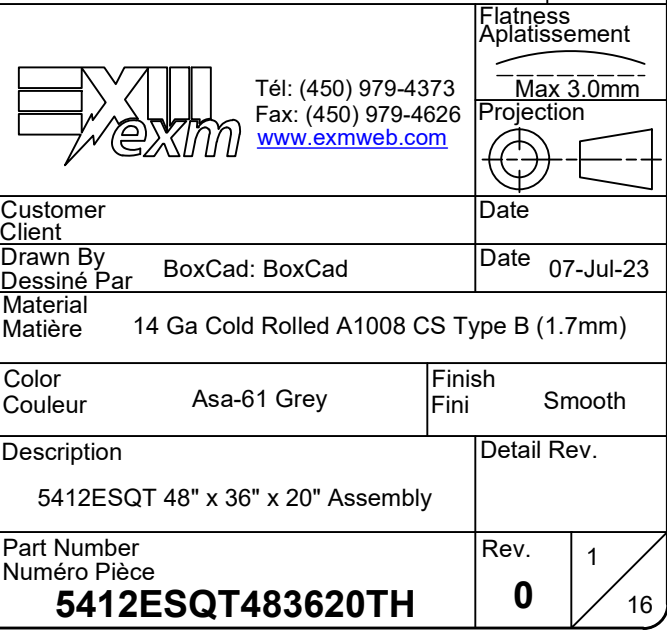
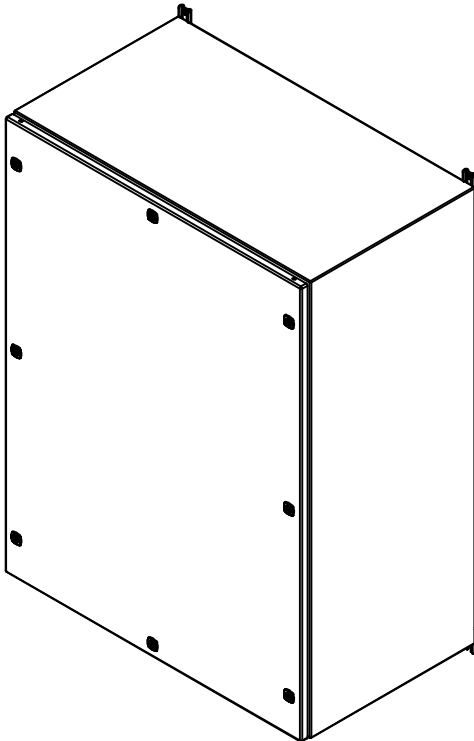
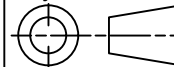
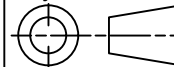
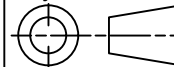


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5412ESQT483620TH

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT483620TH\5412ESQT483620TH.idw		Tolérance ±1/32" sauf spécification contraire																																																																									
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		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 																																																																									
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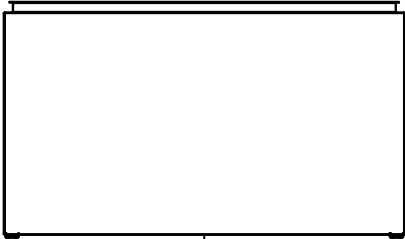
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Tolerance ±1/32" unless otherwise specified

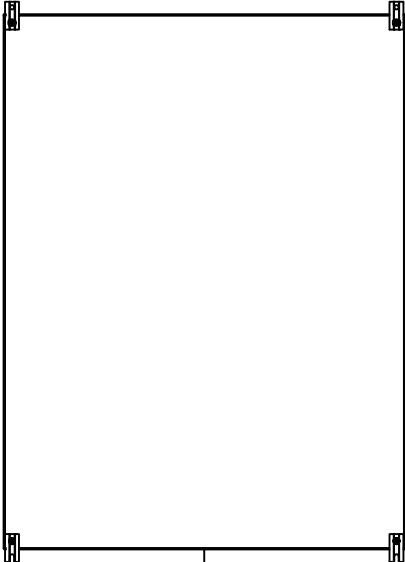
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Tolérance ±1/32" sauf spécification contraire

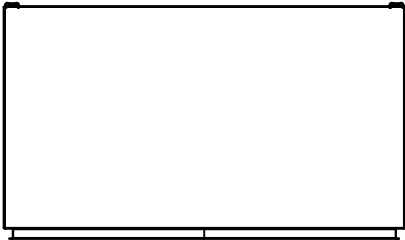
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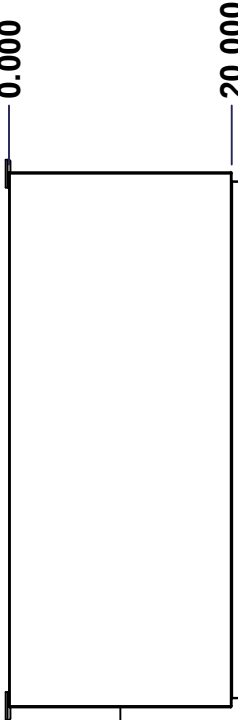
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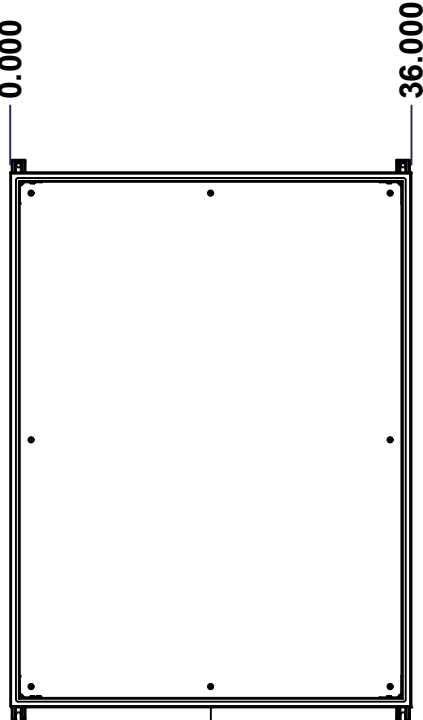
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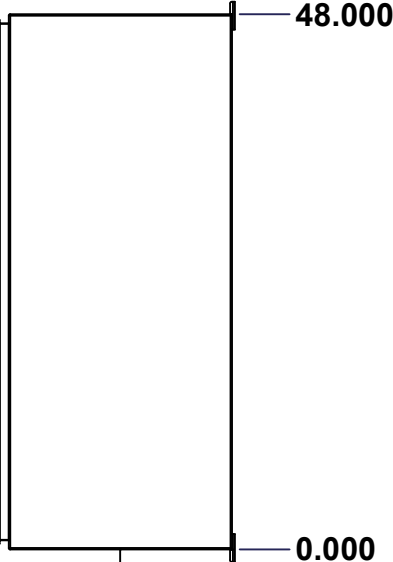
BOTTOM



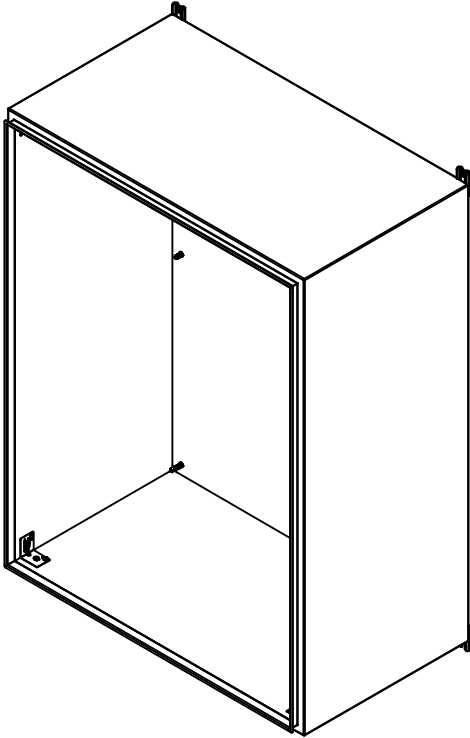
LEFT



FRONT



RIGHT



Isometric View



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 48" x 36" x 20" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT483620THB

