

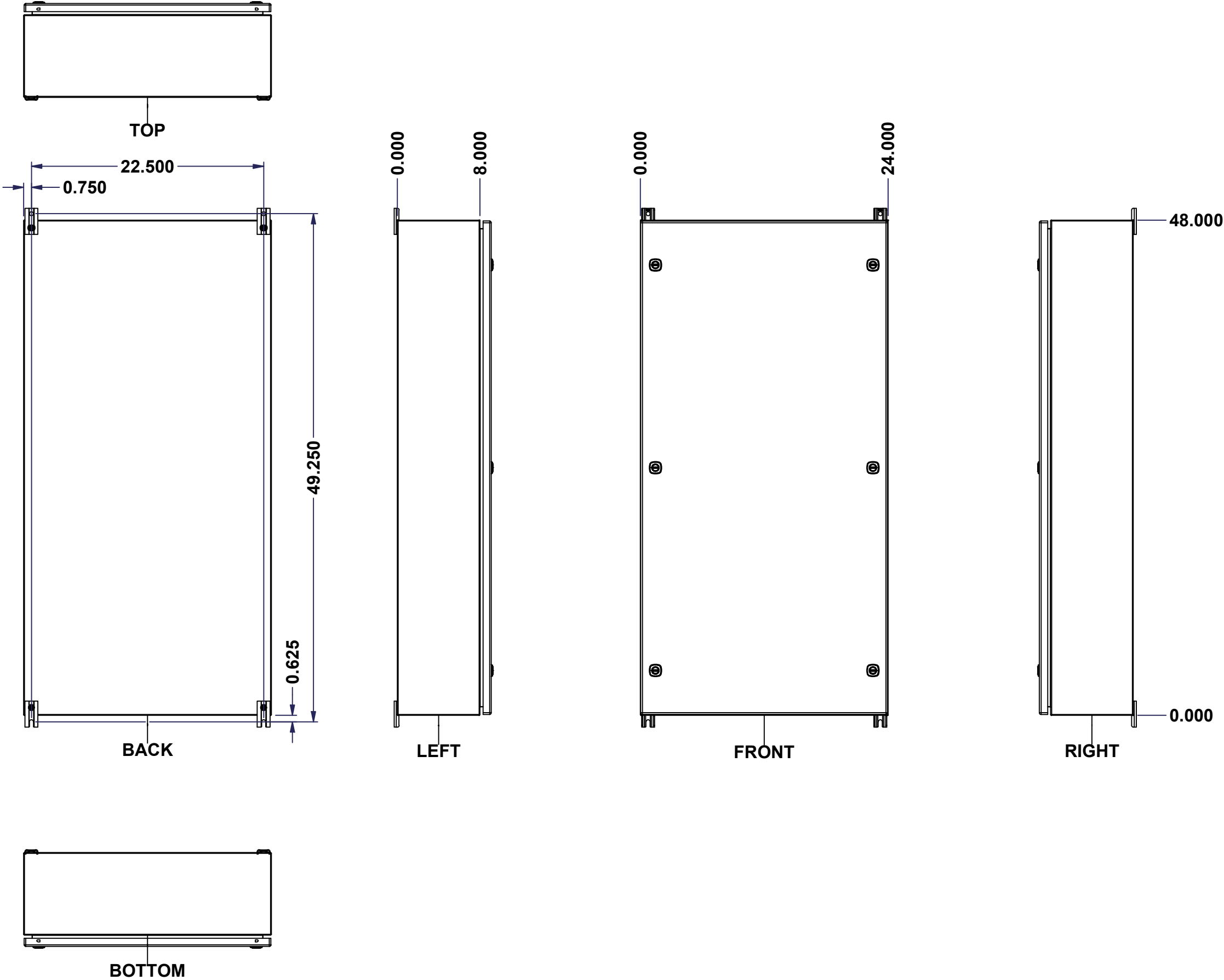
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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT482408TH\5412ESQT482408TH.idw

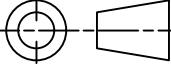
Tolérance $\pm 1/32$ " sauf spécification contraire

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No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 11-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 48" x 24" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT482408TH			

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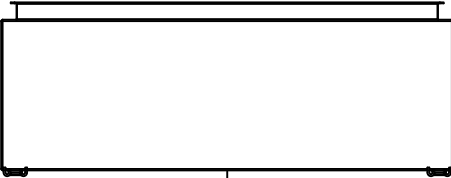
Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT482408TH\5412ESQT482408TH.idw		Tolérance ±1/32" sauf spécification contraire																			
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	No. Revisions Date By/Par	
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8	C/W R5 Insulation (Installed by EXM)																						

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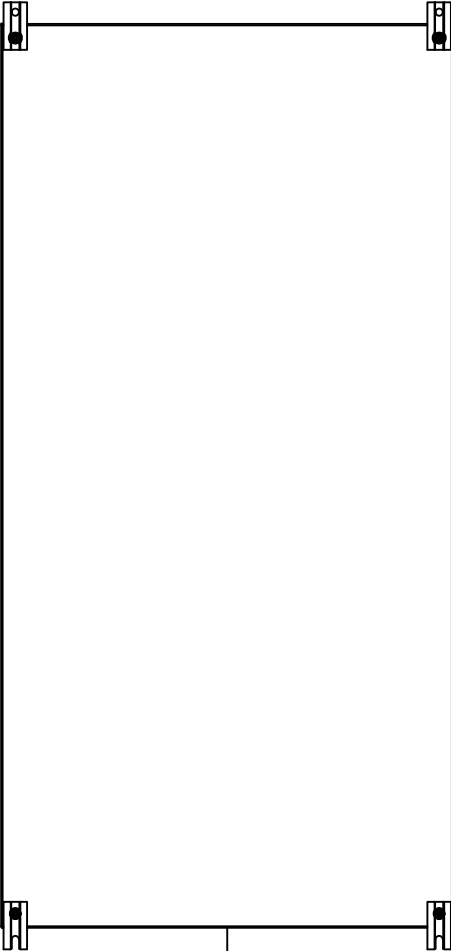
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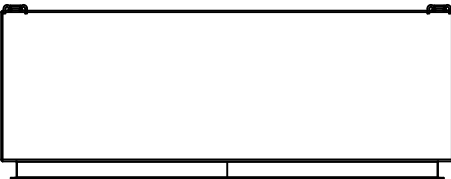
Tolérance $\pm 1/32$ " sauf spécification contraire



