

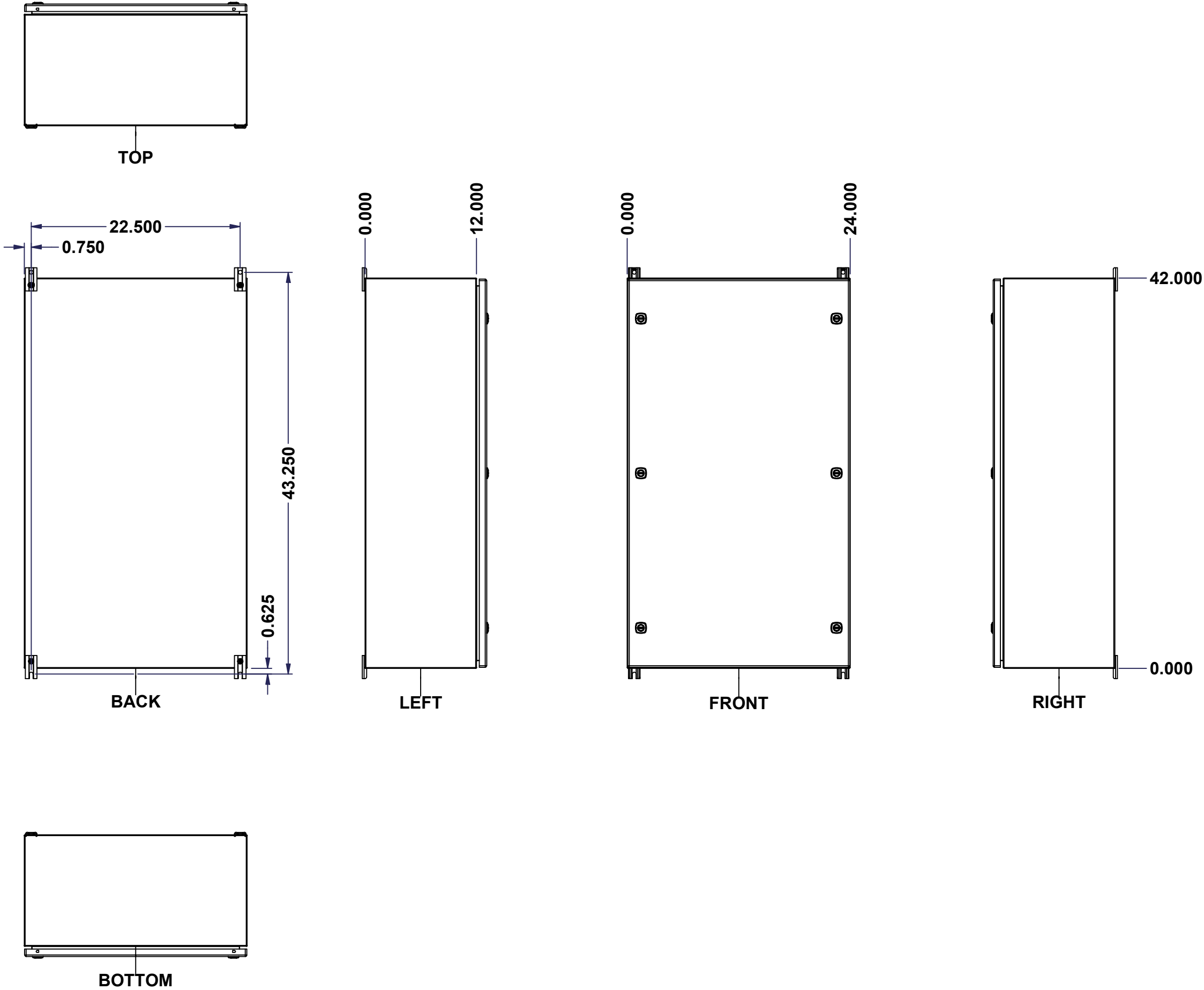
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

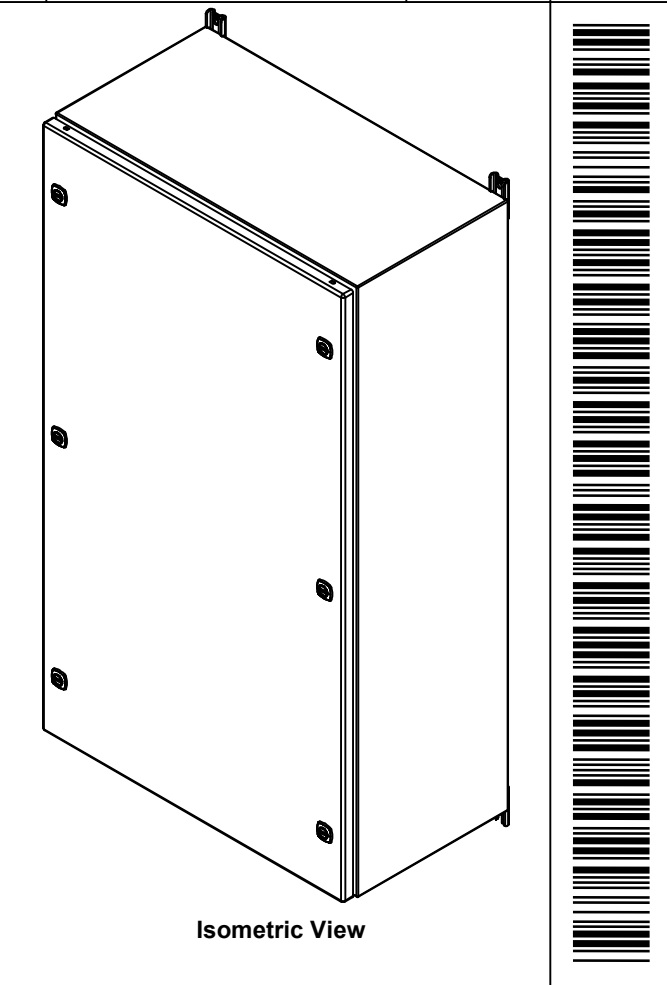
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT422412TH\5412ESQT422412TH.idw

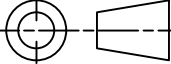
Tolérance ±1/32" sauf spécification contraire

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 13-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 42" x 24" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 16
SEE BILL OF MATERIAL ON LAST PAGE			
5412ESQT422412TH			

This drawing is confidential and must not be reproduced or used without the consent of EXM

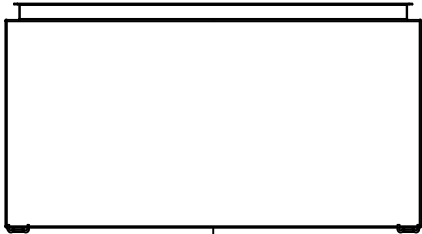
Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT422412TH\5412ESQT422412TH.idw										Tolérance ±1/32" sauf spécification contraire																									
NOTE																																													
ITEM		DESCRIPTION																																											
1		NEMA 4/12 Enclosure																																											
2		C/W Standard ground studs on box and cover																																											
3		C/W Standard door stiffener																																											
4		C/W Standard inner panel (Included)																																											
5		C/W Standard inner panel mounting studs																																											
6		C/W 885 ESMF3_OPEN Sold separately (Installed)																																											
7		C/W 885 ESMF3_CLOSE Sold separately (Installed)																																											
8		C/W R5 Insulation (Installed by EXM)																																											
																														No.	Revisions					Date					By/Par				

This drawing is confidential and must not be reproduced or used without the consent of EXM

