

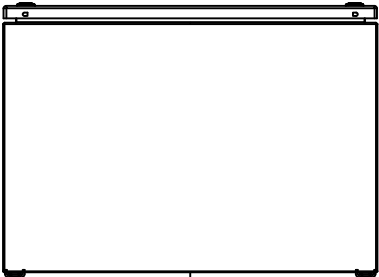
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

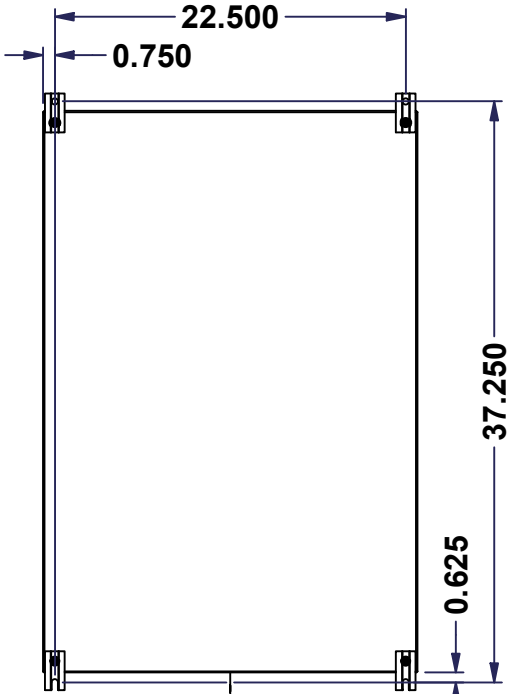
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT362416TH\5412ESQT362416TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

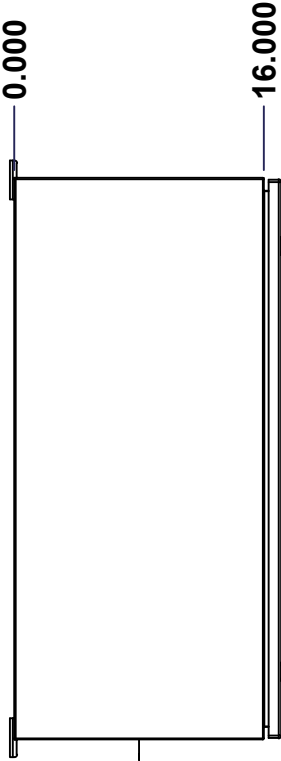
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



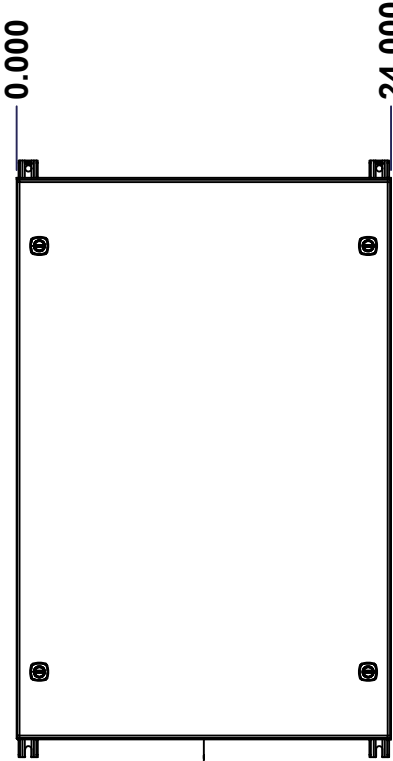
TOP



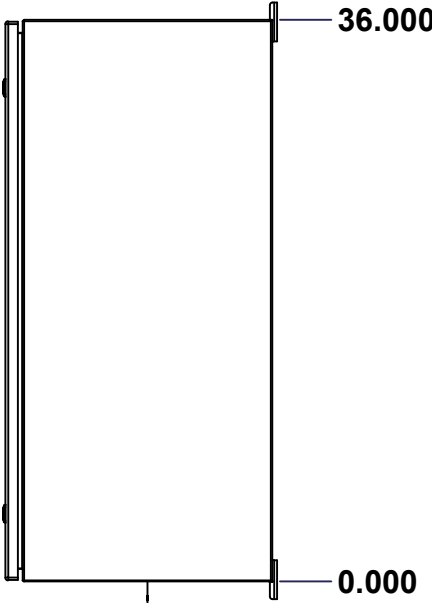
BACK



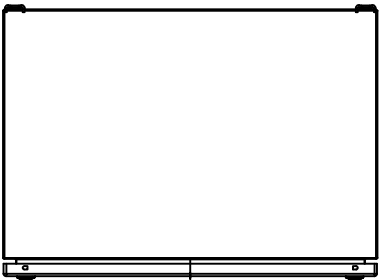
LEFT



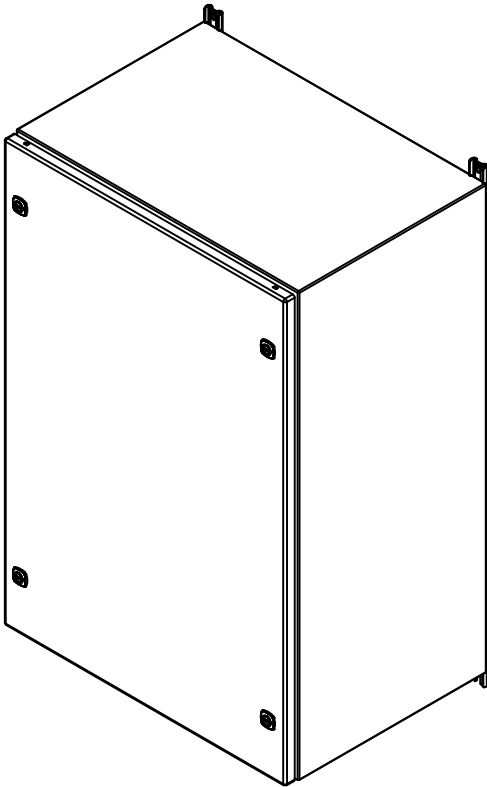
FRONT



RIGHT



BOTTOM



Isometric View

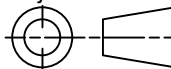


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 36" x 24" x 16" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362416TH

Rev.

1

0

16

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

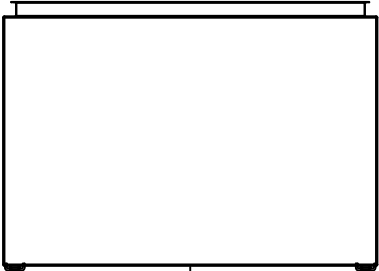
Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT362416TH\5412ESQT362416TH.idw										Tolérance ±1/32" sauf spécification contraire									
NOTE															No.	Revisions					Date			By/Par					
ITEM		DESCRIPTION																											
1		NEMA 4/12 Enclosure																											
2		C/W Standard ground studs on box and cover																											
3		C/W Standard door stiffener																											
4		C/W Standard inner panel (Included)																											
5		C/W Standard inner panel mounting studs																											
6		C/W 885 ESMF3_OPEN Sold separately (Installed)																											
7		C/W 885 ESMF3_CLOSE Sold separately (Installed)																											
8		C/W R5 Insulation (Installed by EXM)																											

This drawing is confidential and must not be reproduced or used without the consent of EXM

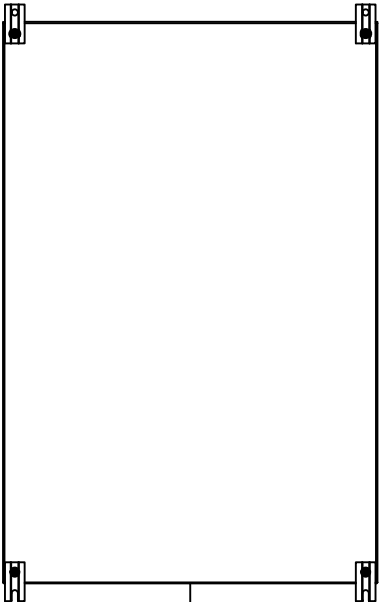
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT362416TH\5412ESQT362416TH.idw

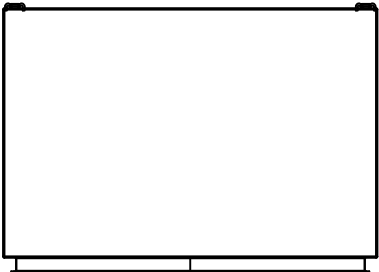
Tolérance ±1/32" sauf spécification contraire



