

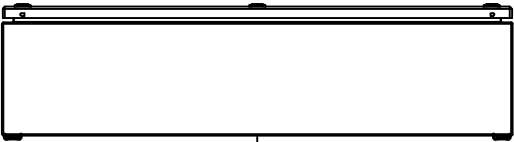
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Tolerance $\pm 1/32$ " unless otherwise specified

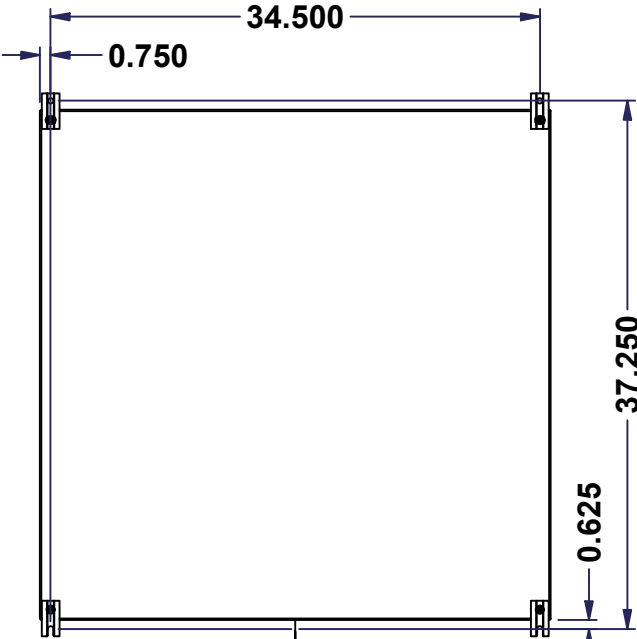
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT363608TH\5412ESQT363608TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

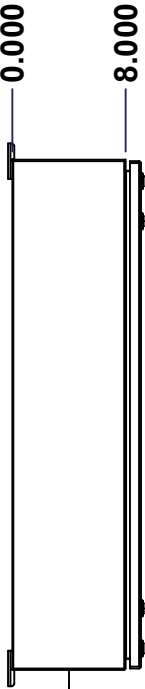
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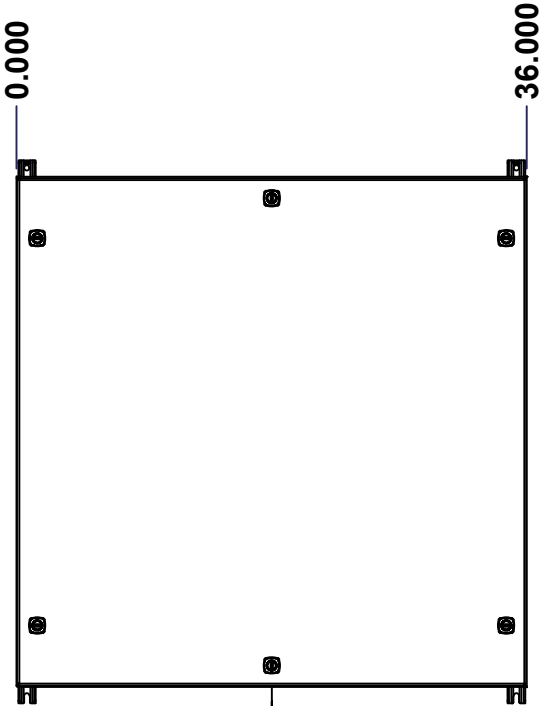
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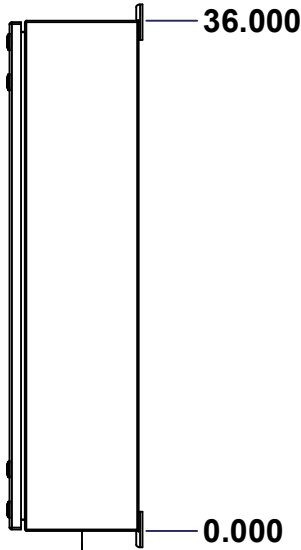
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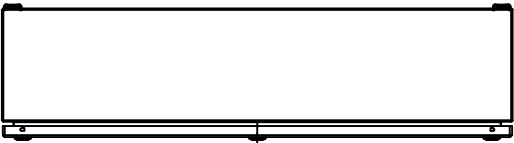
LEFT



FRONT

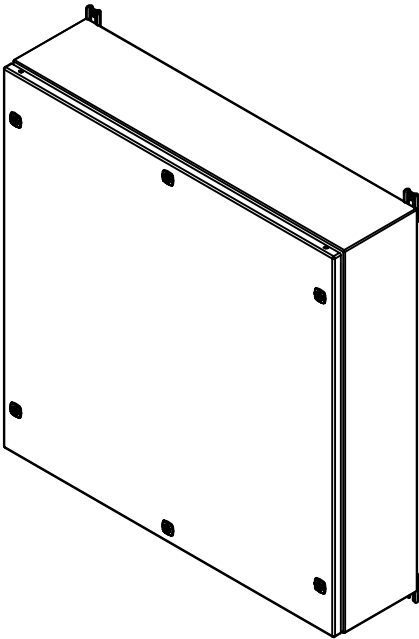


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

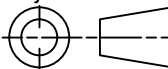


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 14-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 36" x 36" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESQT363608TH			16

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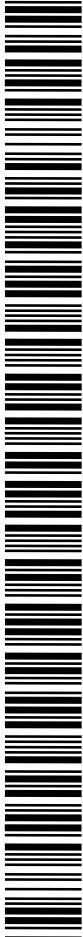
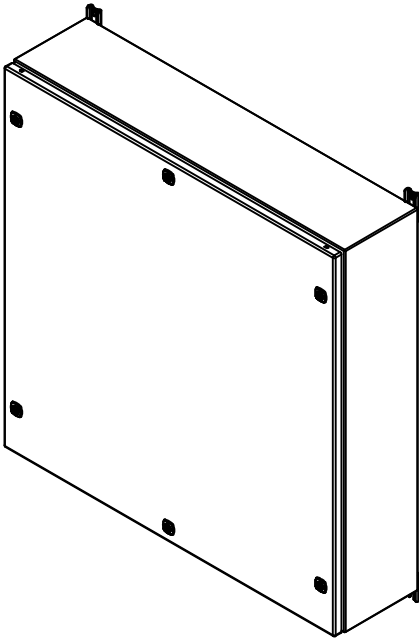
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par

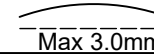


Isometric View



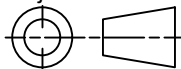
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

