

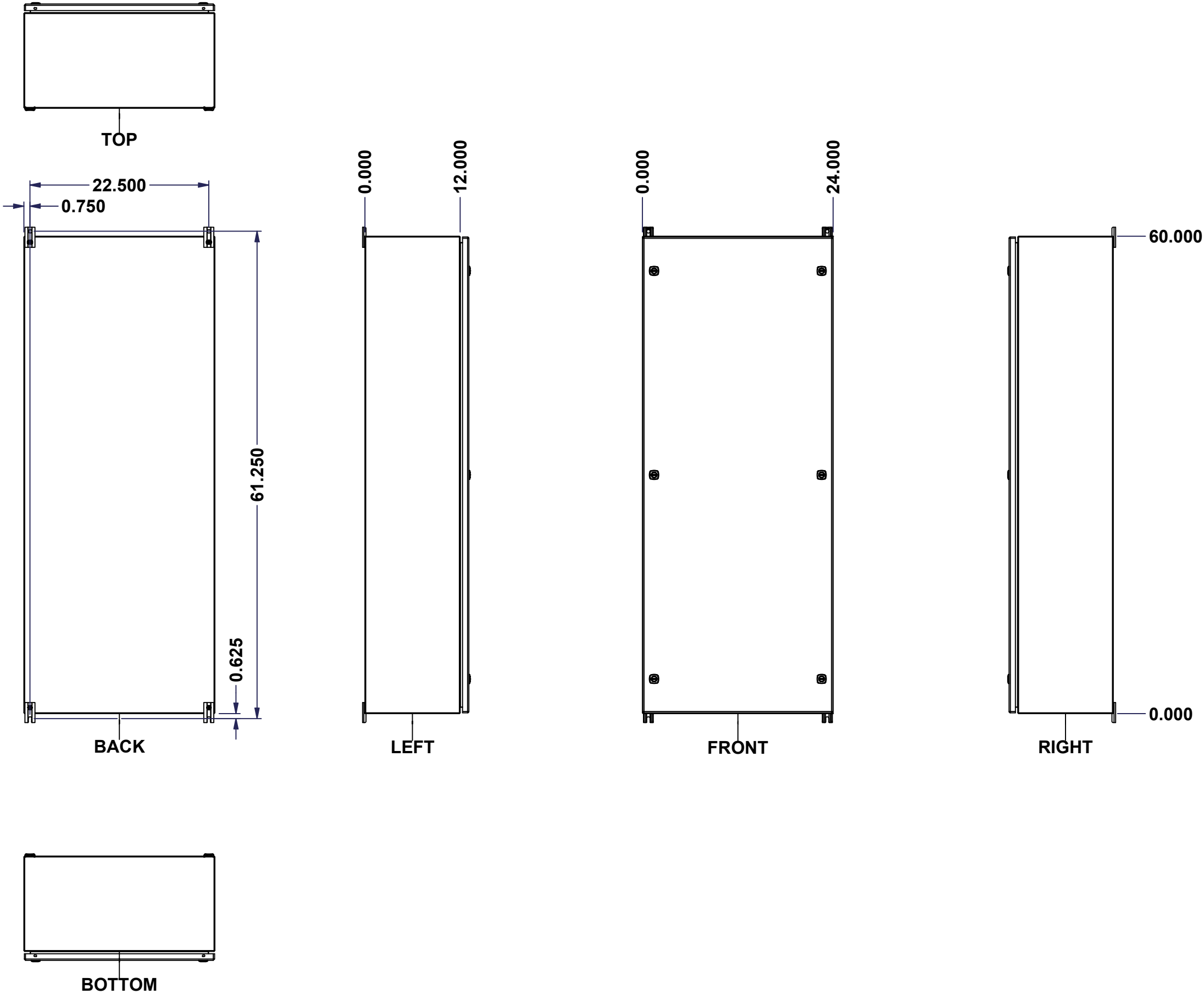
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Tolerance ±1/32" unless otherwise specified

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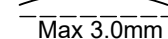
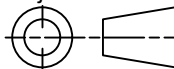
Tolérance ±1/32" sauf spécification contraire

