

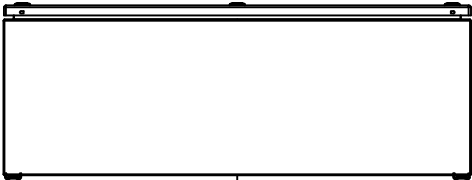
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Tolerance ±1/32" unless otherwise specified

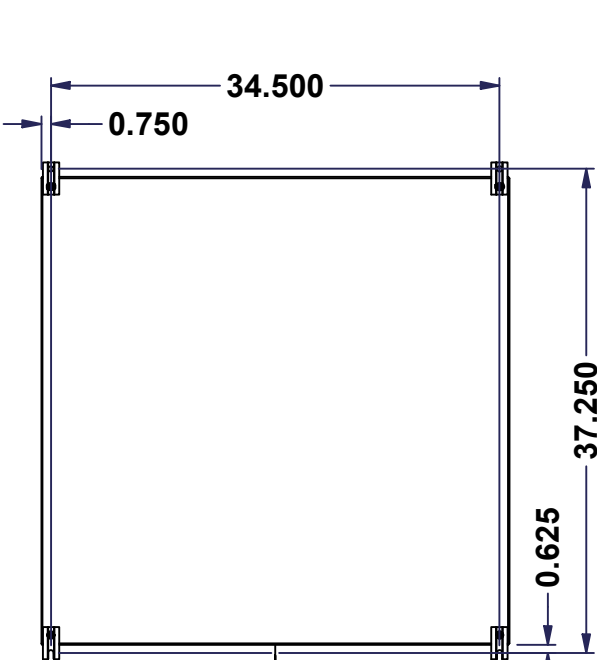
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Tolérance ±1/32" sauf spécification contraire

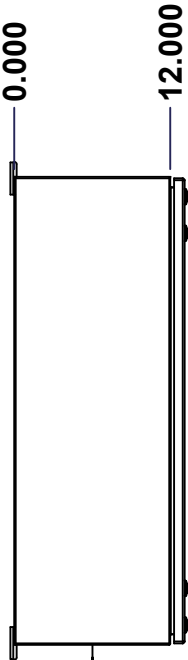
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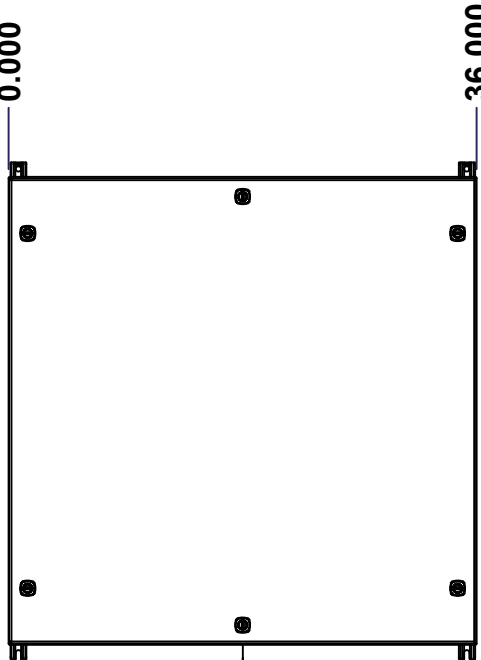
TOP



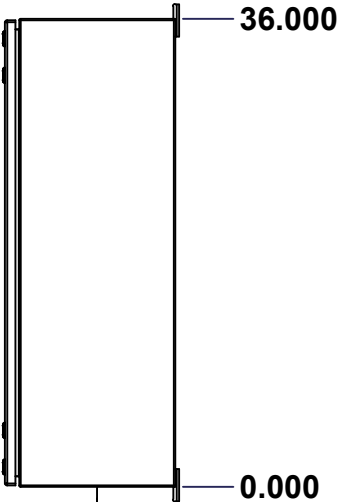
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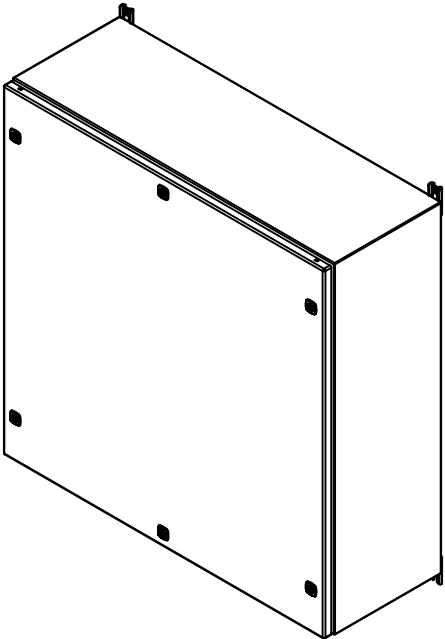
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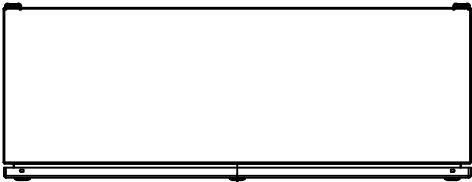
FRONT



RIGHT



Isometric View



BOTTOM

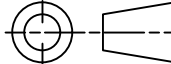


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5412ESQT 36" x 36" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESQT363612TH

Rev.

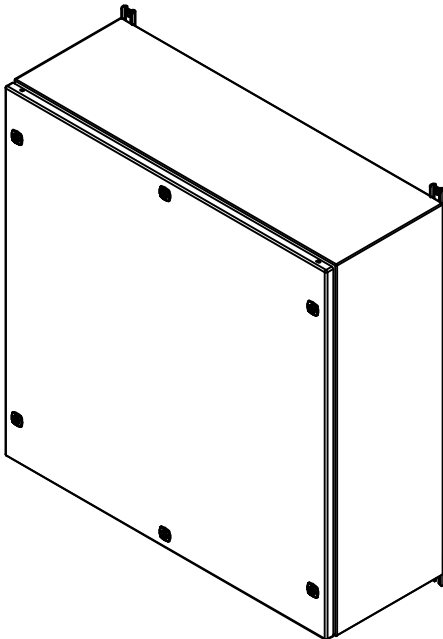
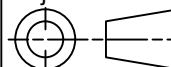
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0

16

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT363612TH\5412ESQT363612TH.idw										Tolérance ±1/32" sauf spécification contraire																																																	
NOTE																																																																					
ITEM		DESCRIPTION																																																																			
1		NEMA 4/12 Enclosure																																																																			
2		C/W Standard ground studs on box and cover																																																																			
3		C/W Standard door stiffener																																																																			
4		C/W Standard inner panel (Included)																																																																			
5		C/W Standard inner panel mounting studs																																																																			
6		C/W 885 ESMF3_OPEN Sold separately (Installed)																																																																			
7		C/W 885 ESMF3_CLOSE Sold separately (Installed)																																																																			
8		C/W R5 Insulation (Installed by EXM)																																																																			
																														No.	Revisions					Date					By/Par																												
																																																																					
