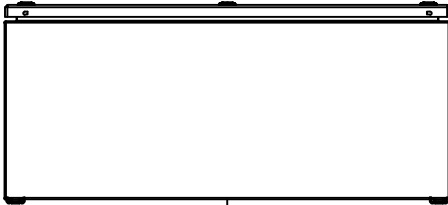


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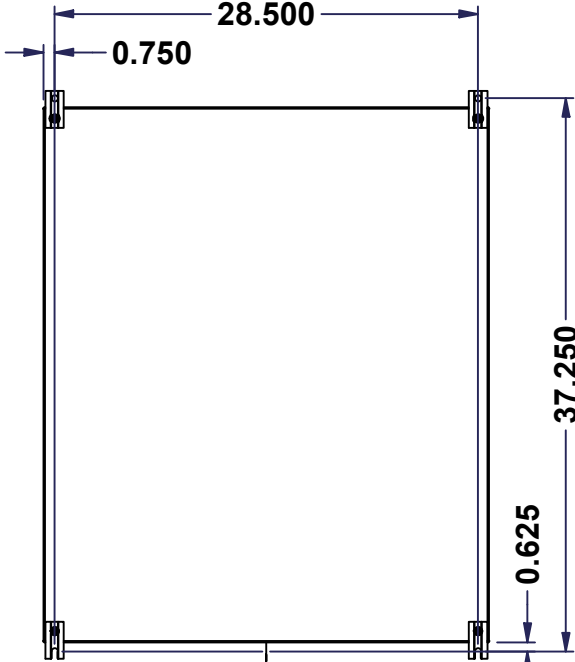
Tolerance $\pm 1/32$ " unless otherwise specified

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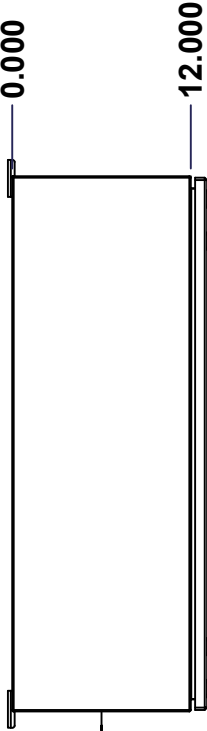
Tolérance $\pm 1/32$ " sauf spécification contraire



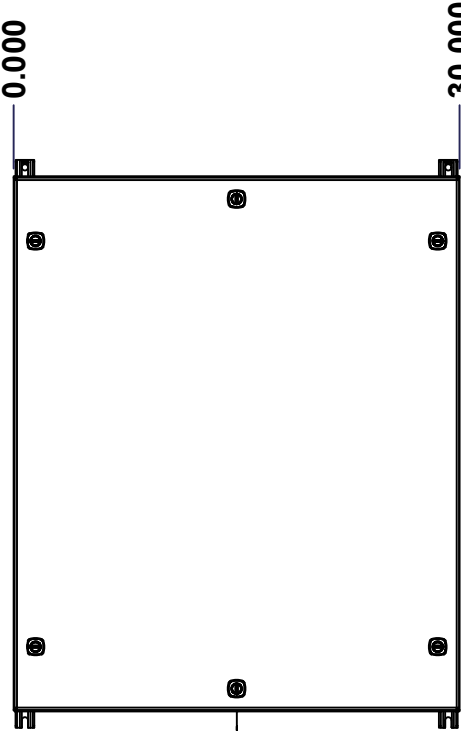
TOP



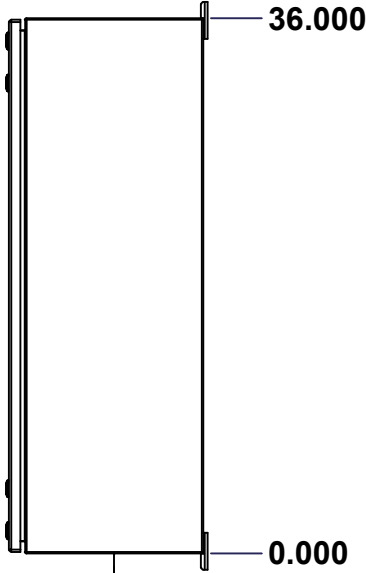
BACK



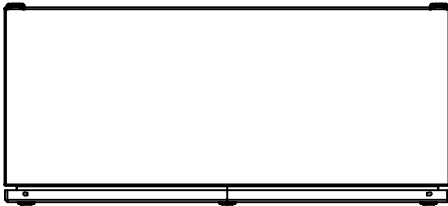
LEFT



FRONT

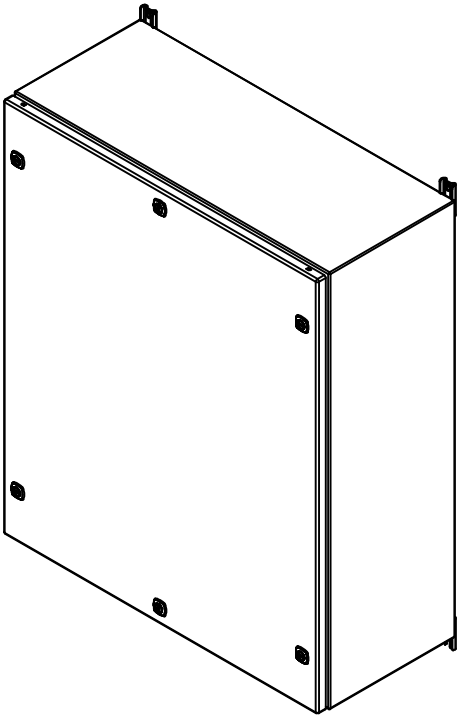


RIGHT

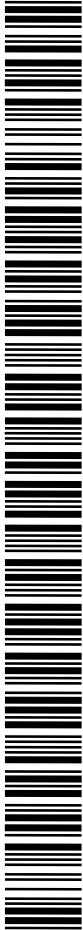


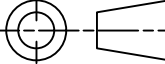
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par	Date 14-Jul-23	
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 36" x 30" x 12" Assembly	Detail Rev.	
Part Number Numéro Pièce	Rev. 0	1 16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESQT363012TH

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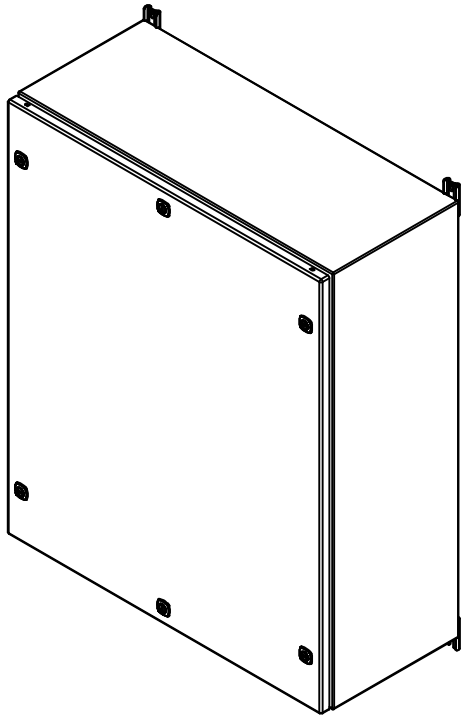
Tolerance ±1/32" unless otherwise specified

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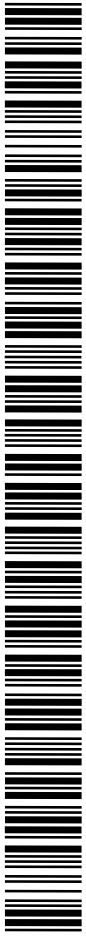
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



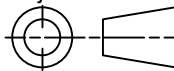
Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

14-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 36" x 30" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESQT363012TH

Rev.

