

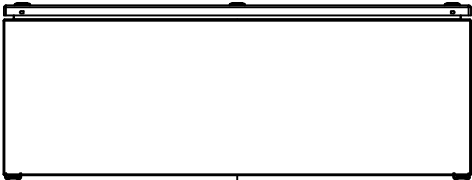
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Tolerance $\pm 1/32$ " unless otherwise specified

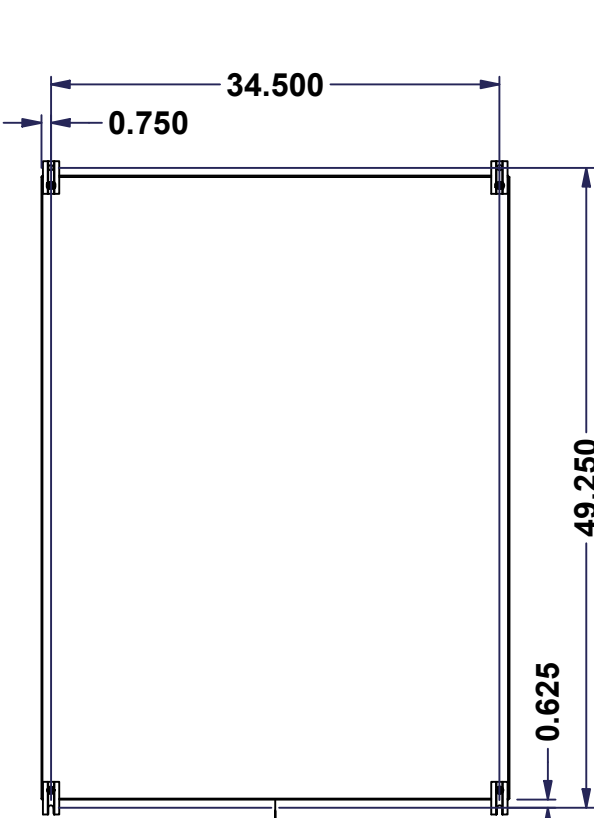
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Tolérance $\pm 1/32$ " sauf spécification contraire

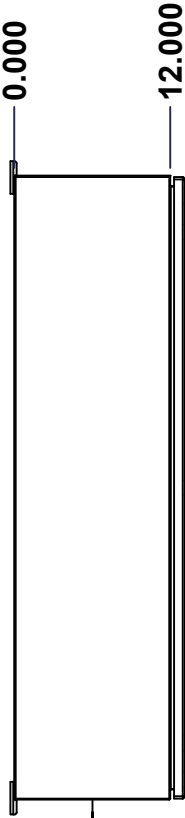
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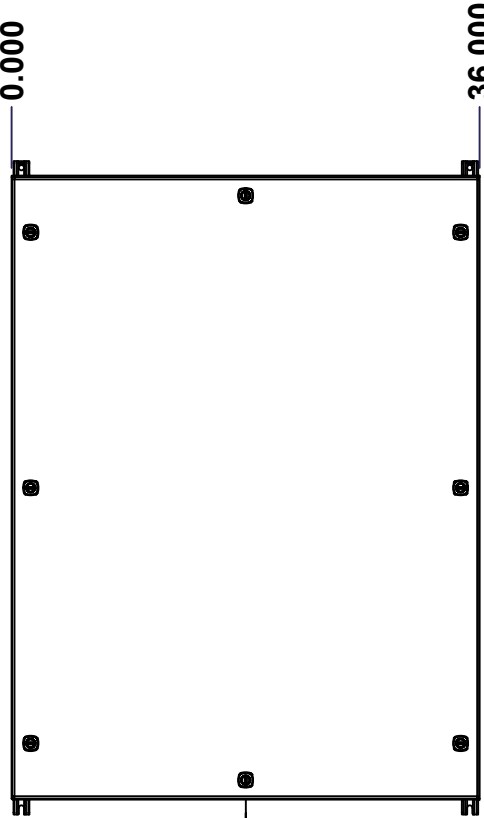
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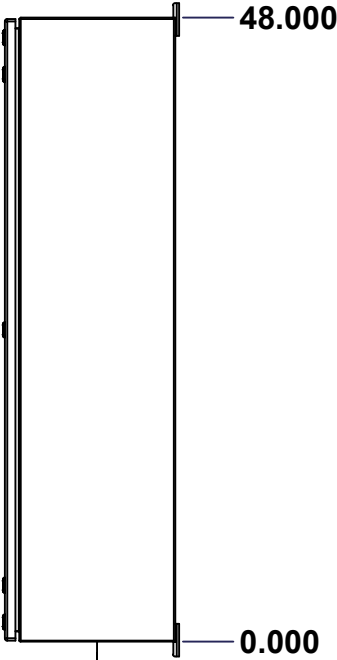
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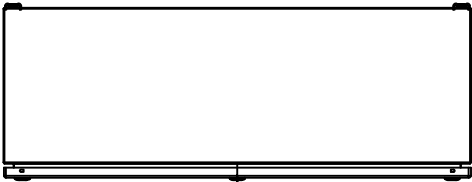
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FRONT

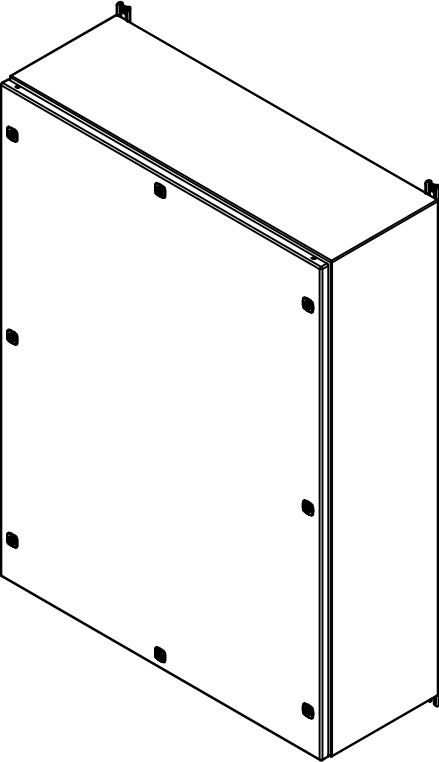


RIGHT

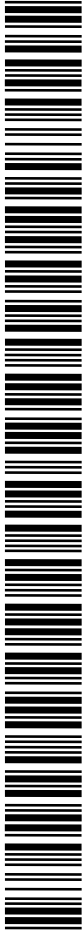


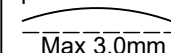
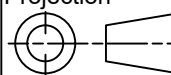
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No.	Revisions	Date	By/Par

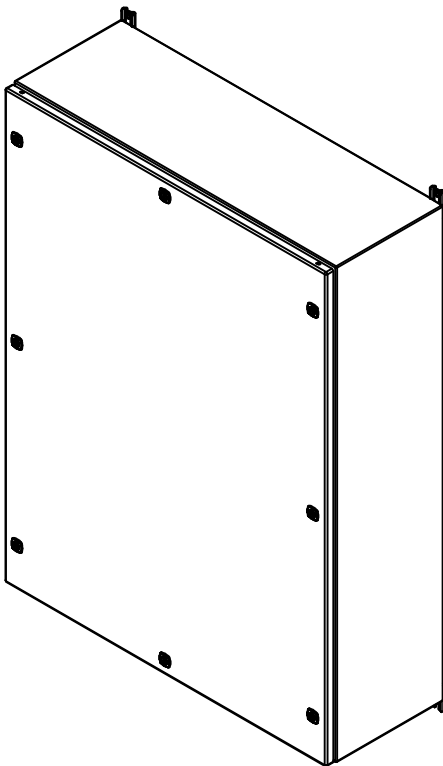
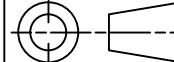


Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par				Date 10-Jul-23	
Material Matière				14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 48" x 36" x 12" Assembly				Detail Rev.	
Part Number Numéro Pièce				Rev.	
5412ESQT483612TH				0	
				1 16	

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT483612TH\5412ESQT483612TH.idw		Tolérance ±1/32" sauf spécification contraire																																																								
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	No. Revisions Date By/Par <table><tr><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td></tr></table>  Isometric View  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection  Customer Client Date Drawn By Dessiné Par BoxCad: BoxCad Date 10-Jul-23 Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) Color Couleur Asa-61 Grey Finish Fini Smooth Description 5412ESQT 48" x 36" x 12" Assembly Detail Rev. Part Number Numéro Pièce 5412ESQT483612TH Rev. 2 16																																						
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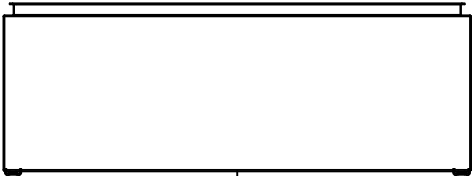
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Tolerance $\pm 1/32$ " unless otherwise specified

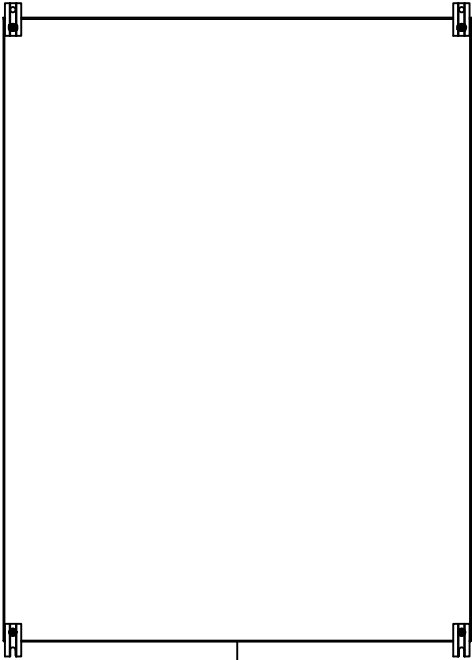
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Tolérance $\pm 1/32$ " sauf spécification contraire

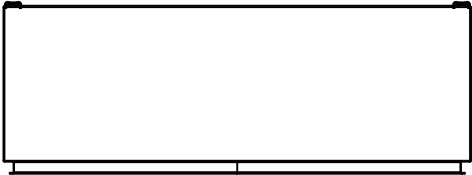
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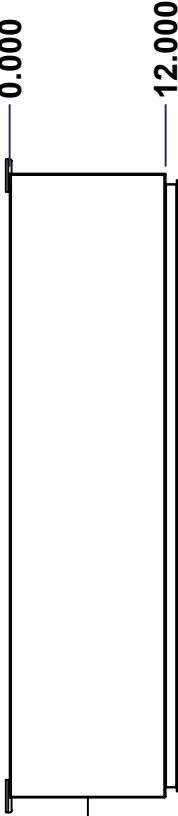
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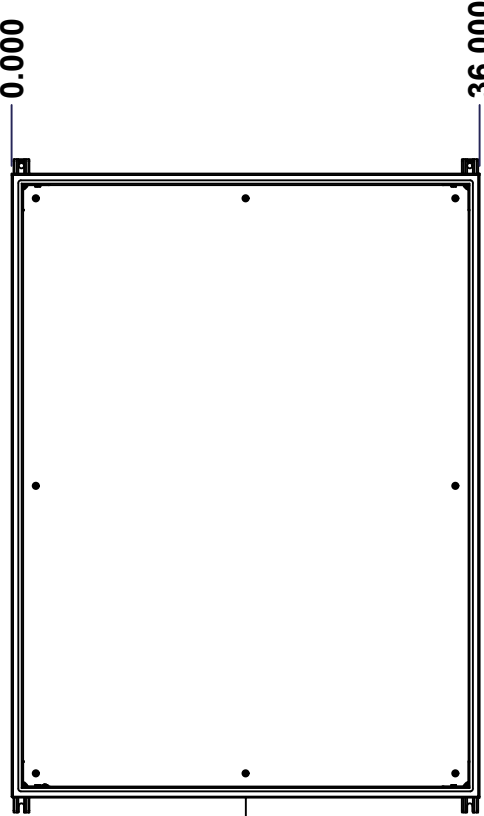
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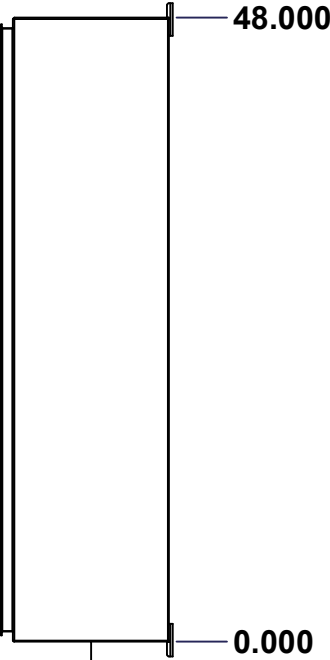
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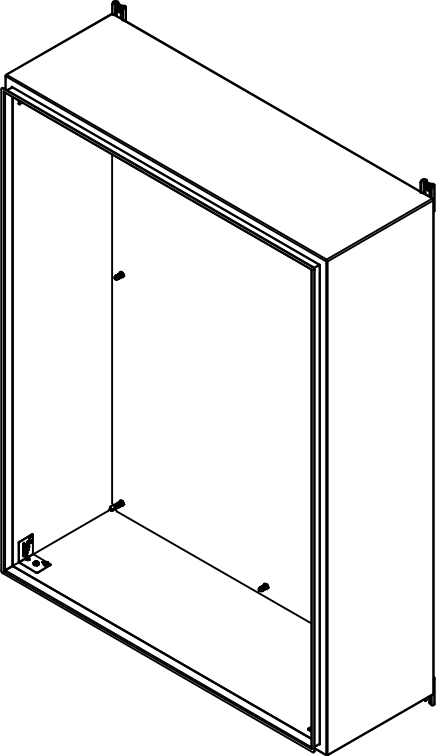
LEFT



FRONT



RIGHT



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 10-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description
5412ESQT 48" x 36" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT483612THB

