

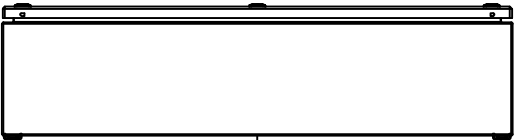
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Tolerance $\pm 1/32$ " unless otherwise specified

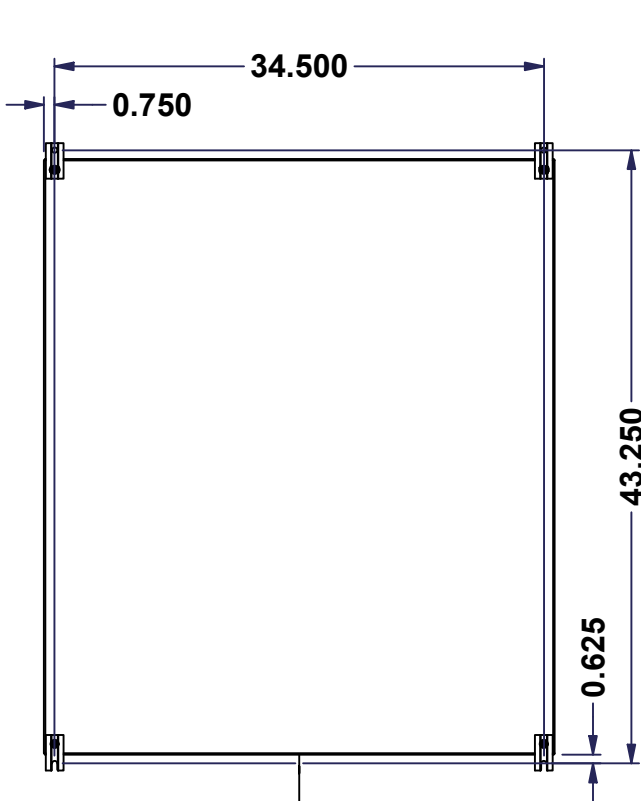
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Tolérance $\pm 1/32$ " sauf spécification contraire

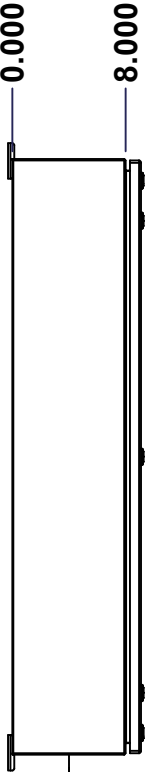
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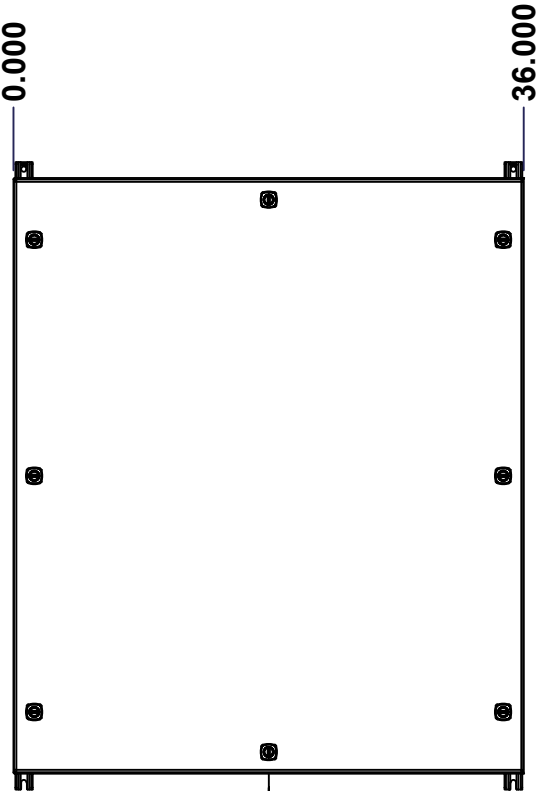
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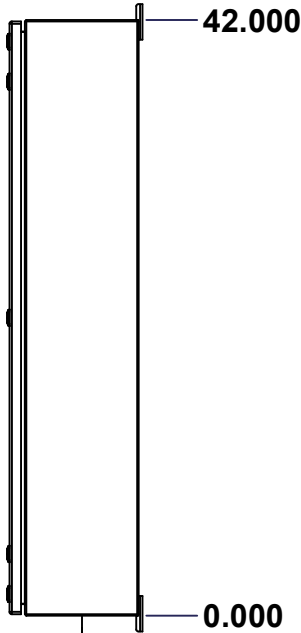
BACK



LEFT



FRONT

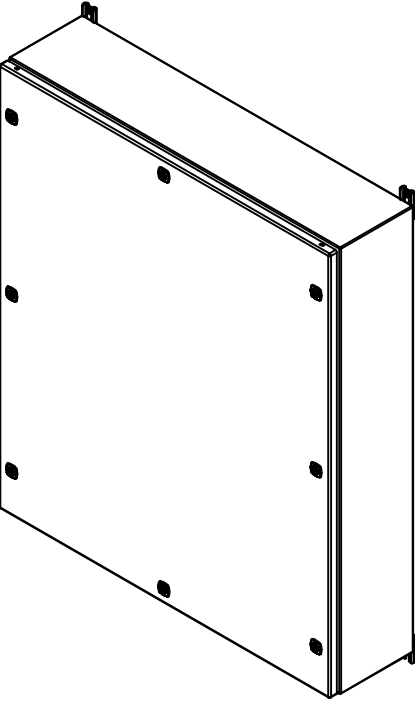


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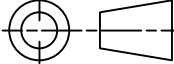
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par	Date 13-Jul-23	
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Finis Smooth
Description 5412ESQT 42" x 36" x 8" Assembly	Detail Rev.	
Part Number Numéro Pièce	Rev. 0	1 16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESQT423608TH

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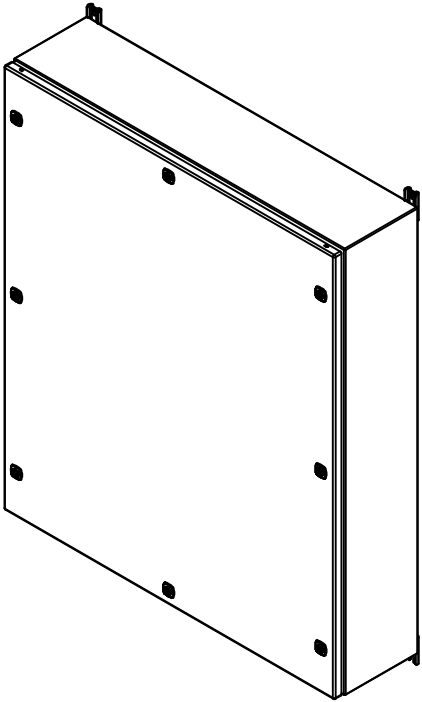
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_CLOSE Sold separately (Installed)
7	C/W 885 ESMF3_OPEN Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

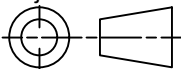


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 13-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	Detail Rev.
5412ESQT 42" x 36" x 8" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESQT423608TH	0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4236G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT423608THC	0	5412ESQT 42" x 36" Cover
1	5412ESQT423608THB	0	5412ESQT 42" x 36" x 8" Body
Qty	Part Number	Rev	Description
Parts List			

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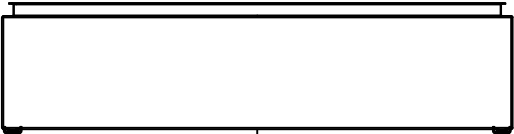
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Tolerance ±1/32" unless otherwise specified

