

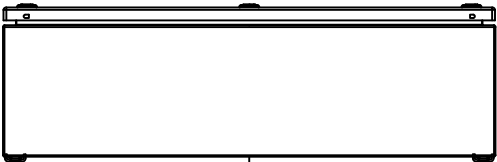
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Tolerance $\pm 1/32$ " unless otherwise specified

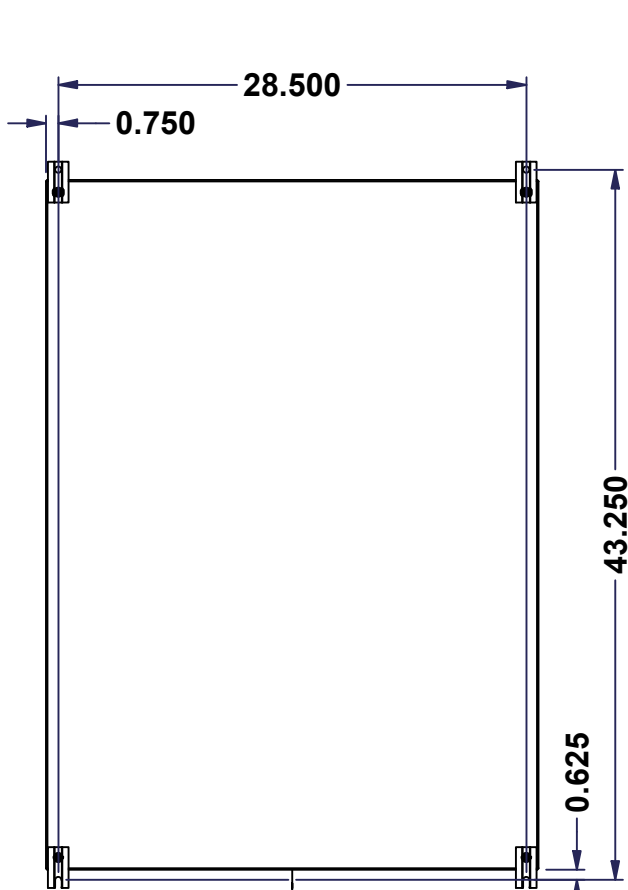
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Tolérance $\pm 1/32$ " sauf spécification contraire

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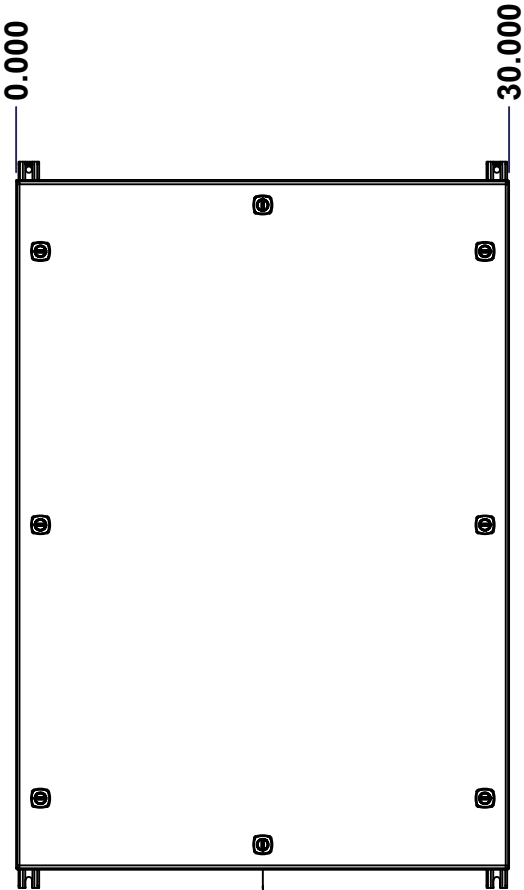
TOP



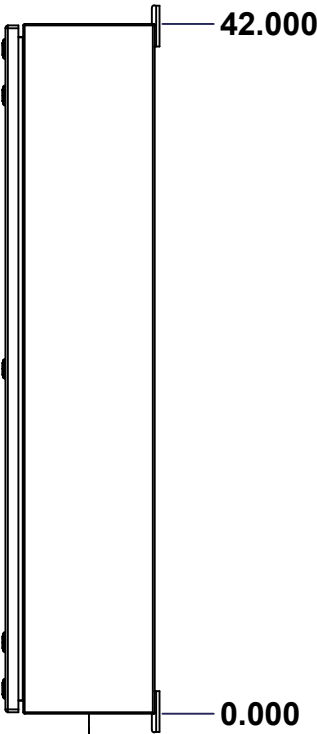
BACK



LEFT



FRONT

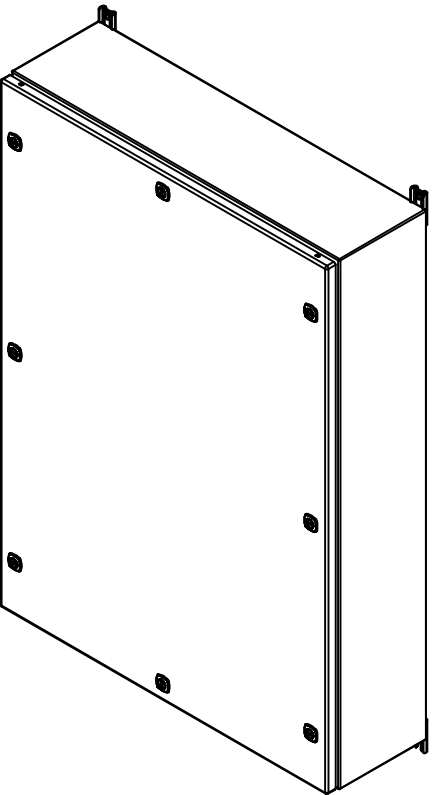


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

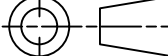


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 13-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 42" x 30" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1
SEE BILL OF MATERIAL ON LAST PAGE		5412ESQT423008TH	
		16	

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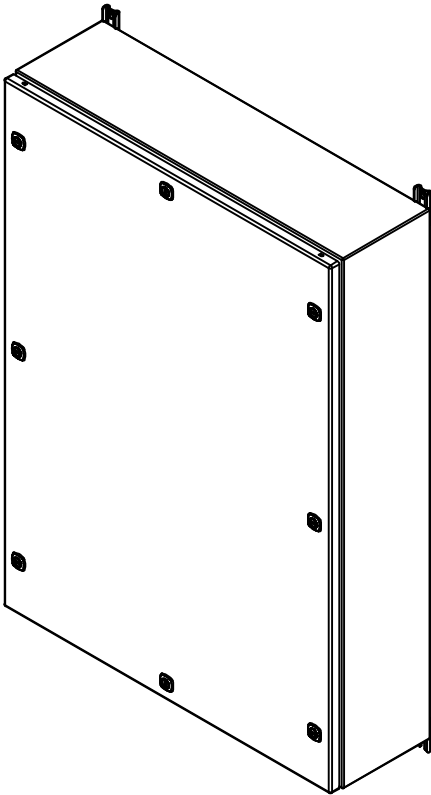
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

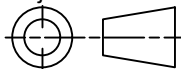


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 13-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
---------------	-------------	-------------	--------

Description		Detail Rev.	
5412ESQT 42" x 30" x 8" Assembly			

Part Number Numéro Pièce		Rev.	2
5412ESQT423008TH		0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4230G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT423008THC	0	5412ESQT 42" x 30" Cover
1	5412ESQT423008THB	0	5412ESQT 42" x 30" x 8" Body
Qty	Part Number	Rev	Description
Parts List			

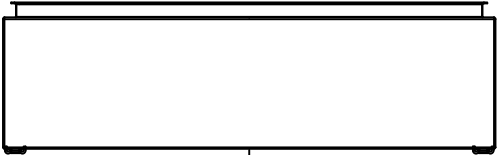
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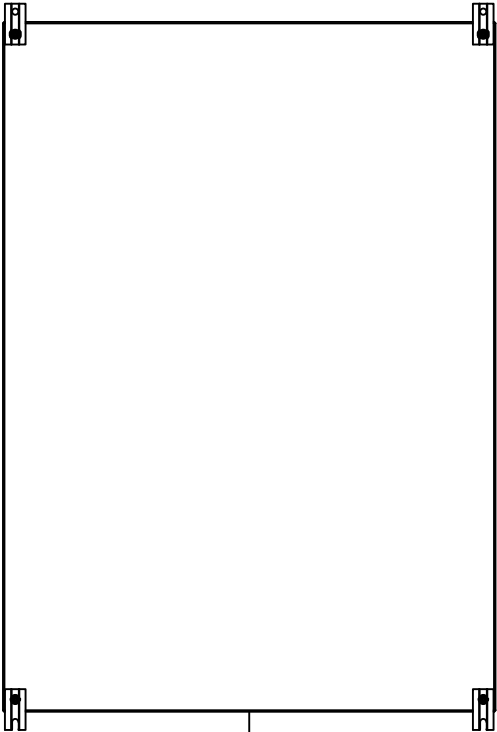
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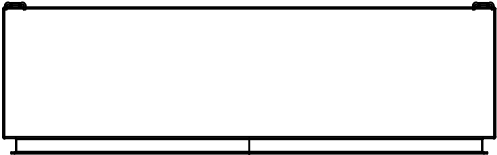
Tolérance $\pm 1/32$ " sauf spécification contraire



