

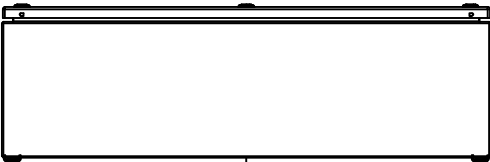
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Tolerance $\pm 1/32$ " unless otherwise specified

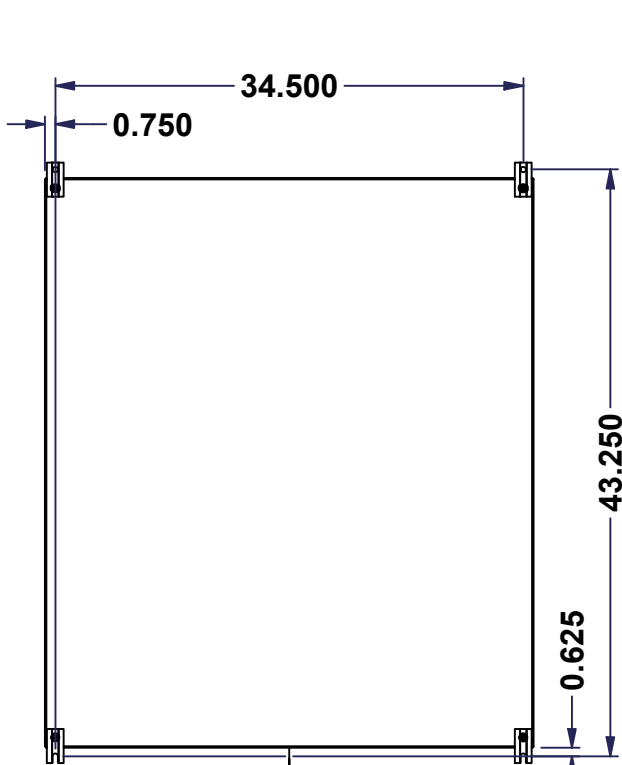
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT423610TH\5412ESQT423610TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

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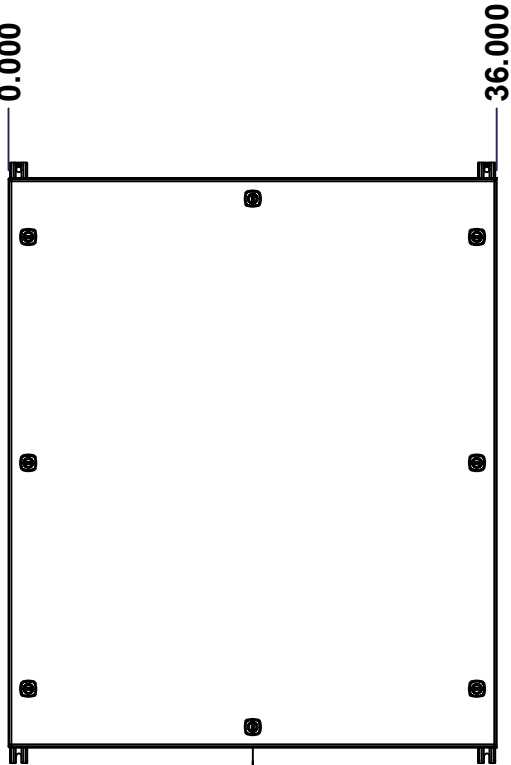
TOP



BACK



LEFT



FRONT

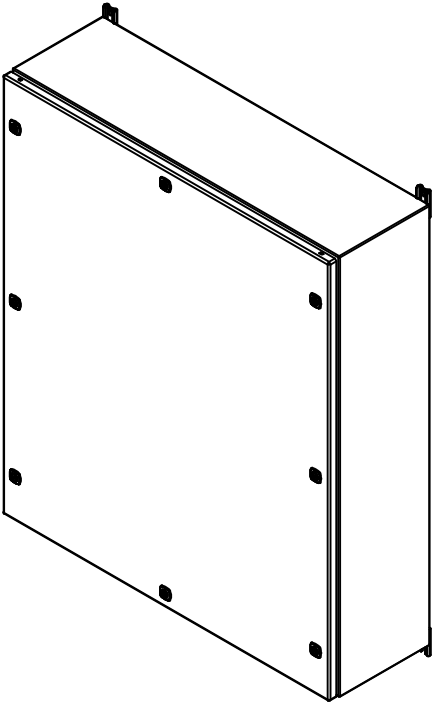


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

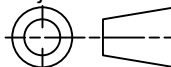


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Flatness
Aplatissement

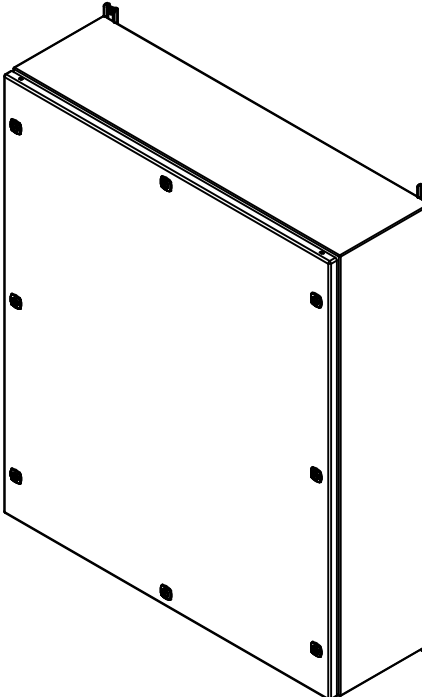
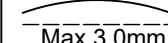
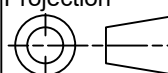
Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 12-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 42" x 36" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1
SEE BILL OF MATERIAL ON LAST PAGE		5412ESQT423610TH	16

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT423610TH\5412ESQT423610TH.idw		Tolérance ±1/32" sauf spécification contraire																											
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	No. Revisions Date By/Par									
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				 Isometric View																											
																															
				 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 																											
				Customer Client Date																											
				Drawn By Dessiné Par BoxCad: BoxCad Date 12-Jul-23																											
				Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)																											
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				Part Number Numéro Pièce 5412ESQT423610TH Rev. 0 2 16																											
				<table><tr><td>8</td><td>STK-Q-00600</td><td>2</td><td>M12 to M8 Adaptor</td></tr><tr><td>1</td><td>881 SP4236G</td><td>0</td><td>881 SP - Inner Panel</td></tr><tr><td>1</td><td>STK-K-01800</td><td>5</td><td>5412 ES Accessory Kit</td></tr><tr><td>1</td><td>5412ESQT423610THC</td><td>0</td><td>5412ESQT 42" x 36" Cover</td></tr><tr><td>1</td><td>5412ESQT423610THB</td><td>0</td><td>5412ESQT 42" x 36" x 10" Body</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table>				8	STK-Q-00600	2	M12 to M8 Adaptor	1	881 SP4236G	0	881 SP - Inner Panel	1	STK-K-01800	5	5412 ES Accessory Kit	1	5412ESQT423610THC	0	5412ESQT 42" x 36" Cover	1	5412ESQT423610THB	0	5412ESQT 42" x 36" x 10" Body	Qty	Part Number	Rev	Description
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Qty	Part Number	Rev	Description																												
Parts List																															

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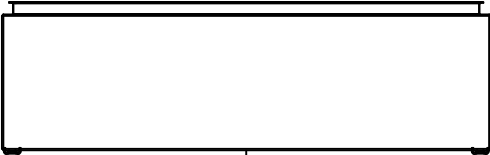
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Tolerance $\pm 1/32$ " unless otherwise specified