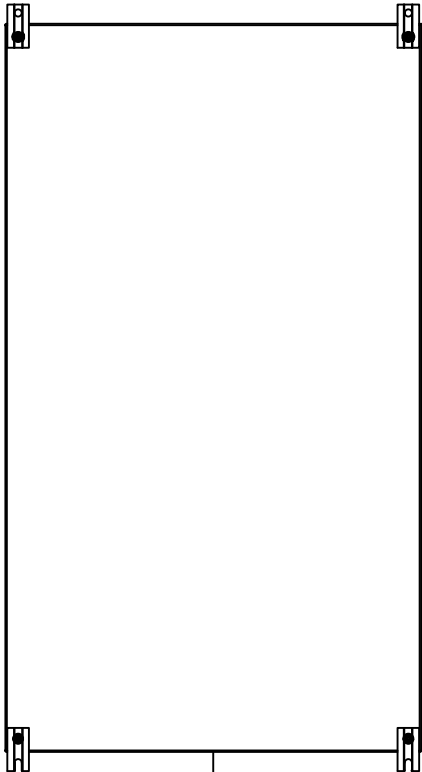
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT422412TH\5412ESQT422412TH.idw

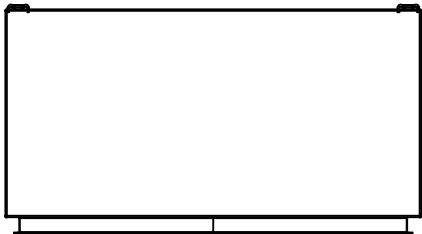
Tolérance $\pm 1/32$ " sauf spécification contraire



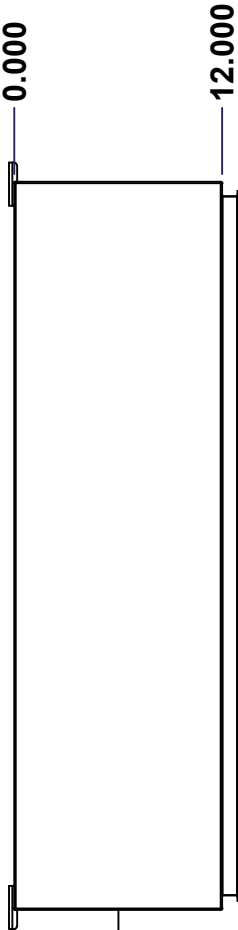
TOP



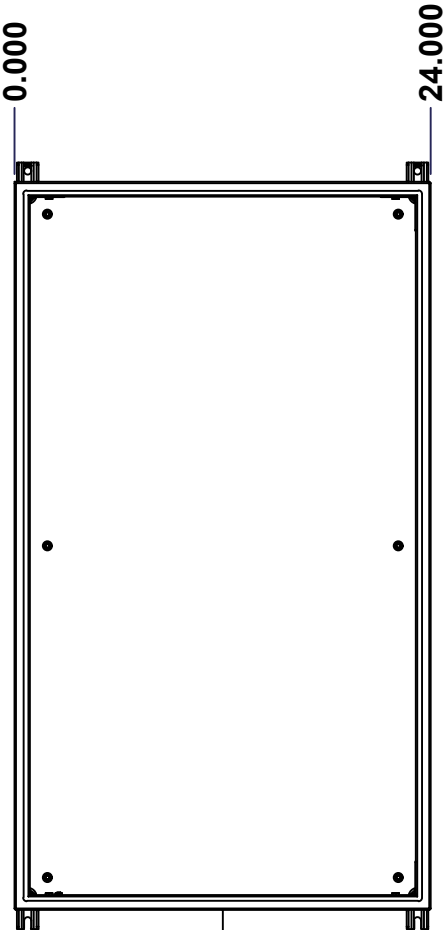
BACK



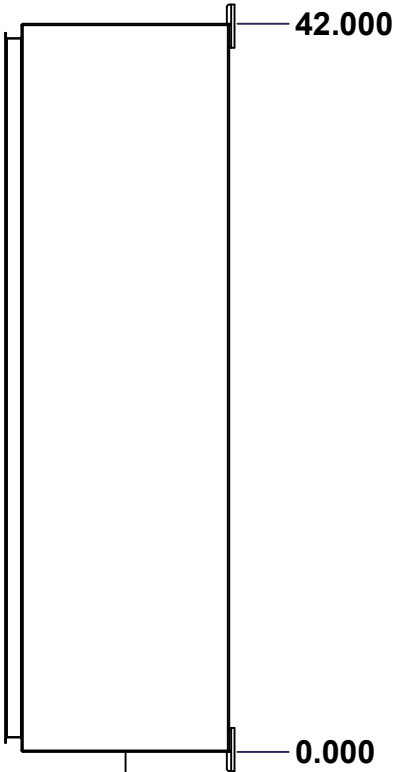
BOTTOM



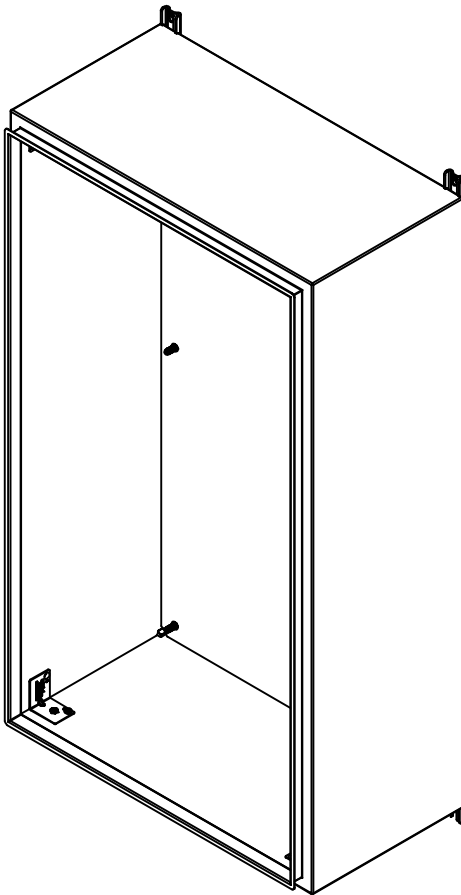
LEFT



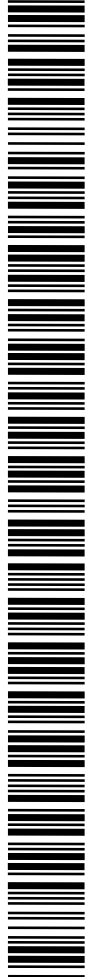
FRONT



RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

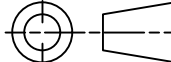


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 13-Jul-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5412ESQT 42" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