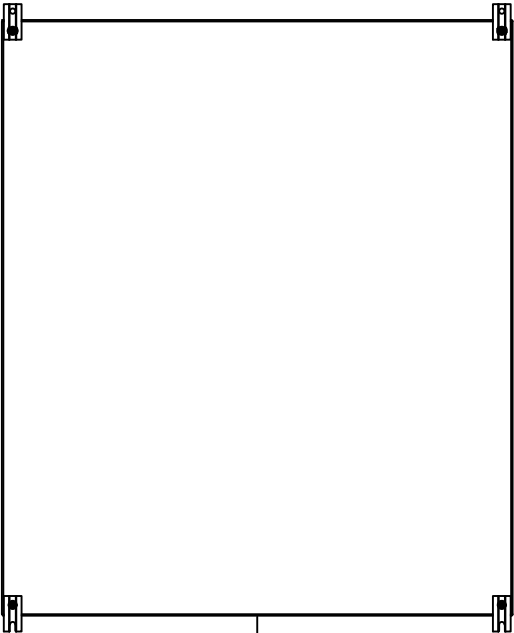
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Tolérance ±1/32" sauf spécification contraire

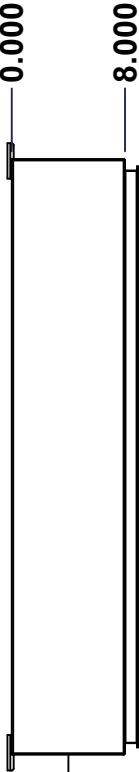
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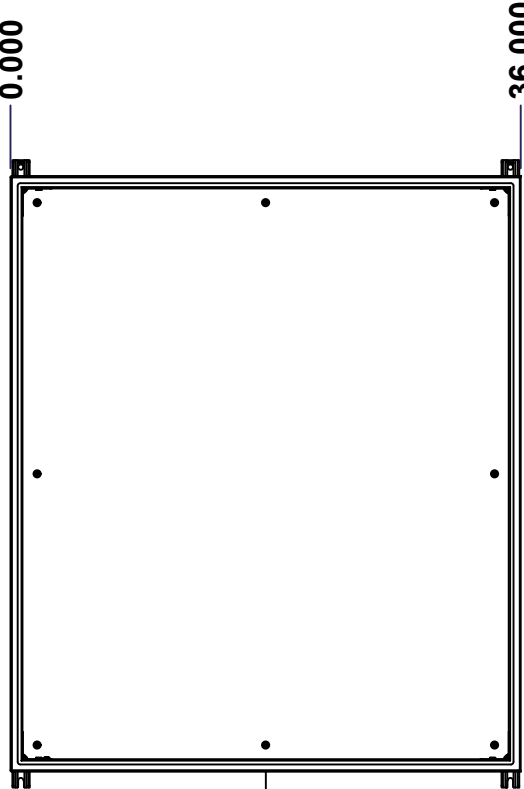
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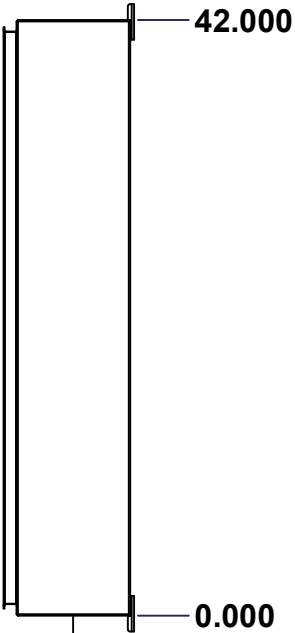
BACK



LEFT



FRONT

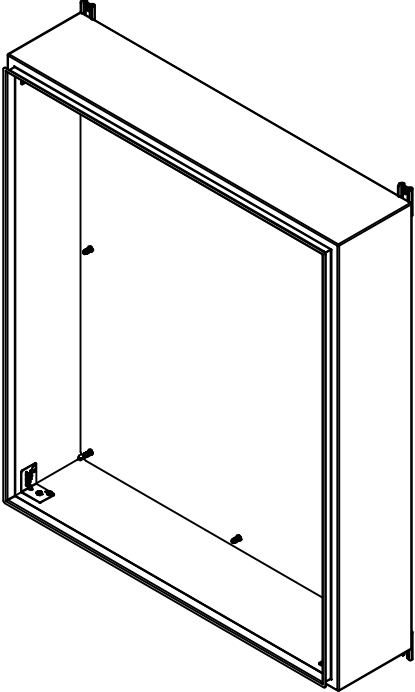


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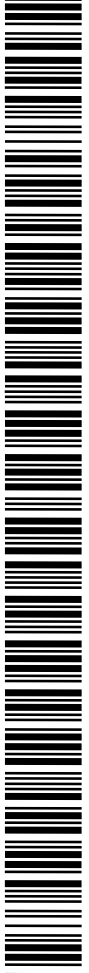


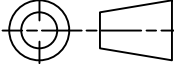
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No.	Revisions	Date	By/Par



Isometric View

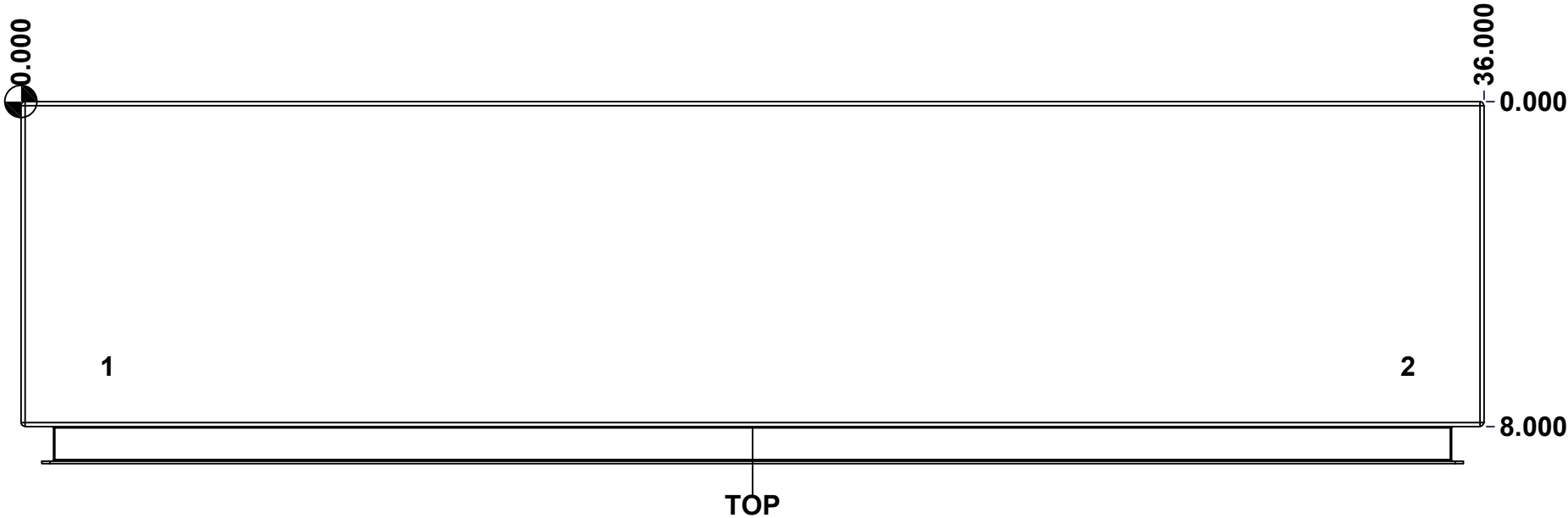


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 13-Jul-23	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESQT 42" x 36" x 8" Body	Detail Rev.	
Part Number Numéro Pièce 5412ESQT423608THB	Rev. 0	3 16

