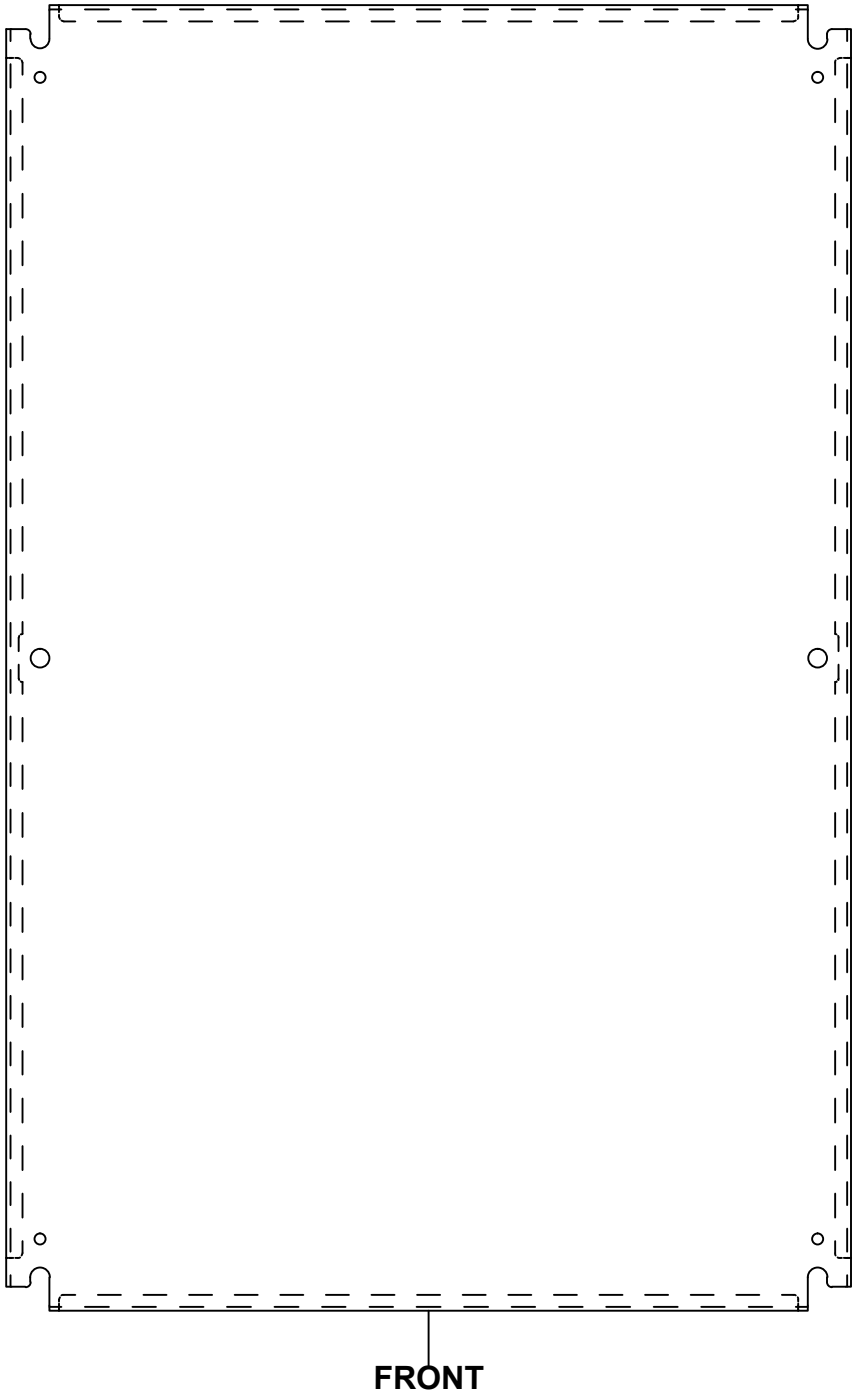
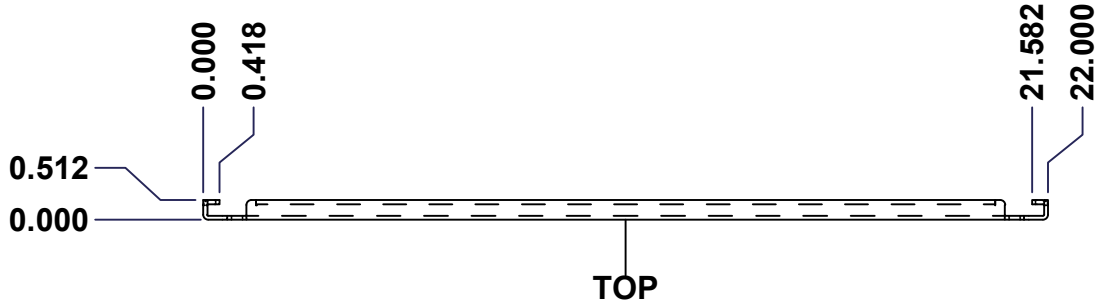
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Tolerance $\pm 1/32$ " unless otherwise specified

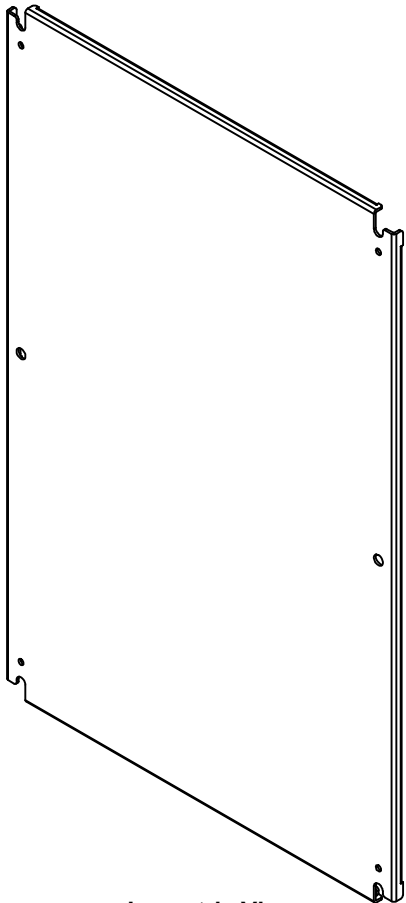
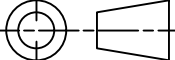
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Tolérance $\pm 1/32$ " sauf spécification contraire

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1	881 SP3624G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP3624G			Rev. 0
			1 2