0

2

16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3630G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT363012THC	0	5412ESQT 36" x 30" Cover
1	5412ESQT363012THB	0	5412ESQT 36" x 30" x 12" Body
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

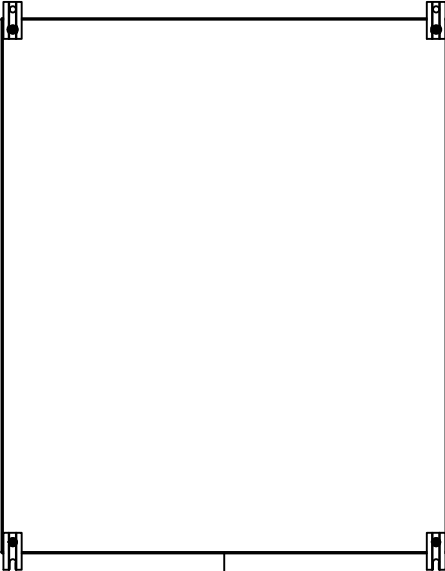
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT363012TH\5412ESQT363012TH.idw

Tolérance ±1/32" sauf spécification contraire

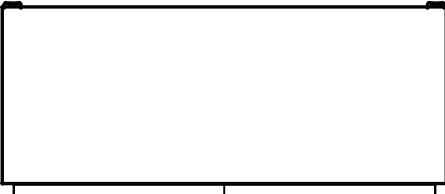
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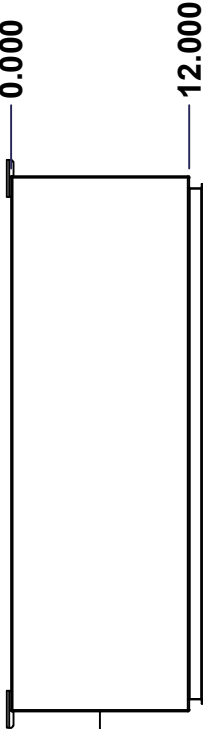
TOP