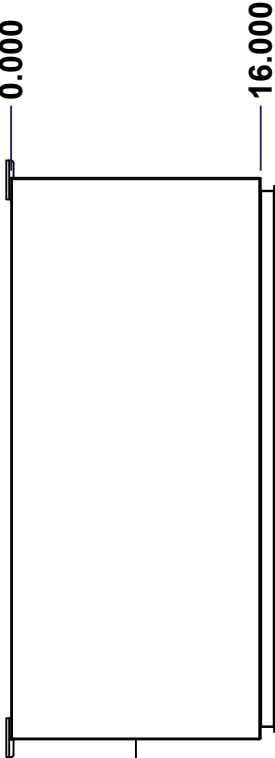
TOP



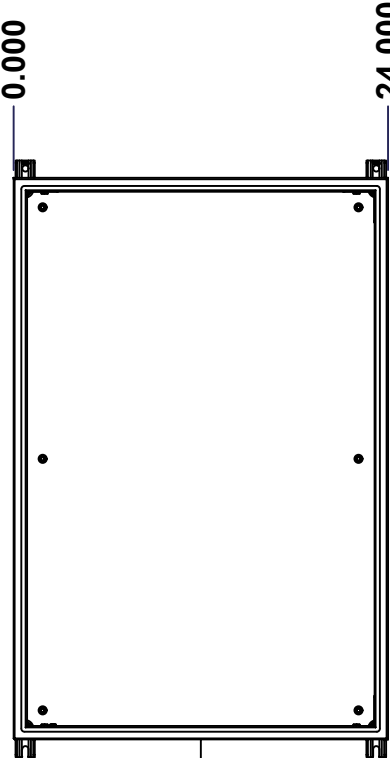
BACK



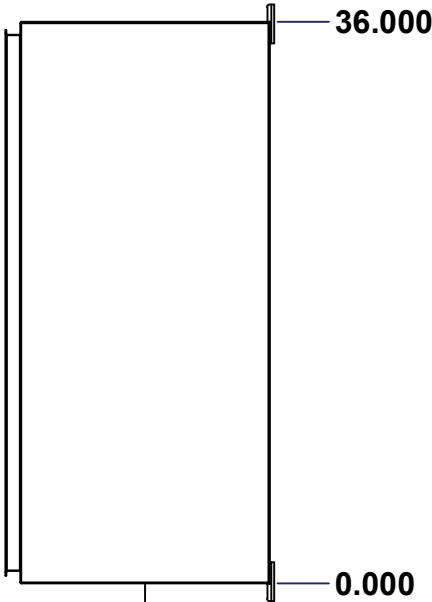
BOTTOM



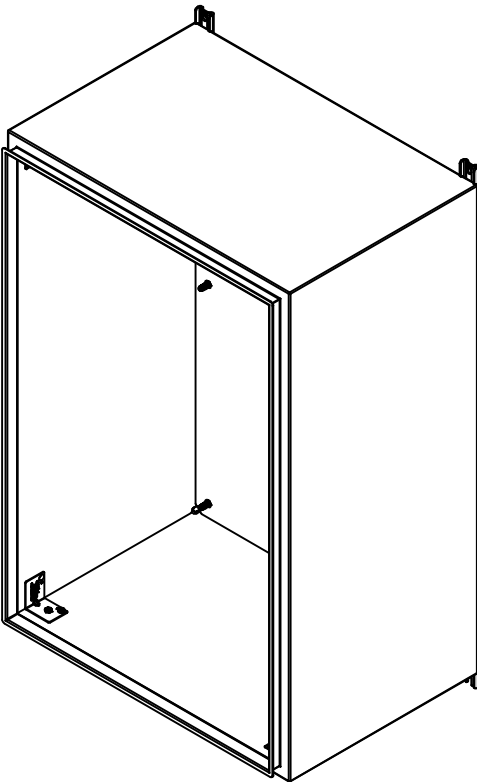
LEFT



FRONT



RIGHT

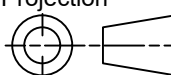


Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412ESQT 36" x 24" x 16" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT362416THB			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT362416TH\5412ESQT362416TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	14.500	INSUL. STUD M6 x 18mm (Inside)

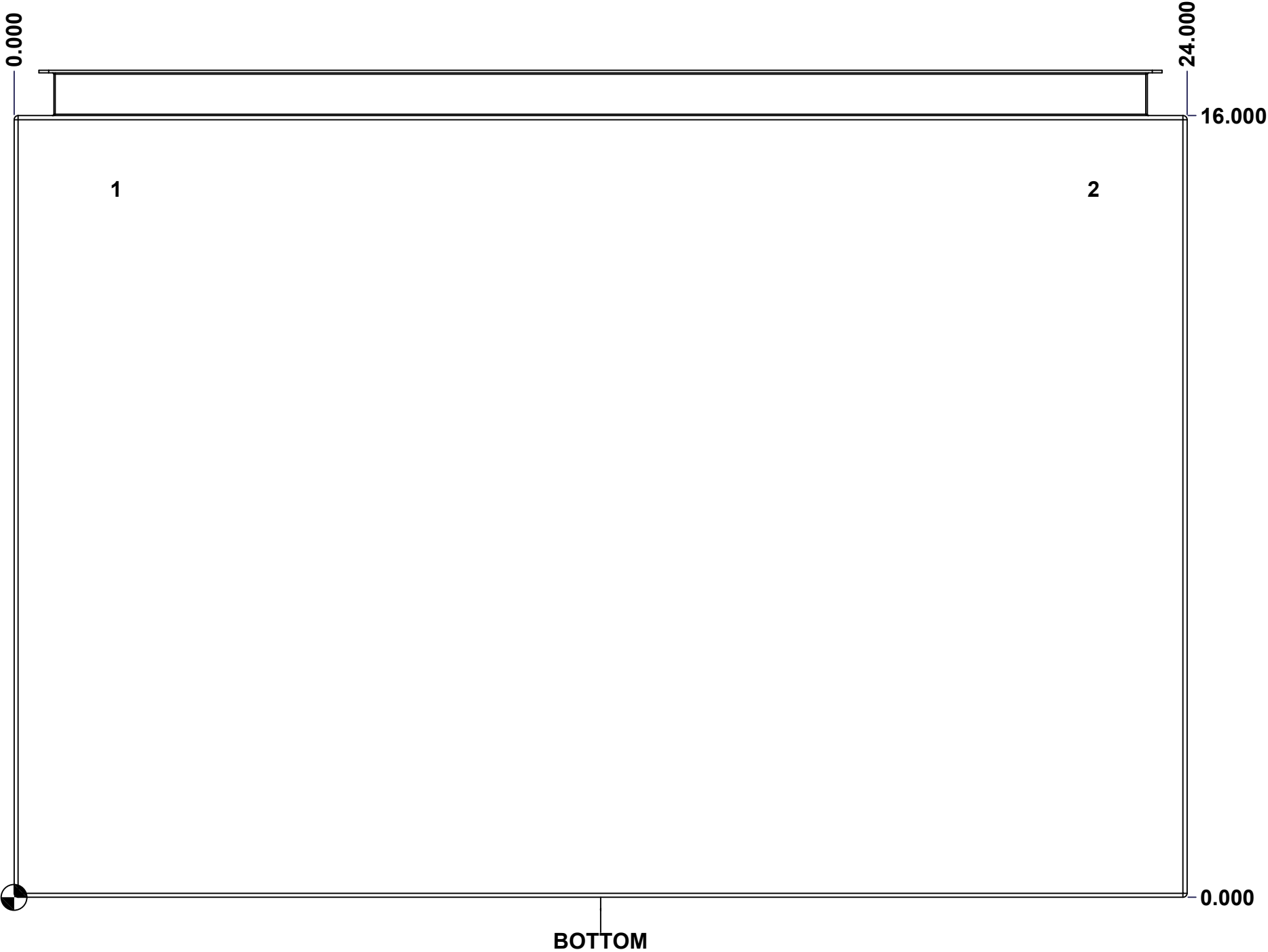


	Description	Status	
	5412ESQT 36" x 24" x 16" Body	(NULL)	
	Part Number	Rev.	4 / 16
	Numéro Pièce 5412ESQT362416THB	0	

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	14.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 36" x 24" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT362416THB	0	16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