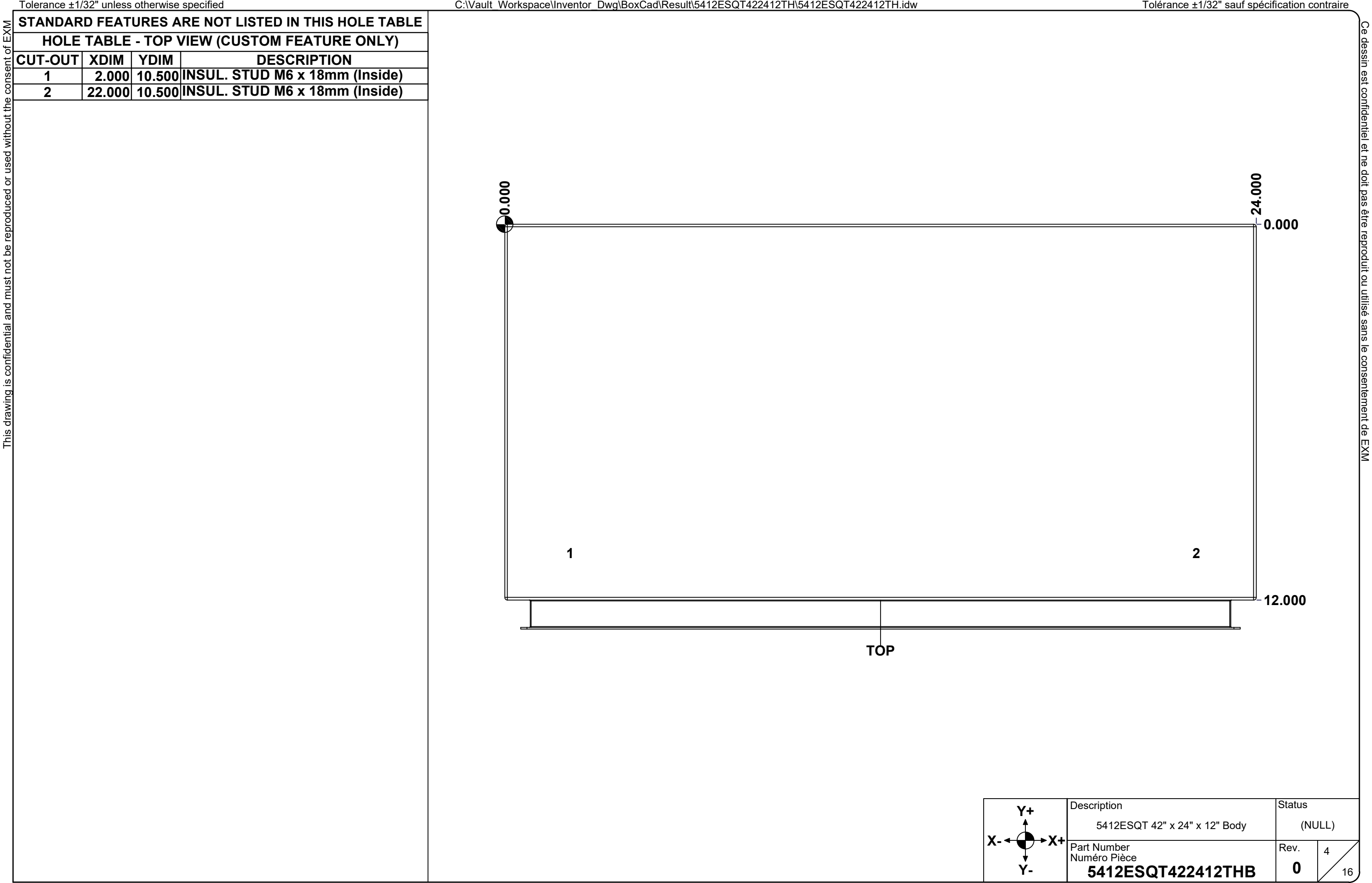
5412ESQT422412THB

Rev. 3

0

16

SEE BILL OF MATERIAL ON LAST PAGE



This drawing is confidential and must not be reproduced or used without the consent of EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 42" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT422412THB	0	16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

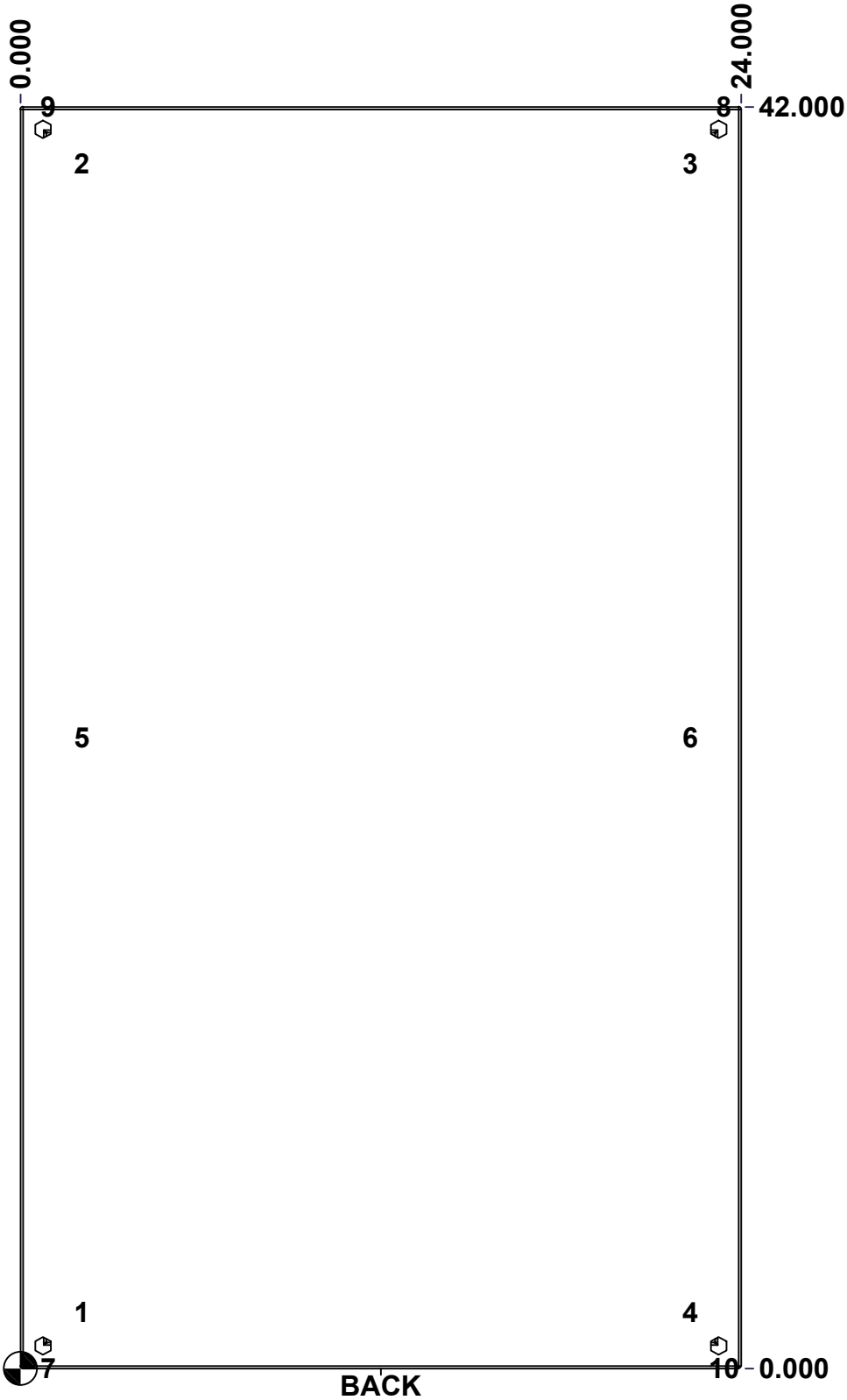
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT422412TH\5412ESQT422412TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	0.750	0.000	FOOT 885 ESMF3_OPEN
8	23.250	42.000	FOOT 885 ESMF3_CLOSE
9	0.750	42.000	FOOT 885 ESMF3_CLOSE
10	23.250	0.000	FOOT 885 ESMF3_OPEN



	Description	Status	
	5412ESQT 42" x 24" x 12" Body	(NULL)	
	Part Number	Rev.	6 / 16
	Numéro Pièce 5412ESQT422412THB	0	

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT422412TH\5412ESQT422412TH.idw

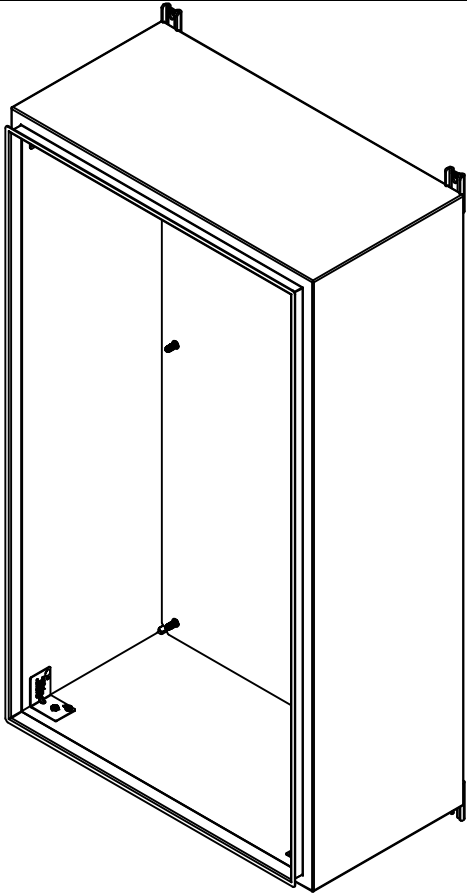
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





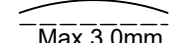
Tél: (450) 979-4373

Fax: (450) 979-4626

www.exmweb.com

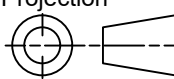
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

13-Jul-23

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESQT 42" x 24" x 12" Body

Detail Rev.