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																														Description																				Detail Rev.																			
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																														Part Number Numéro Pièce																				Rev.										2									
																														5412ESQT363612TH																				0										16									
																														Qty	Part Number					Rev	Description																																
																														Parts List																																							
																														8	STK-Q-00600					2	M12 to M8 Adaptor																																
																														1	881 SP3636G					0	881 SP - Inner Panel																																
																														1	STK-K-01800					5	5412 ES Accessory Kit																																
																														1	5412ESQT363612THC					0	5412ESQT 36" x 36" Cover																																
																														1	5412ESQT363612THB					0	5412ESQT 36" x 36" x 12" Body																																

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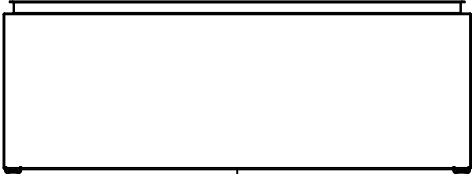
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Tolerance $\pm 1/32$ " unless otherwise specified

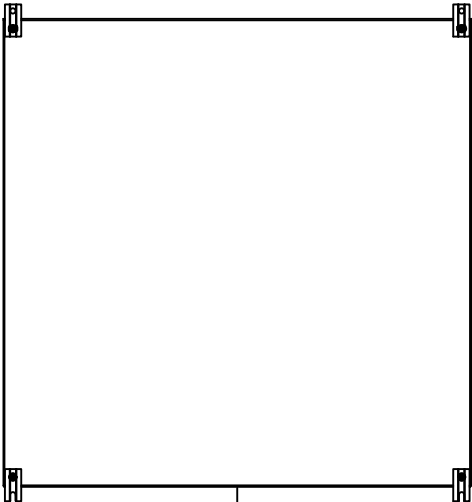
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Tolérance $\pm 1/32$ " sauf spécification contraire

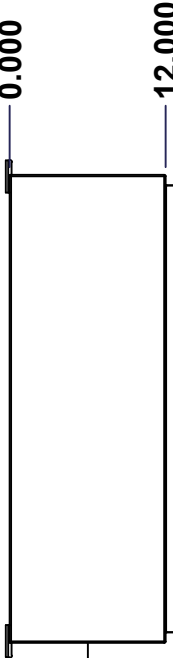
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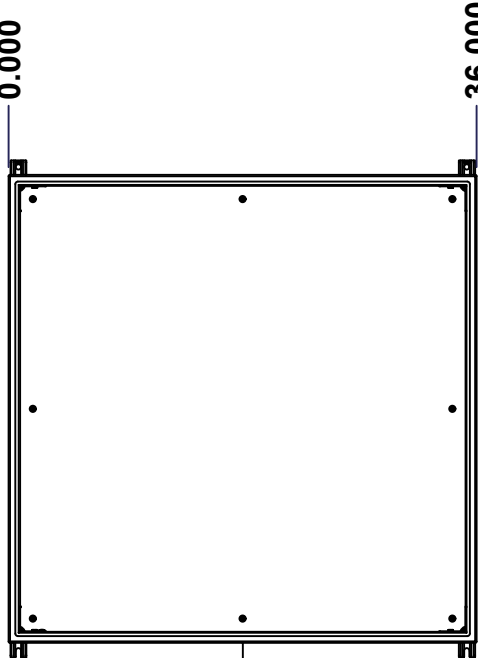
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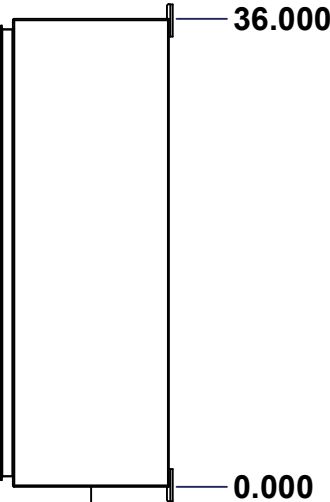
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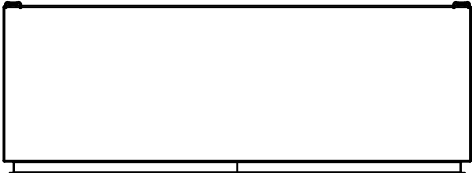
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FRONT

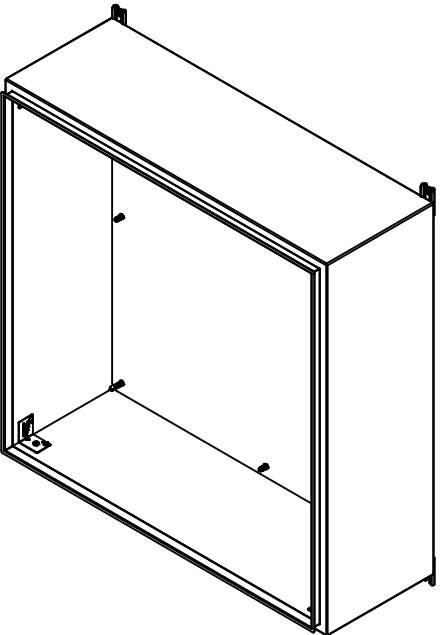


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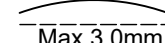
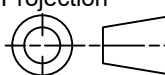
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection	
			
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.	
5412ESQT 36" x 36" x 12" Body			
Part Number Numéro Pièce		Rev.	3
5412ESQT363612THB		0	16

5412ESQT363612THB

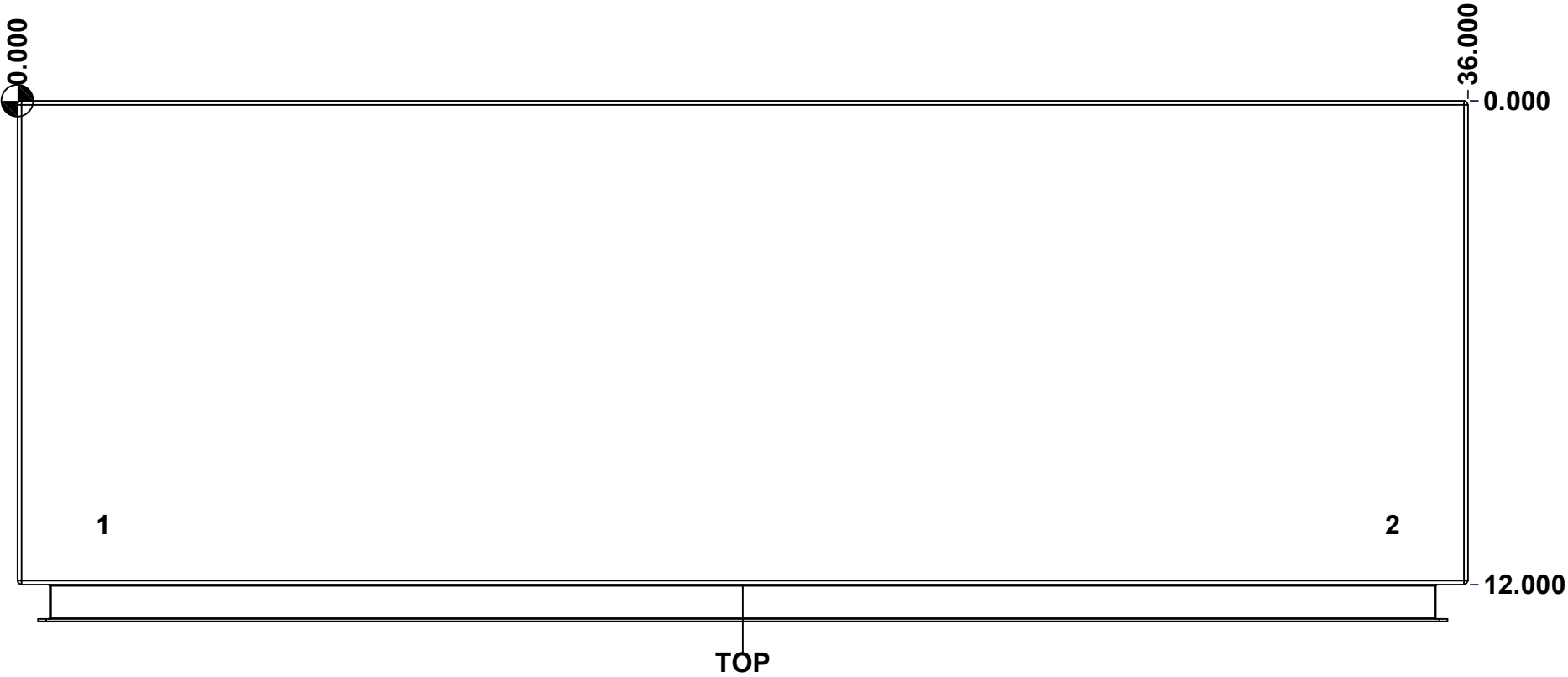
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description 5412ESQT 36" x 36" x 12" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESQT363612THB	Rev. 0	4 16