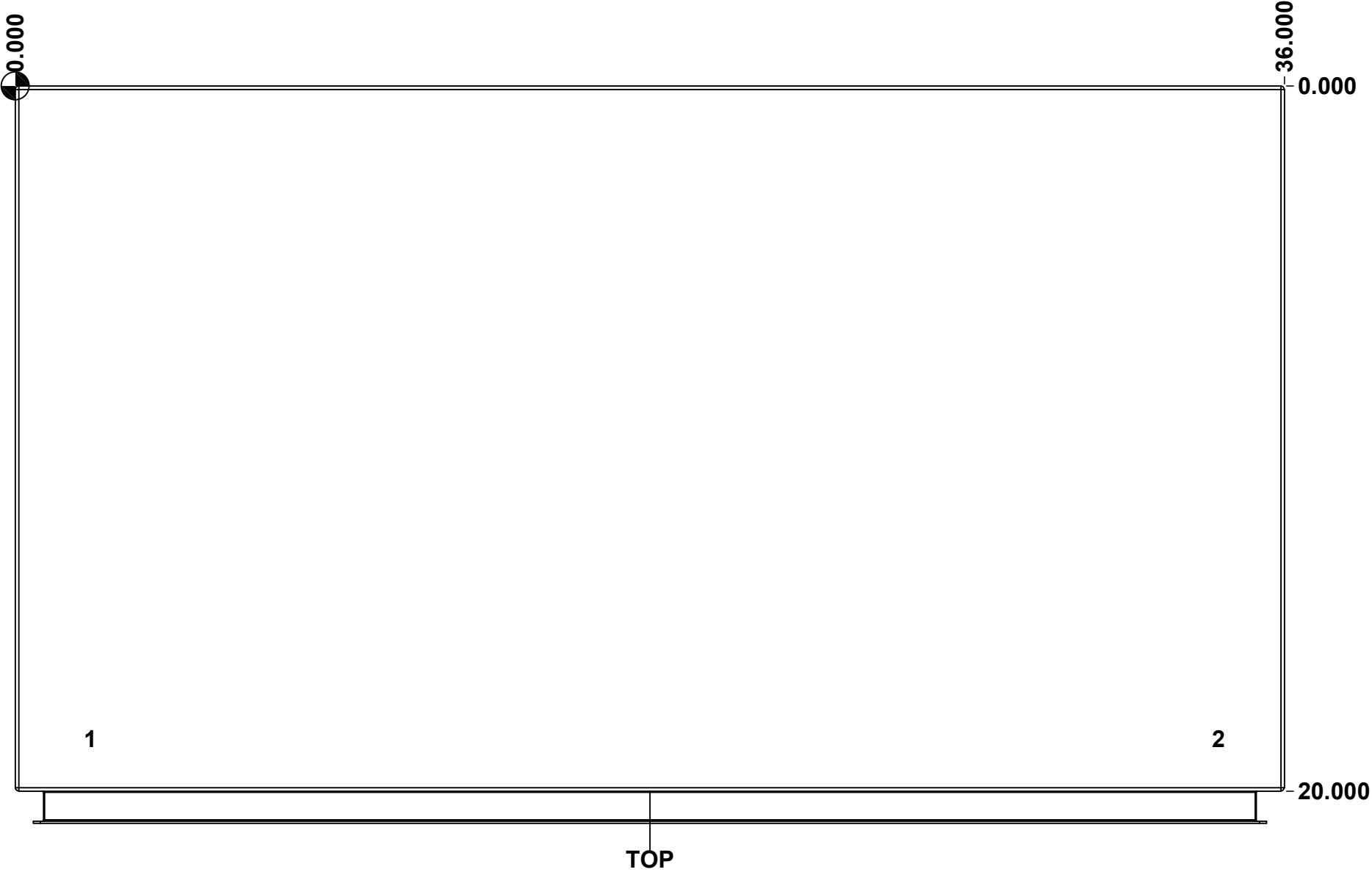
Rev.

3
16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	18.500	INSUL. STUD M6 x 18mm (Inside)

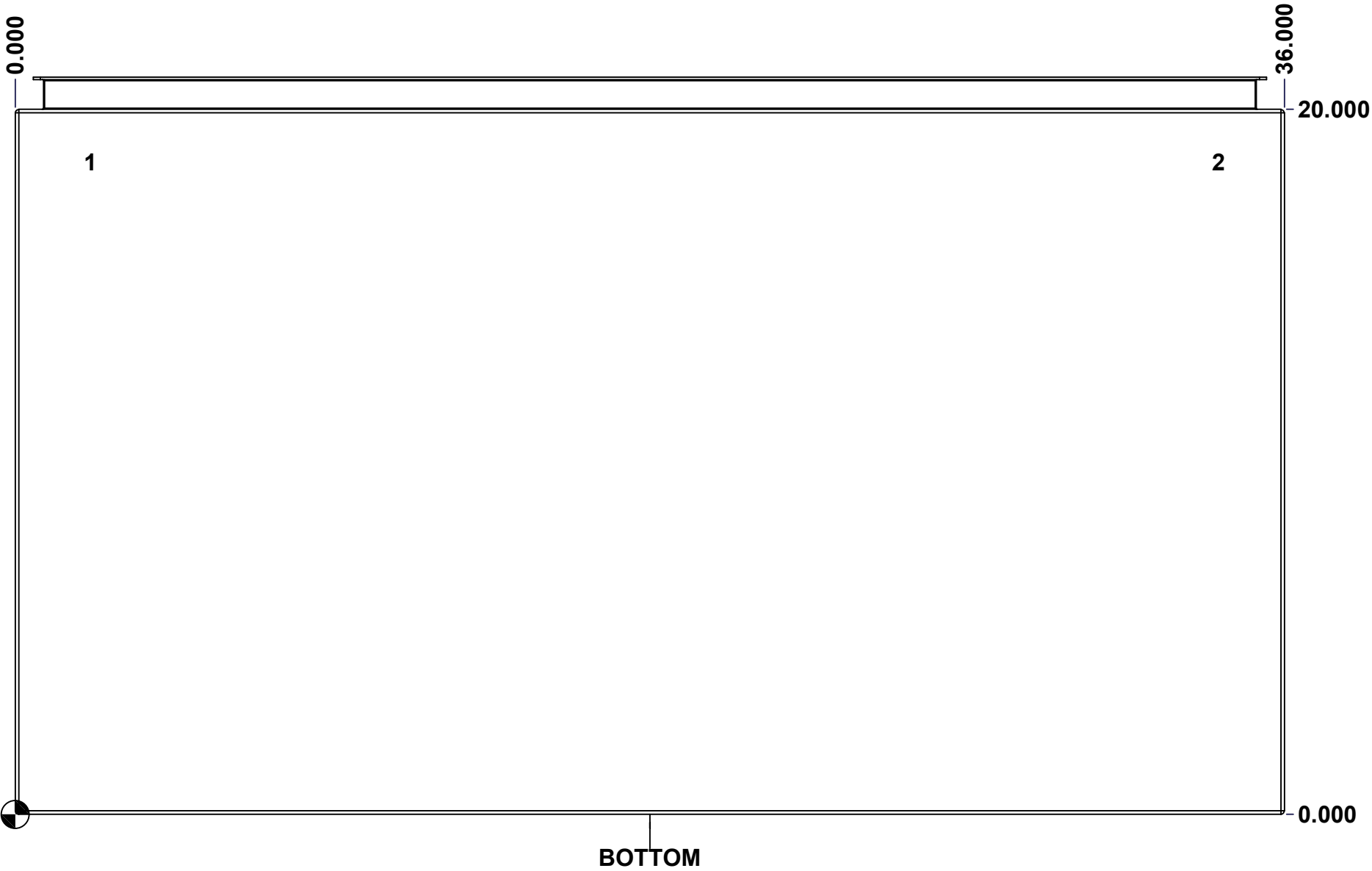


	Description	Status	
	5412ESQT 48" x 36" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT483620THB	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	18.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 48" x 36" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT483620THB	0	16