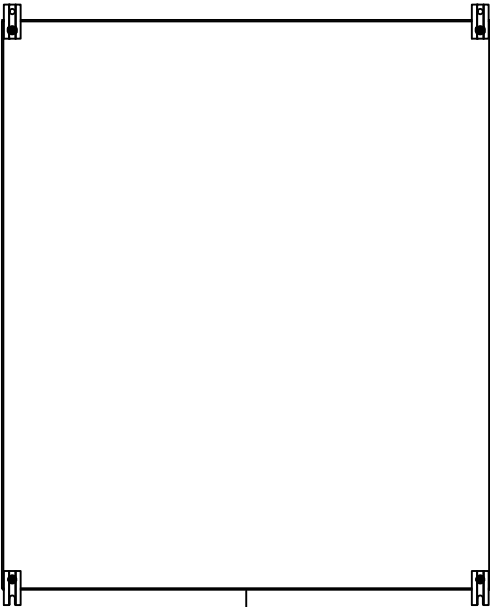
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Tolérance $\pm 1/32$ " sauf spécification contraire

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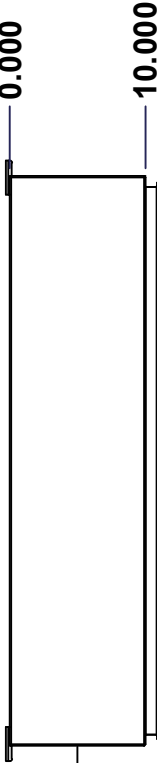
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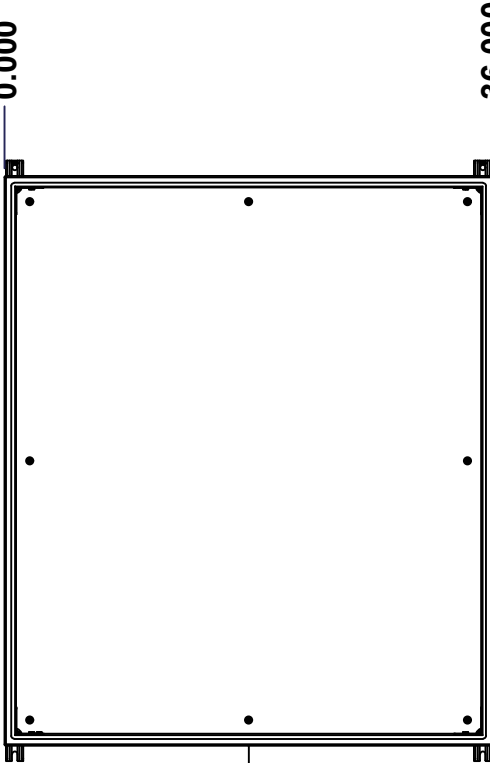
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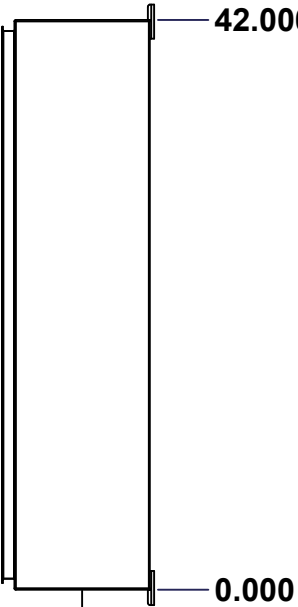
BOTTOM



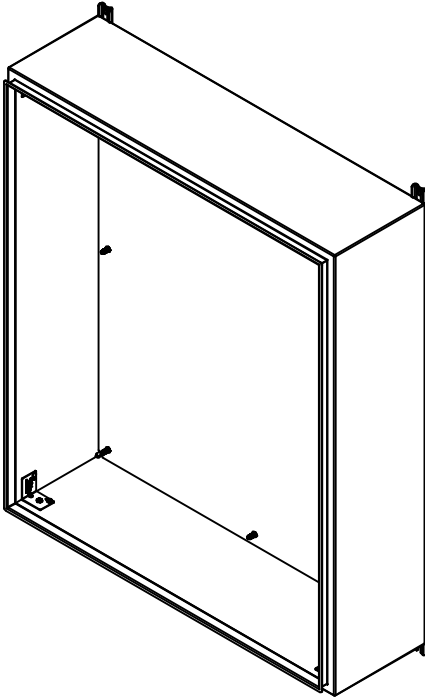
LEFT



FRONT



RIGHT



Isometric View

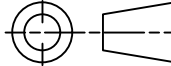


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 12-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 42" x 36" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT423610THB

Rev.

3
16

SEE BILL OF MATERIAL ON LAST PAGE

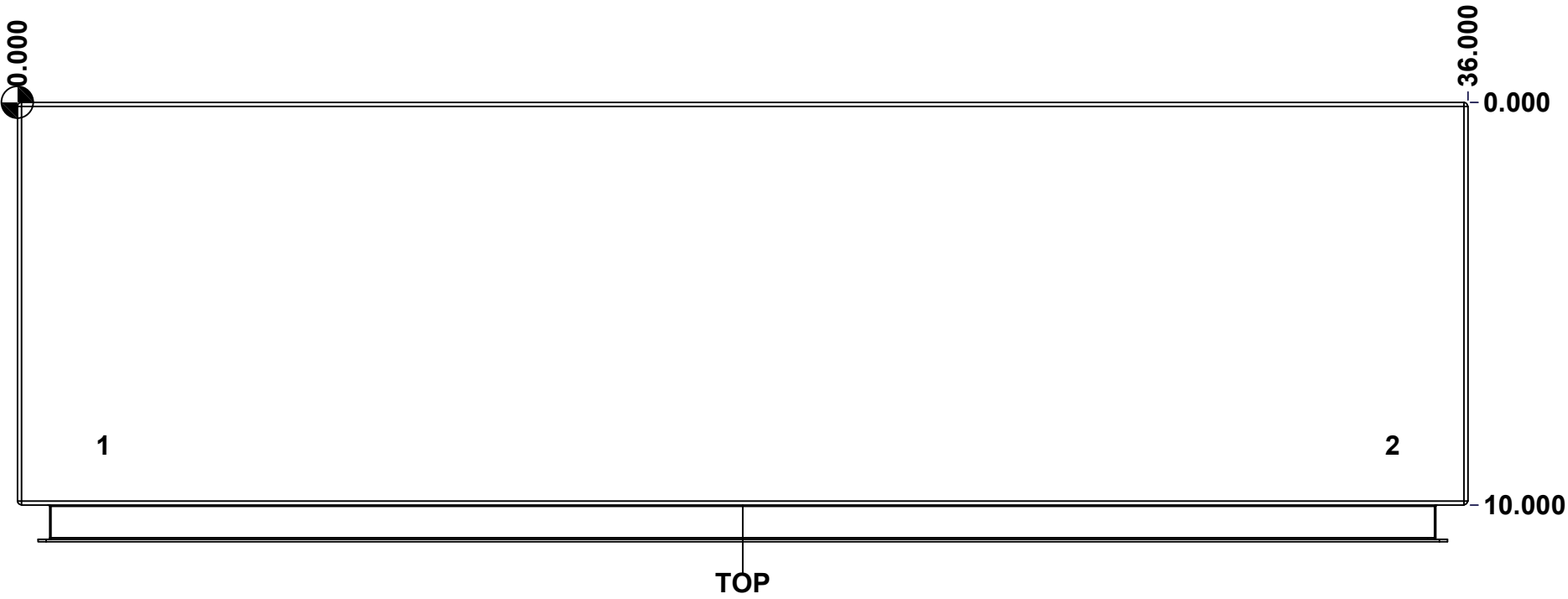
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 42" x 36" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT423610THB	0	16