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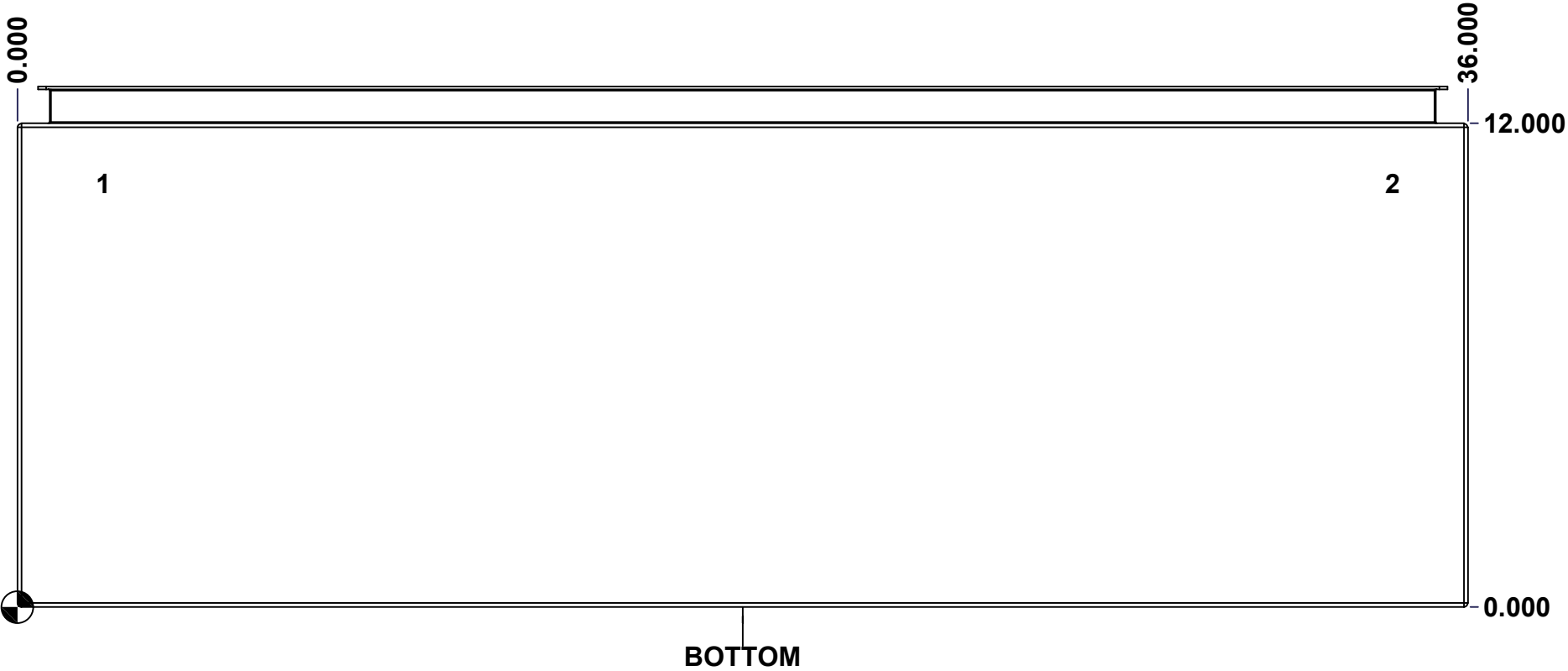
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 36" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT363612THB	0	16

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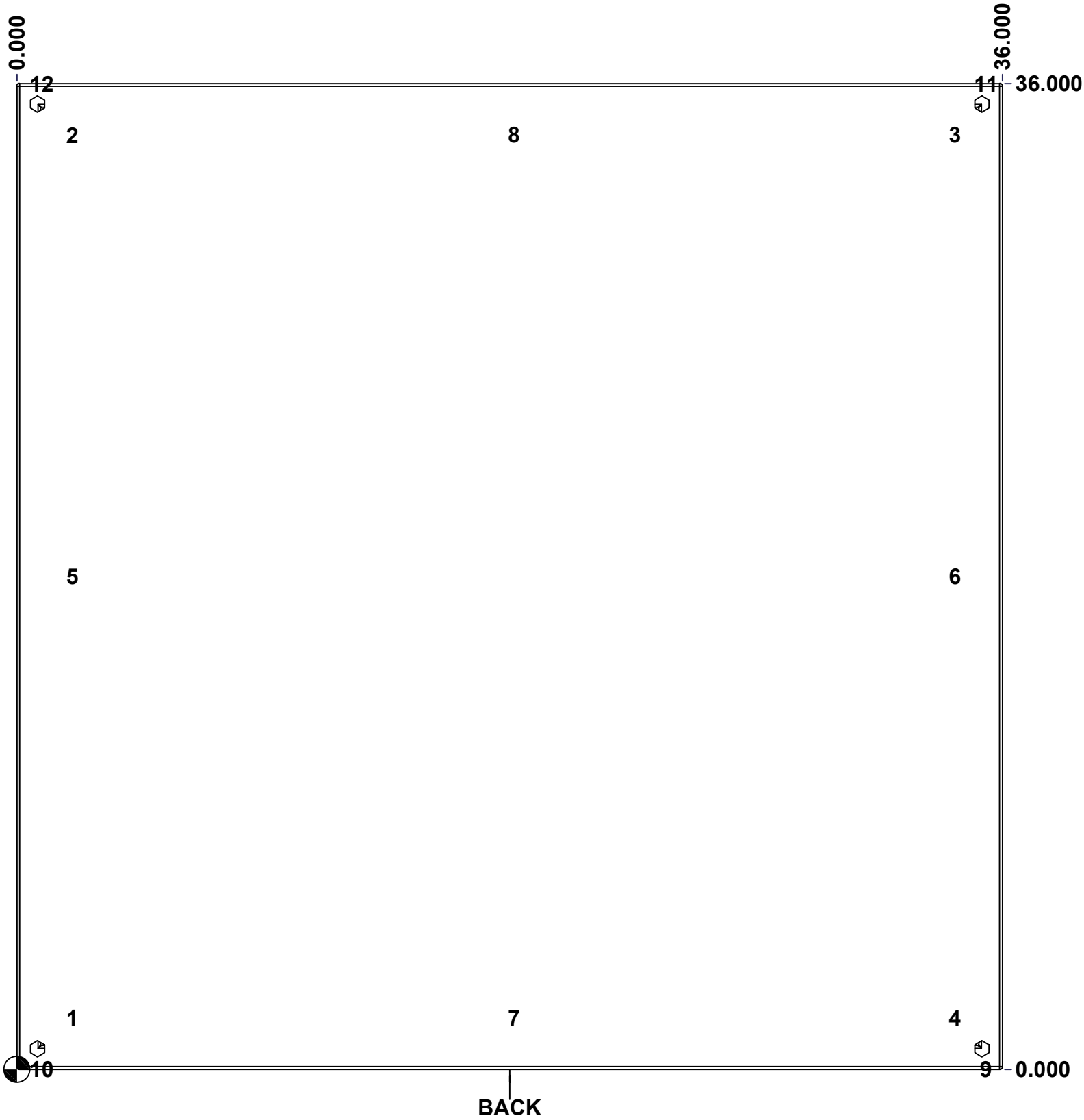
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	34.125	34.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	34.125	18.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	34.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF3_OPEN
10	0.750	0.000	FOOT 885 ESMF3_OPEN
11	35.250	36.000	FOOT 885 ESMF3_CLOSE
12	0.750	36.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 36" x 36" x 12" Body	(NULL)	
	Part Number	Rev.	6 / 16
	Numéro Pièce 5412ESQT363612THB	0	