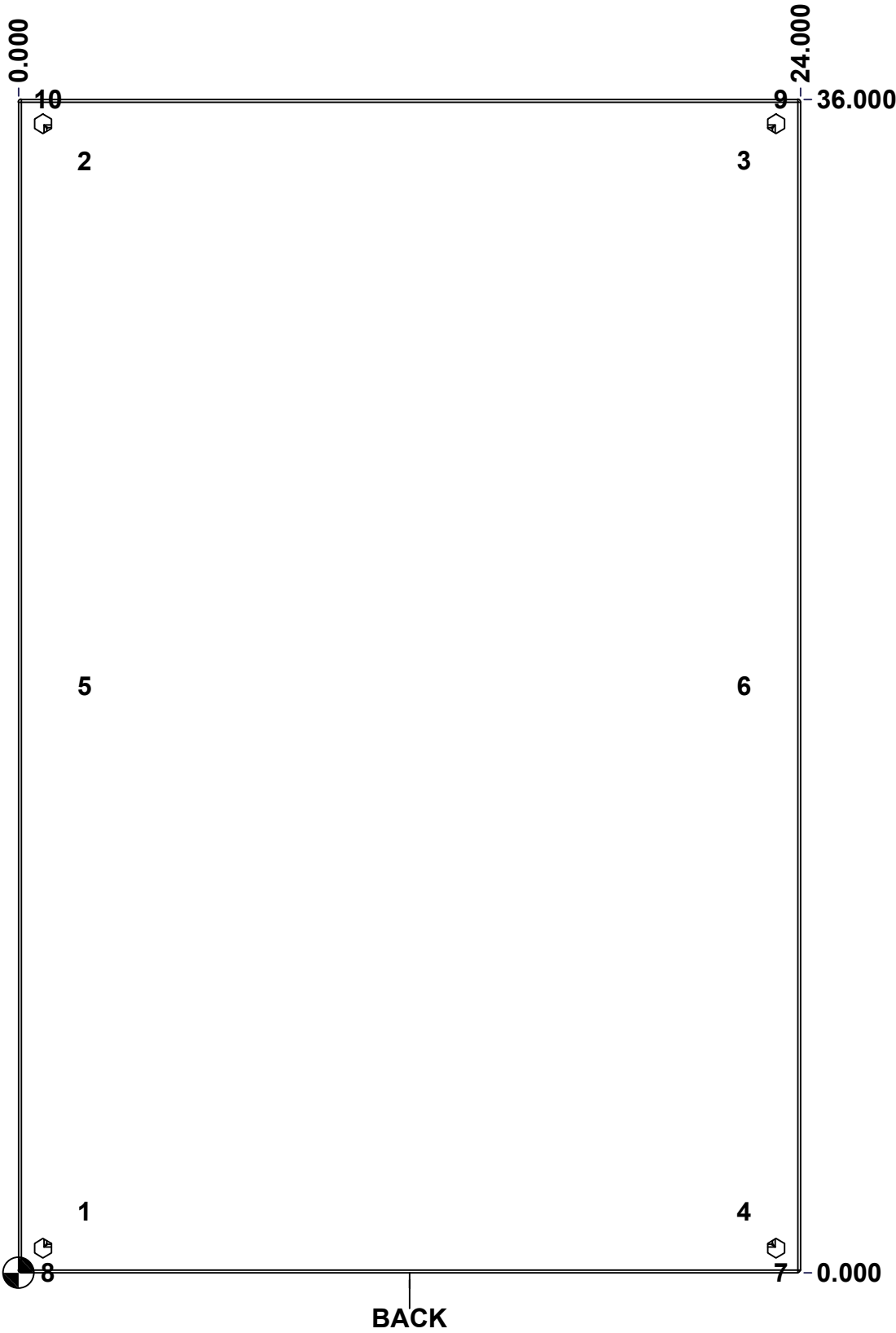
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT362416TH\5412ESQT362416TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	23.250	36.000	FOOT 885 ESMF3_CLOSE
10	0.750	36.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 36" x 24" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT362416THB	0	16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

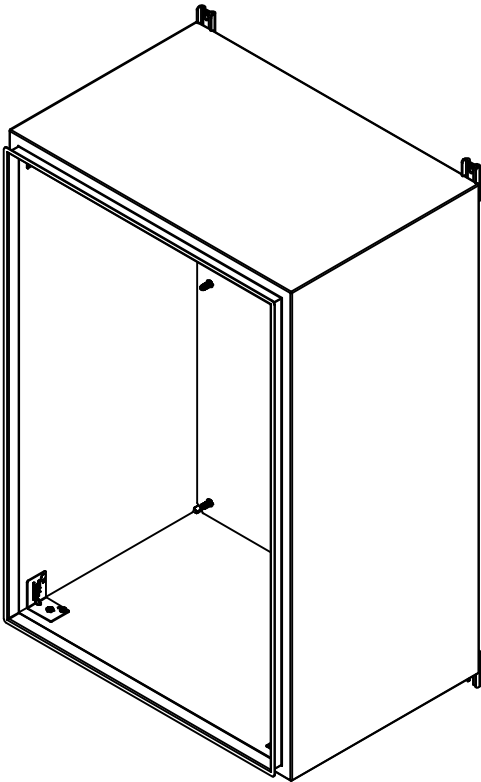
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT362416TH\5412ESQT362416TH.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT362416THI-RS	0	5412ESQT 36" x 24" Right Insulation
1	5412ESQT362416THI-LS	0	5412ESQT 36" x 24" Left Insulation
1	5412ESQT362416THI-BT	0	5412ESQT 36" x 24" Top and Bottom Insulation
1	5412ESQT362416THI-TP	0	5412ESQT 36" x 24" Top and Bottom Insulation
1	5412ESQT362416THI-B	0	5412ESQT 36" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT362416THB-P	0	5412ESQT 36" x 24" x 16" Body Part
Qty	Part Number	Rev	Description
Parts List			

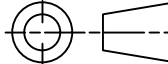


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 14-Jul-23

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESQT 36" x 24" x 16" Body Detail Rev.

Part Number Numéro Pièce 5412ESQT362416THB Rev. 0 7 16

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

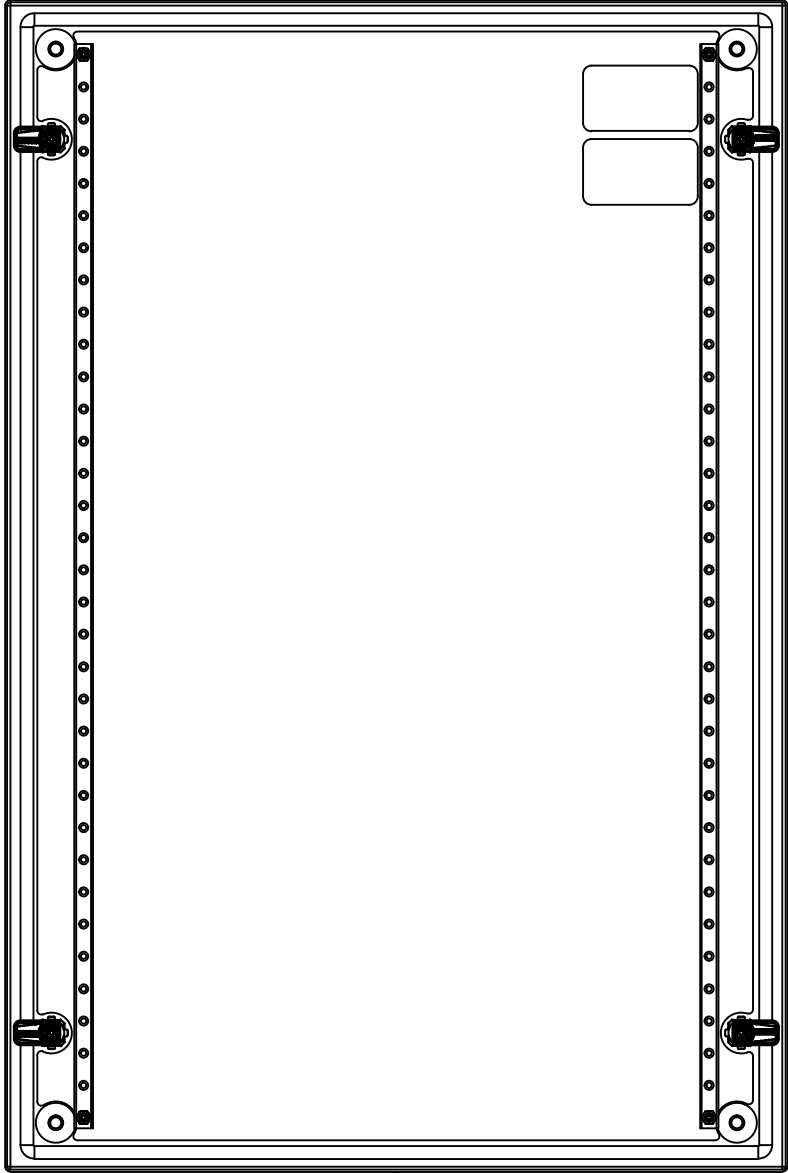
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT362416TH\5412ESQT362416TH.idw