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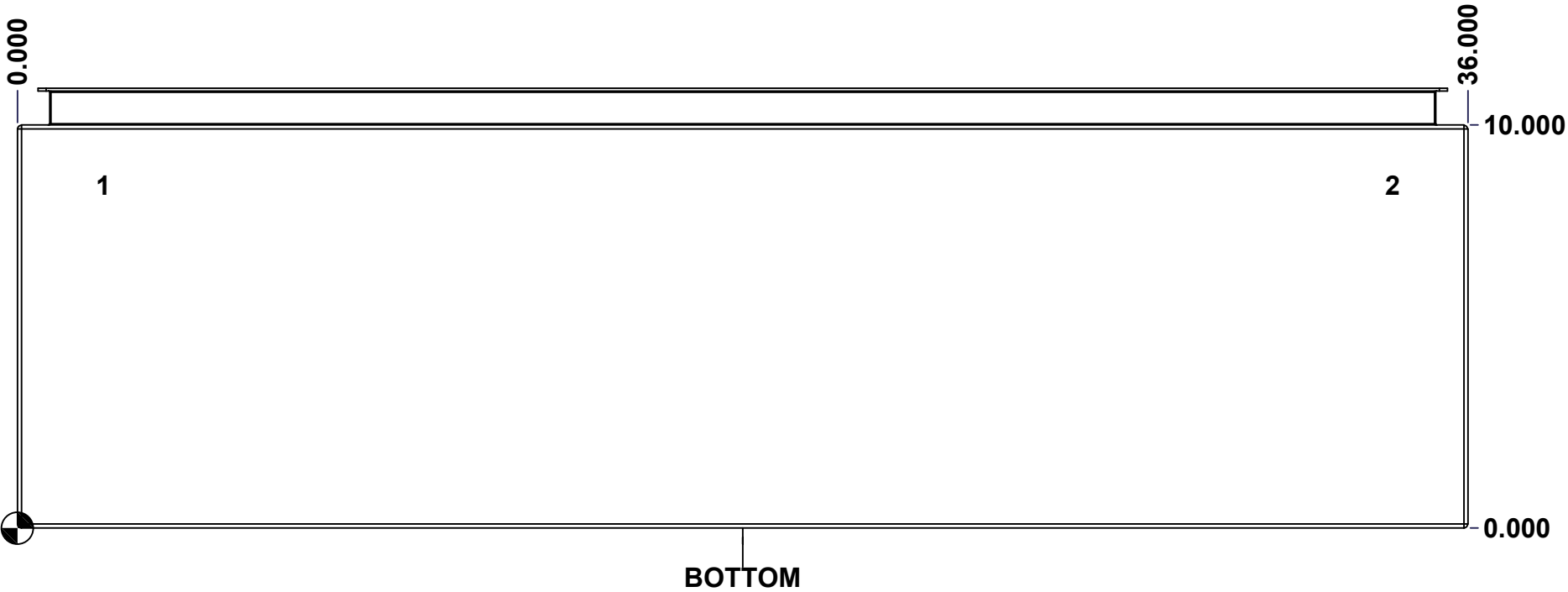
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 42" x 36" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT423610THB	0	16

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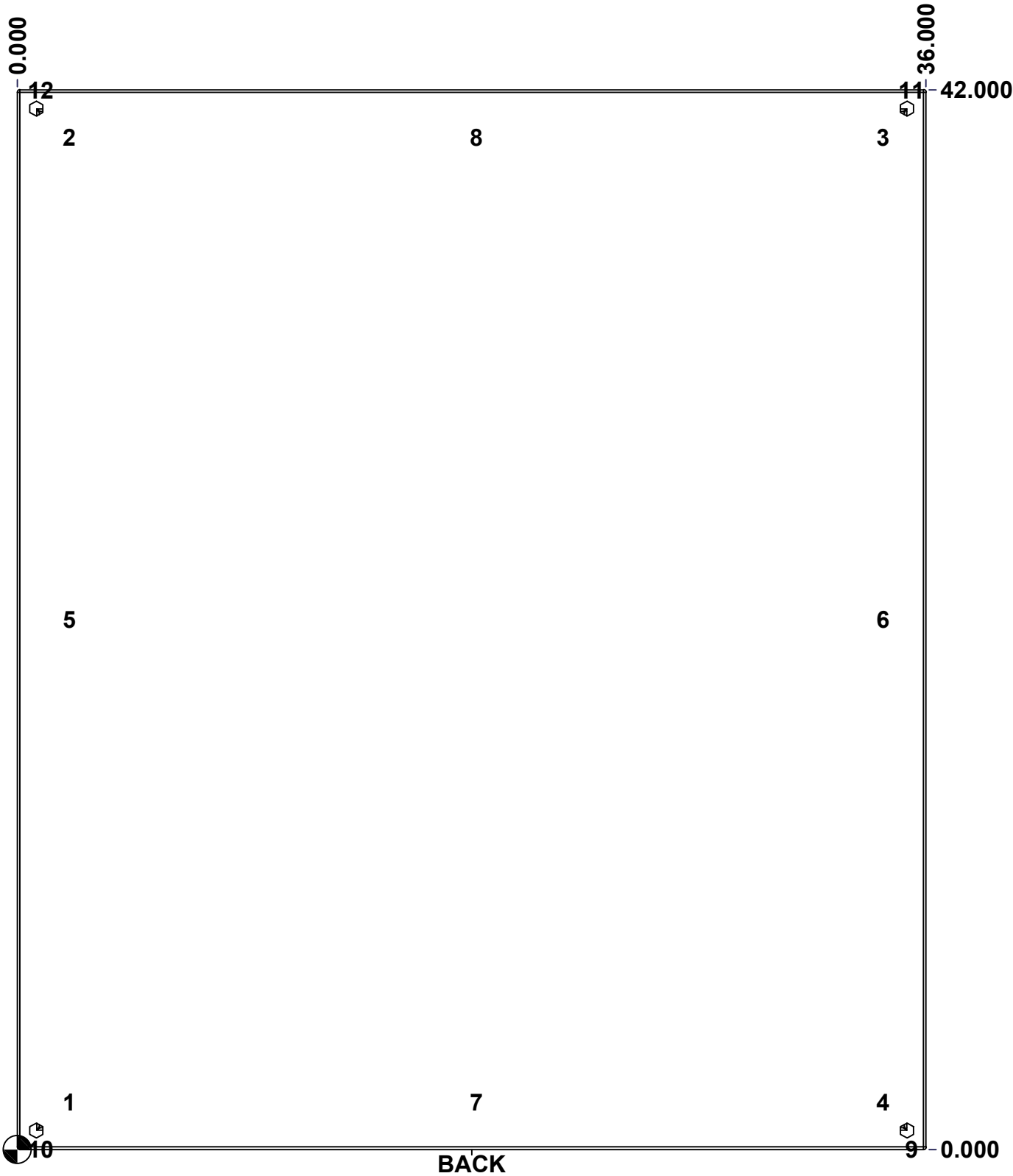
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	34.125	40.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	34.125	21.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	40.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF3_OPEN
10	0.750	0.000	FOOT 885 ESMF3_OPEN
11	35.250	42.000	FOOT 885 ESMF3_CLOSE
12	0.750	42.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 42" x 36" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT423610THB	0	16