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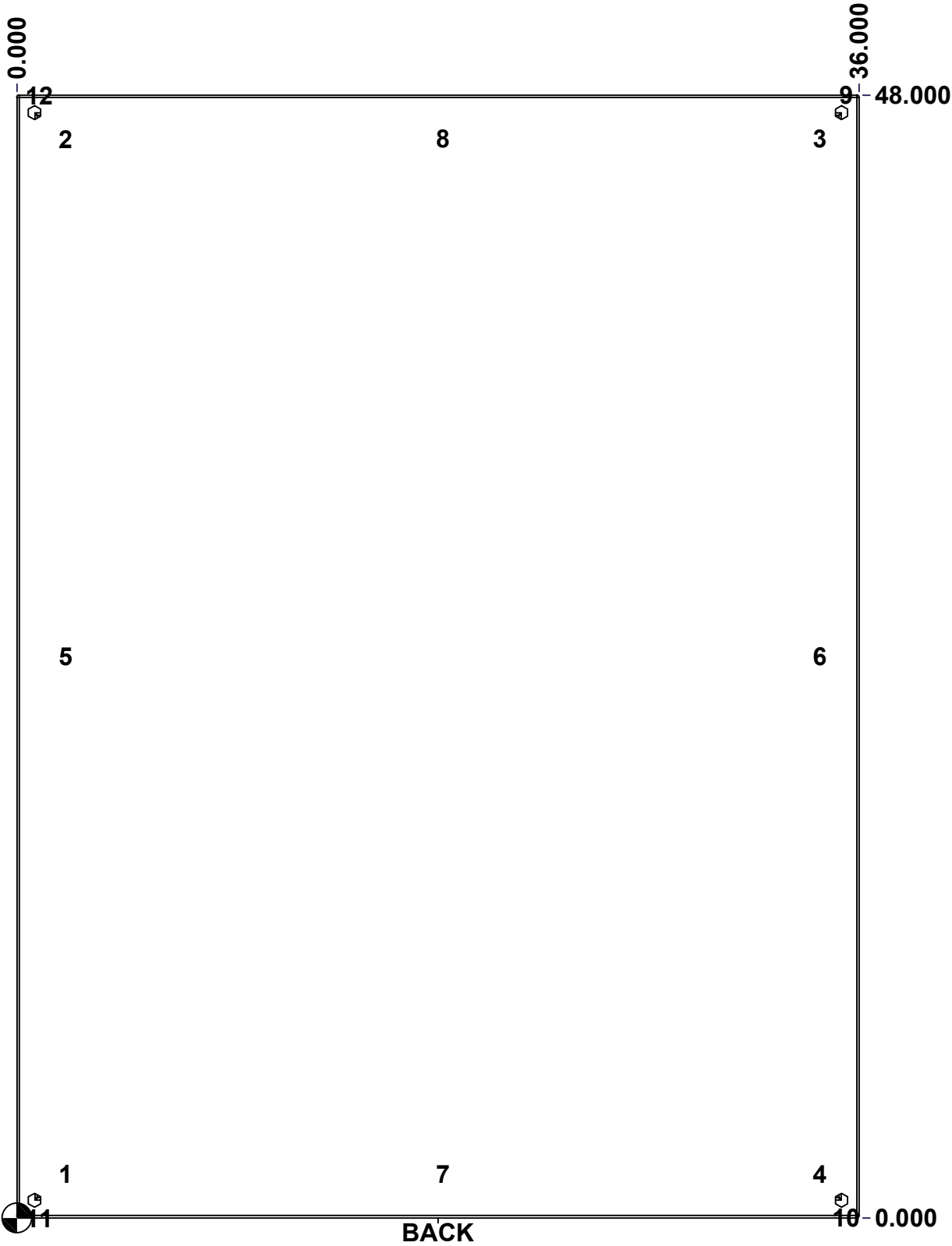
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	34.125	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	46.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	48.000	FOOT 885 ESMF3_CLOSE
10	35.250	0.000	FOOT 885 ESMF3_OPEN
11	0.750	0.000	FOOT 885 ESMF3_OPEN
12	0.750	48.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 48" x 36" x 20" Body	(NULL)	
	Part Number	Rev.	6 / 16
	Numéro Pièce 5412ESQT483620THB	0	

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Tolerance ±1/32" unless otherwise specified

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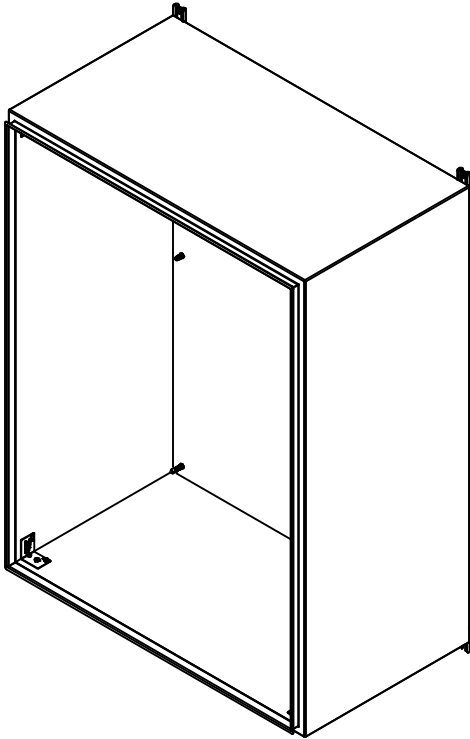
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View



2

885ESMF3-FEET-A

0

885 ESMF3 Mounting Foot (Opened Slot)

4

RIVET_NUT_M10_FH_CE

0

Rivet Nut M10 (Low Profile Close End)

4

STK-Q-06660

2

M10 x 16mm Machine Screw

2

885ESMF3-FEET

0

885 ESMF3 Mounting Foot

1

STK-K-70554

3

5412 ESTH Accessory Kit

1

5412ESQT483620THI-RS

0

5412ESQT 48" x 36" Right Insulation

1

5412ESQT483620THI-LS

0

5412ESQT 48" x 36" Left Insulation

1

5412ESQT483620THI-BT

0

5412ESQT 48" x 36" Top and Bottom Insulation

1

5412ESQT483620THI-TP

0

5412ESQT 48" x 36" Top and Bottom Insulation

1

5412ESQT483620THI-B

0

5412ESQT 48" x 36" Back Insulation

4

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

8

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ESQT483620THB-P

0

5412ESQT 48" x 36" x 20" Body Part

Qty

Part Number

Rev

Description

Parts List



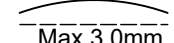
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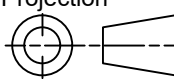
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

07-Jul-23

Material Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESQT 48" x 36" x 20" Body

Detail Rev.

Part Number Numéro Pièce

5412ESQT483620THB

Rev.

7

16

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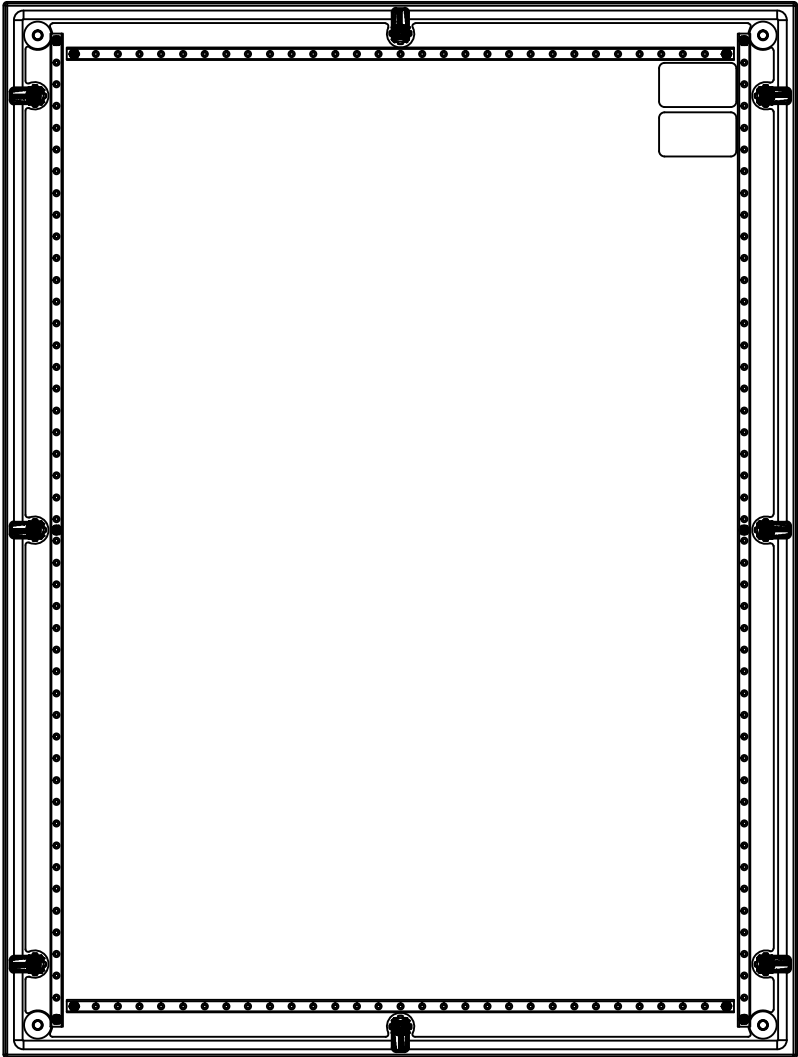
Tolerance $\pm 1/32$ " unless otherwise specified

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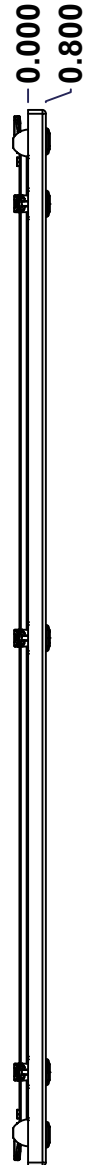
Tolérance $\pm 1/32$ " sauf spécification contraire



