

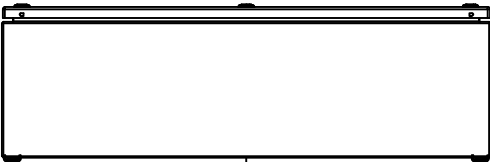
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Tolerance $\pm 1/32$ " unless otherwise specified

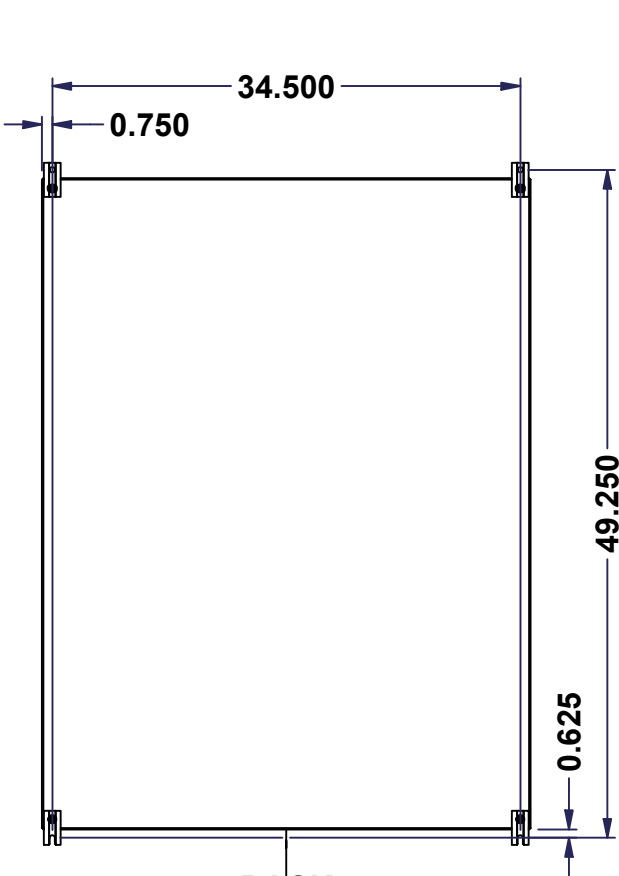
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Tolérance $\pm 1/32$ " sauf spécification contraire

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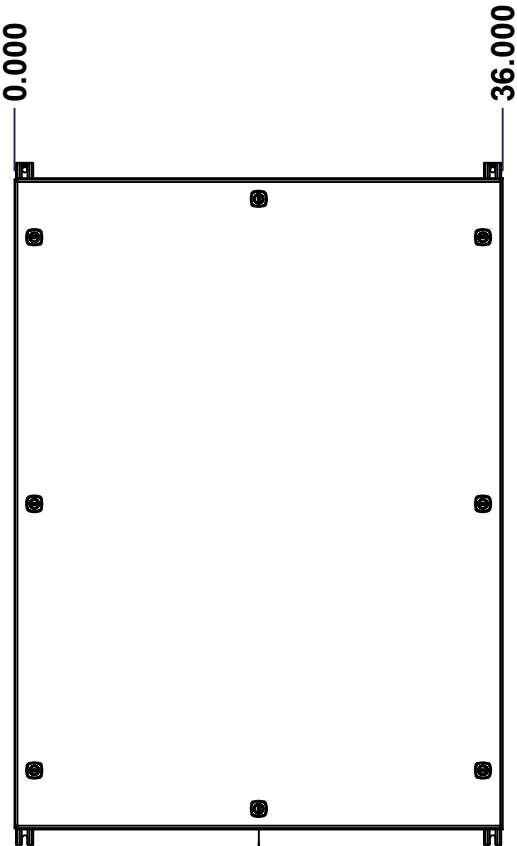
TOP



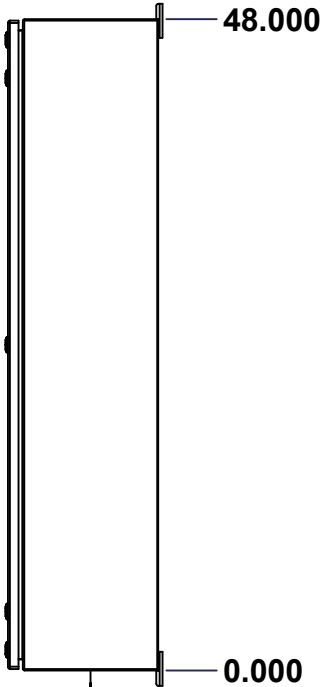
BACK



LEFT



FRONT

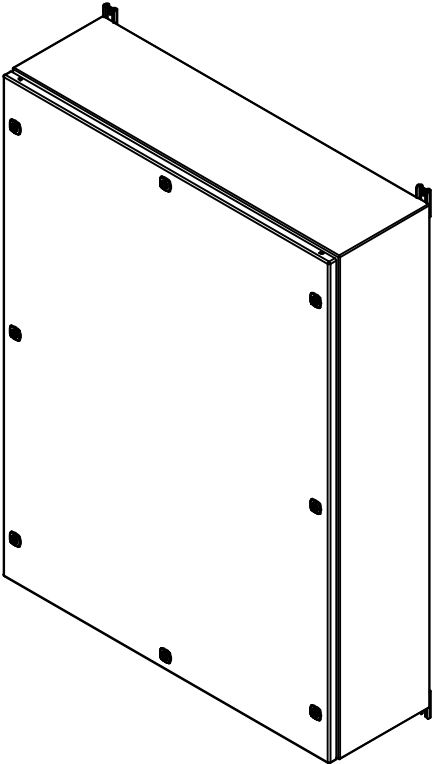


RIGHT

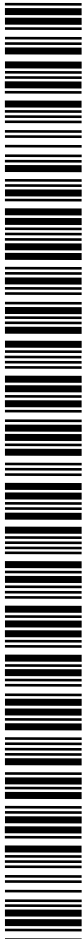


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

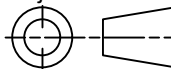


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 10-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESQT 48" x 36" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
5412ESQT483610TH		0	16

SEE BILL OF MATERIAL ON LAST PAGE

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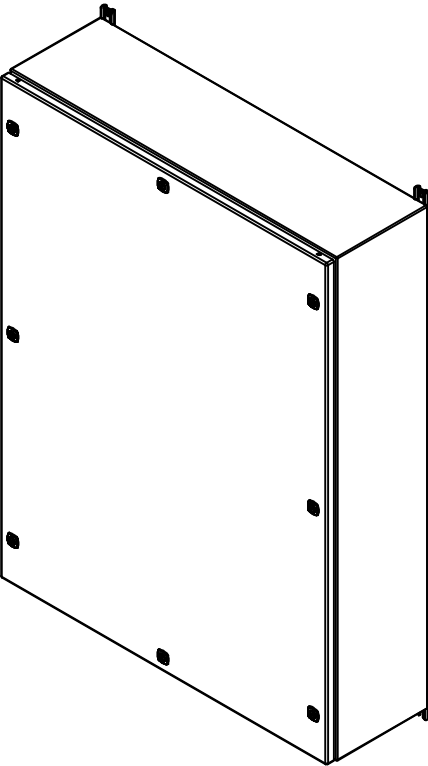
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