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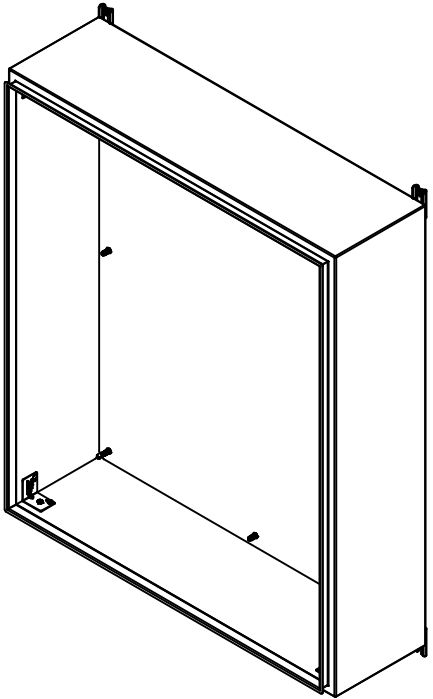
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

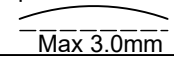
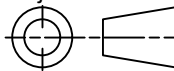


Isometric View



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1	885 ESMF3	0	885 ESMF3 Mounting Foot Kit
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT423610THI-RS	0	5412ESQT 42" x 36" Right Insulation
1	5412ESQT423610THI-LS	0	5412ESQT 42" x 36" Left Insulation
1	5412ESQT423610THI-BT	0	5412ESQT 42" x 36" Top and Bottom Insulation
1	5412ESQT423610THI-TP	0	5412ESQT 42" x 36" Top and Bottom Insulation
1	5412ESQT423610THI-B	0	5412ESQT 42" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT423610THB-P	0	5412ESQT 42" x 36" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 12-Jul-23	
Material Matière		BoxCad: BoxCad 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 42" x 36" x 10" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	7
5412ESQT423610THB		0	16

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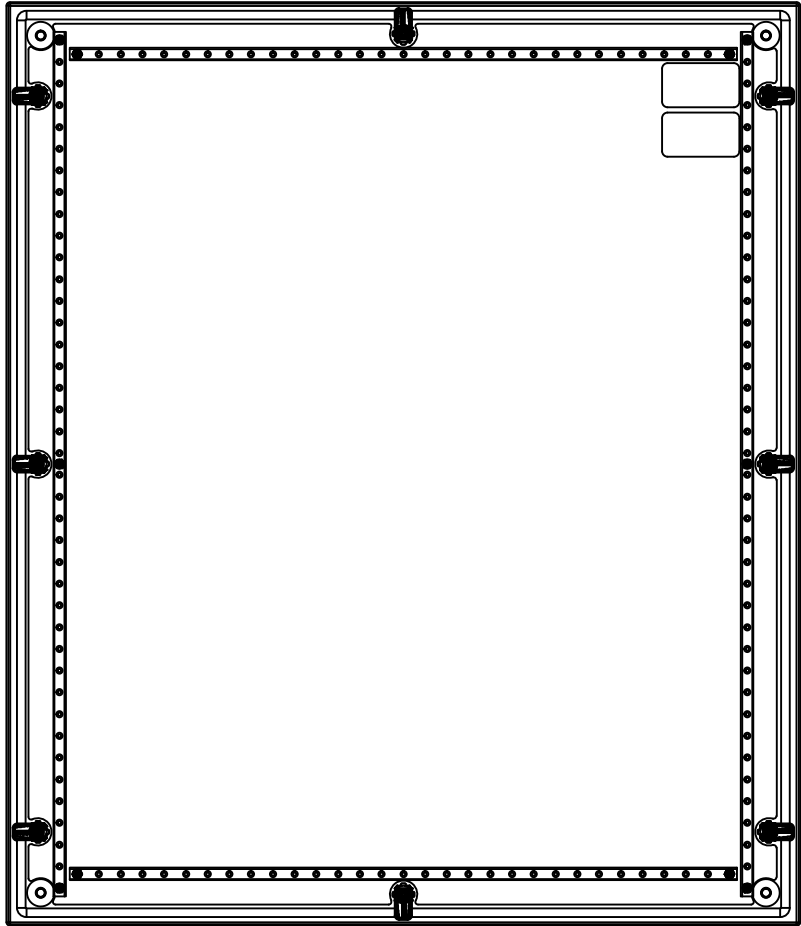
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