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Tolerance ±1/32" unless otherwise specified

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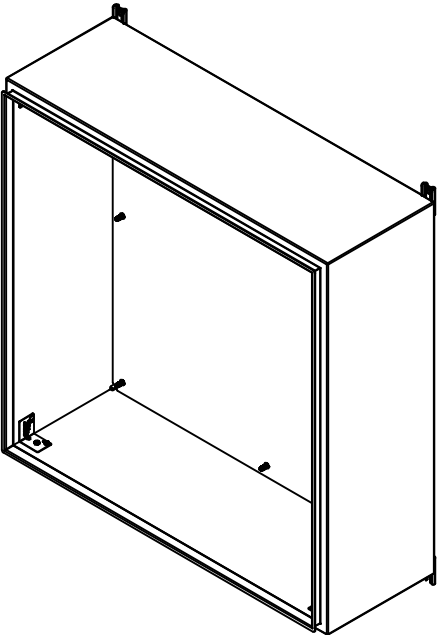
Tolérance ±1/32" sauf spécification contraire

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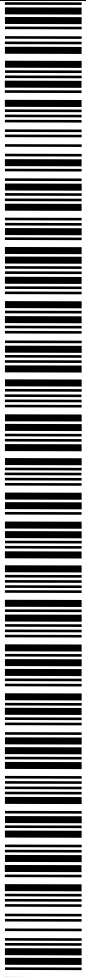
Revisions

Date

By/Par



Isometric View





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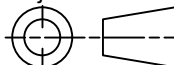
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

14-Jul-23

Material

Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

Detail Rev.

5412ESQT 36" x 36" x 12" Body

Part Number

Numéro Pièce

5412ESQT363612THB

Rev.

7

0

16

1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT363612THI-RS	0	5412ESQT 36" x 36" Right Insulation
1	5412ESQT363612THI-LS	0	5412ESQT 36" x 36" Left Insulation
1	5412ESQT363612THI-BT	0	5412ESQT 36" x 36" Top and Bottom Insulation
1	5412ESQT363612THI-TP	0	5412ESQT 36" x 36" Top and Bottom Insulation
1	5412ESQT363612THI-B	0	5412ESQT 36" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT363612THB-P	0	5412ESQT 36" x 36" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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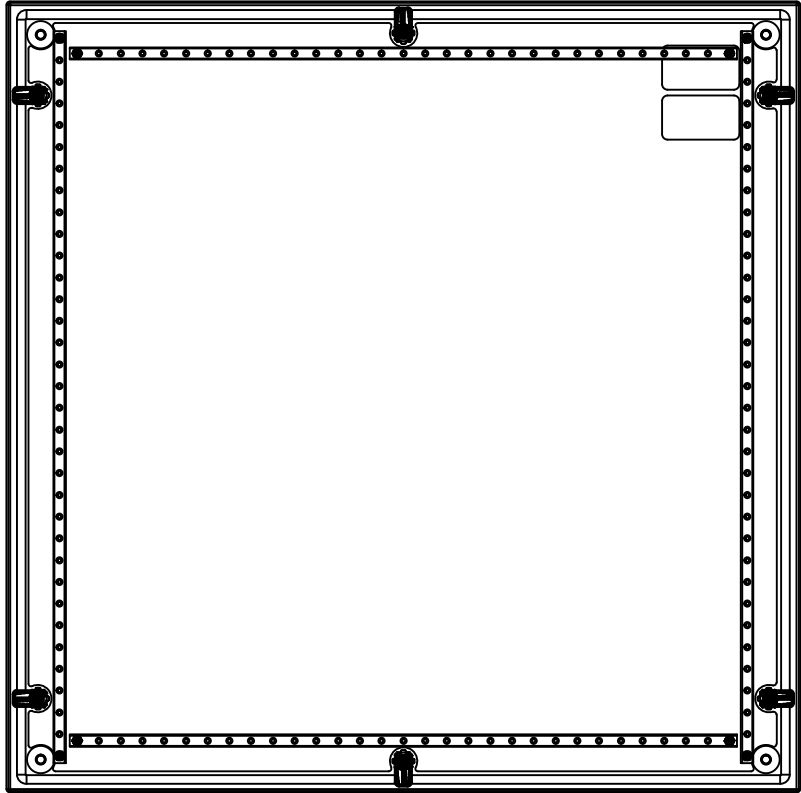
Tolerance ±1/32" unless otherwise specified

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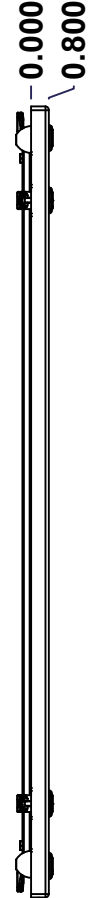
Tolérance ±1/32" sauf spécification contraire