SEE BILL OF MATERIAL ON LAST PAGE

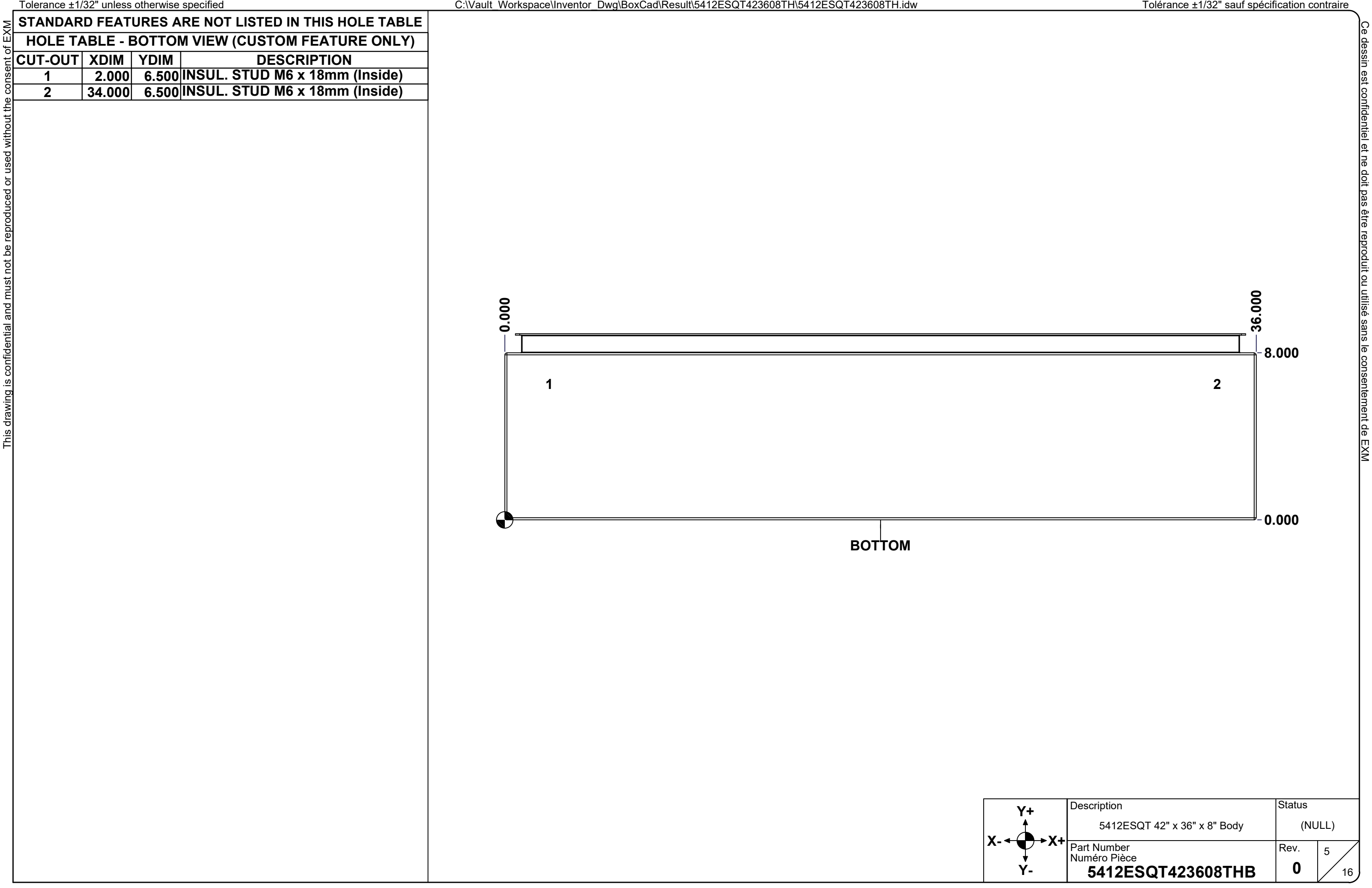
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 42" x 36" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT423608THB	0	16

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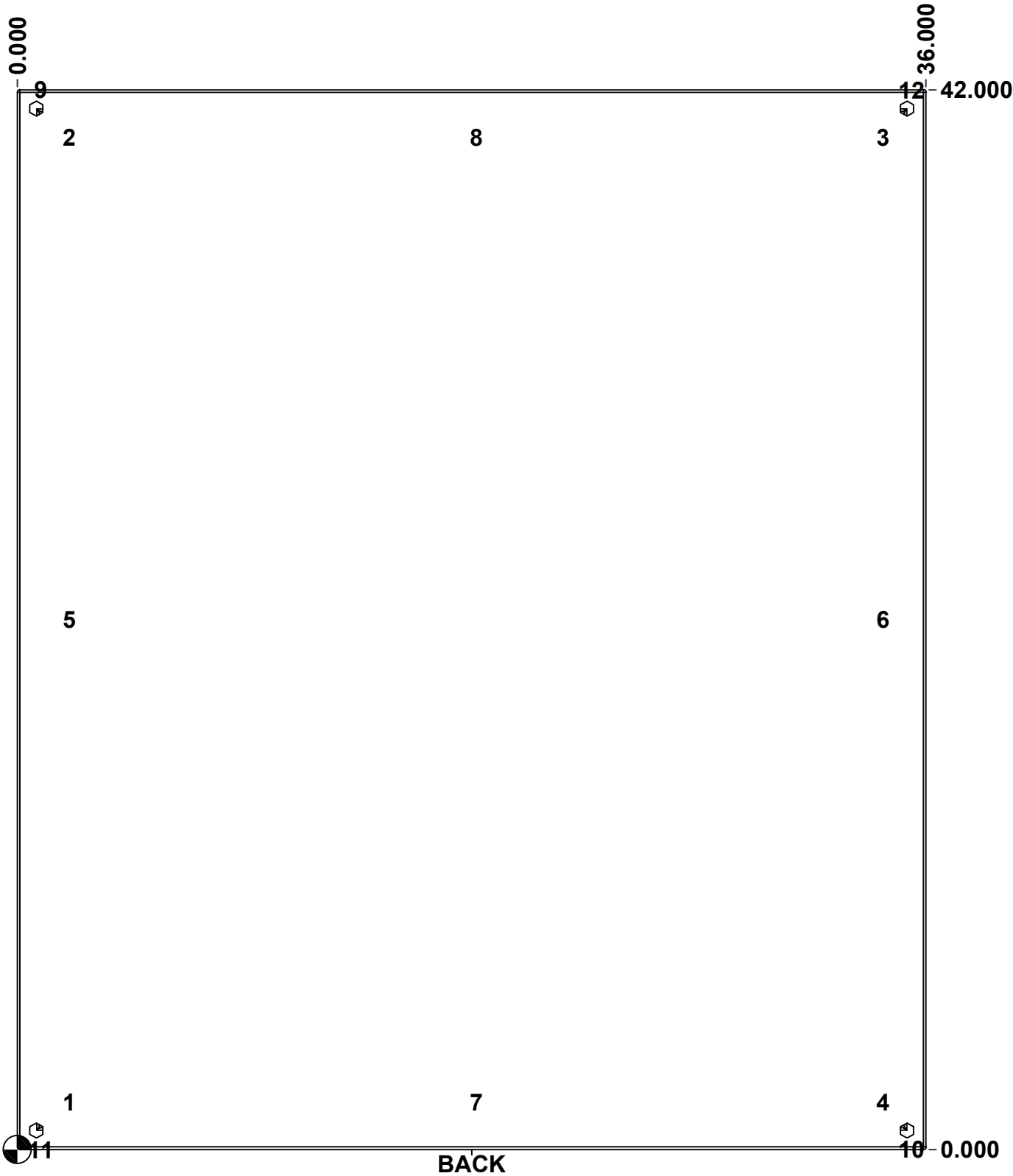
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	34.125	40.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	34.125	21.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	40.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	0.750	42.000	FOOT 885 ESMF3_CLOSE
10	35.250	0.000	FOOT 885 ESMF3_OPEN
11	0.750	0.000	FOOT 885 ESMF3_OPEN
12	35.250	42.000	FOOT 885 ESMF3_CLOSE

