

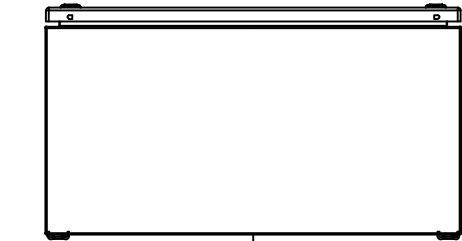
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Tolerance ±1/32" unless otherwise specified

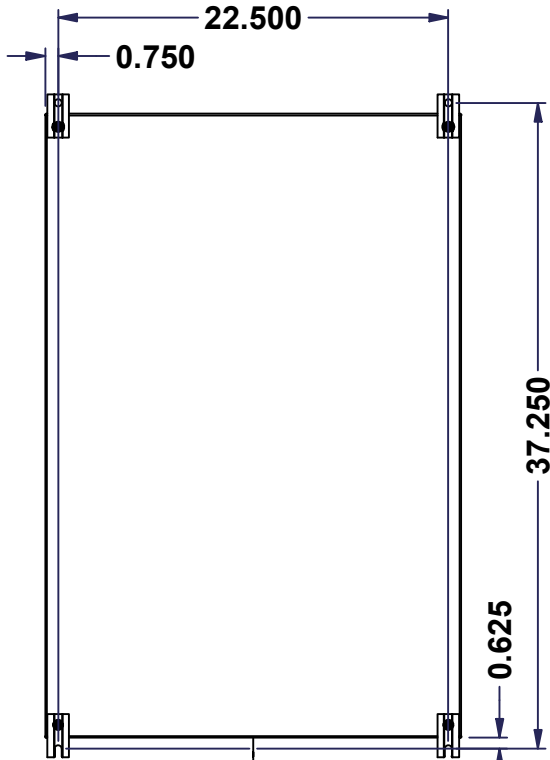
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Tolérance ±1/32" sauf spécification contraire

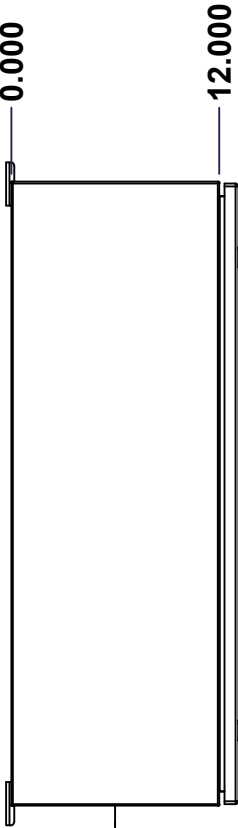
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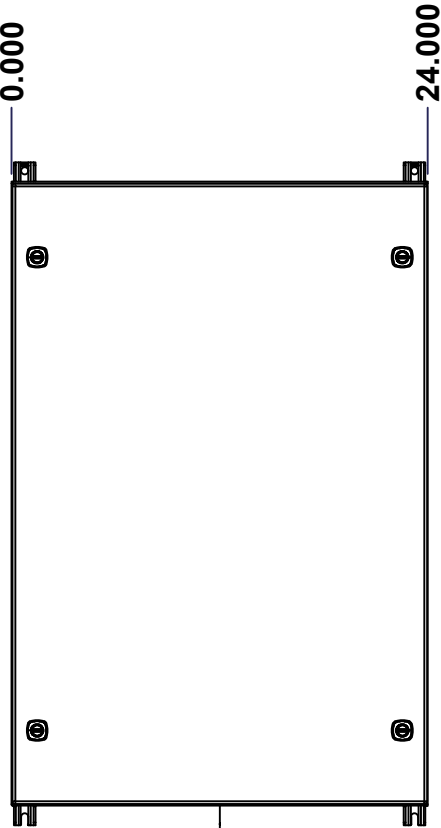
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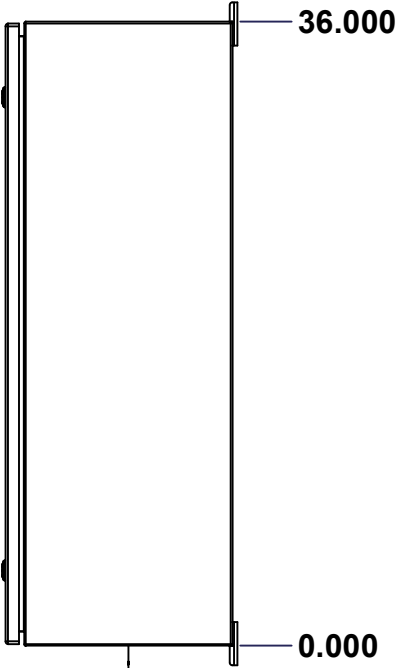
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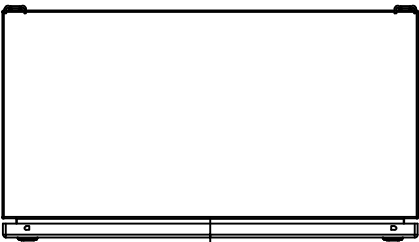
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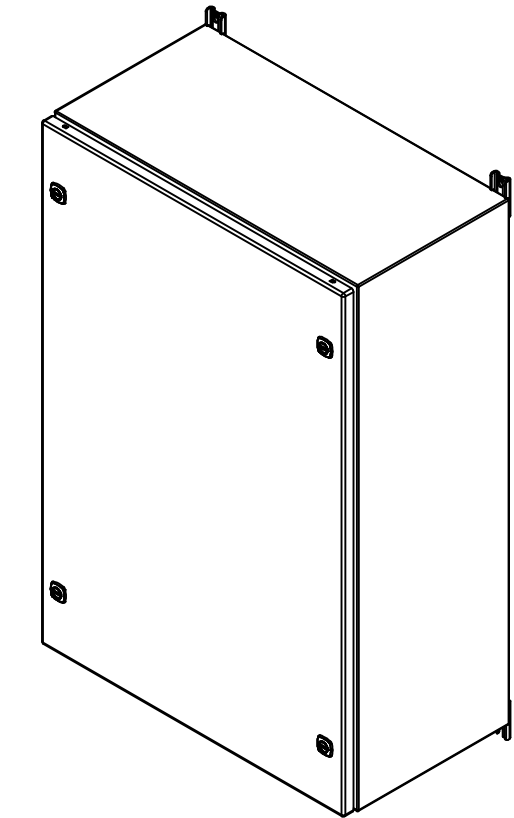
FRONT



RIGHT



BOTTOM



Isometric View

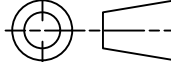


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description
5412ESQT 36" x 24" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce
5412ESQT362412TH

Rev.
0

1
16

SEE BILL OF MATERIAL ON LAST PAGE

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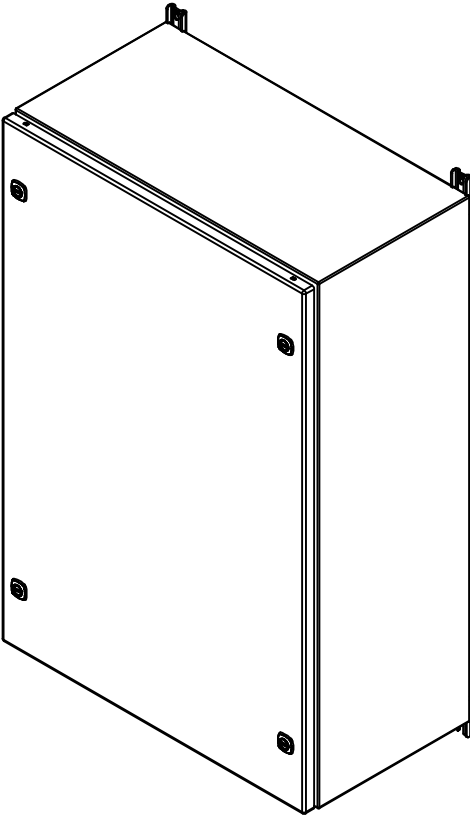
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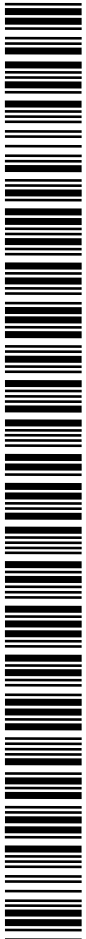
Tolérance $\pm 1/32"$ sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par

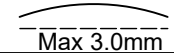


Isometric View



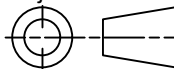
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Flatness	Aplatissement
----------	---------------



Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date _____

14-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Colo

Asa-61 Grey

Finish

Smooth

Description

5412ESQT 36" x 24" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362412TH

Rev.