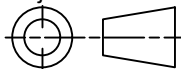


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 10-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description		Detail Rev.	
5412ESQT 48" x 36" x 10" Assembly			

Part Number Numéro Pièce		Rev.	2
5412ESQT483610TH		0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4836G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT483610THC	0	5412ESQT 48" x 36" Cover
1	5412ESQT483610THB	0	5412ESQT 48" x 36" x 10" Body
Qty	Part Number	Rev	Description
Parts List			

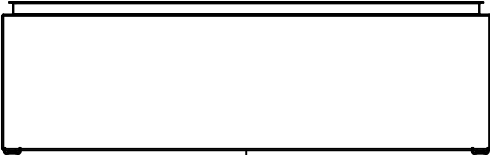
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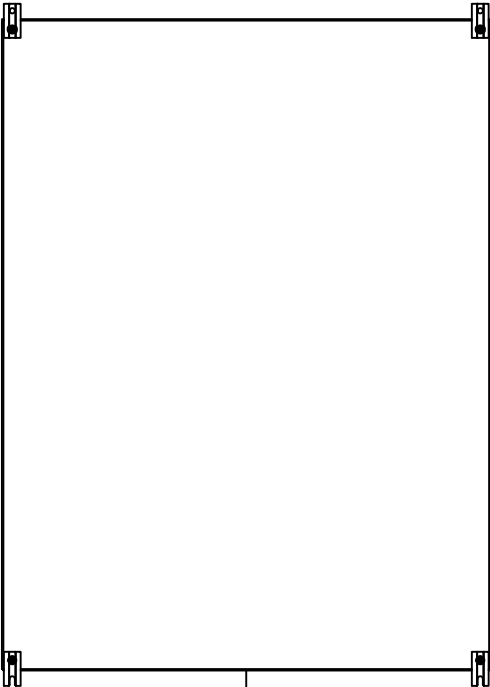
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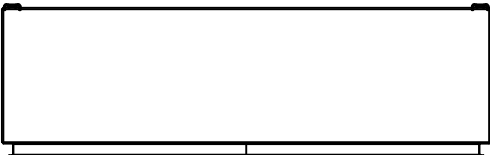
Tolérance $\pm 1/32$ " sauf spécification contraire



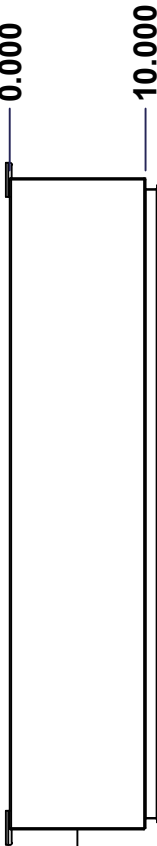
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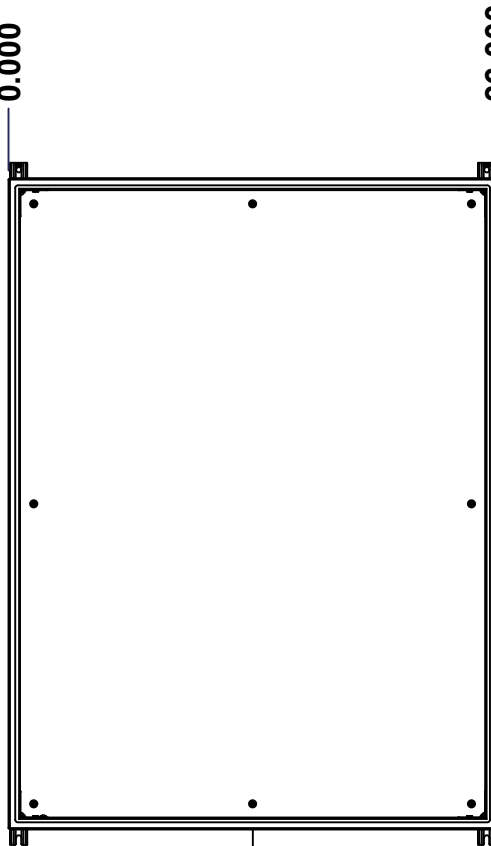
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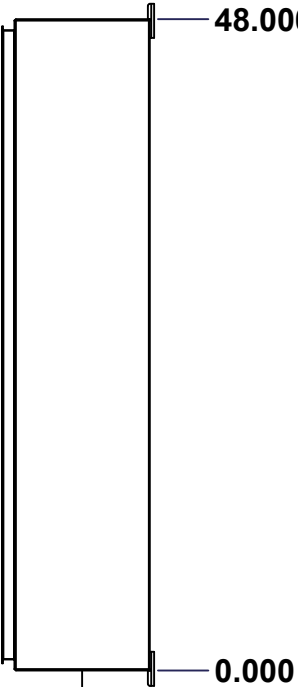
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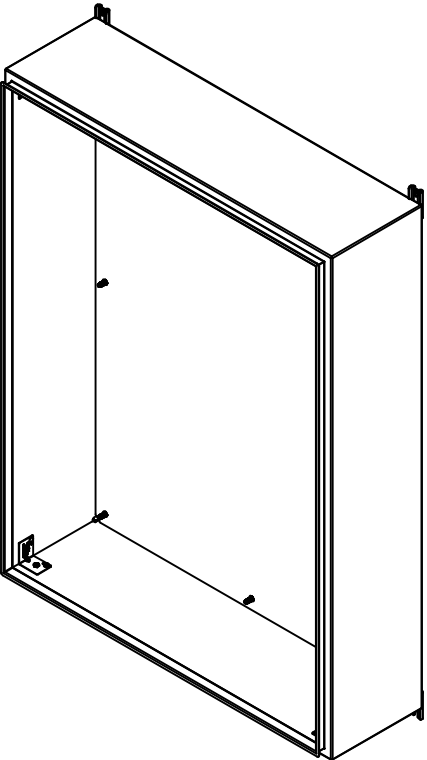
LEFT



FRONT



RIGHT

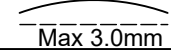
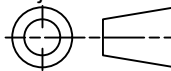


Isometric View



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No.	Revisions	Date	By/Par

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 10-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 48" x 36" x 10" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 16
SEE BILL OF MATERIAL ON LAST PAGE			
5412ESQT483610THB			