Tolérance ±1/32" sauf spécification contraire

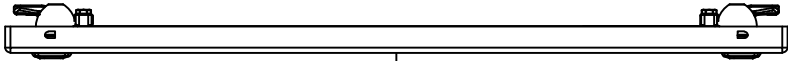
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



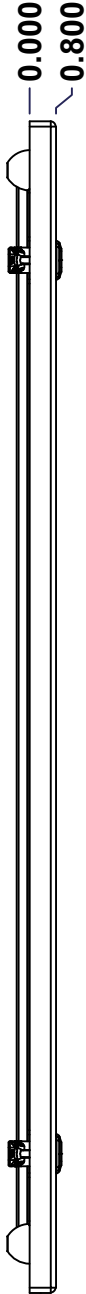
TOP



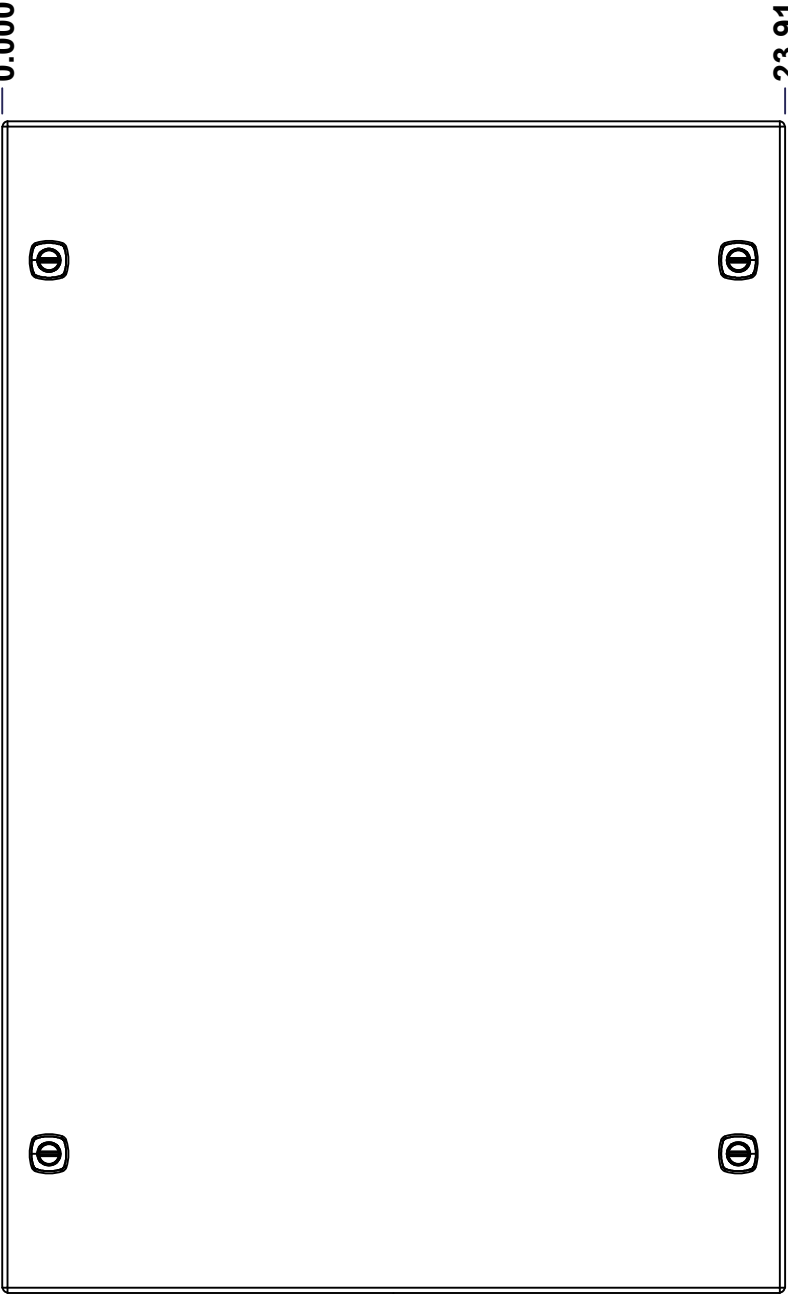
BACK



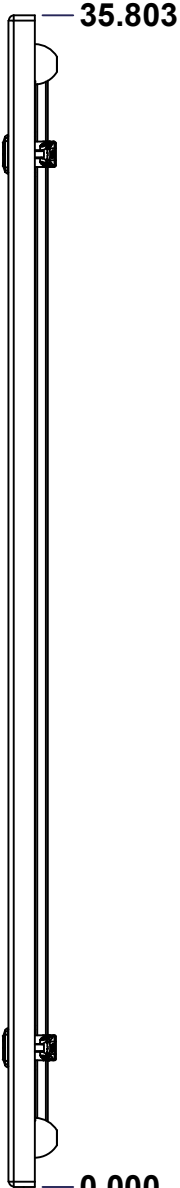
BOTTOM



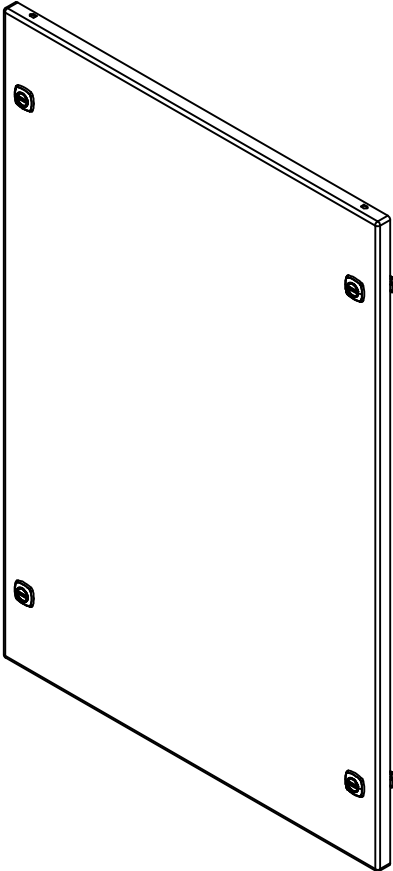
LEFT



FRONT



RIGHT



Isometric View

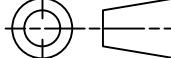


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 14-Jul-23

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412ESQT 36" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362416THC

Rev. 8

0

16

SEE BILL OF MATERIAL ON LAST PAGE

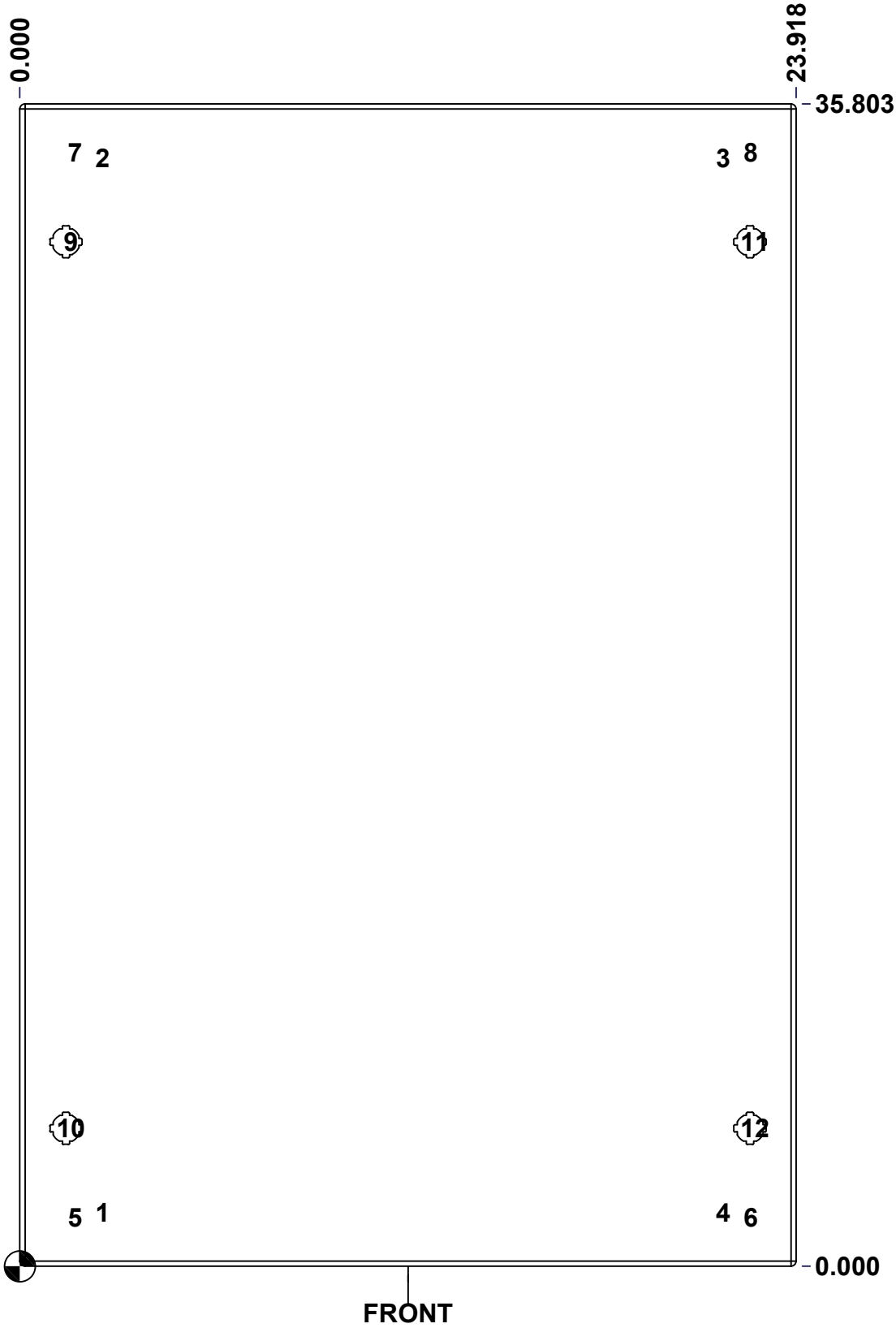
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT362416TH\5412ESQT362416TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.661	STUD M6 x 18mm (Inside)
2	2.401	34.142	STUD M6 x 18mm (Inside)
3	21.517	34.142	STUD M6 x 18mm (Inside)
4	21.517	1.661	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	34.303	STUD M6 x 18mm (Inside)
8	22.368	34.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	31.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	22.494	31.553	880 SCQ4-SL
12	22.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 36" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT362416THC	0	16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