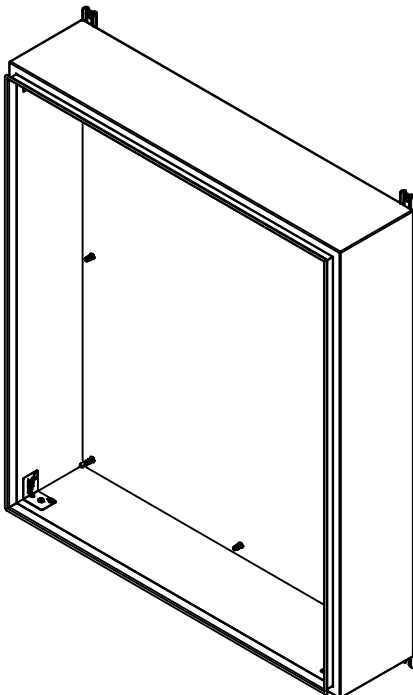


	Description	Status	
	5412ESQT 42" x 36" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT423608THB	0	16

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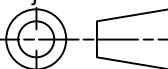
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No.	Revisions	Date	By/Par



Isometric View



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	Drawn By Dessiné Par
Material Matière	
14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey
Finish Fin	Smooth
Description	
5412ESQT 42" x 36" x 8" Body	
Detail Rev.	
Part Number Numéro Pièce	Rev.
5412ESQT423608THB	7
	0
16	

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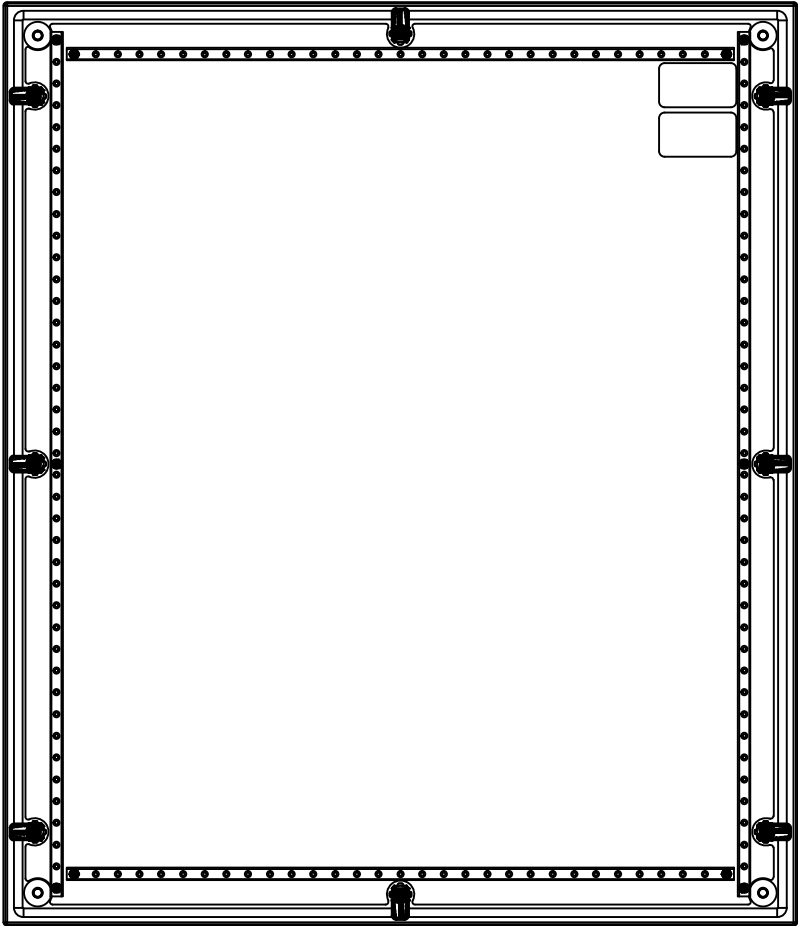
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



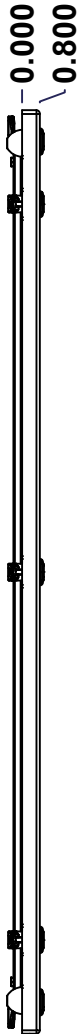
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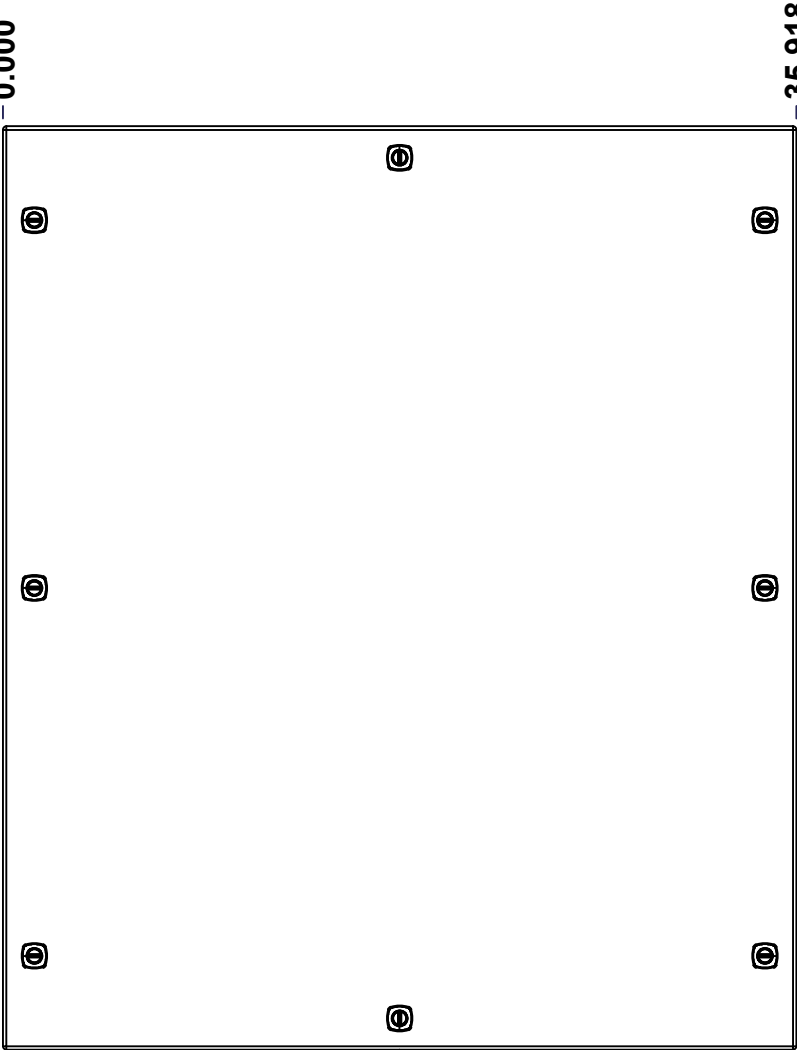
BACK