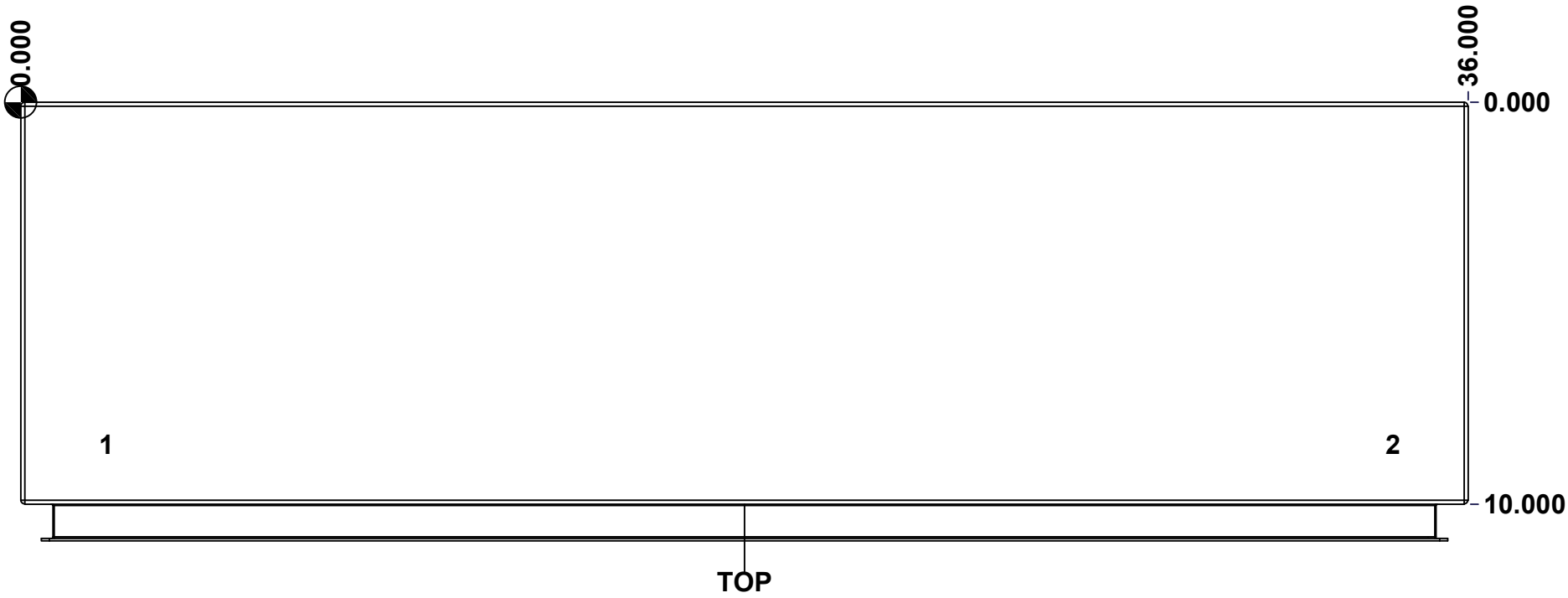
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 48" x 36" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT483610THB	0	16

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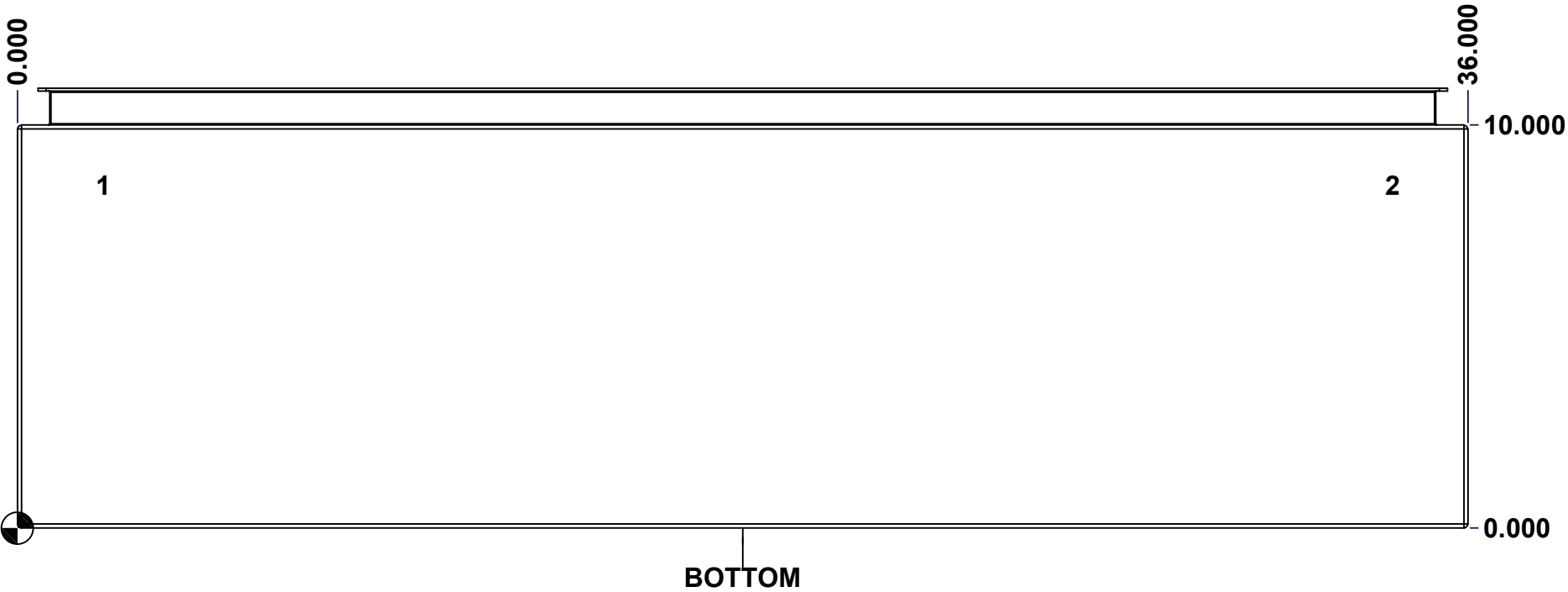
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 48" x 36" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT483610THB	0	16

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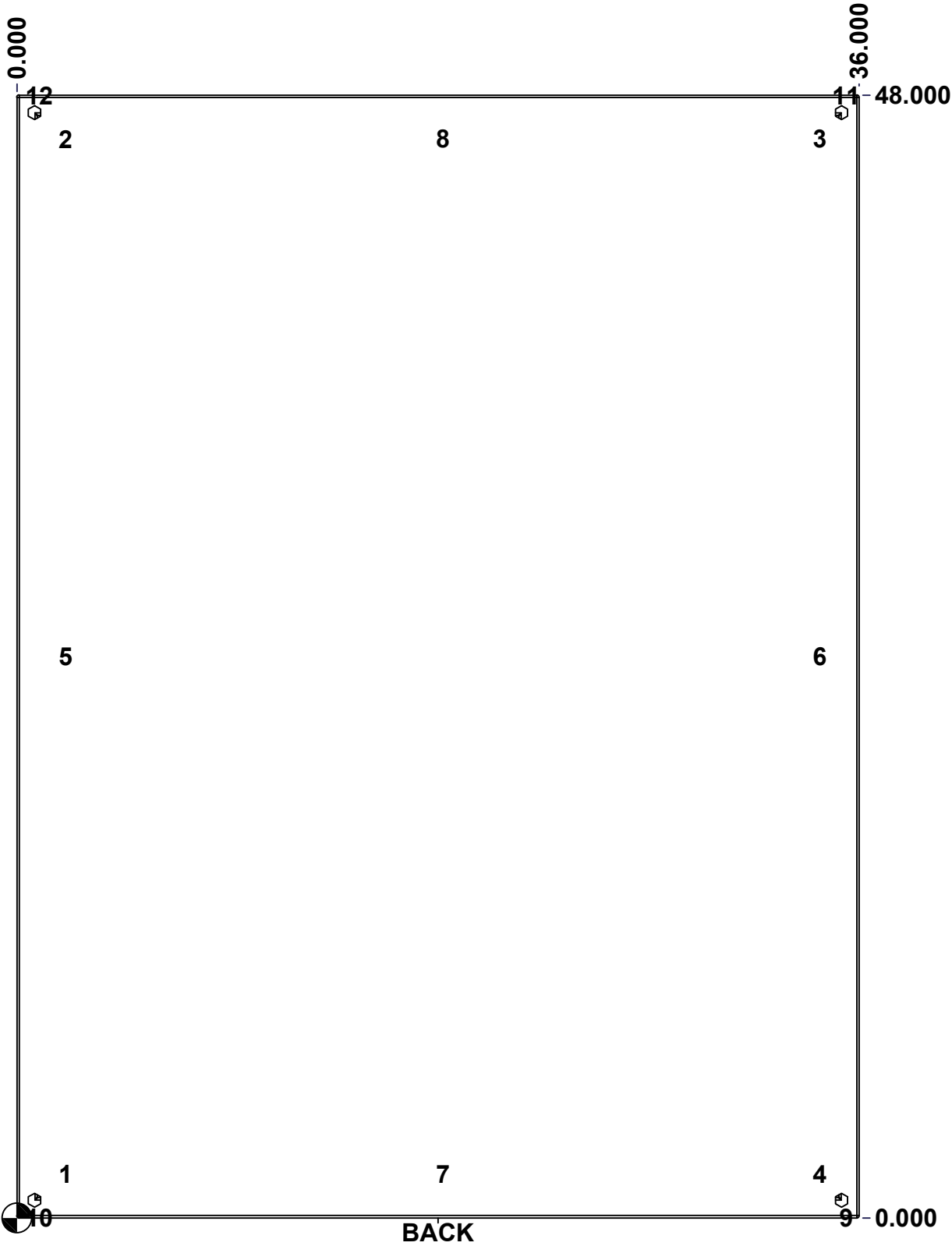
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	34.125	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	46.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF3_OPEN
10	0.750	0.000	FOOT 885 ESMF3_OPEN
11	35.250	48.000	FOOT 885 ESMF3_CLOSE
12	0.750	48.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 48" x 36" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT483610THB	0	16