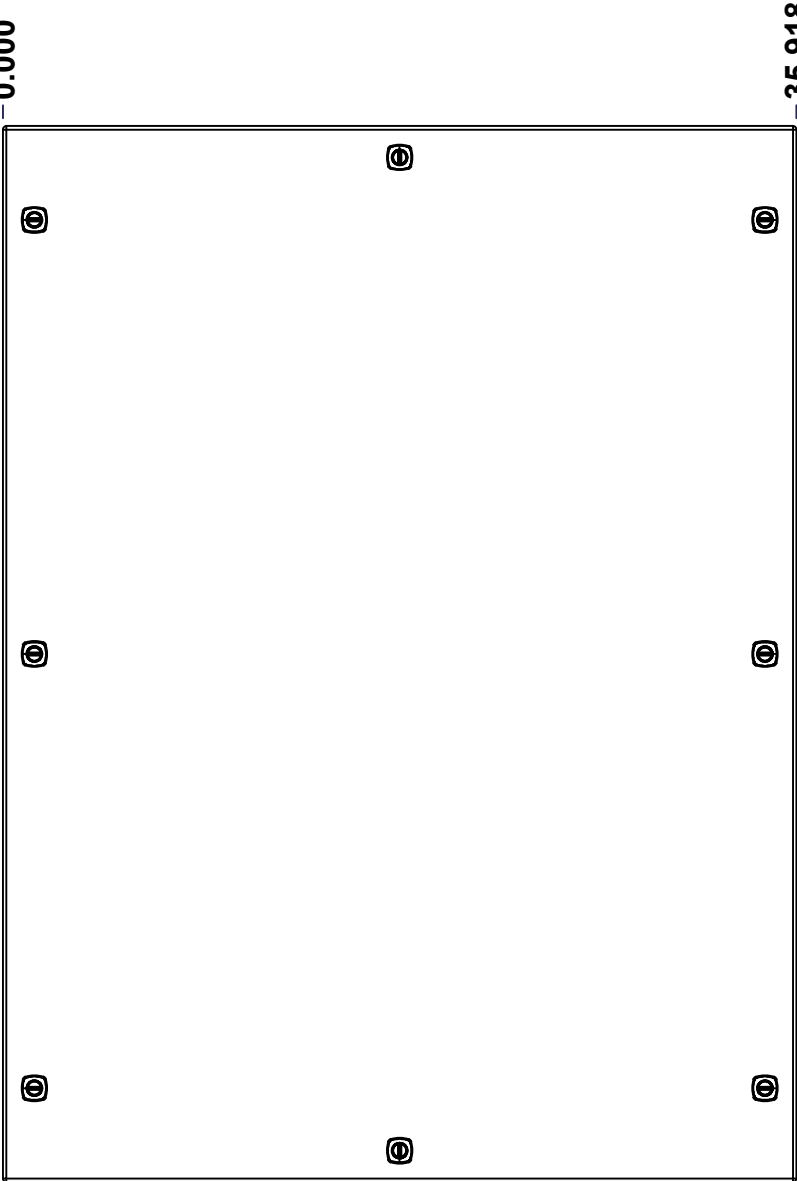
TOP



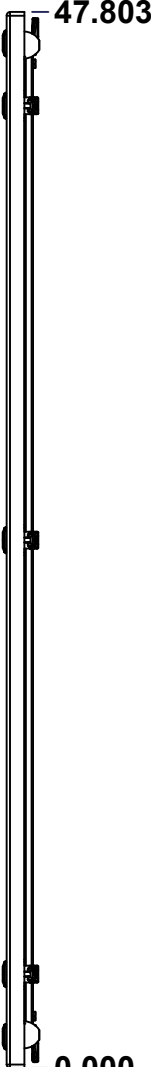
BACK



LEFT



FRONT

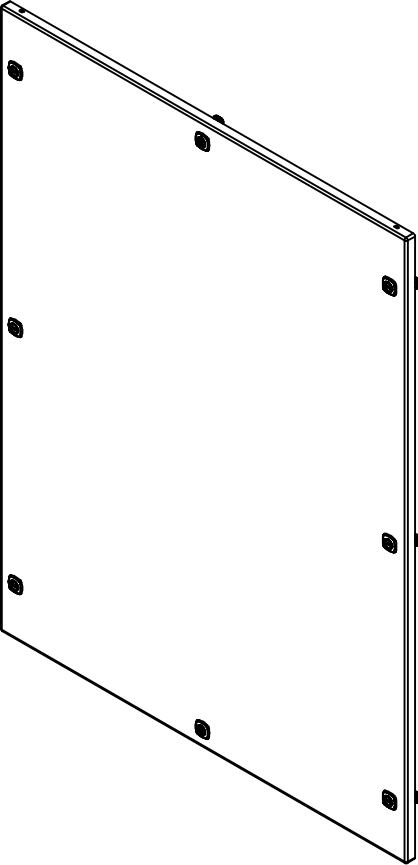


RIGHT



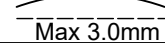
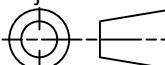
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par				Date	
Material Matière				BoxCad: BoxCad 07-Jul-23	
14 Ga Cold Rolled A1008 CS Type B (1.7mm)					
Color Couleur			Asa-61 Grey		
			Finish Finis		
			Smooth		
Description				Detail Rev.	
5412ESQT 48" x 36" Cover					
Part Number Numéro Pièce				Rev.	
5412ESQT483620THC				0	
				8	
				16	

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5412ESQT483620THC

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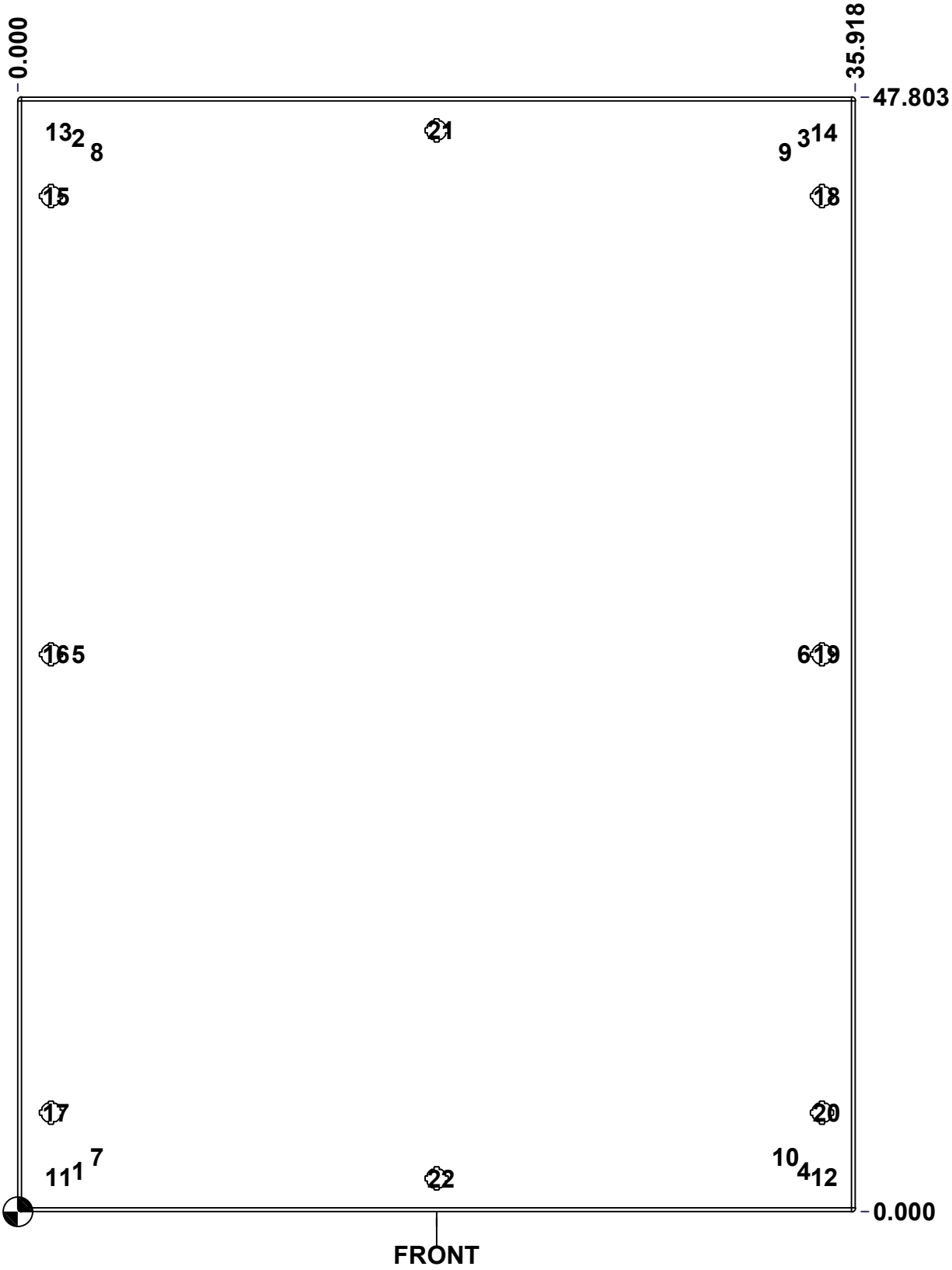
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.756	STUD M6 x 18mm (Inside)
2	2.401	46.047	STUD M6 x 18mm (Inside)
3	33.517	46.047	STUD M6 x 18mm (Inside)
4	33.517	1.756	STUD M6 x 18mm (Inside)
5	2.401	23.902	STUD M6 x 18mm (Inside)
6	33.517	23.902	STUD M6 x 18mm (Inside)
7	3.195	2.350	STUD M6 x 18mm (Inside)
8	3.195	45.453	STUD M6 x 18mm (Inside)
9	32.723	45.453	STUD M6 x 18mm (Inside)
10	32.723	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	34.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	46.303	STUD M6 x 18mm (Inside)
14	34.368	46.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	1.424	43.553	880 SCQ4-SL
16	1.424	23.902	880 SCQ4-SL
17	1.424	4.250	880 SCQ4-SL
18	34.494	43.553	880 SCQ4-SL
19	34.494	23.902	880 SCQ4-SL
20	34.494	4.250	880 SCQ4-SL
21	17.959	46.379	880 SCQ4-SL
22	17.959	1.424	880 SCQ4-SL