Flatness	
Aplatissement	

6	Projection
---	------------

Date	
------	--

Date	14-Jul-23
------	-----------

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Smooth

ni	Smooth
	Detail Rev.

10	
----	--

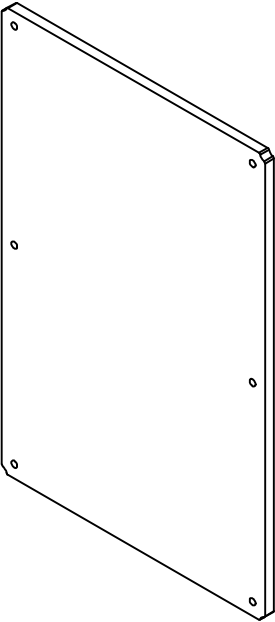
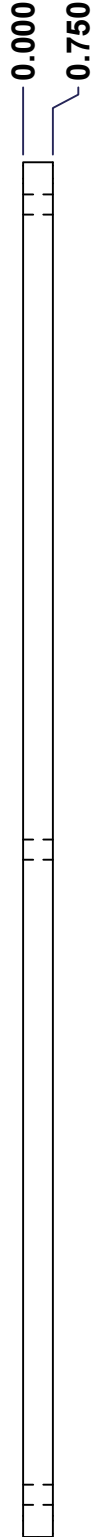
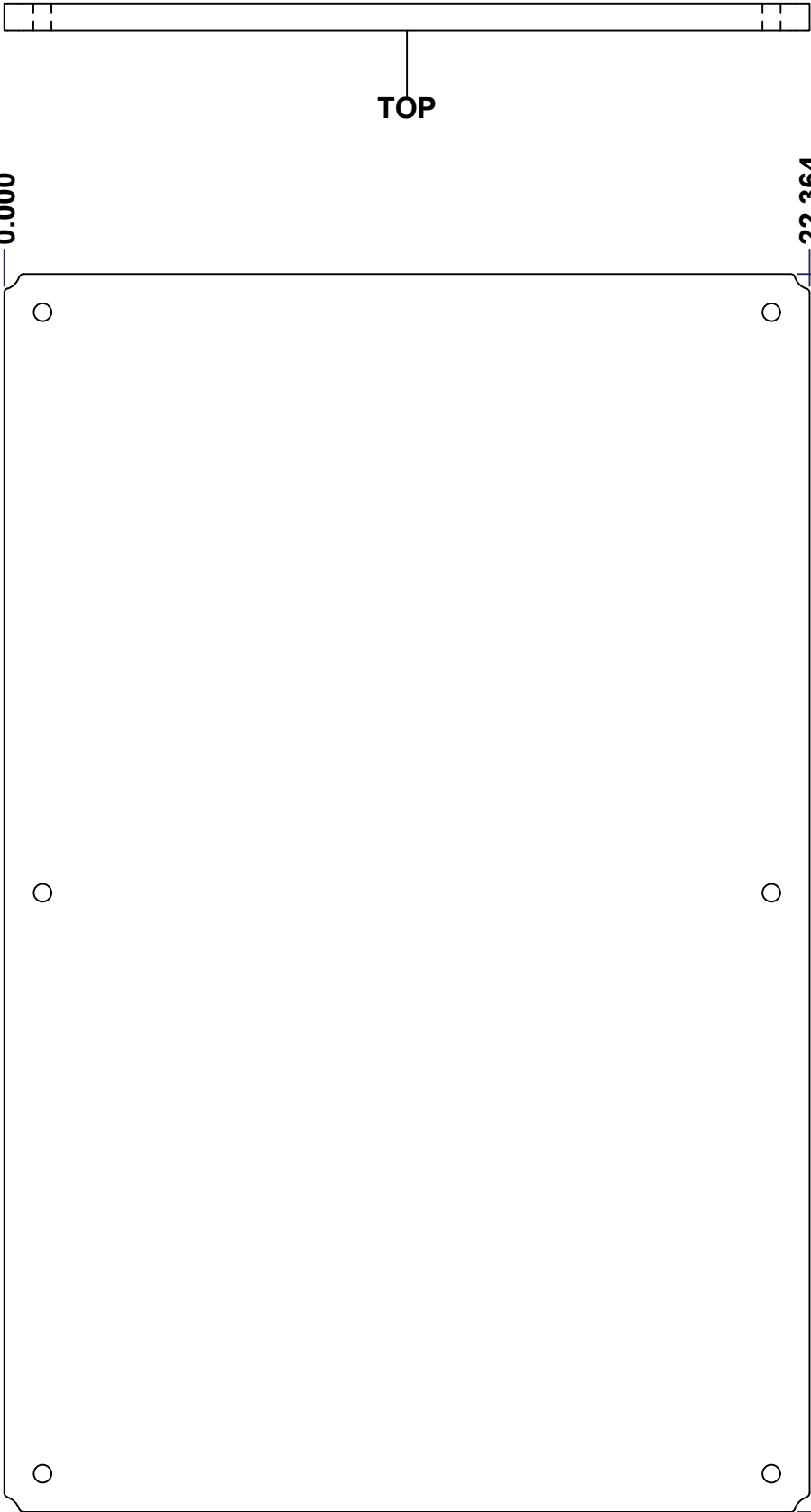
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESQT362416THI-C	0	5412ESQT 36" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT362416THG	0	5412ESQT 36" x 24" Cover Gasket Part
1	5412ESQT362416THC-P	0	5412ESQT 36" x 24" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT362416TH\5412ESQT362416TH.idw

Tolérance ±1/32" sauf spécification contraire



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

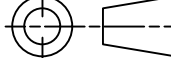


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière Polyisocyanurate

Color
Couleur Aluminum

Finish
Fini N/A

Description

5412ESQT 36" x 24" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362416THI-B

Rev. 11

0 16

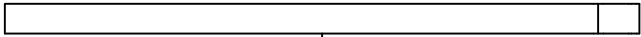
SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT362416TH\5412ESQT362416TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