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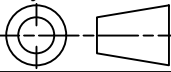
No.	Revisions	Date	By/Par



Isometric View

2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT483610THI-RS	0	5412ESQT 48" x 36" Right Insulation
1	5412ESQT483610THI-LS	0	5412ESQT 48" x 36" Left Insulation
1	5412ESQT483610THI-BT	0	5412ESQT 48" x 36" Top and Bottom Insulation
1	5412ESQT483610THI-TP	0	5412ESQT 48" x 36" Top and Bottom Insulation
1	5412ESQT483610THI-B	0	5412ESQT 48" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT483610THB-P	0	5412ESQT 48" x 36" x 10" Body Part

Qty	Part Number	Rev	Description
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad: BoxCad		Date 10-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 48" x 36" x 10" Body				Detail Rev.	
Part Number Numéro Pièce 5412ESQT483610THB				Rev. 0 7 16	

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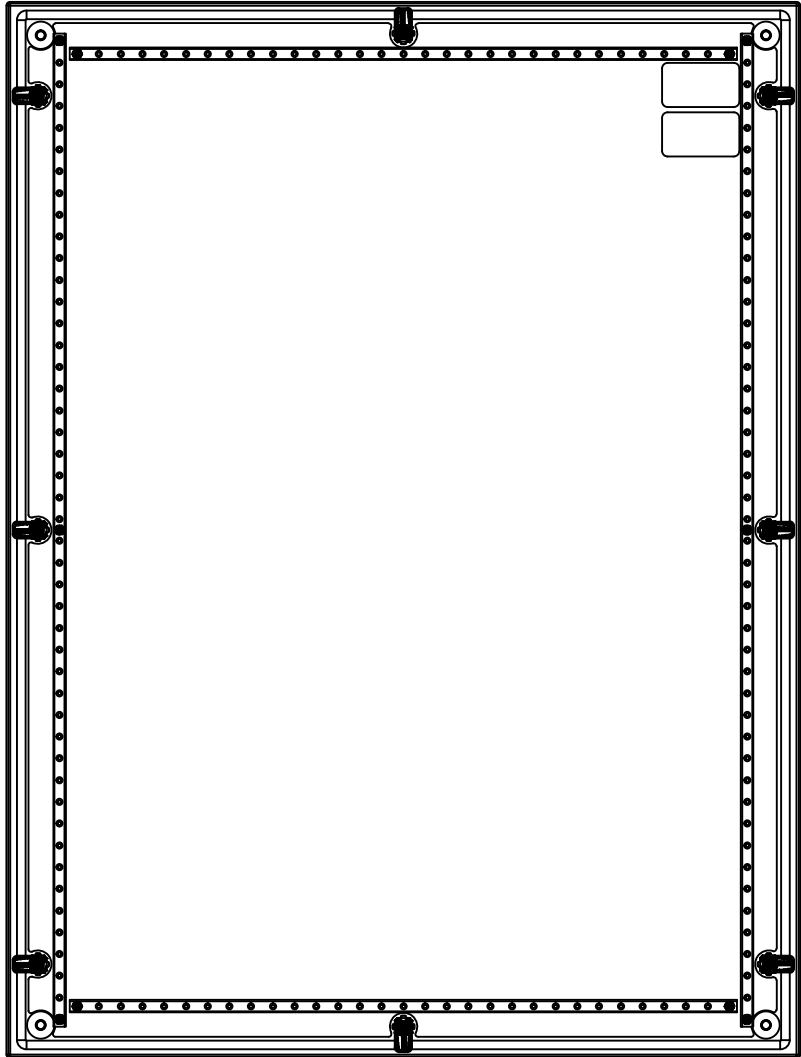
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Tolérance $\pm 1/32$ " sauf spécification contraire