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

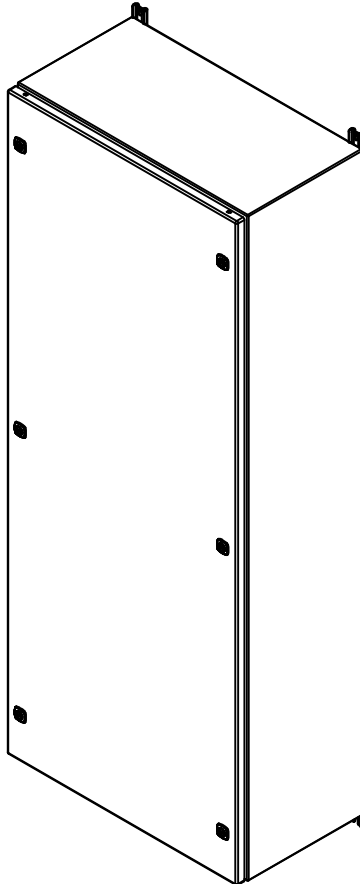
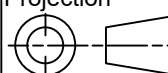


| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
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|     |           |      |        |

Isometric View

|                                                                                       |  |                                                                                                  |  |                                                                                                                                                                                                                                        |                     |
|---------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|
|  |  | Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |  | Flatness<br>Aplatissement<br><br>Max 3.0mm<br>Projection<br> |                     |
| Customer<br>Client                                                                    |  |                                                                                                  |  | Date                                                                                                                                                                                                                                   |                     |
| Drawn By<br>Dessiné Par      BoxCad: BoxCad                                           |  |                                                                                                  |  | Date    07-Jul-23                                                                                                                                                                                                                      |                     |
| Material<br>Matière      14 Ga Cold Rolled A1008 CS Type B (1.7mm)                    |  |                                                                                                  |  |                                                                                                                                                                                                                                        |                     |
| Color<br>Couleur      Asa-61 Grey                                                     |  | Finish<br>Fini      Smooth                                                                       |  |                                                                                                                                                                                                                                        |                     |
| Description<br><br>5412ESQT 60" x 24" x 12" Assembly                                  |  |                                                                                                  |  | Detail Rev.                                                                                                                                                                                                                            |                     |
| Part Number<br>Numéro Pièce<br><b>5412ESQT602412TH</b>                                |  |                                                                                                  |  | Rev.<br><b>0</b>                                                                                                                                                                                                                       | <div>1<br/>16</div> |

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|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|---------------------------------------------|-------------------------------------------------|--|--|--|--|--|--|--|--|-------------------------------------------------------------------------------------|--|--|--|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|--|--|--|-----------------------------------------------|------|--|--------|--|-----------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|-----------------------|--|--|--|--|
| Tolerance ±1/32" unless otherwise specified |                                                 |  |  |  |  |  |  |  |  | C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT602412TH\5412ESQT602412TH.idw |  |  |  |  |                                                                                                                                                                                        |           |  |  |  | Tolérance ±1/32" sauf spécification contraire |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
| NOTE                                        |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  | No.                                                                                                                                                                                    | Revisions |  |  |  |                                               | Date |  | By/Par |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
| ITEM                                        | DESCRIPTION                                     |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
| 1                                           | NEMA 4/12 Enclosure                             |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
| 2                                           | C/W Standard ground studs on box and cover      |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
| 3                                           | C/W Standard door stiffener                     |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
| 4                                           | C/W Standard inner panel (Included)             |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
| 5                                           | C/W Standard inner panel mounting studs         |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
| 6                                           | C/W 885 ESMF3_CLOSE Sold separately (Installed) |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
| 7                                           | C/W 885 ESMF3_OPEN Sold separately (Installed)  |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
| 8                                           | C/W R5 Insulation (Installed by EXM)            |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  | <br>Isometric View                                                                                 |           |  |  |  |                                               |      |  |        |  |                                                           |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |           |  |  |  |                                               |      |  |        |  | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  | Customer Client                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  | Date                                                                                                                                          |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  | Drawn By<br>Dessiné Par                                                                                                                                                                |           |  |  |  |                                               |      |  |        |  | BoxCad: BoxCad                                                                                                                                |  |  |  |  | Date 07-Jul-23        |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  | Material<br>Matière                                                                                                                                                                    |           |  |  |  |                                               |      |  |        |  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm)                                                                                                     |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  | Color<br>Couleur                                                                                                                                                                       |           |  |  |  |                                               |      |  |        |  | Asa-61 Grey                                                                                                                                   |  |  |  |  | Finish<br>Fini Smooth |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  | Description                                                                                                                                                                            |           |  |  |  |                                               |      |  |        |  | Detail Rev.                                                                                                                                   |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  | 5412ESQT 60" x 24" x 12" Assembly                                                                                                                                                      |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  | Part Number<br>Numéro Pièce                                                                                                                                                            |           |  |  |  |                                               |      |  |        |  | Rev.                                                                                                                                          |  |  |  |  | 2                     |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  | 5412ESQT602412TH                                                                                                                                                                       |           |  |  |  |                                               |      |  |        |  | 0                                                                                                                                             |  |  |  |  | 16                    |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
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|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
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|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
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|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
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|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
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|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |
|                                             |                                                 |  |  |  |  |  |  |  |  |                                                                                     |  |  |  |  |                                                                                                                                                                                        |           |  |  |  |                                               |      |  |        |  |                                                                                                                                               |  |  |  |  |                       |  |  |  |  |