BOTTOM



LEFT

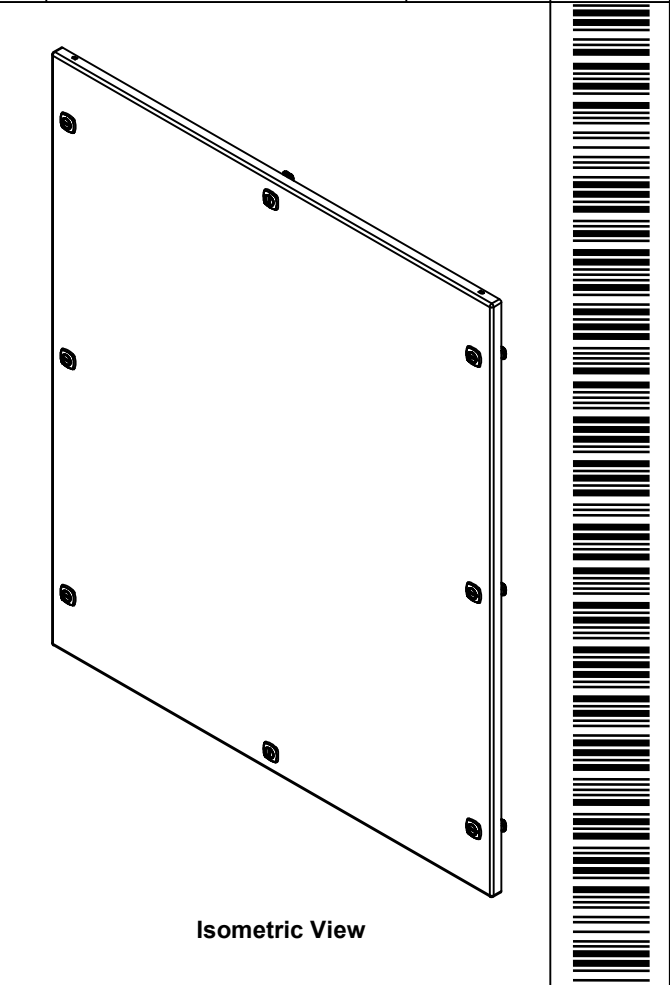


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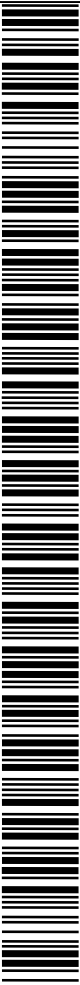


RIGHT

No.	Revisions	Date	By/Par



Isometric View

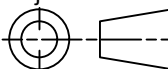


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	
Finish Fini		Smooth	
Description			Detail Rev.
5412ESQT 42" x 36" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT423608THC			

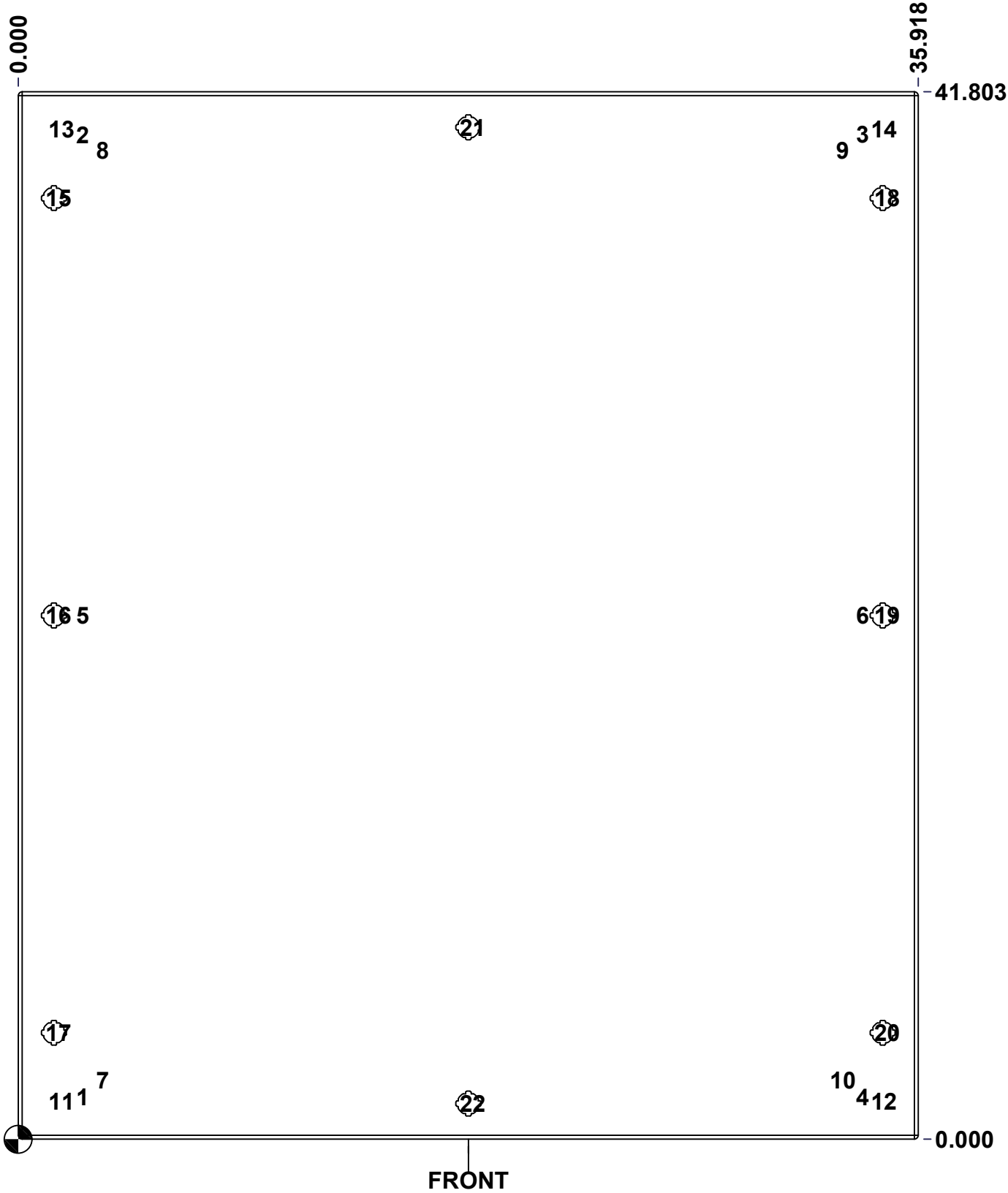
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.709	STUD M6 x 18mm (Inside)
2	2.401	40.094	STUD M6 x 18mm (Inside)
3	33.517	40.094	STUD M6 x 18mm (Inside)
4	33.517	1.709	STUD M6 x 18mm (Inside)
5	2.401	20.902	STUD M6 x 18mm (Inside)
6	33.517	20.902	STUD M6 x 18mm (Inside)
7	3.195	2.350	STUD M6 x 18mm (Inside)
8	3.195	39.453	STUD M6 x 18mm (Inside)
9	32.723	39.453	STUD M6 x 18mm (Inside)
10	32.723	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	34.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	40.303	STUD M6 x 18mm (Inside)
14	34.368	40.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	1.424	37.553	880 SCQ4-SL
16	1.424	20.902	880 SCQ4-SL
17	1.424	4.250	880 SCQ4-SL
18	34.494	37.553	880 SCQ4-SL
19	34.494	20.902	880 SCQ4-SL
20	34.494	4.250	880 SCQ4-SL
21	17.959	40.379	880 SCQ4-SL
22	17.959	1.424	880 SCQ4-SL