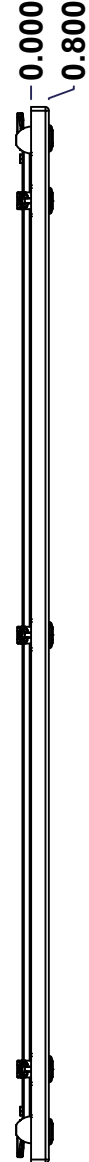
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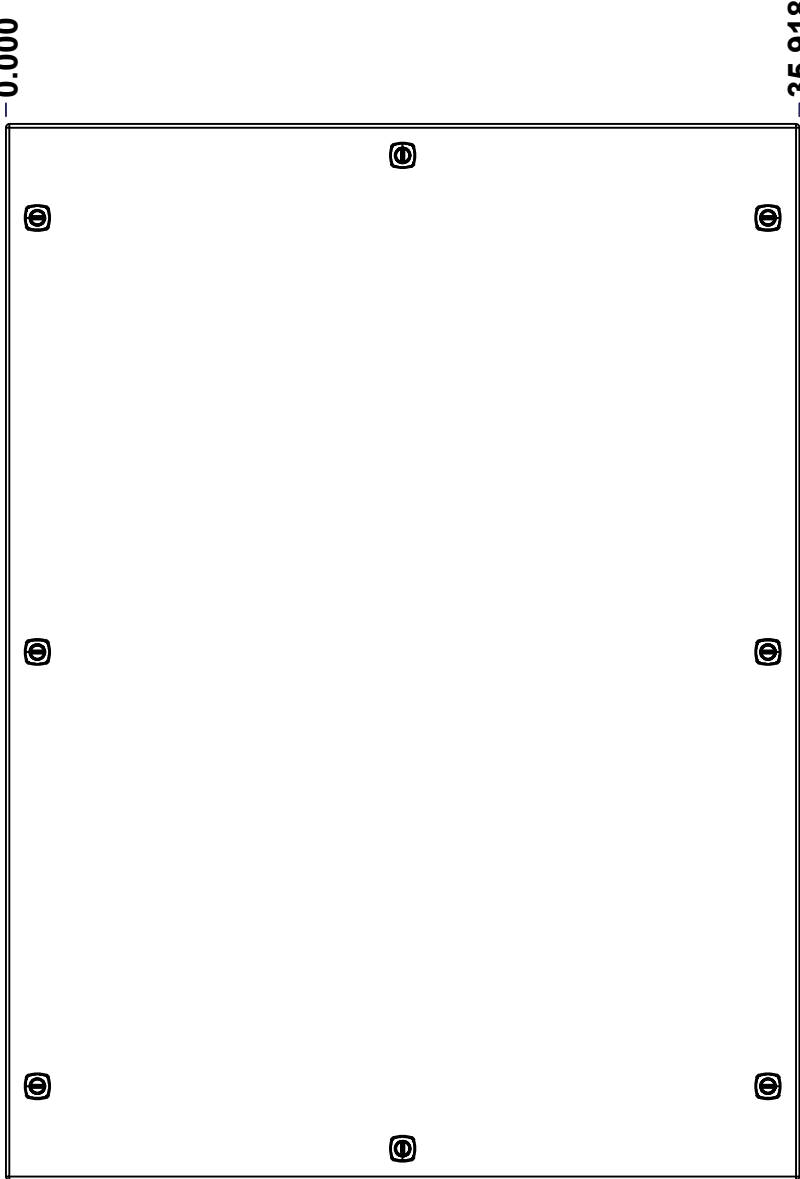
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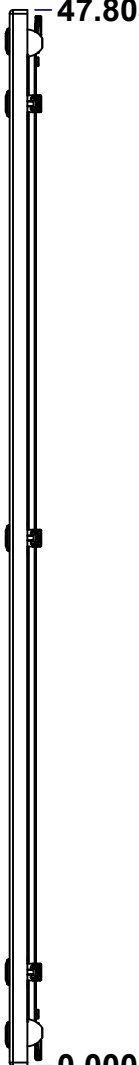
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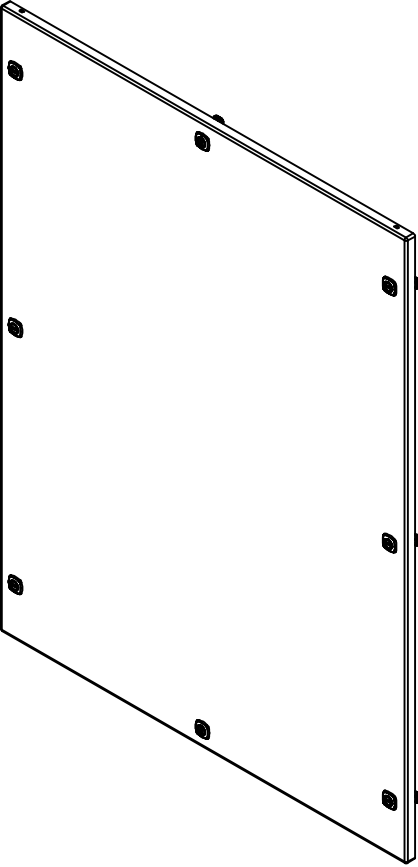
LEFT



FRONT



RIGHT

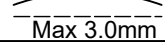
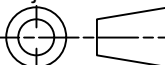


Isometric View

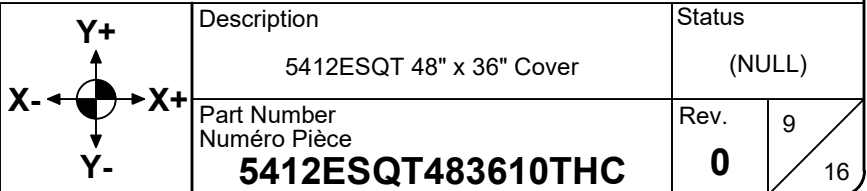


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No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		10-Jul-23	
Color Couleur		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	
SEE BILL OF MATERIAL ON LAST PAGE		8	
5412ESQT483610THC		0	
		16	

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Tolérance ±1/32" sauf spécification contraire

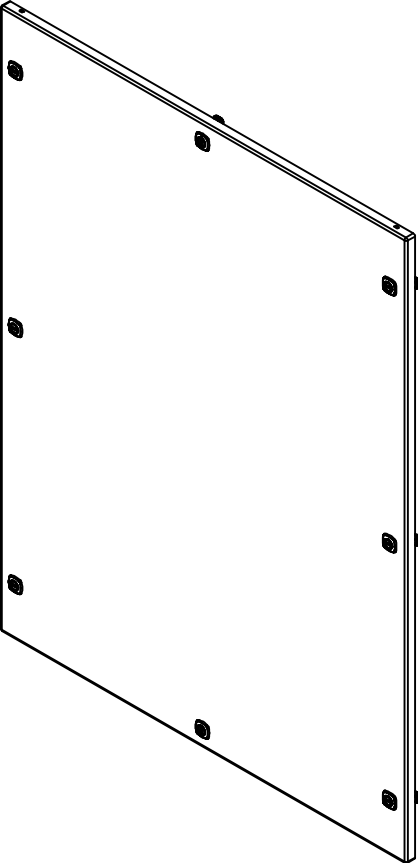
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No.

Revisions

Date

By/Par



Isometric View





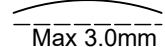
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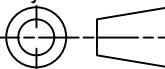
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

10-Jul-23

Material Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESQT 48" x 36" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESQT483610THC

Rev.

10

0

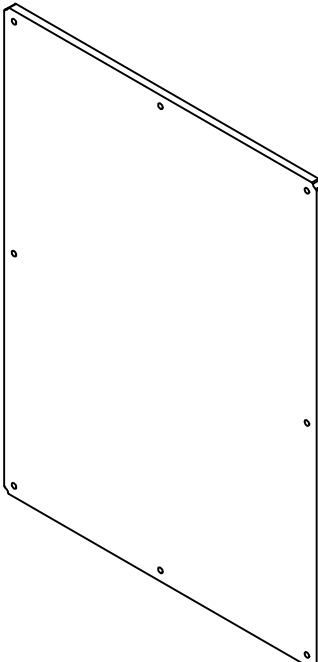
16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-36-3	0.1.1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
1	5412ESQT483610THI-C	0	5412ESQT 48" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT483610THG	0	5412ESQT 48" x 36" Cover Gasket Part
1	5412ESQT483610THC-P	0	5412ESQT 48" x 36" Cover Part
8	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

Technical drawing of a rectangular plate. The drawing includes a top view (labeled 'TOP') and a front view (labeled 'FRONT'). The top view shows a rectangle with dimensions 46.364 (width) and 34.364 (height). The front view shows a rectangle with dimensions 46.364 (width) and 0.000 (height). The drawing is oriented with the top view at the top and the front view at the bottom. The labels 'TOP' and 'FRONT' are positioned below their respective views. The dimensions are labeled as 46.364, 34.364, and 0.000.