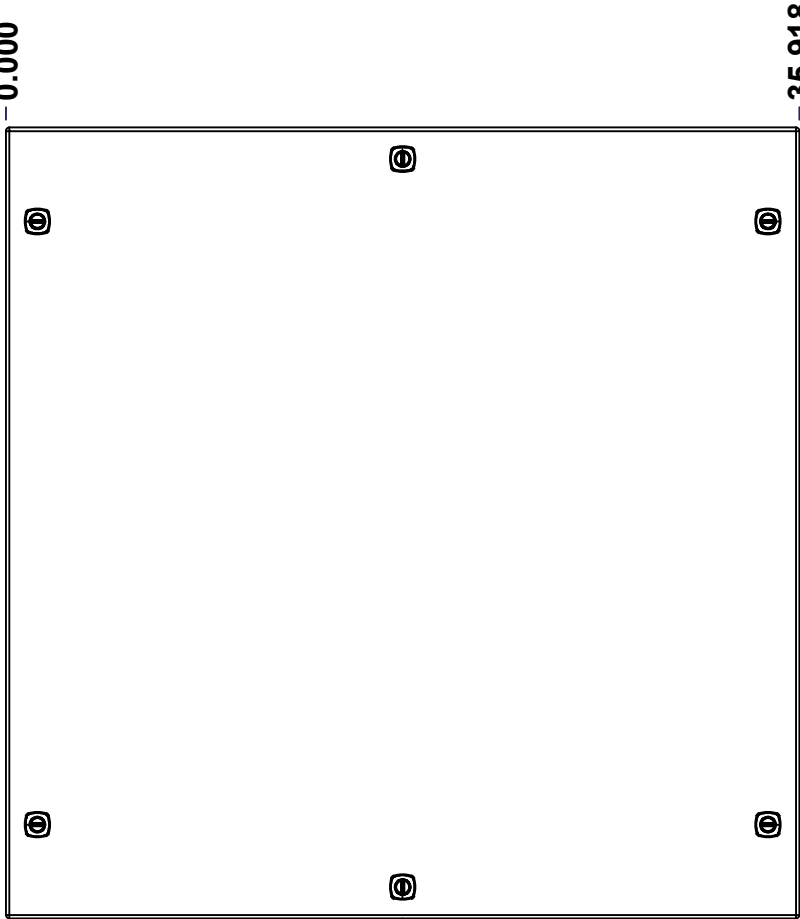
TOP



BACK



LEFT



FRONT

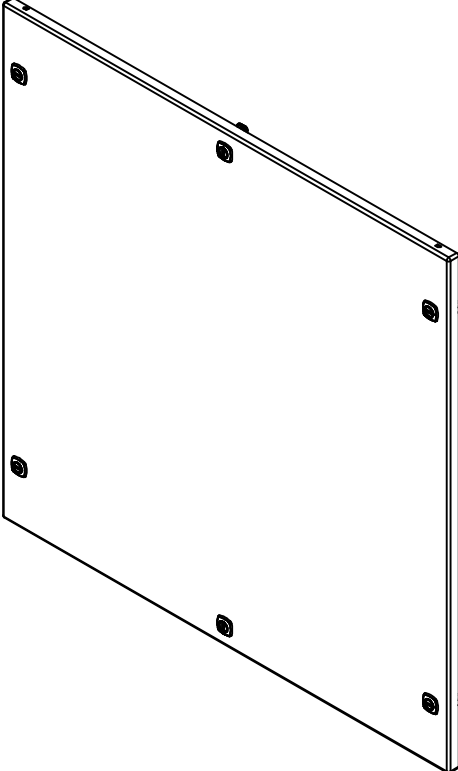


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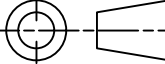
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	
		Finish Fini	
		Smooth	
Description			Detail Rev.
5412ESQT 36" x 36" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT363612THC			

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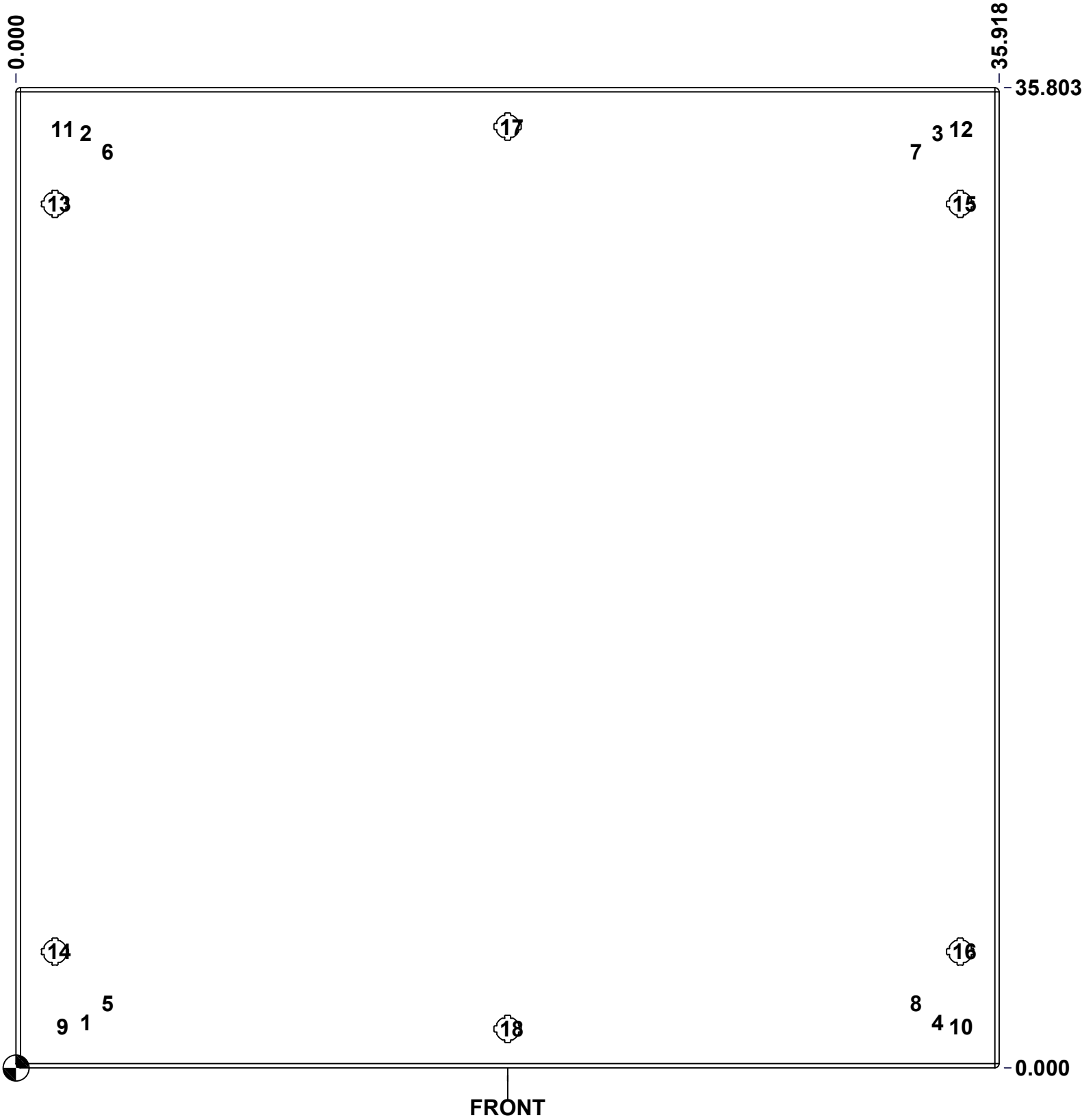
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.661	STUD M6 x 18mm (Inside)
2	2.401	34.142	STUD M6 x 18mm (Inside)
3	33.517	34.142	STUD M6 x 18mm (Inside)
4	33.517	1.661	STUD M6 x 18mm (Inside)
5	3.195	2.350	STUD M6 x 18mm (Inside)
6	3.195	33.453	STUD M6 x 18mm (Inside)
7	32.723	33.453	STUD M6 x 18mm (Inside)
8	32.723	2.350	STUD M6 x 18mm (Inside)
9	1.550	1.500	STUD M6 x 18mm (Inside)
10	34.368	1.500	STUD M6 x 18mm (Inside)
11	1.550	34.303	STUD M6 x 18mm (Inside)
12	34.368	34.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	1.424	31.553	880 SCQ4-SL
14	1.424	4.250	880 SCQ4-SL
15	34.494	31.553	880 SCQ4-SL
16	34.494	4.250	880 SCQ4-SL
17	17.959	34.379	880 SCQ4-SL
18	17.959	1.424	880 SCQ4-SL