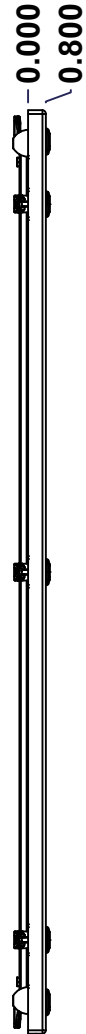
TOP



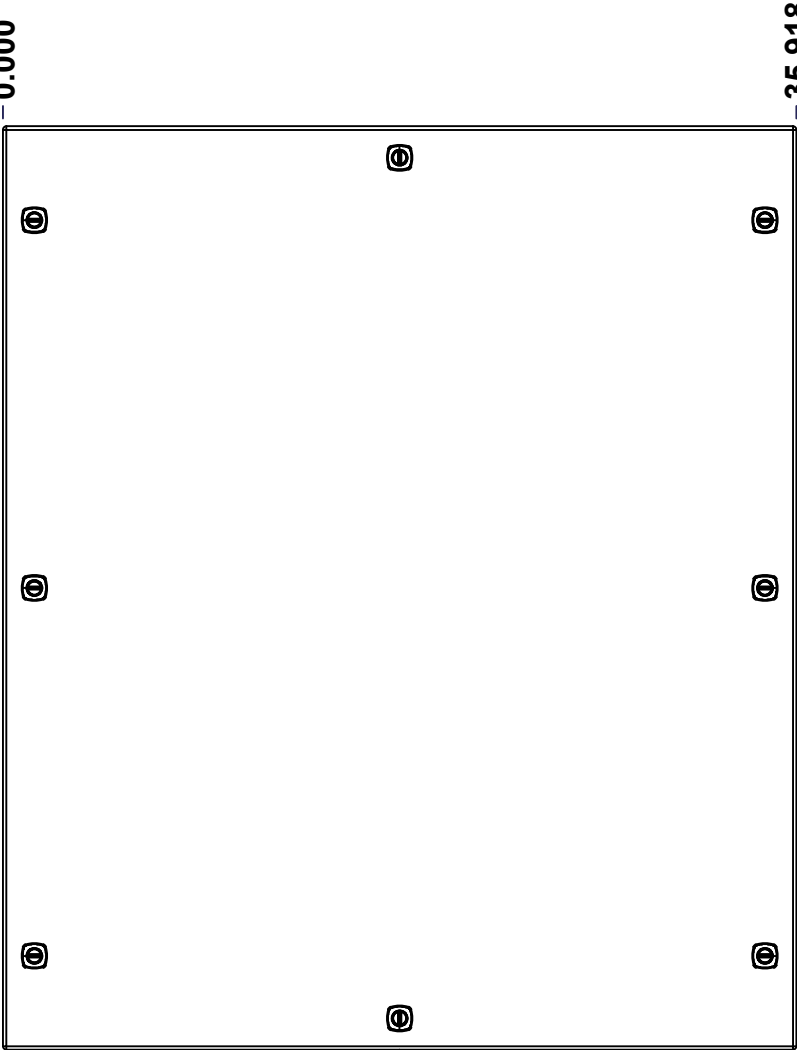
BACK



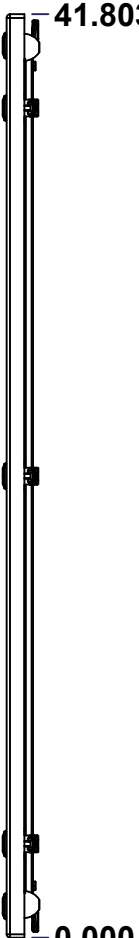
BOTTOM



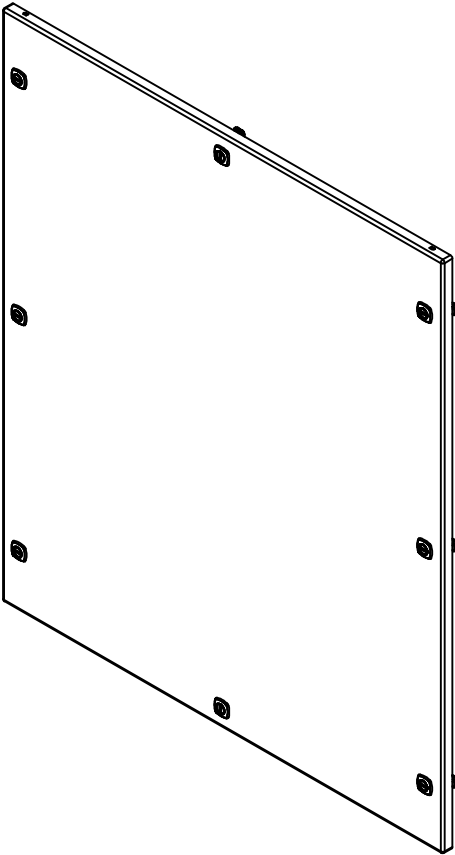
LEFT



FRONT



RIGHT



Isometric View



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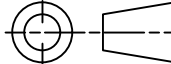


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

12-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 42" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT423610THC

Rev.

8

0

16

SEE BILL OF MATERIAL ON LAST PAGE

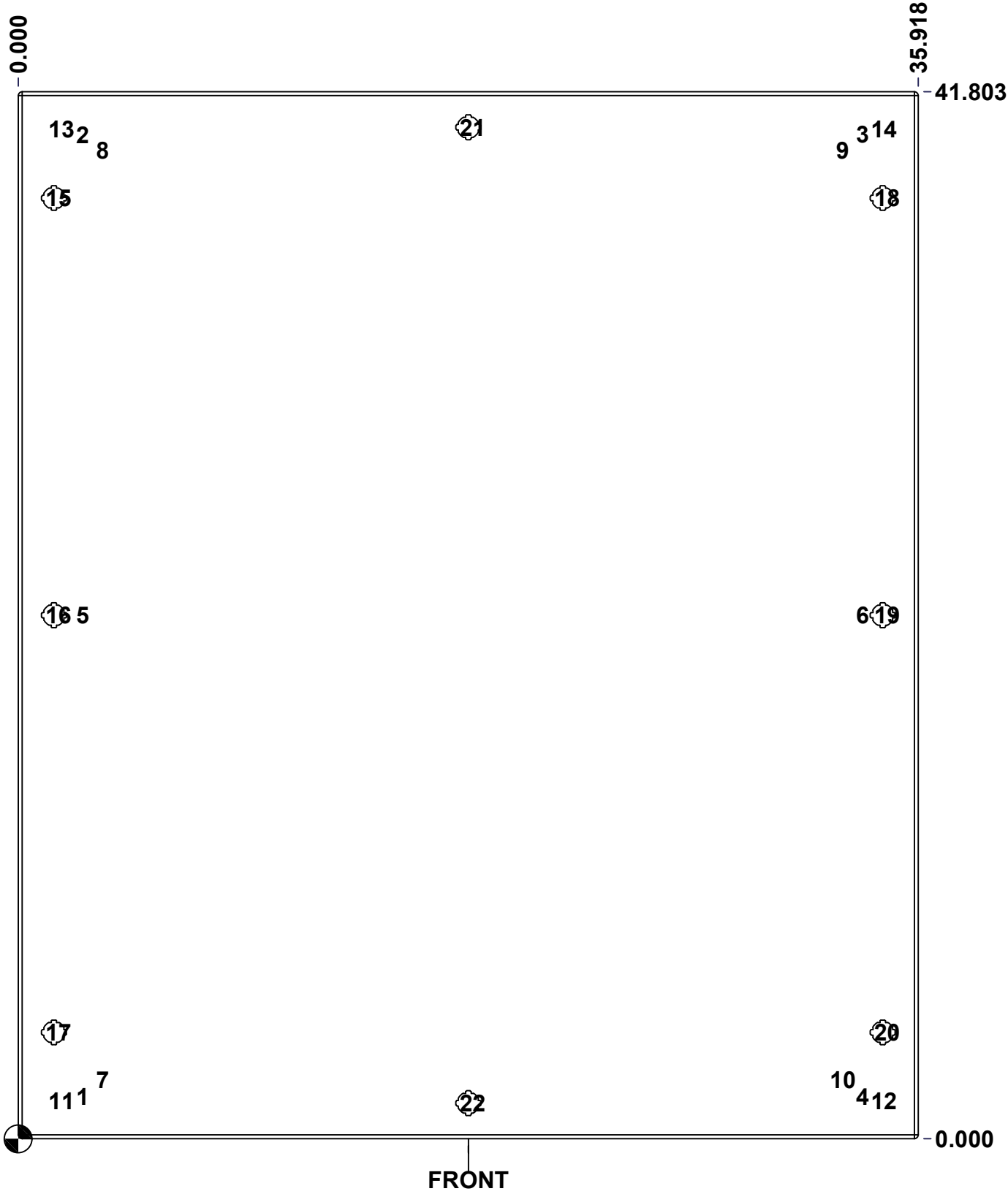
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

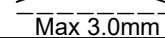
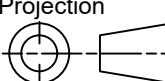
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.709	STUD M6 x 18mm (Inside)
2	2.401	40.094	STUD M6 x 18mm (Inside)
3	33.517	40.094	STUD M6 x 18mm (Inside)
4	33.517	1.709	STUD M6 x 18mm (Inside)
5	2.401	20.902	STUD M6 x 18mm (Inside)
6	33.517	20.902	STUD M6 x 18mm (Inside)
7	3.195	2.350	STUD M6 x 18mm (Inside)
8	3.195	39.453	STUD M6 x 18mm (Inside)
9	32.723	39.453	STUD M6 x 18mm (Inside)
10	32.723	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	34.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	40.303	STUD M6 x 18mm (Inside)
14	34.368	40.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	1.424	37.553	880 SCQ4-SL
16	1.424	20.902	880 SCQ4-SL
17	1.424	4.250	880 SCQ4-SL
18	34.494	37.553	880 SCQ4-SL
19	34.494	20.902	880 SCQ4-SL
20	34.494	4.250	880 SCQ4-SL
21	17.959	40.379	880 SCQ4-SL
22	17.959	1.424	880 SCQ4-SL



	Description	Status	
	5412ESQT 42" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT423610THC	0	16