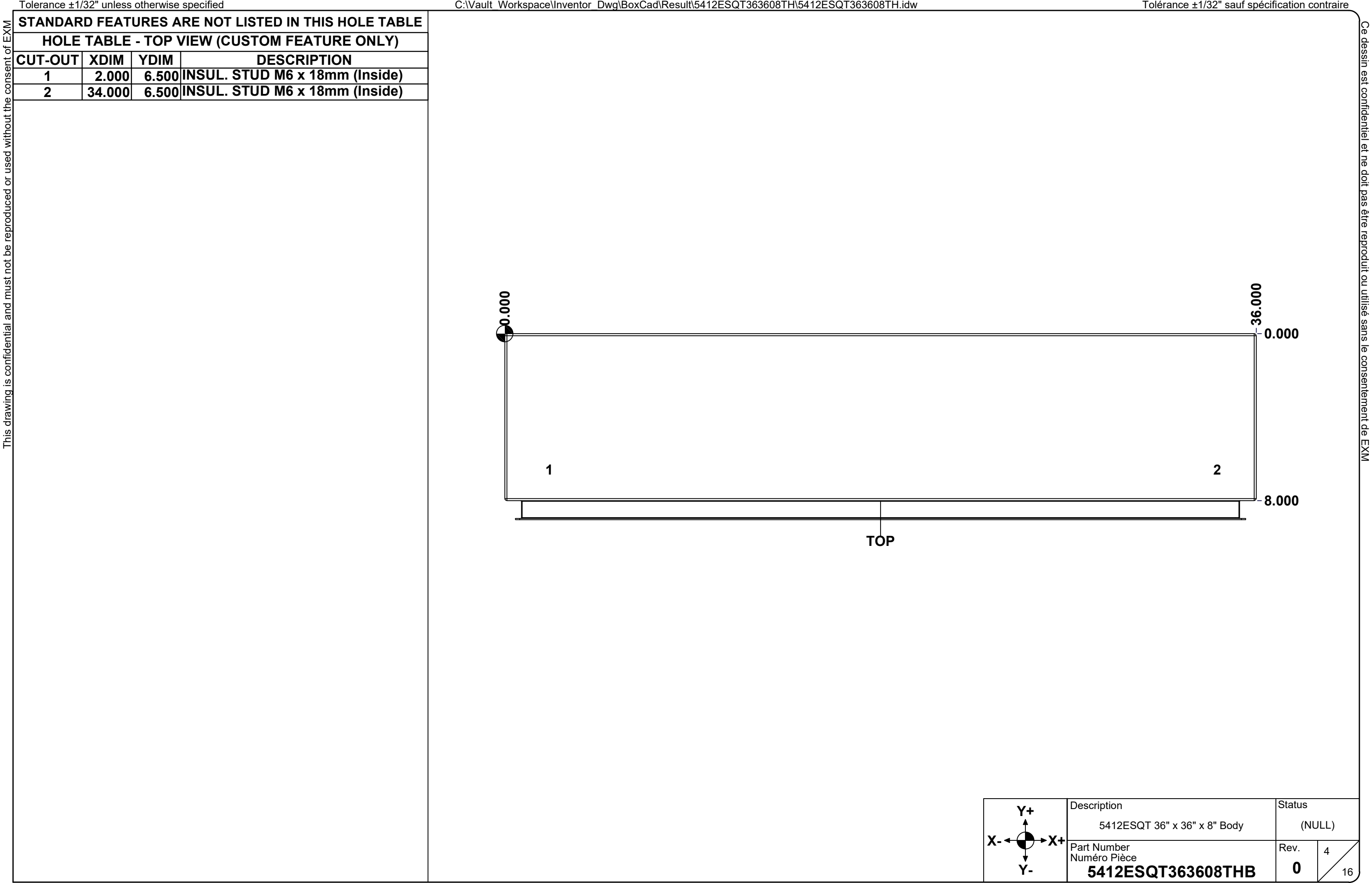
Description	Detail Rev.
5412ESQT 36" x 36" x 8" Assembly	

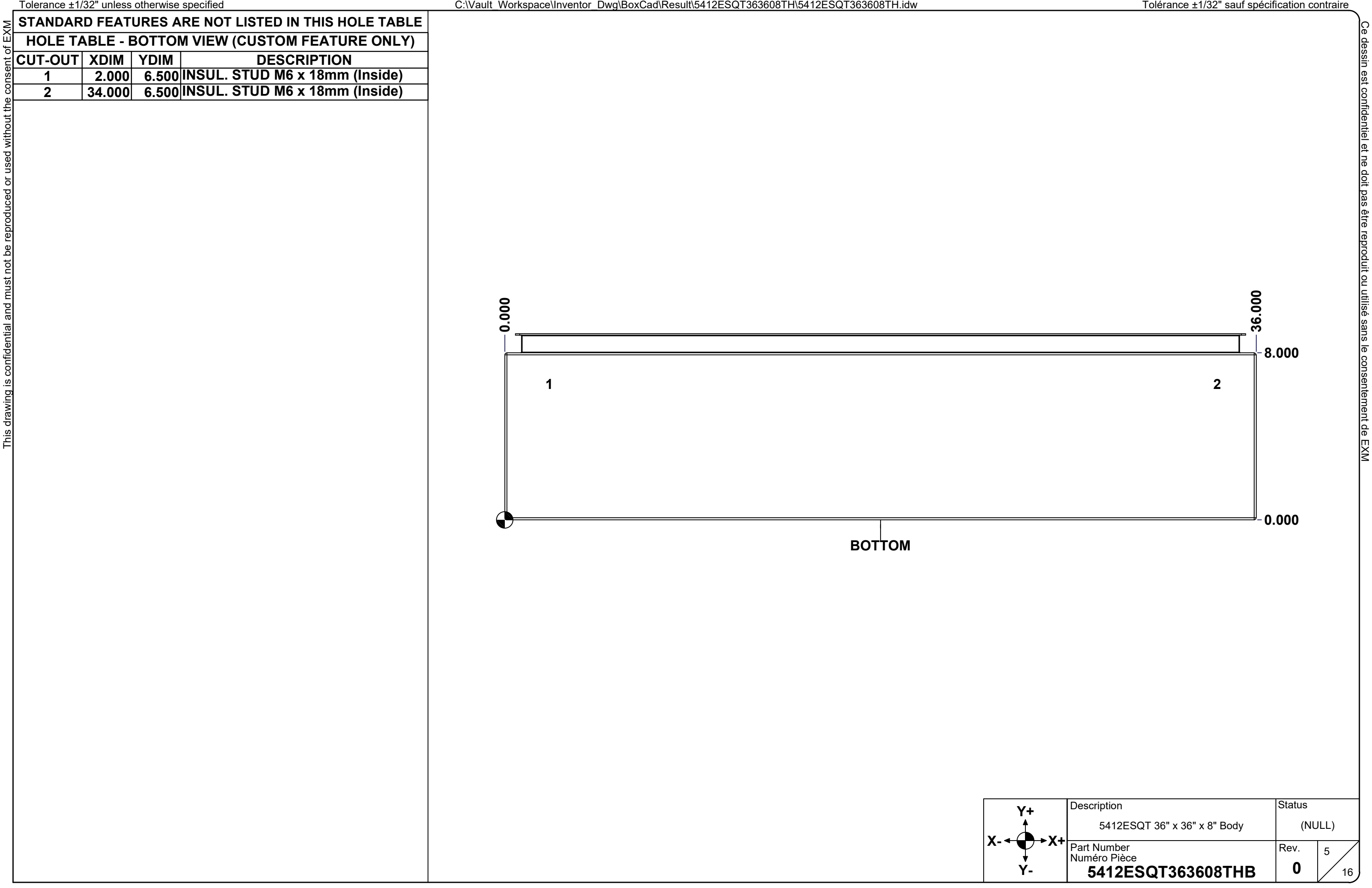
Part Number Numéro Pièce	Rev.	2
5412ESQT363608TH	0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3636G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT363608THC	0	5412ESQT 36" x 36" Cover
1	5412ESQT363608THB	0	5412ESQT 36" x 36" x 8" Body
Qty	Part Number	Rev	Description
Parts List			