0

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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3624G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT362412THC	0	5412ESQT 36" x 24" Cover
1	5412ESQT362412THB	0	5412ESQT 36" x 24" x 12" Body
Qty	Part Number	Rev	Description
Parts List			

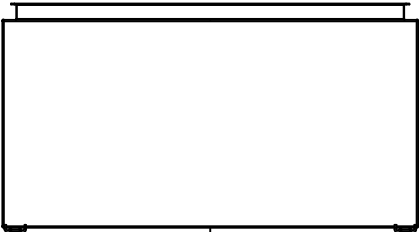
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Tolerance ±1/32" unless otherwise specified

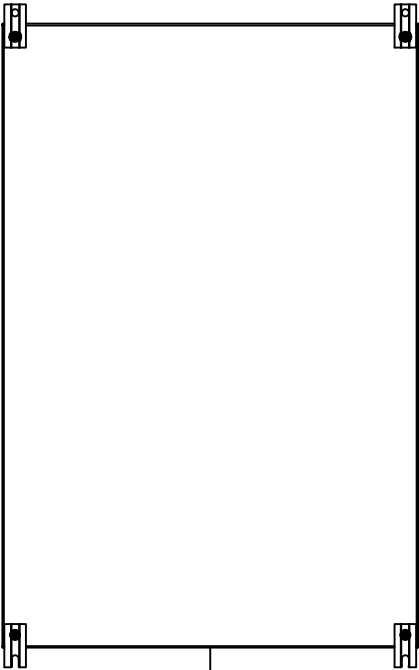
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Tolérance ±1/32" sauf spécification contraire

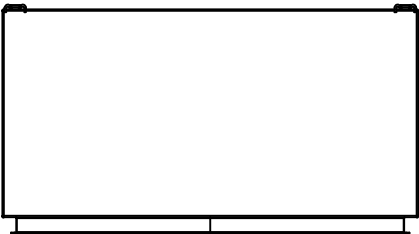
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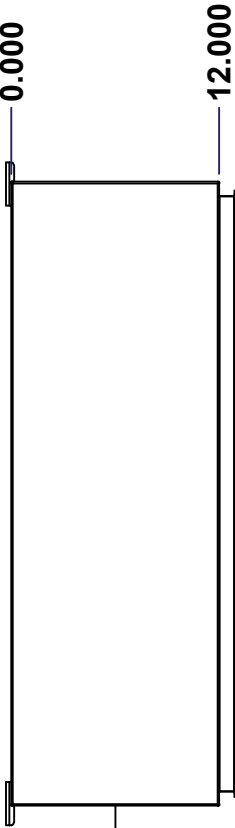
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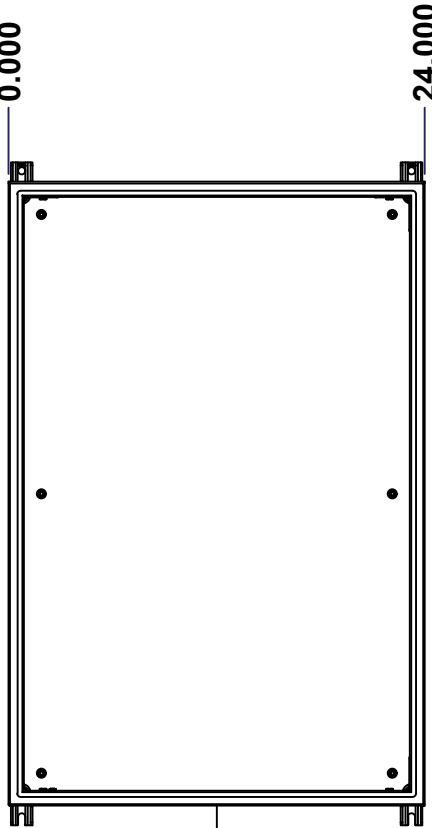
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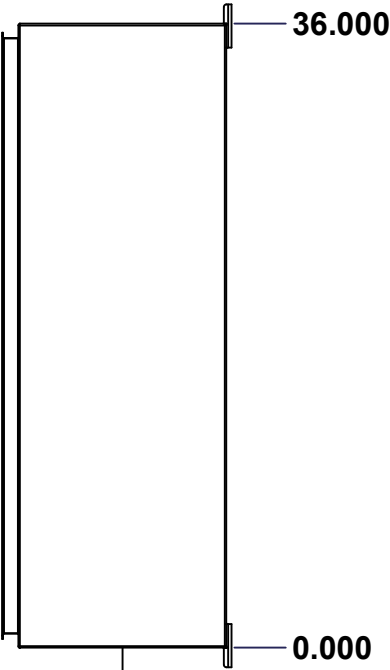
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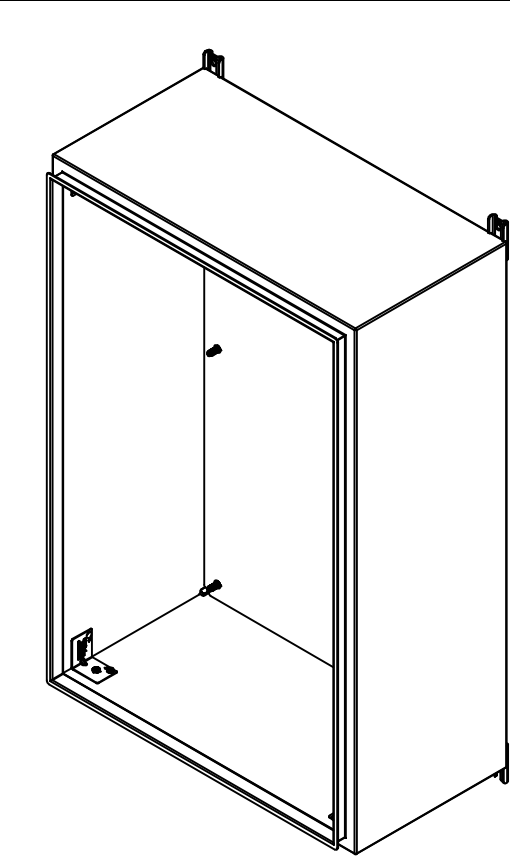
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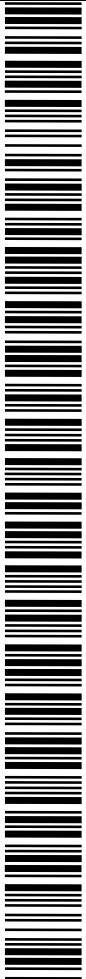
FRONT



RIGHT



Isometric View

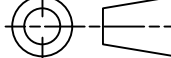


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 36" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362412THB

Rev.