Part Number Numéro Pièce

5412ESQT422412THB

Rev.

0

7

16

1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT422412THI-RS	0	5412ESQT 42" x 24" Right Insulation
1	5412ESQT422412THI-LS	0	5412ESQT 42" x 24" Left Insulation
1	5412ESQT422412THI-BT	0	5412ESQT 42" x 24" Top and Bottom Insulation
1	5412ESQT422412THI-TP	0	5412ESQT 42" x 24" Top and Bottom Insulation
1	5412ESQT422412THI-B	0	5412ESQT 42" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT422412THB-P	0	5412ESQT 42" x 24" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

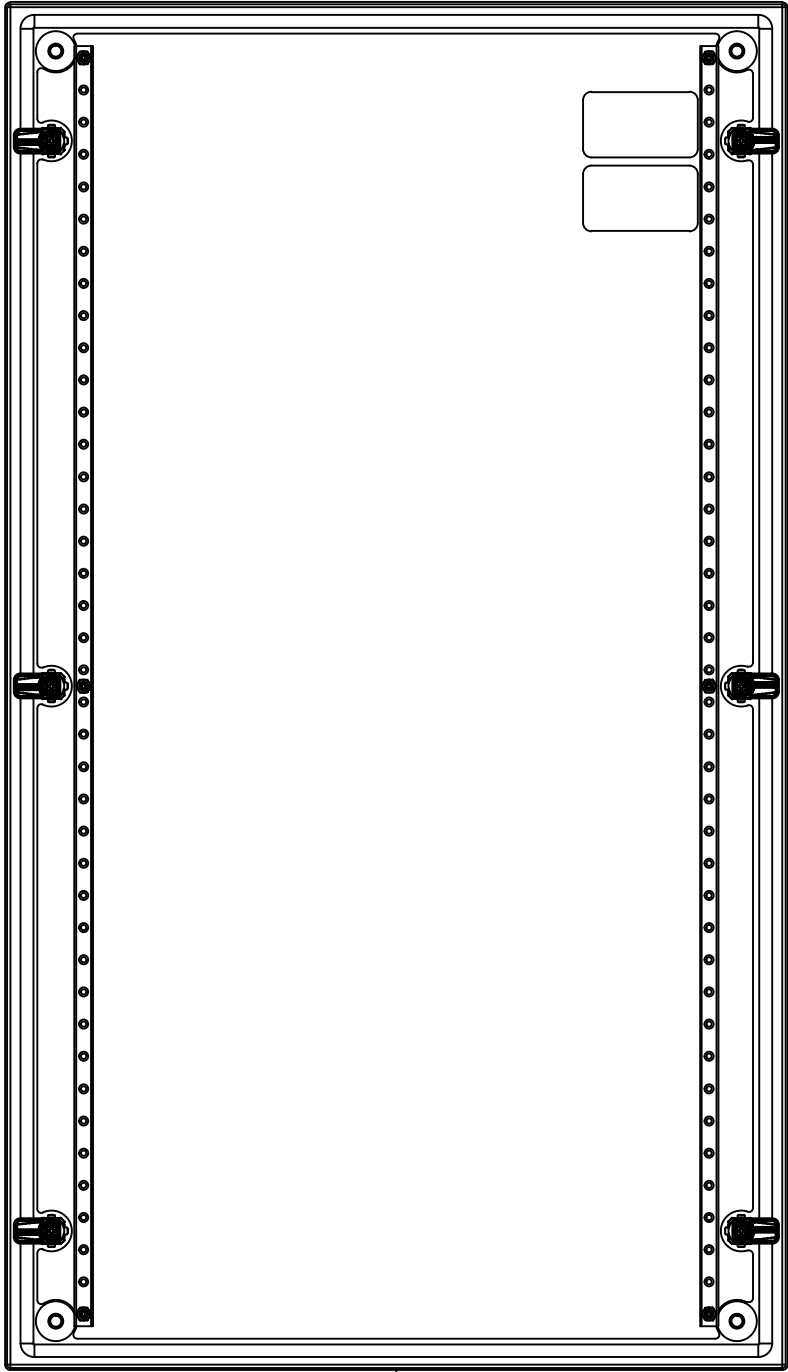
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT422412TH\5412ESQT422412TH.idw

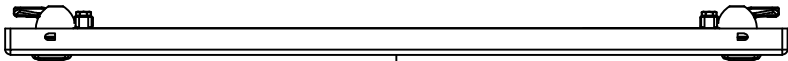
Tolérance ±1/32" sauf spécification contraire