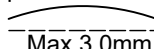
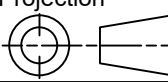
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



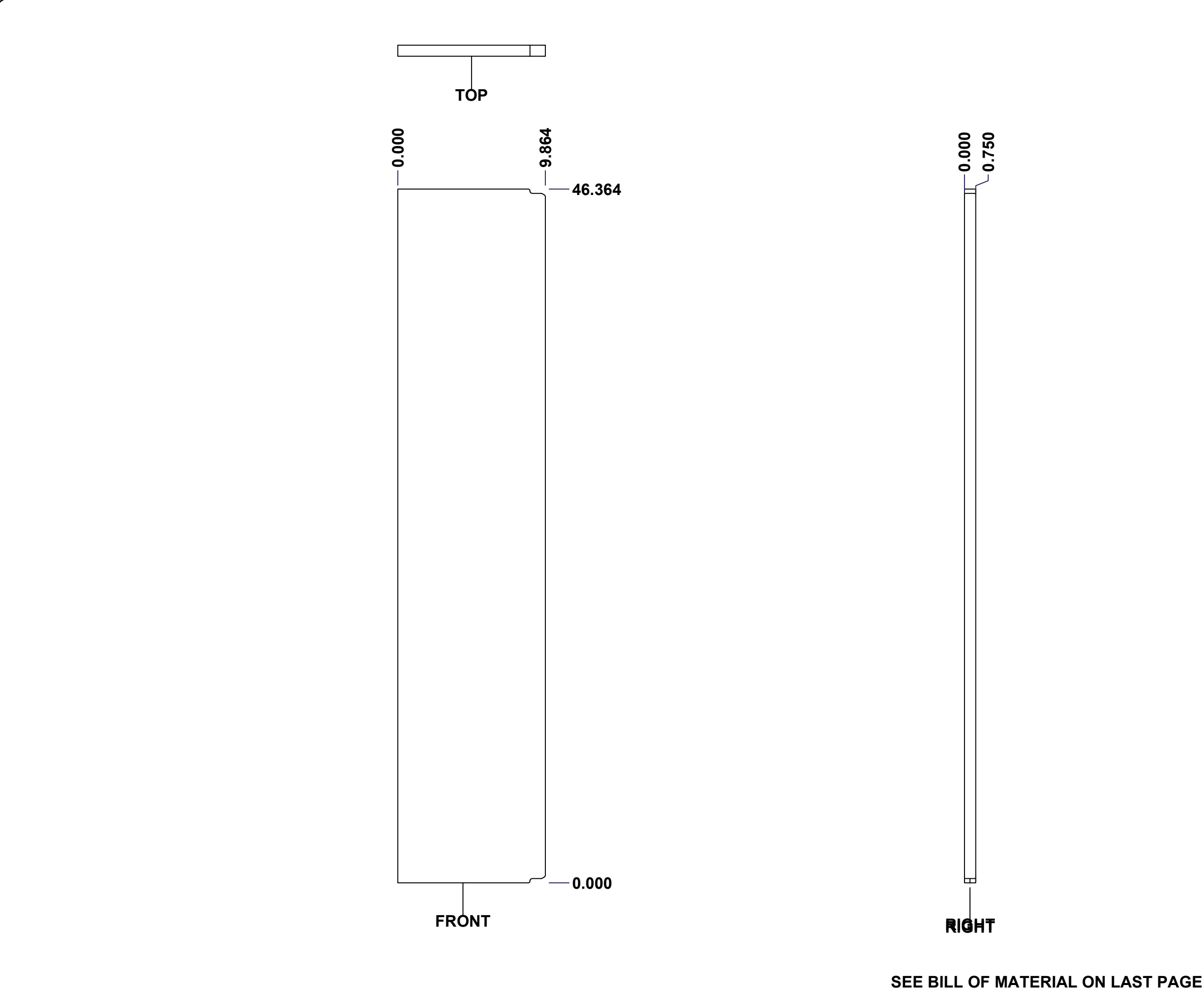
Isometric View



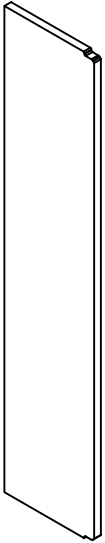
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière			
Polyisocyanurate			
Color Couleur		Finish Fini	
Aluminum		N/A	
Description		Detail Rev.	
5412ESQT 48" x 36" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESQT483610THI-B		0	16

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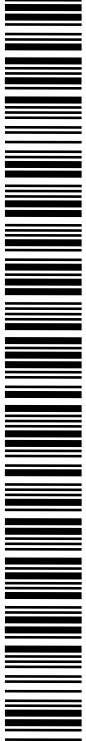
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No.	Revisions	Date	By/Par



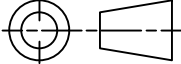
Isometric View





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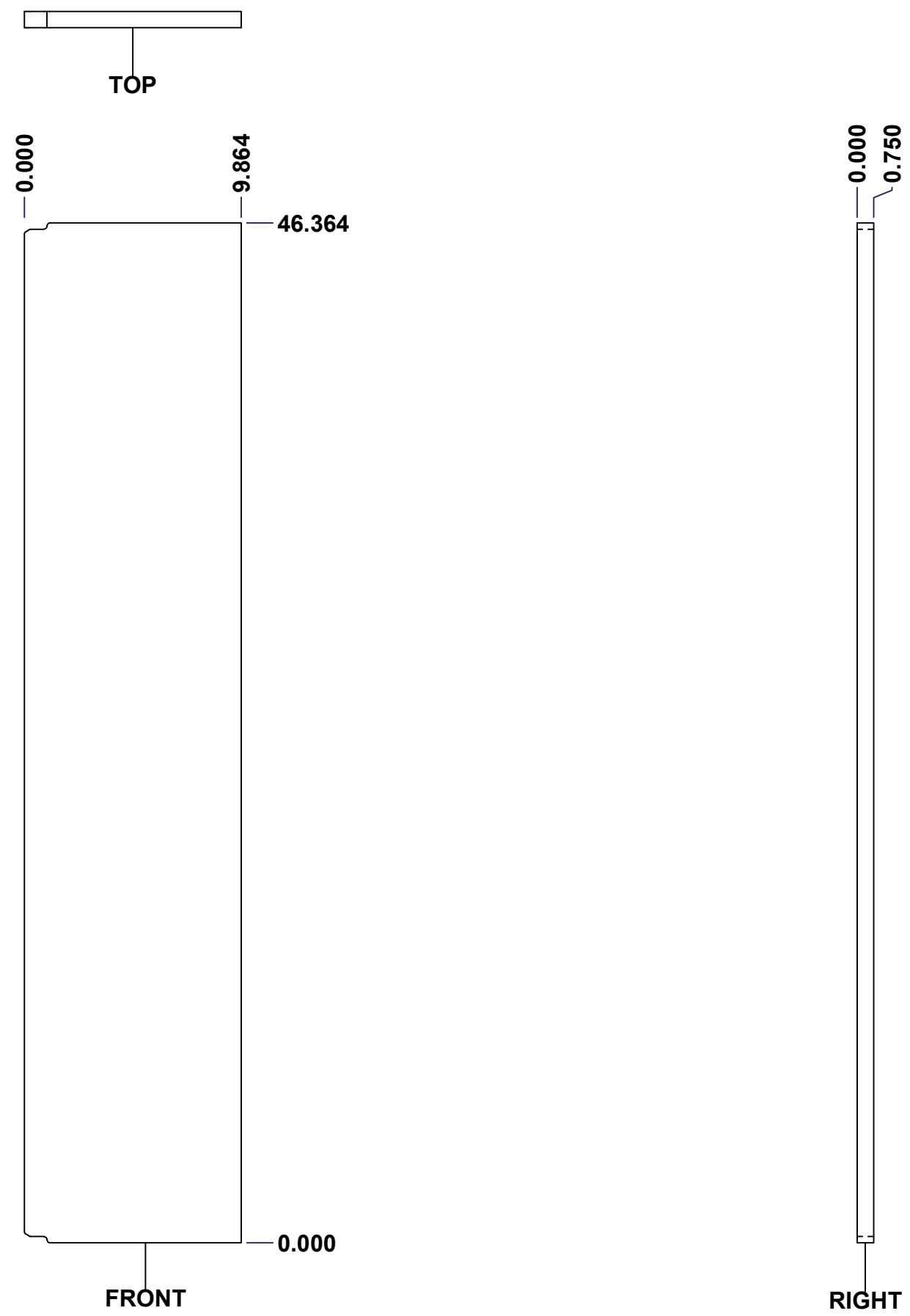
Flatness
Aplatissement
Max 3.0mm