Rev.
0

3

16

SEE BILL OF MATERIAL ON LAST PAGE

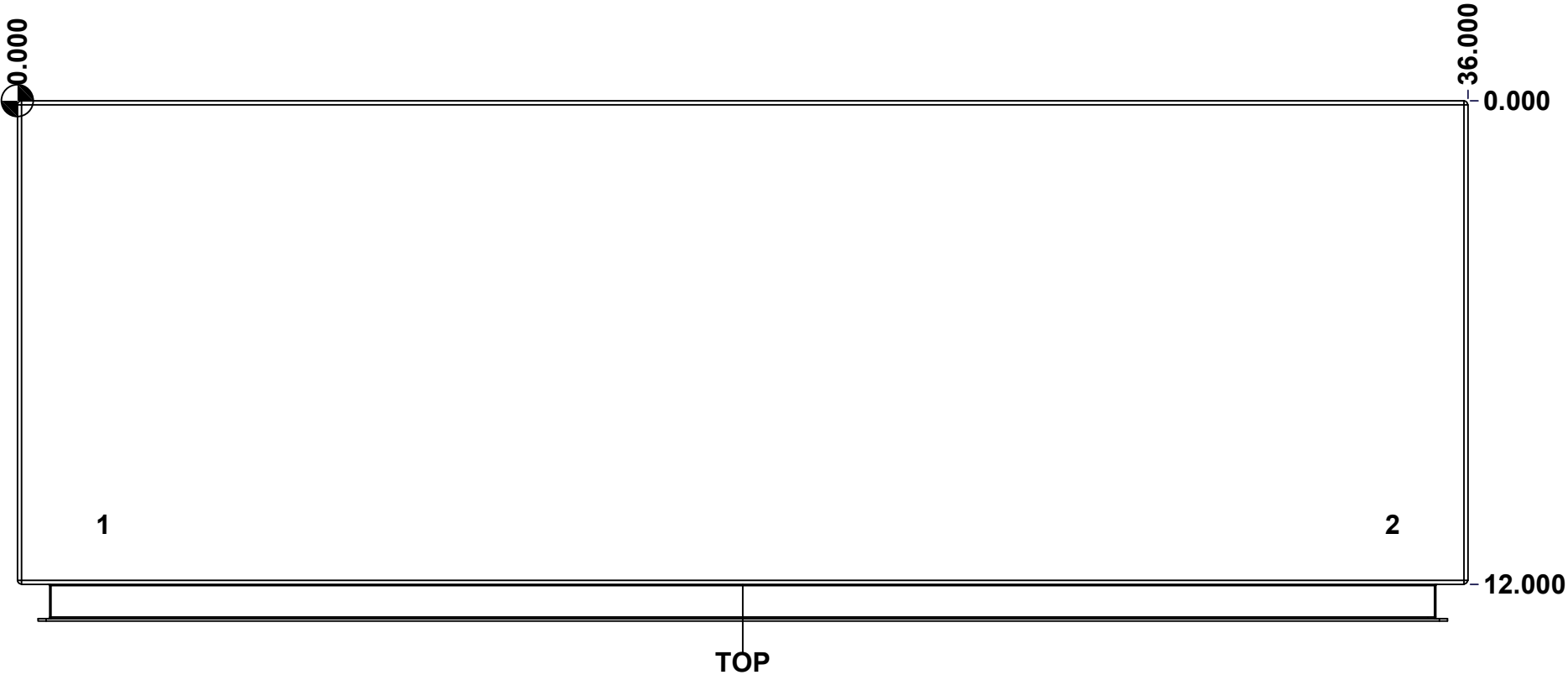
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)

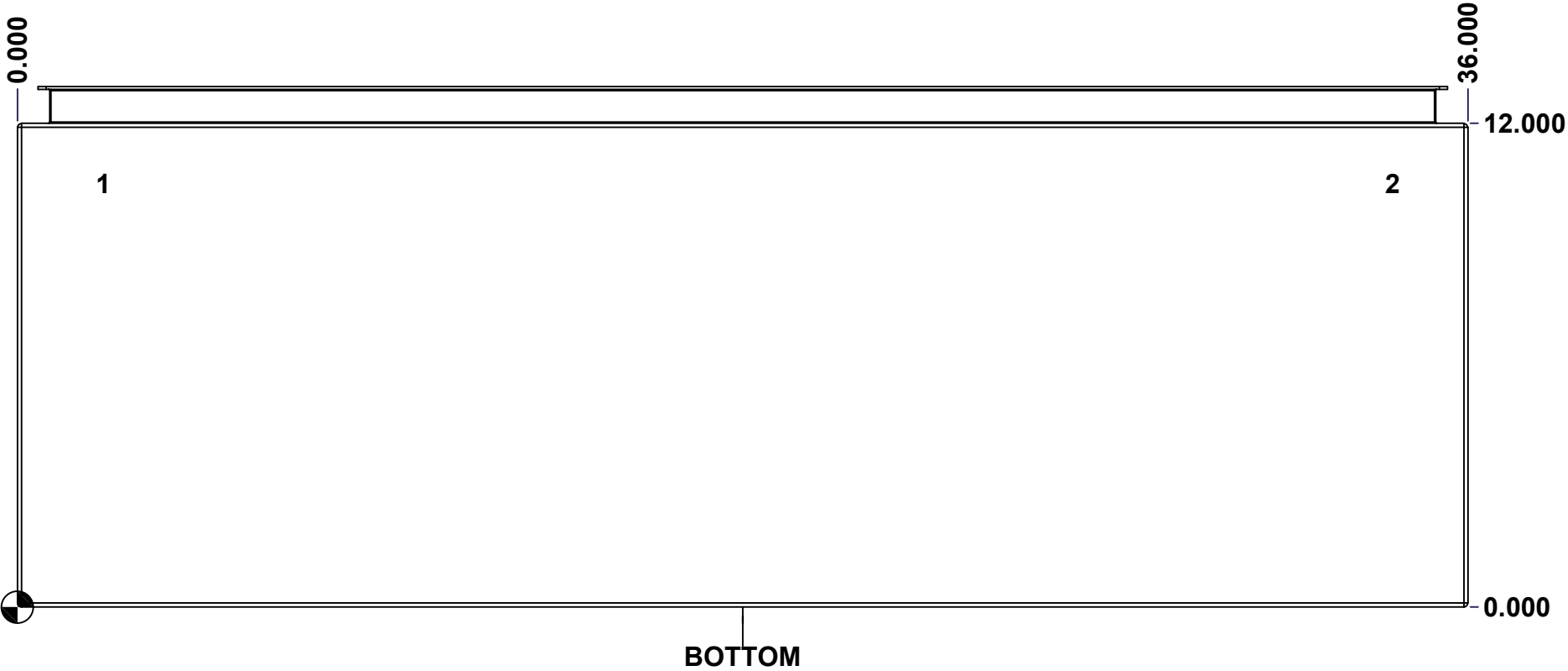


	Description 5412ESQT 48" x 36" x 12" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESQT483612THB	Rev. 0	4 16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 48" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT483612THB	0	16

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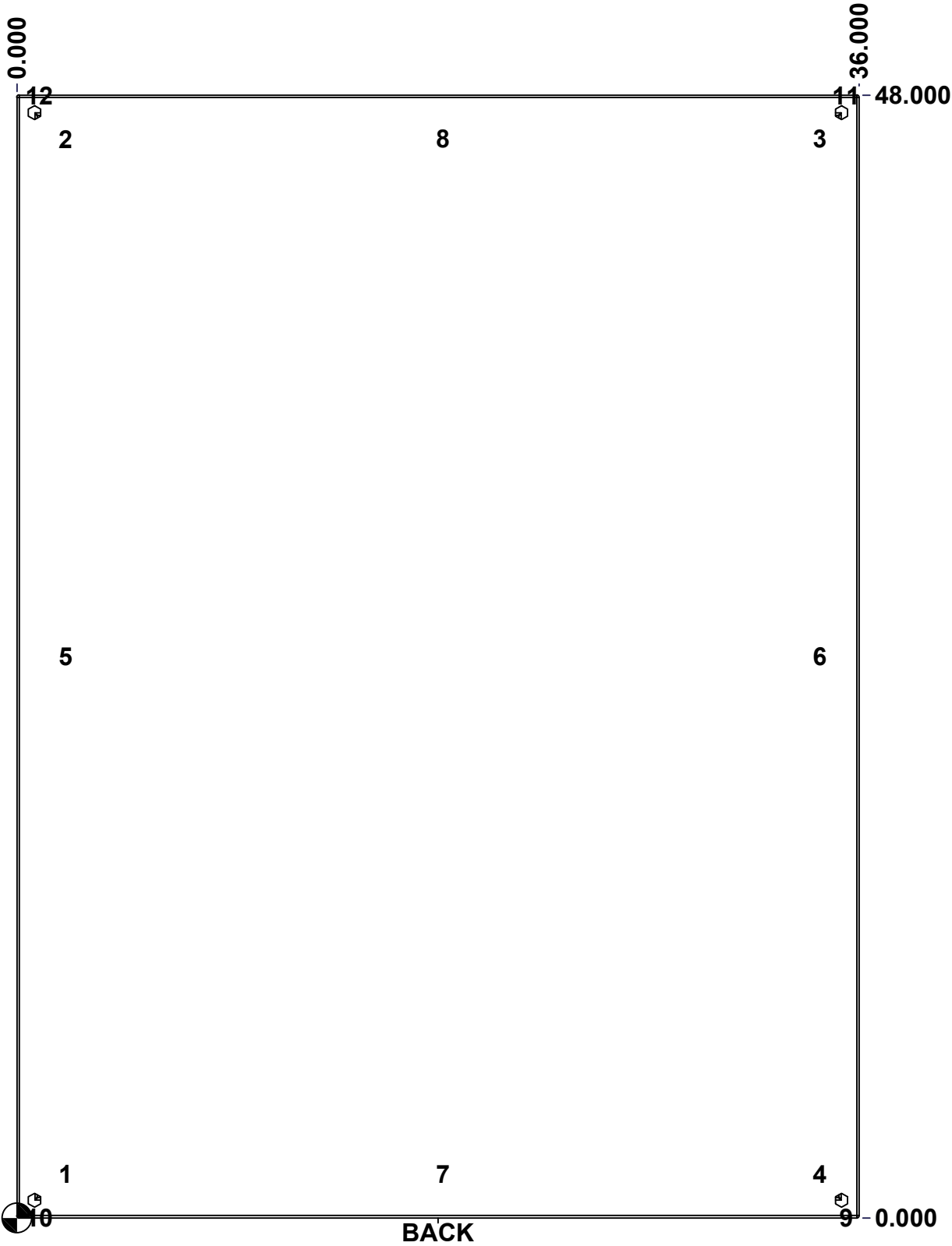
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	34.125	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	46.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF3_OPEN
10	0.750	0.000	FOOT 885 ESMF3_OPEN
11	35.250	48.000	FOOT 885 ESMF3_CLOSE
12	0.750	48.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 48" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT483612THB	0	16