TOP

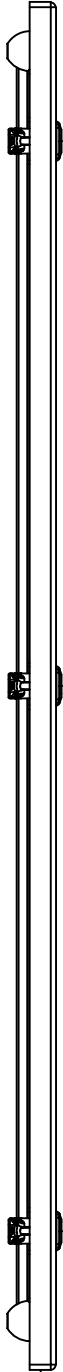


BACK



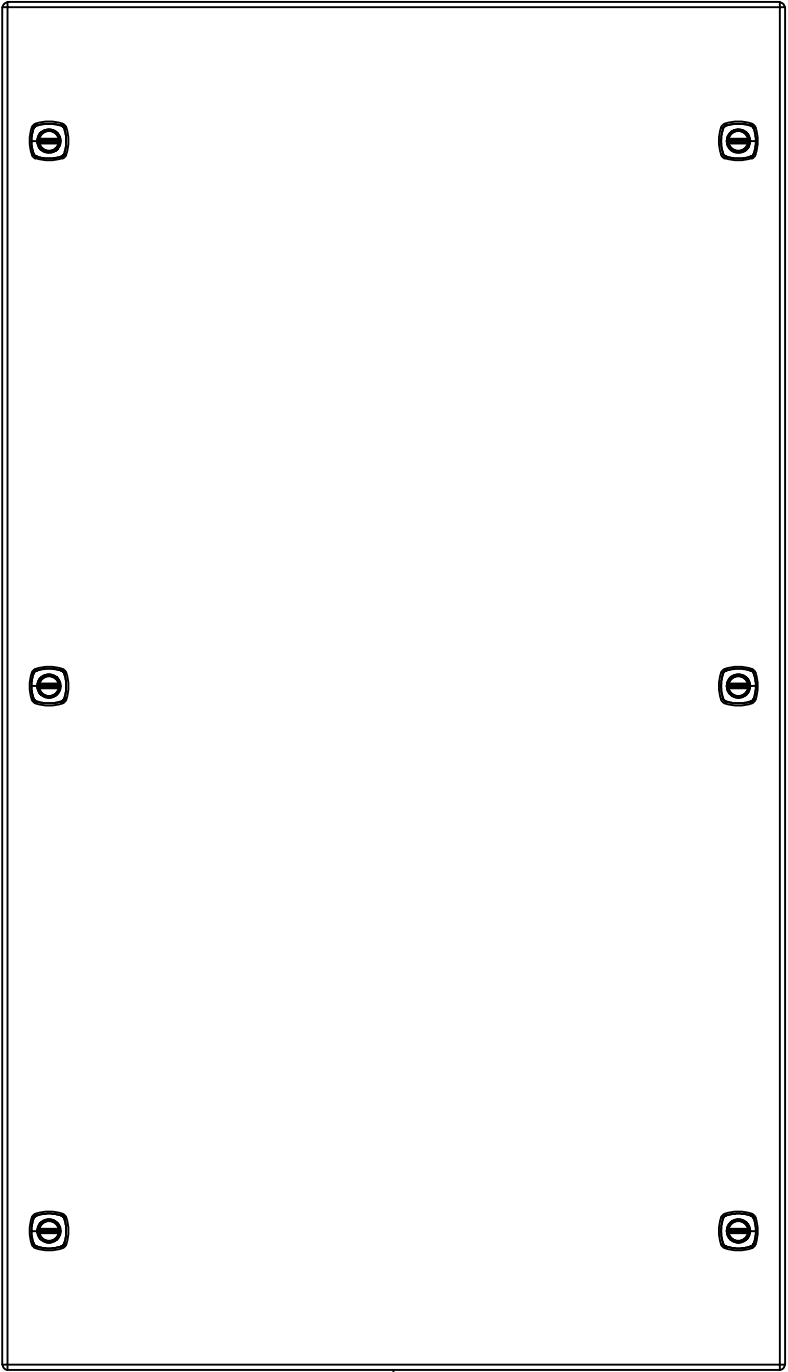
BOTTOM

0.000
0.800



LEFT

0.000
23.918



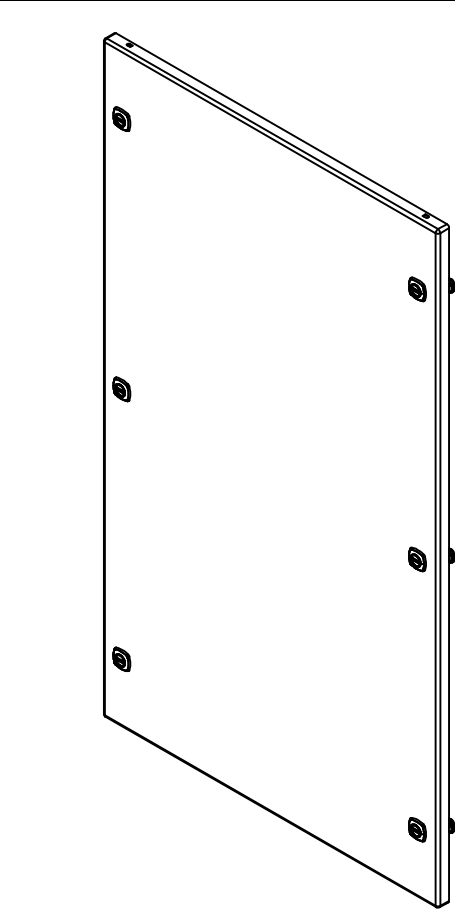
FRONT

41.803



RIGHT

0.000



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

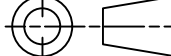


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

13-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 42" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT422412THC

Rev.

8

0

16

SEE BILL OF MATERIAL ON LAST PAGE

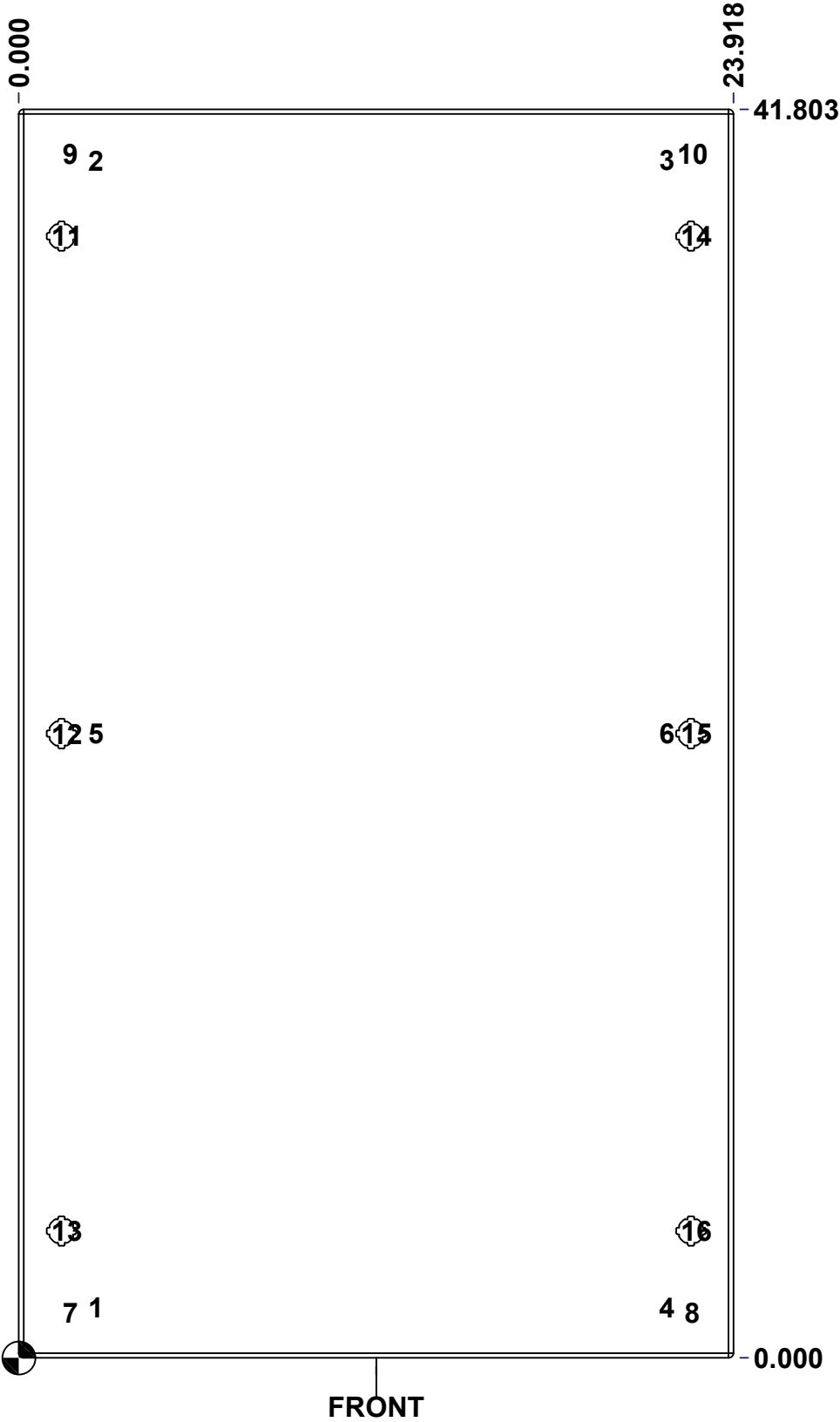
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT422412TH\5412ESQT422412TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.709	STUD M6 x 18mm (Inside)
2	2.401	40.094	STUD M6 x 18mm (Inside)
3	21.517	40.094	STUD M6 x 18mm (Inside)
4	21.517	1.709	STUD M6 x 18mm (Inside)
5	2.401	20.902	STUD M6 x 18mm (Inside)
6	21.517	20.902	STUD M6 x 18mm (Inside)
7	1.550	1.500	STUD M6 x 18mm (Inside)
8	22.368	1.500	STUD M6 x 18mm (Inside)
9	1.550	40.303	STUD M6 x 18mm (Inside)
10	22.368	40.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	1.424	37.553	880 SCQ4-SL
12	1.424	20.902	880 SCQ4-SL
13	1.424	4.250	880 SCQ4-SL
14	22.494	37.553	880 SCQ4-SL
15	22.494	20.902	880 SCQ4-SL
16	22.494	4.250	880 SCQ4-SL