	Description	Status	
	5412ESQT 36" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT363612THC	0	16

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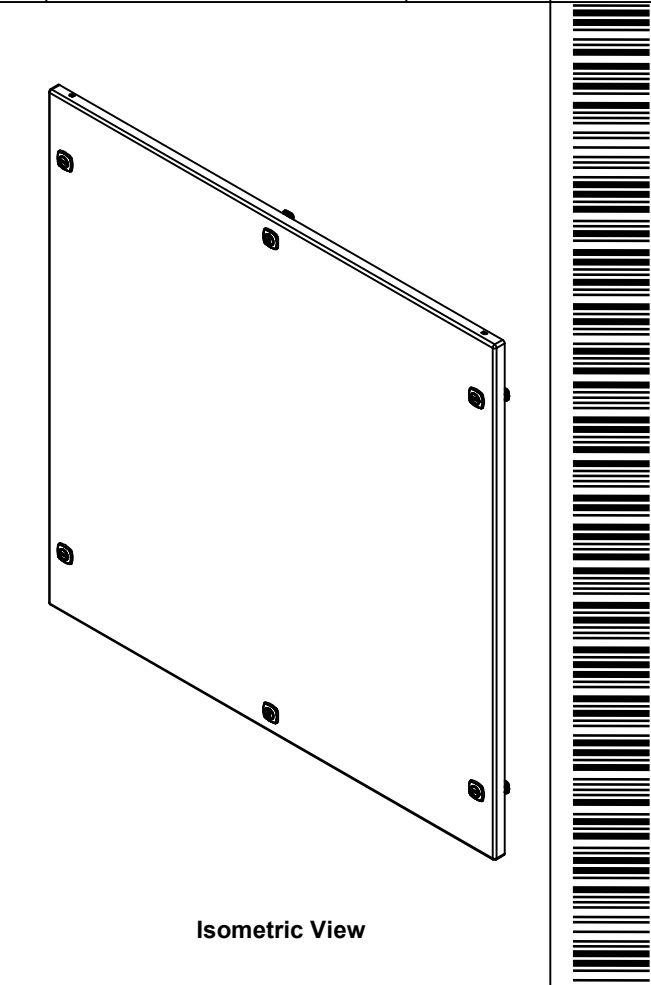
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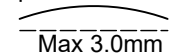
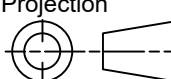
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 14-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESQT 36" x 36" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	10
5412ESQT363612THC		0	16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
8	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESQT363612THI-C	0	5412ESQT 36" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT363612THG	0	5412ESQT 36" x 36" Cover Gasket Part
1	5412ESQT363612THC-P	0	5412ESQT 36" x 36" Cover Part
6	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

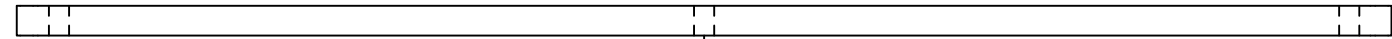
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