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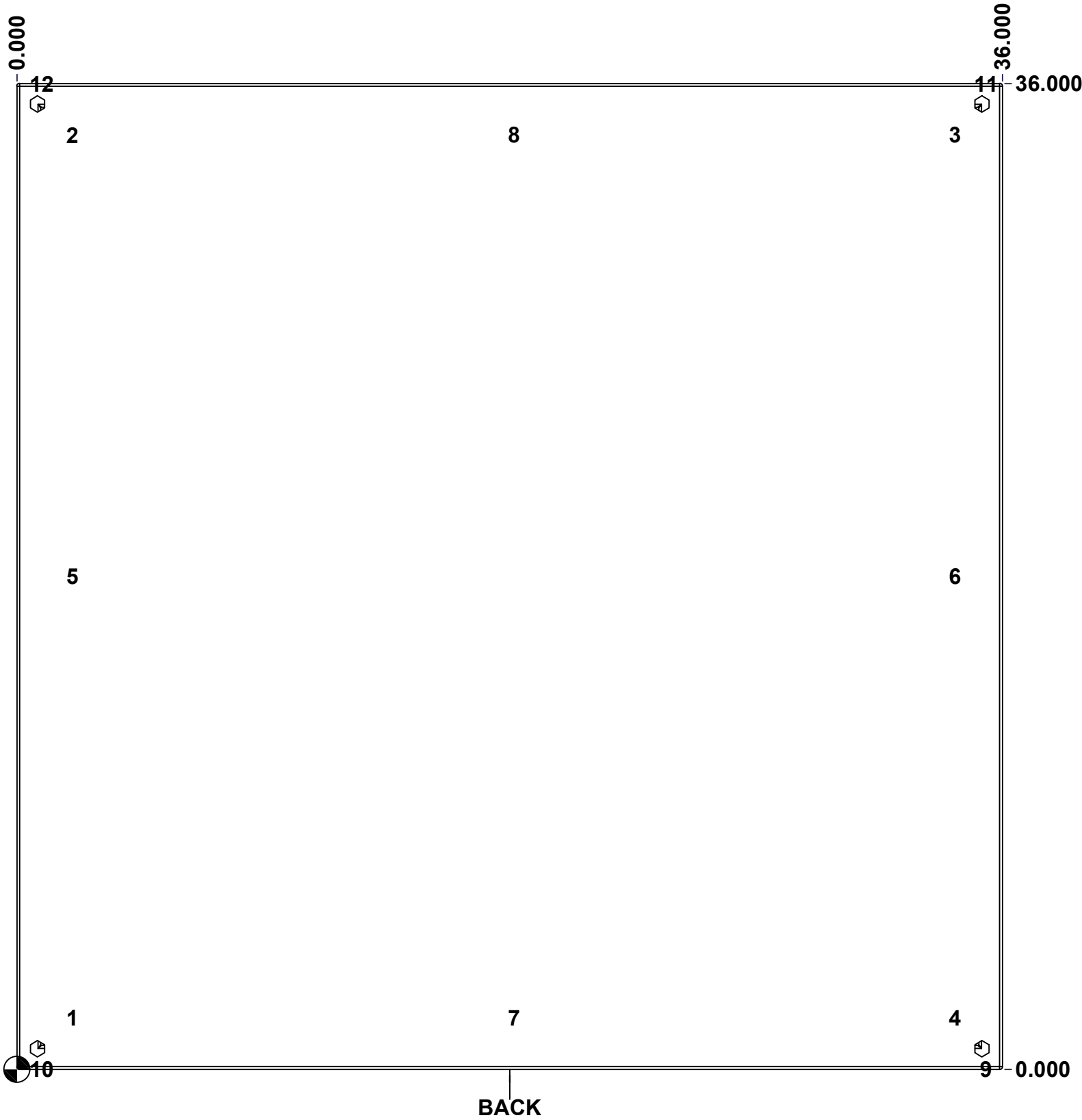
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	34.125	34.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	34.125	18.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	34.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF3_OPEN
10	0.750	0.000	FOOT 885 ESMF3_OPEN
11	35.250	36.000	FOOT 885 ESMF3_CLOSE
12	0.750	36.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 36" x 36" x 8" Body	(NULL)	
	Part Number	Rev.	6
	Numéro Pièce	0	
5412ESQT363608THB			16

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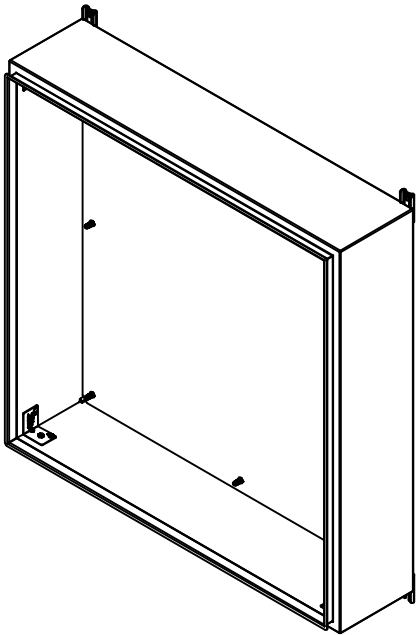
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

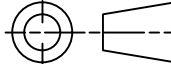


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESQT 36" x 36" x 8" Body			
Part Number Numéro Pièce		Rev.	7
5412ESQT363608THB		0	16

1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT363608THI-RS	0	5412ESQT 36" x 36" Right Insulation
1	5412ESQT363608THI-LS	0	5412ESQT 36" x 36" Left Insulation
1	5412ESQT363608THI-BT	0	5412ESQT 36" x 36" Top and Bottom Insulation
1	5412ESQT363608THI-TP	0	5412ESQT 36" x 36" Top and Bottom Insulation
1	5412ESQT363608THI-B	0	5412ESQT 36" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT363608THB-P	0	5412ESQT 36" x 36" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