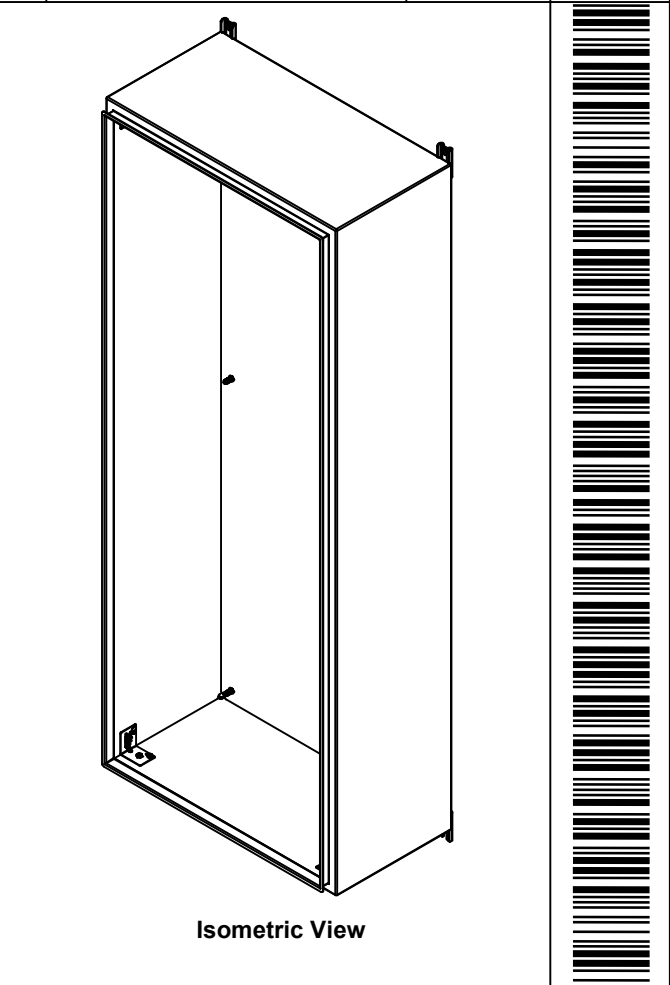
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT602412TH\5412ESQT602412TH.idw

Tolérance ±1/32" sauf spécification contraire

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
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Isometric View