Projection


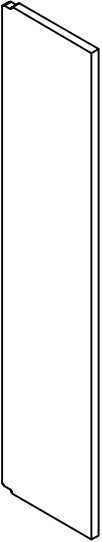
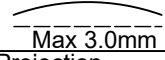
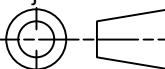
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESQT 48" x 36" Left Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESQT483610THI-LS			Rev. 0
			12 / 16

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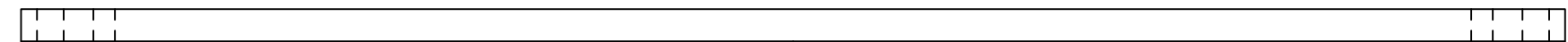
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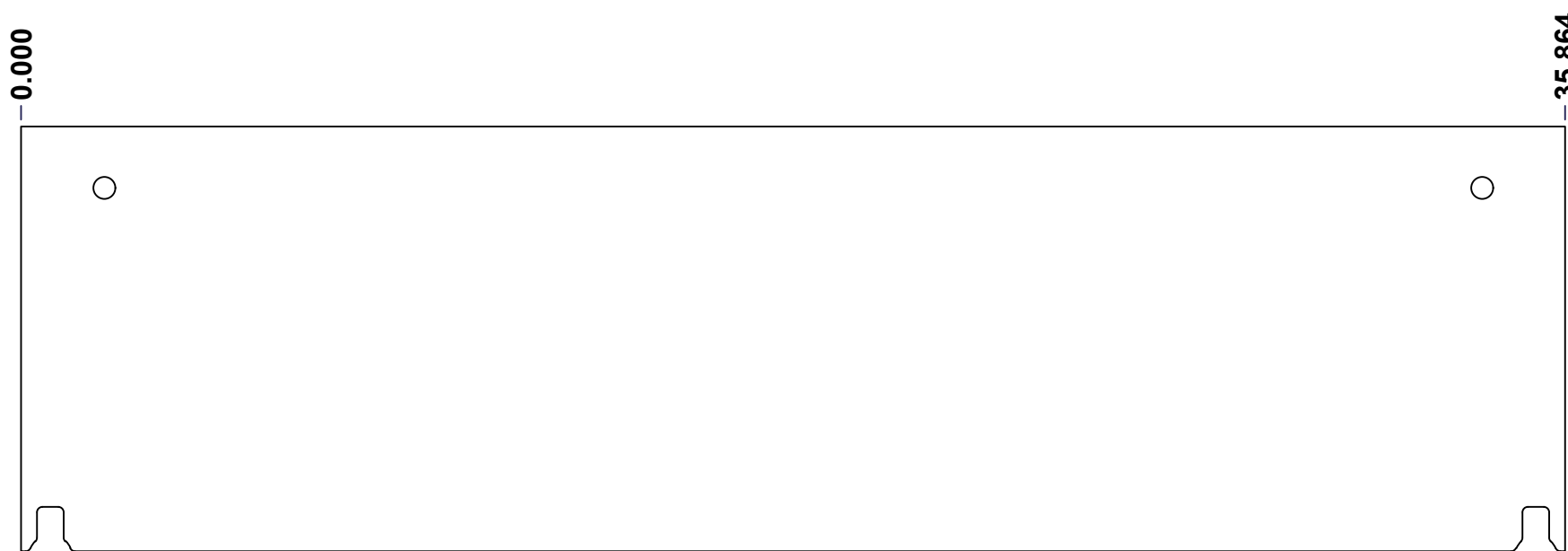
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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		BoxCad: Patrick Deschenes Polyisocyanurate	
Color Couleur		Aluminum Finis N/A	
Description		Detail Rev.	
5412ESQT 48" x 36" Right Insulation		Rev. 13	
Part Number Numéro Pièce		Rev. 0	
5412ESQT483610THI-RS		16	

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TOP



0.000
0.750

RIGHT

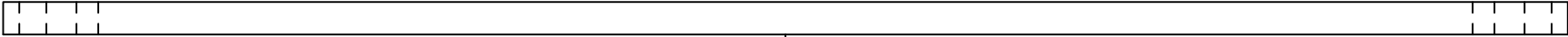
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT483610TH\5412ESQT483610TH.idw

Tolérance ±1/32" sauf spécification contraire

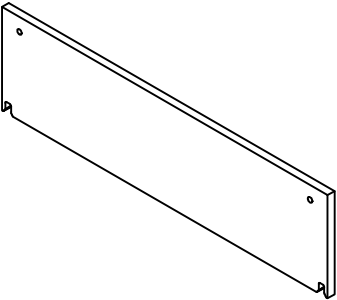


TOP

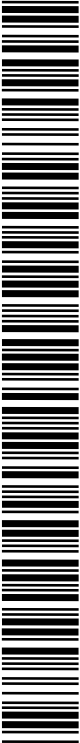


0.000
0.750

RIGHT



Isometric View



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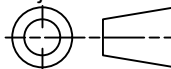


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description

5412ESQT 48" x 36" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT483610THI-BT

Rev.