	Description	Status	
	5412ESQT 48" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT483620THC	0	16

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Tolerance ±1/32" unless otherwise specified

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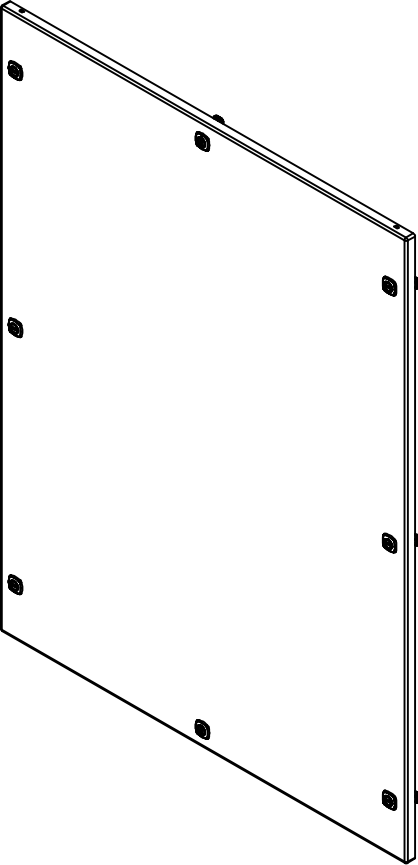
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





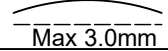
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Fax: (450) 979-4626

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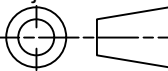
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 48" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT483620THC

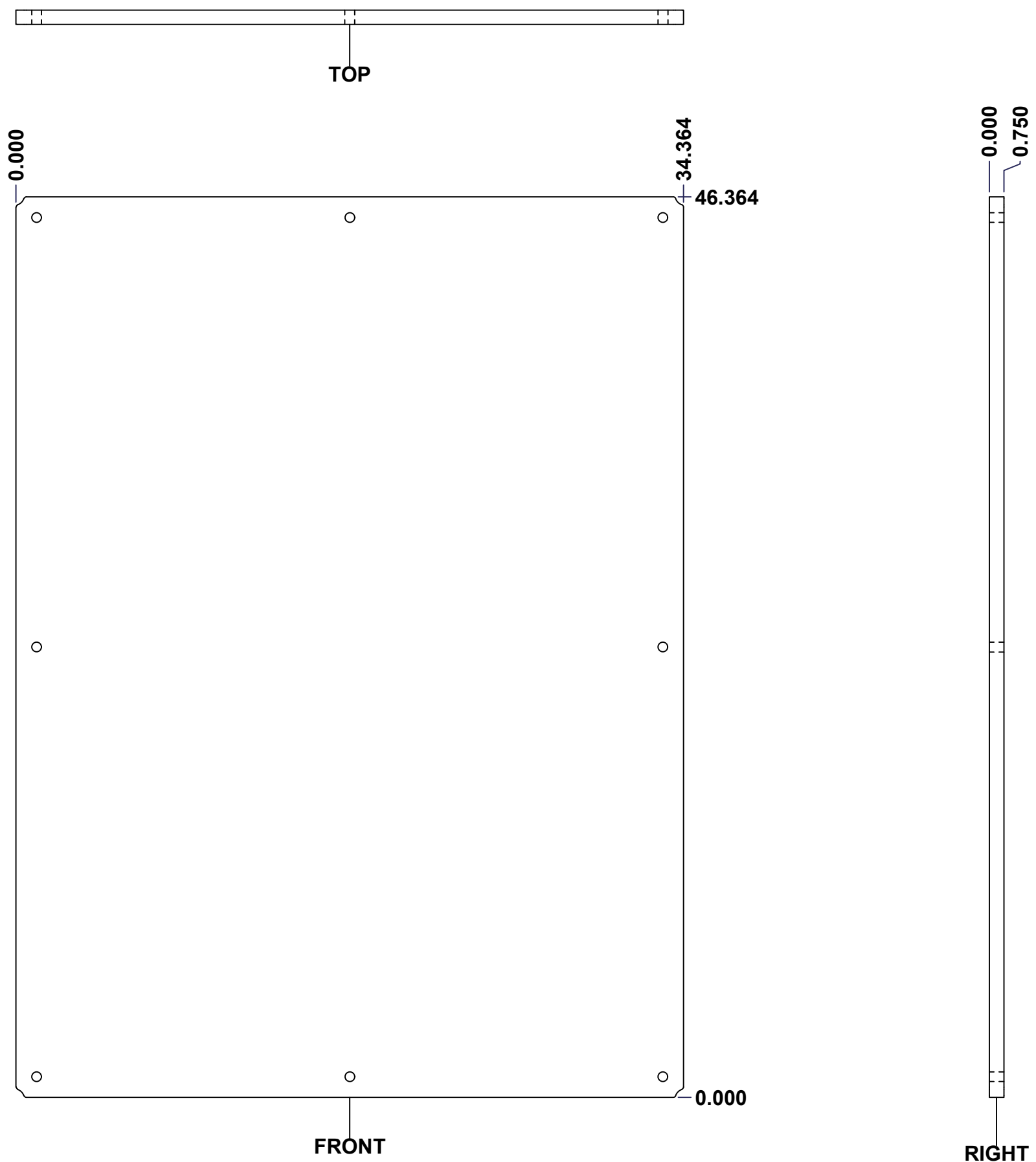
Rev. 0

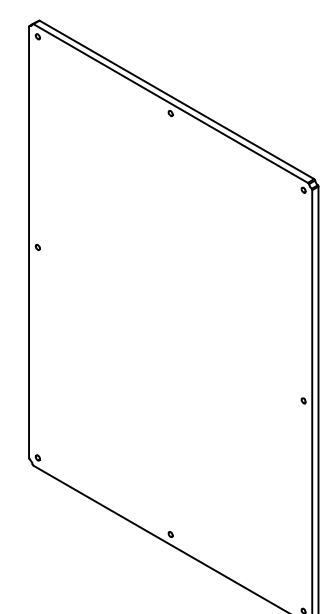
10

16

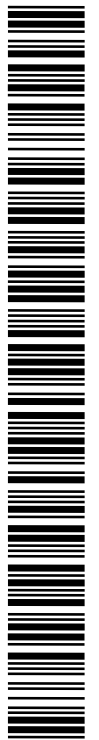
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
1	5412ESQT483620THI-C	0	5412ESQT 48" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT483620THG	0	5412ESQT 48" x 36" Cover Gasket Part
1	5412ESQT483620THC-P	0	5412ESQT 48" x 36" Cover Part
8	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

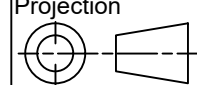
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Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 48" x 36" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESQT483620THI-B		0	16

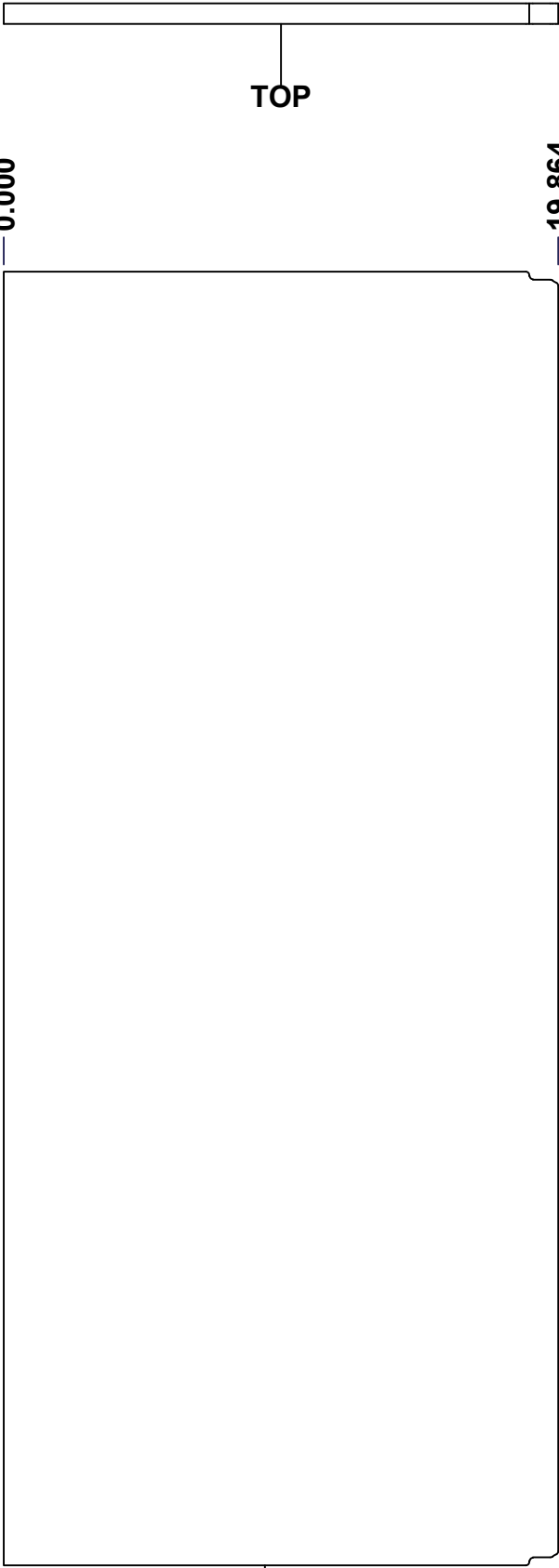
SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