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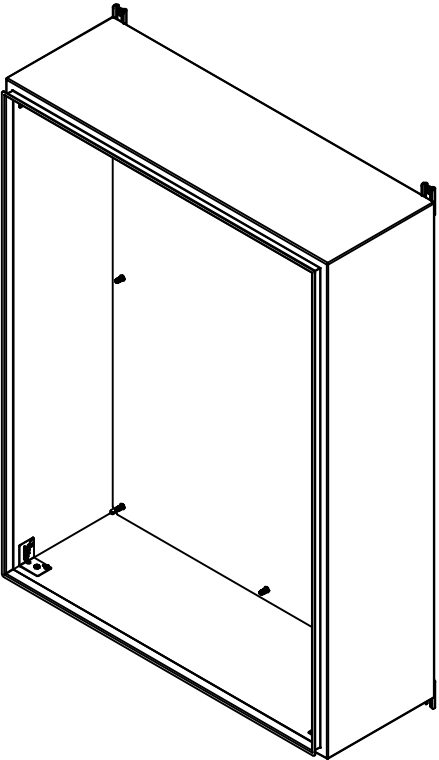
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT483612THI-RS	0	5412ESQT 48" x 36" Right Insulation
1	5412ESQT483612THI-LS	0	5412ESQT 48" x 36" Left Insulation
1	5412ESQT483612THI-BT	0	5412ESQT 48" x 36" Top and Bottom Insulation
1	5412ESQT483612THI-TP	0	5412ESQT 48" x 36" Top and Bottom Insulation
1	5412ESQT483612THI-B	0	5412ESQT 48" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT483612THB-P	0	5412ESQT 48" x 36" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			

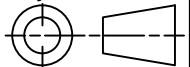


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
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Drawn By Dessiné Par	BoxCad: BoxCad	Date	10-Jul-23
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Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
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Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESQT 48" x 36" x 12" Body	

Part Number Numéro Pièce	Rev.	7
5412ESQT483612THB	0	16

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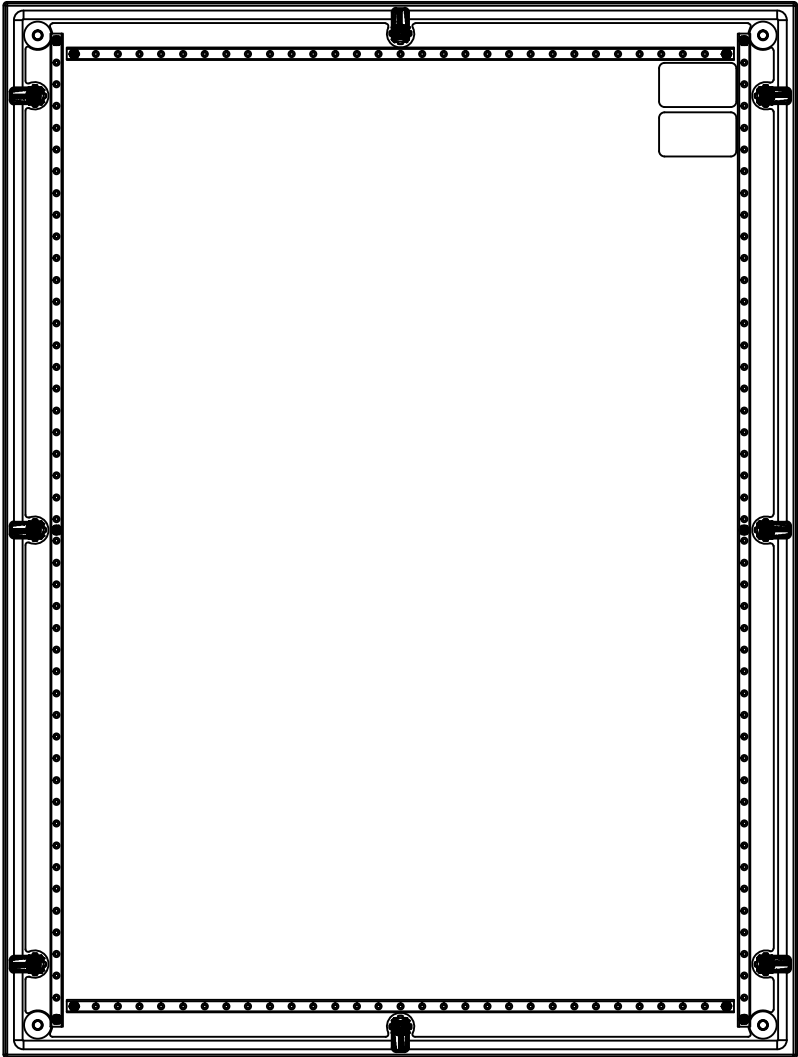
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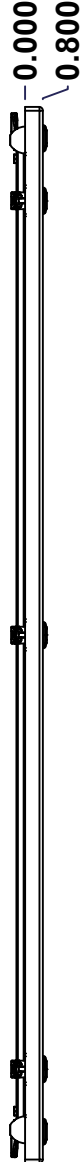
Tolérance $\pm 1/32$ " sauf spécification contraire