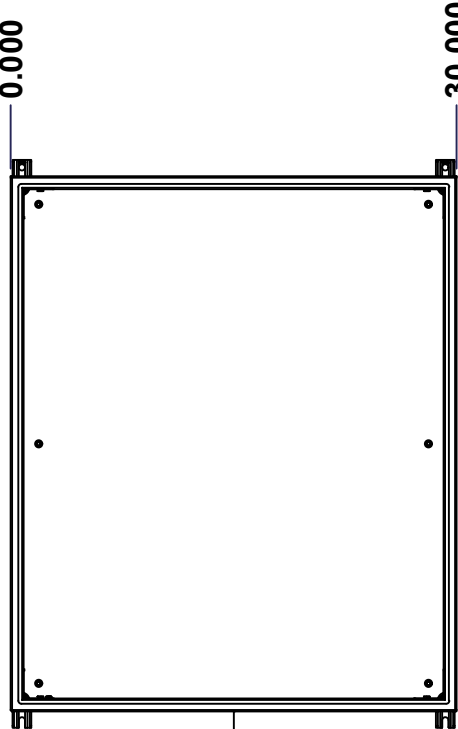
BACK



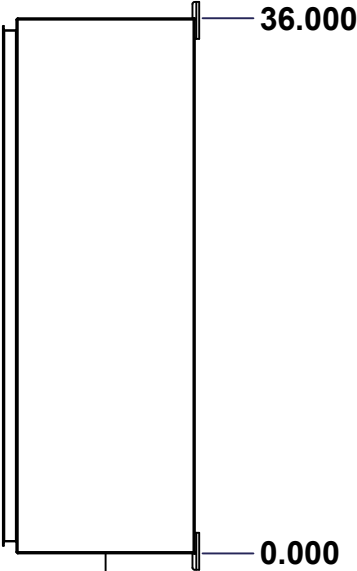
BOTTOM



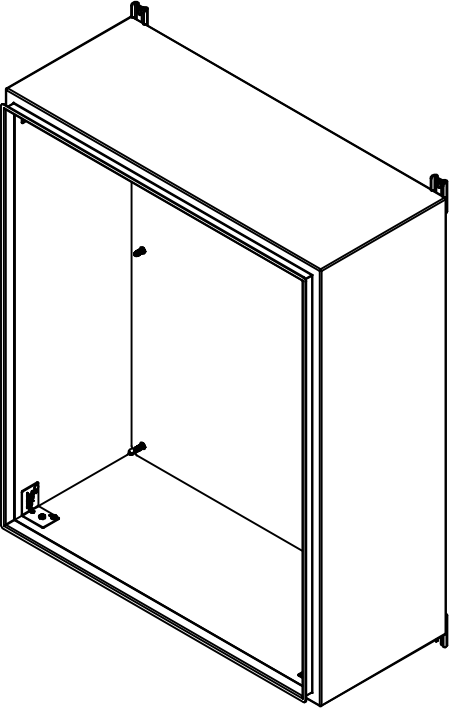
LEFT



FRONT



RIGHT



Isometric View

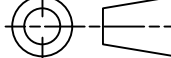


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
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Drawn By Dessiné Par	BoxCad: BoxCad	Date	14-Jul-23
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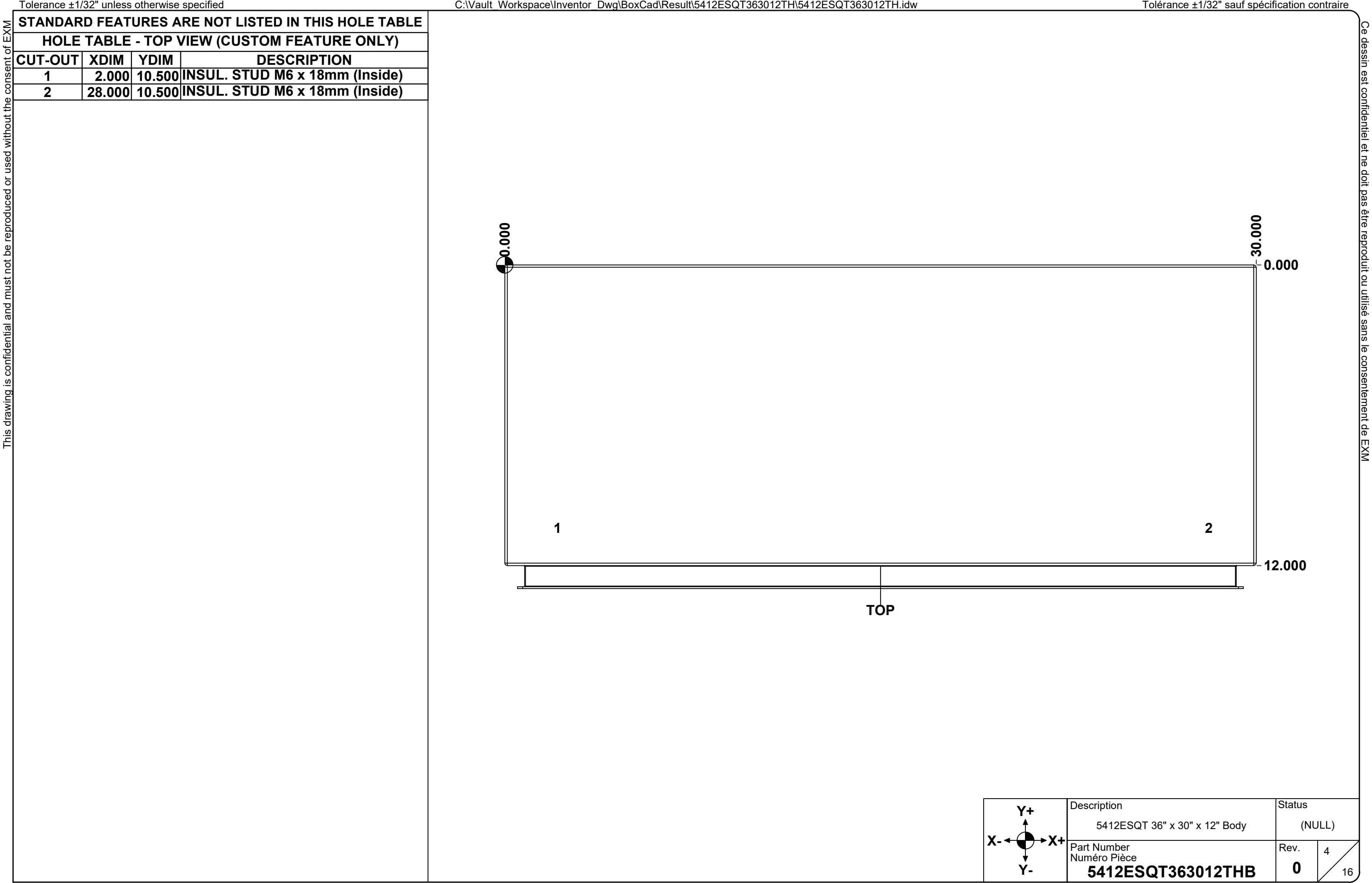
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
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Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESQT 36" x 30" x 12" Body	

Part Number Numéro Pièce	Rev.	3
5412ESQT363012THB	0	16

SEE BILL OF MATERIAL ON LAST PAGE



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0.000

30.000

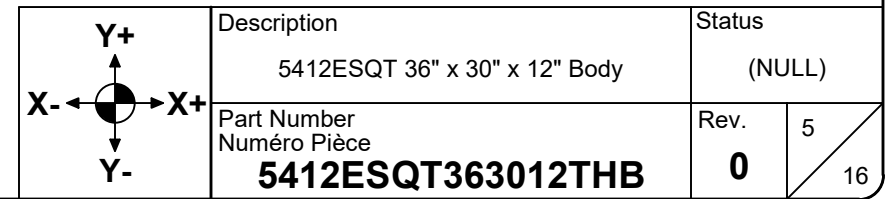
12.000

0.000

1

2

BOTTOM



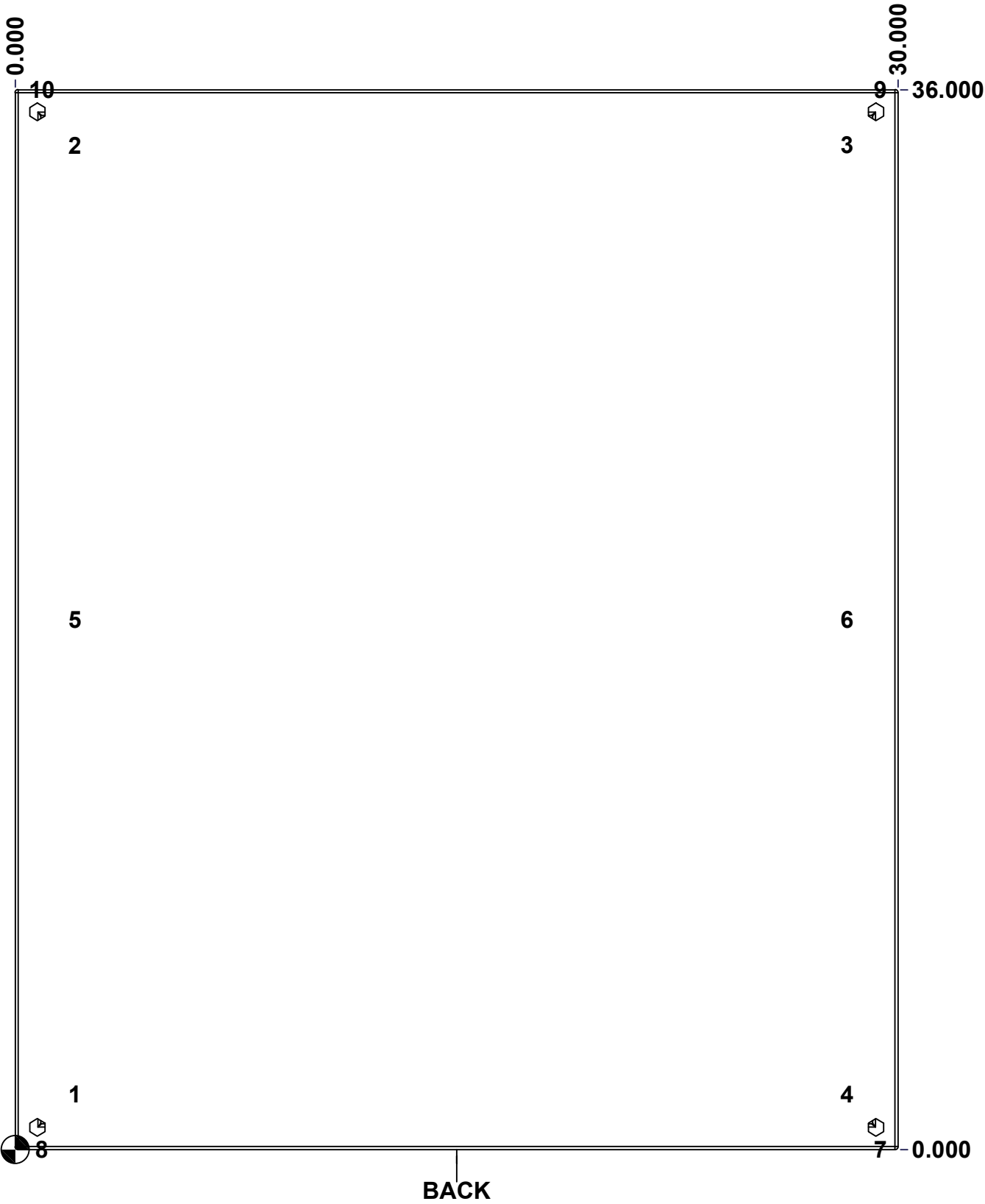
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