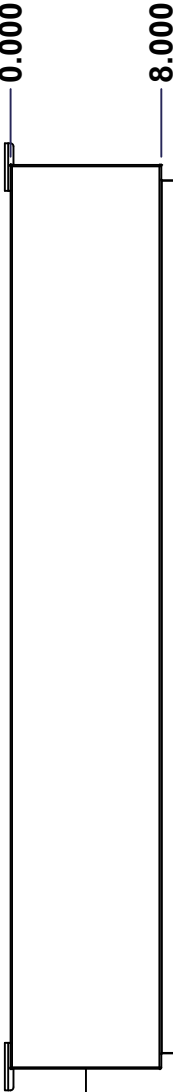
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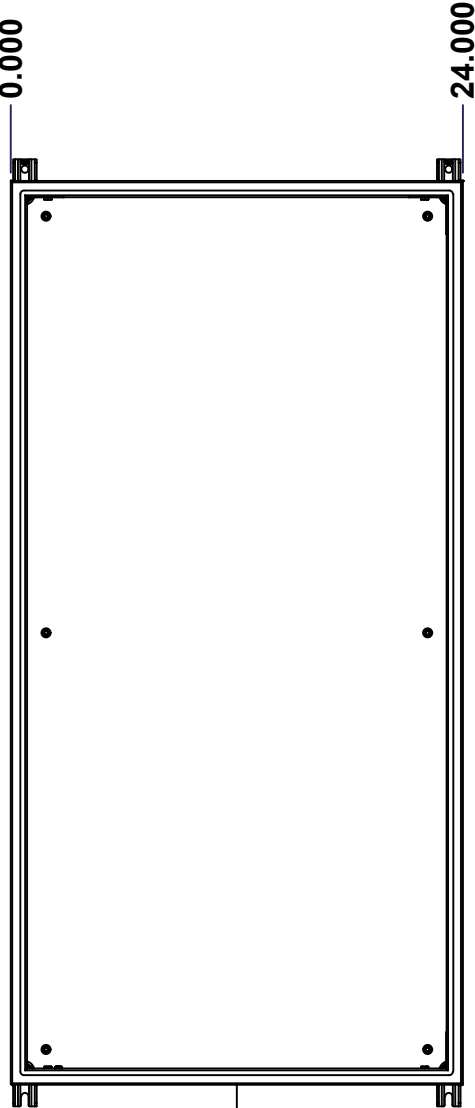
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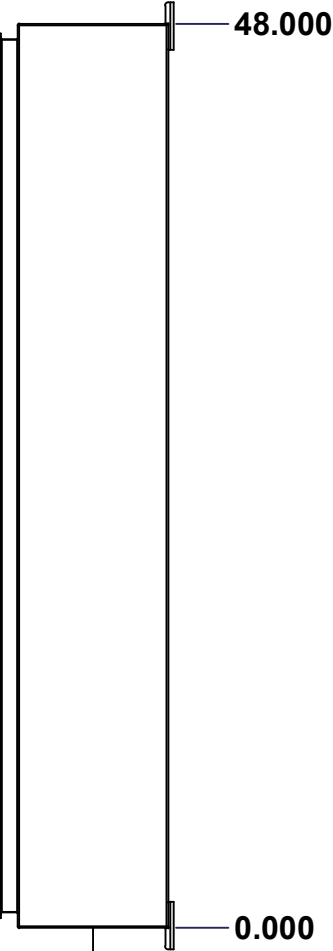
BOTTOM



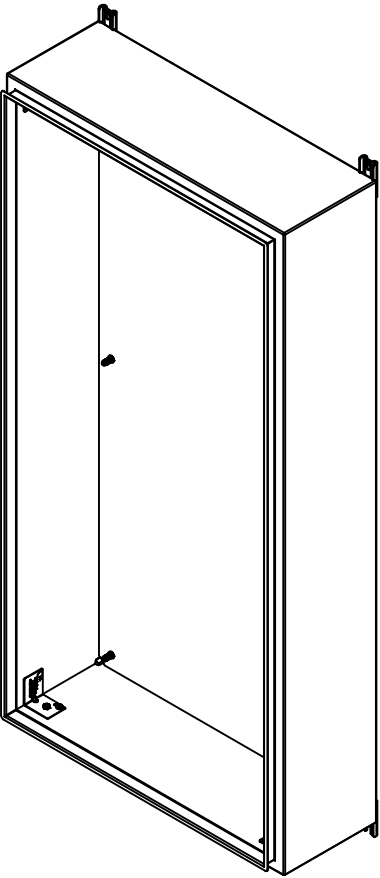
LEFT



FRONT



RIGHT

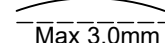
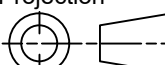