15
16

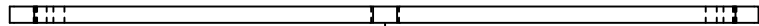
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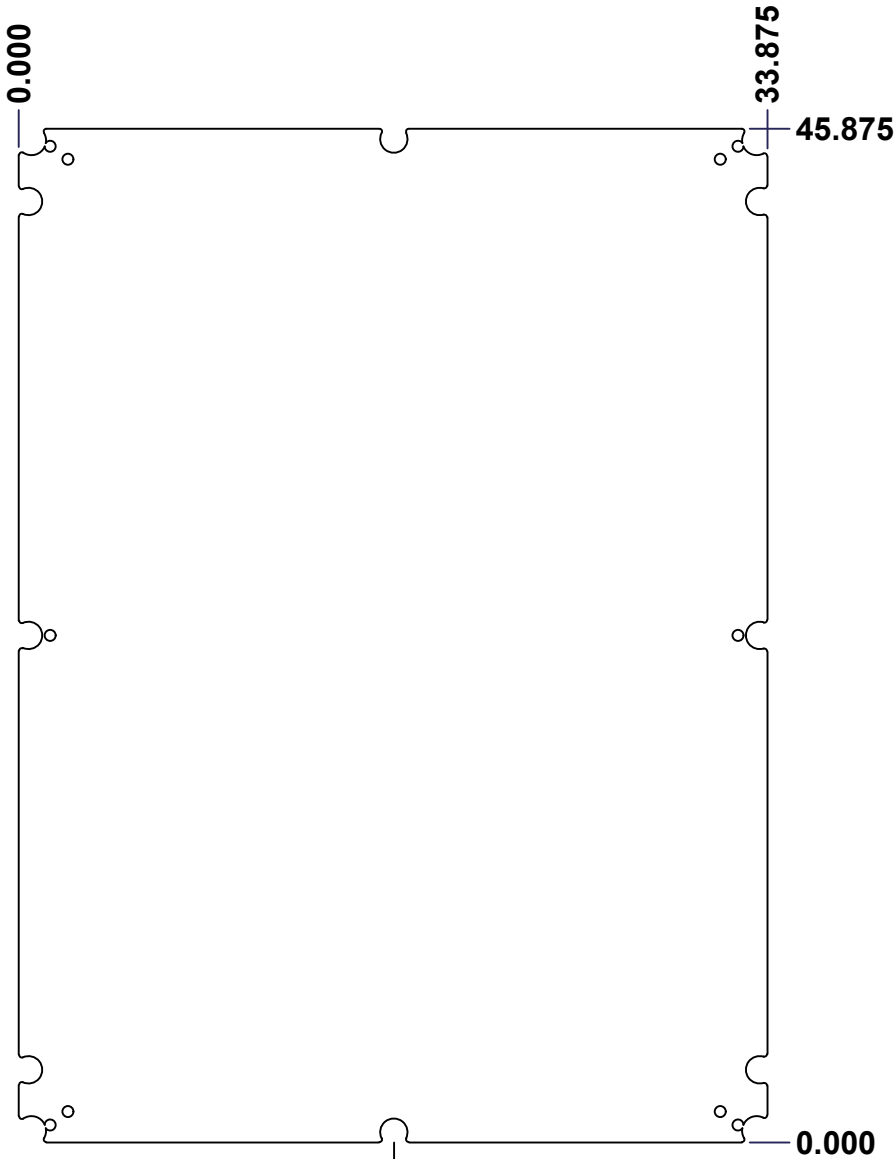
Tolerance $\pm 1/32$ " unless otherwise specified

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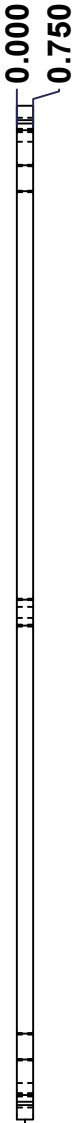
Tolérance $\pm 1/32$ " sauf spécification contraire



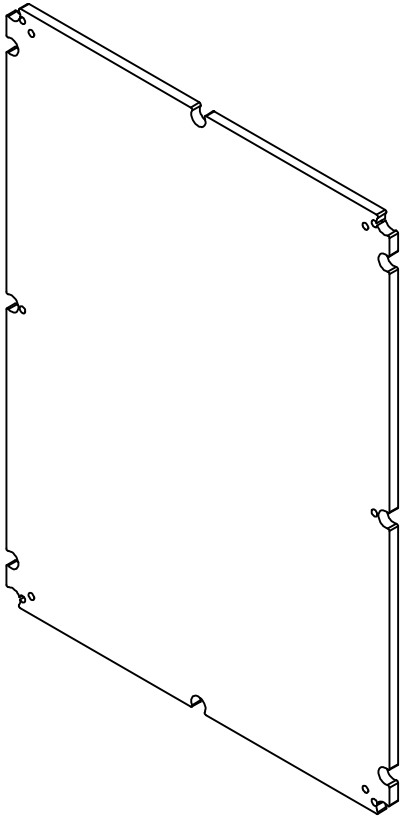
TOP



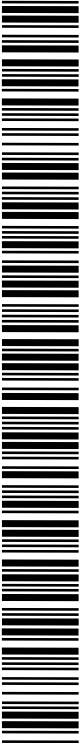
FRONT



RIGHT



Isometric View



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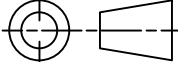


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 48" x 36" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT483610THI-C

Rev.

16

0

16

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TOP

— 46.000

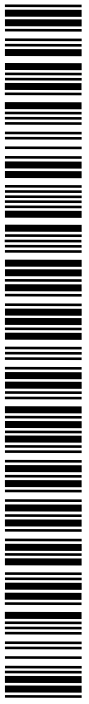
— 45.582

-0.418

— 0.000

RIGHT

Isometric View



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Date

Date 23-Jan-07

See Part List

See Part List

See Part List

Detail Rev.

881 SP - Inner Panel

Rev.

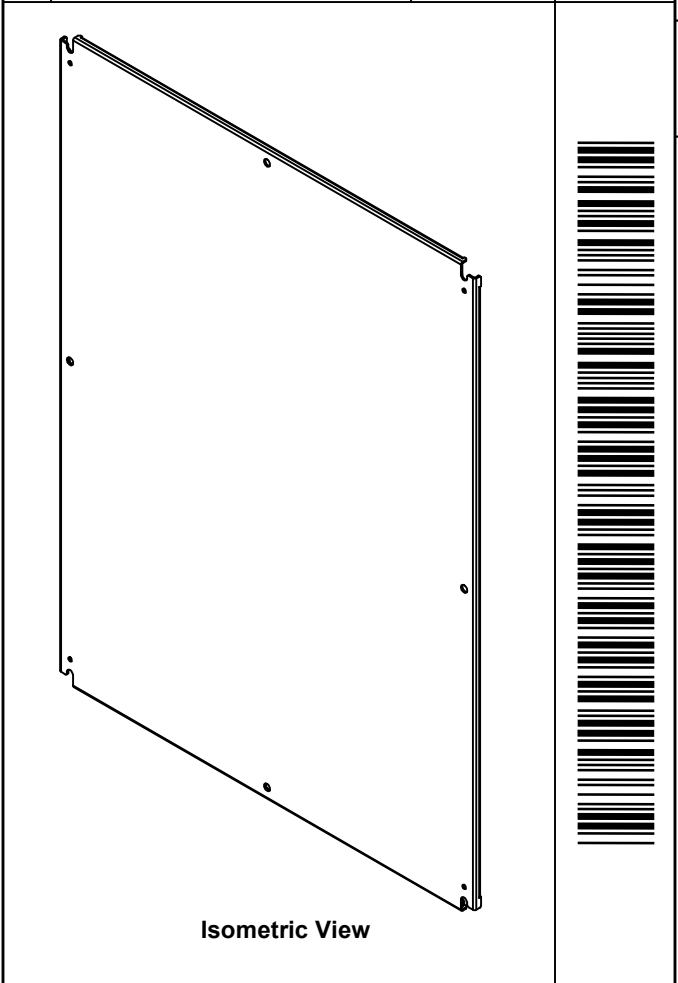
881 SP4836G

1

✓

Parts List

No.	Revisions	Date	By/Par



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