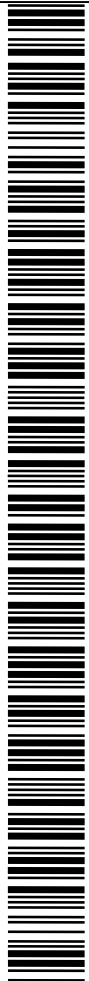
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	36.000	FOOT 885 ESMF3_CLOSE
10	0.750	36.000	FOOT 885 ESMF3_CLOSE



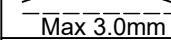
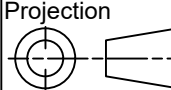
	Description	Status	
	5412ESQT 36" x 30" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT363012THB	0	16

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No.	Revisions	Date	By/Par



Isometric View

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Customer Client			Date		
Drawn By Dessiné Par			BoxCad: BoxCad Date 14-Jul-23		
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)					
Color Couleur			Asa-61 Grey Finish Fini Smooth		
Description 5412ESQT 36" x 30" x 12" Body				Detail Rev.	
Part Number Numéro Pièce 5412ESQT363012THB				Rev. 0 7 16	

1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT363012THI-RS	0	5412ESQT 36" x 30" Right Insulation
1	5412ESQT363012THI-LS	0	5412ESQT 36" x 30" Left Insulation
1	5412ESQT363012THI-BT	0	5412ESQT 36" x 30" Top and Bottom Insulation
1	5412ESQT363012THI-TP	0	5412ESQT 36" x 30" Top and Bottom Insulation
1	5412ESQT363012THI-B	0	5412ESQT 36" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT363012THB-P	0	5412ESQT 36" x 30" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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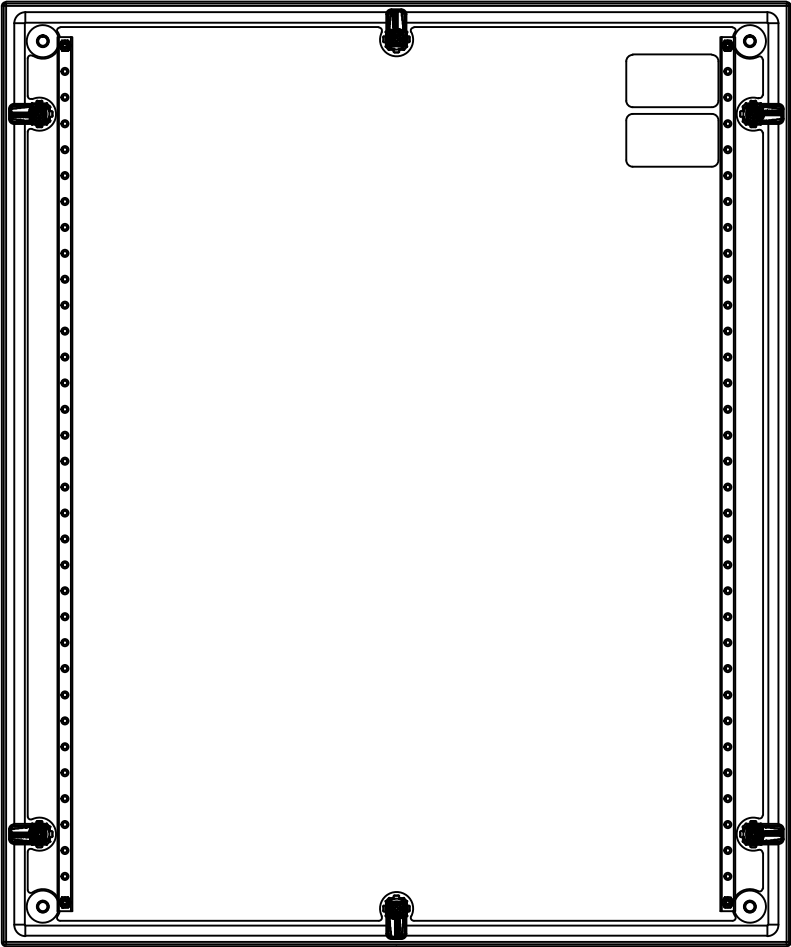
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