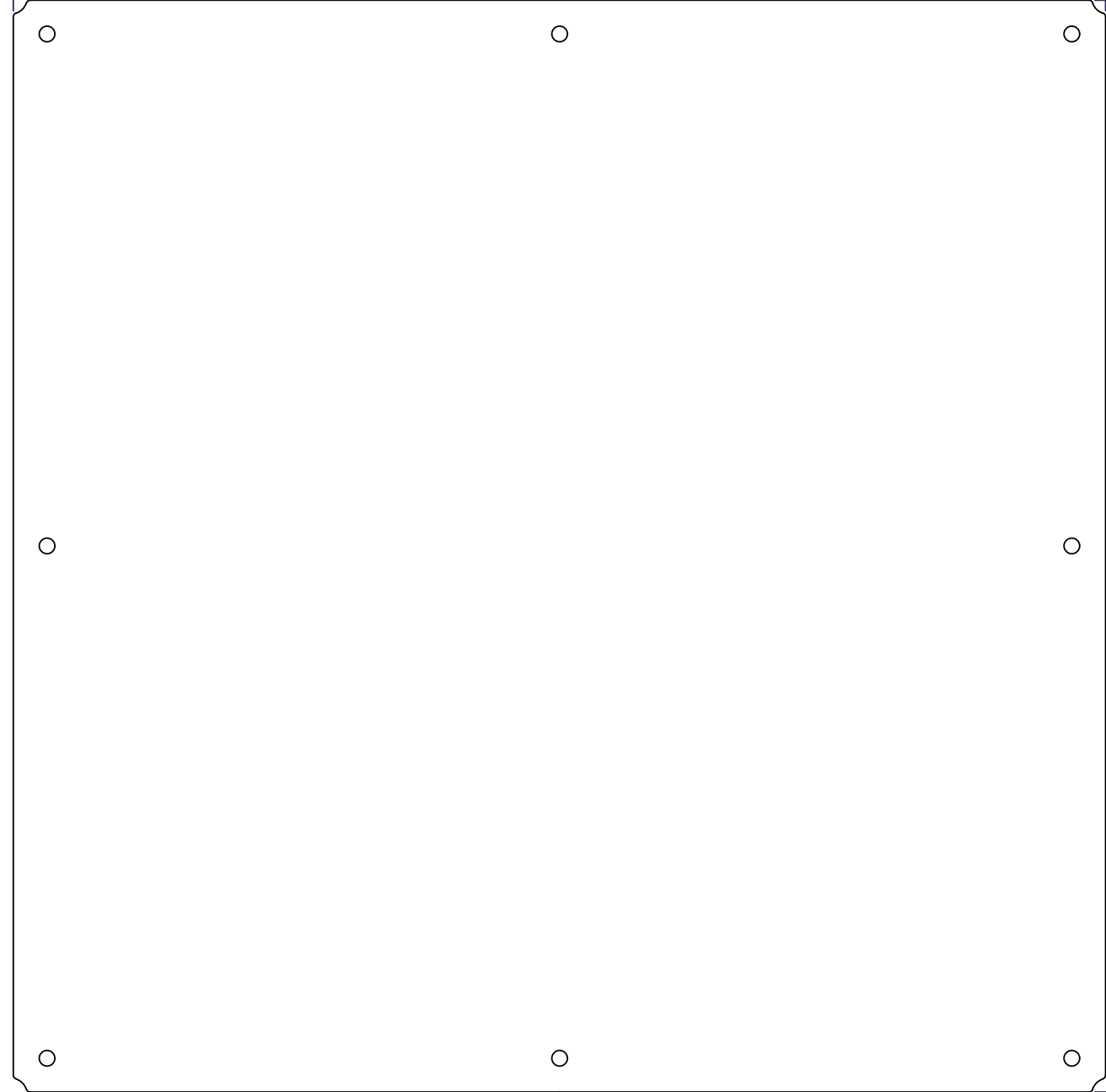


TOP

0.000

34.364

34.364

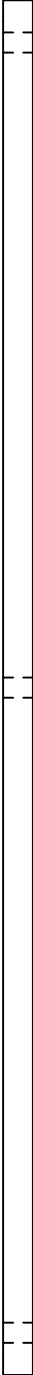


FRONT

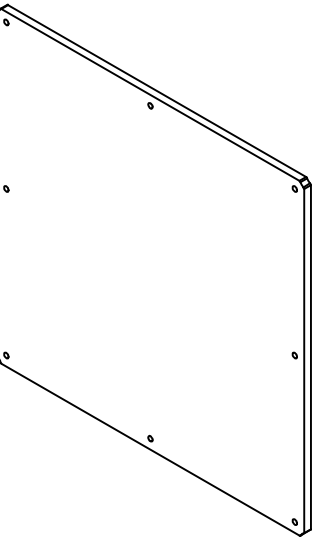
0.000

0.000

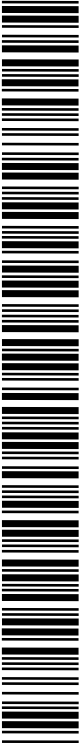
0.750



RIGHT



Isometric View

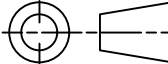


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 36" x 36" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT363612THI-B

Rev.

11

0

16

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Isometric View



Isometric View

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Max 3.0mm

Date

Date 23-Jan-07

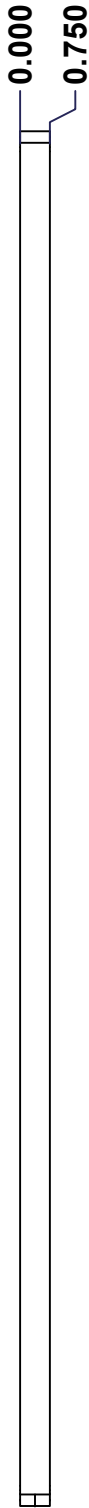
N/A

Detail Rev.

Rev. 12/

0	/	16
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FRONT

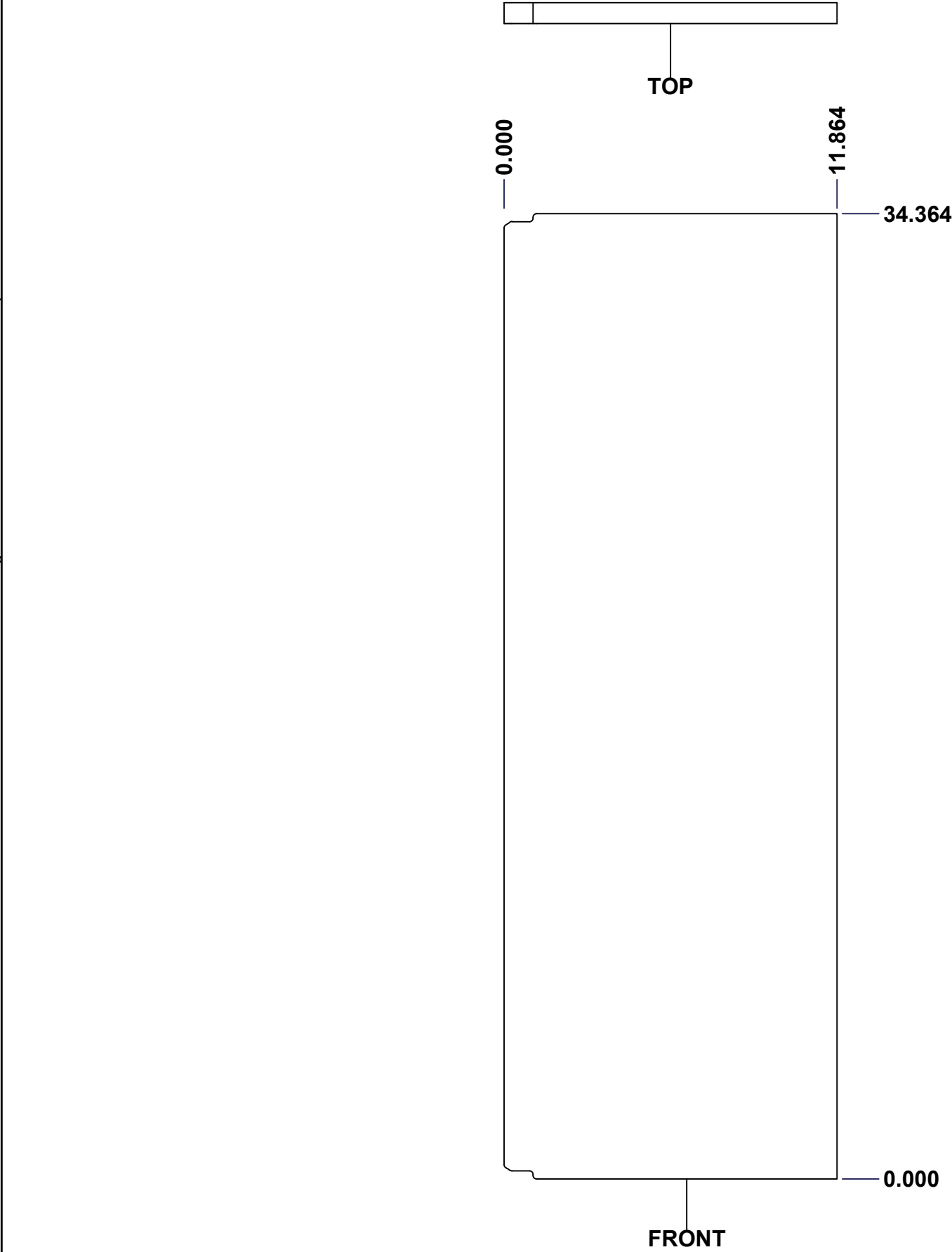
RIGHT

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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT363612TH\5412ESQT363612TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



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No.	Revisions	Date	By/Par



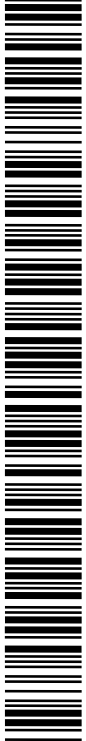
Isometric View



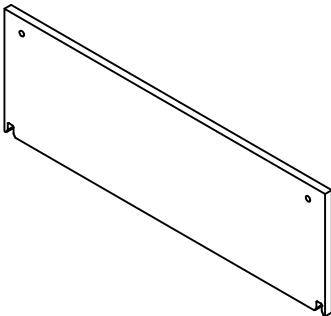
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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESQT 36" x 36" Right Insulation	
Detail Rev.	
Part Number Numéro Pièce	Rev. 13
5412ESQT363612THI-RS	0