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Isometric View

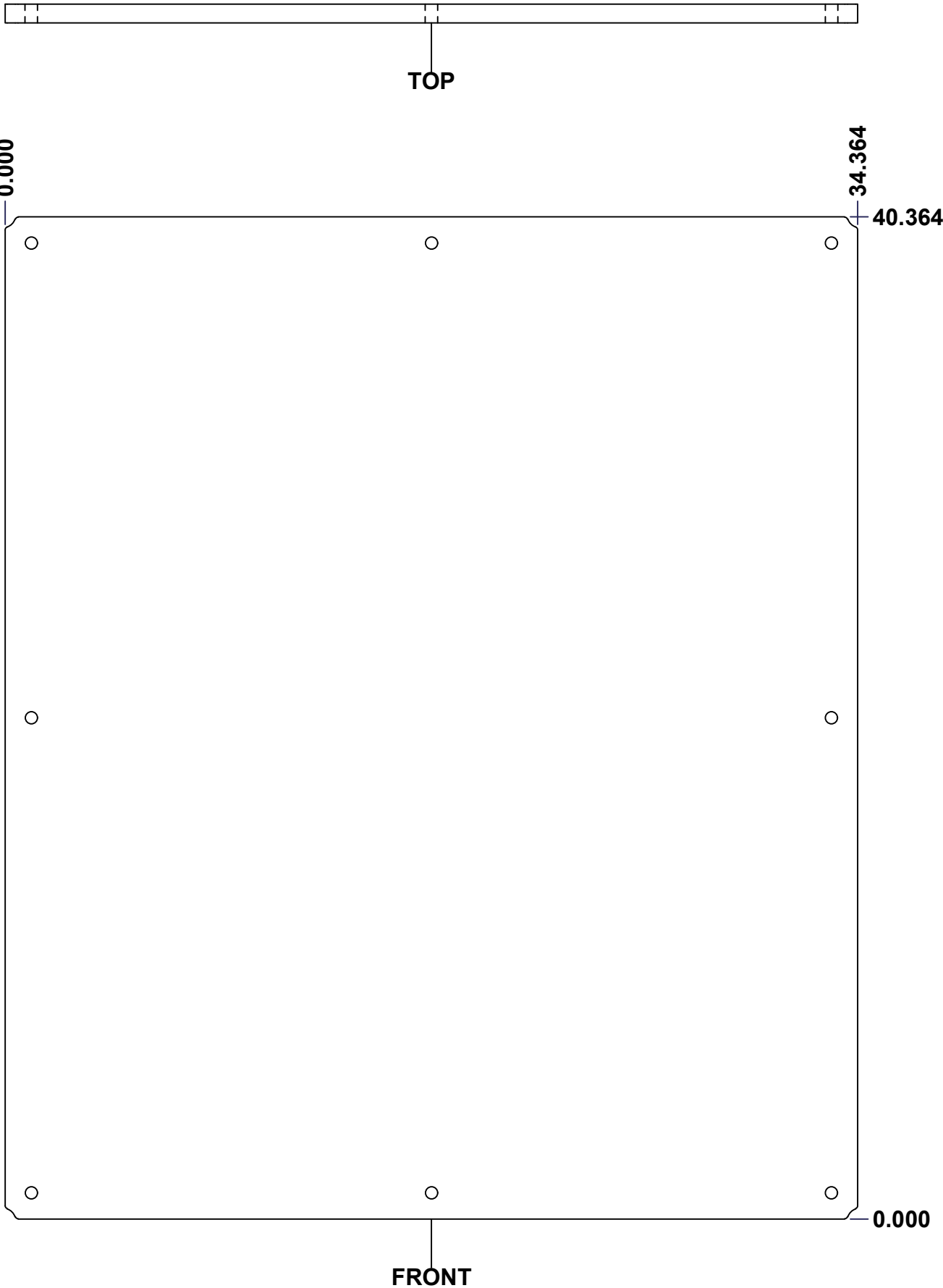
		Flatness Apatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 12-Jul-23	
Material Matière		BoxCad: BoxCad 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey Finish Fini Smooth	
Description 5412ESQT 42" x 36" Cover		Detail Rev.	
Part Number Numéro Pièce 5412ESQT423610THC		Rev. 0	10 16

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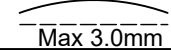
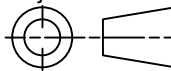
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT423610TH\5412ESQT423610TH.idw

Tolérance ±1/32" sauf spécification contraire



SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 42" x 36" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESQT423610THI-B		0	16

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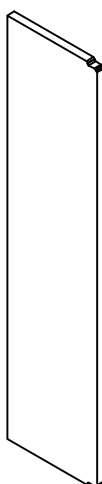
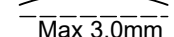
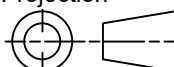
Technical drawing of a rectangular part showing two views: TOP and FRONT.

TOP View: A horizontal rectangle with a total width of 40.364. The left edge is dimensioned as 0.000 and the right edge as 9.864.

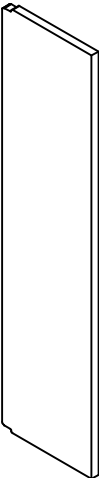
FRONT View: A vertical rectangle with a total height of 40.364. The bottom edge is dimensioned as 0.000 and the top edge as 9.864.

A 3D bar chart showing the distribution of 'RIGHT' across categories 'none', 'small', 'big', and 'very big'. The 'none' category has a value of 0.000, 'small' has 0.750, 'big' has 0.750, and 'very big' has 0.750. The bars are colored in a gradient from light blue to dark blue.

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
		Customer Client Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESQT 42" x 36" Left Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESQT423610THI-LS			Rev. 0 12 16

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Isometric View



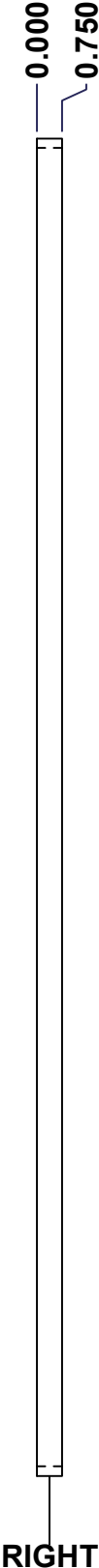
Isometric View

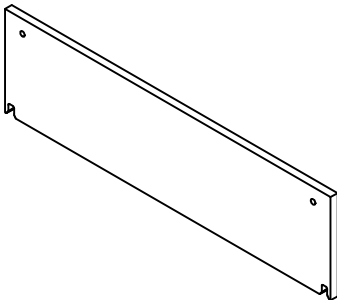
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Max 3.0mm