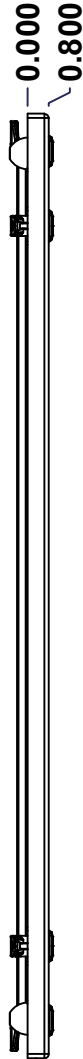
TOP



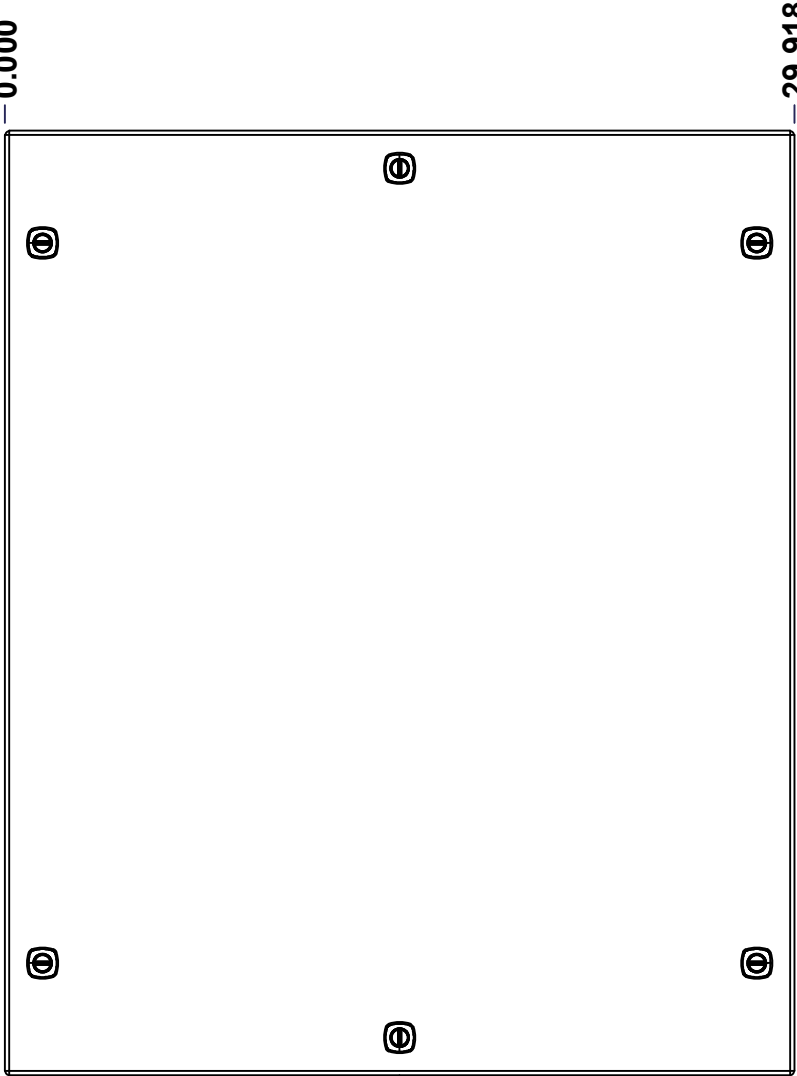
BACK



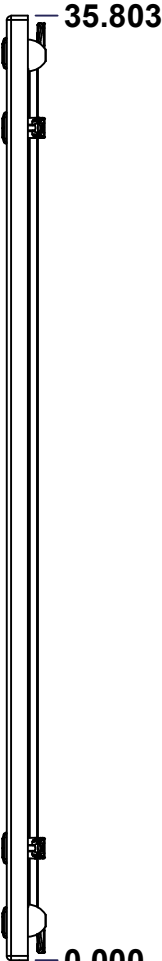
BOTTOM



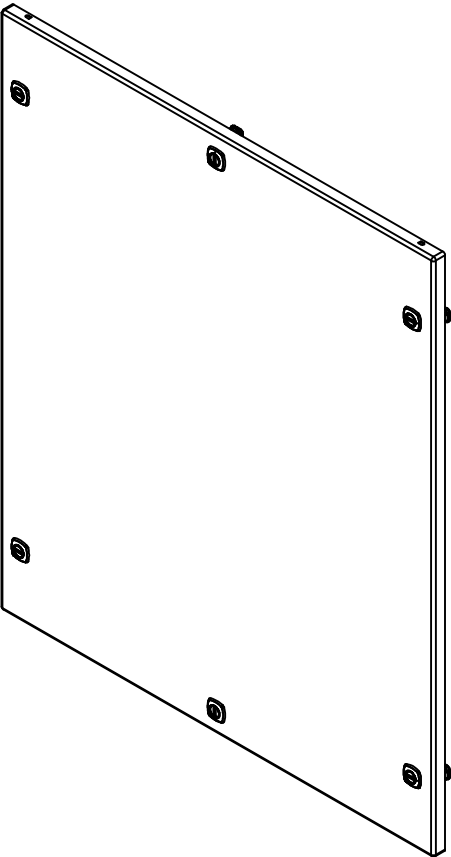
LEFT



FRONT



RIGHT

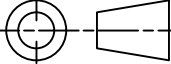


Isometric View



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No.	Revisions	Date	By/Par

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		Projection 	

Customer Client		Date	
Drawn By Dessiné Par		Date 14-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 36" x 30" Cover			Detail Rev.
Part Number Numéro Pièce		Rev. 0	8 16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESQT363012THC

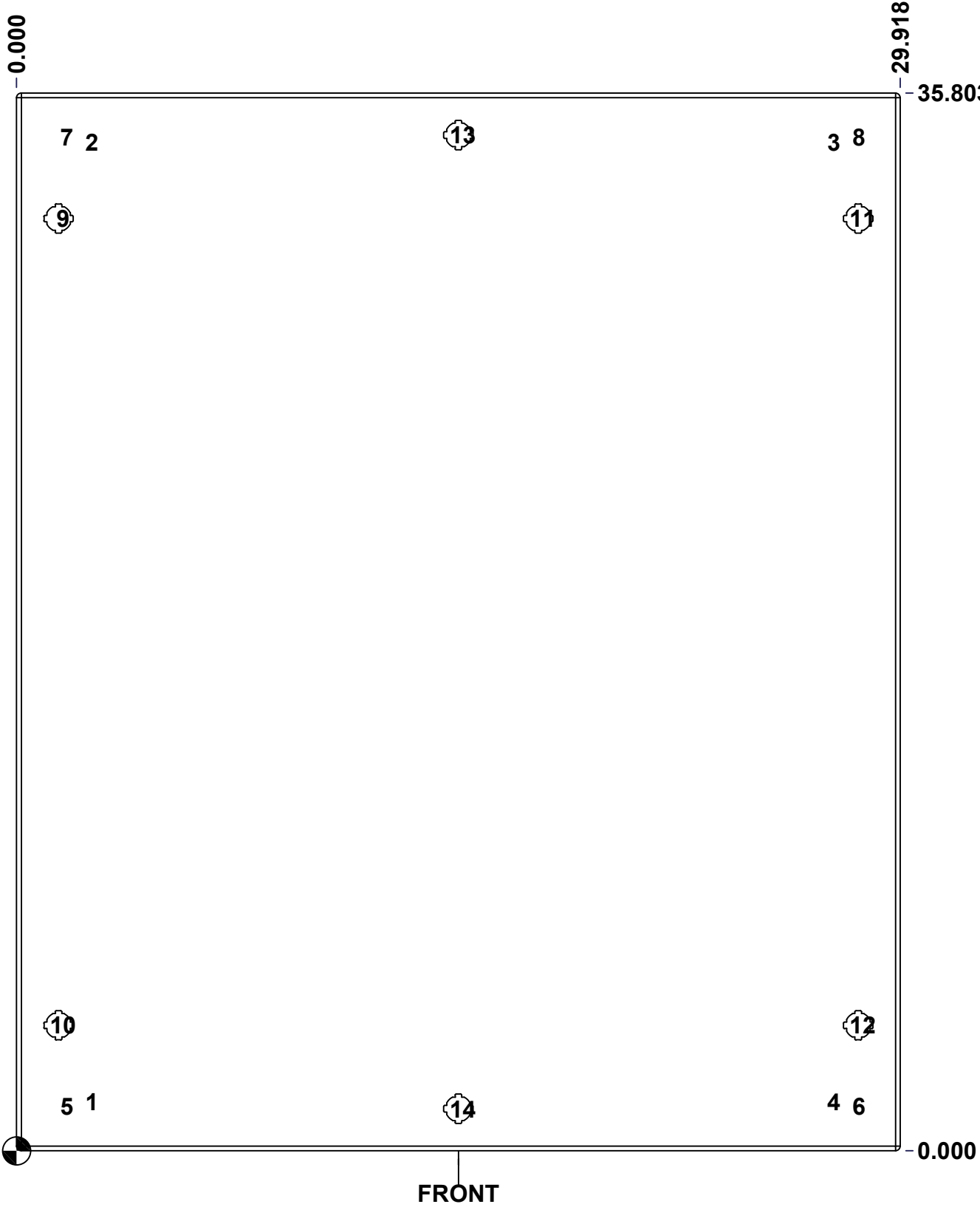
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Tolerance ±1/32" unless otherwise specified

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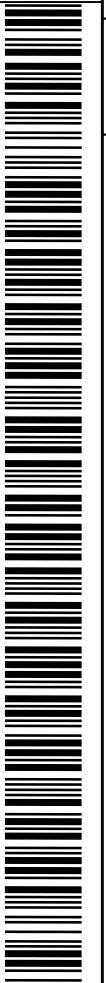
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.661	STUD M6 x 18mm (Inside)
2	2.401	34.142	STUD M6 x 18mm (Inside)
3	27.517	34.142	STUD M6 x 18mm (Inside)
4	27.517	1.661	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	28.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	34.303	STUD M6 x 18mm (Inside)
8	28.368	34.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	31.553	880 SCQ4-SL
10	1.424	4.250	880 SCQ4-SL
11	28.494	31.553	880 SCQ4-SL
12	28.494	4.250	880 SCQ4-SL
13	14.959	34.379	880 SCQ4-SL
14	14.959	1.424	880 SCQ4-SL



	Description	Status	
	5412ESQT 36" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT363012THC	0	16