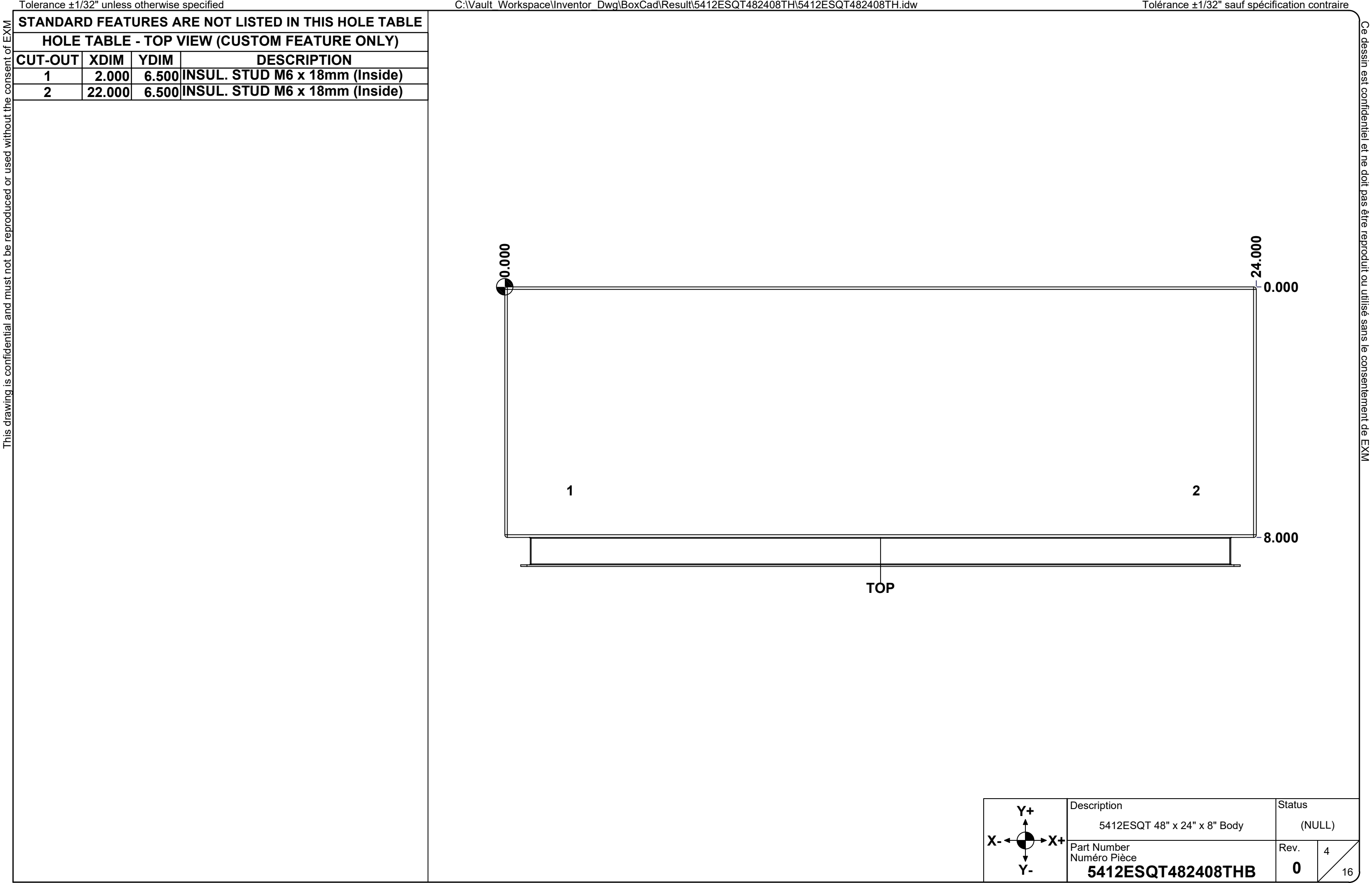
Isometric View



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No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 11-Jul-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 48" x 24" x 8" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT482408THB			



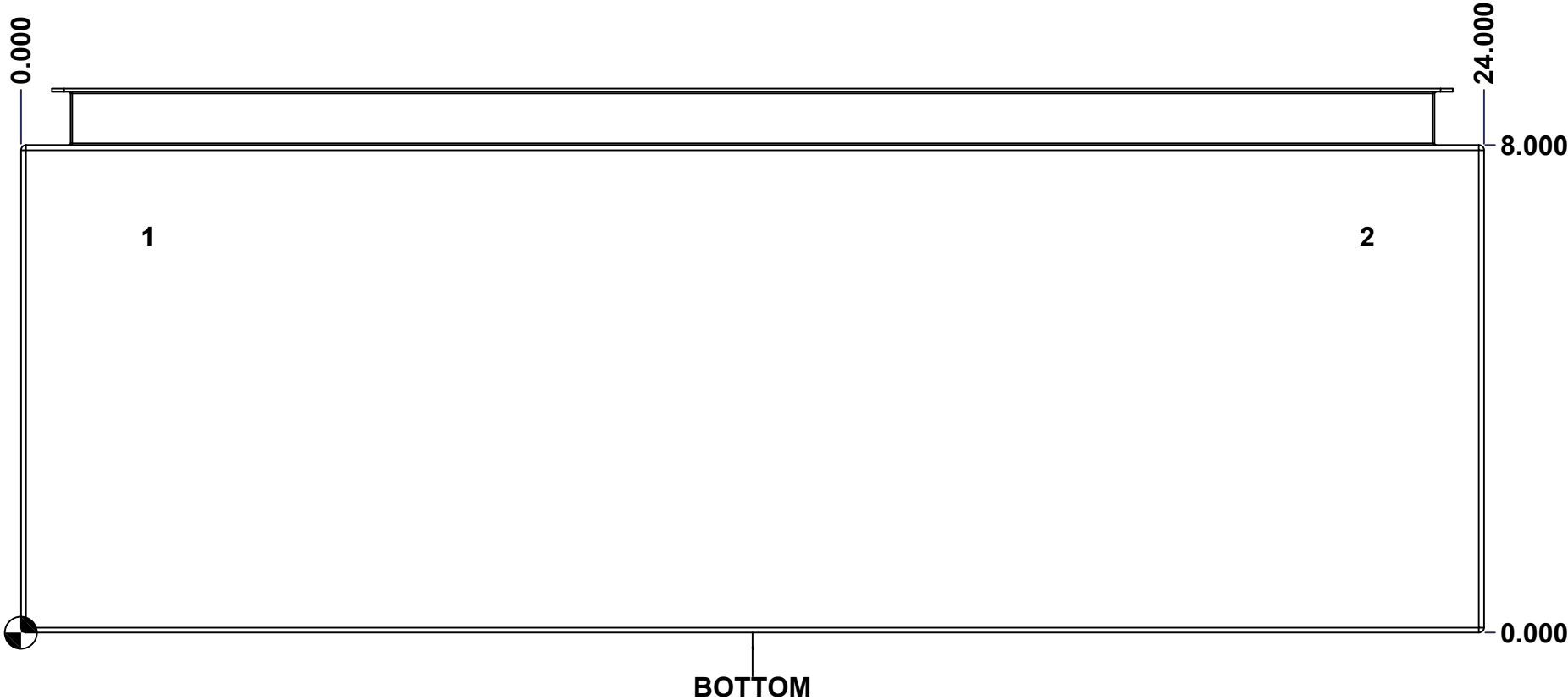
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 48" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT482408THB	0	16