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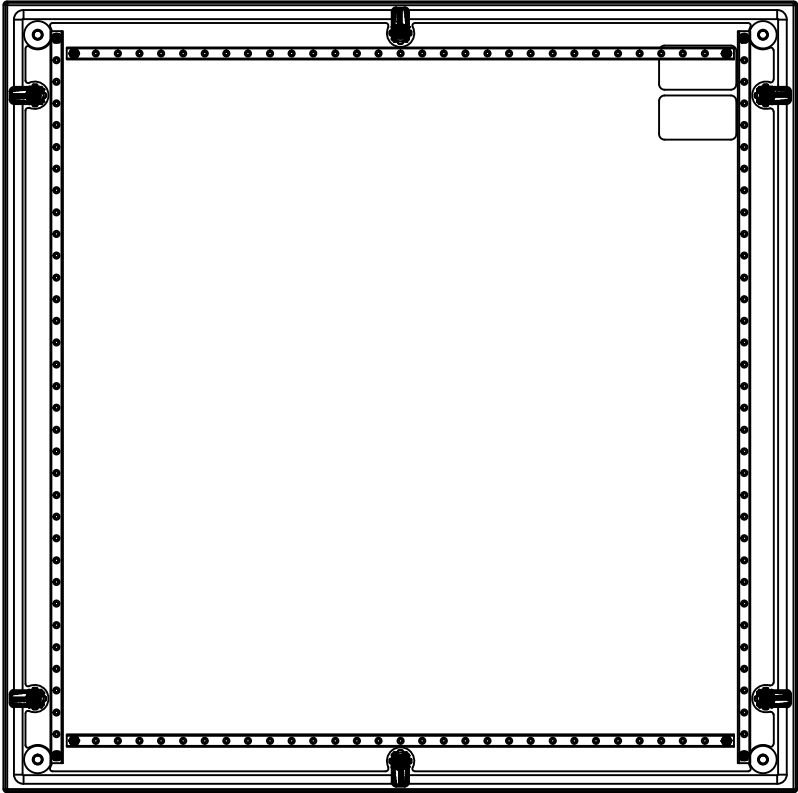
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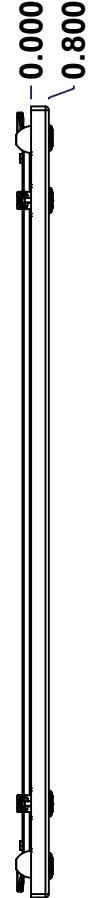
Tolérance ±1/32" sauf spécification contraire



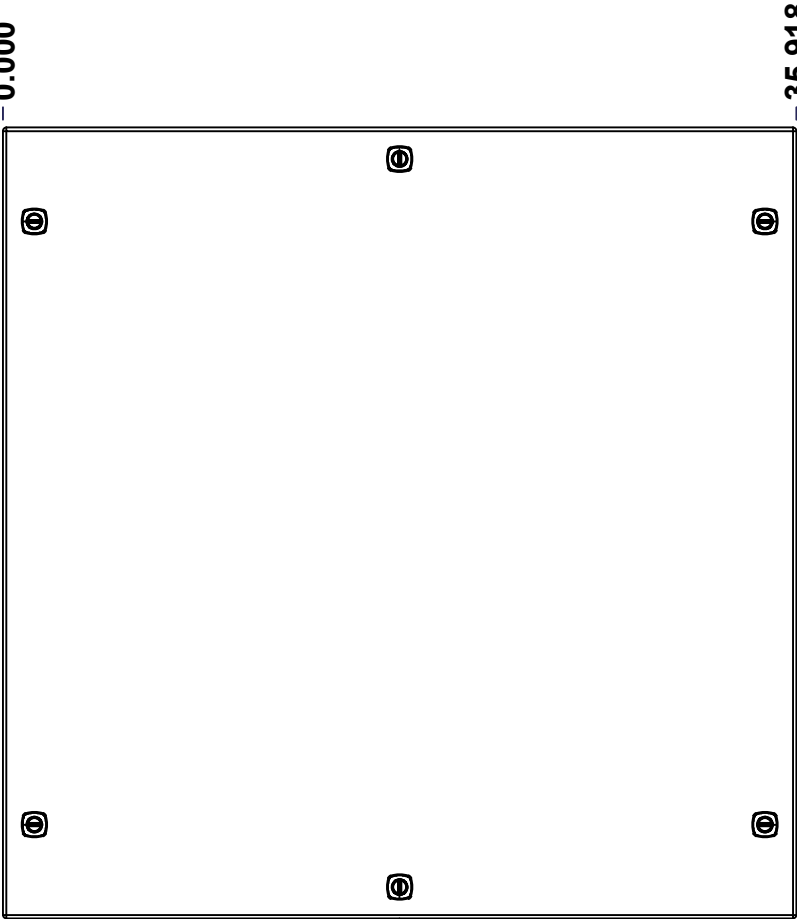
TOP



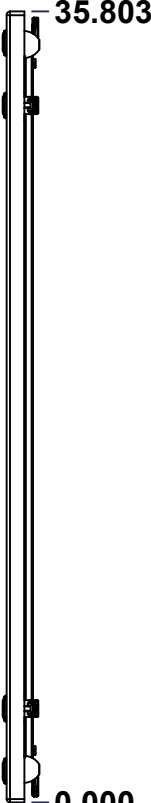
BACK



LEFT



FRONT

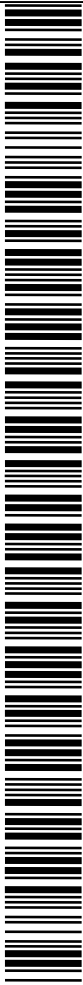
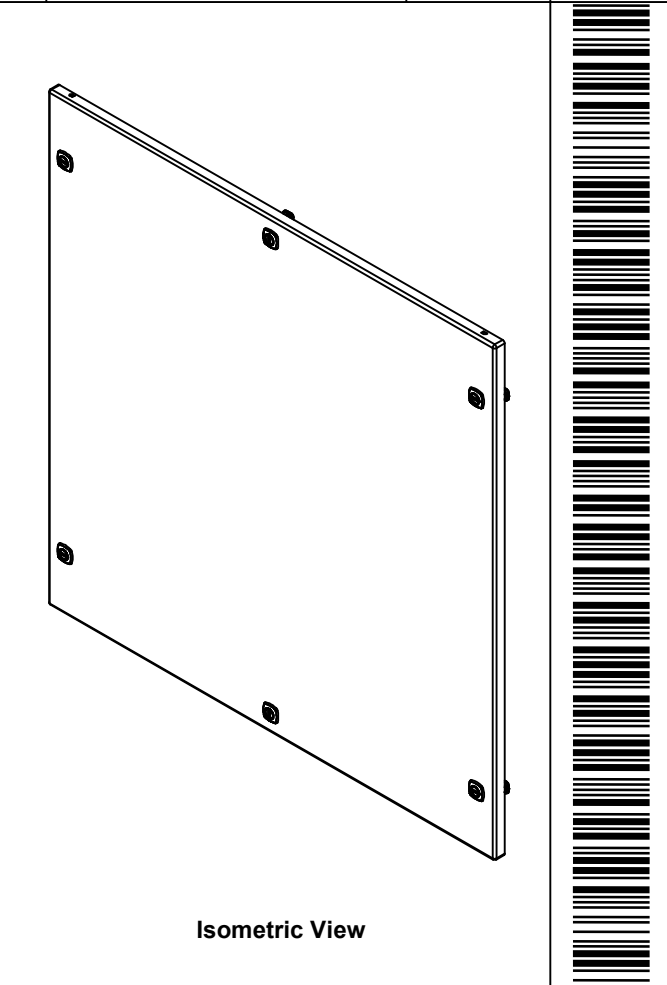