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Flatness	
Aplatissement	

Projection	
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Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Jul-23
-------------------------	----------------	----------------

Material	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
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Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESQT 36" x 30" Cover	

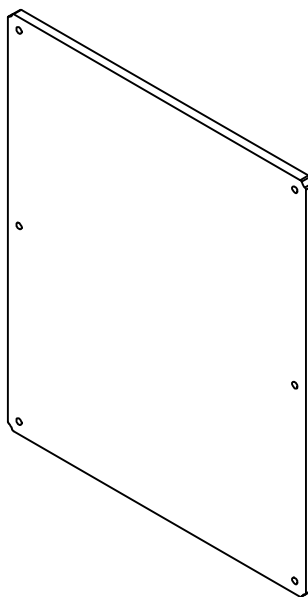
Part Number Numéro Pièce 5412ESQT363012THC	Rev. 0	10 16
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2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESQT363012THI-C	0	5412ESQT 36" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT363012THG	0	5412ESQT 36" x 30" Cover Gasket Part
1	5412ESQT363012THC-P	0	5412ESQT 36" x 30" Cover Part
6	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

[illegible]

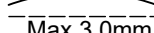
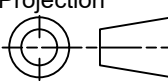
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description		Detail Rev.	
5412ESQT 36" x 30" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESQT363012THI-B		0	16

Technical drawing of a rectangular object, likely a book cover or folder, showing the front and top views. The drawing includes dimensions and labels:

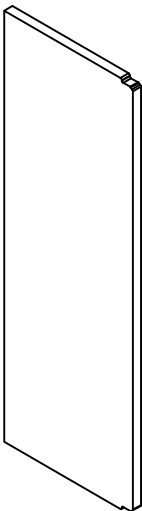
- Top View:** A horizontal rectangle at the top. The left edge is labeled **0.000** and the right edge is labeled **11.864**. The label **TOP** is centered below this view.
- Front View:** A large vertical rectangle below the top view. The left edge is labeled **0.000** and the right edge is labeled **34.364**. The label **FRONT** is centered below this view.
- Dimensions:** The vertical dimension on the right side of the front view is labeled **0.000**.

0.000
0.750

RIGHT

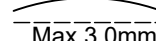
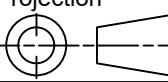
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

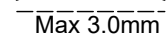
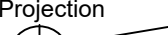


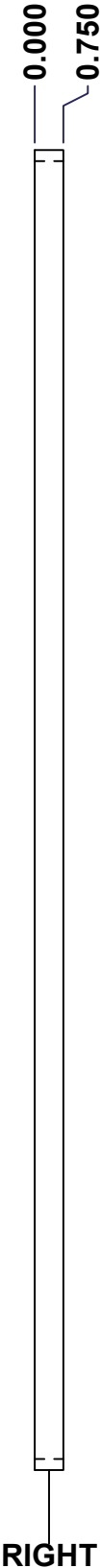
Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini	N/A
Description 5412ESQT 36" x 30" Left Insulation		Detail Rev.
		Rev. 0
Part Number Numéro Pièce 5412ESQT363012THI-LS		12 16

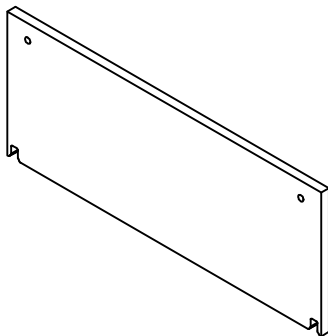
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		Flatness Aplatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Patrick Deschenes Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description		Detail Rev.	
5412ESQT 36" x 30" Right Insulation			
Part Number Numéro Pièce		Rev.	13
5412ESQT363012THI-RS		0	16



SEE BILL OF MATERIAL ON LAST PAGE

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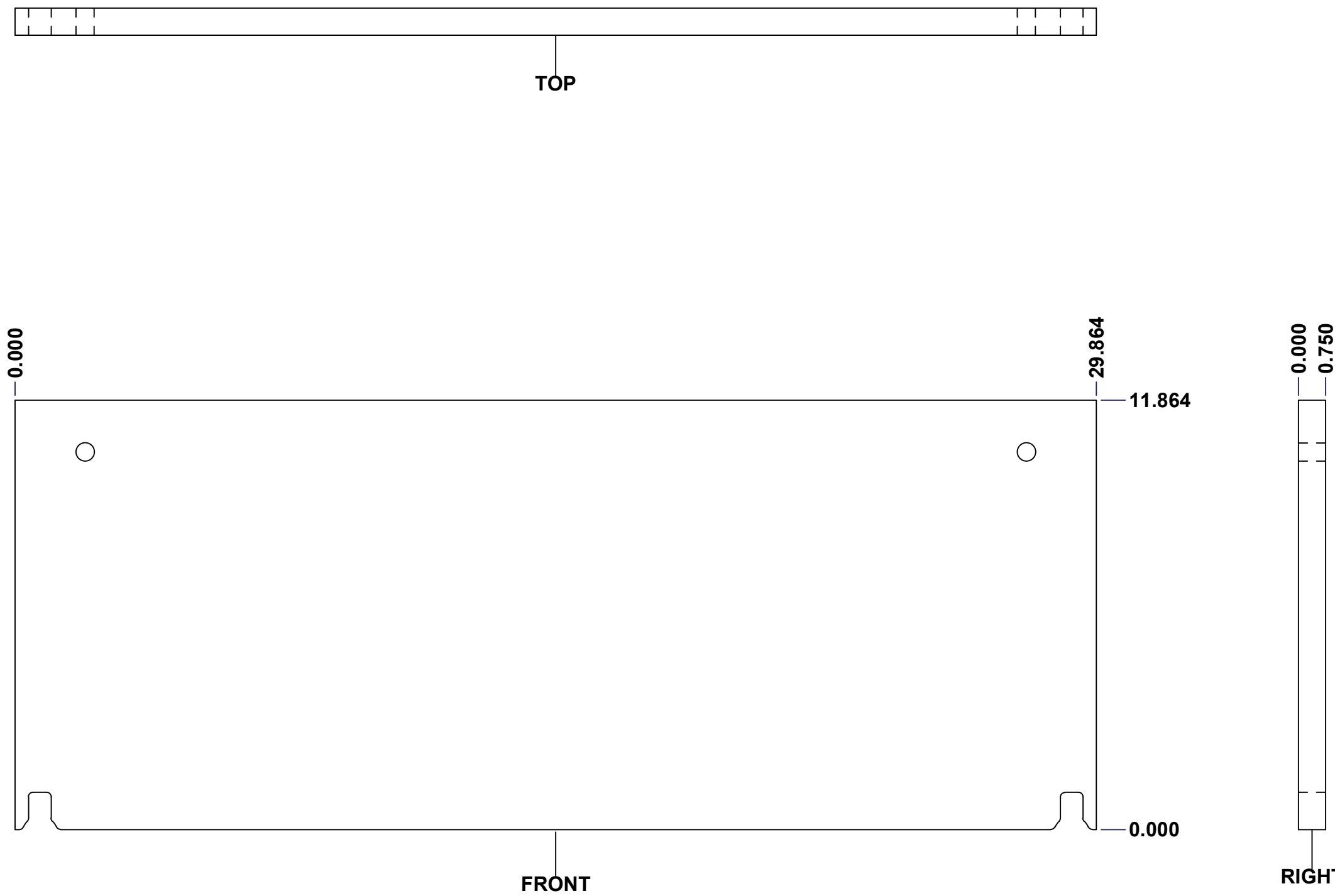