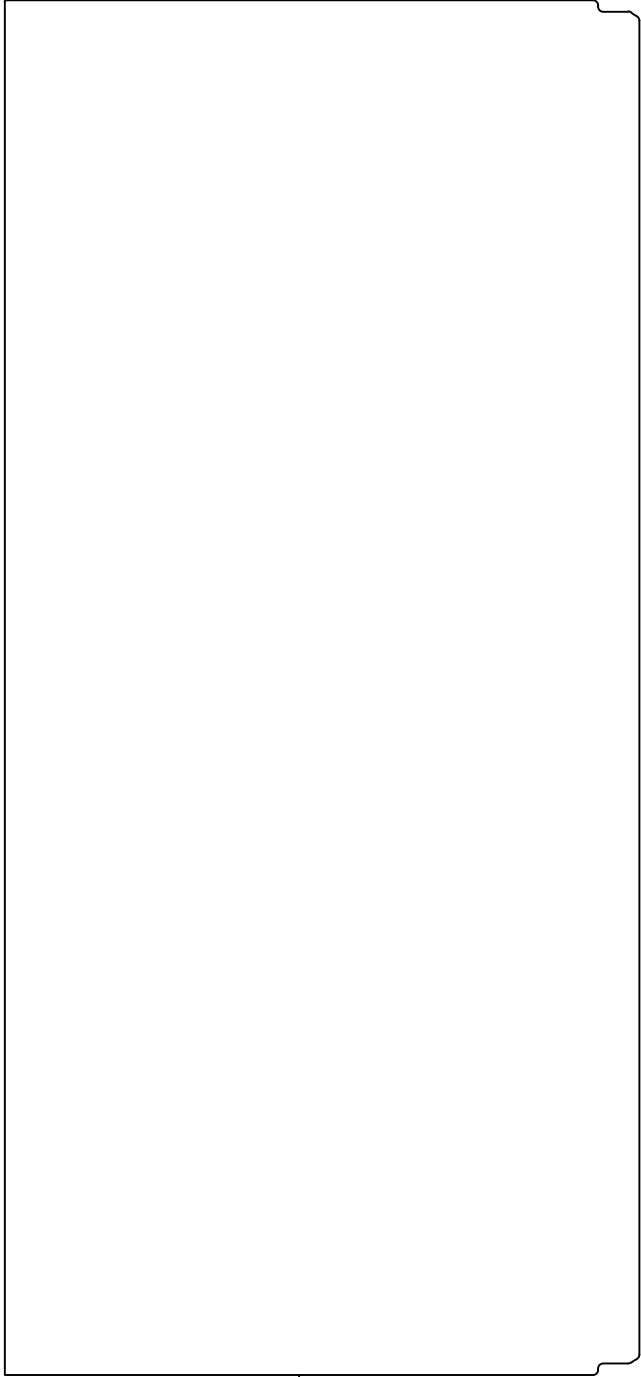


TOP

0.000

15.864

34.364



0.000

FRONT

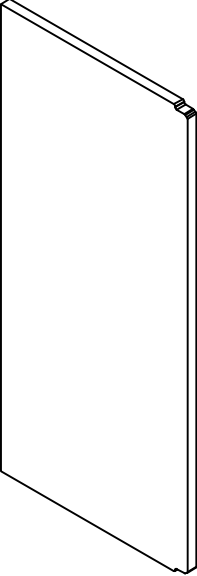
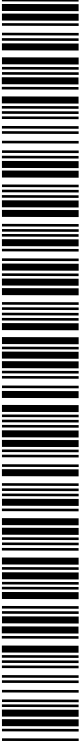
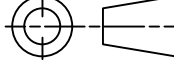
0.000

0.750



RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum Finish Fini N/A	
Description 5412ESQT 36" x 24" Left Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESQT362416THI-LS			Rev. 0
			12 16

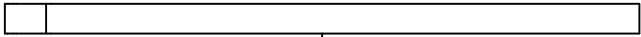
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT362416TH\5412ESQT362416TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

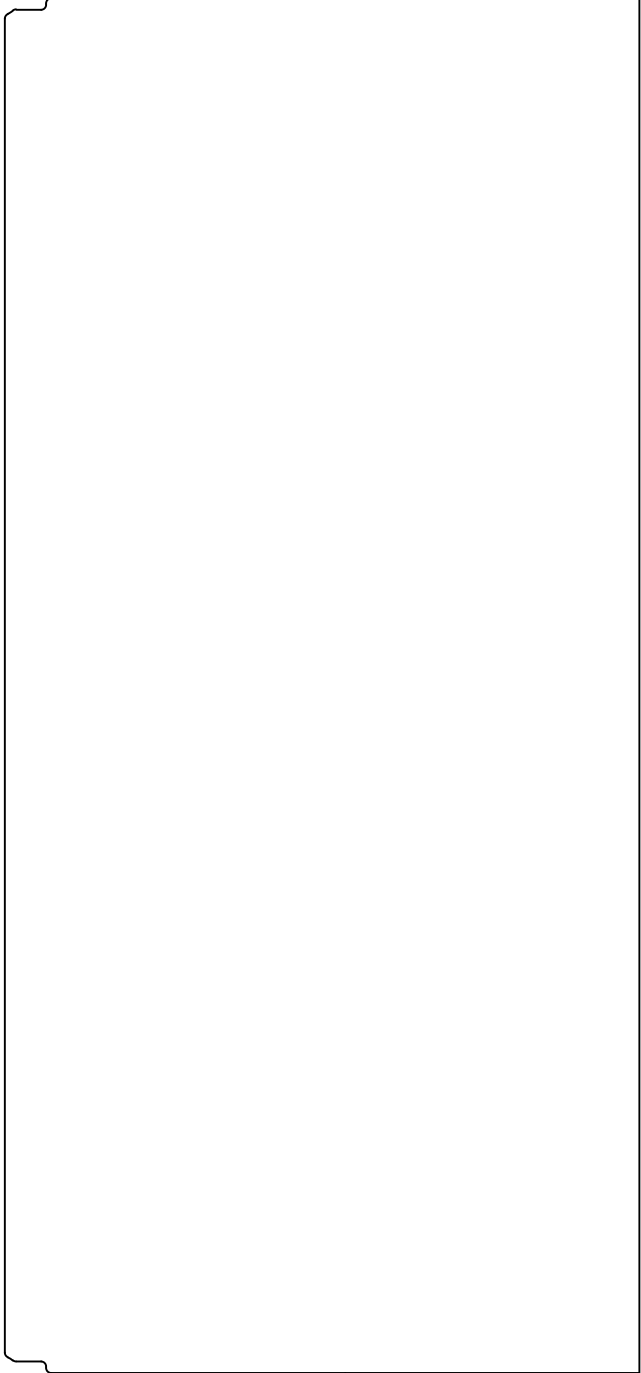


TOP

0.000

15.864

34.364



0.000

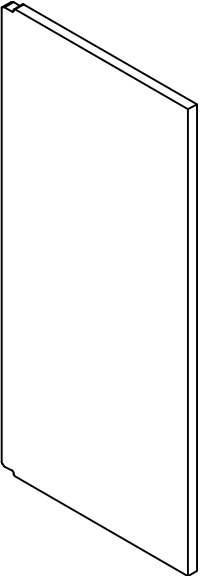
FRONT

0.000

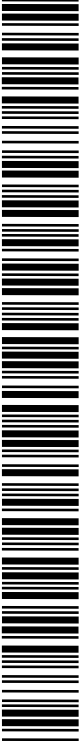
0.750



RIGHT



Isometric View

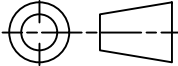


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 36" x 24" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362416THI-RS

Rev.