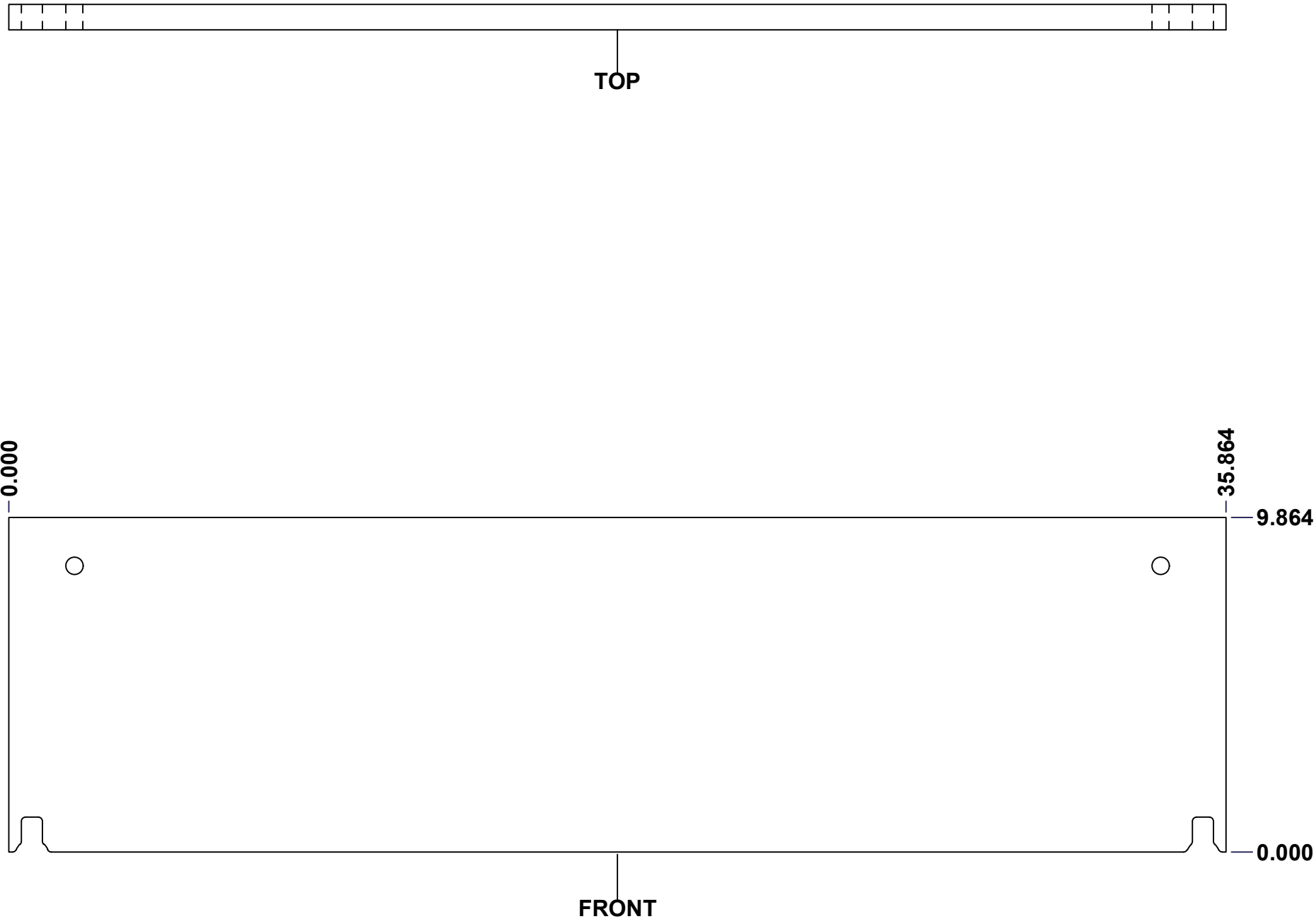
SEE BILL OF MATERIAL ON LAST PAGE

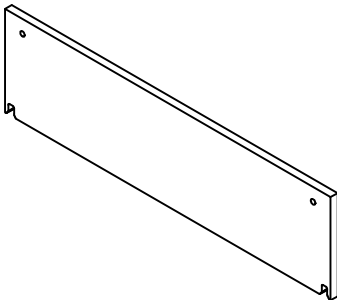




Isometric View

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Isometric View

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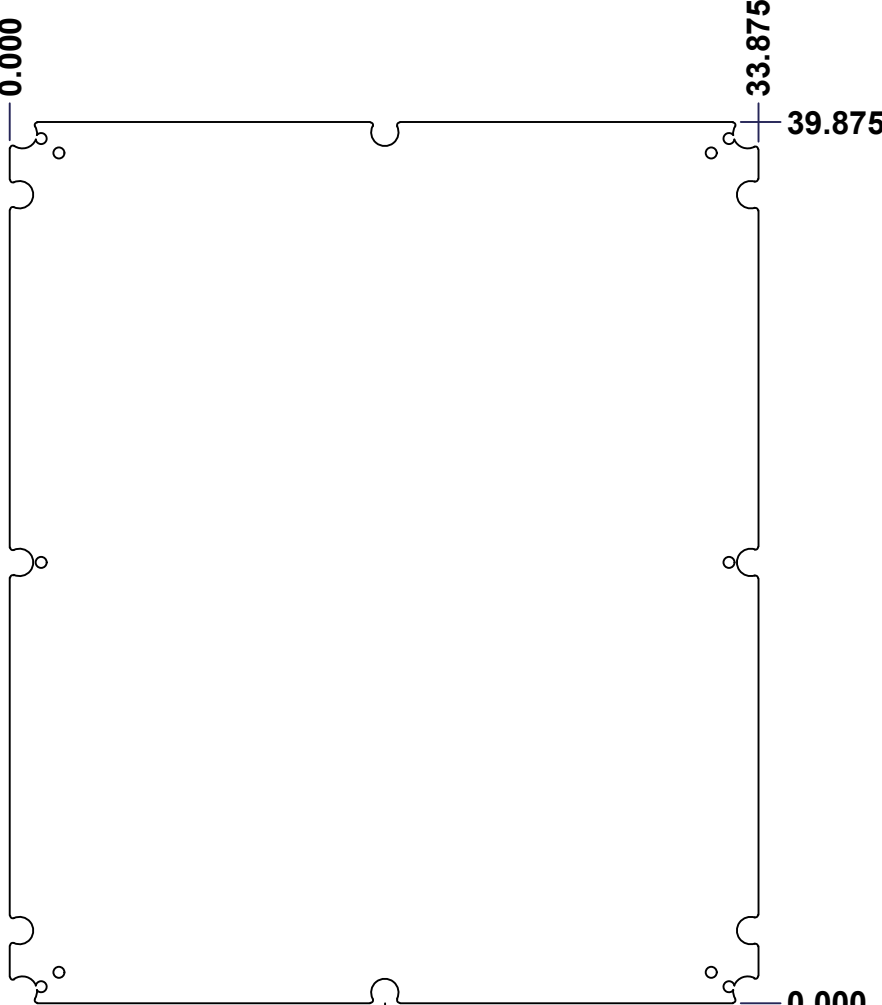
Tolerance $\pm 1/32$ " unless otherwise specified

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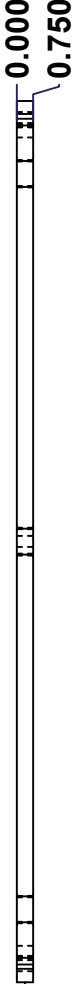
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

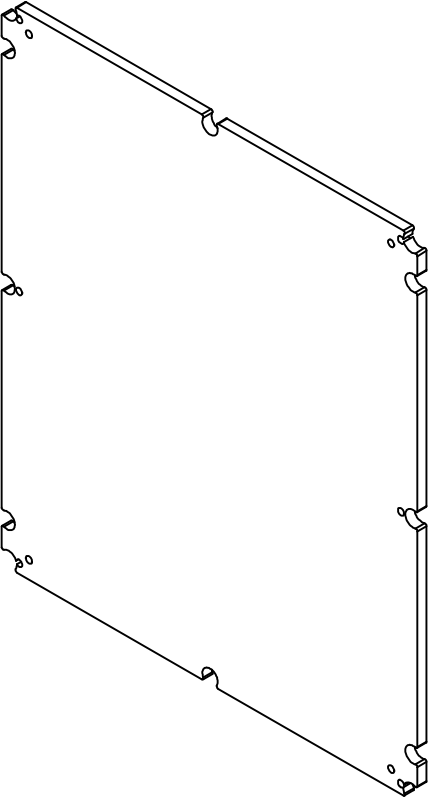


FRONT

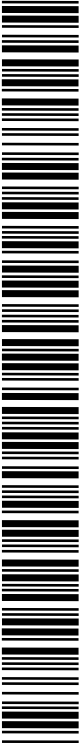


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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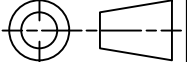