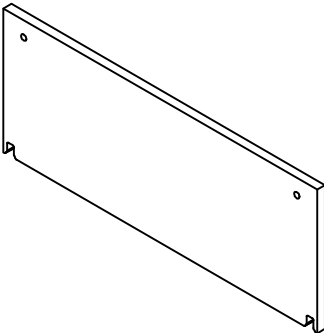
Isometric View



Isometric View

SEE BILL OF MATERIAL ON LAST PAGE





Isometric View

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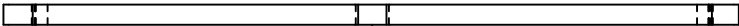


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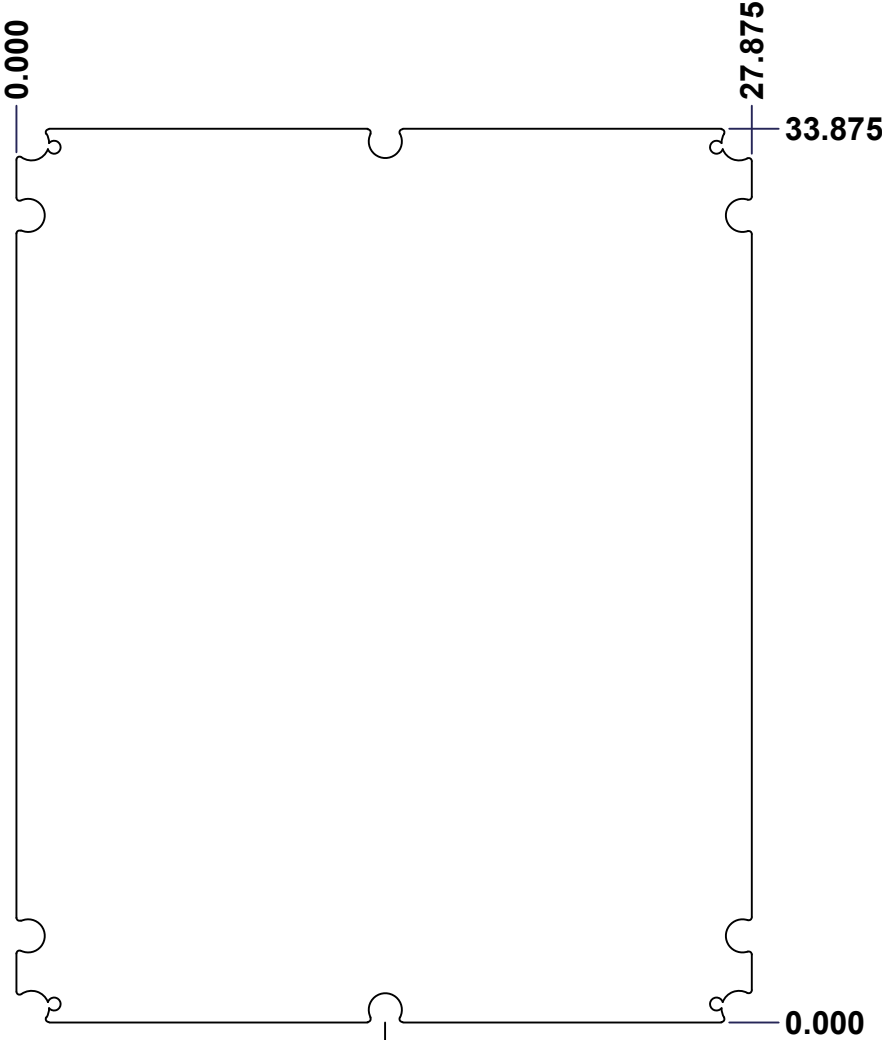
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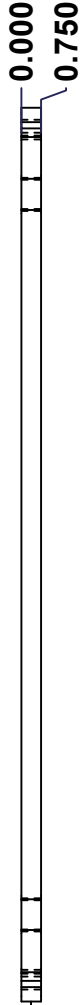
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP



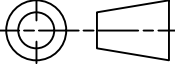
FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESQT 36" x 30" Cover Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	16
5412ESQT363012THI-C		0	16