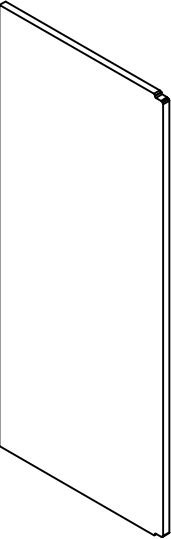
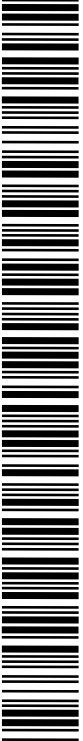
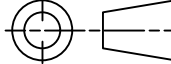
TOP

FRONT

0.000
0.750

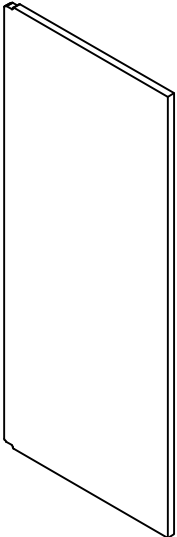
RIGHT

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No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 48" x 36" Left Insulation			
Part Number Numéro Pièce			Rev. 12
5412ESQT483620THI-LS			0 16

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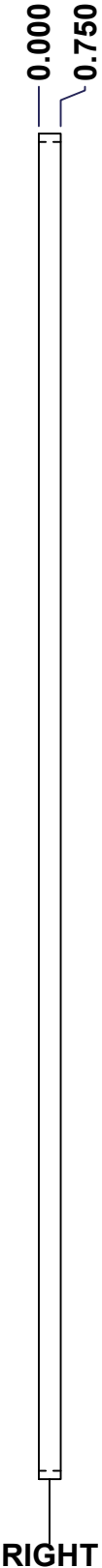
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Isometric View



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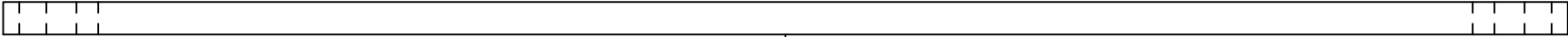
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Tolerance ±1/32" unless otherwise specified

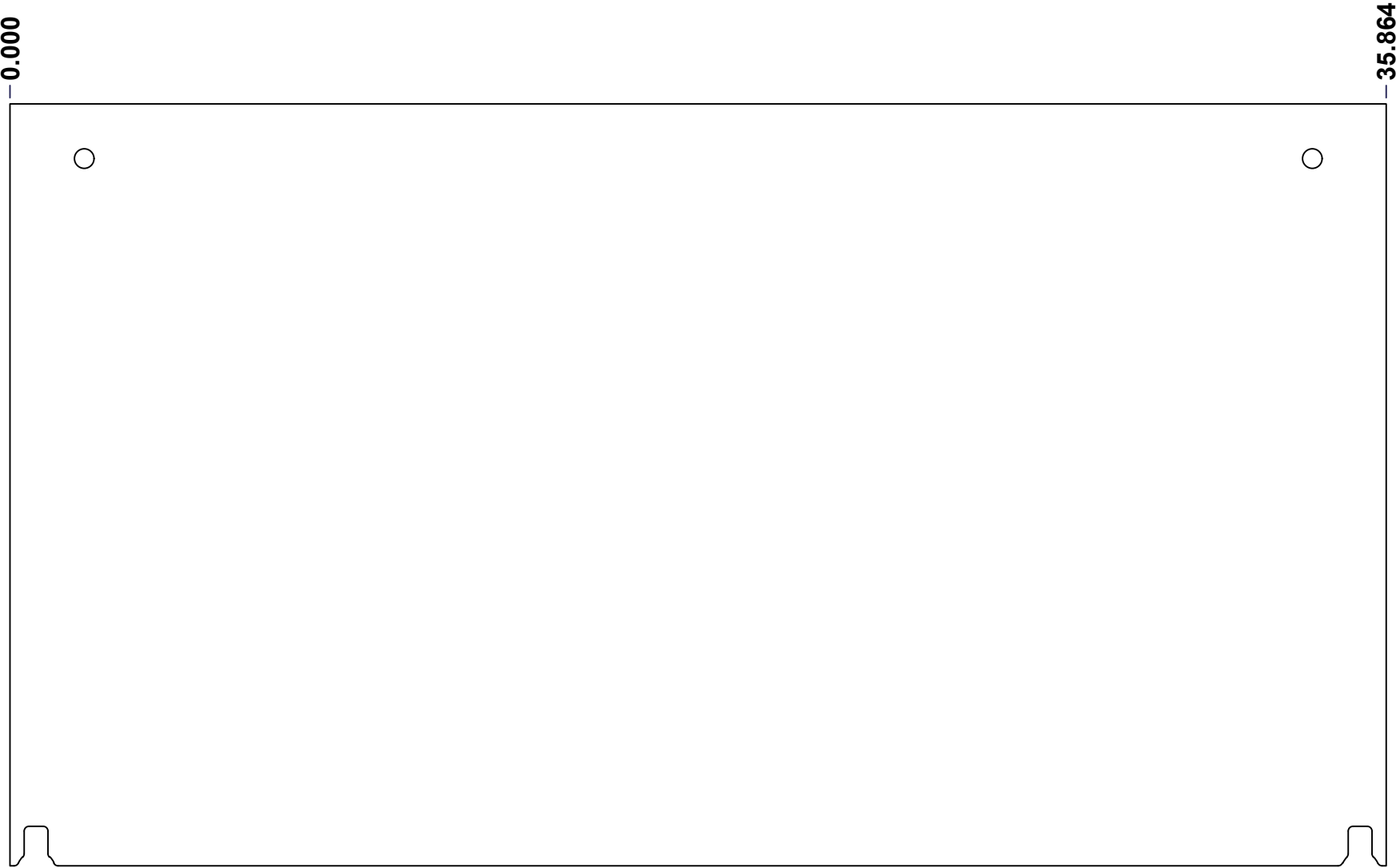
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Tolérance ±1/32" sauf spécification contraire

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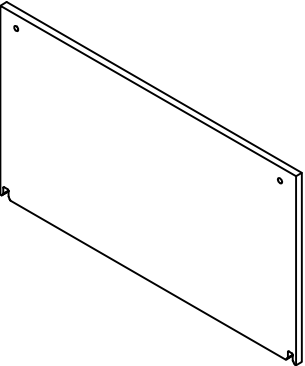
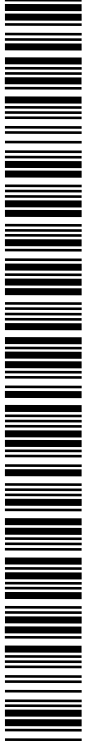
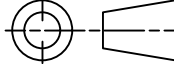


TOP



0.000
0.750

RIGHT

No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Projection 	
Date		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	
Date		23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	
Finish Fin		N/A	
Description 5412ESQT 48" x 36" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce			Rev.
5412ESQT483620THI-TP			14
			0
			16

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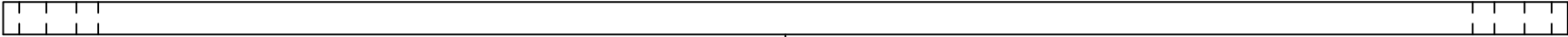
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Tolerance ±1/32" unless otherwise specified