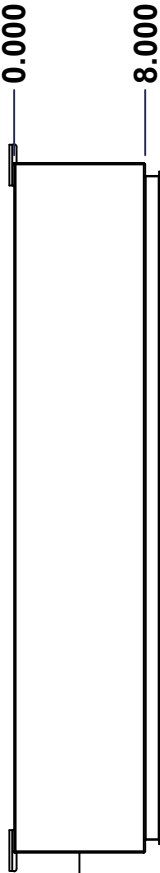
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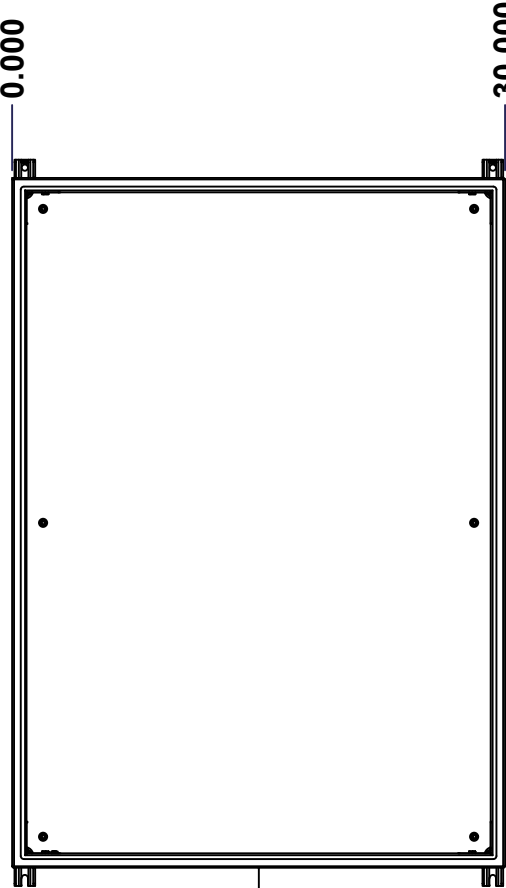
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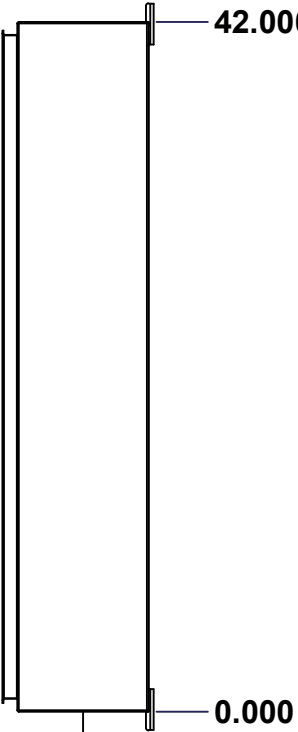
BOTTOM



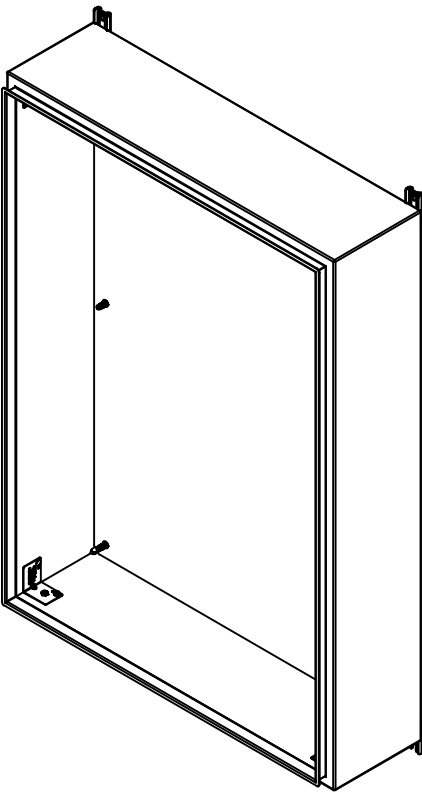
LEFT



FRONT



RIGHT



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 13-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description
5412ESQT 42" x 30" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT423008THB

Rev.
0

3

16

SEE BILL OF MATERIAL ON LAST PAGE

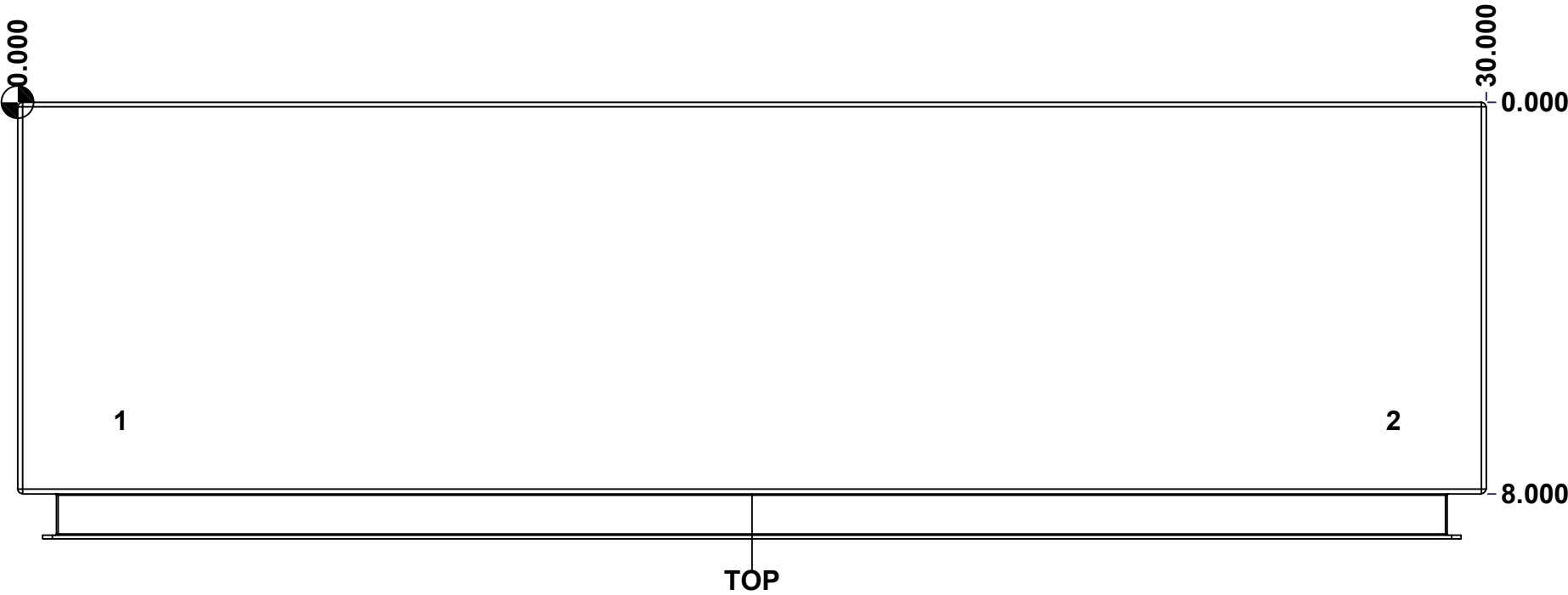
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Tolerance ±1/32" unless otherwise specified