3
16

SEE BILL OF MATERIAL ON LAST PAGE

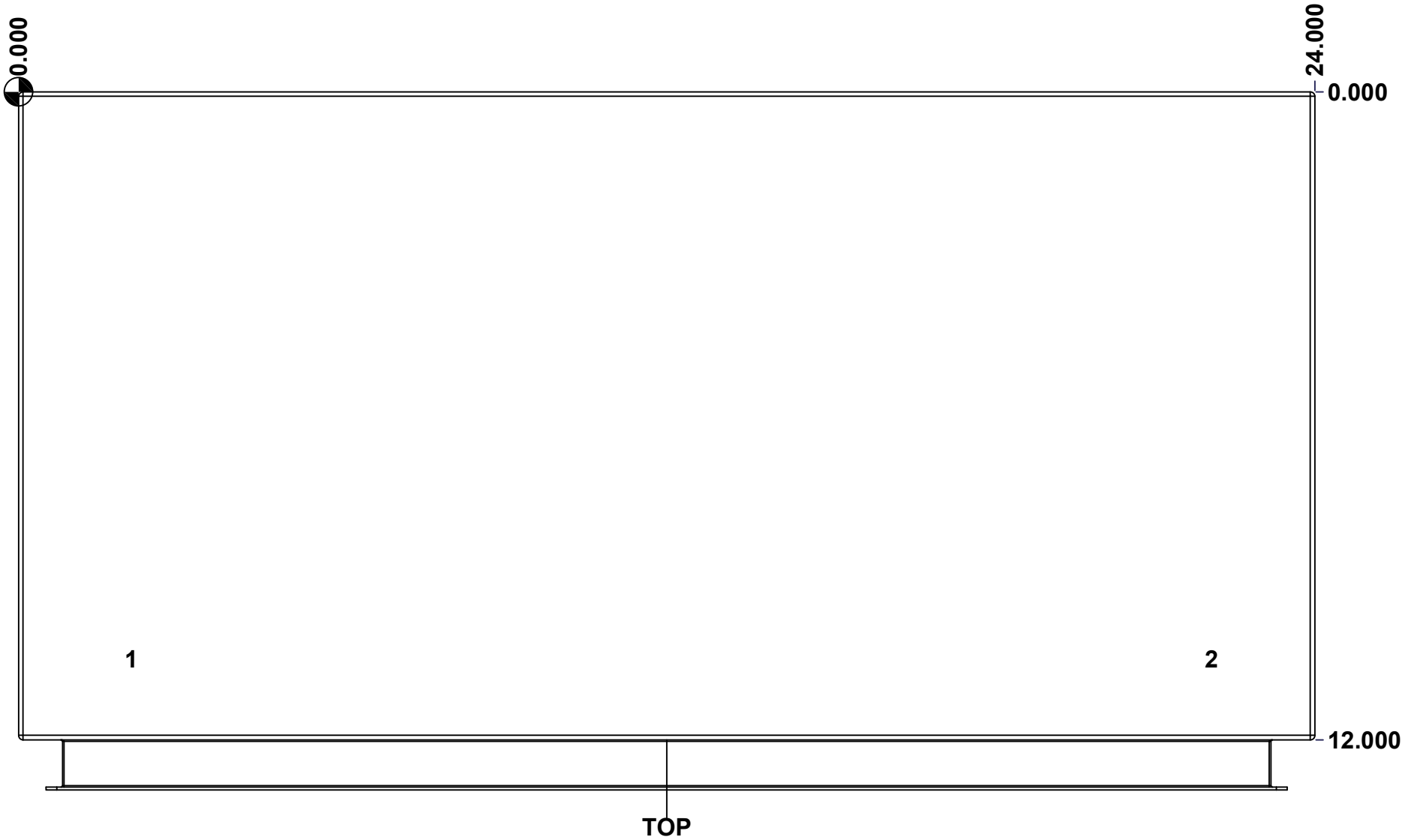
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 36" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT362412THB	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 36" x 24" x 12" Body	(NULL)	
	Part Number	Rev.	5 / 16
	Numéro Pièce 5412ESQT362412THB	0	

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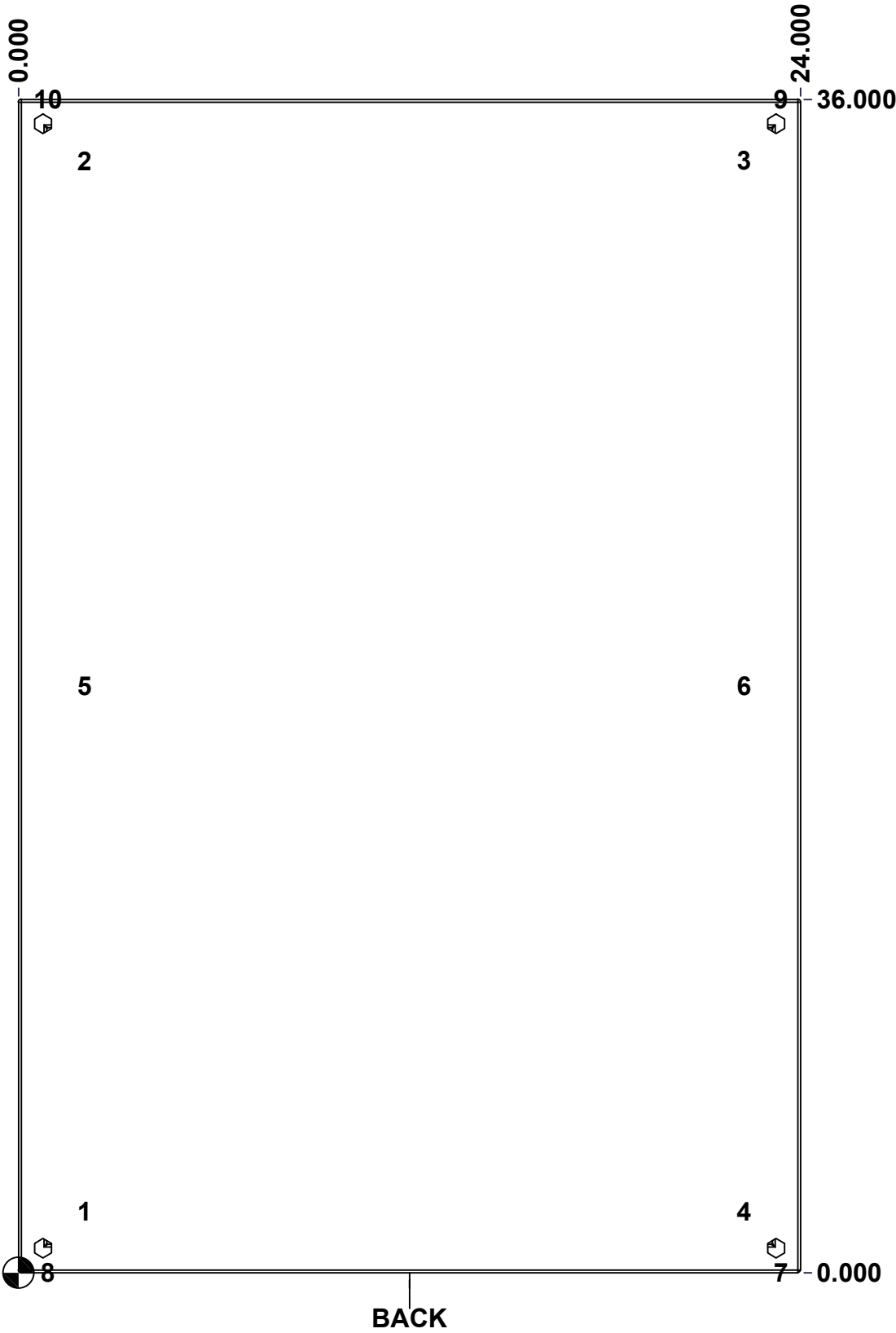
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	23.250	36.000	FOOT 885 ESMF3_CLOSE
10	0.750	36.000	FOOT 885 ESMF3_CLOSE

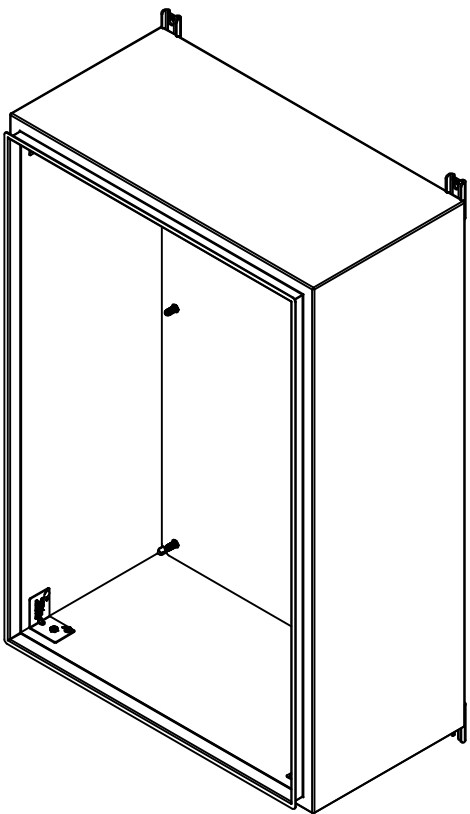


	Description	Status	
	5412ESQT 36" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT362412THB	0	16