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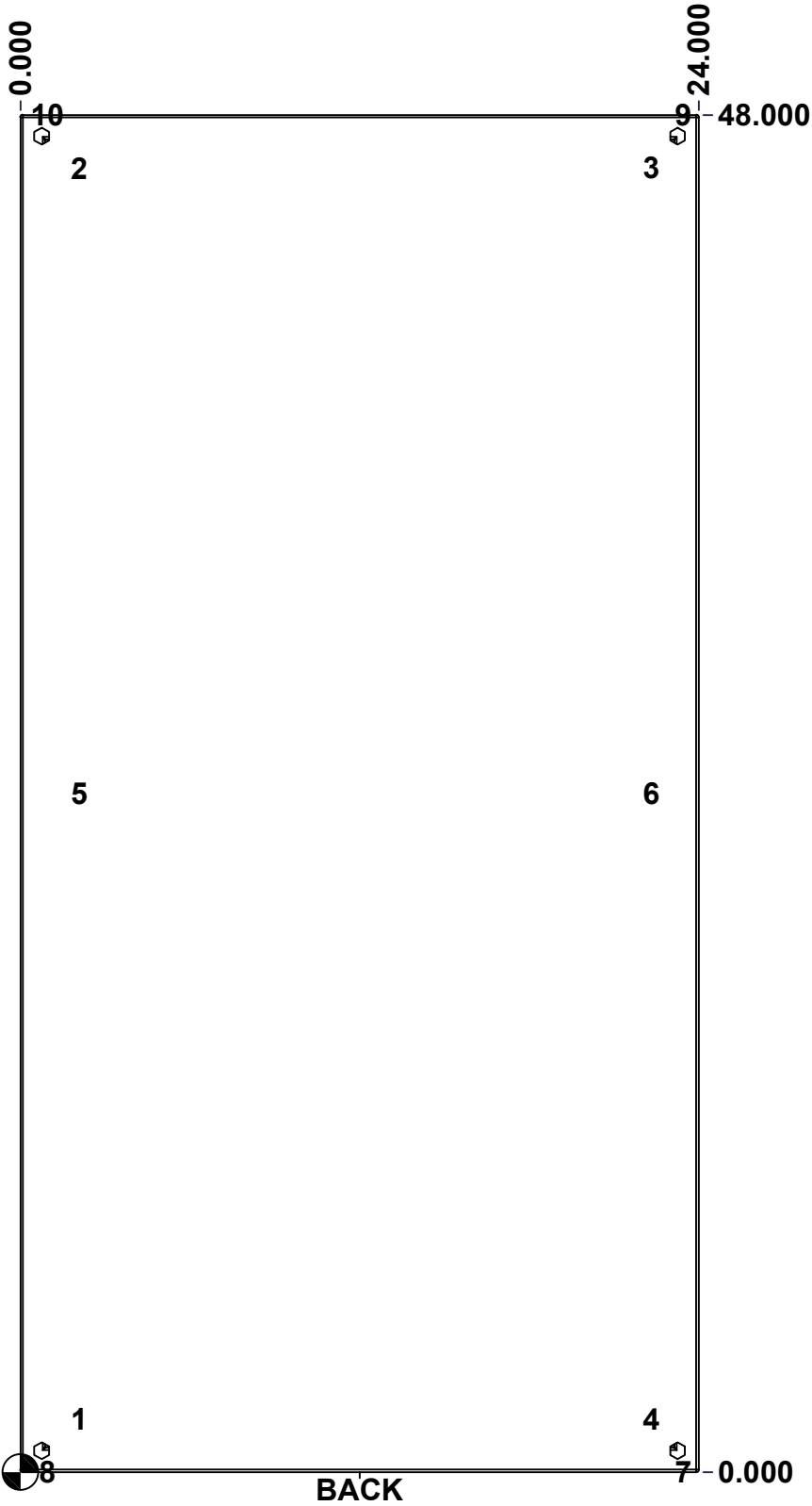
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	23.250	48.000	FOOT 885 ESMF3_CLOSE
10	0.750	48.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 48" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT482408THB	0	16

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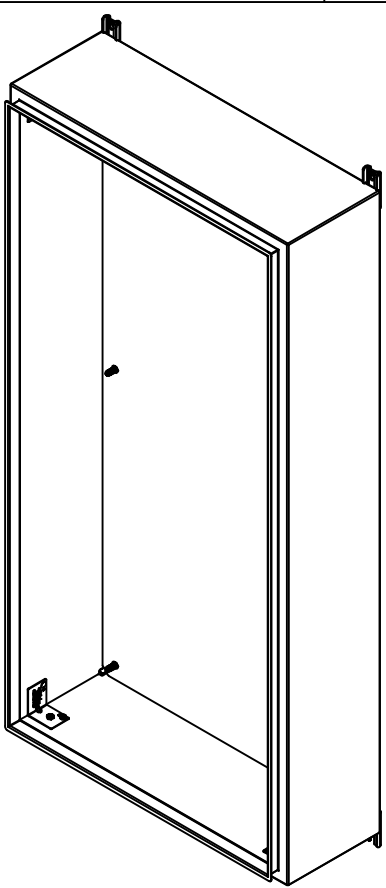
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT482408THI-RS	0	5412ESQT 48" x 24" Right Insulation
1	5412ESQT482408THI-LS	0	5412ESQT 48" x 24" Left Insulation
1	5412ESQT482408THI-BT	0	5412ESQT 48" x 24" Top and Bottom Insulation
1	5412ESQT482408THI-TP	0	5412ESQT 48" x 24" Top and Bottom Insulation
1	5412ESQT482408THI-B	0	5412ESQT 48" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT482408THB-P	0	5412ESQT 48" x 24" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			

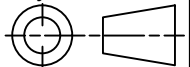


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
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Drawn By Dessiné Par	BoxCad: BoxCad	Date	11-Jul-23
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Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)
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Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESQT 48" x 24" x 8" Body	