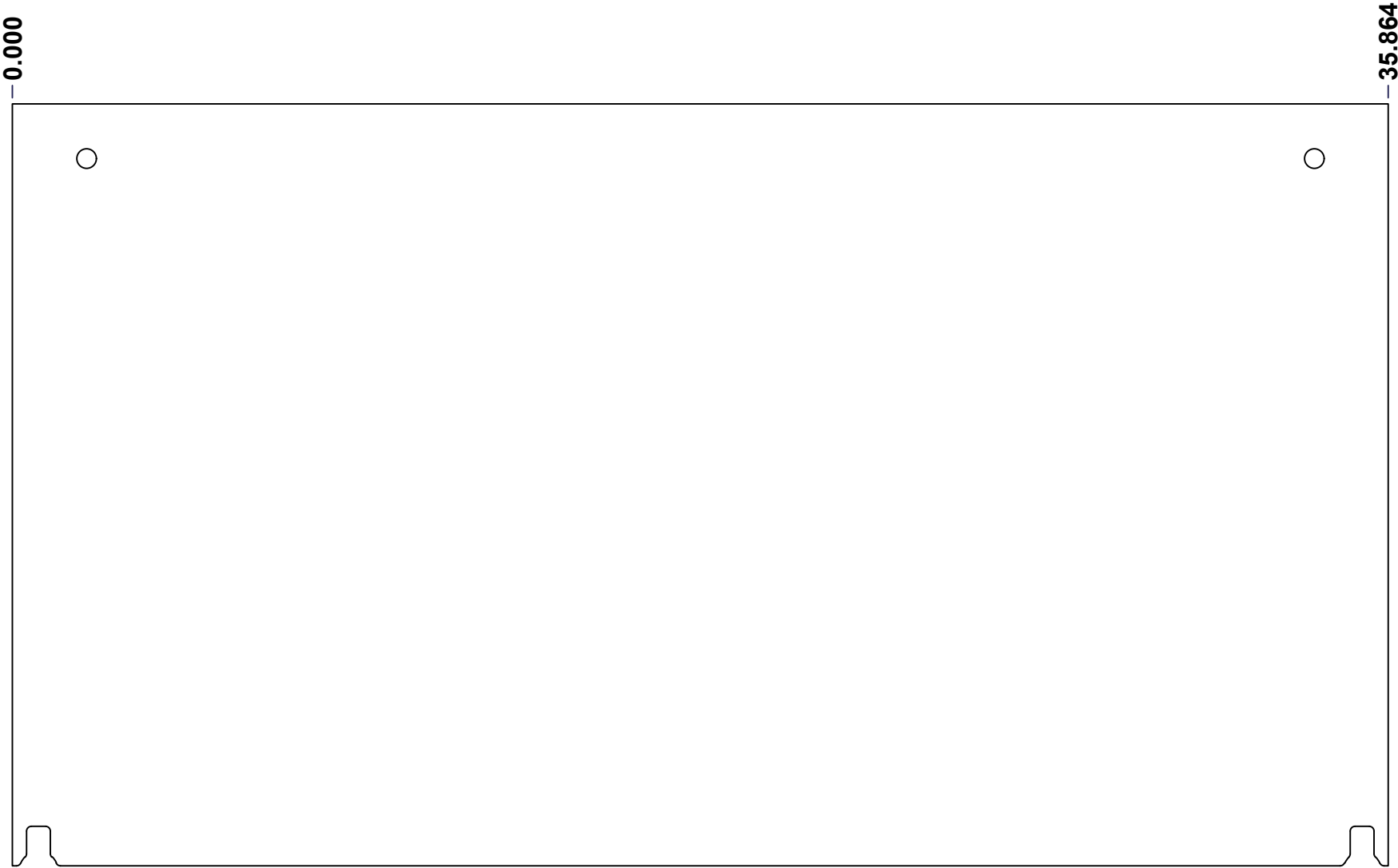
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Tolérance ±1/32" sauf spécification contraire

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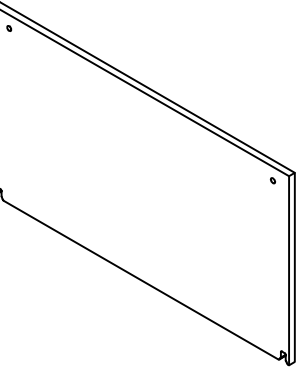
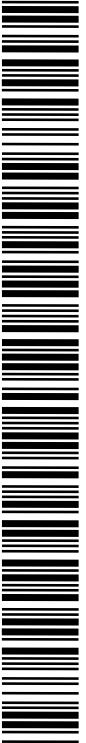
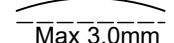
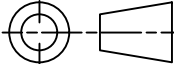


TOP



0.000
0.750

RIGHT

No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Projection 	
Date		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	
Date		23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	
Finish Fin		N/A	
Description 5412ESQT 48" x 36" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce			Rev.
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			0
			16

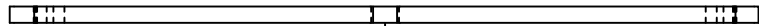
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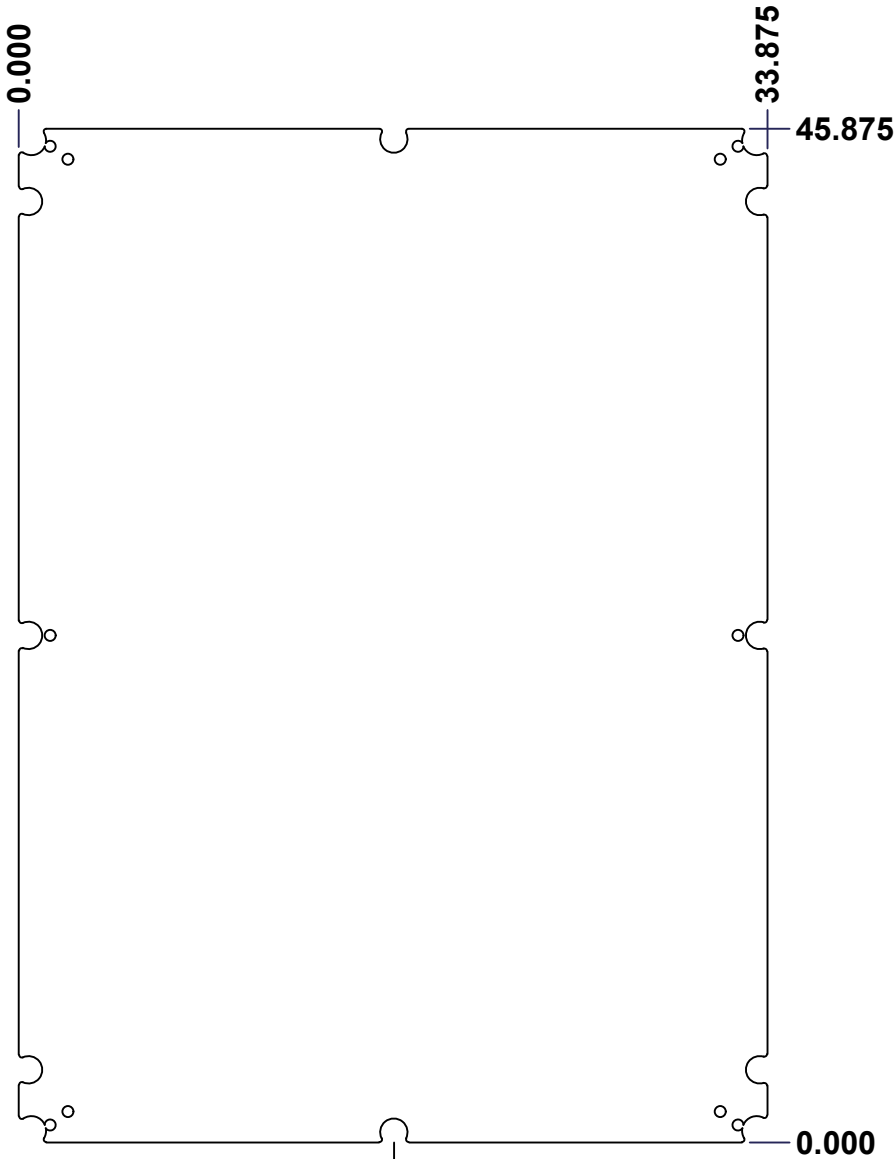
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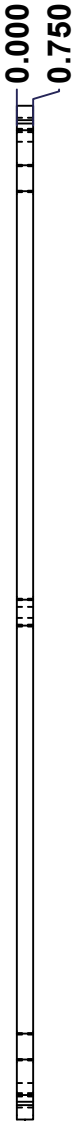
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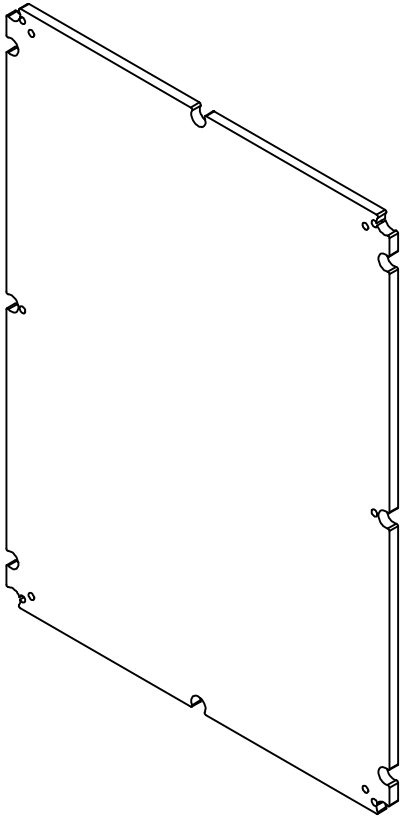
TOP



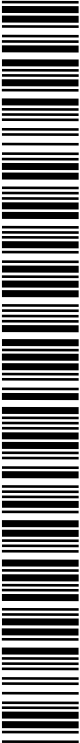
FRONT



RIGHT



Isometric View



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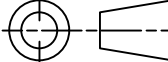


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 48" x 36" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT483620THI-C

Rev.