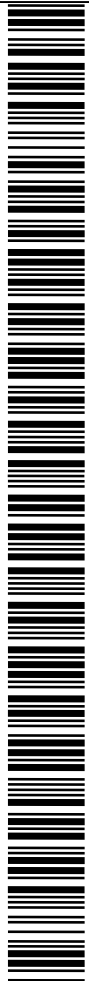
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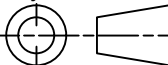
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No.	Revisions	Date	By/Par



Isometric View



		Flatness Aplatissement	
		Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection	
			
Customer Client		Date	
Drawn By Dessiné Par		Date 14-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey Finish Fini Smooth	
Description 5412ESQT 36" x 24" x 12" Body		Detail Rev.	
Part Number Numéro Pièce 5412ESQT362412THB		Rev. 0	7 16

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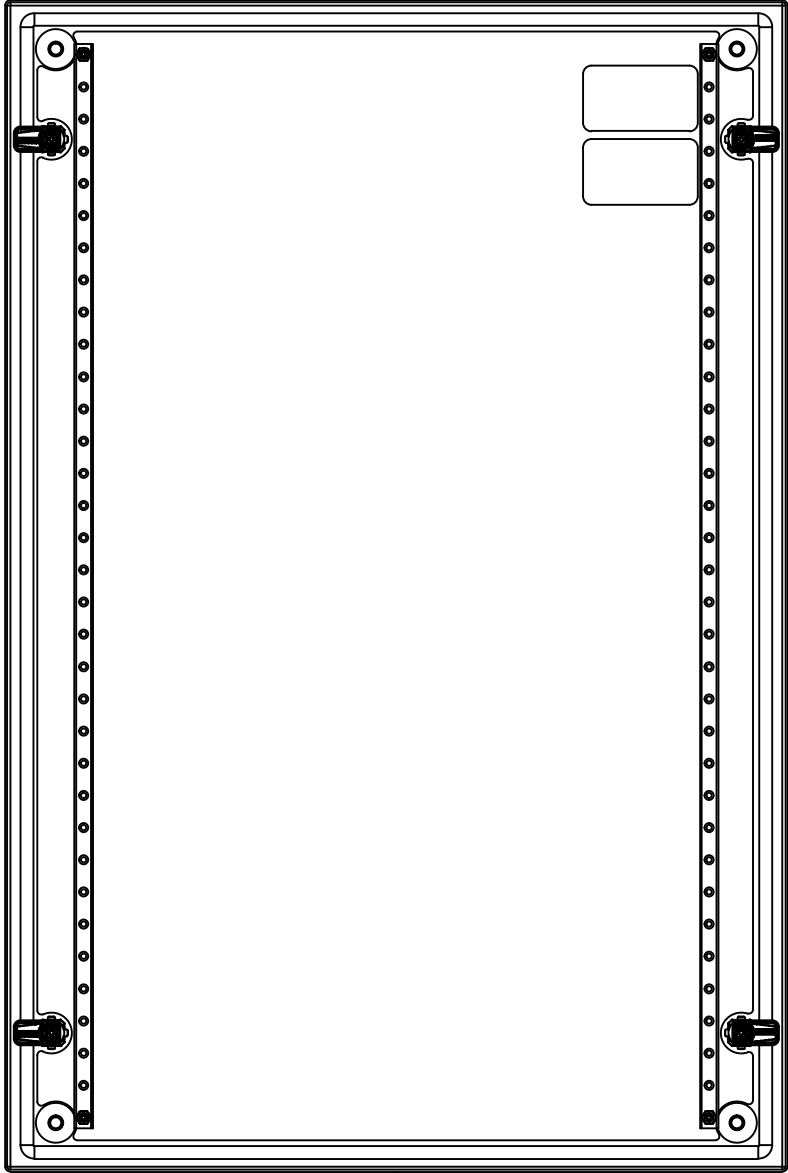
Tolerance ±1/32" unless otherwise specified

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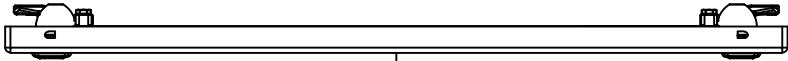
Tolérance ±1/32" sauf spécification contraire



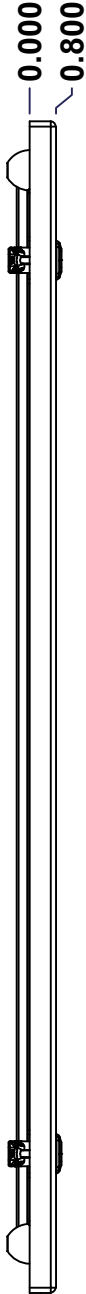
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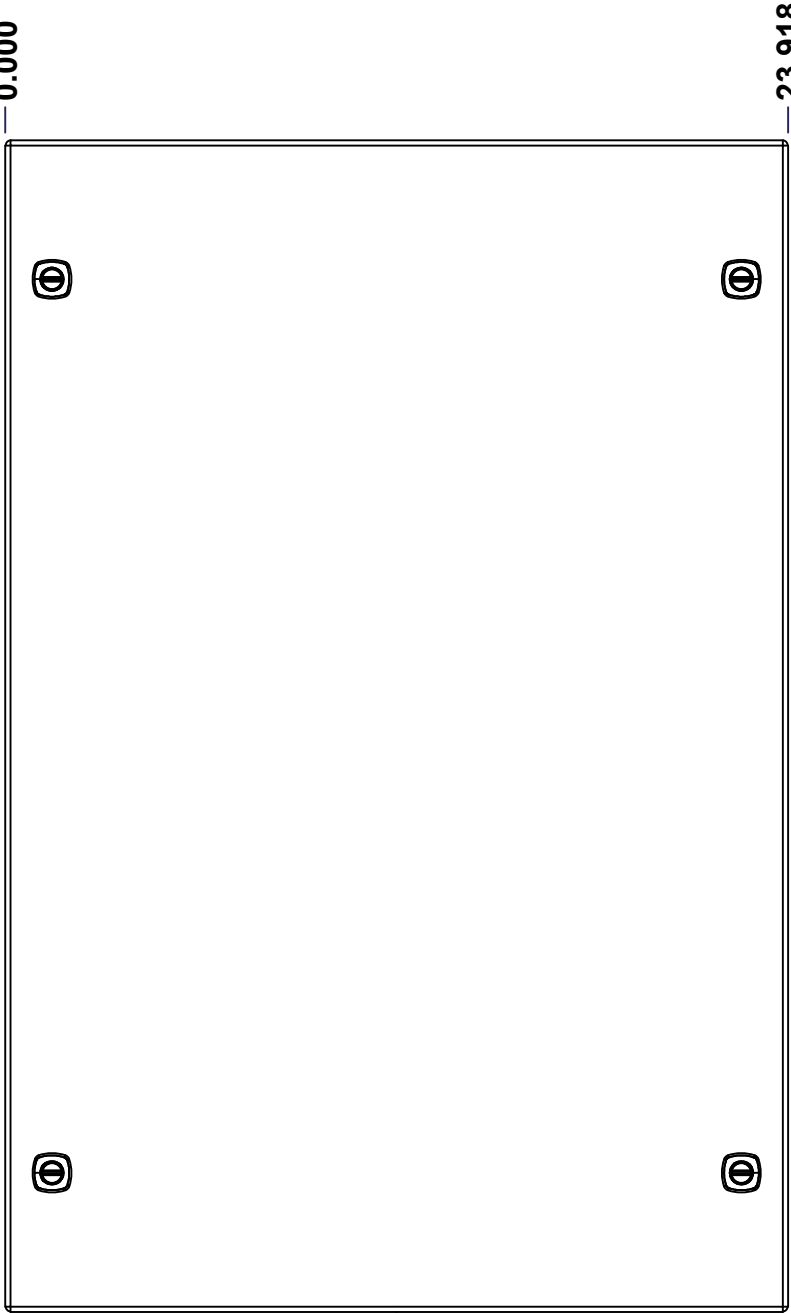
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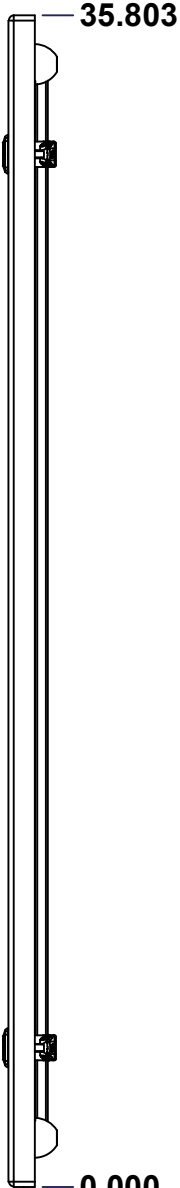
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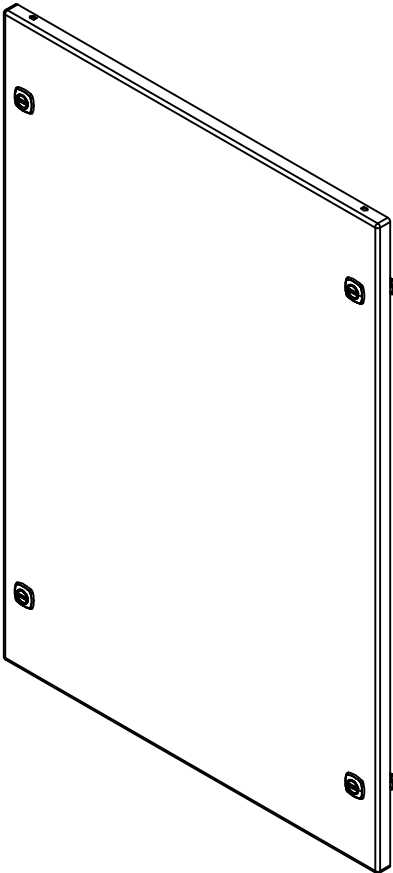
LEFT