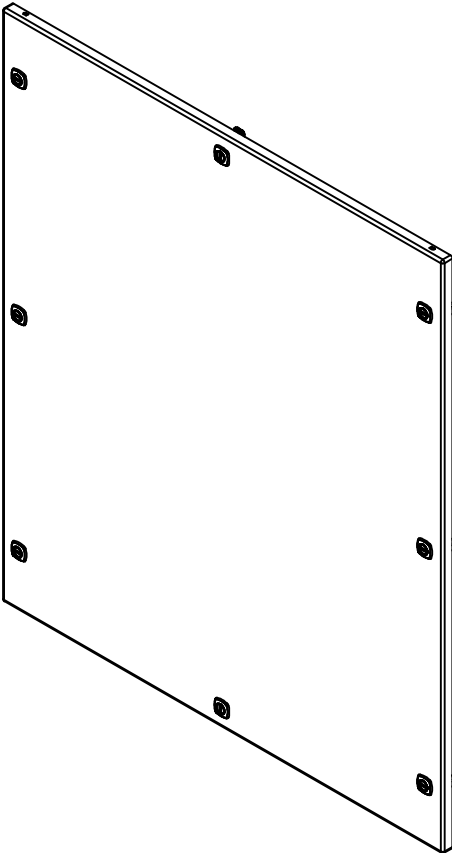


	Description	Status	
	5412ESQT 42" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT423608THC	0	16

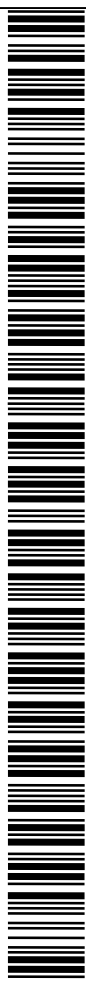
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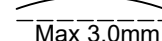
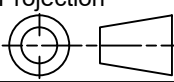
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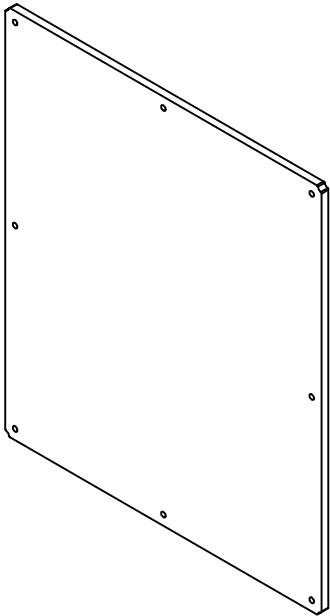
No.	Revisions	Date	By/Par



Isometric View



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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 13-Jul-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.
5412ESQT 42" x 36" Cover	
Part Number Numéro Pièce	Rev. 10
5412ESQT423608THC	0
	16



Isometric View

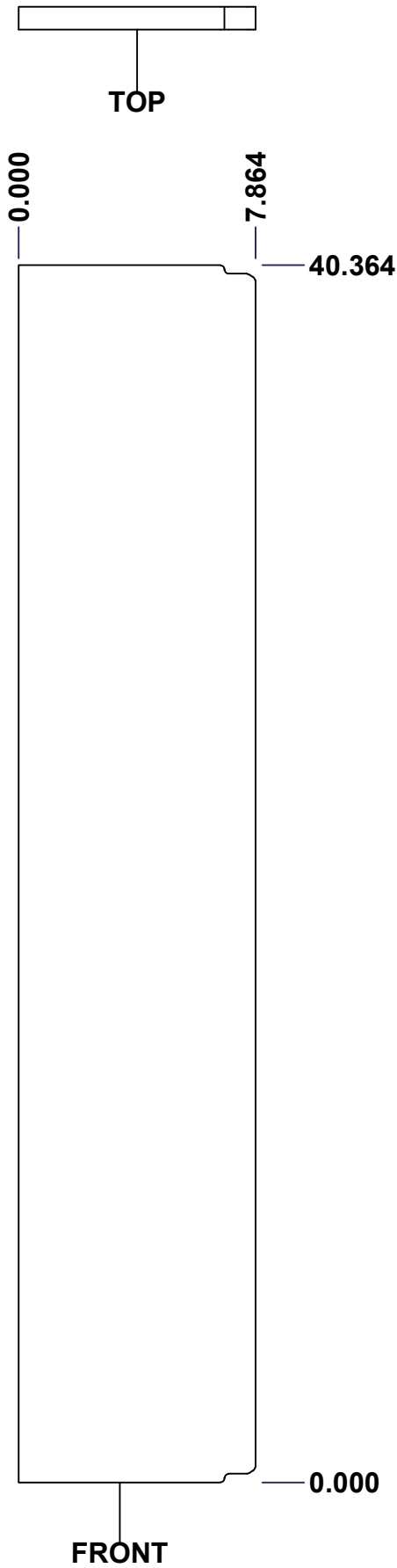


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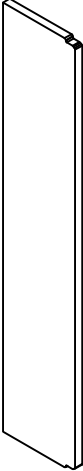
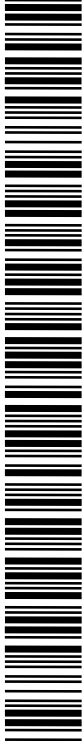
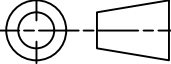
Numero Piece	0	16
5412ESQT423608THI-B		

RIGHT

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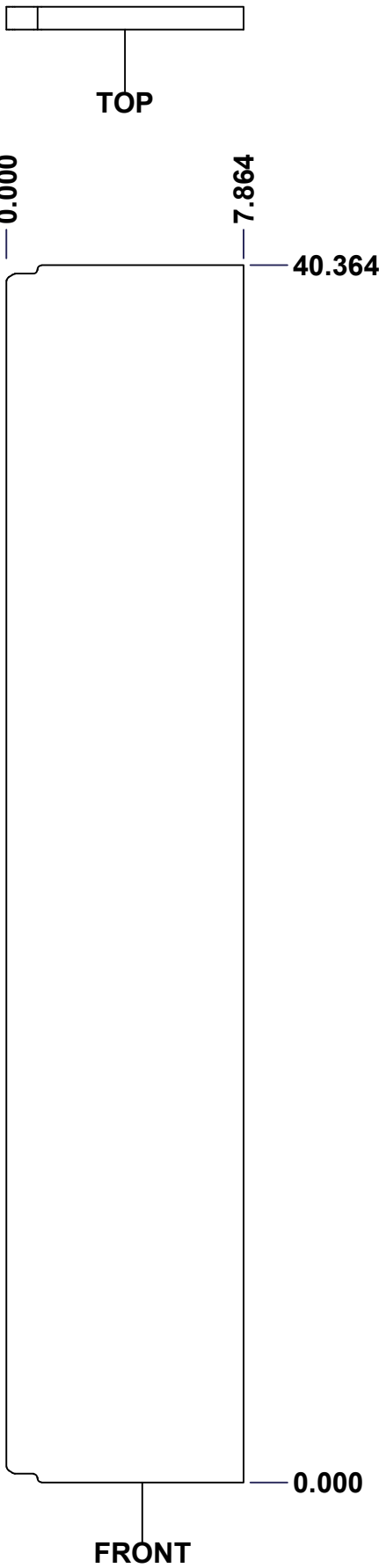