13

0

16

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

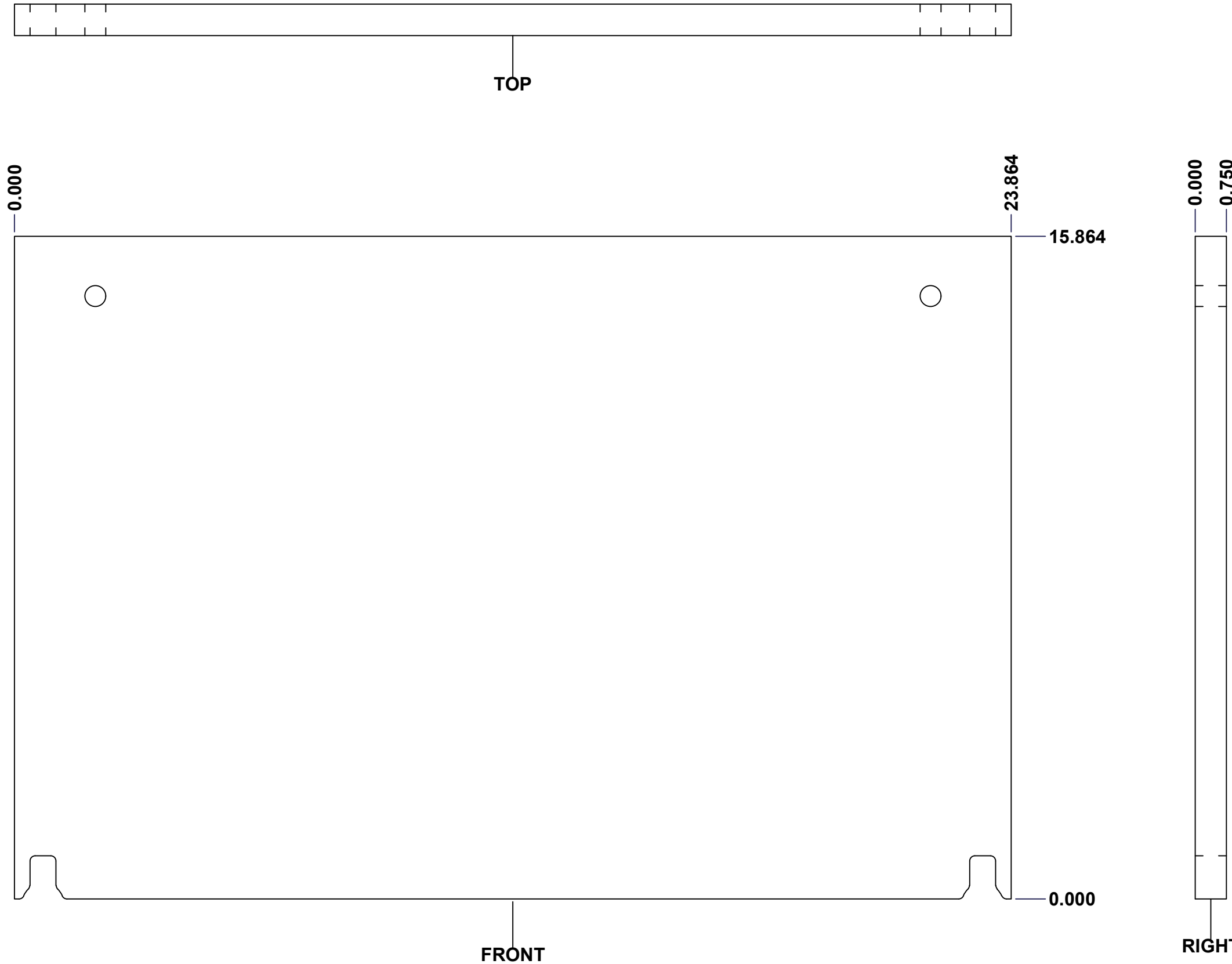
This drawing is confidential and must not be reproduced or used without the consent of EXM

Isometric View



Isometric View

SEE BILL OF MATERIAL ON LAST PAGE



Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

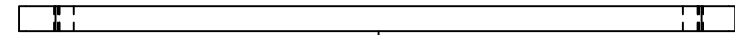
This drawing is confidential and must not be reproduced or used without the consent of EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

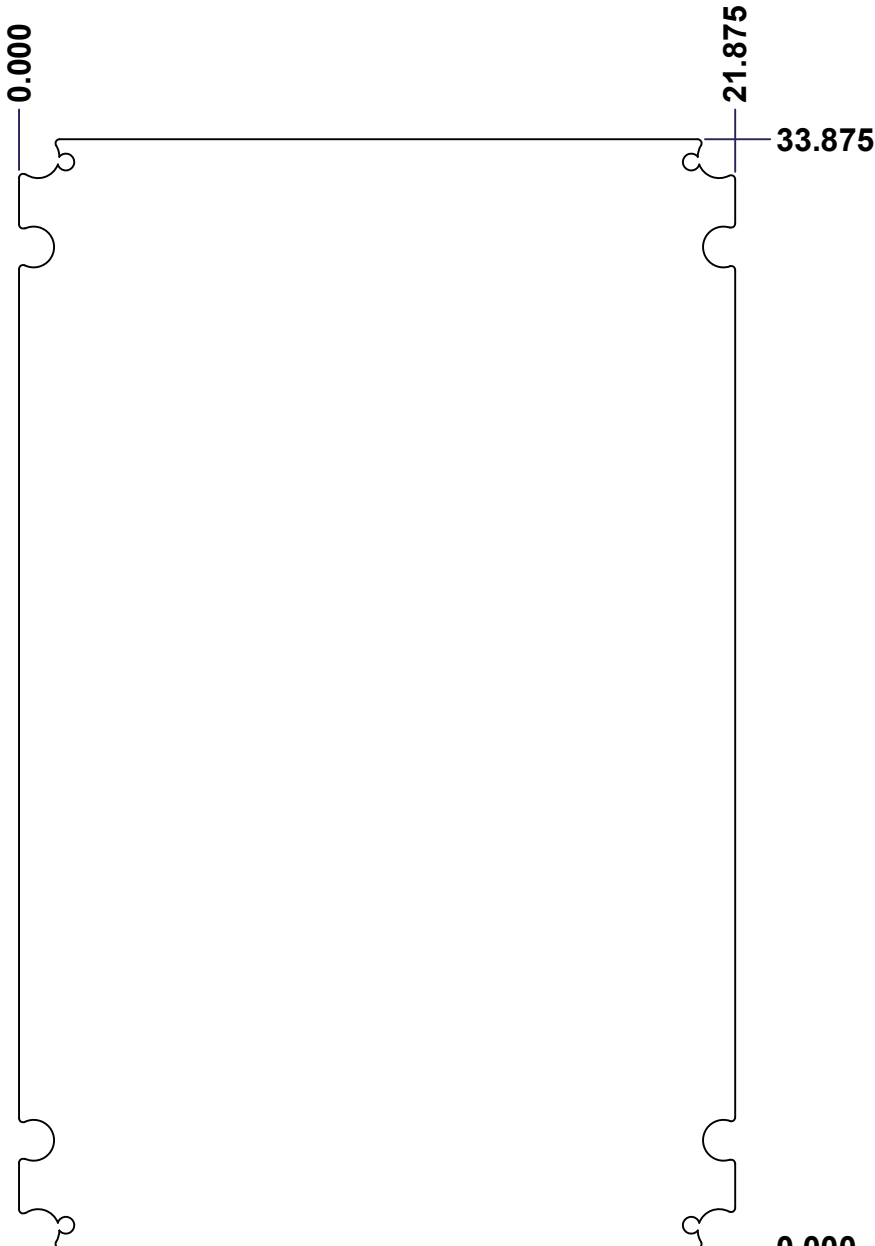
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT362416TH\5412ESQT362416TH.idw

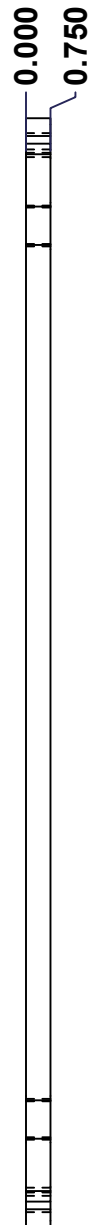
Tolérance ±1/32" sauf spécification contraire



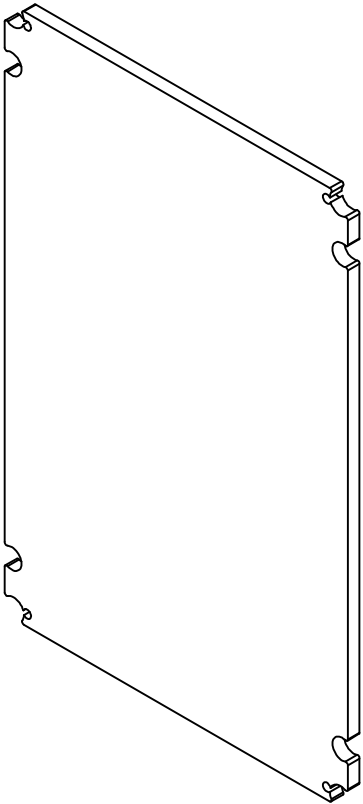
TOP



FRONT



RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

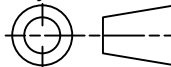


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 36" x 24" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT362416THI-C

Rev.