FRONT



RIGHT



Isometric View

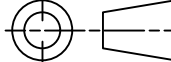


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 14-Jul-23

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESQT 36" x 24" Cover Detail Rev.

Part Number Numéro Pièce 5412ESQT362412THC Rev. 8 0 16

SEE BILL OF MATERIAL ON LAST PAGE

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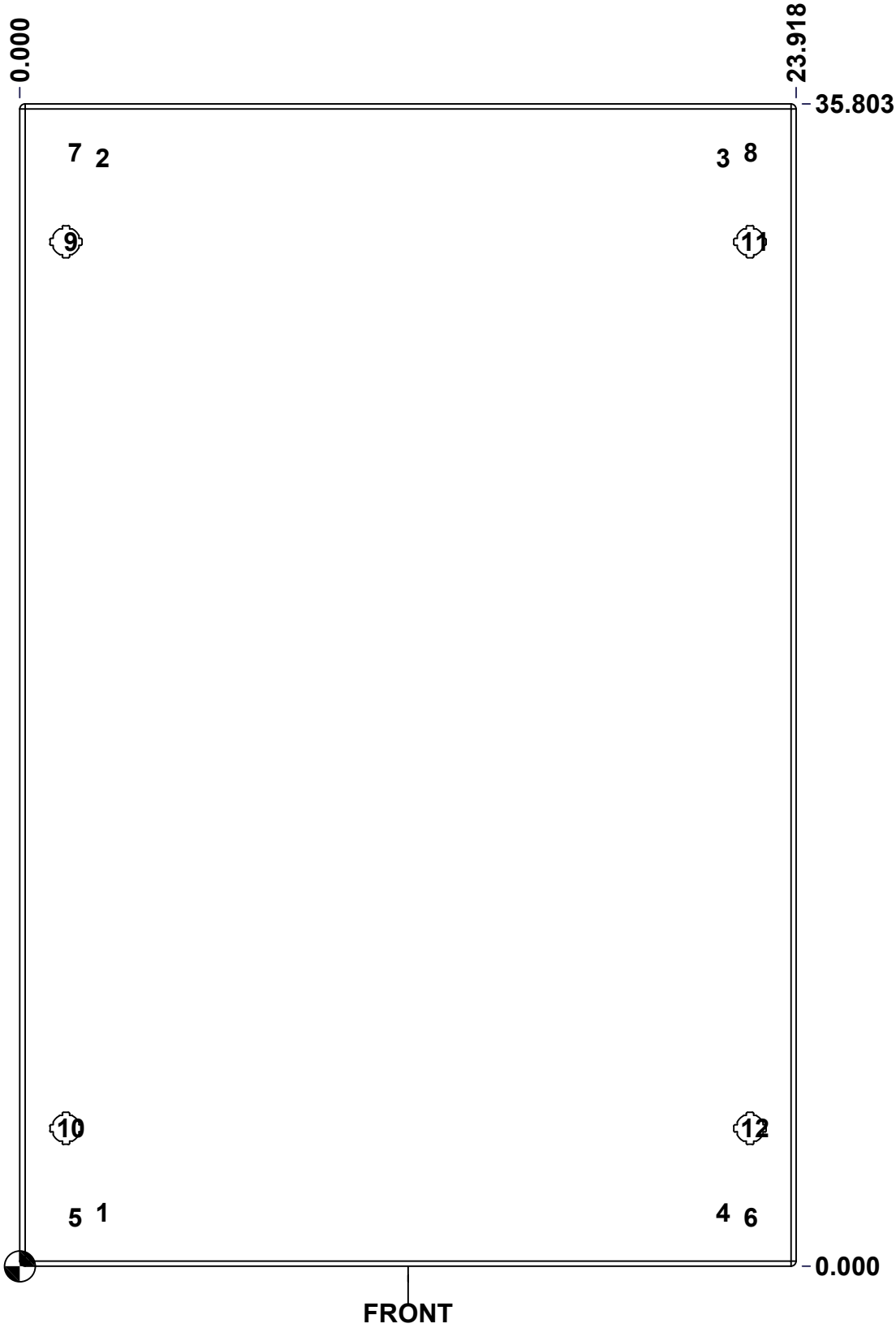
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.661	STUD M6 x 18mm (Inside)
2	2.401	34.142	STUD M6 x 18mm (Inside)
3	21.517	34.142	STUD M6 x 18mm (Inside)
4	21.517	1.661	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	34.303	STUD M6 x 18mm (Inside)
8	22.368	34.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	31.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	22.494	31.553	880 SCQ4-SL
12	22.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 36" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT362412THC	0	16

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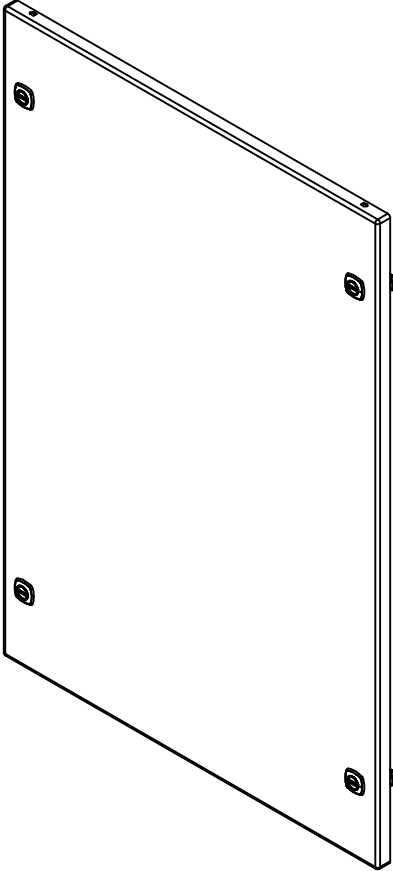
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



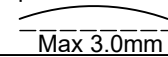
Isometric View





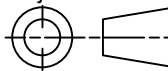
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

14-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 36" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362412THC

Rev.