Part Number Numéro Pièce	Rev.	7
5412ESQT482408THB	0	16

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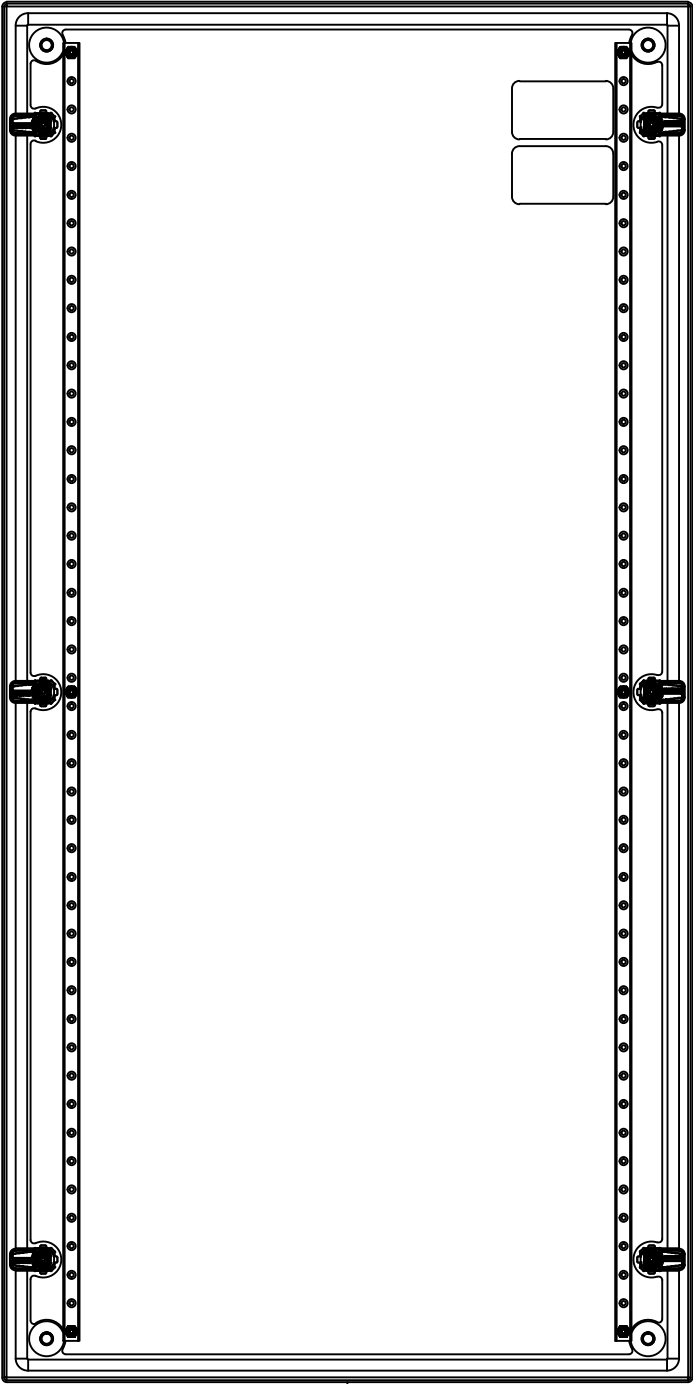
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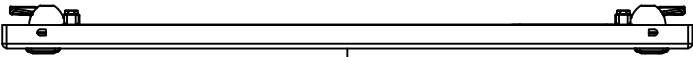
Tolérance ±1/32" sauf spécification contraire



TOP



BACK



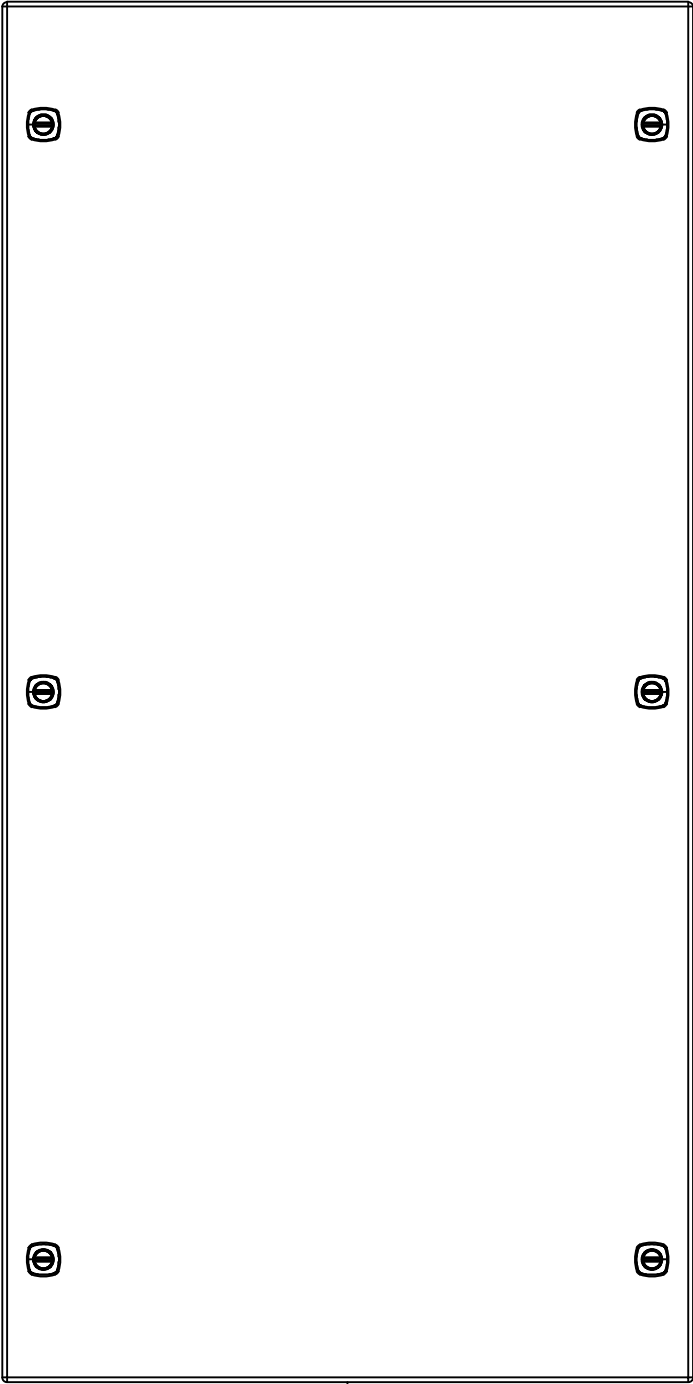
BOTTOM

0.000
0.800



LEFT

0.000
23.918



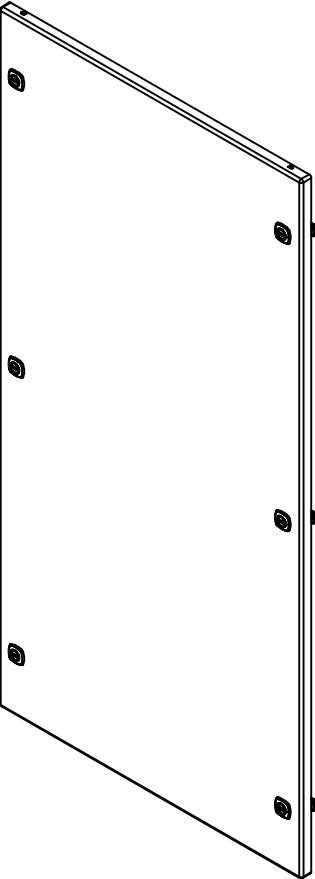
FRONT

47.803



RIGHT

0.000



Isometric View

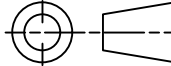


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

11-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 48" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT482408THC

Rev.