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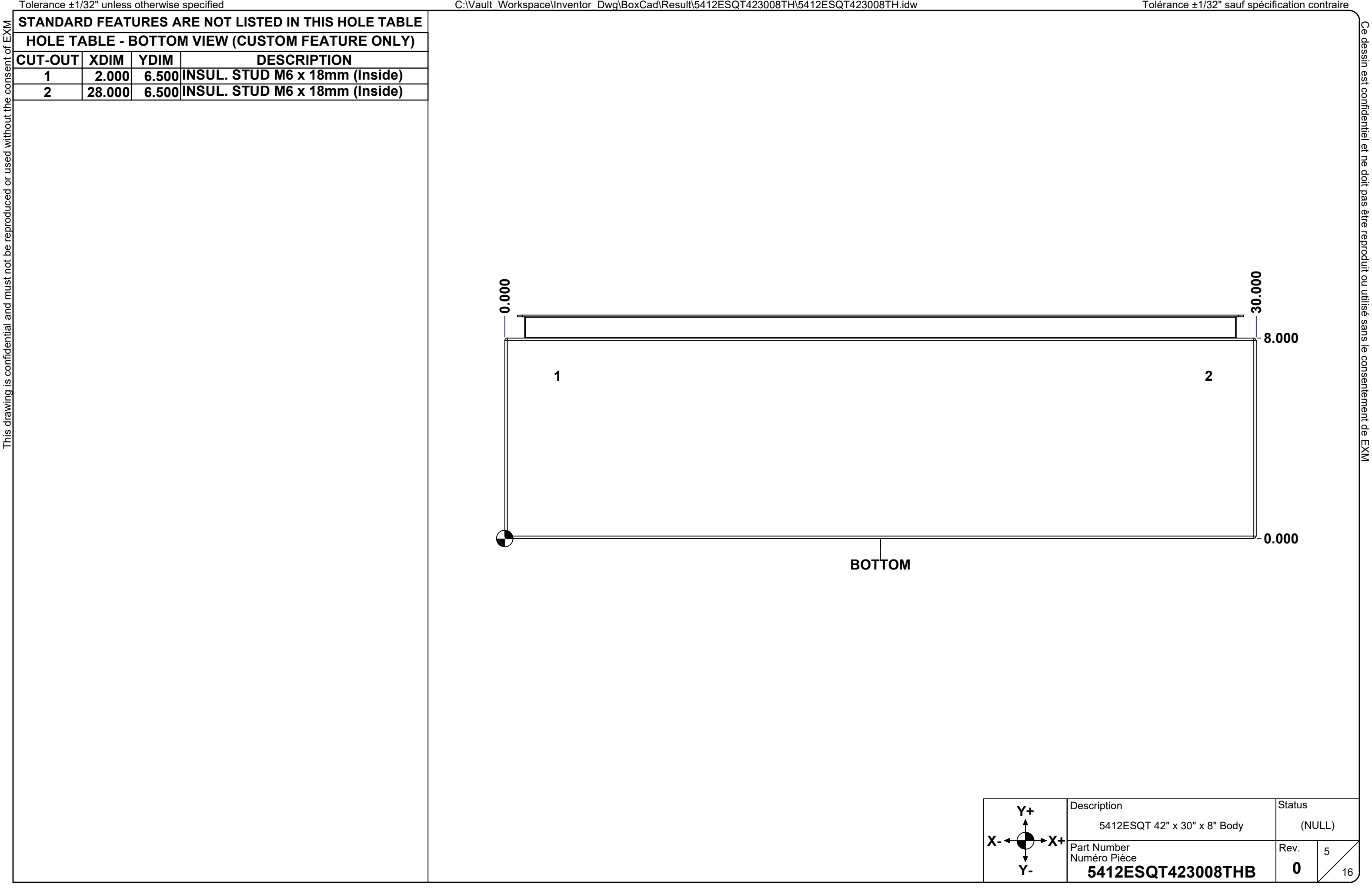
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 42" x 30" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT423008THB	0	16

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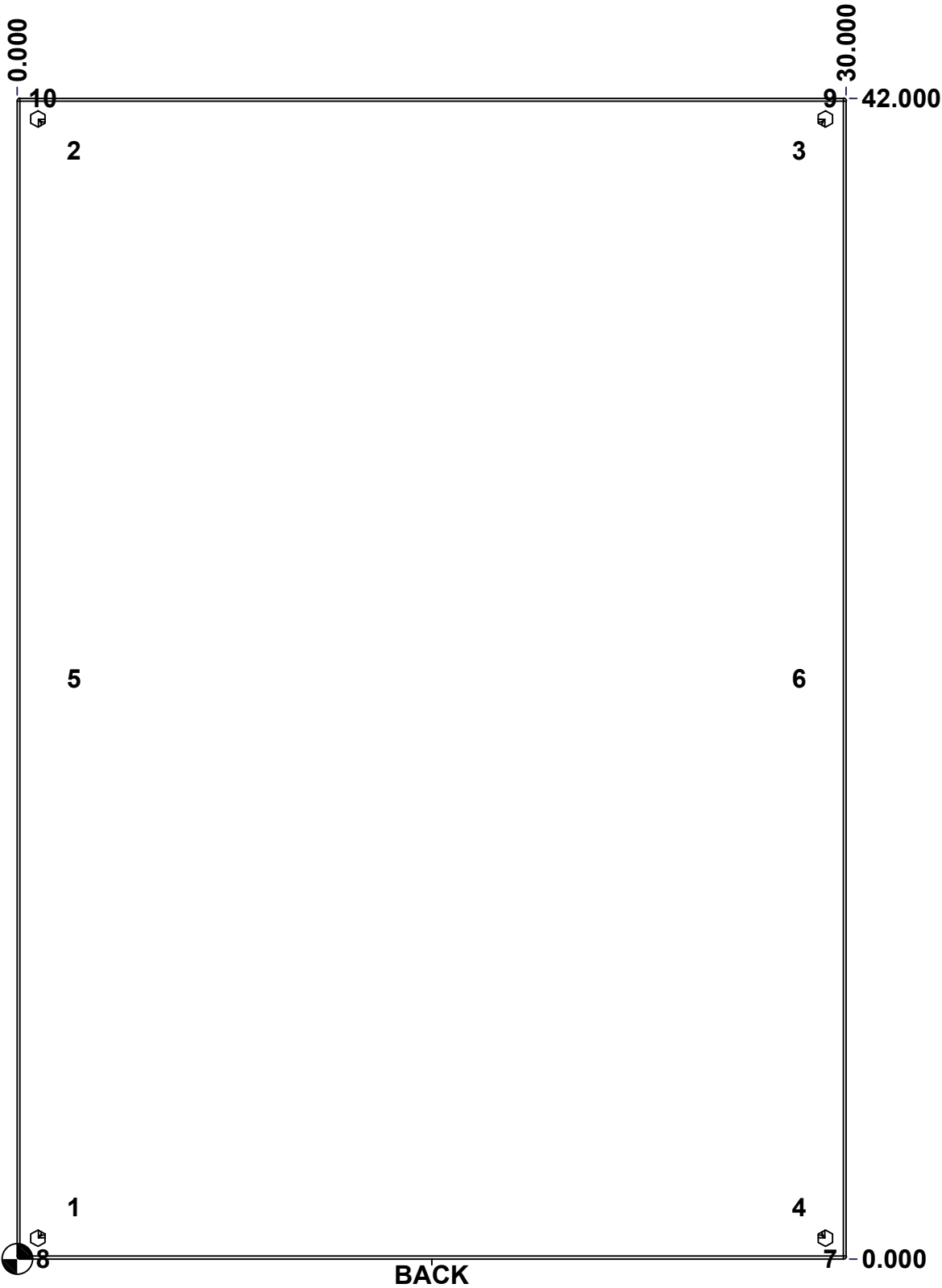
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	28.125	40.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	28.125	21.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	42.000	FOOT 885 ESMF3_CLOSE
10	0.750	42.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 42" x 30" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT423008THB	0	16

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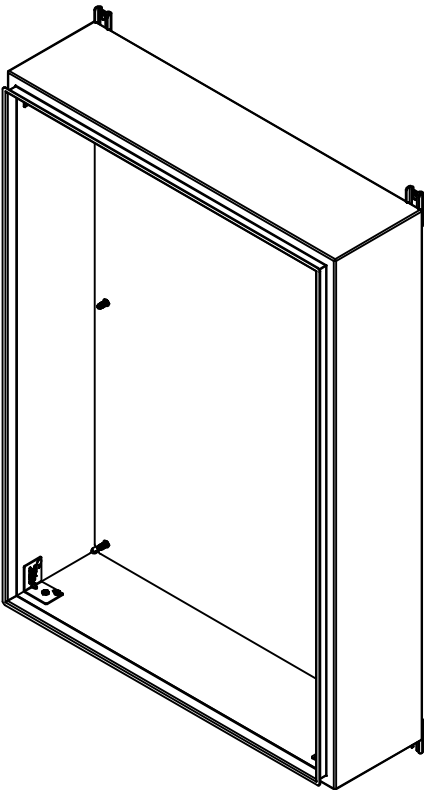
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Tolerance ±1/32" unless otherwise specified