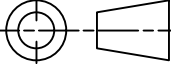
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 14-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 36" x 36" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16

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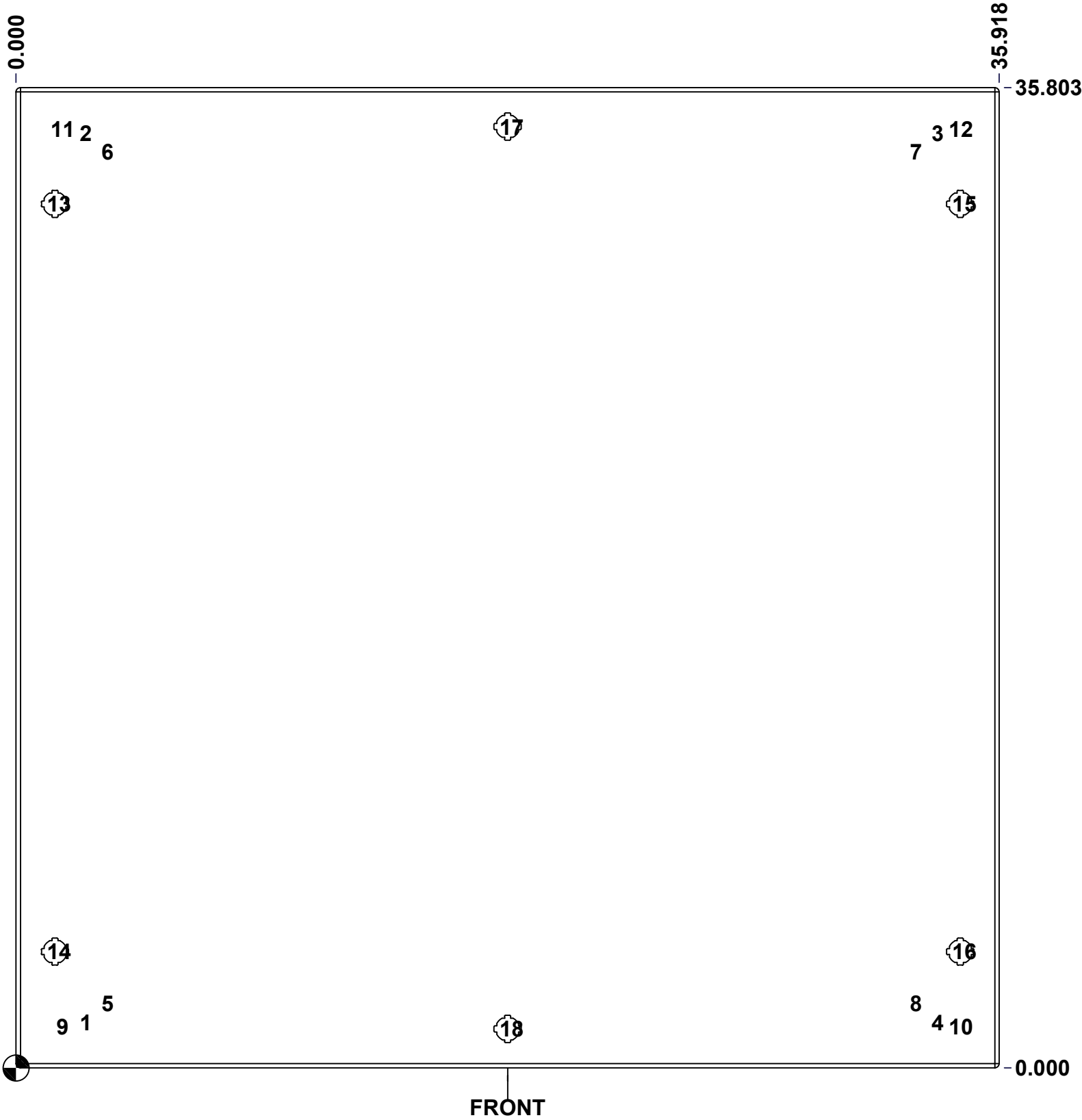
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.661	STUD M6 x 18mm (Inside)
2	2.401	34.142	STUD M6 x 18mm (Inside)
3	33.517	34.142	STUD M6 x 18mm (Inside)
4	33.517	1.661	STUD M6 x 18mm (Inside)
5	3.195	2.350	STUD M6 x 18mm (Inside)
6	3.195	33.453	STUD M6 x 18mm (Inside)
7	32.723	33.453	STUD M6 x 18mm (Inside)
8	32.723	2.350	STUD M6 x 18mm (Inside)
9	1.550	1.500	STUD M6 x 18mm (Inside)
10	34.368	1.500	STUD M6 x 18mm (Inside)
11	1.550	34.303	STUD M6 x 18mm (Inside)
12	34.368	34.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	1.424	31.553	880 SCQ4-SL
14	1.424	4.250	880 SCQ4-SL
15	34.494	31.553	880 SCQ4-SL
16	34.494	4.250	880 SCQ4-SL
17	17.959	34.379	880 SCQ4-SL
18	17.959	1.424	880 SCQ4-SL



	Description	Status	
	5412ESQT 36" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT363608THC	0	16

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Tolerance ±1/32" unless otherwise specified

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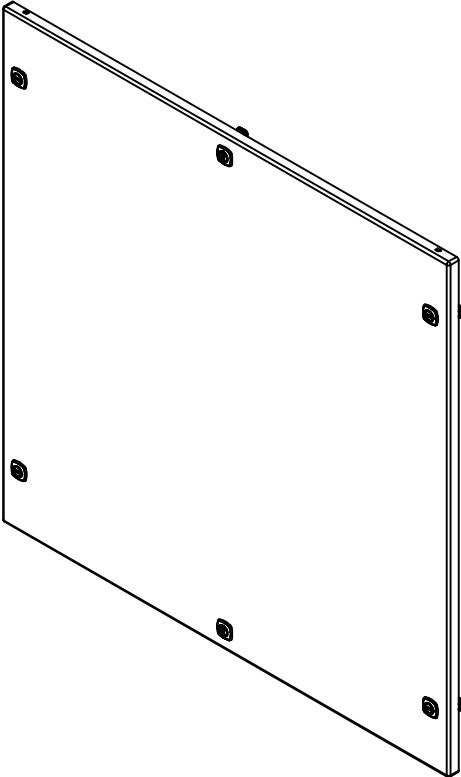
Tolérance ±1/32" sauf spécification contraire

No.

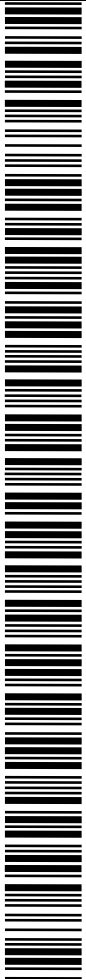
Revisions

Date

By/Par



Isometric View





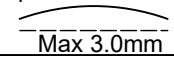
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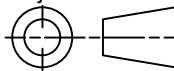
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

14-Jul-23

Material Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESQT 36" x 36" Cover

Detail Rev.