	Description		Status	
	5412ESQT 42" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESQT422412THC		Rev. 0	9 16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

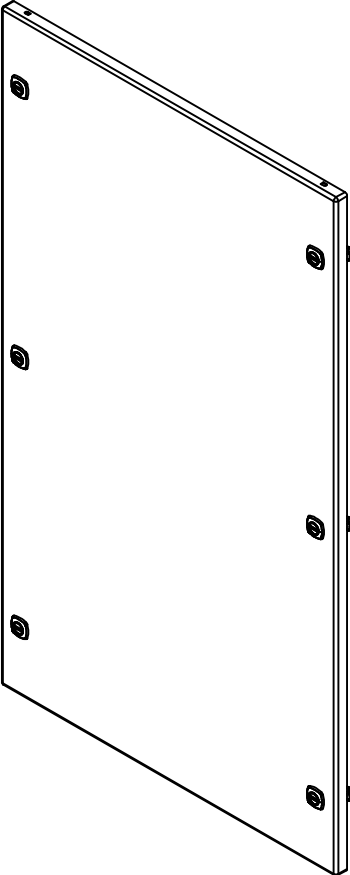
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

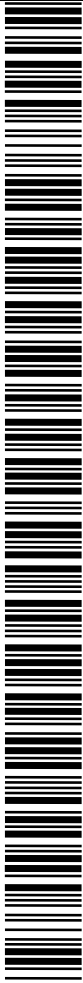
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT422412TH\5412ESQT422412TH.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



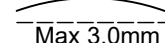
Isometric View



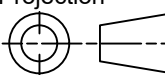


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement


Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

13-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 42" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT422412THC

Rev.

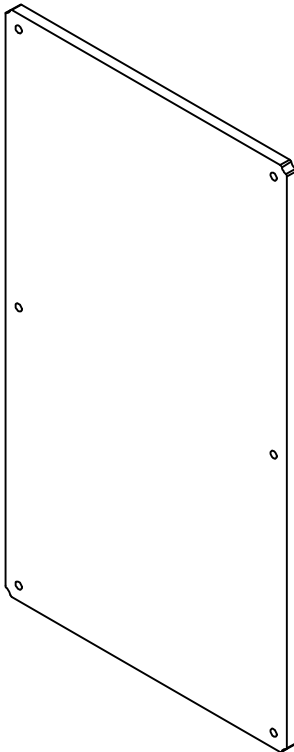
10

0

16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
1	5412ESQT422412THI-C	0	5412ESQT 42" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT422412THG	0	5412ESQT 42" x 24" Cover Gasket Part
1	5412ESQT422412THC-P	0	5412ESQT 42" x 24" Cover Part
6	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



Isometric View



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness	Aplatissement
----------	---------------

Max 3.0mm

Projection

Projection

Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Material	
Matière	Polyisocyanurate

Color	Aluminum	Finish	N/A
Couleur		Fin	

Description	Detail Rev.
-------------	-------------

5412ESQT 42" x 24" Back Insulation	
------------------------------------	--

Part Number Numéro Pièce	Rev.	11
-----------------------------	------	----

5412ESQT422412THI-B	0	16
---------------------	---	----

This drawing is confidential and must not be reproduced or used without the consent of EXM

[illegible]

TOP

0.000

22.364

40.364

FRONT

0.000

0.000

0.750

1

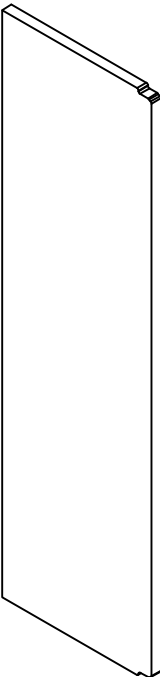
1

[illegible]

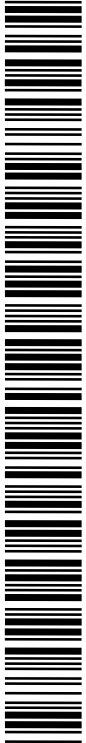
RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



Isometric View



Isometric View

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com



Max 3.0mm

Date

Date 23-Jan-01

sh N/A

Detail Rev.

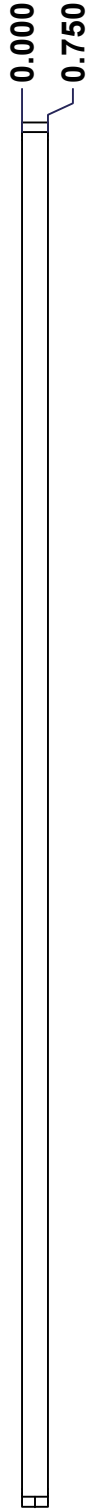
Rev.	12
------	----

5412ESQT422412THI-LS

0	10
---	----

16

SEE BILL OF MATERIAL ON LAST PAGE



FRONT

RIGHT

Technical drawing showing the TOP and FRONT views of a rectangular object.

TOP View: A horizontal rectangle with a width dimension of 11.864.

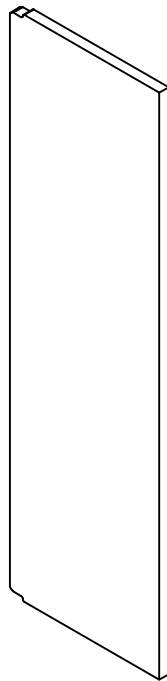
FRONT View: A vertical rectangle with a height dimension of 40.364.

The object features a small notch on the top-left corner and a small protrusion on the bottom-left corner.

0.000
0.750

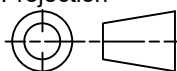
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

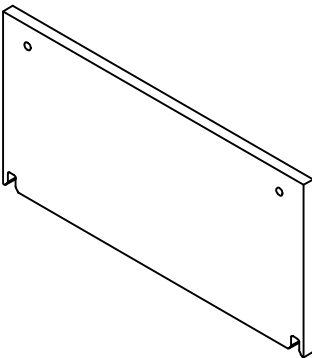


Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fin N/A
Description 5412ESQT 42" x 24" Right Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESQT422412THI-RS			Rev. 0 13 16

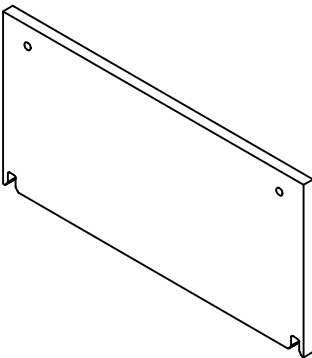
This drawing is confidential and must not be reproduced or used without the consent of EXM