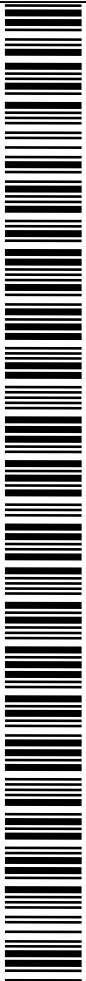
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

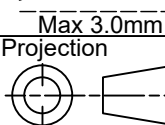


Isometric View



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1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT423008THI-RS	0	5412ESQT 42" x 30" Right Insulation
1	5412ESQT423008THI-LS	0	5412ESQT 42" x 30" Left Insulation
1	5412ESQT423008THI-BT	0	5412ESQT 42" x 30" Top and Bottom Insulation
1	5412ESQT423008THI-TP	0	5412ESQT 42" x 30" Top and Bottom Insulation
1	5412ESQT423008THI-B	0	5412ESQT 42" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT423008THB-P	0	5412ESQT 42" x 30" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 13-Jul-23	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)					
Color Couleur Asa-61 Grey			Finish Fini Smooth		
Description 5412ESQT 42" x 30" x 8" Body				Detail Rev.	
Part Number Numéro Pièce 5412ESQT423008THB				Rev. 0	7 16

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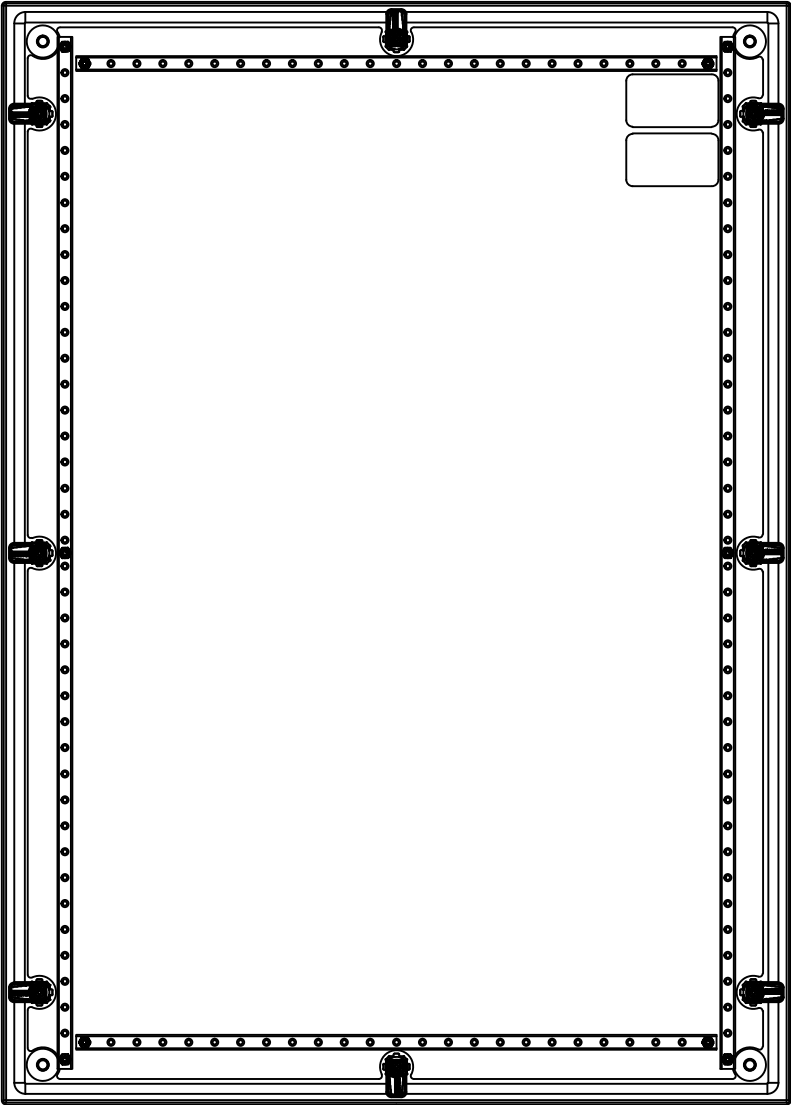
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Tolérance ±1/32" sauf spécification contraire



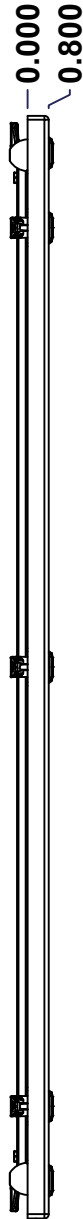
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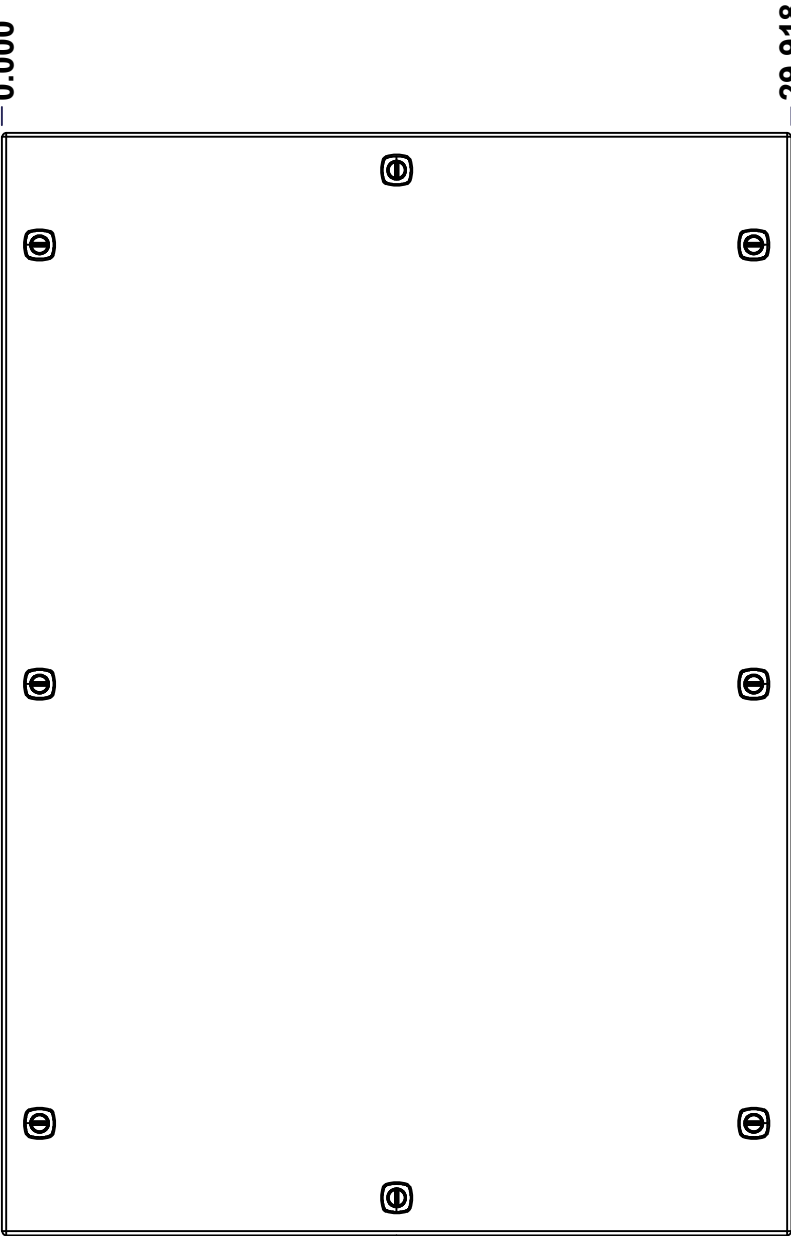
BACK