16

0

16

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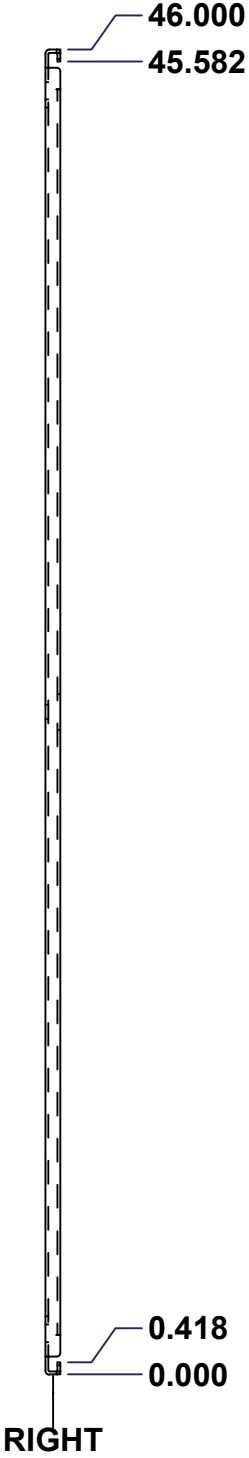
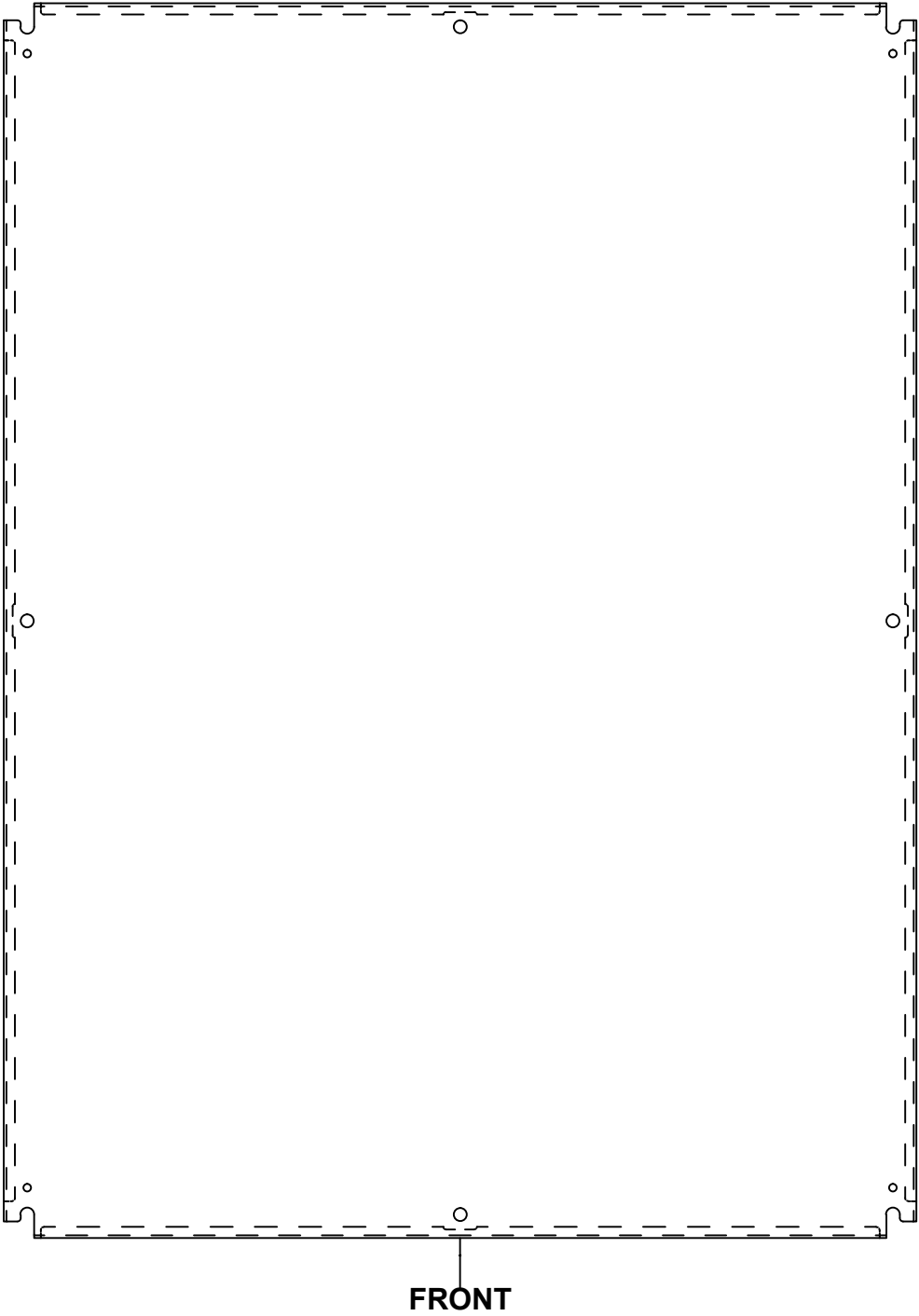
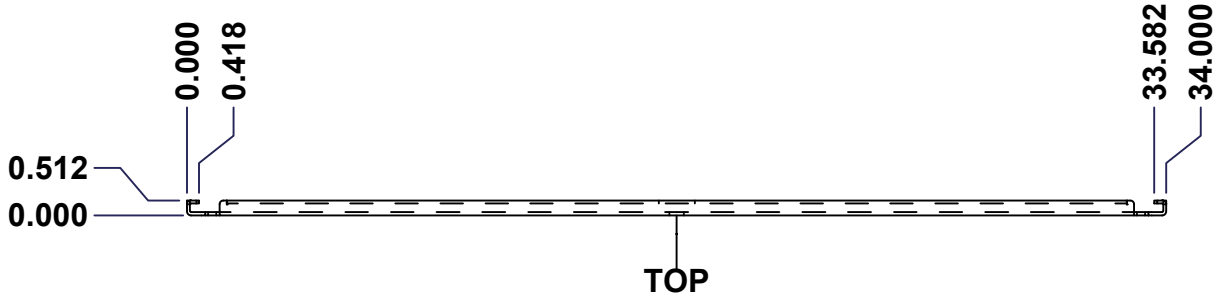
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

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No.	Revisions	Date	By/Par

Isometric View

Barcode

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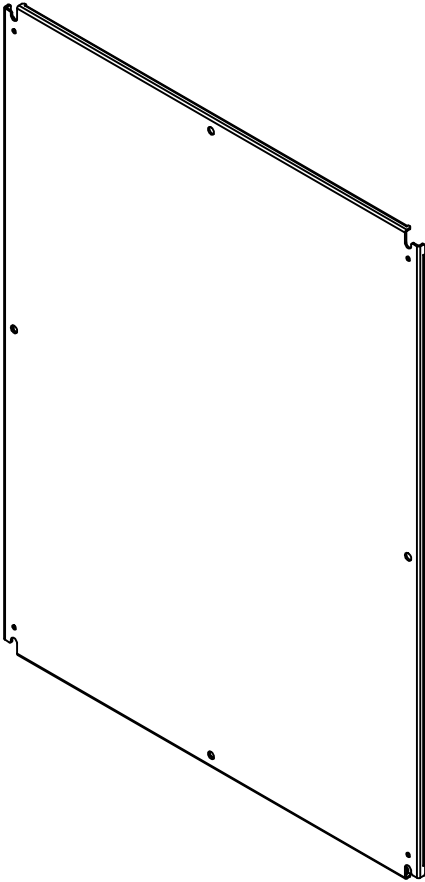
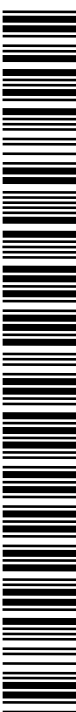
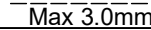
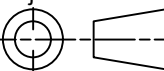
Flatness
Aplatissement

Max 3.0mm

Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP4836G			Rev. 0 1 2

1	881 SP4836G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce 881 SP4836G		Rev. 0	2 2

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