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date	23-Jan-07
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description		Detail Rev.	
5412ESQT 42" x 36" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT423610THI-C		0	16

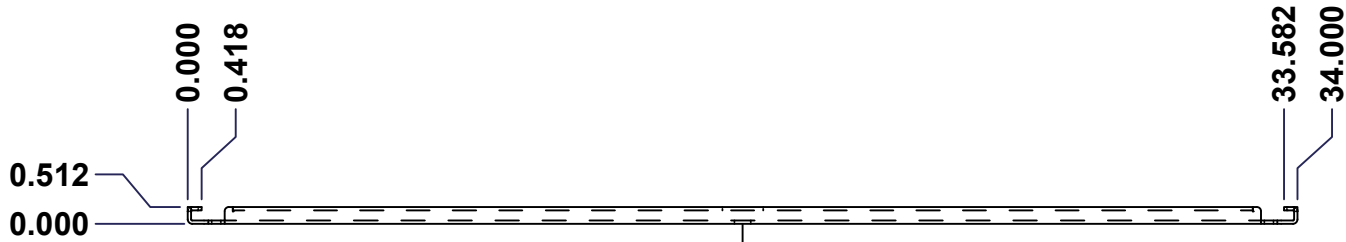
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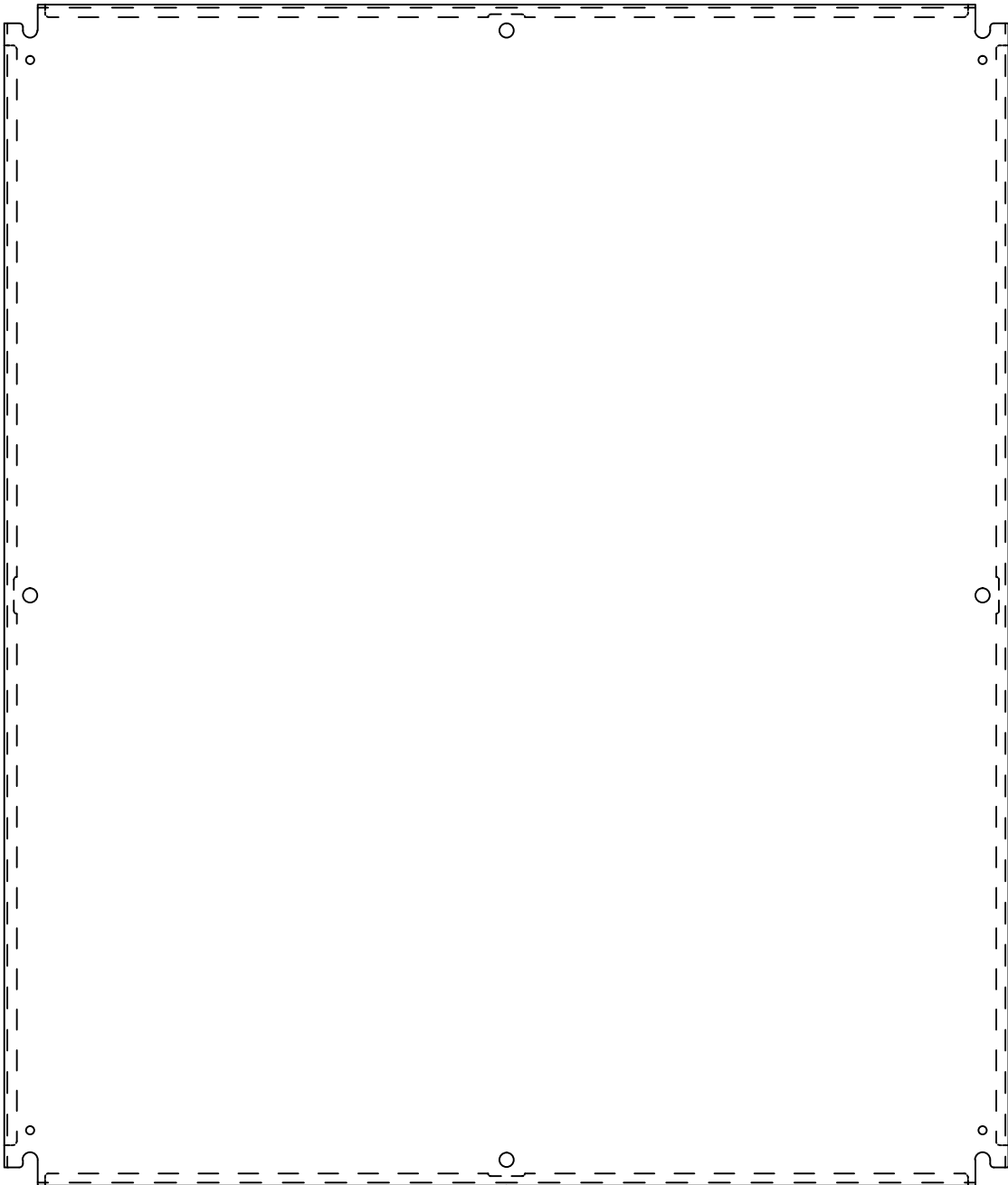
Tolerance $\pm 1/32"$ unless otherwise specified

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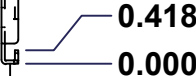
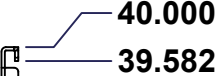
Tolérance $\pm 1/32''$ sauf spécification contraire



TOP

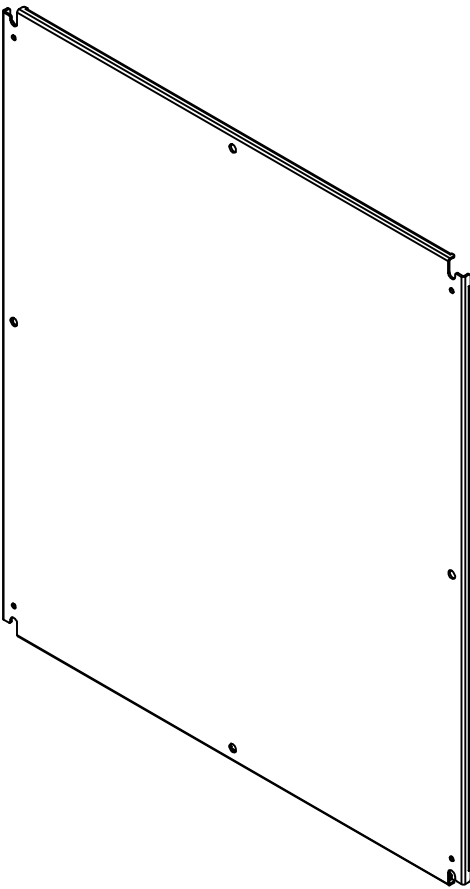


FRONT



RIGHT

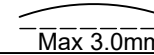
No.	Revisions	Date	By/Par



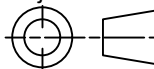
Isometric View



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Flatness
Aplatissement

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date _____

23-Jan-07

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP4236G

Rev.

ev.	1
-----	---

0/

1	881 SP4236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4236G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	20.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	39.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	38.125	GROUND HOLE (RND Ø0.290)
8	33.125	38.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

FRONT

No.

Revisions

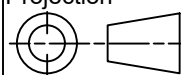
Date

By/Par

Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date

23-Jan-07

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP4236G

Rev.

0

2

2

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