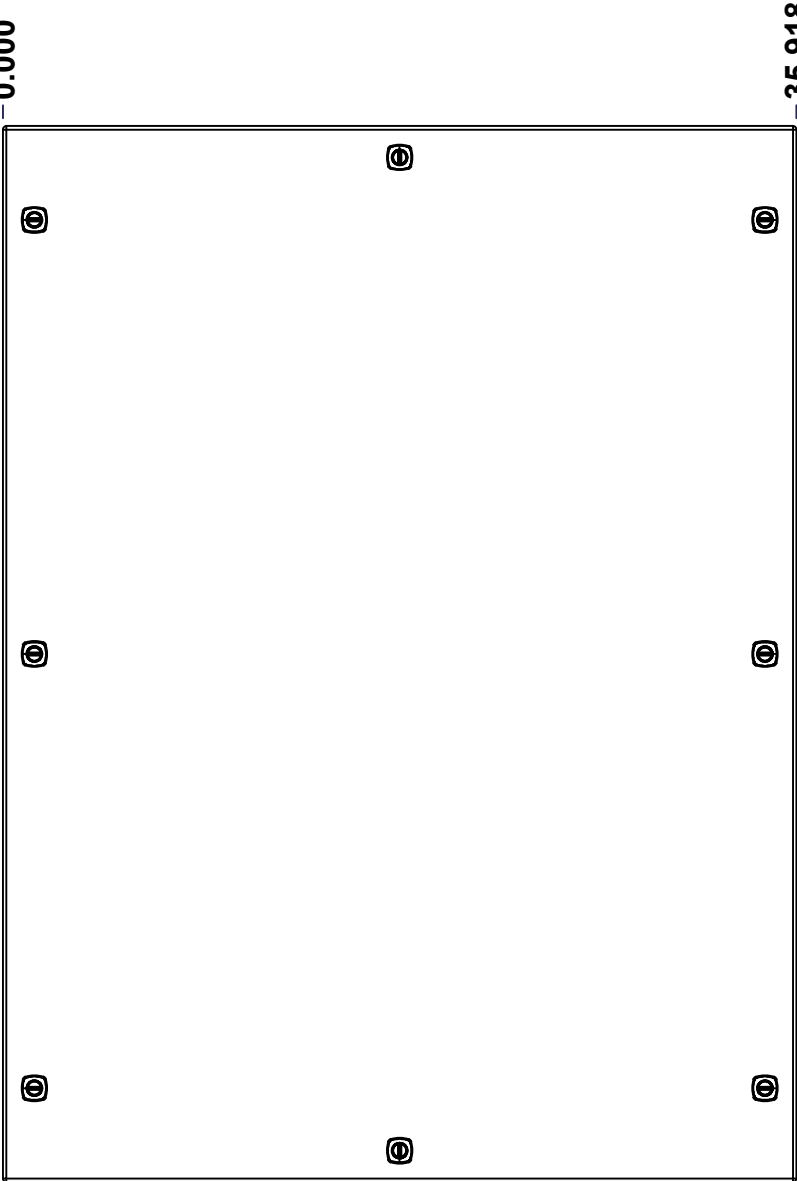
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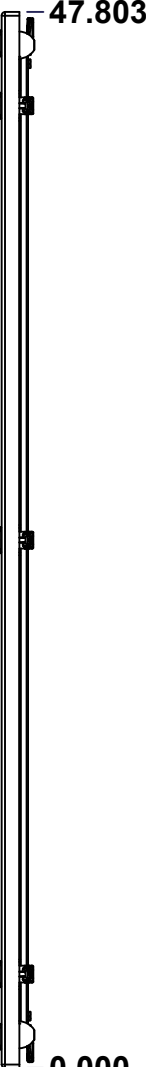
BACK



LEFT



FRONT

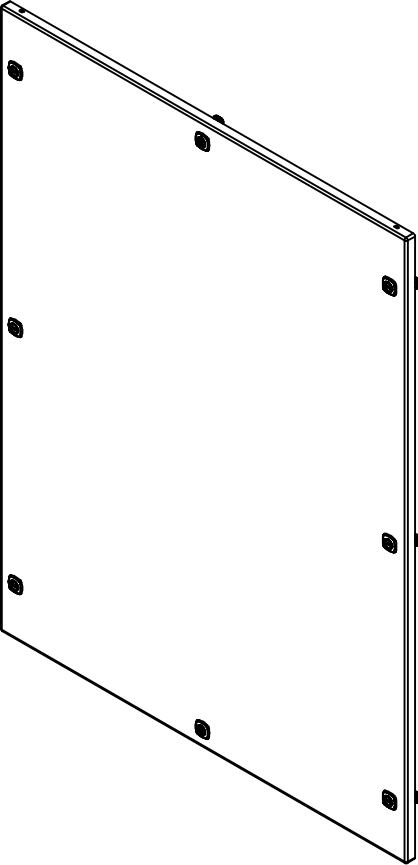


RIGHT



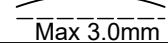
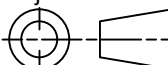
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par				Date	
Material Matière				10-Jul-23	
14 Ga Cold Rolled A1008 CS Type B (1.7mm)					
Color Couleur			Asa-61 Grey		
			Finish Fini		
			Smooth		
Description				Detail Rev.	
5412ESQT 48" x 36" Cover					
Part Number Numéro Pièce				Rev.	
5412ESQT483612THC				0	
				8	
				16	

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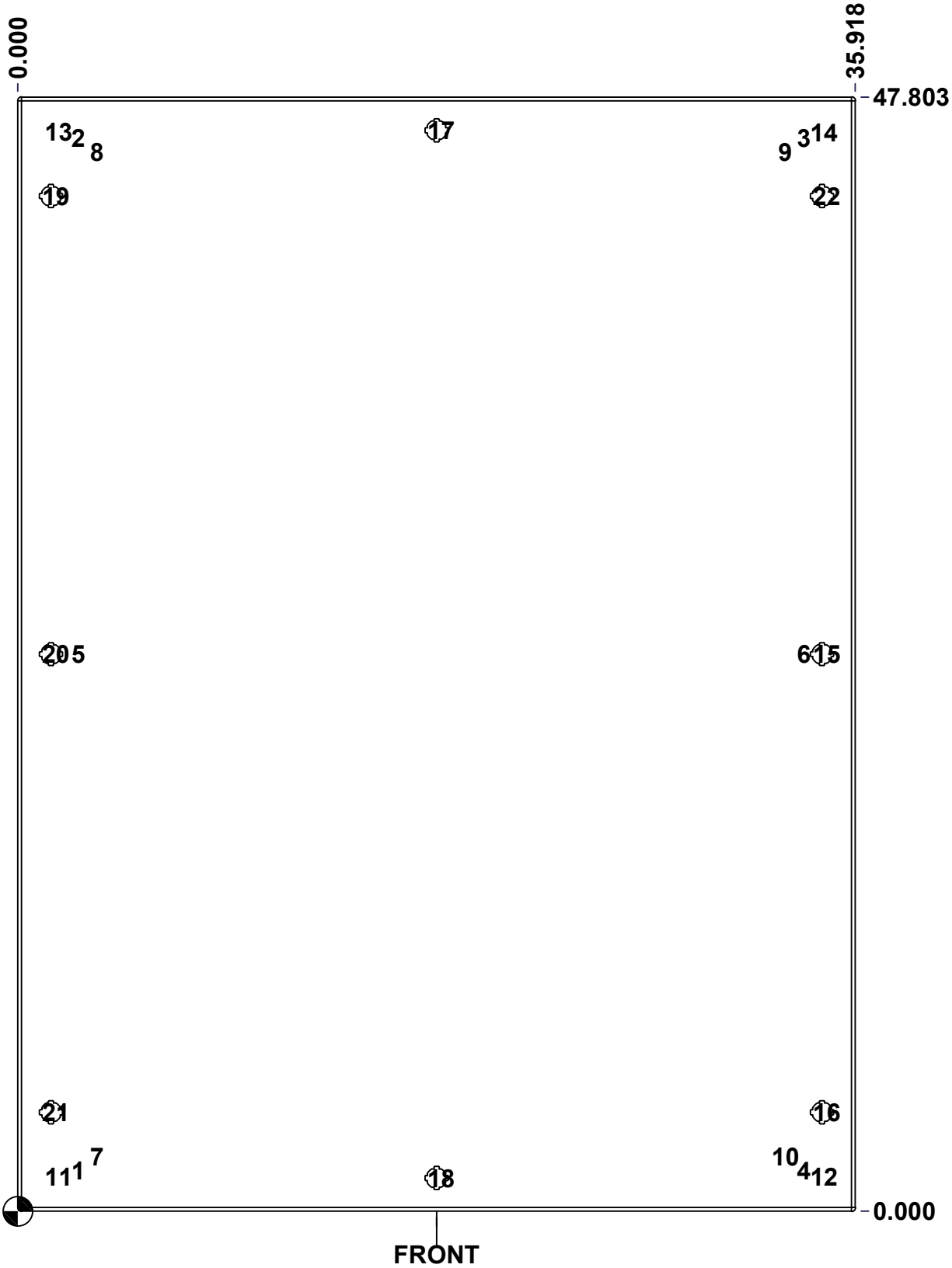
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.756	STUD M6 x 18mm (Inside)
2	2.401	46.047	STUD M6 x 18mm (Inside)
3	33.517	46.047	STUD M6 x 18mm (Inside)
4	33.517	1.756	STUD M6 x 18mm (Inside)
5	2.401	23.902	STUD M6 x 18mm (Inside)
6	33.517	23.902	STUD M6 x 18mm (Inside)
7	3.195	2.350	STUD M6 x 18mm (Inside)
8	3.195	45.453	STUD M6 x 18mm (Inside)
9	32.723	45.453	STUD M6 x 18mm (Inside)
10	32.723	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	34.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	46.303	STUD M6 x 18mm (Inside)
14	34.368	46.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	34.494	23.902	880 SCQ4-SL
16	34.494	4.250	880 SCQ4-SL
17	17.959	46.379	880 SCQ4-SL
18	17.959	1.424	880 SCQ4-SL
19	1.424	43.553	880 SCQ4-SL
20	1.424	23.902	880 SCQ4-SL
21	1.424	4.250	880 SCQ4-SL
22	34.494	43.553	880 SCQ4-SL