10

0

16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESQT362412THI-C	0	5412ESQT 36" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT362412THG	0	5412ESQT 36" x 24" Cover Gasket Part
1	5412ESQT362412THC-P	0	5412ESQT 36" x 24" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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22.364

34.364

0.000

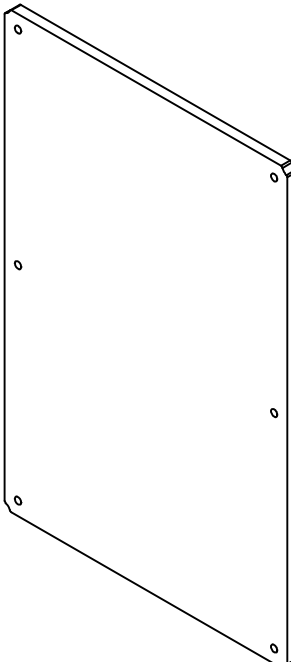
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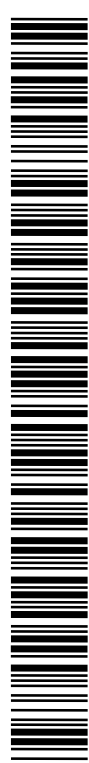
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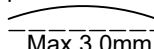
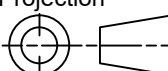
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



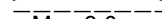
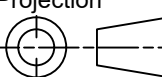
Isometric View

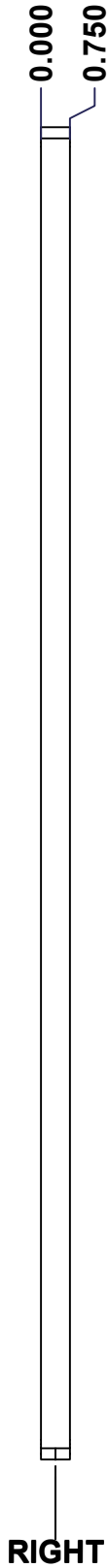


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description 5412ESQT 36" x 24" Back Insulation		Detail Rev.	
		Rev.	11
Part Number Numéro Pièce		0	16

5412ESQT362412THI-B

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		Flatness Aplatissement	
		 Max 3.0mm	
Tél: (505) 979-4373 Fax: (505) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description		Detail Rev.	
5412ESQT 36" x 24" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESQT362412THI-LS		0	16



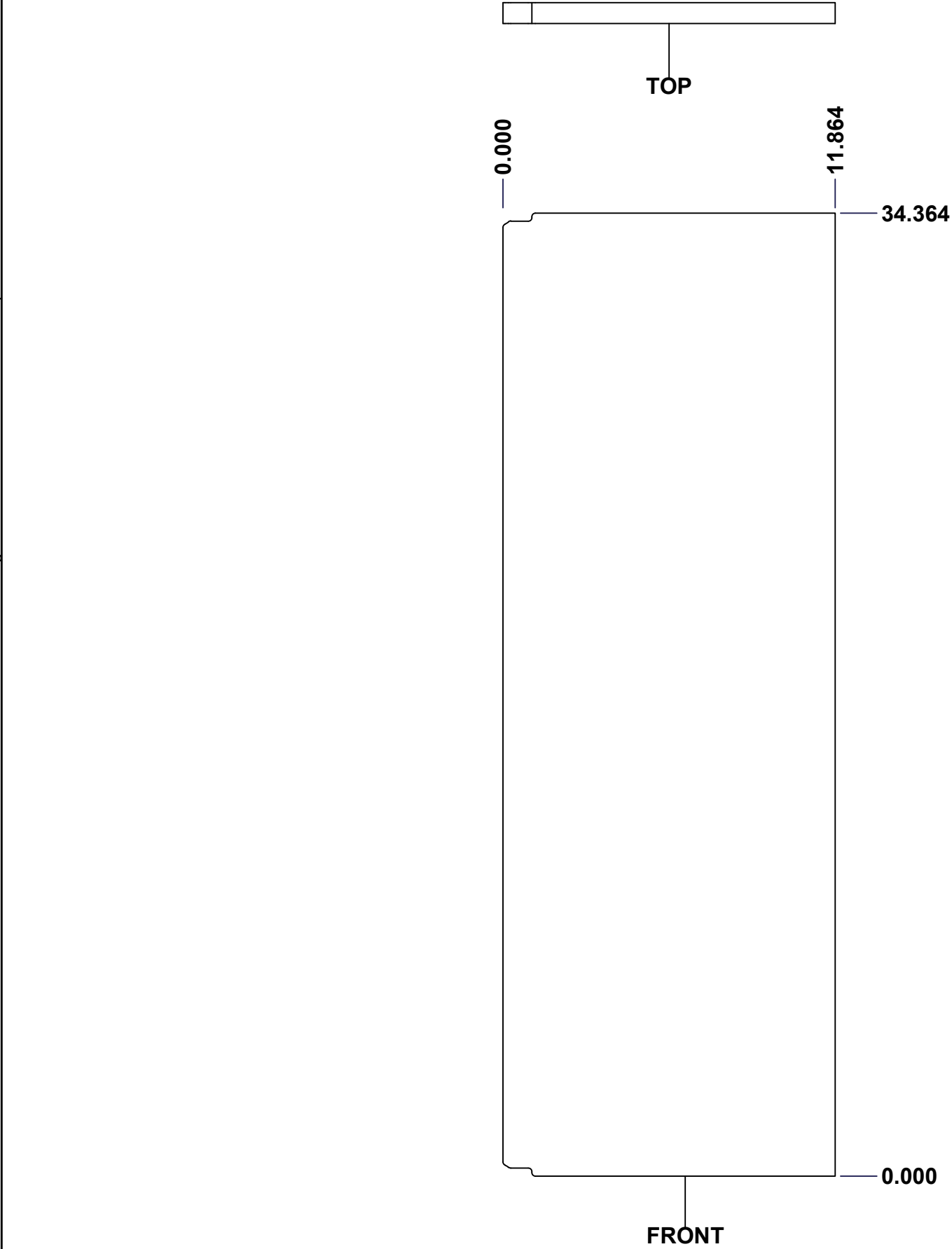
SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance $\pm 1/32$ " unless otherwise specified

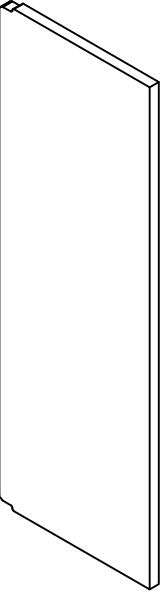
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Tolérance $\pm 1/32$ " sauf spécification contraire

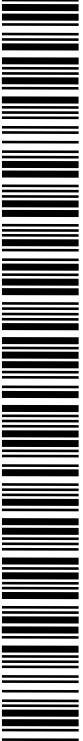


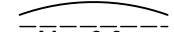
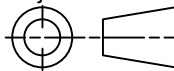
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No.	Revisions	Date	By/Par



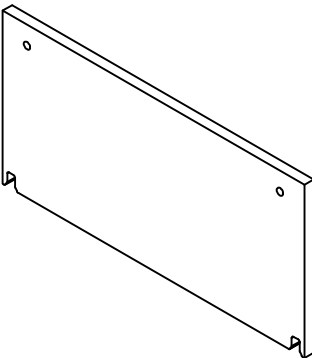
Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Projection 	
Date		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	
Date		23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESQT 36" x 24" Right Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESQT362412THI-RS			Rev. 13 0
			16

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Isometric View

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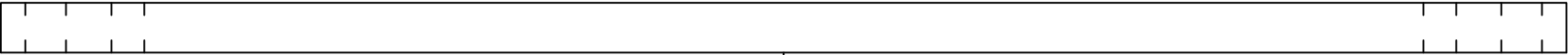