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No.	Revisions	Date	By/Par
 Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESQT 42" x 36" Left Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 12
5412ESQT423608THI-LS			0 16

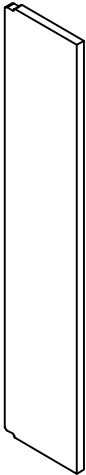
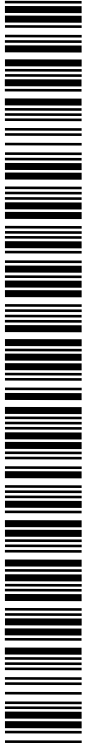
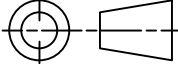
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0.000
0.750

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 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESQT 42" x 36" Right Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 13
5412ESQT423608THI-RS			0 16

Isometric View

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Isometric View

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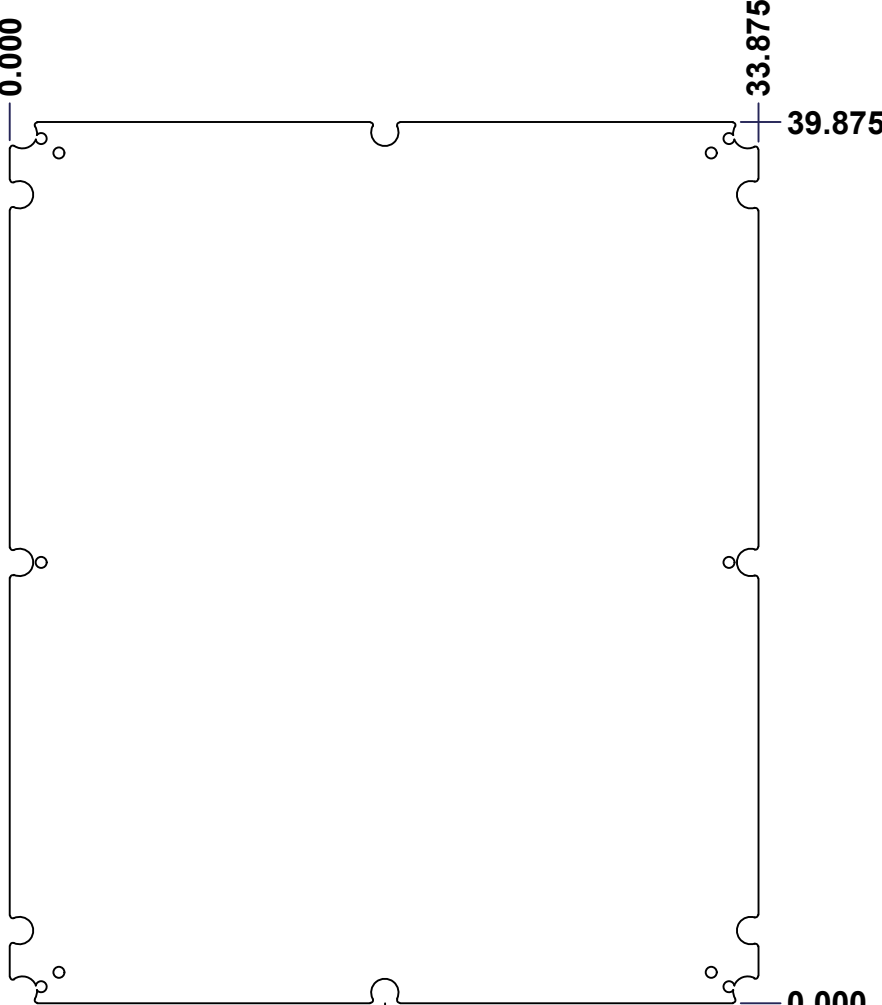
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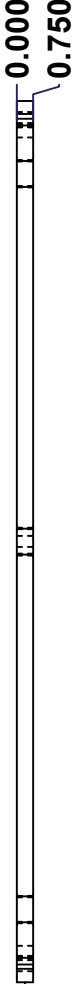
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

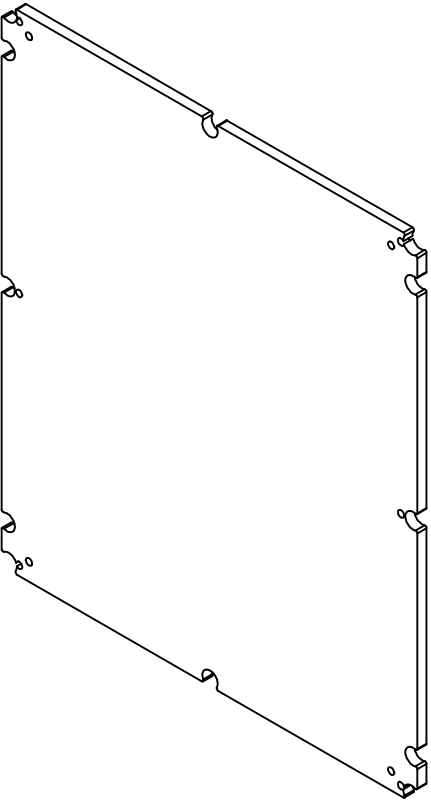


FRONT

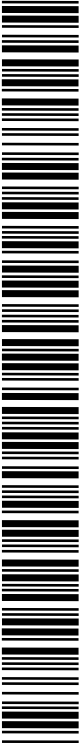


RIGHT

No.	Revisions	Date	By/Par



Isometric View

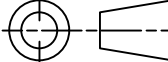


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESQT 42" x 36" Cover Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	16
5412ESQT423608THI-C		0	16