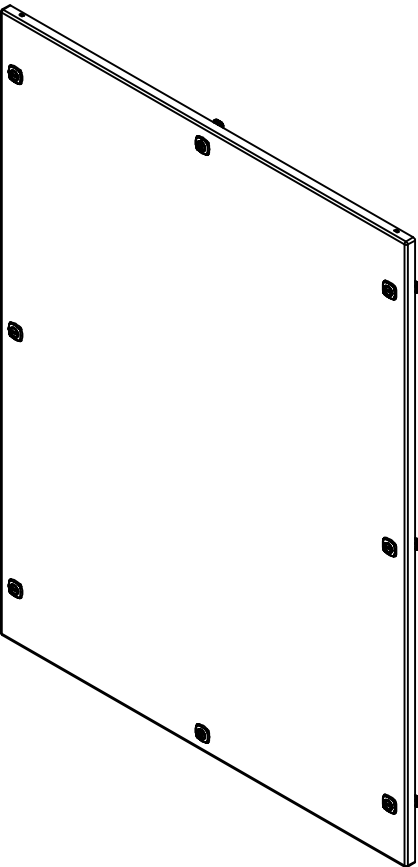


	Description 5412ESQT 48" x 36" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESQT483612THC	Rev. 0	9 16

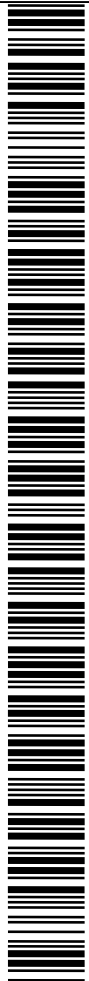
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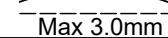
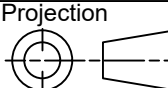
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No.	Revisions	Date	By/Par

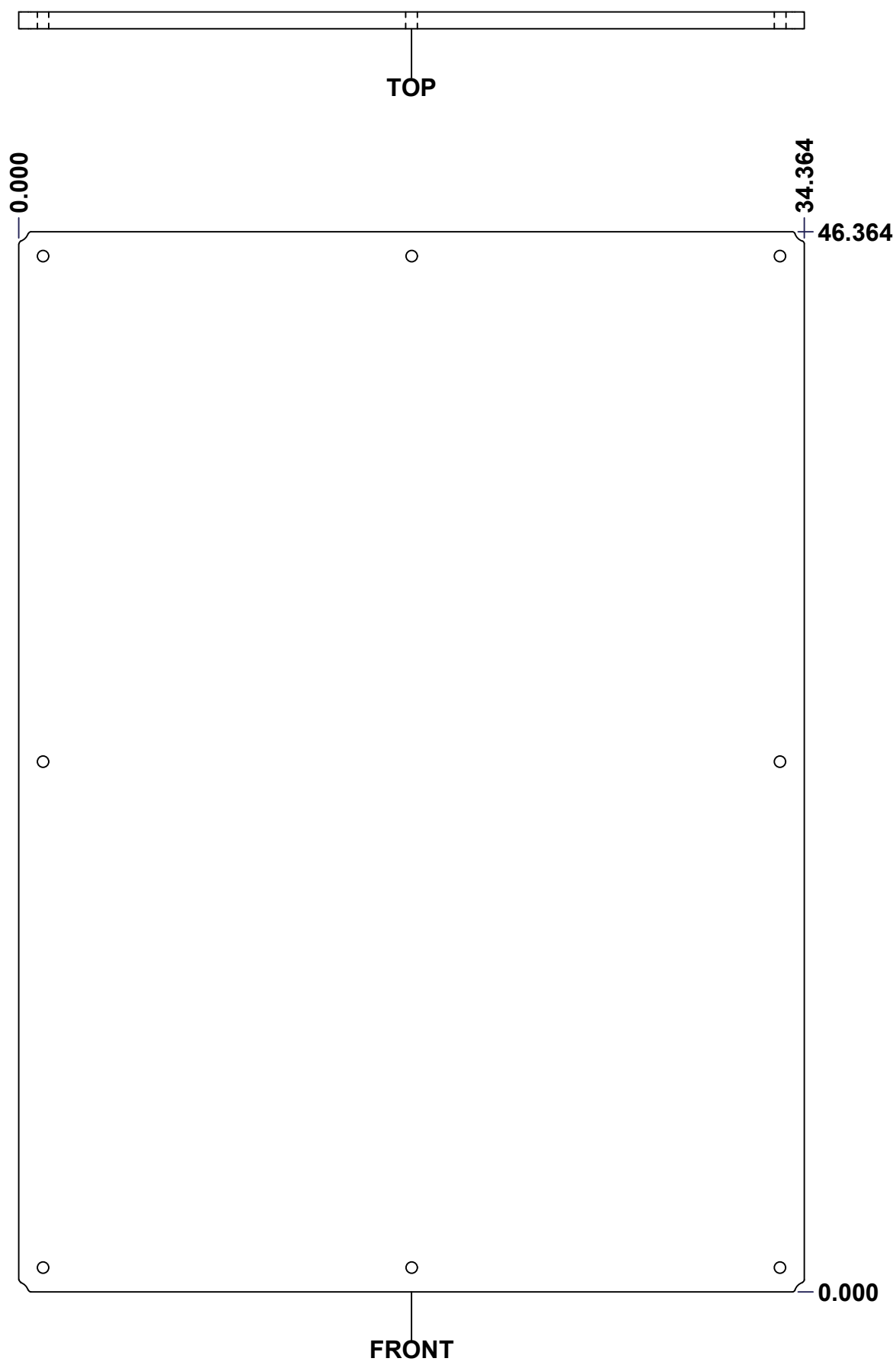


Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client			Date		
Drawn By Dessiné Par			BoxCad: BoxCad Date 10-Jul-23		
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)					
Color Couleur			Asa-61 Grey Finish Fini Smooth		
Description 5412ESQT 48" x 36" Cover				Detail Rev.	
Part Number Numéro Pièce 5412ESQT483612THC				Rev. 0	10 16

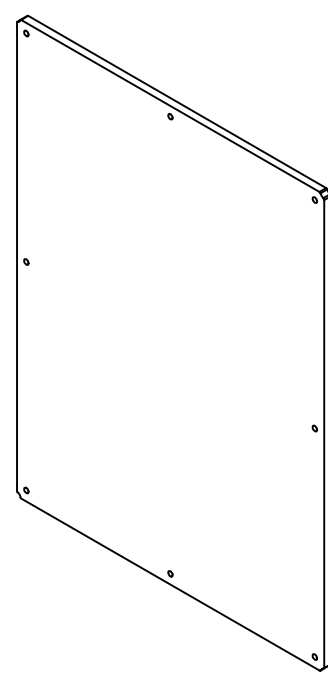
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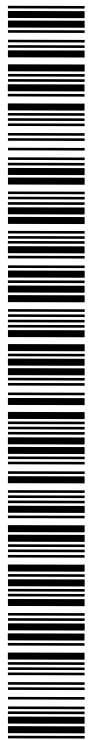
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0.750

0.000
0.750

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Isometric View



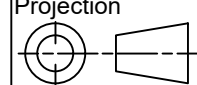


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 48" x 36" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT483612THI-B

Rev.