8

0

16

SEE BILL OF MATERIAL ON LAST PAGE

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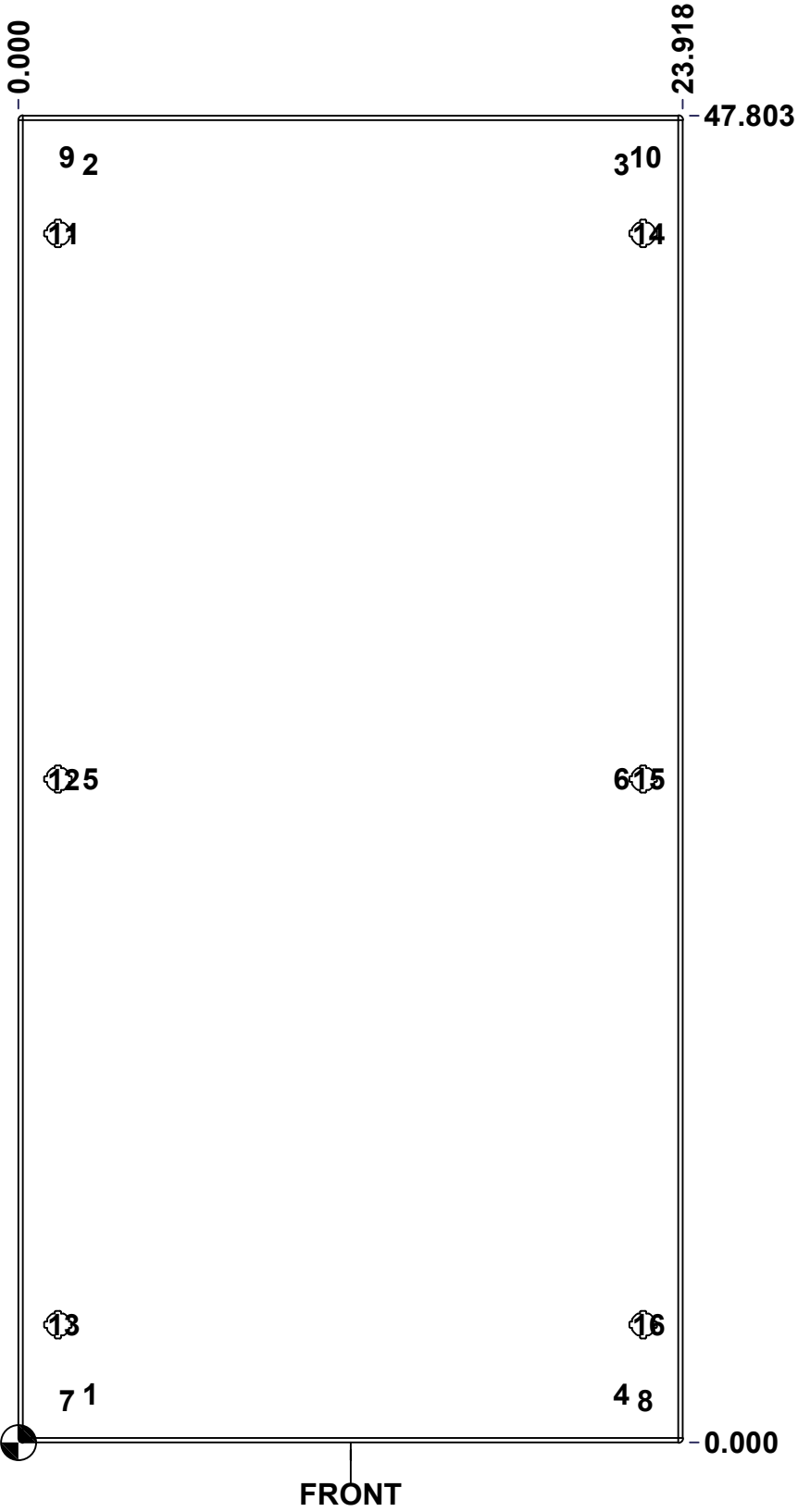
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.756	STUD M6 x 18mm (Inside)
2	2.401	46.047	STUD M6 x 18mm (Inside)
3	21.517	46.047	STUD M6 x 18mm (Inside)
4	21.517	1.756	STUD M6 x 18mm (Inside)
5	2.401	23.902	STUD M6 x 18mm (Inside)
6	21.517	23.902	STUD M6 x 18mm (Inside)
7	1.550	1.500	STUD M6 x 18mm (Inside)
8	22.368	1.500	STUD M6 x 18mm (Inside)
9	1.550	46.303	STUD M6 x 18mm (Inside)
10	22.368	46.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	1.424	43.553	880 SCQ4-SL
12	1.424	23.902	880 SCQ4-SL
13	1.424	4.250	880 SCQ4-SL
14	22.494	43.553	880 SCQ4-SL
15	22.494	23.902	880 SCQ4-SL
16	22.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESQT 48" x 24" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce	0	16
5412ESQT482408THC			

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Tolerance ±1/32" unless otherwise specified

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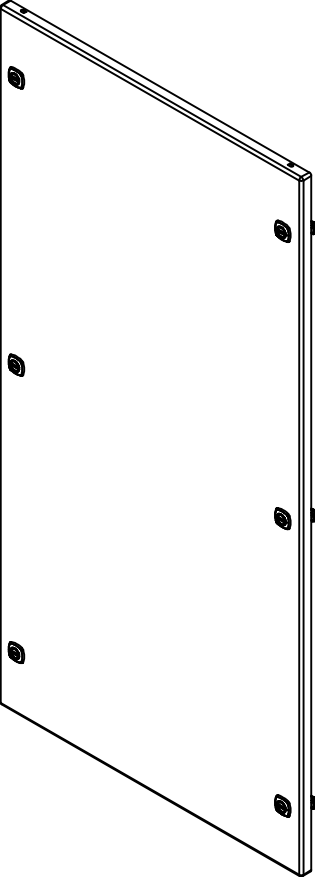
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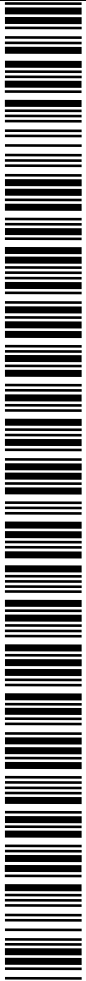
Revisions

Date

By/Par



Isometric View





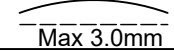
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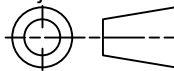
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

11-Jul-23

Material

Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

5412ESQT 48" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESQT482408THC

Rev.