BOTTOM



LEFT

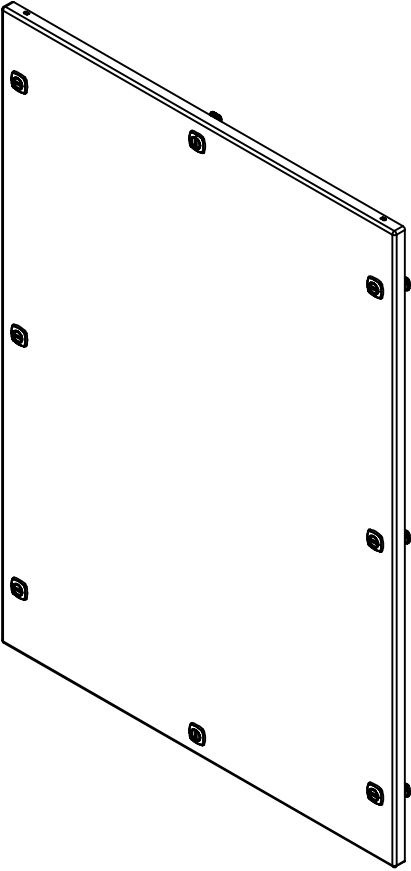


FRONT

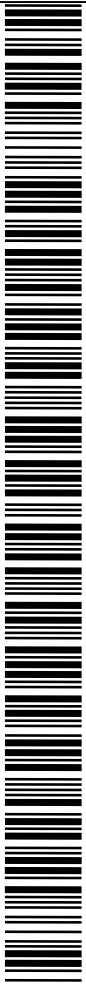


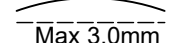
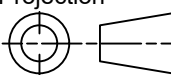
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 13-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 42" x 30" Cover			Detail Rev.
Part Number Numéro Pièce		Rev. 0	8 16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESQT423008THC

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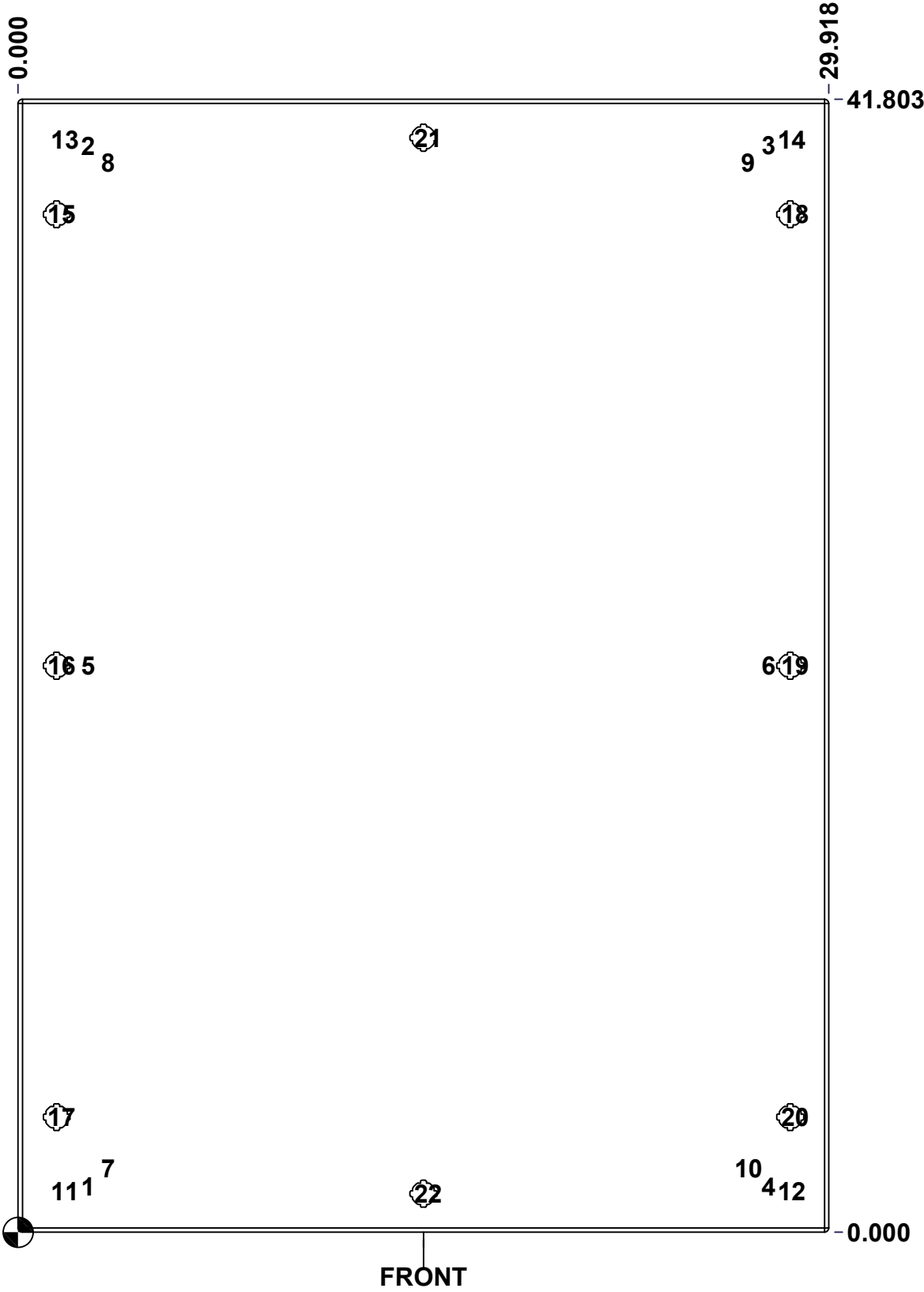
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.709	STUD M6 x 18mm (Inside)
2	2.401	40.094	STUD M6 x 18mm (Inside)
3	27.517	40.094	STUD M6 x 18mm (Inside)
4	27.517	1.709	STUD M6 x 18mm (Inside)
5	2.401	20.902	STUD M6 x 18mm (Inside)
6	27.517	20.902	STUD M6 x 18mm (Inside)
7	3.148	2.350	STUD M6 x 18mm (Inside)
8	3.148	39.453	STUD M6 x 18mm (Inside)
9	26.770	39.453	STUD M6 x 18mm (Inside)
10	26.770	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	28.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	40.303	STUD M6 x 18mm (Inside)
14	28.368	40.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	1.424	37.553	880 SCQ4-SL
16	1.424	20.902	880 SCQ4-SL
17	1.424	4.250	880 SCQ4-SL
18	28.494	37.553	880 SCQ4-SL
19	28.494	20.902	880 SCQ4-SL
20	28.494	4.250	880 SCQ4-SL
21	14.959	40.379	880 SCQ4-SL
22	14.959	1.424	880 SCQ4-SL



	Description	Status	
	5412ESQT 42" x 30" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce 5412ESQT423008THC	0	16

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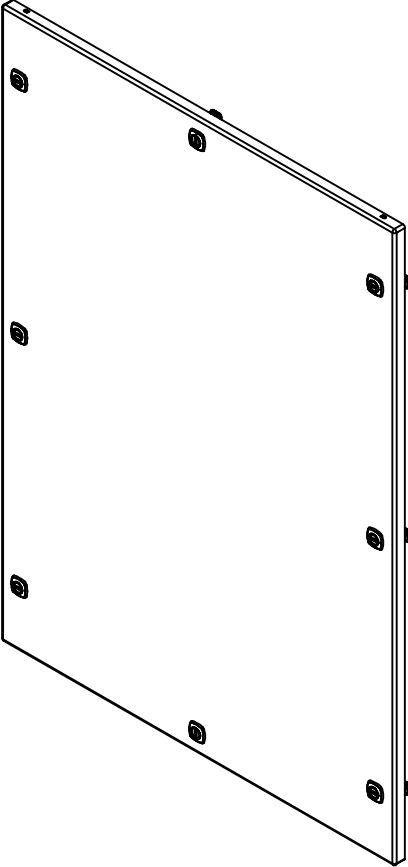
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





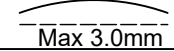
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Fax: (450) 979-4626

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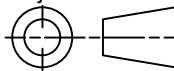
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

13-Jul-23

Material Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESQT 42" x 30" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESQT423008THC

Rev.

10

0

16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
1	5412ESQT423008THI-C	0	5412ESQT 42" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT423008THG	0	5412ESQT 42" x 30" Cover Gasket Part
1	5412ESQT423008THC-P	0	5412ESQT 42" x 30" Cover Part
8	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

Technical drawing of a rectangular plate. The drawing includes a top view (labeled 'TOP') and a front view (labeled 'FRONT'). The top view shows a rectangle with dimensions 40.364 (width) and 28.364 (height). The front view shows a rectangle with dimensions 40.364 (width) and 0.000 (height). The drawing is oriented with the top view at the top and the front view at the bottom. The dimensions are labeled as follows:

- Top view: 40.364 (width), 28.364 (height)
- Front view: 40.364 (width), 0.000 (height)

The drawing is a technical drawing of a rectangular plate. The top view is labeled 'TOP' and the front view is labeled 'FRONT'. The dimensions are 40.364 (width) and 28.364 (height) for the top view, and 40.364 (width) and 0.000 (height) for the front view. The drawing is oriented with the top view at the top and the front view at the bottom. The dimensions are labeled as follows:

- Top view: 40.364 (width), 28.364 (height)
- Front view: 40.364 (width), 0.000 (height)

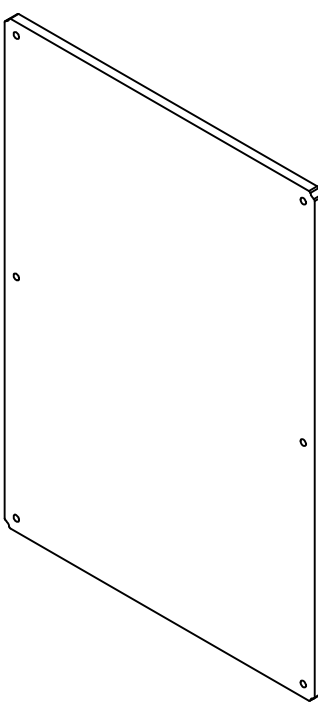
RIGHT

0.000

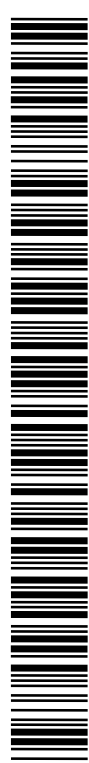
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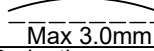
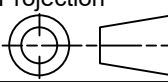
SEE BILL OF MATERIAL ON LAST PAGE

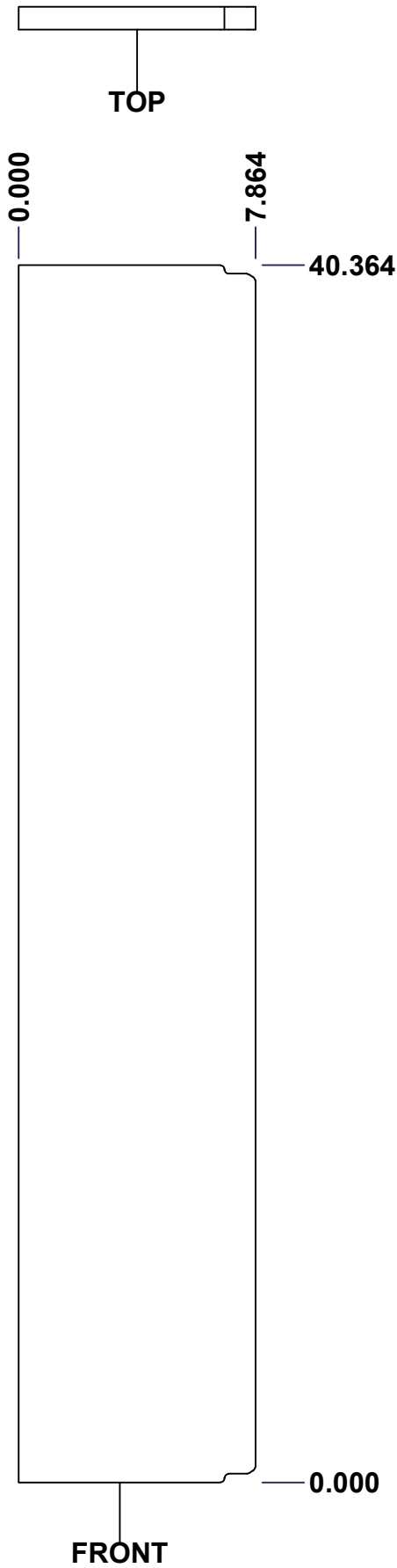
No.	Revisions	Date	By/Par



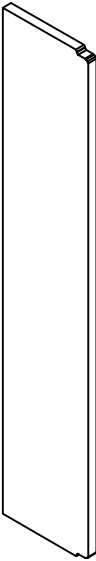
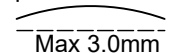
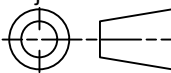
Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fin	N/A
Description 5412ESQT 42" x 30" Back Insulation		Detail Rev.	
		Rev. 0	11 16
Part Number Numéro Pièce 5412ESQT423008THI-B			

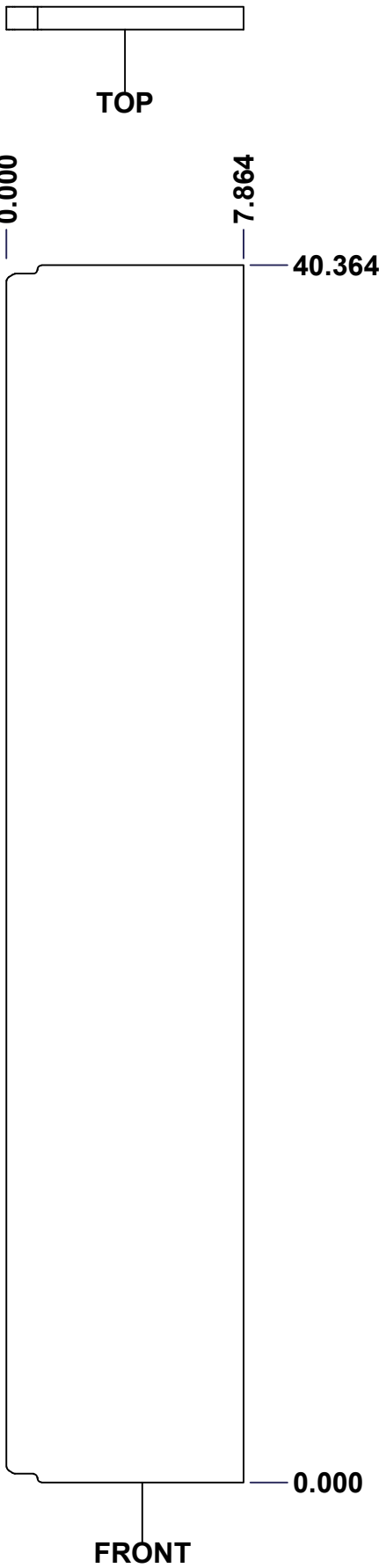


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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	
Date		23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	
Finish Fini		N/A	
Description		Detail Rev.	
5412ESQT 42" x 30" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESQT423008THI-LS		0	16

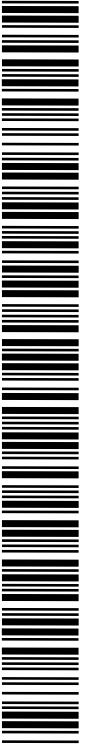
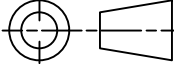
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0.000
0.750

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No.	Revisions	Date	By/Par
 Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 42" x 30" Right Insulation			
Part Number Numéro Pièce		Rev.	13
5412ESQT423008THI-RS		0	16

Isometric View

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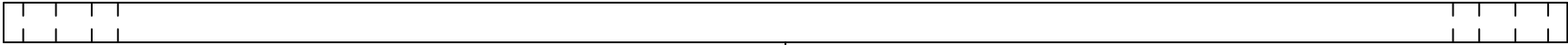
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Tolerance ±1/32" unless otherwise specified

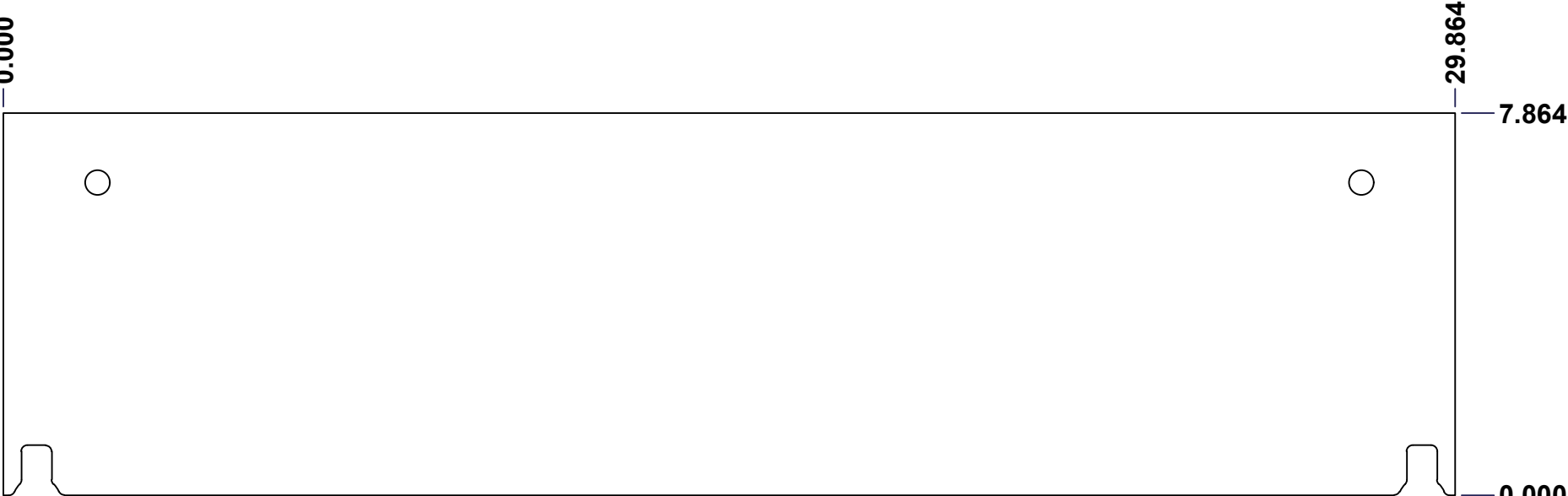
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Tolérance ±1/32" sauf spécification contraire

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TOP



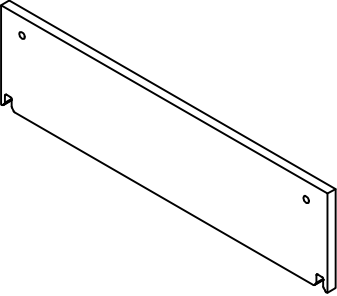
FRONT

0.000
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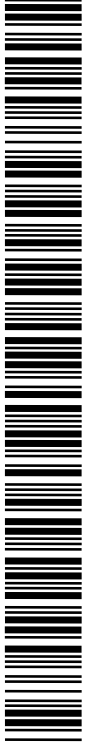


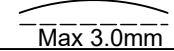
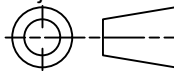
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESQT 42" x 30" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce			Rev.
5412ESQT423008THI-BT			15
			16

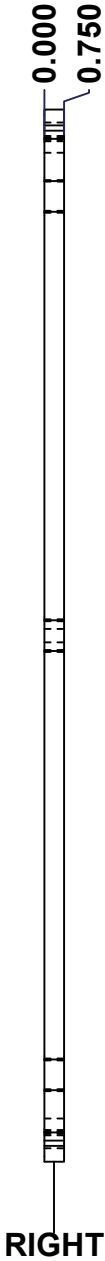
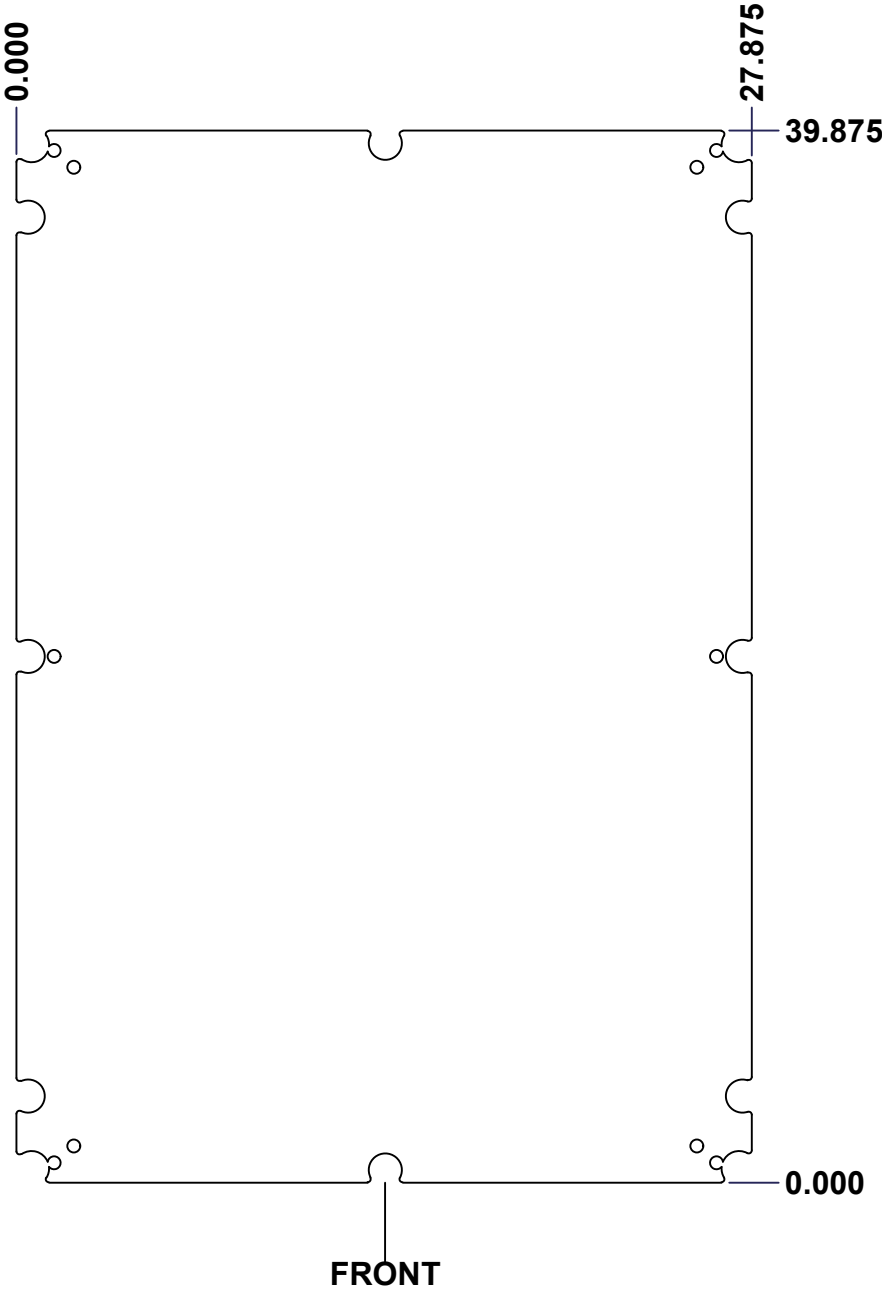
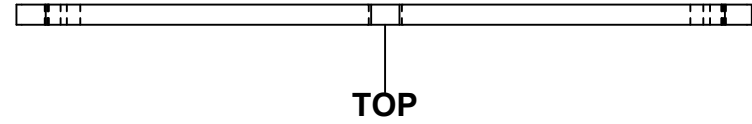
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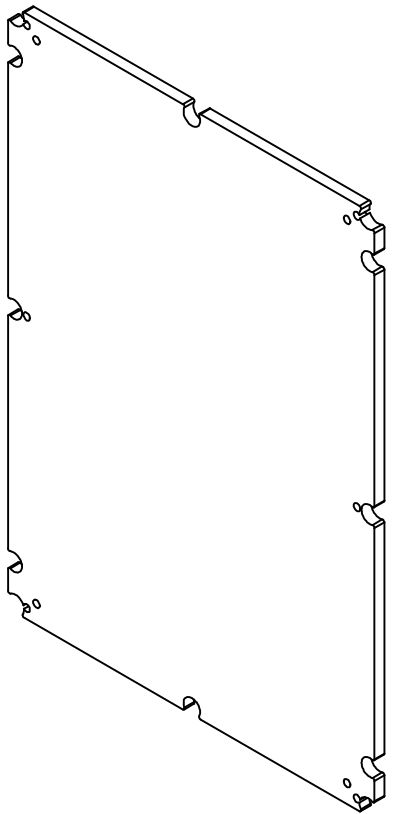
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Tolérance $\pm 1/32$ " sauf spécification contraire

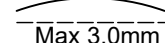
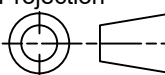


No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESQT 42" x 30" Cover Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	16
5412ESQT423008THI-C		0	16

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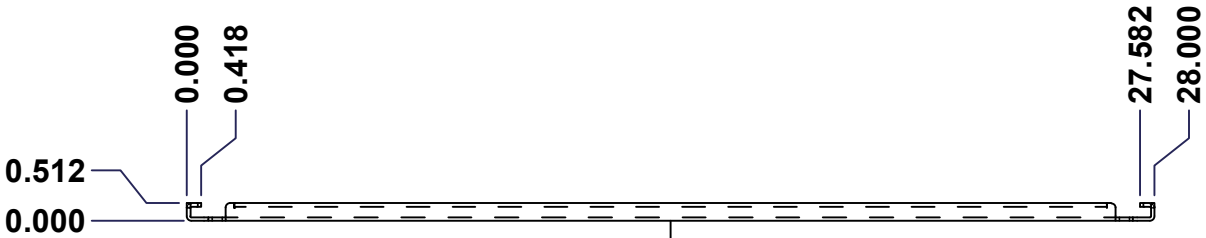
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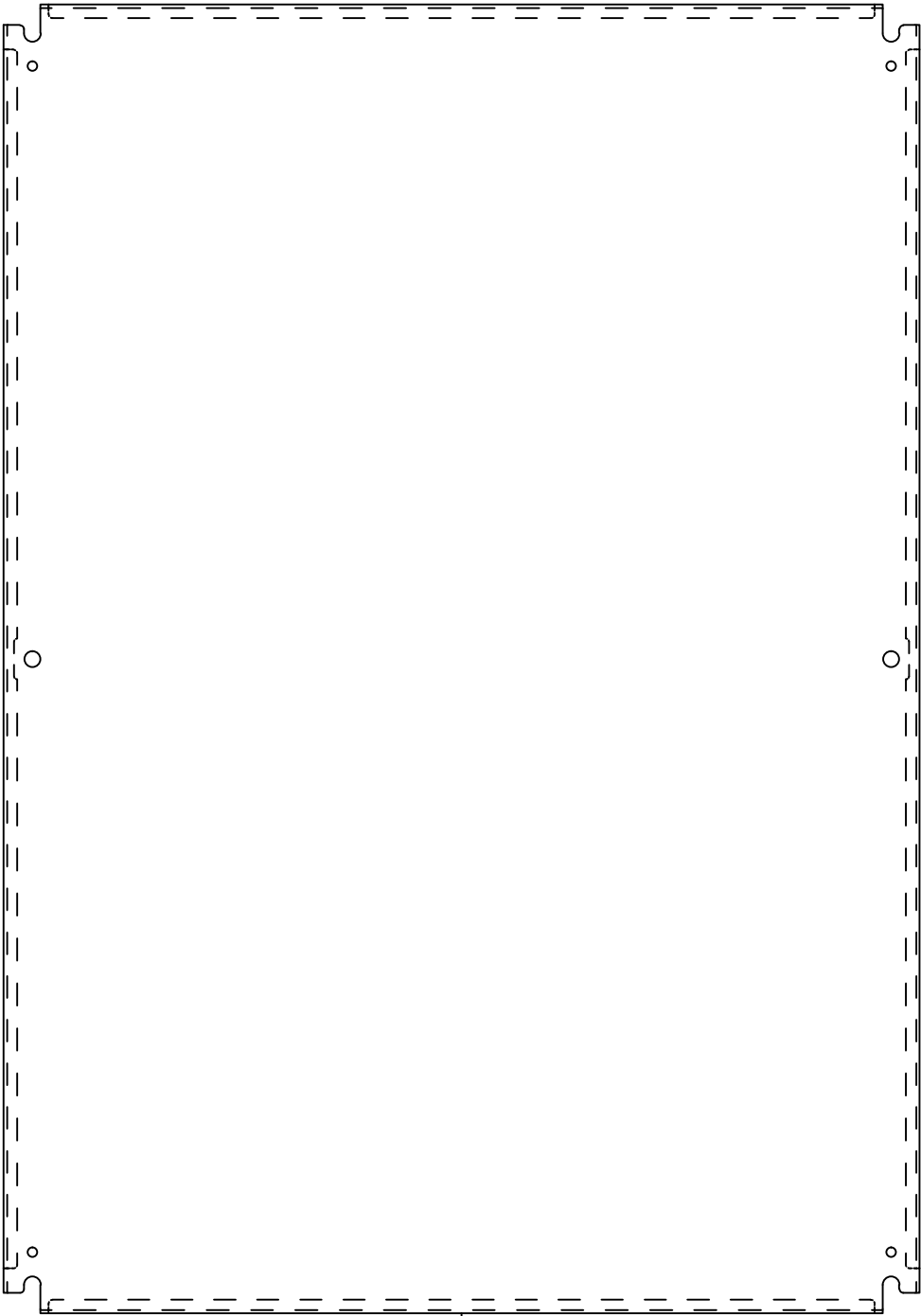
Tolerance $\pm 1/32"$ unless otherwise specified

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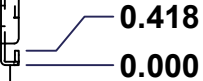
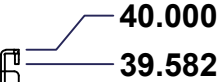
Tolérance $\pm 1/32"$ sauf spécification contraire



TOP

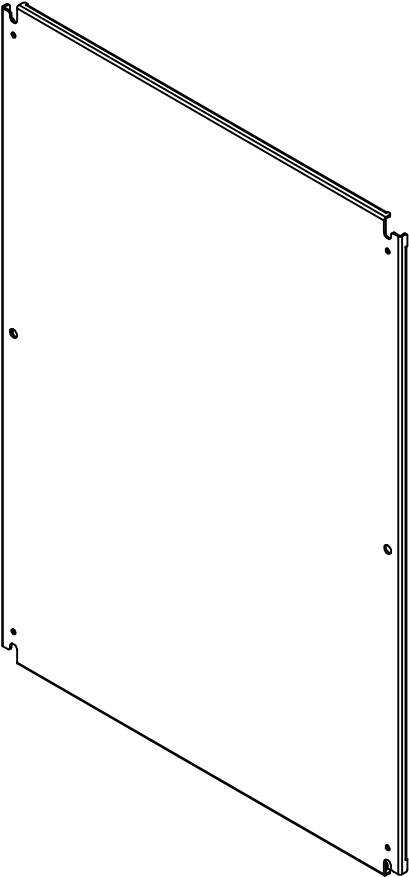


FRONT



RIGHT

No.	Revisions	Date	By/Par

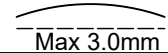


Isometric View

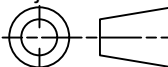


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Flatness
Aplatissement



Projection

Customer
Client

Date _____

Drawn By
Dessiné Par

Date 23-Jan-07

Material
Matière

See Part List

Color	Couleur
-------	---------

See Part List

Finish
Fini

See Part List

Description

Detail Rev.

881 SP - Inner Panel

[illegible]

Rev.

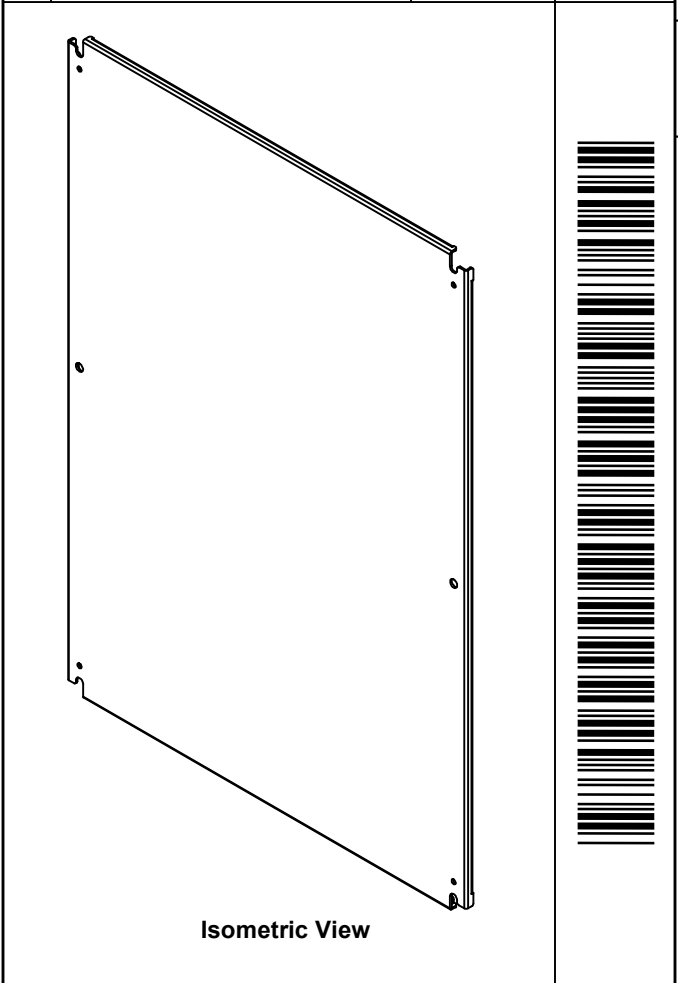
881 SP4230G

0/2

1	881 SP4230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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No.	Revisions	Date	By/Par



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