0

11

16

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Isometric View



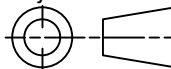
Isometric View

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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
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Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Material	Polyisocyanurate
Matière	Polyisocyanurate

Color Couleur	Aluminum	Finish Fini	N/A
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Description	Detail Rev.
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5412ESQT 48" x 36" Left Insulation

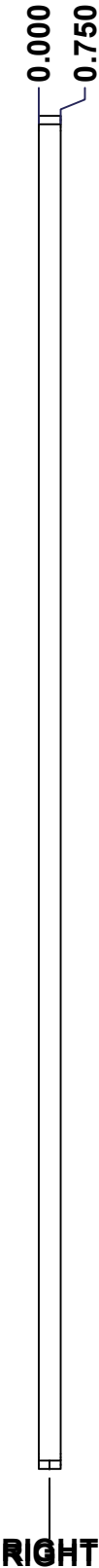
Part Number Numéro Pièce	Rev.	12
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5412ESQT483612THI-LS

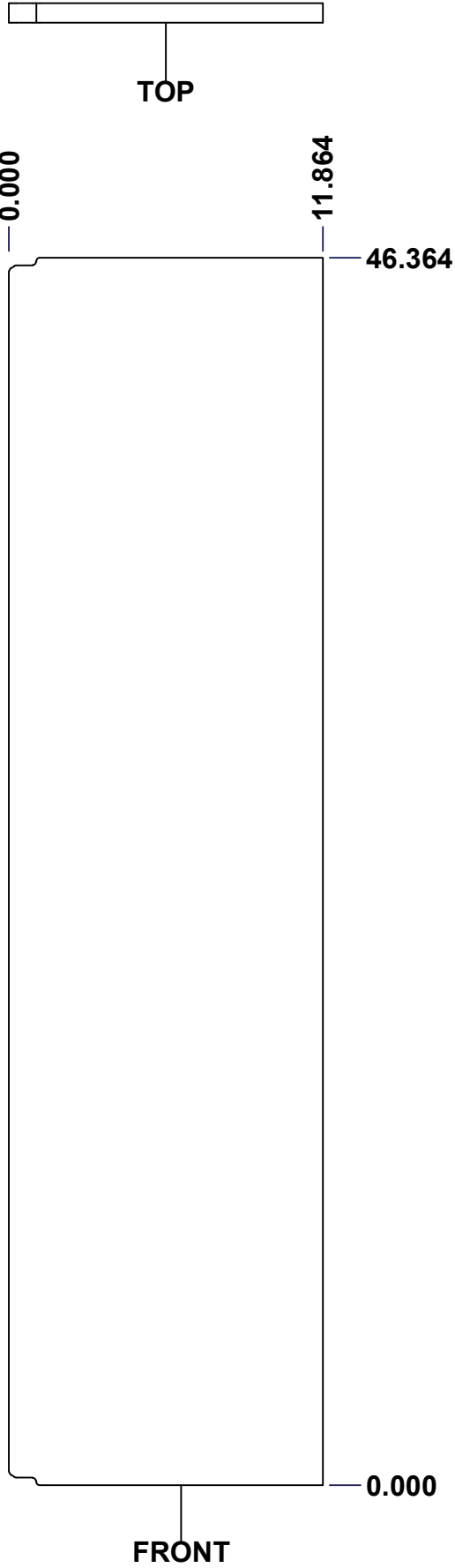
Rev.	12
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0 / 16

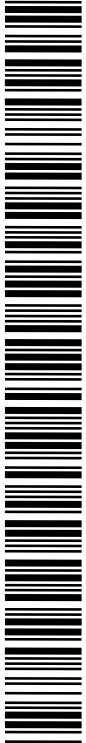
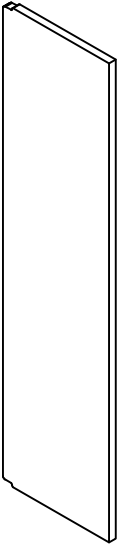
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0.000
0.750



Isometric View

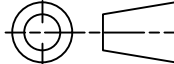


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESQT 48" x 36" Right Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESQT483612THI-RS

Rev.

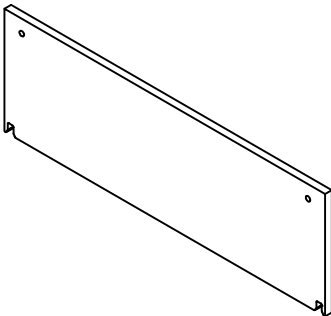
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16

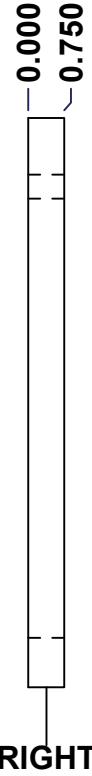
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Isometric View

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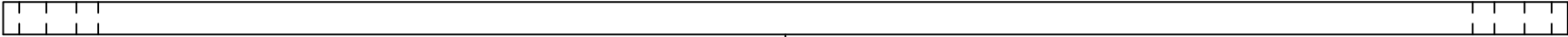
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Tolerance ±1/32" unless otherwise specified

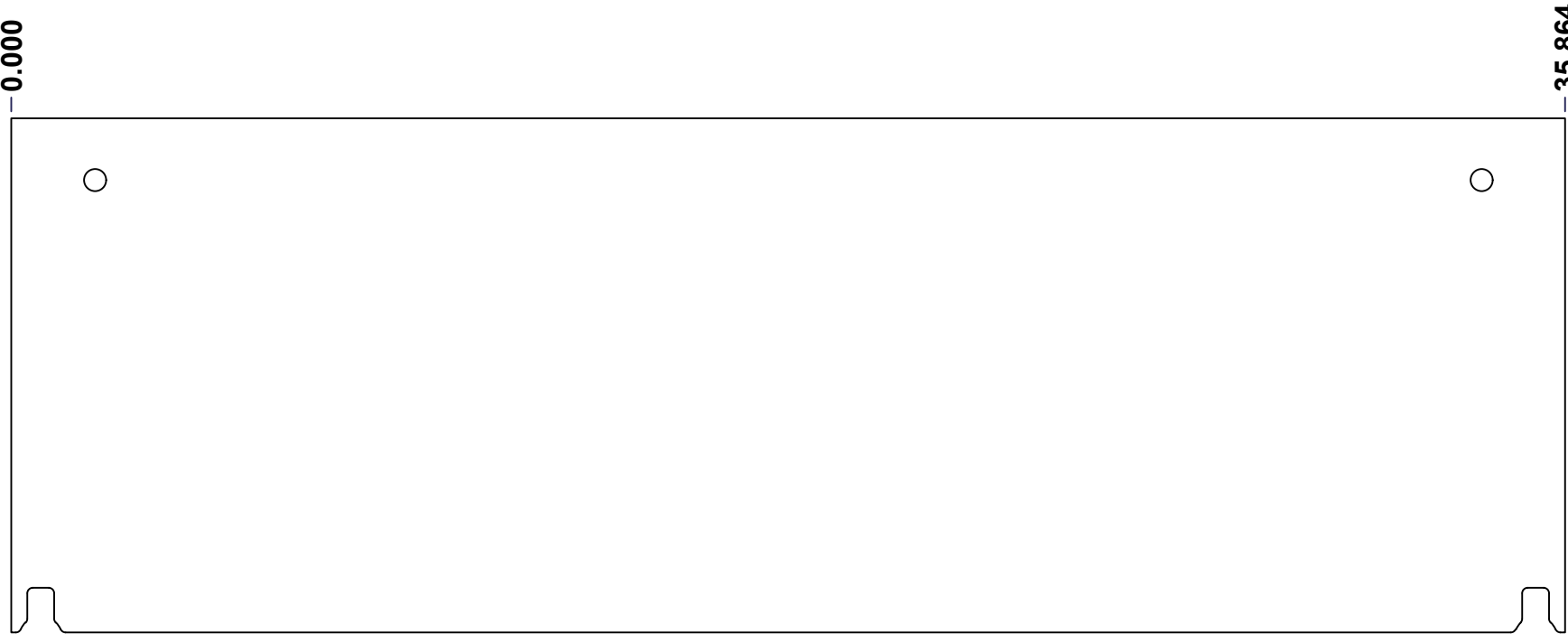
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Tolérance ±1/32" sauf spécification contraire