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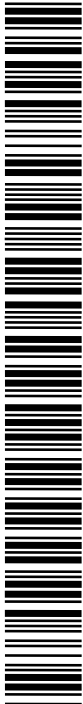
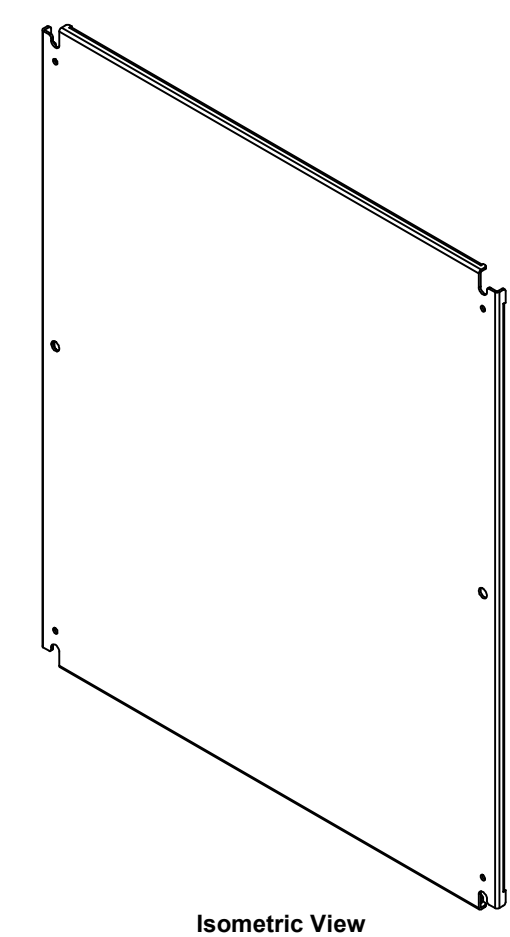
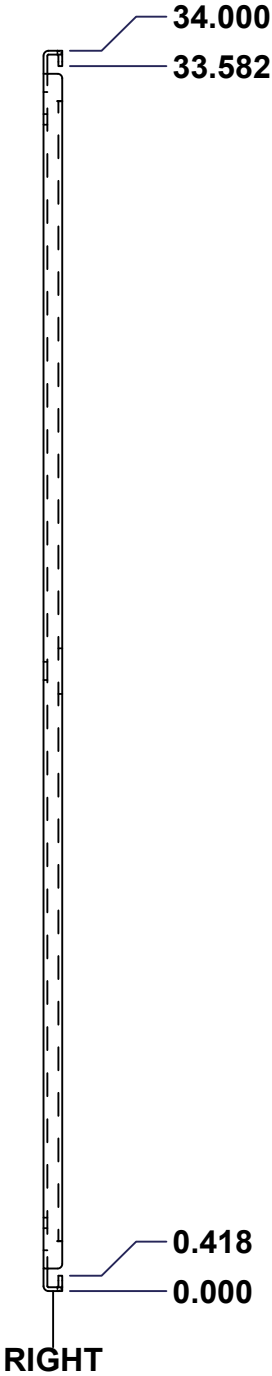
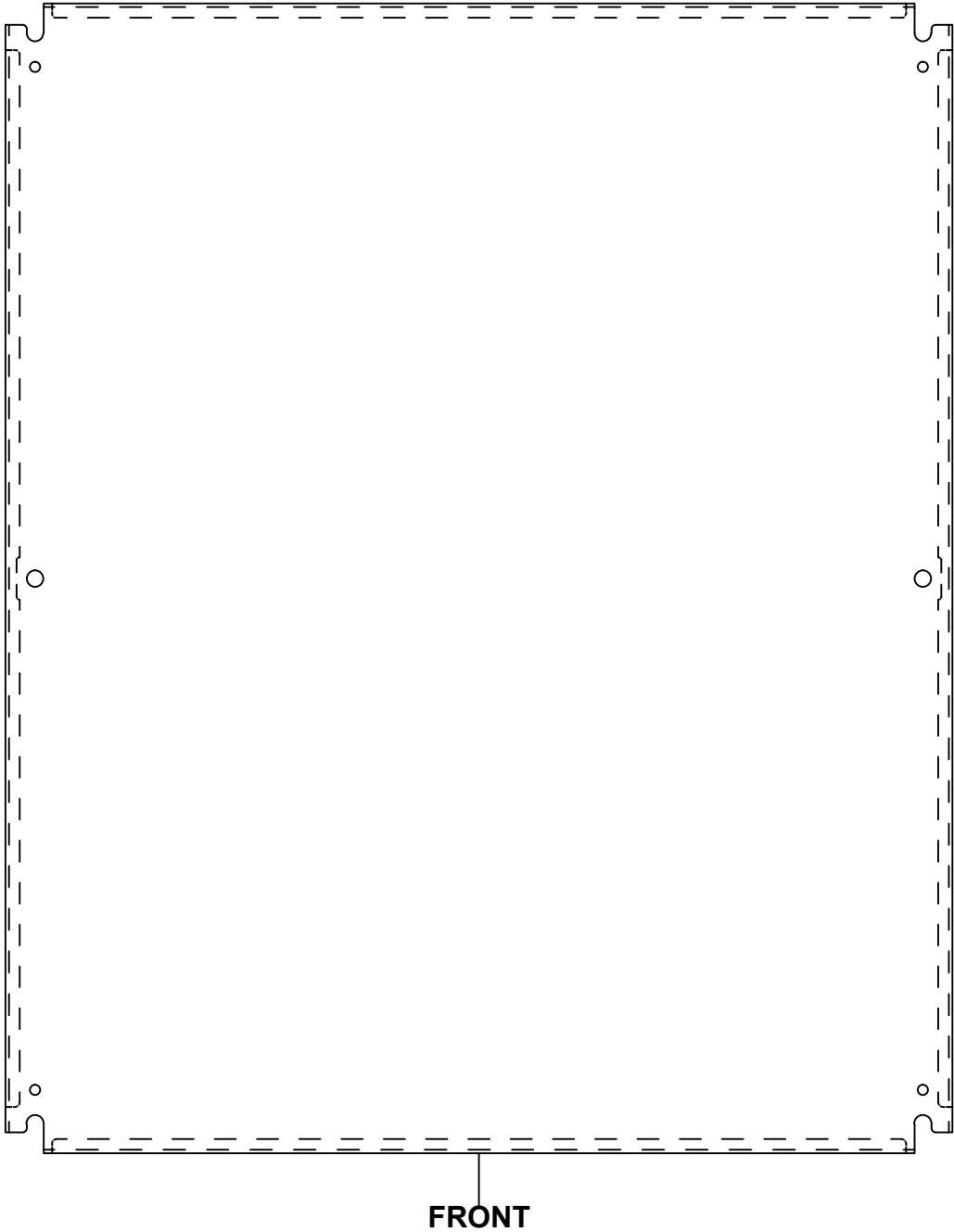
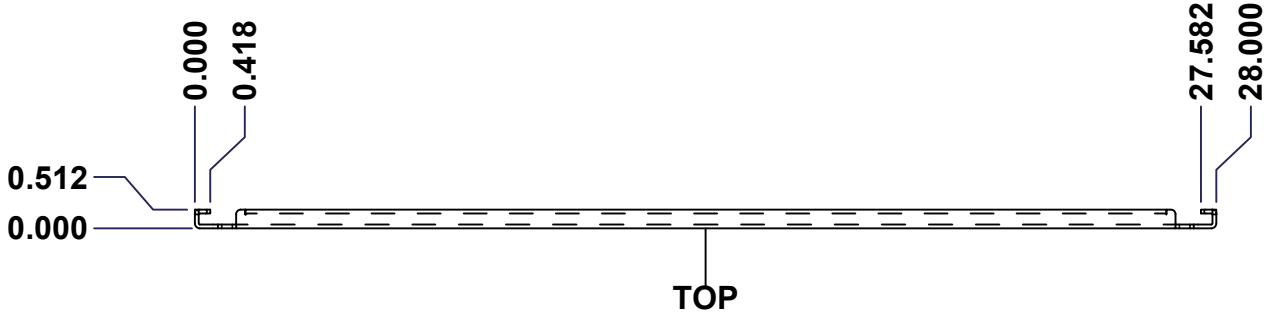
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

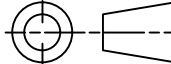


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date 23-Jan-07

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP3630G

Rev.

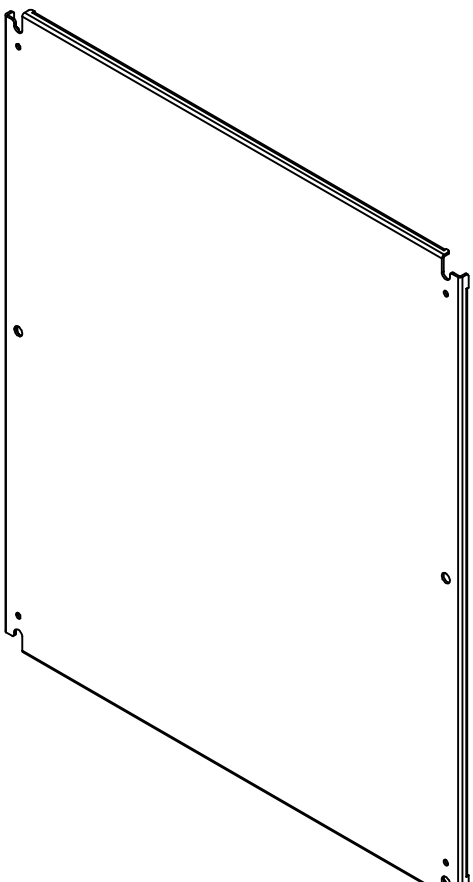
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2

1	881 SP3630G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

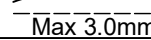
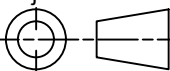
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 	Customer Client Drawn By Dessiné Par BoxCad Material Matière See Part List Color Couleur See Part List Finish Fini See Part List Description 881 SP - Inner Panel Part Number Numéro Pièce 881 SP3630G Rev. 0 2 2
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