Part Number Numéro Pièce

5412ESQT363608THC

Rev.

10

16

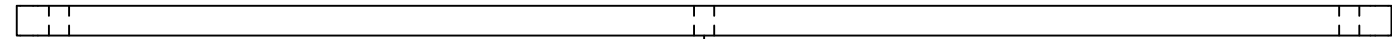
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
8	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-36-3	0.1.1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESQT363608THI-C	0	5412ESQT 36" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT363608THG	0	5412ESQT 36" x 36" Cover Gasket Part
1	5412ESQT363608THC-P	0	5412ESQT 36" x 36" Cover Part
6	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

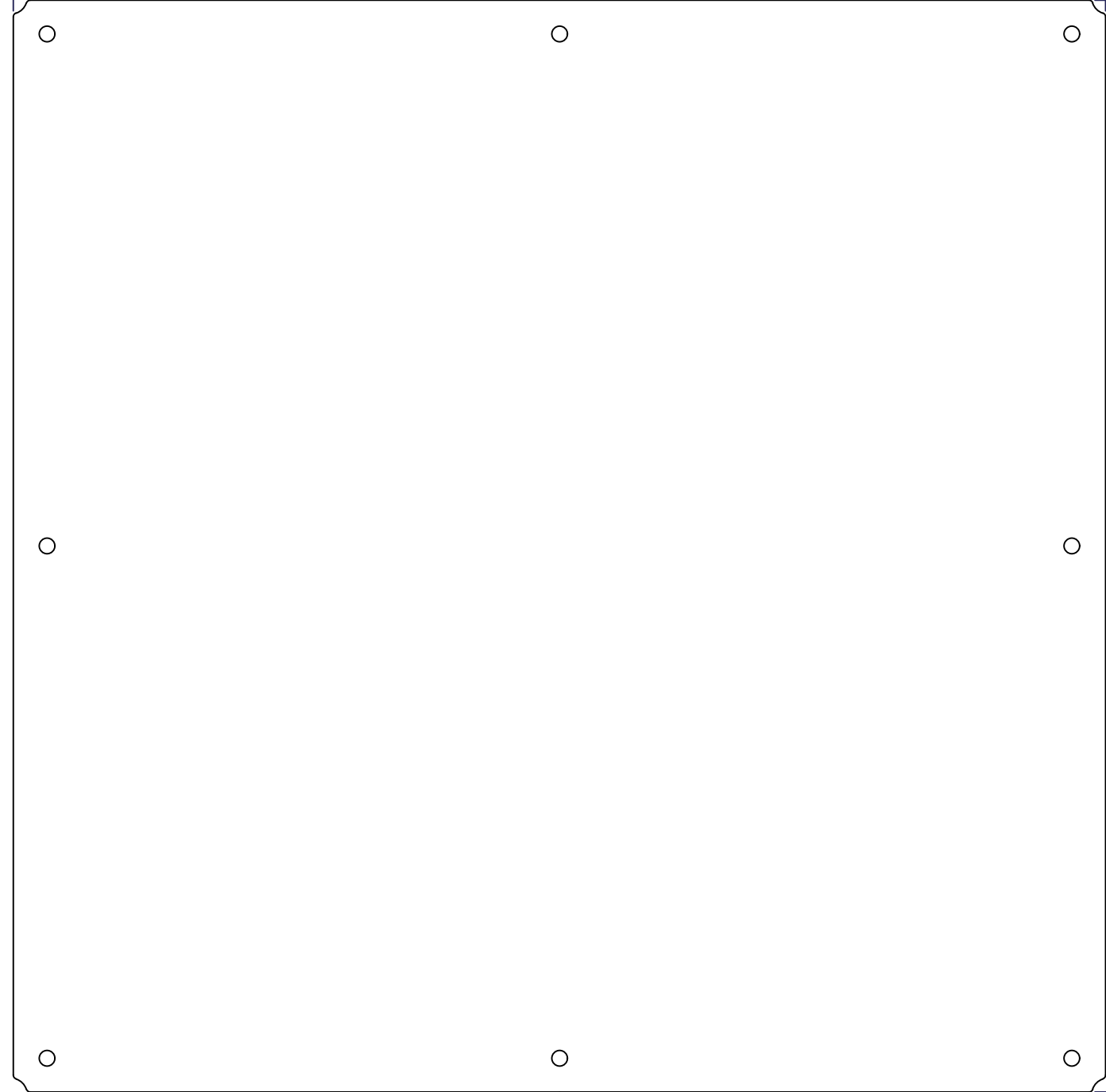


TOP

0.000

34.364

34.364

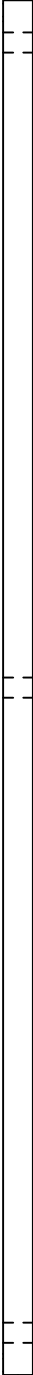


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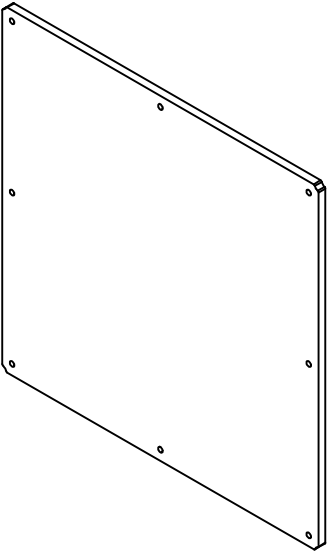
FRONT

0.000

0.750



RIGHT



Isometric View

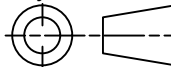


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 36" x 36" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT363608THI-B

Rev.

11

0

16

SEE BILL OF MATERIAL ON LAST PAGE

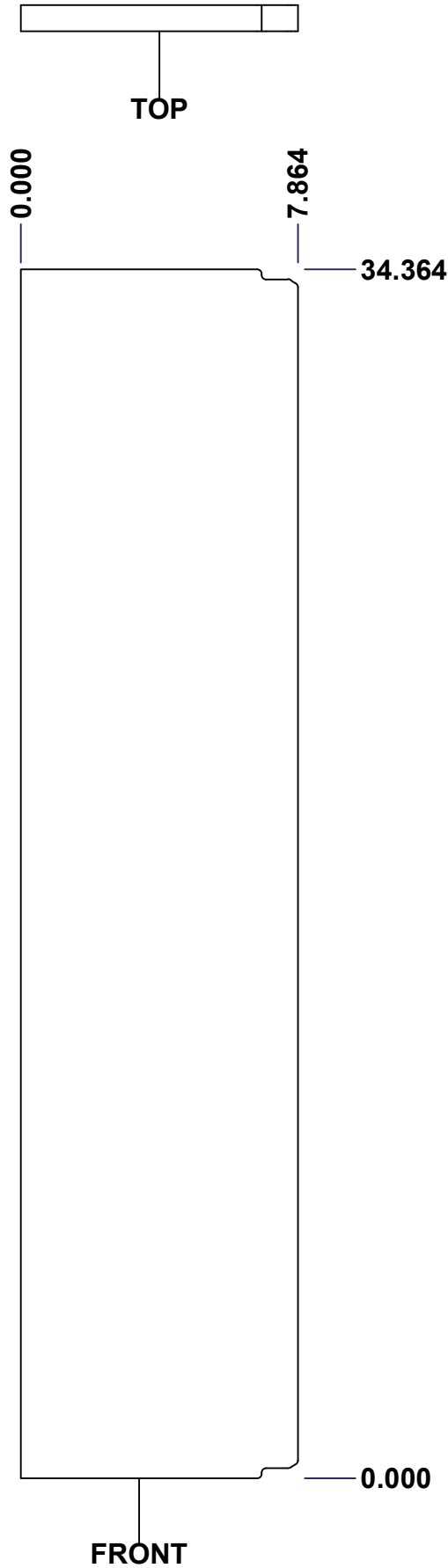
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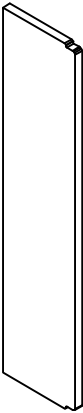
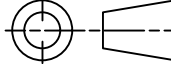
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