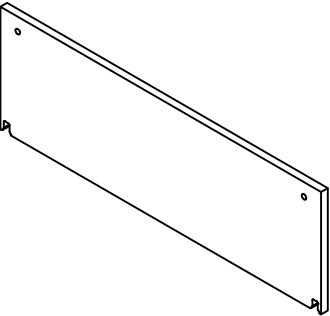
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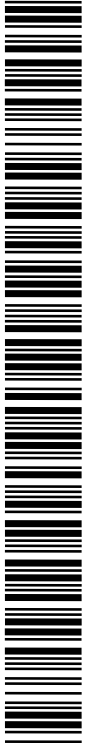
TOP



RIGHT



Isometric View

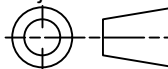


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESQT 48" x 36" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT483612THI-BT

Rev.

15

0

16

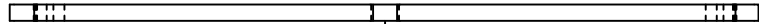
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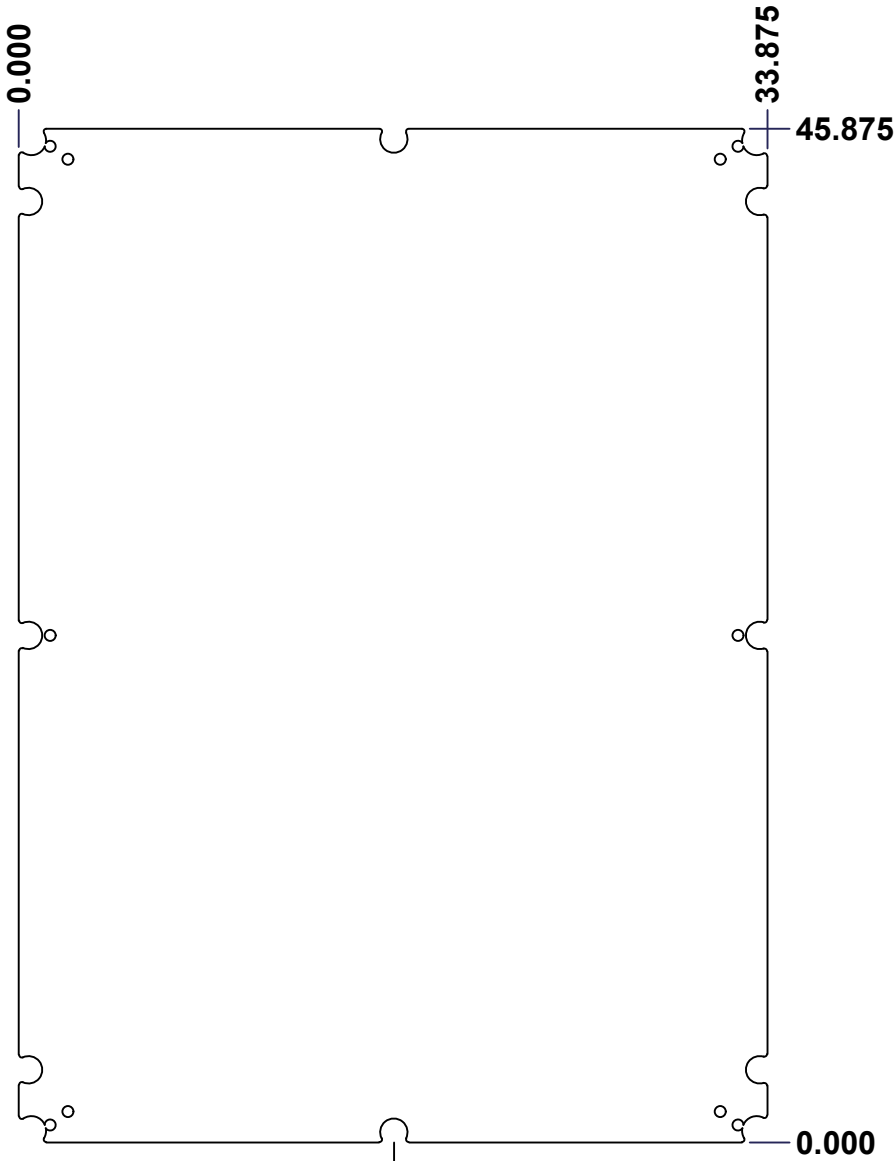
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

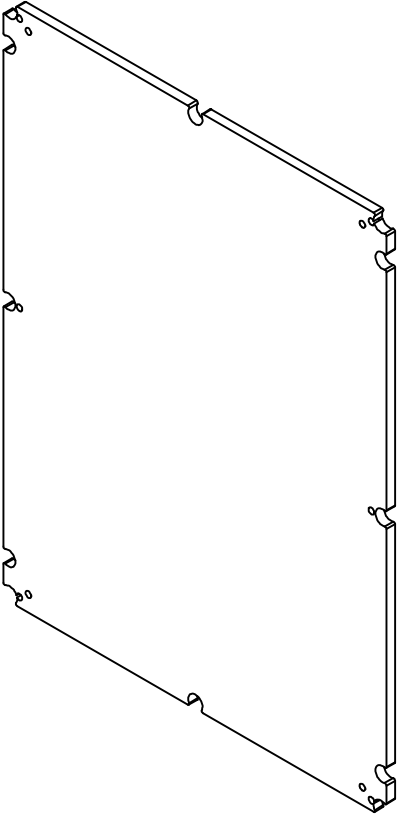


FRONT

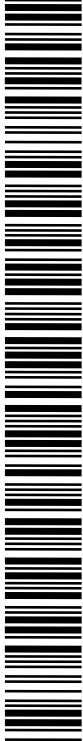


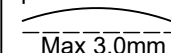
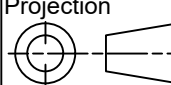
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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				Projection 	
Customer Client				Date	
Drawn By Dessiné Par Patrick Deschenes				Date 23-Jan-07	
Material Matière Polyisocyanurate					
Color Couleur Aluminum			Finish Fini N/A		
Description 5412ESQT 48" x 36" Cover Insulation				Detail Rev.	
Part Number Numéro Pièce 5412ESQT483612THI-C				Rev. 0	16 16

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C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4836G.idw

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TOP

— 46.000

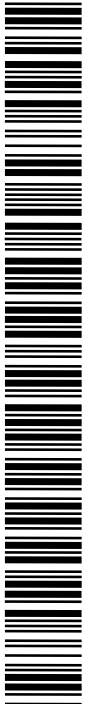
45.582

-0.418

— 0.000

RIGHT

Isometric View



Max 3.0mm

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Date _____

Date 23-Jan-07

Finish	
Fini	See Part List

Detail Rev.

881 SP - Inner Panel

881 SP4836G

o

2

1	881 SP4836G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

Parts List