SEE BILL OF MATERIAL ON LAST PAGE

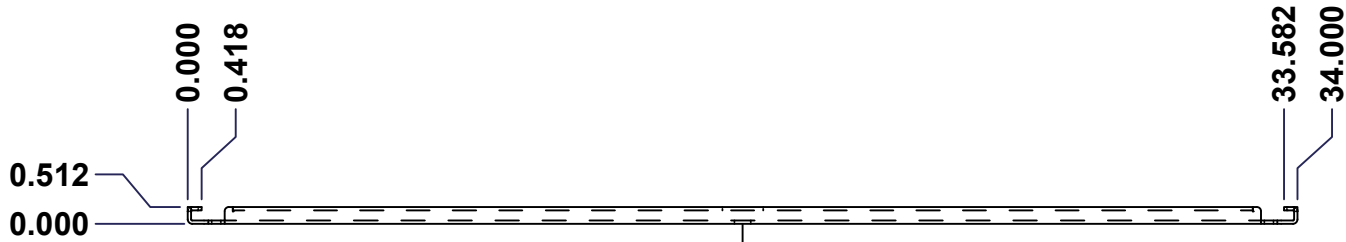
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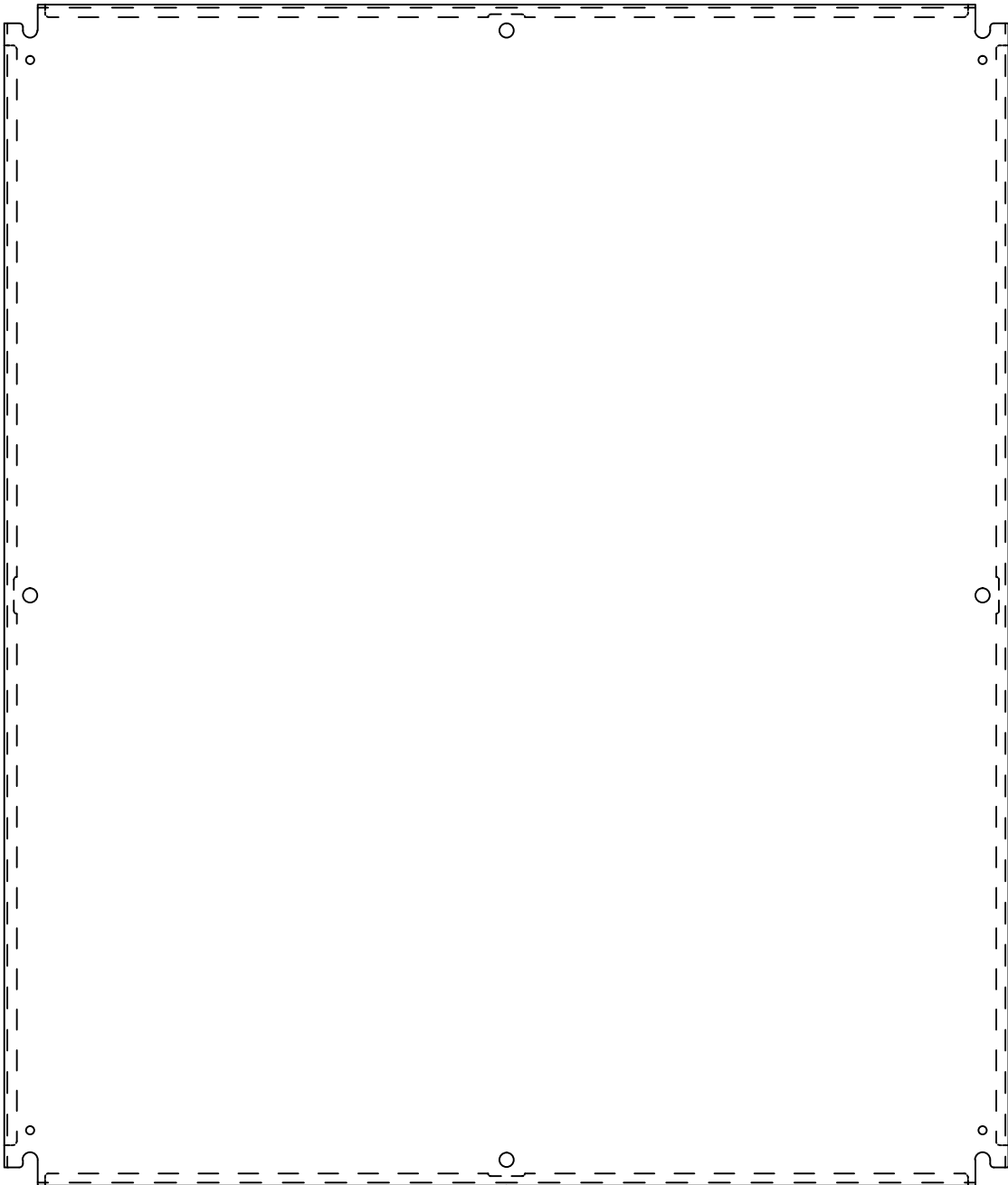
Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4236G.idw

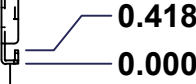
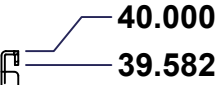
Tolérance $\pm 1/32"$ sauf spécification contraire



TOP

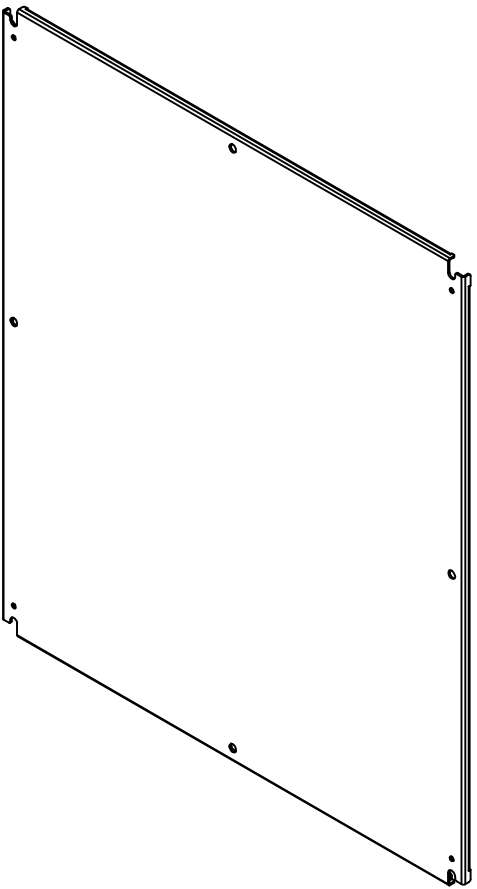


FRONT



RIGHT

No.	Revisions	Date	By/Par

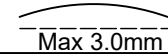


Isometric View

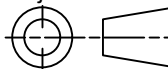


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Flatness Aplatissement



Projection



Customer Client	Date
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Drawn By Dessiné Par	BoxCad	Date	23-Jan-07
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Material Matière	See Part List
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Color		Finish	
Couleur	See Part List	Finis	See Part List

Description	Detail Rev.
-------------	-------------

881 SP - Inner Panel

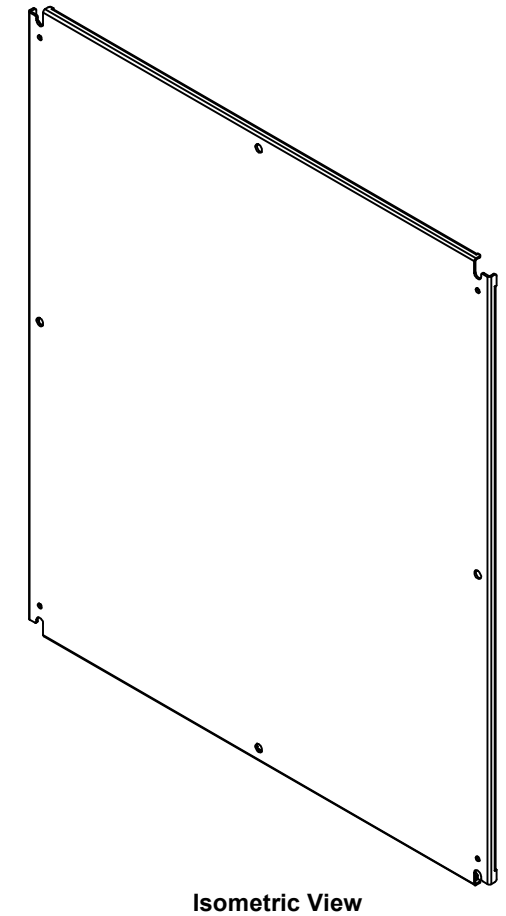
Part Number Numéro Pièce	Rev. 0	1
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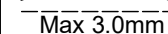
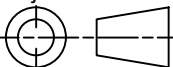
1	881 SP4236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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All knockouts are actual size / Les disques défonçables sont grandeur réel

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		Flatness Aplatissement	
		 Max 3.0mm	
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Customer Client		Date	
Drawn By Dessiné Par		BoxCad	Date 23-Jan-07
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	2
881 SP4236G		0	2 2