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No.	Revisions	Date	By/Par
			
Isometric View			
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Customer Client		Projection 	
Date		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	
Date		23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	
Finish Fini		N/A	
Description			Detail Rev.
5412ESQT 36" x 36" Left Insulation			
Part Number Numéro Pièce			Rev.
5412ESQT363608THI-LS			12
			0
			16

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RIGHT

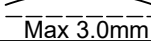
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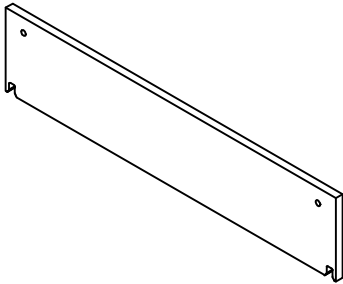
No.	Revisions	Date	By/Par



Isometric View



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		 Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par		Date
Material Matière		
Color Couleur		
Description		Detail Rev.
Part Number Numéro Pièce		Rev.

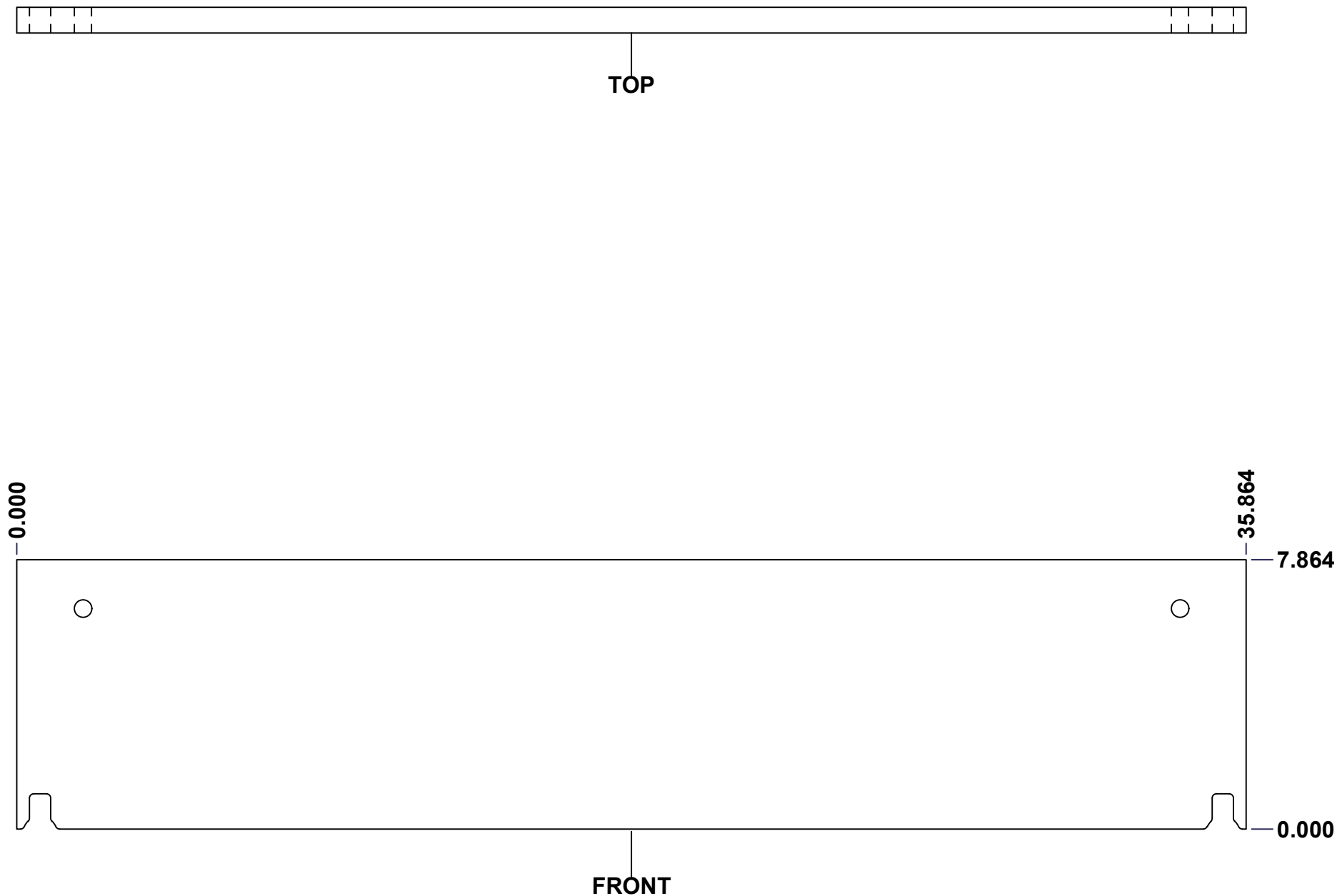


Isometric View

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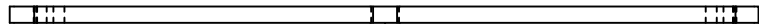
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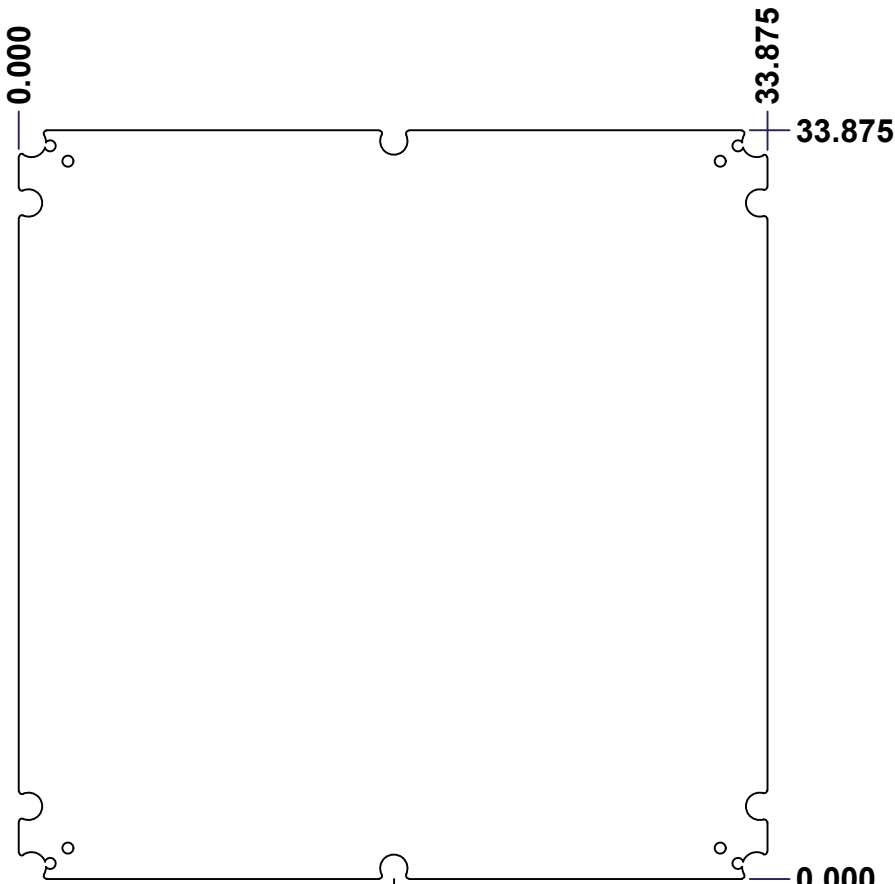
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT363608TH\5412ESQT363608TH.idw

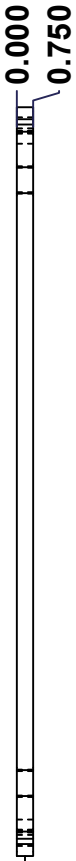
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

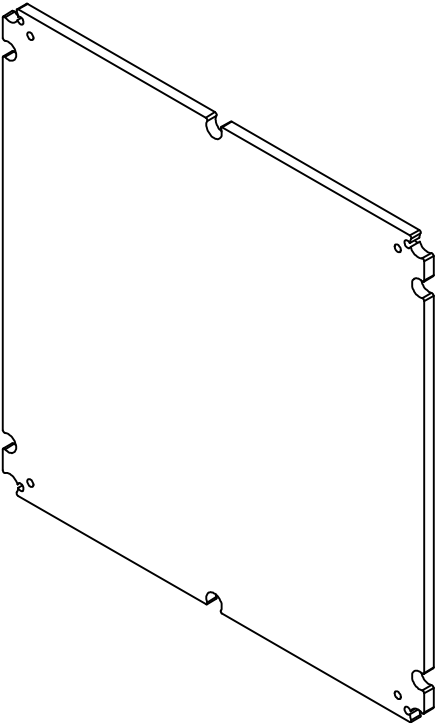


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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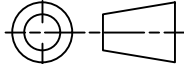


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date	23-Jan-07
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description		Detail Rev.	
5412ESQT 36" x 36" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT363608THI-C		0	16

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C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3636G.idw

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1	881 SP3636G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

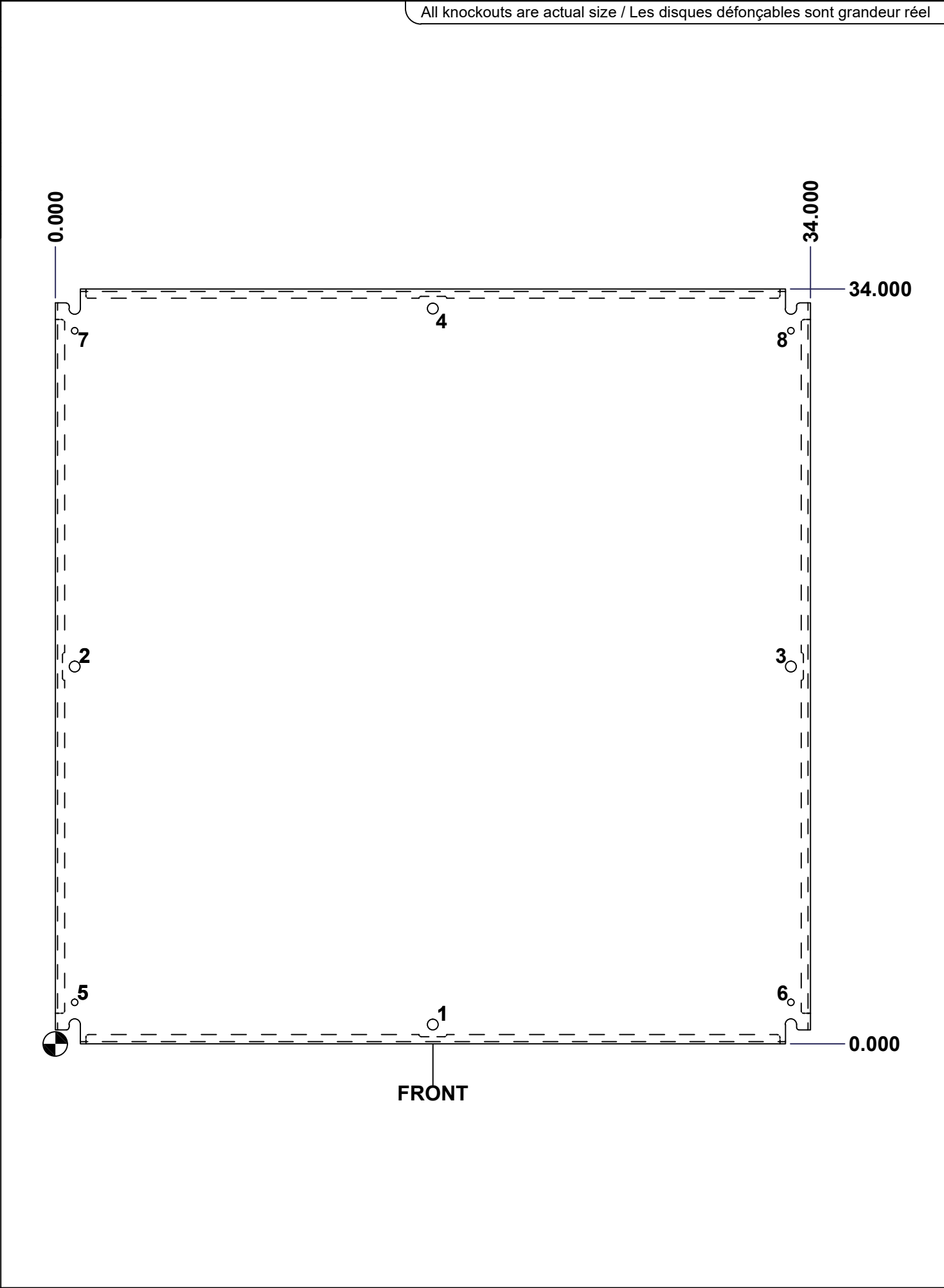
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3636G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	17.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	33.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	32.125	GROUND HOLE (RND Ø0.290)
8	33.125	32.125	GROUND HOLE (RND Ø0.290)



No.	Revisions	Date	By/Par

Isometric View

Barcode

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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP3636G	Rev. 0
	2

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