Isometric View

SEE BILL OF MATERIAL ON LAST PAGE



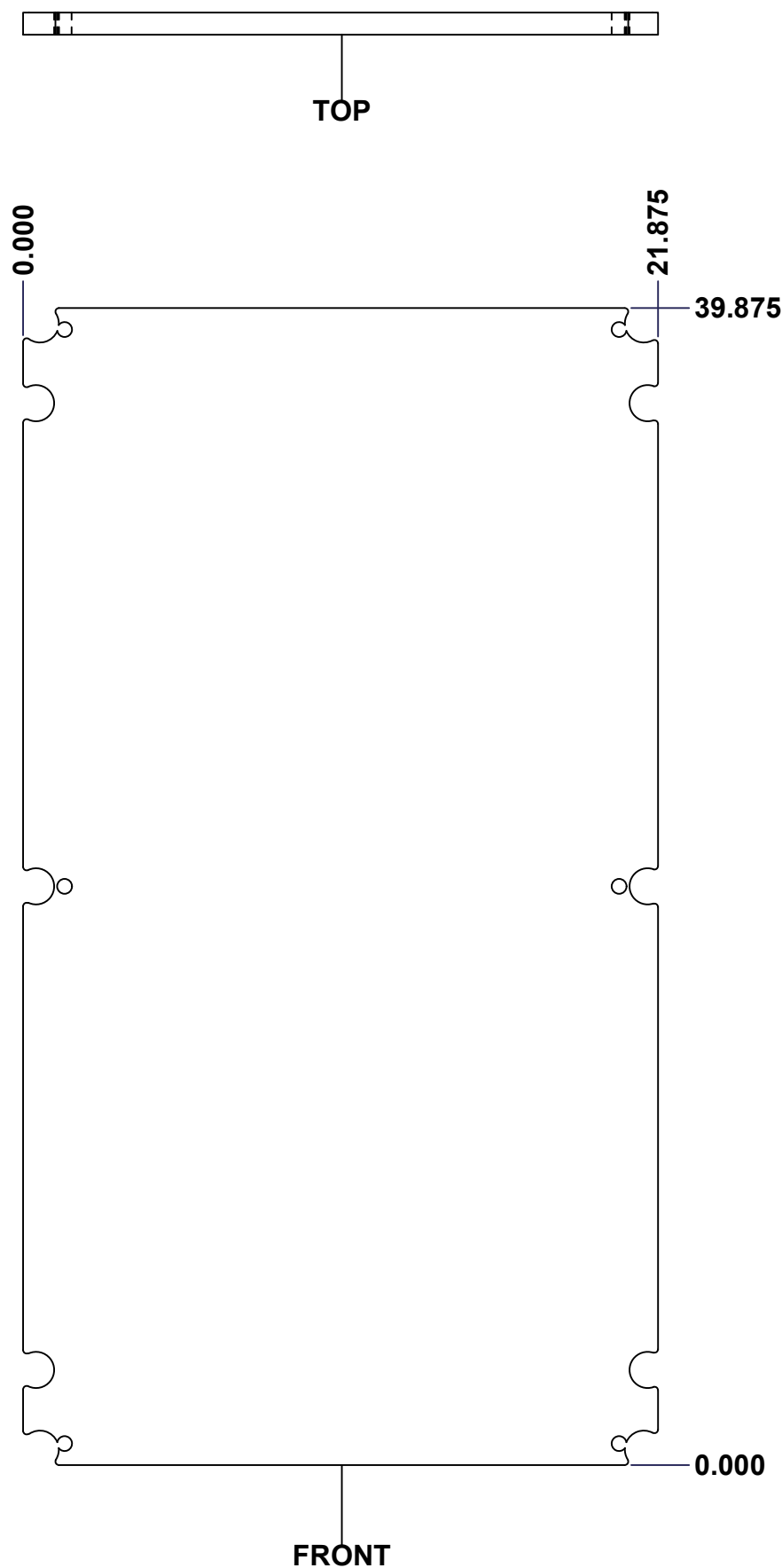


Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

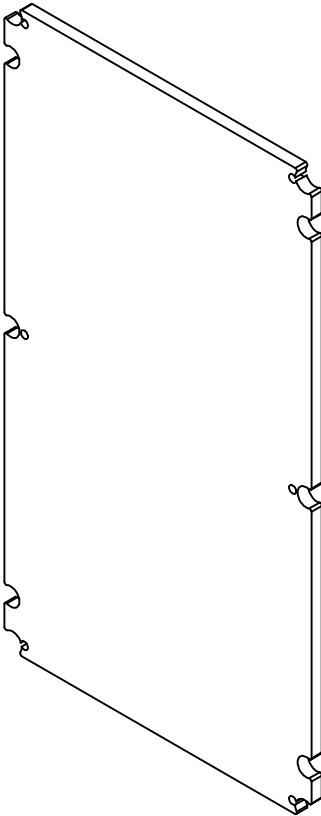
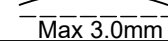
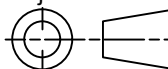
This drawing is confidential and must not be reproduced or used without the consent of EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM



0.000
0.750

RIGHT

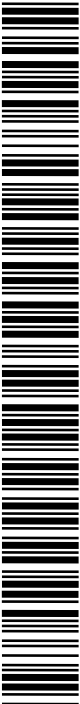
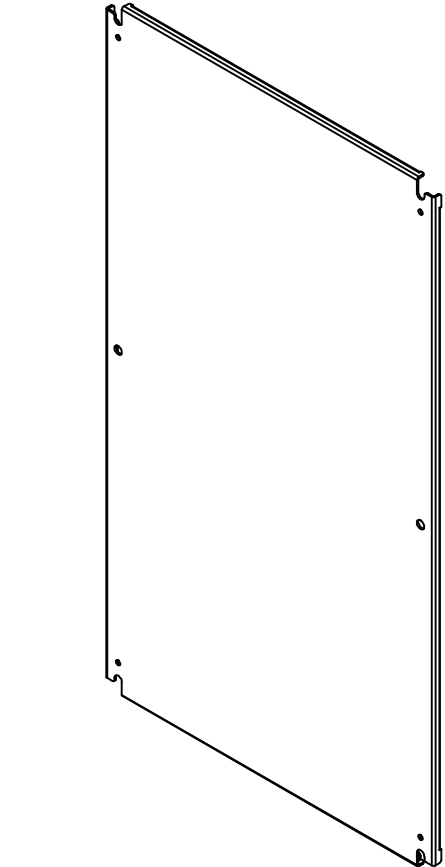
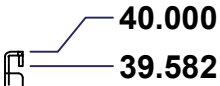
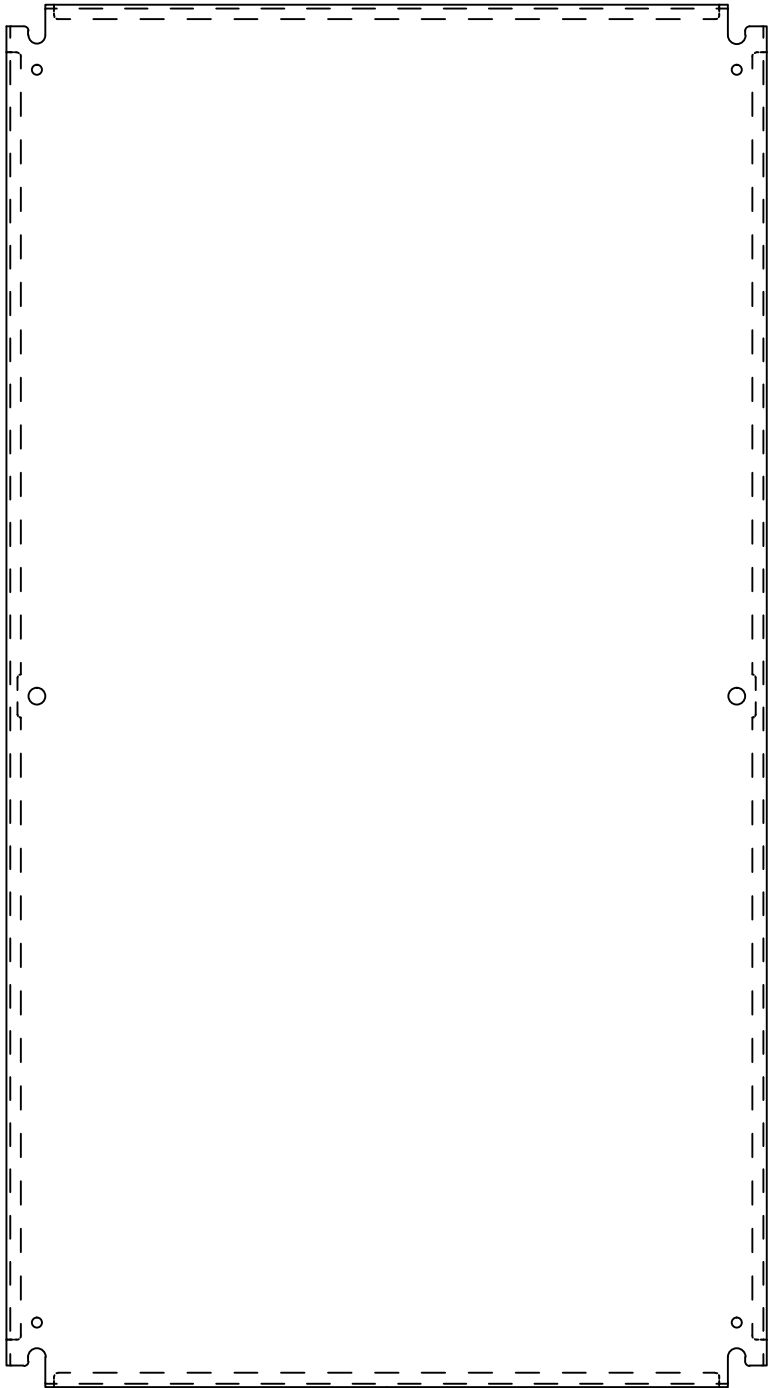
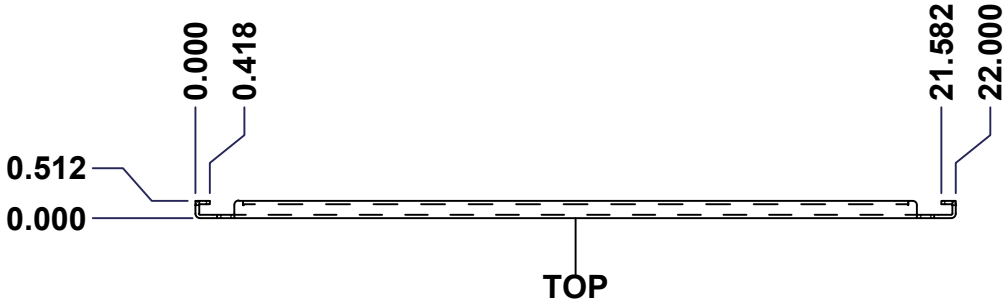
No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Finis	
Aluminum		N/A	
Description		Detail Rev.	
5412ESQT 42" x 24" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT422412THI-C		0	16