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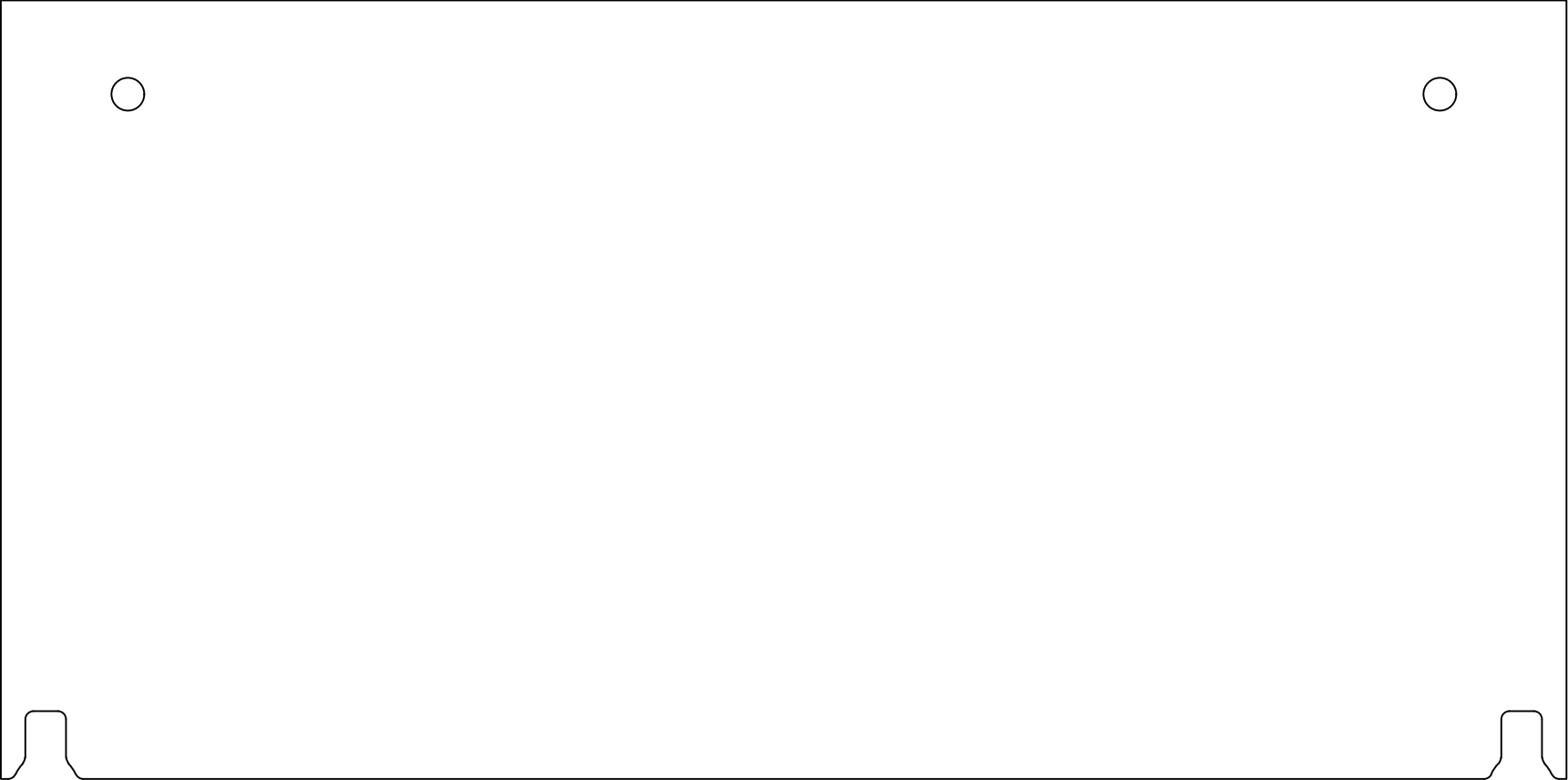
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



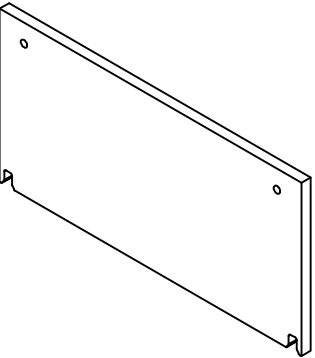
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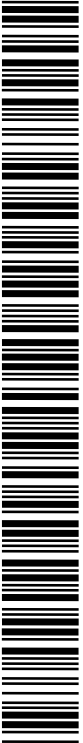
FRONT



RIGHT



Isometric View



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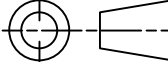


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESQT 36" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362412THI-BT

Rev.

15

0

16

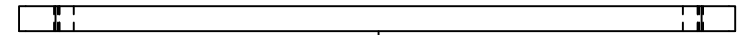
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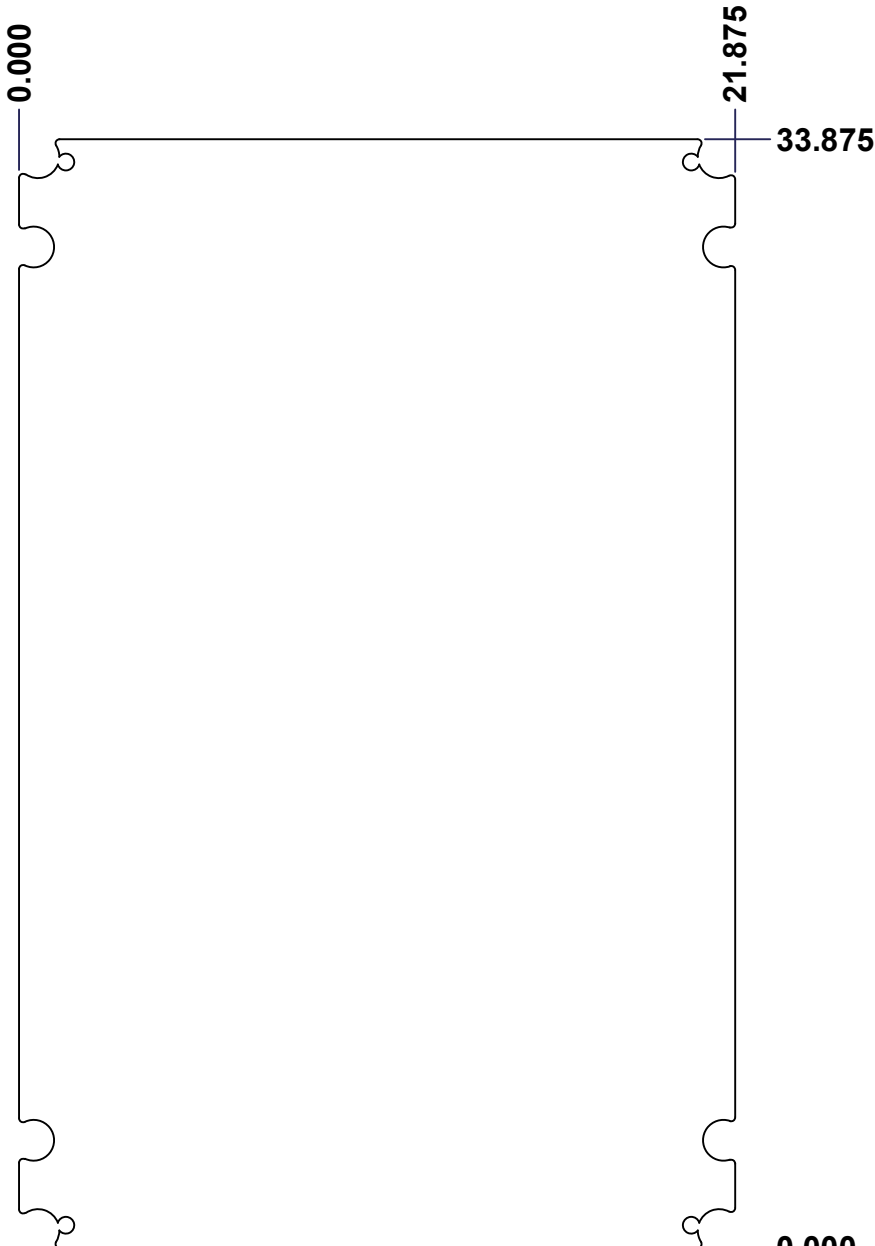
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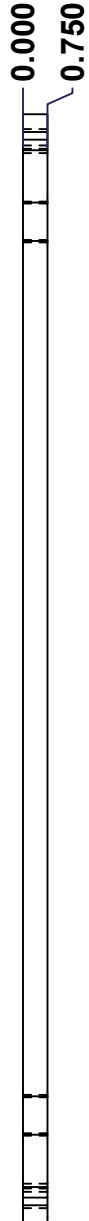
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