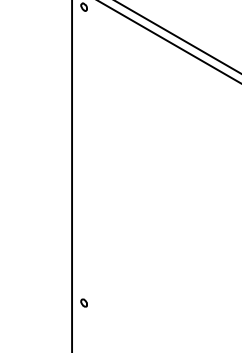
10

0

16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
1	5412ESQT482408THI-C	0	5412ESQT 48" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT482408THG	0	5412ESQT 48" x 24" Cover Gasket Part
1	5412ESQT482408THC-P	0	5412ESQT 48" x 24" Cover Part
6	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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Isometric View

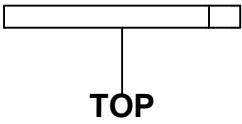


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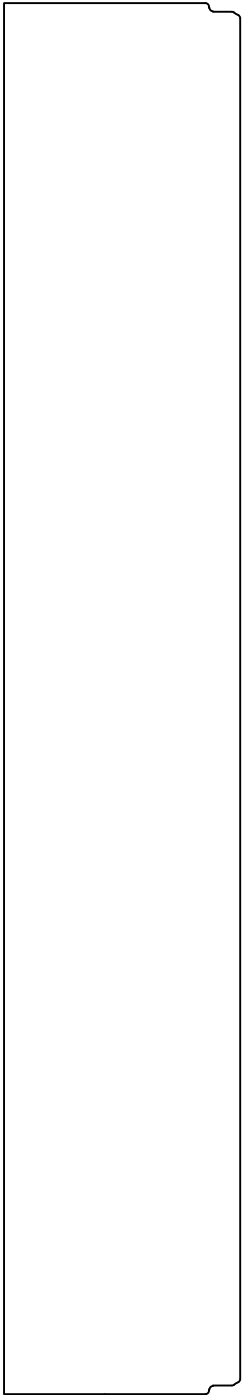
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TOP

0.000 7.864 46.364



0.000

FRONT

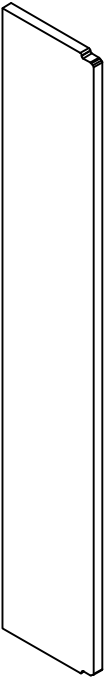
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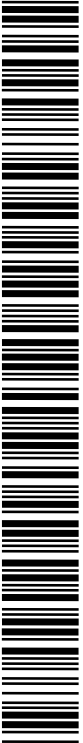
RIGHT

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No.	Revisions	Date	By/Par



Isometric View

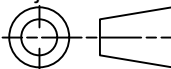


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Flatness
Aplatissement

Max 3.0mm

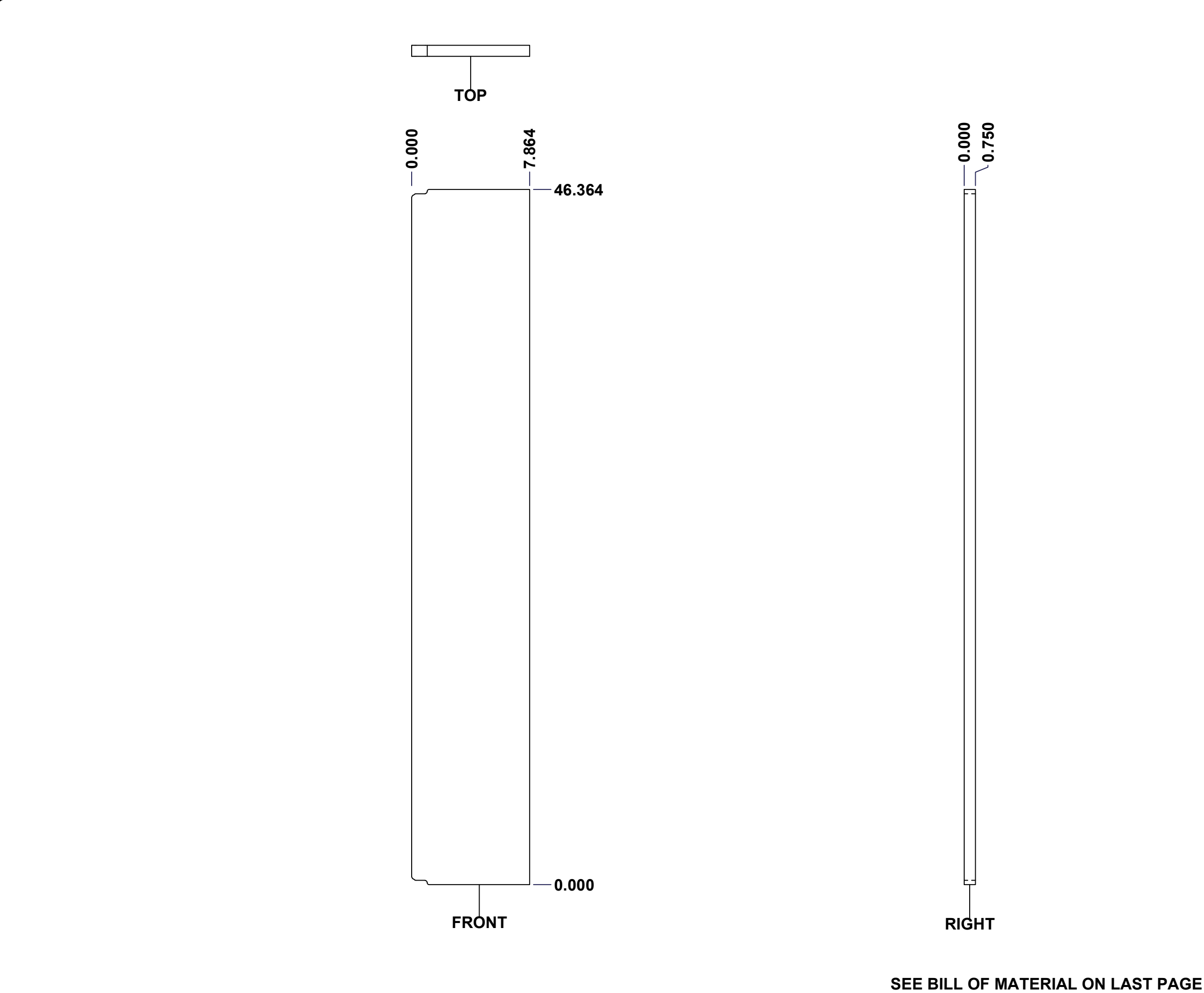
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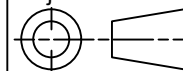


Customer Client		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	
Date		23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	
Finish Fini		N/A	
Description		Detail Rev.	
5412ESQT 48" x 24" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESQT482408THI-LS		0	16