16

0

16

SEE BILL OF MATERIAL ON LAST PAGE

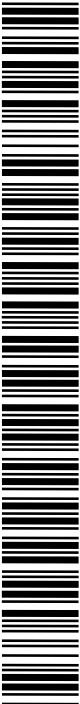
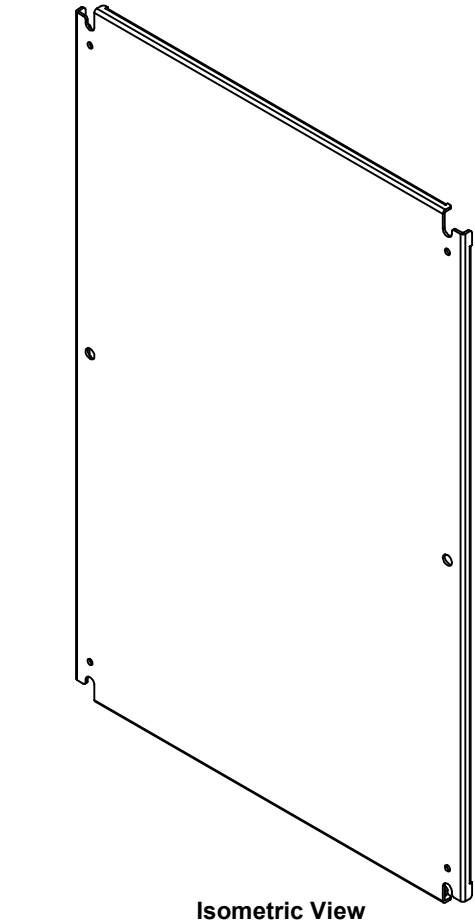
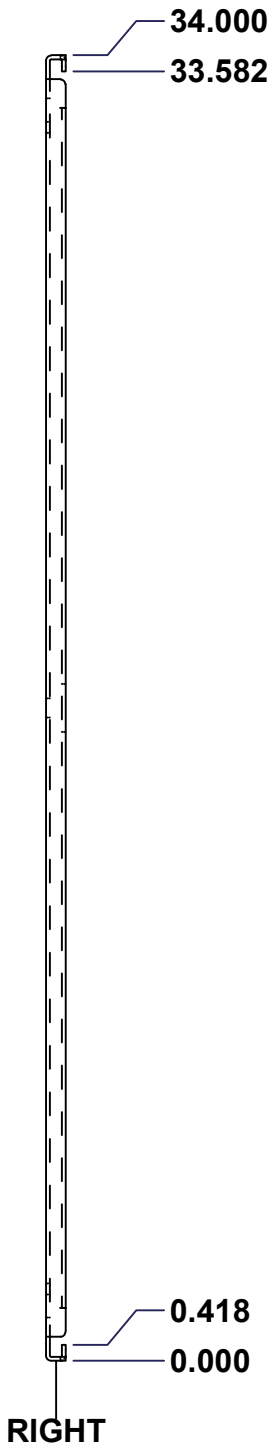
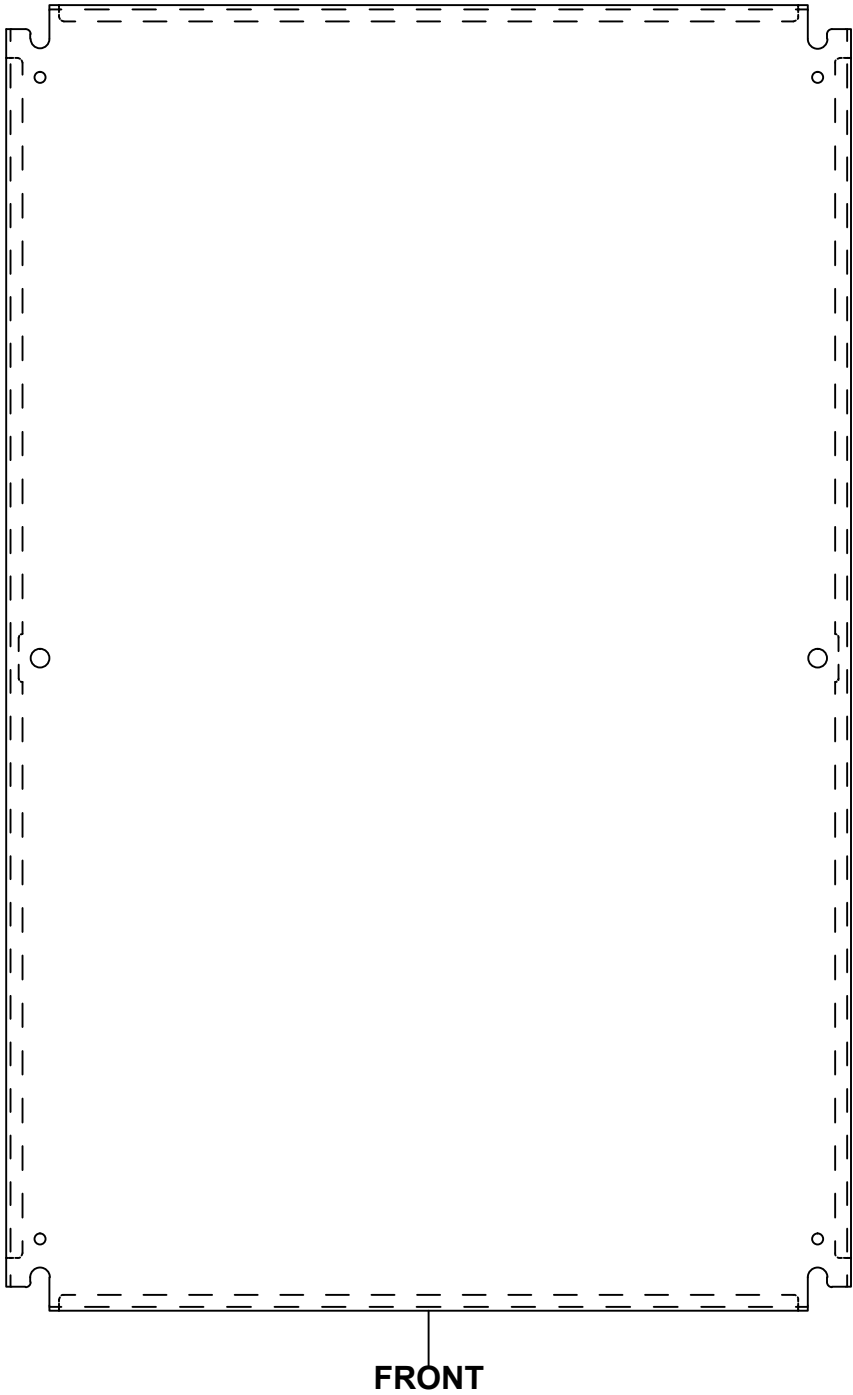
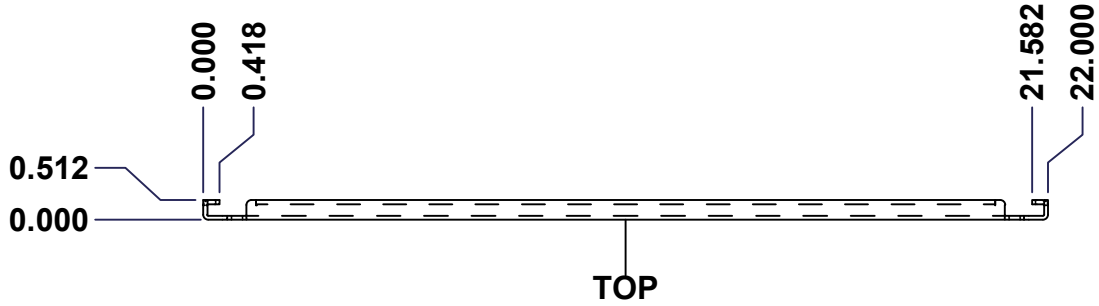
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

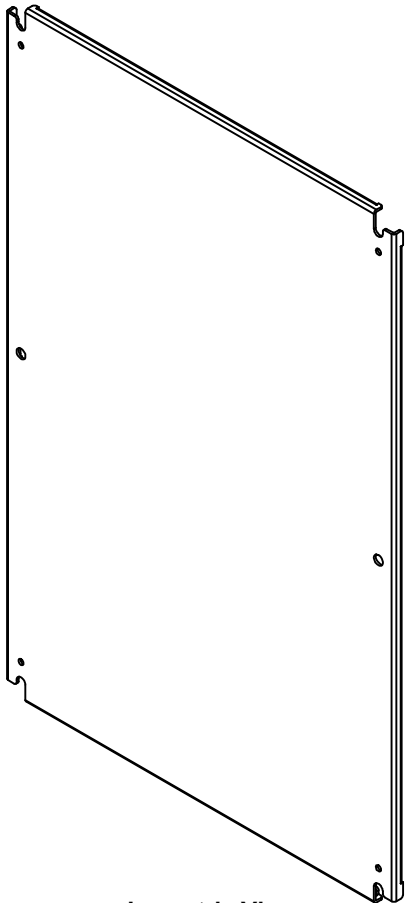
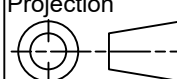
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3624G.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



1	881 SP3624G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		Finish Fini	
See Part List		See Part List	
Description			Detail Rev.
881 SP - Inner Panel			
Part Number Numéro Pièce			Rev.
881 SP3624G			1
			2