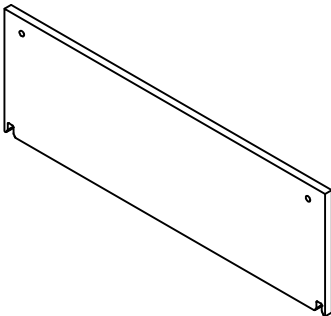
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Isometric View

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Isometric View



Max 3.0mm

Material Matière	Polyisocyanurate
---------------------	------------------

Description	Detail Rev.
5412ESQT 36" x 36" Top and Bottom Insulation	

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C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3636G.idw

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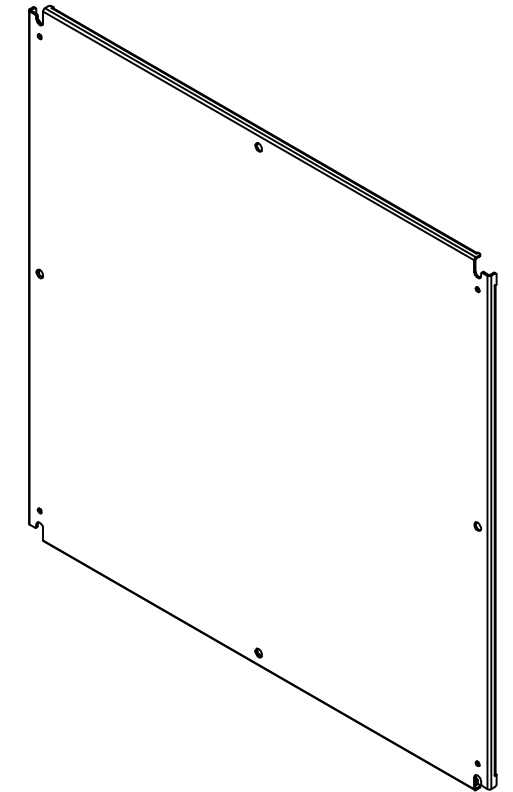
The diagram shows a horizontal pipe with a vertical centerline. The pipe is divided into three sections. The left section is labeled '0.000' and '0.418'. The middle section is labeled '0.512' and '0.000'. The right section is labeled '33.582' and '34.000'. The pipe is labeled 'TOP' at the bottom center.

A technical drawing of a square. The square is defined by a solid outer boundary and a dashed inner boundary. At each of the four corners, there is a small circle. Additionally, at the midpoint of each of the four sides, there is a small circle. A vertical line extends from the bottom midpoint circle to the word "FRONT" in bold capital letters.

Year	Number of people in the workforce
1990	33.582
2000	34.000
2010	34.000

RIGHT

No.	Revisions	Date	By/Par



Isometric View

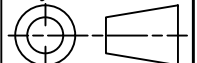


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Flatness	
Aplatissement	

Max 3.0mm

Max 5.0mm
Projection



Customer Client	Date
--------------------	------

Client	
Drawn By Dessiné Par	Date 23-Jan-07

Material	See Part List
Matière	

Color		Finish	
Couleur	See Part List	Fin	See Part List

Description	Detail Rev.
-------------	-------------

881 SP - Inner Panel	
----------------------	--

Part Number Numéro Pièce	Rev.	1 2
881 SP3636G	0	

1	881 SP3636G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

Parts List

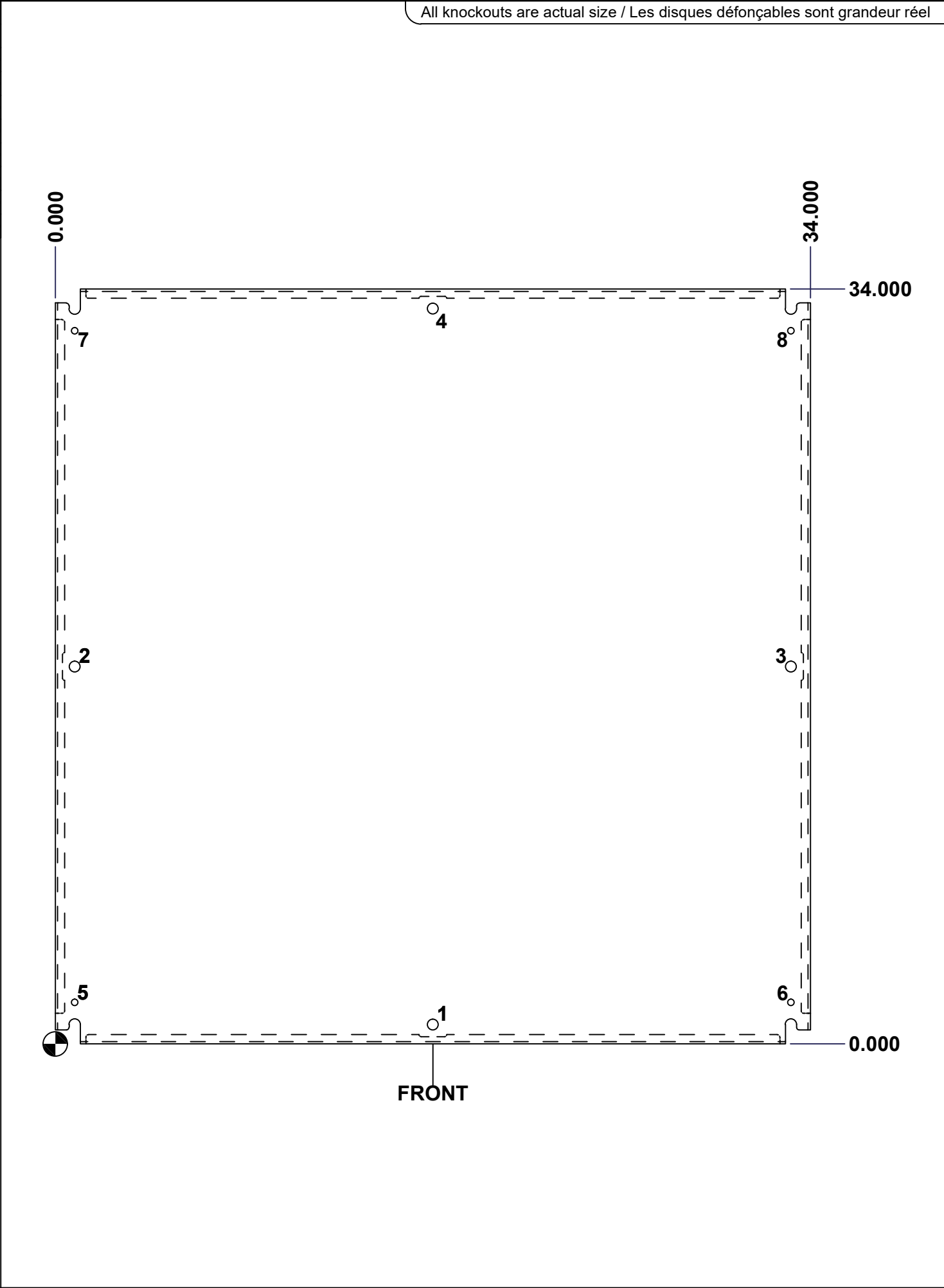
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3636G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	17.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	33.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	32.125	GROUND HOLE (RND Ø0.290)
8	33.125	32.125	GROUND HOLE (RND Ø0.290)



No.	Revisions	Date	By/Par

Isometric View

Barcode

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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP3636G	Rev. 0
	2

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