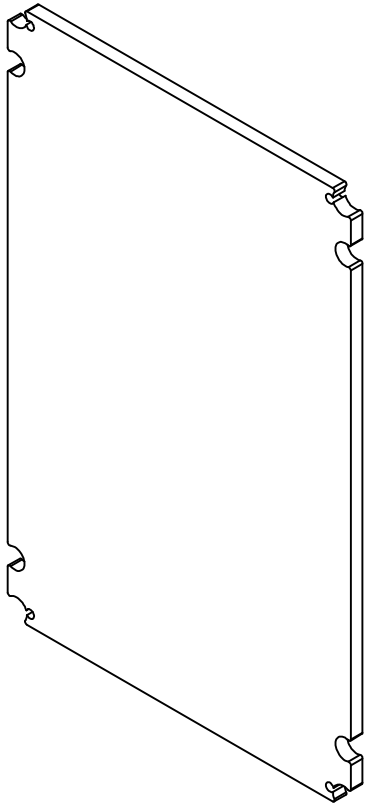


FRONT



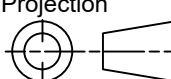
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 36" x 24" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT362412THI-C		0	16

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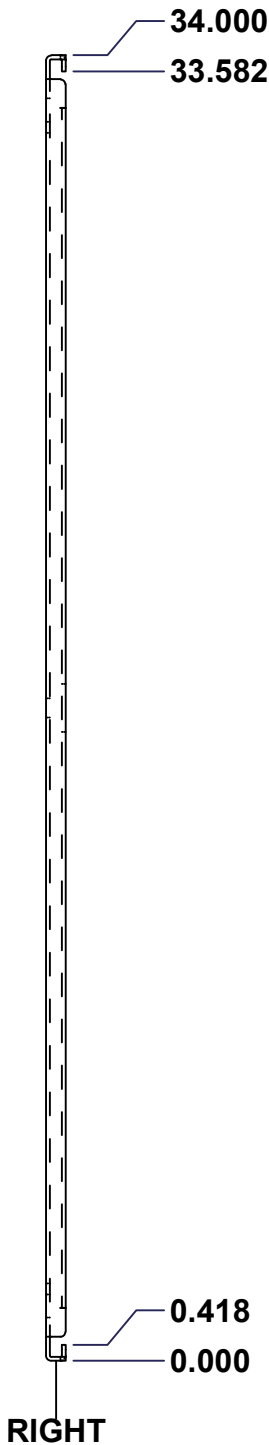
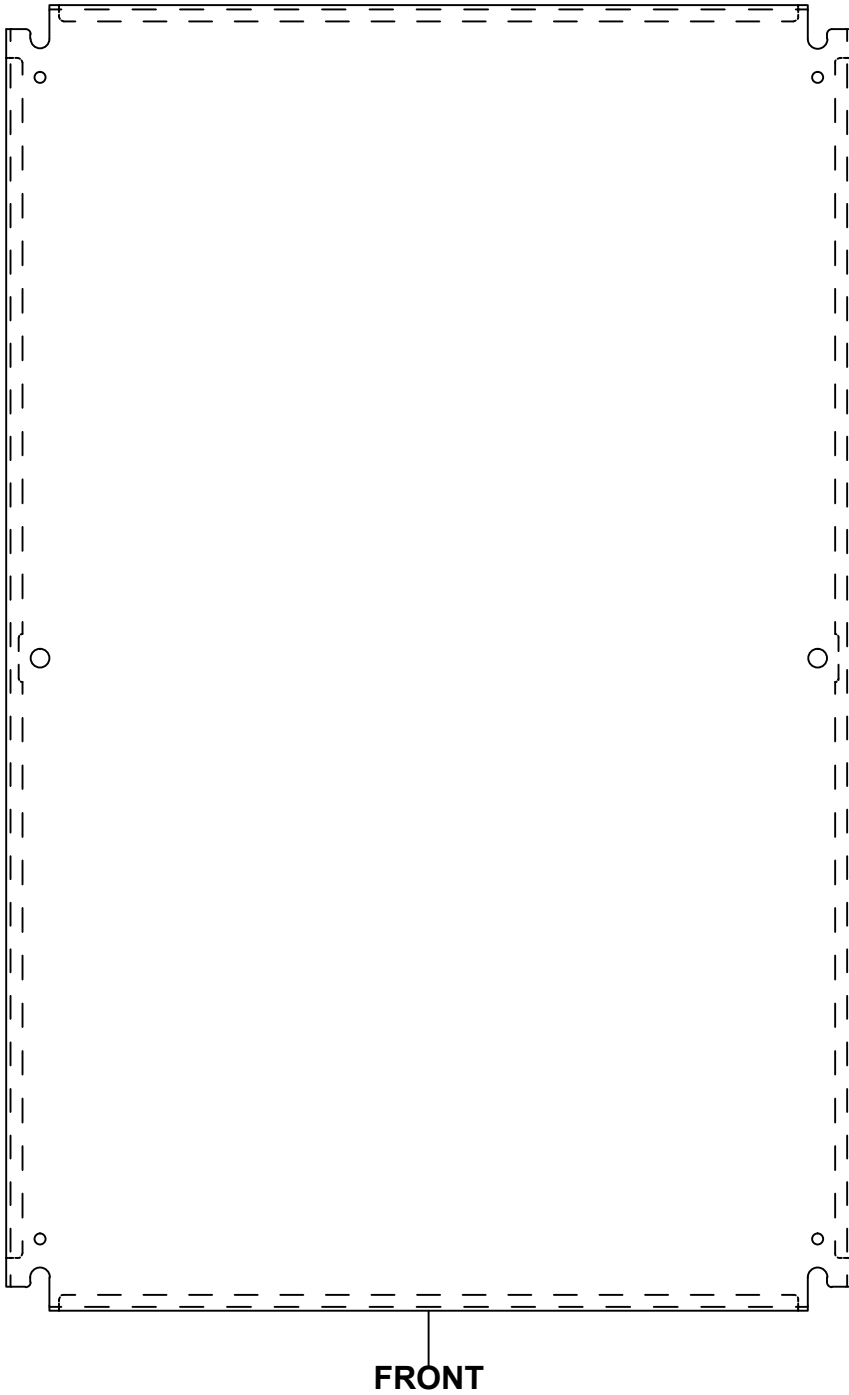
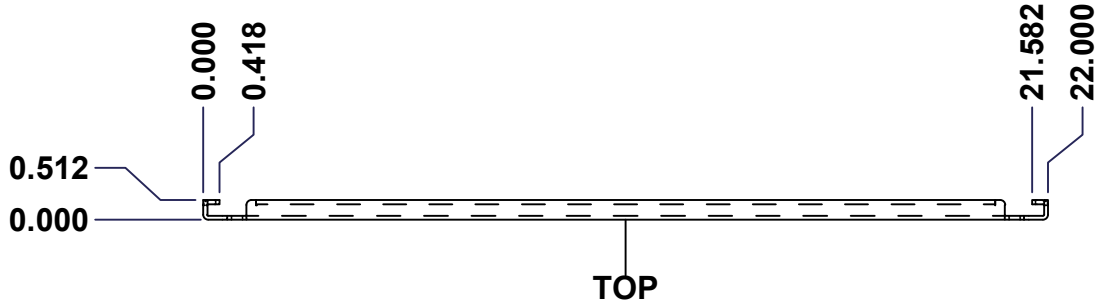
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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3624G.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

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No.	Revisions	Date	By/Par

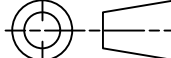
Isometric View

Barcode



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Flatness
Aplatissement

Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP3624G			Rev. 0
			1 2

1	881 SP3624G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

All knockouts are actual size / Les disques défonçables sont grandeur réel

The diagram shows the front view of a rectangular metal plate. The overall dimensions are 34.000 units in height and 22.000 units in width. The top-left corner is marked with a coordinate of 0.000, and the bottom-right corner is marked with 0.000. The top-right corner is marked with 22.000, and the bottom-left corner is marked with 34.000. There are six knockout locations, numbered 1 through 6, arranged in two columns of three. The left column of knockouts (1, 3, 5) is located on the left edge, and the right column (2, 4, 6) is located on the right edge. The knockouts are arranged vertically, with 1 and 2 at the bottom, 3 and 4 in the middle, and 5 and 6 at the top. A center line is indicated by a dashed line running vertically through the middle of the plate. A small circle with a crosshair is located at the bottom-left corner, indicating the front view. The word "FRONT" is written below the plate.