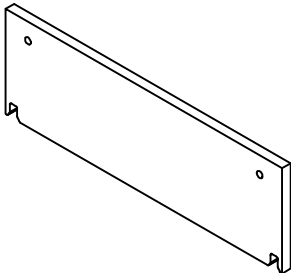
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 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 48" x 24" Right Insulation			
Part Number Numéro Pièce			Rev.
5412ESQT482408THI-RS			13
			16

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Isometric View

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Isometric View

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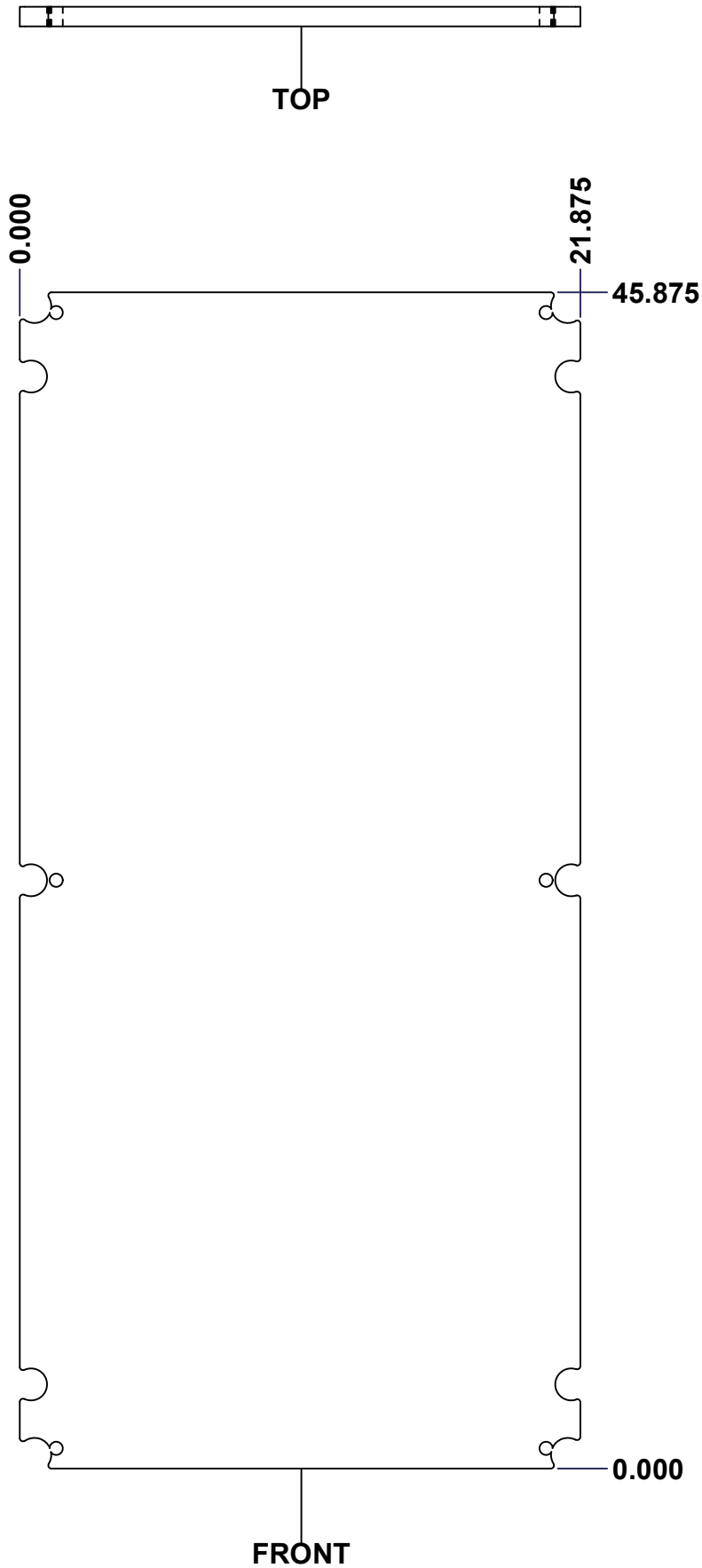
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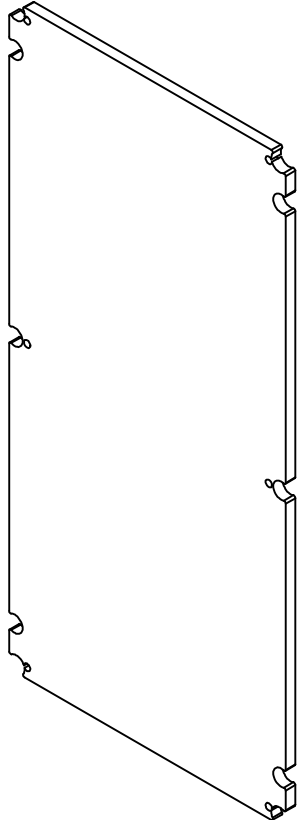
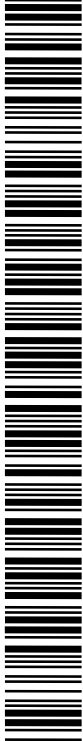
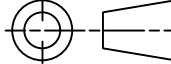
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT482408TH\5412ESQT482408TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 48" x 24" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT482408THI-C		0	16

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46.000

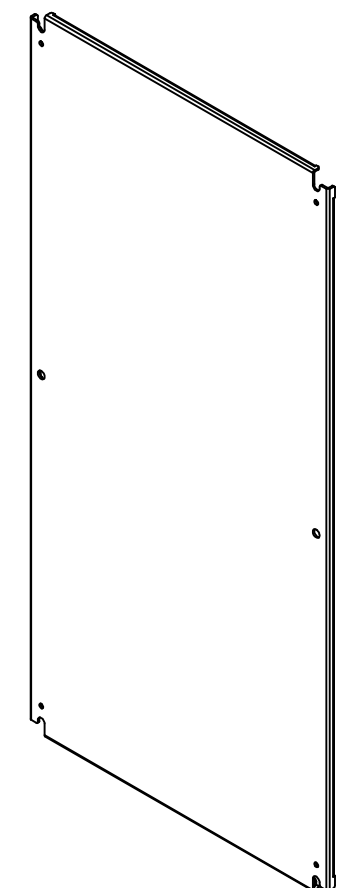
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0.418

0.000

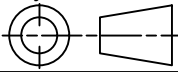
RIGHT

No.	Revisions	Date	By/Par



Isometric View



		Flatness Aplatissement  Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur	See Part List	Finish Fini	See Part List
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP4824G		Rev. 0	1 2

1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