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

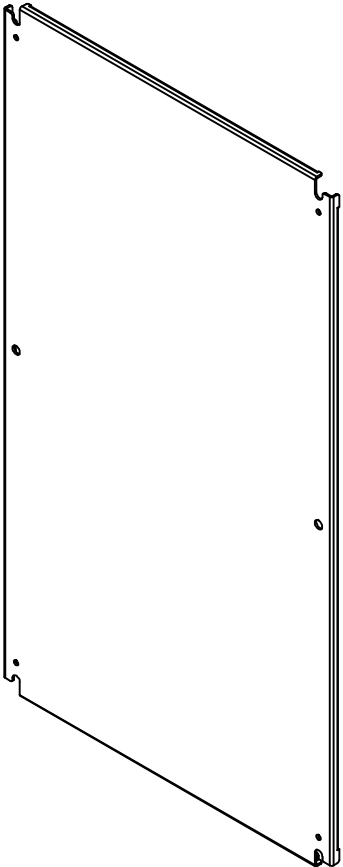
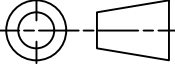
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4224G.idw

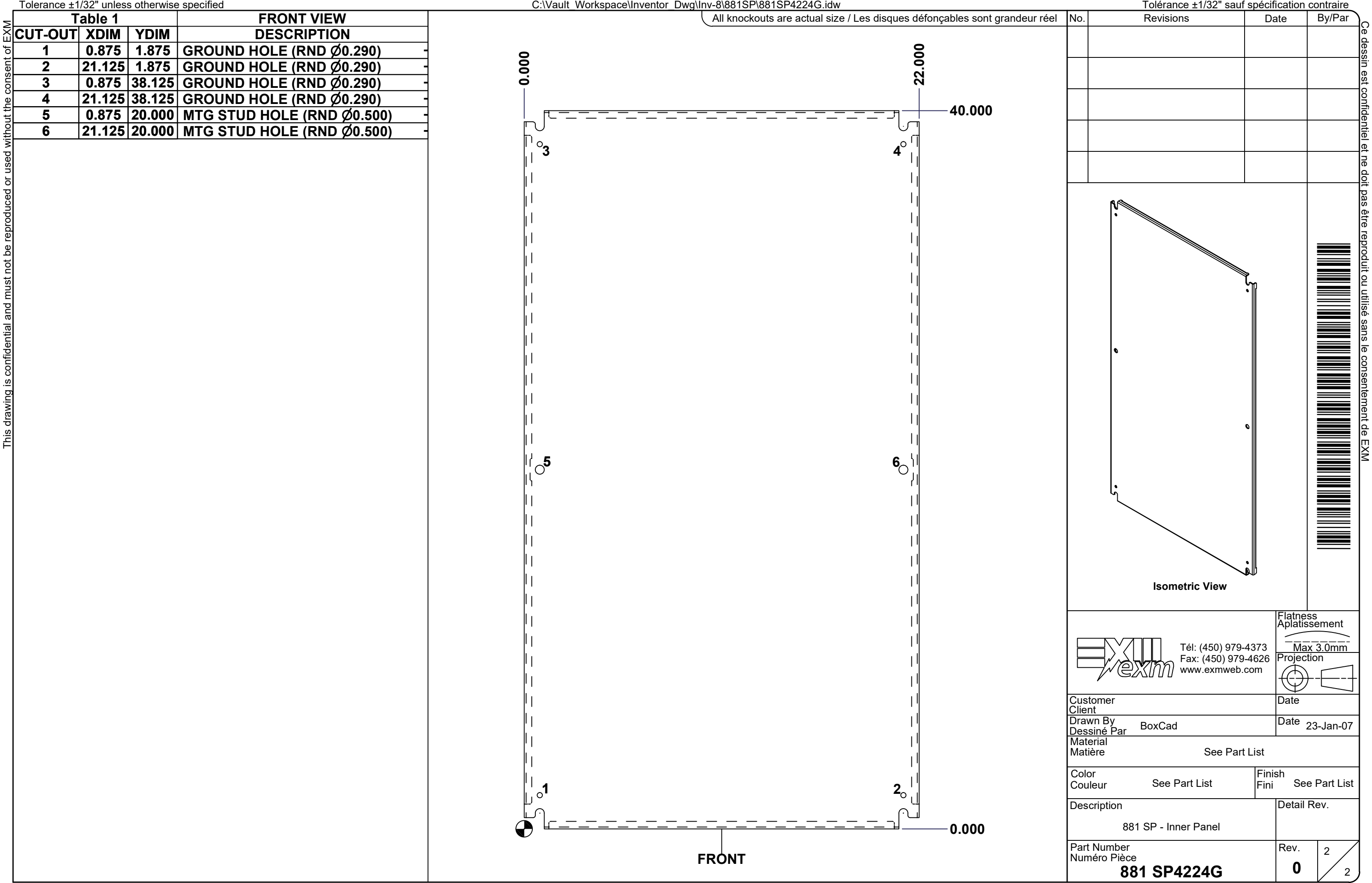
Tolérance $\pm 1/32$ " sauf spécification contraire



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		Finish Fini See Part List	
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP4224G			Rev. 0
			1 2



This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM