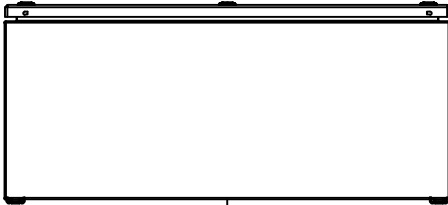


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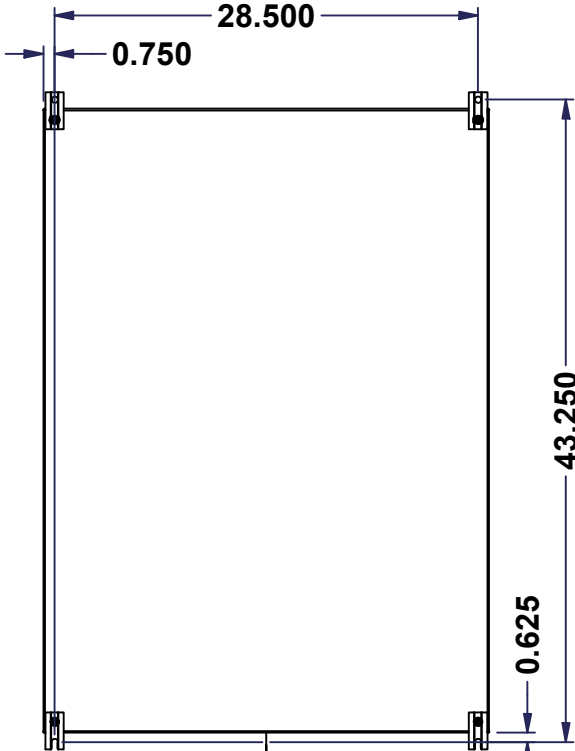
Tolerance $\pm 1/32$ " unless otherwise specified

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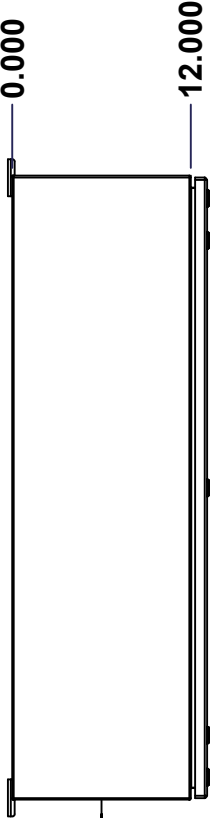
Tolérance $\pm 1/32$ " sauf spécification contraire



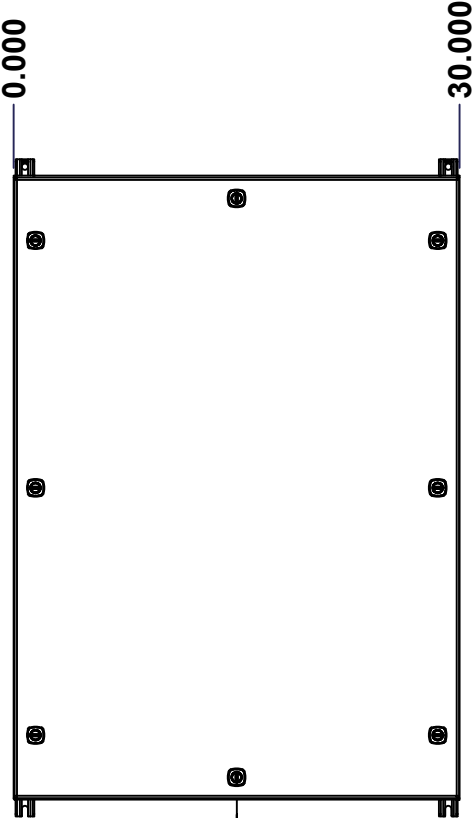
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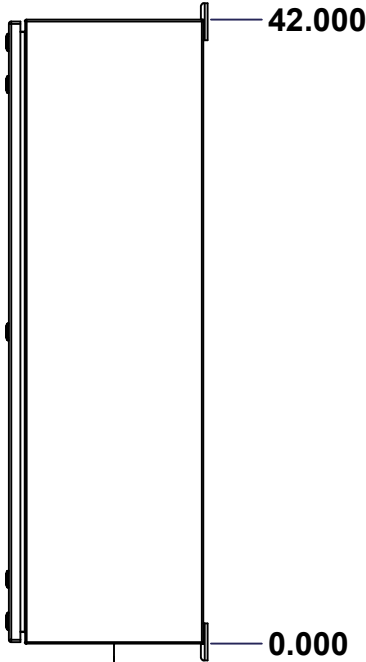
BACK



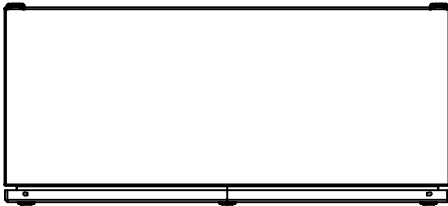
LEFT



FRONT

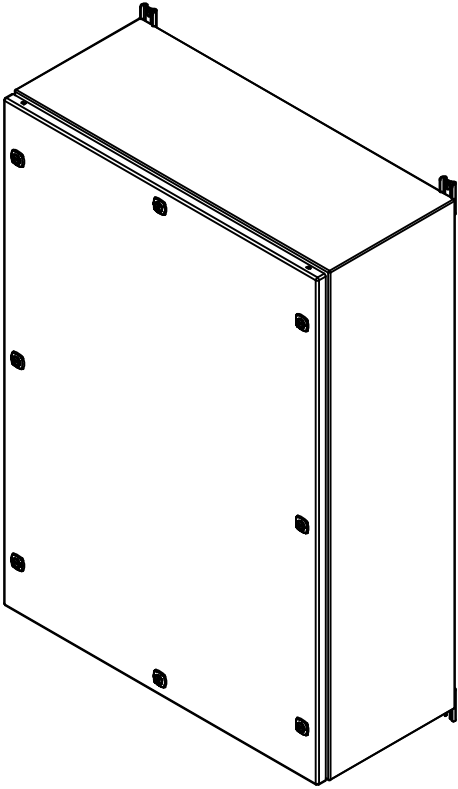


RIGHT



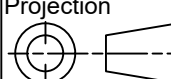
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	Date 13-Jul-23
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini
			Smooth
Description			Detail Rev.
5412ESQT 42" x 30" x 12" Assembly			
Part Number Numéro Pièce			Rev.
5412ESQT423012TH			1
			16

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT423012TH\5412ESQT423012TH.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

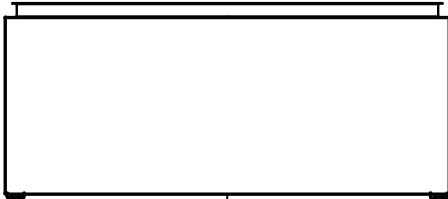
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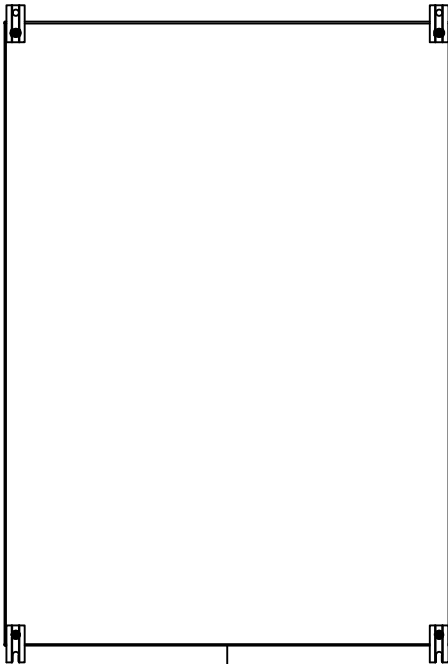
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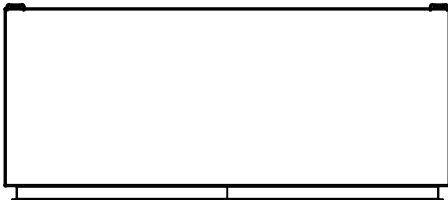
Tolérance ±1/32" sauf spécification contraire



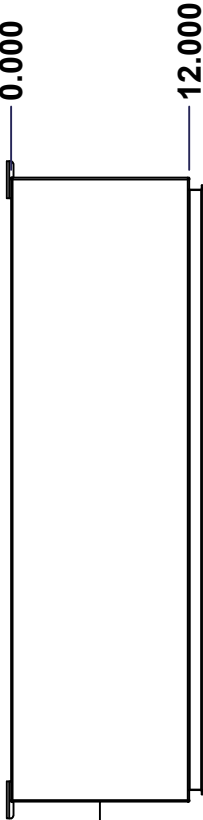
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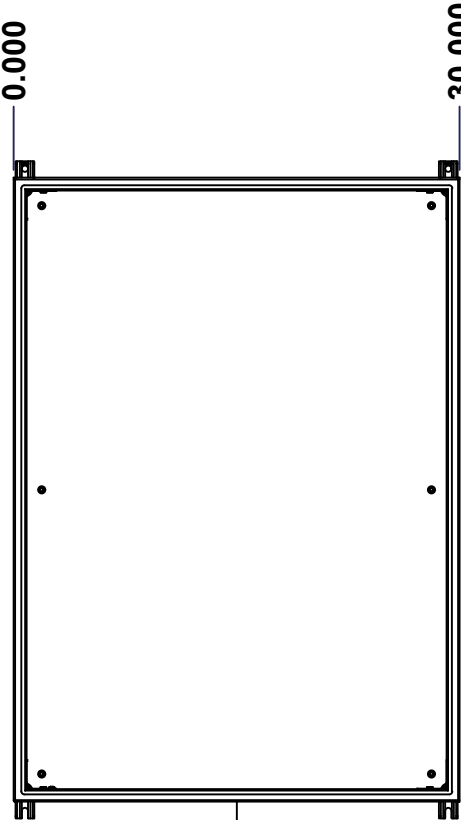
BACK



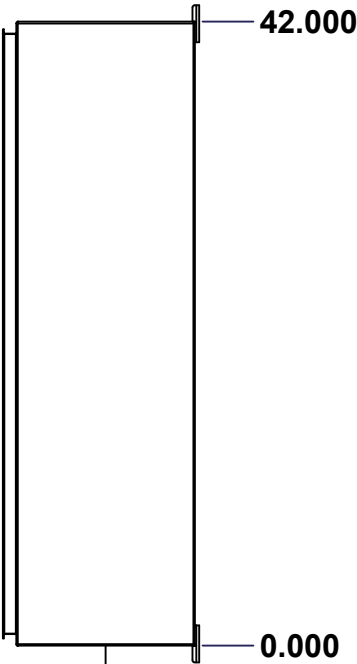
BOTTOM



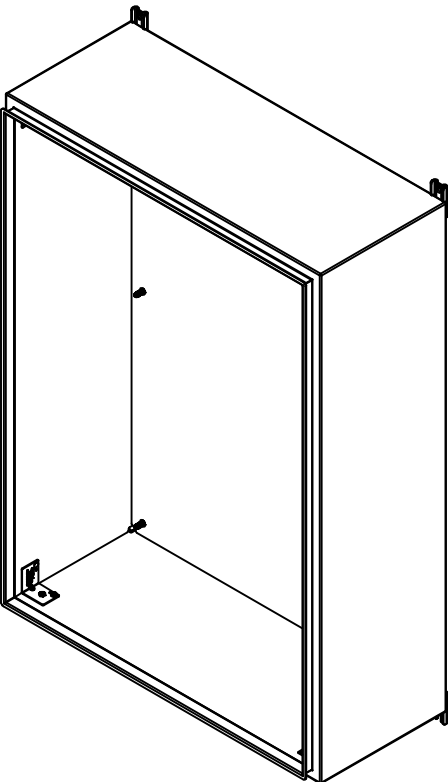
LEFT



FRONT



RIGHT



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 13-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 42" x 30" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT423012THB

Rev.

3

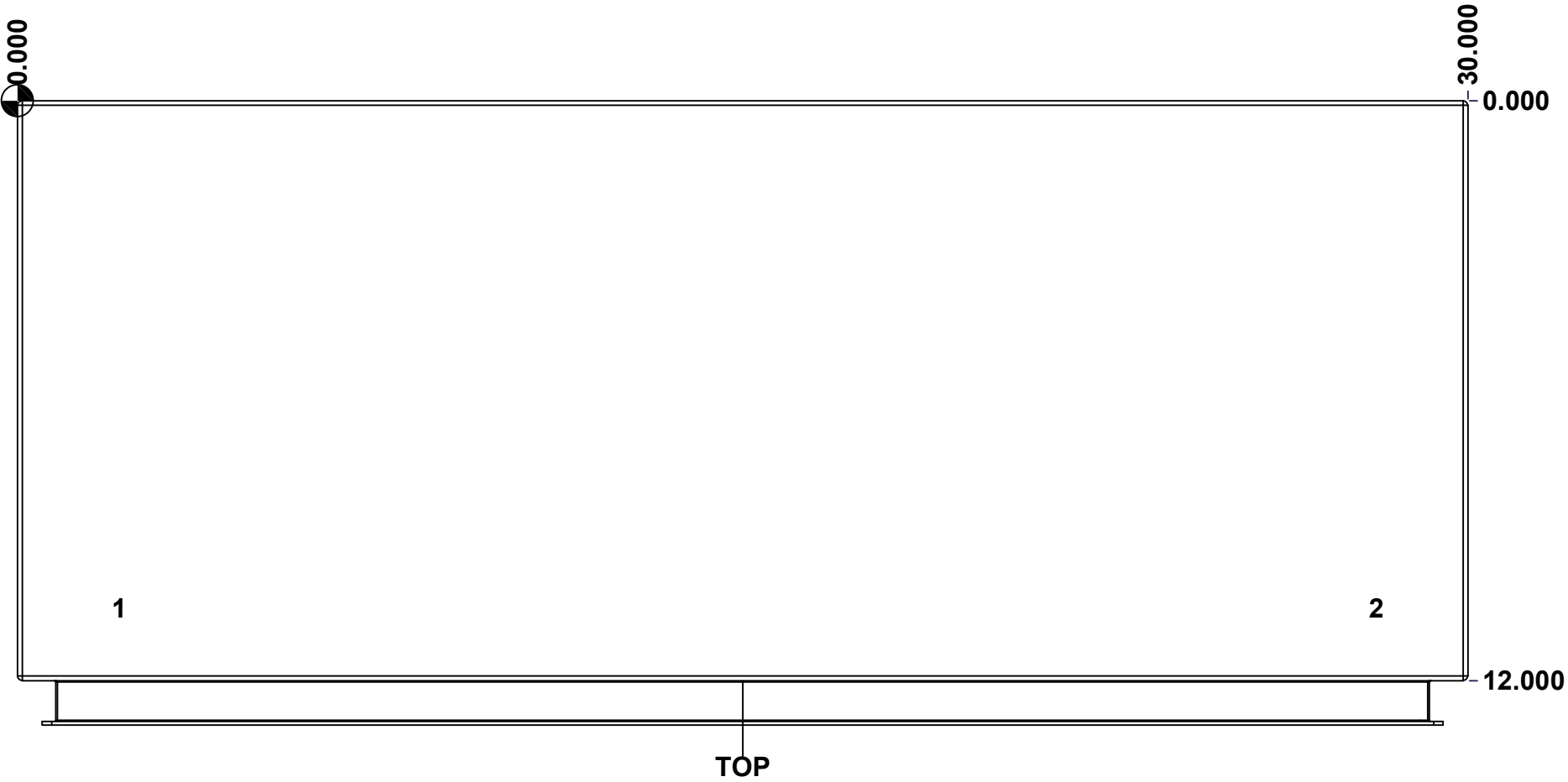
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16

SEE BILL OF MATERIAL ON LAST PAGE

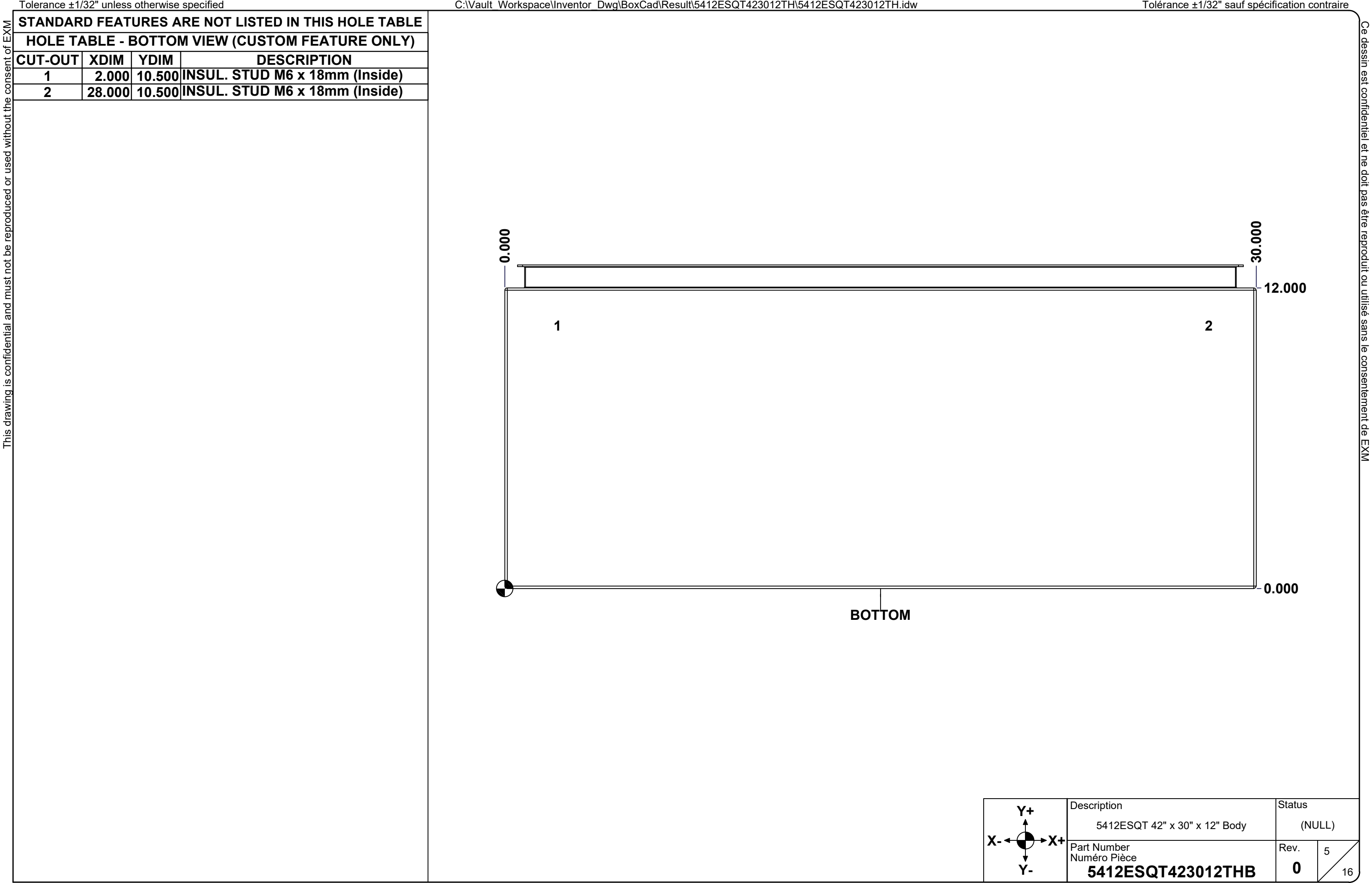
This drawing is confidential and must not be reproduced or used without the consent of EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 42" x 30" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT423012THB	0	16

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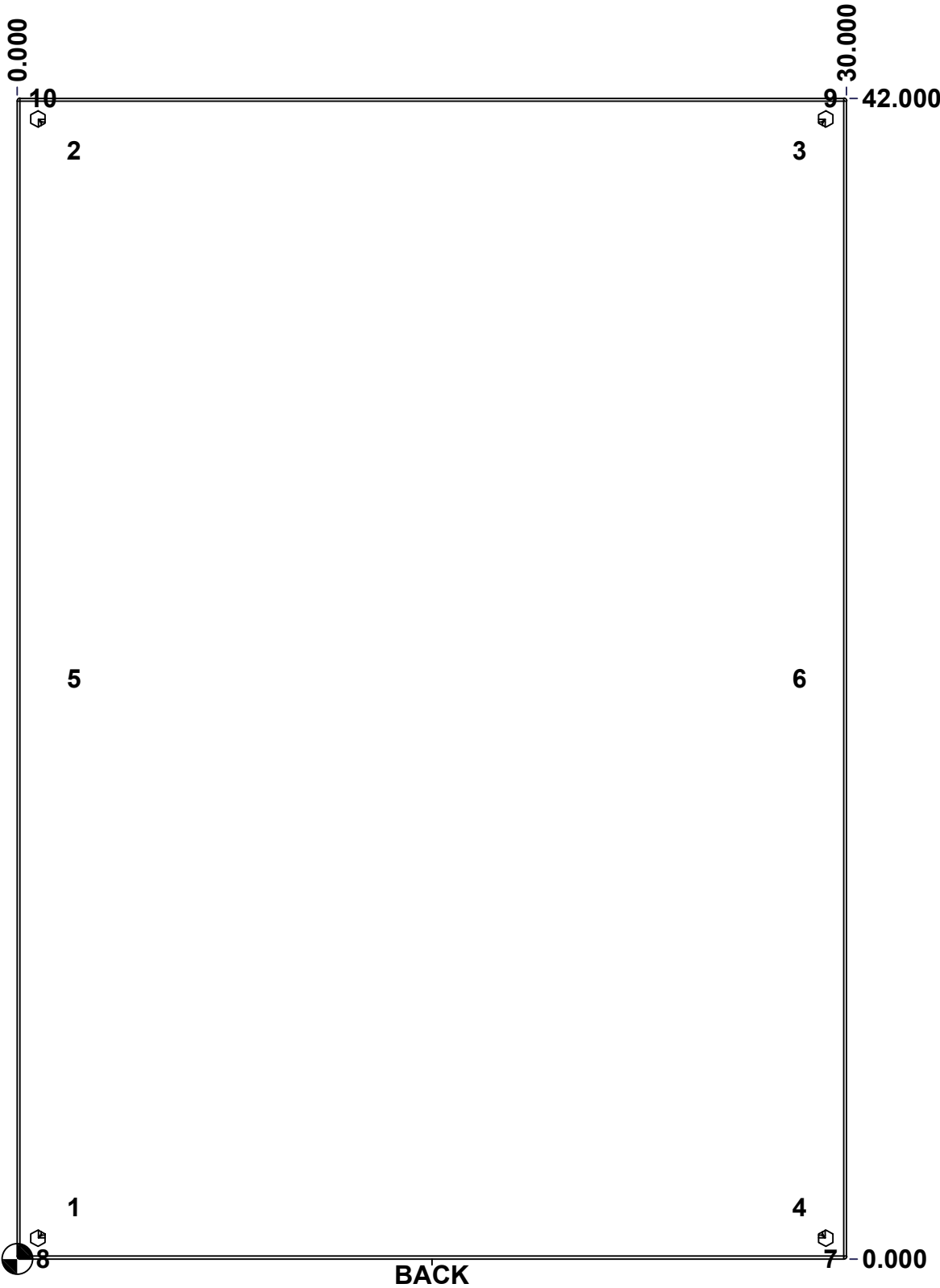
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	28.125	40.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	28.125	21.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	42.000	FOOT 885 ESMF3_CLOSE
10	0.750	42.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 42" x 30" x 12" Body	(NULL)	
	Part Number	Rev.	6 / 16
	Numéro Pièce 5412ESQT423012THB	0	

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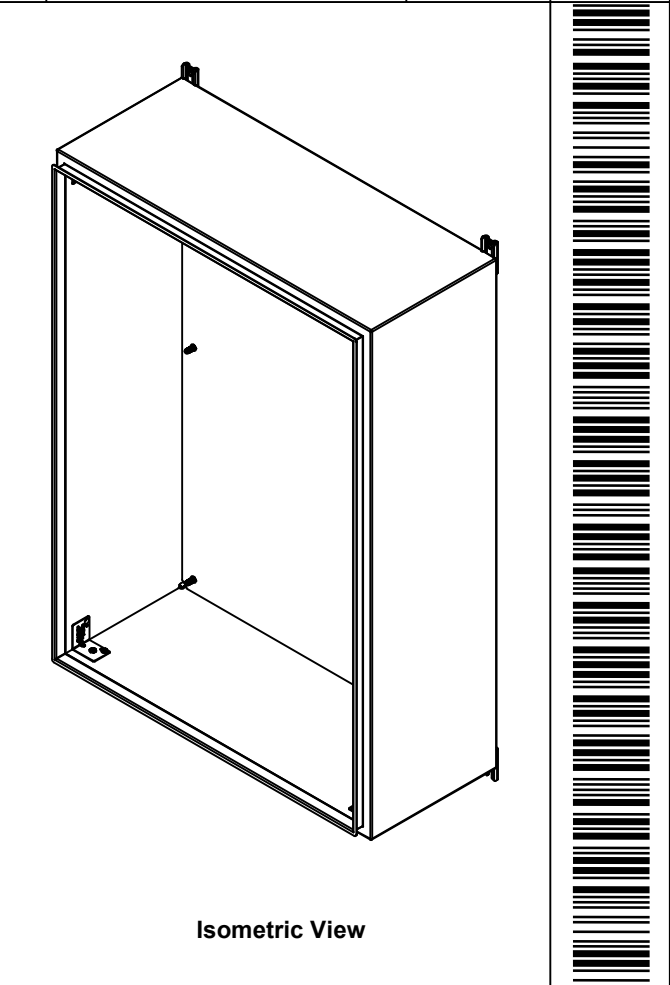
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT423012THI-RS	0	5412ESQT 42" x 30" Right Insulation
1	5412ESQT423012THI-LS	0	5412ESQT 42" x 30" Left Insulation
1	5412ESQT423012THI-BT	0	5412ESQT 42" x 30" Top and Bottom Insulation
1	5412ESQT423012THI-TP	0	5412ESQT 42" x 30" Top and Bottom Insulation
1	5412ESQT423012THI-B	0	5412ESQT 42" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT423012THB-P	0	5412ESQT 42" x 30" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

13-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 42" x 30" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT423012THB

Rev.

7

16

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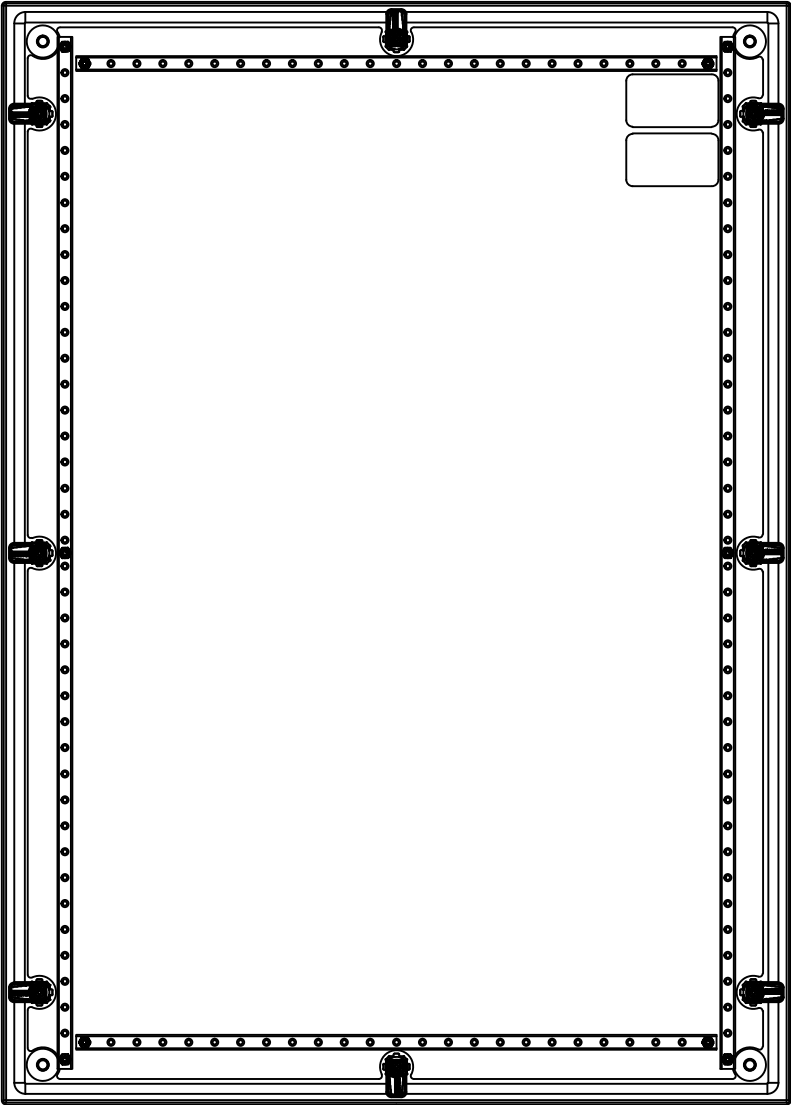
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



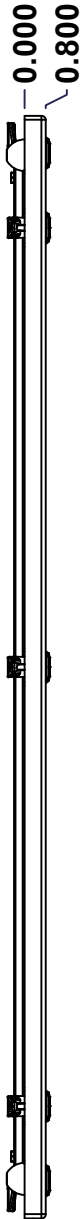
TOP



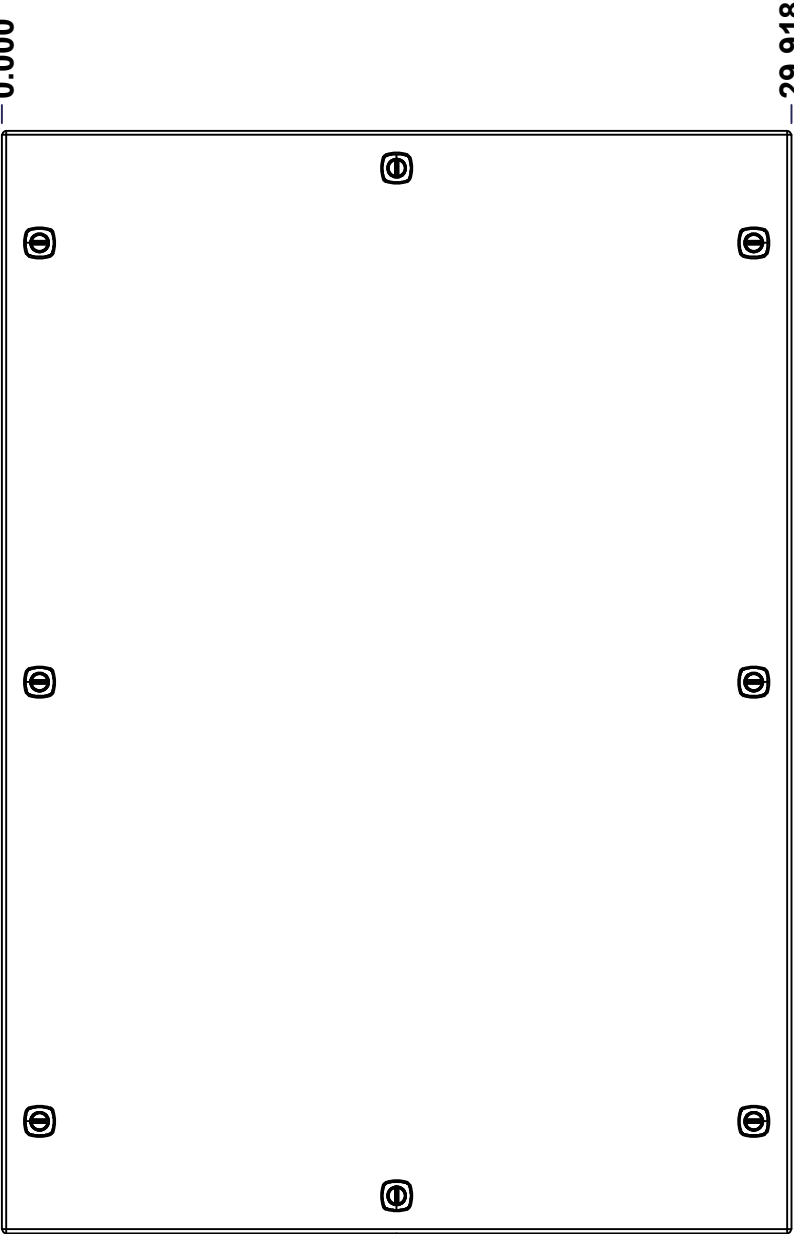
BACK



BOTTOM



LEFT

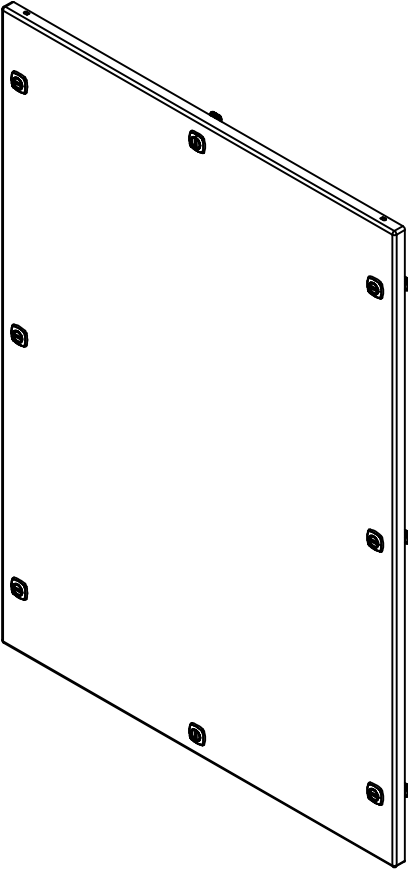


FRONT

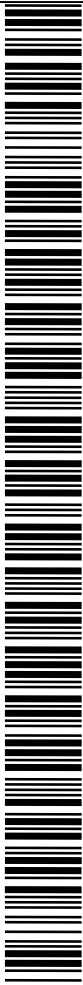


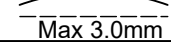
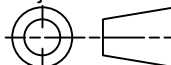
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 13-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 42" x 30" Cover			Detail Rev.
Part Number Numéro Pièce		Rev. 0	8 16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESQT423012THC

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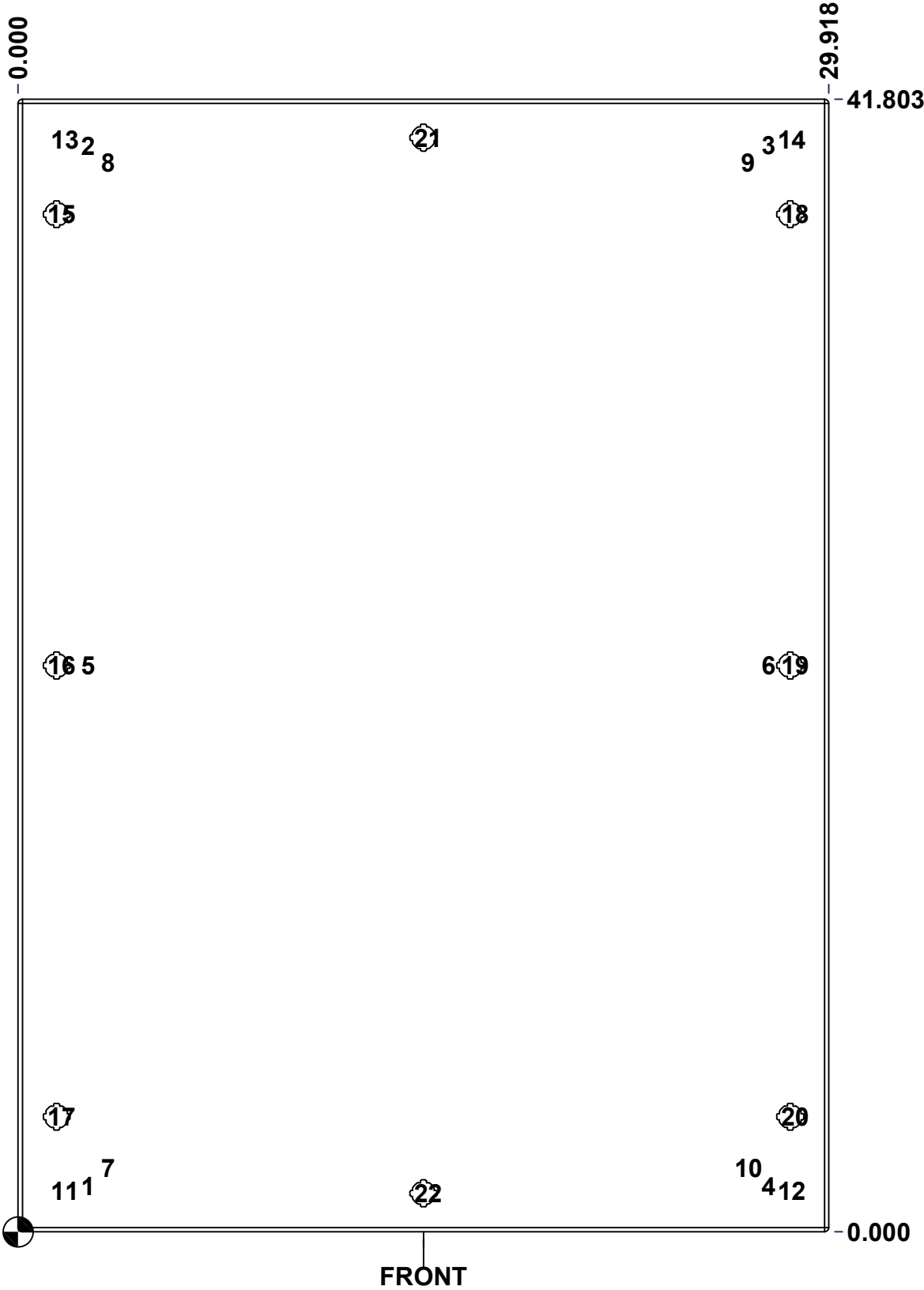
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.709	STUD M6 x 18mm (Inside)
2	2.401	40.094	STUD M6 x 18mm (Inside)
3	27.517	40.094	STUD M6 x 18mm (Inside)
4	27.517	1.709	STUD M6 x 18mm (Inside)
5	2.401	20.902	STUD M6 x 18mm (Inside)
6	27.517	20.902	STUD M6 x 18mm (Inside)
7	3.148	2.350	STUD M6 x 18mm (Inside)
8	3.148	39.453	STUD M6 x 18mm (Inside)
9	26.770	39.453	STUD M6 x 18mm (Inside)
10	26.770	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	28.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	40.303	STUD M6 x 18mm (Inside)
14	28.368	40.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	1.424	37.553	880 SCQ4-SL
16	1.424	20.902	880 SCQ4-SL
17	1.424	4.250	880 SCQ4-SL
18	28.494	37.553	880 SCQ4-SL
19	28.494	20.902	880 SCQ4-SL
20	28.494	4.250	880 SCQ4-SL
21	14.959	40.379	880 SCQ4-SL
22	14.959	1.424	880 SCQ4-SL



	Description	Status	
	5412ESQT 42" x 30" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce 5412ESQT423012THC	0	

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

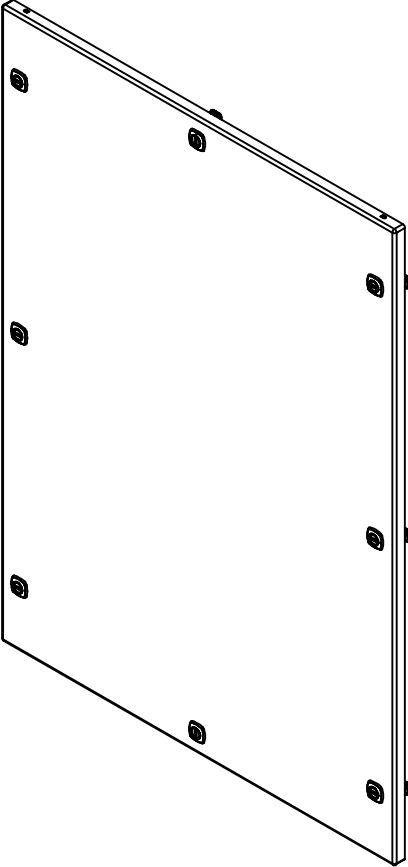
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No.

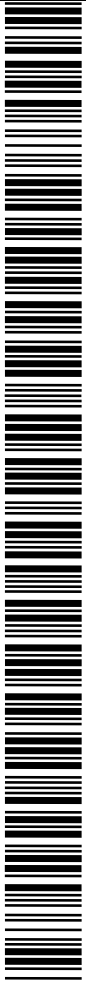
Revisions

Date

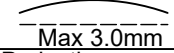
By/Par



Isometric View

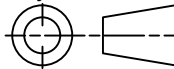


Flatness
Aplatissement



Max 3.0mm

Projection





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www.exmweb.com

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 13-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 42" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce

Rev. 10

5412ESQT423012THC016

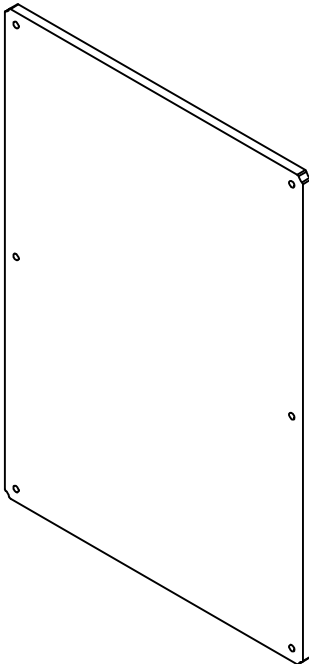
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
1	5412ESQT423012THI-C	0	5412ESQT 42" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT423012THG	0	5412ESQT 42" x 30" Cover Gasket Part
1	5412ESQT423012THC-P	0	5412ESQT 42" x 30" Cover Part
8	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

Technical drawing of a rectangular plate. The drawing includes the following features and dimensions:

- Orientation:** The drawing is oriented with "TOP" at the top and "FRONT" at the bottom.
- Dimensions:**
 - Overall width: 40.364
 - Overall height: 28.364
 - Left edge coordinate: 0.000
 - Right edge coordinate: 28.364
 - Bottom edge coordinate: 0.000
- Features:**
 - Four circular holes are located at the corners of the plate.
 - Four small rectangular features are located at the corners of the plate, near the edges.

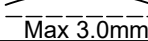
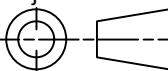
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



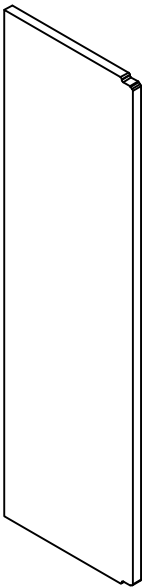
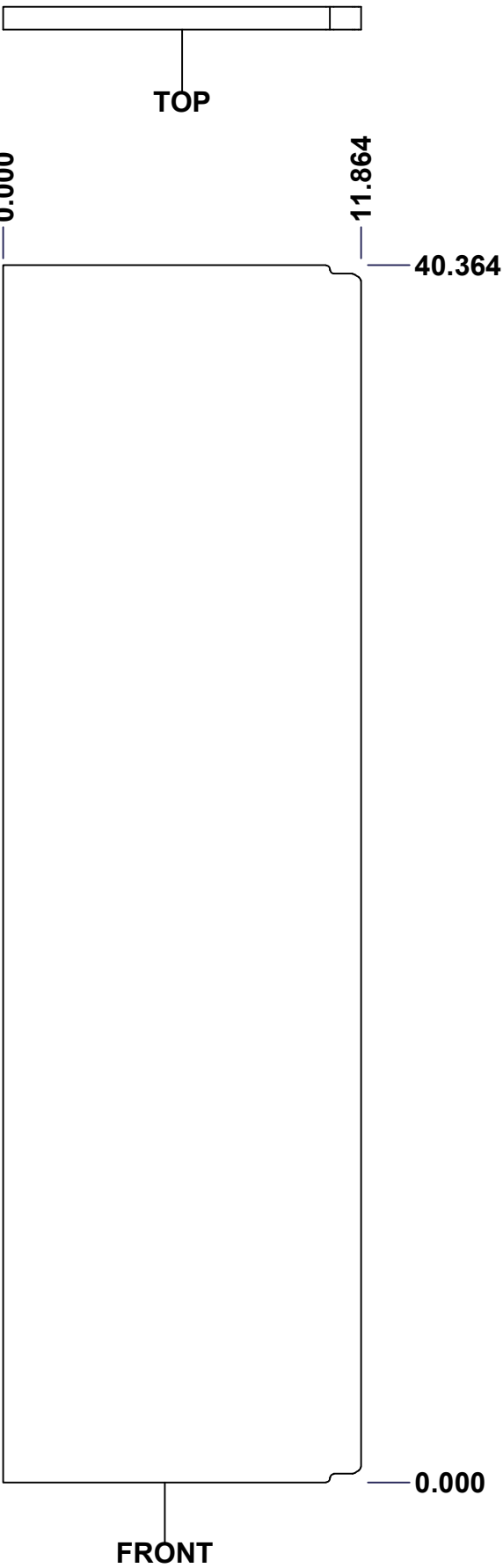
Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description 5412ESQT 42" x 30" Back Insulation		Detail Rev.	
		Rev.	11
Part Number Numéro Pièce		0	16

5412ESQT423012THI-B

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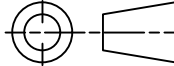


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description

5412ESQT 42" x 30" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT423012THI-LS

Rev.

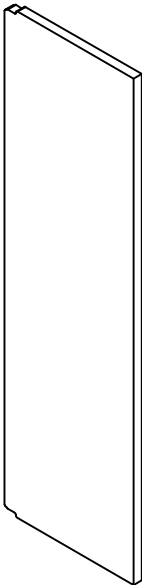
12

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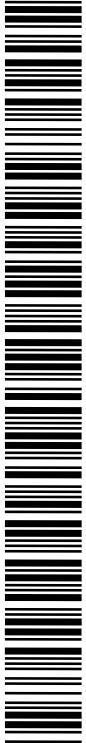
16

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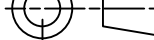
Isometric View



Isometric View

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Max 3.0mm



Material Matière	Polyisocyanurate
---------------------	------------------

Description		Detail Rev.

5412ESQT 42" x 30" Right Insulation

5412ESQT423012THI-RS	0	16
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SEE BILL OF MATERIAL ON LAST PAGE

TOP

11.864

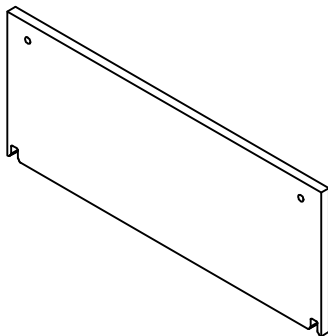
40.364

FRONT

0.000

✓ 0.750

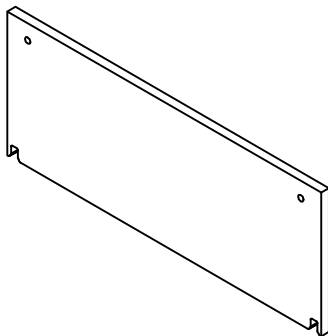
RIGHT



Isometric View

SEE BILL OF MATERIAL ON LAST PAGE





Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

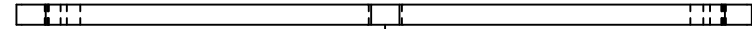


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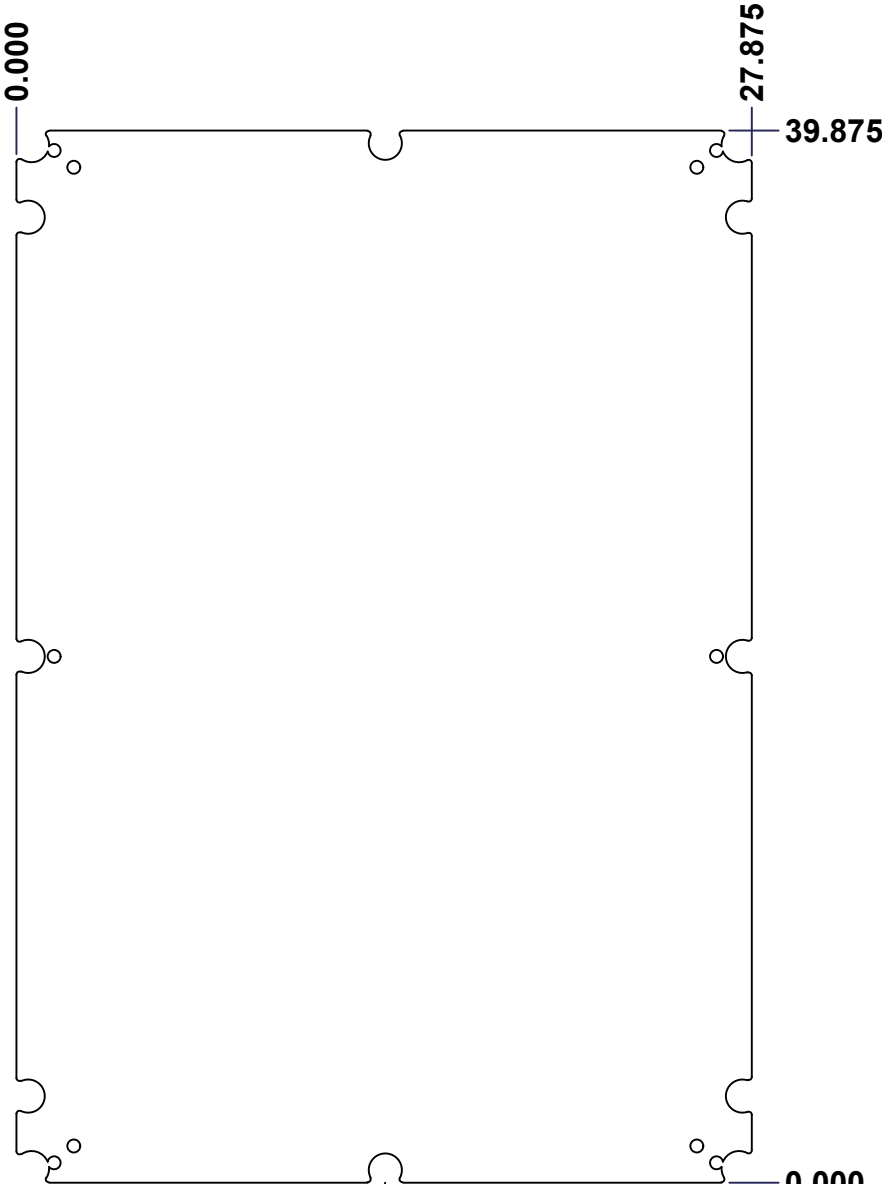
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT423012TH\5412ESQT423012TH.idw

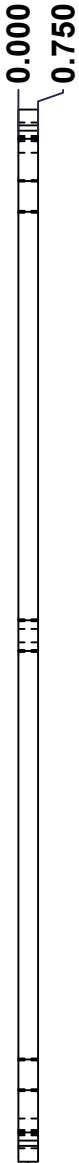
Tolérance $\pm 1/32$ " sauf spécification contraire



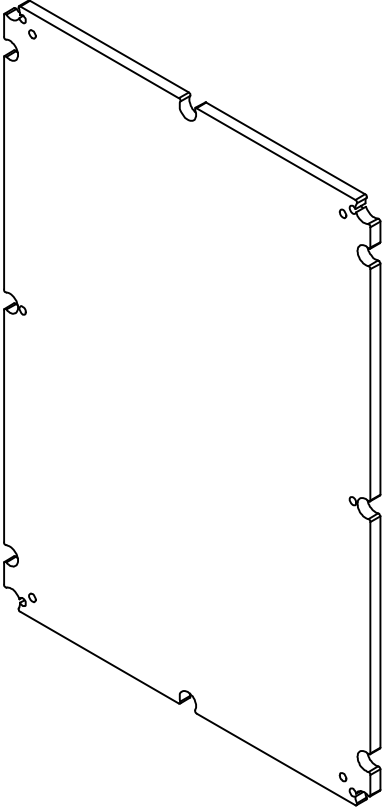
TOP



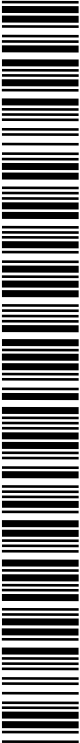
FRONT



RIGHT



Isometric View



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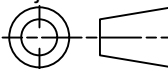


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 42" x 30" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT423012THI-C

Rev.

16

0

16

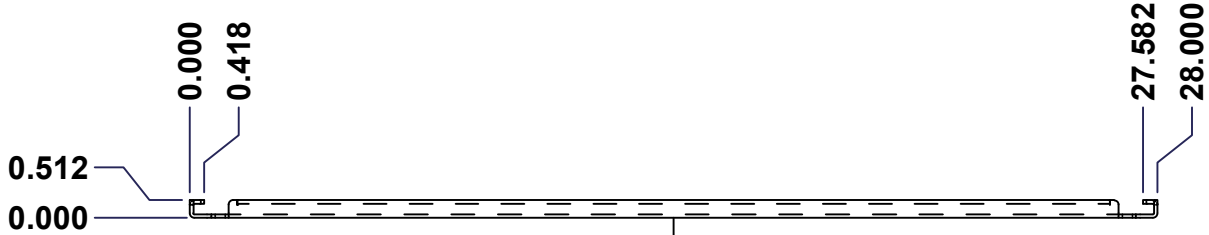
SEE BILL OF MATERIAL ON LAST PAGE

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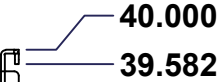
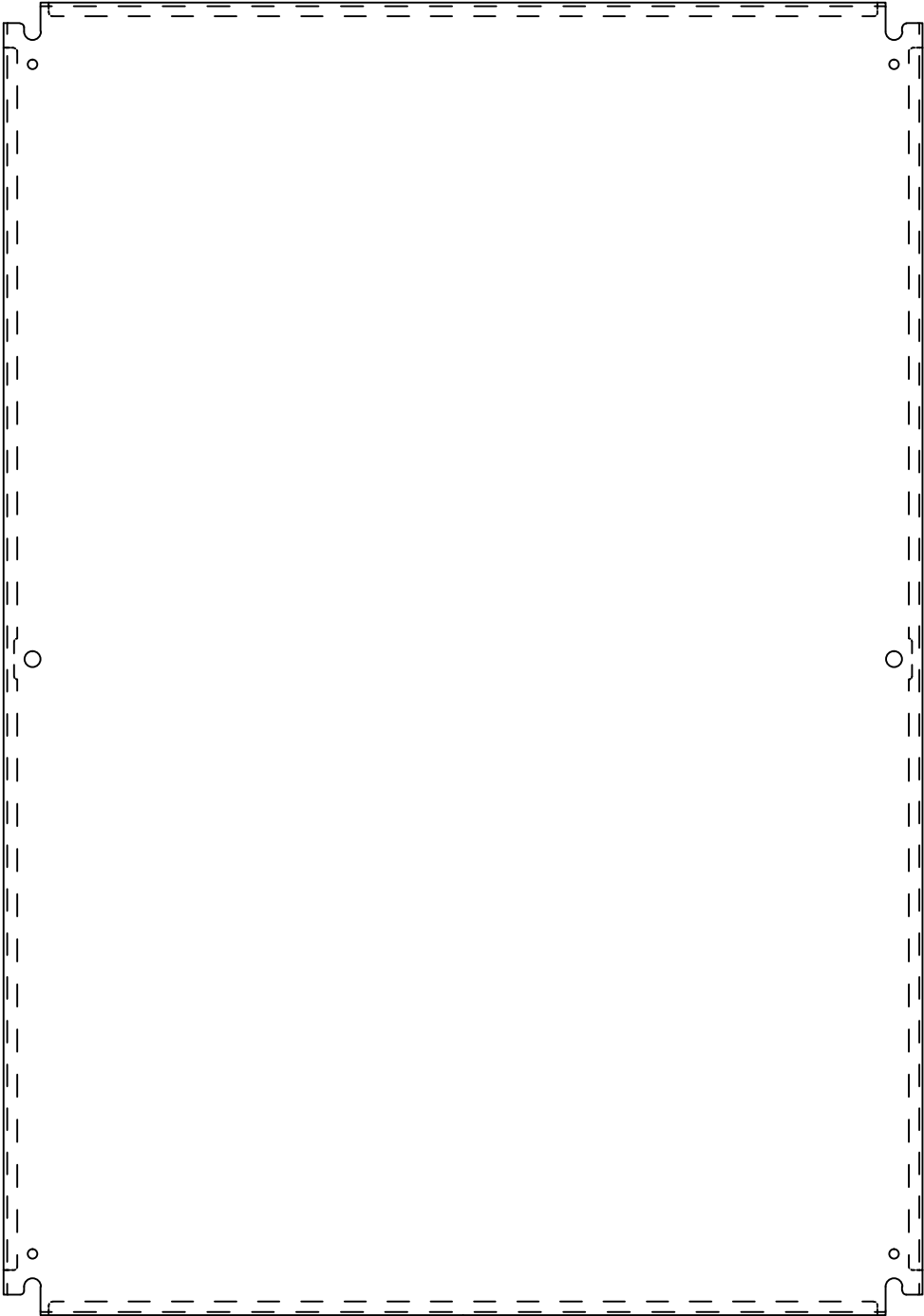
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4230G.idw

Tolérance ±1/32" sauf spécification contraire



TOP



RIGHT

No.	Revisions	Date	By/Par

Isometric View

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Flatness
Aplatissement

Max 3.0mm

Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP4230G			Rev. 0
			1 2

1	881 SP4230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