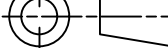


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Flatness  
Aplatissement

Max 3.0mm

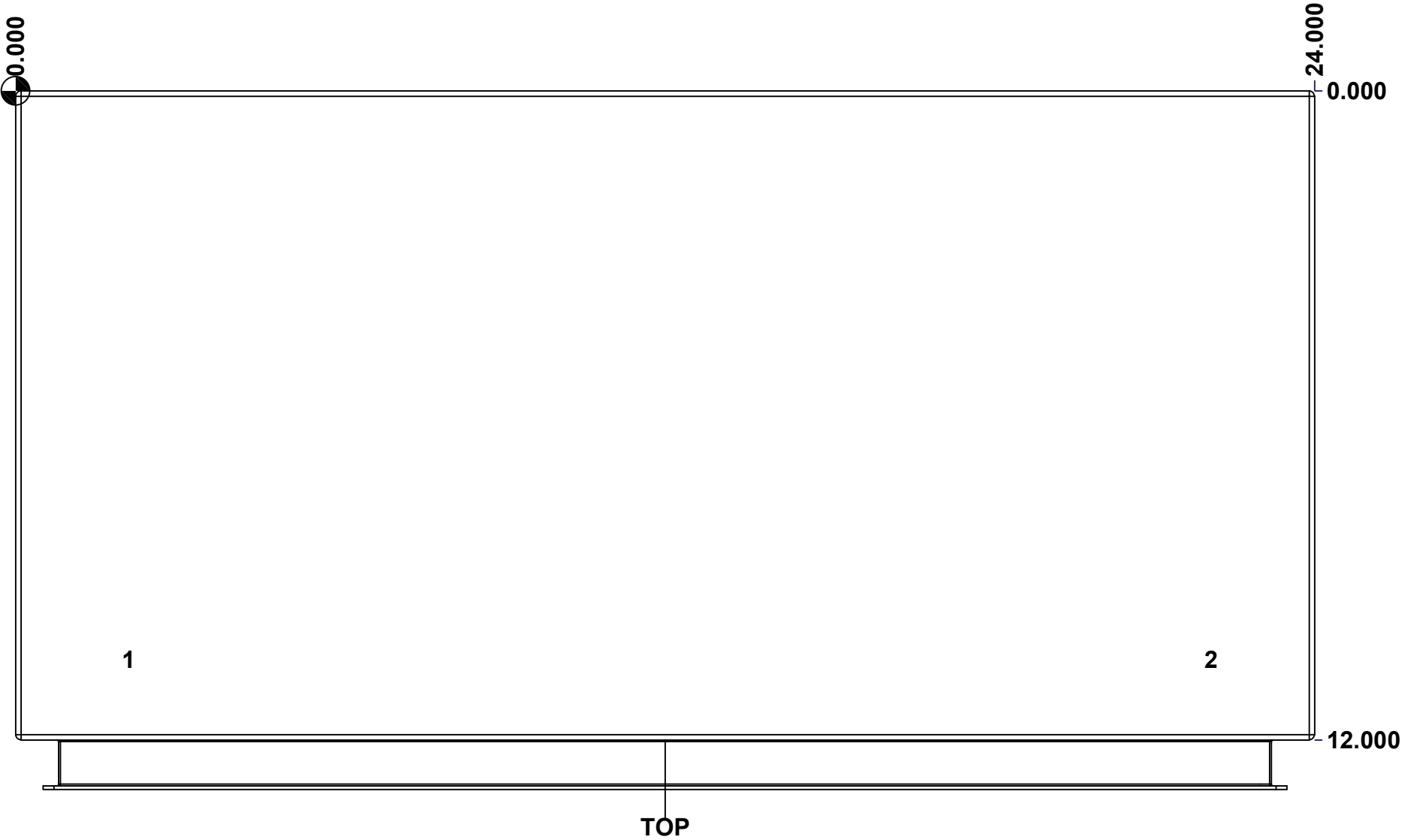
Projection



|                                              |  |                                           |                       |
|----------------------------------------------|--|-------------------------------------------|-----------------------|
| Customer<br>Client                           |  | Date                                      |                       |
| Drawn By<br>Dessiné Par                      |  | Date 07-Jul-23                            |                       |
| Material<br>Matière                          |  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |                       |
| Color<br>Couleur                             |  | Asa-61 Grey                               | Finish<br>Fini Smooth |
| Description<br>5412ESQT 60" x 24" x 12" Body |  |                                           | Detail Rev.           |
| Part Number<br>Numéro Pièce                  |  | Rev. 0                                    | 3<br>16               |
| SEE BILL OF MATERIAL ON LAST PAGE            |  |                                           |                       |
| 5412ESQT602412THB                            |  |                                           |                       |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                                |
|-----------------------------------------------------|--------|--------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)         |        |        |                                |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                    |
| 1                                                   | 2.000  | 10.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2                                                   | 22.000 | 10.500 | INSUL. STUD M6 x 18mm (Inside) |



|  |                               |        |    |
|--|-------------------------------|--------|----|
|  | Description                   | Status |    |
|  | 5412ESQT 60" x 24" x 12" Body | (NULL) |    |
|  | Part Number<br>Numéro Pièce   | Rev.   | 4  |
|  | 5412ESQT602412THB             | 0      | 16 |

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                                |
|-----------------------------------------------------|--------|--------|--------------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)      |        |        |                                |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                    |
| 1                                                   | 2.000  | 10.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2                                                   | 22.000 | 10.500 | INSUL. STUD M6 x 18mm (Inside) |



|  |                               |        |    |
|--|-------------------------------|--------|----|
|  | Description                   | Status |    |
|  | 5412ESQT 60" x 24" x 12" Body | (NULL) |    |
|  | Part Number<br>Numéro Pièce   | Rev.   | 5  |
|  | 5412ESQT602412THB             | 0      | 16 |

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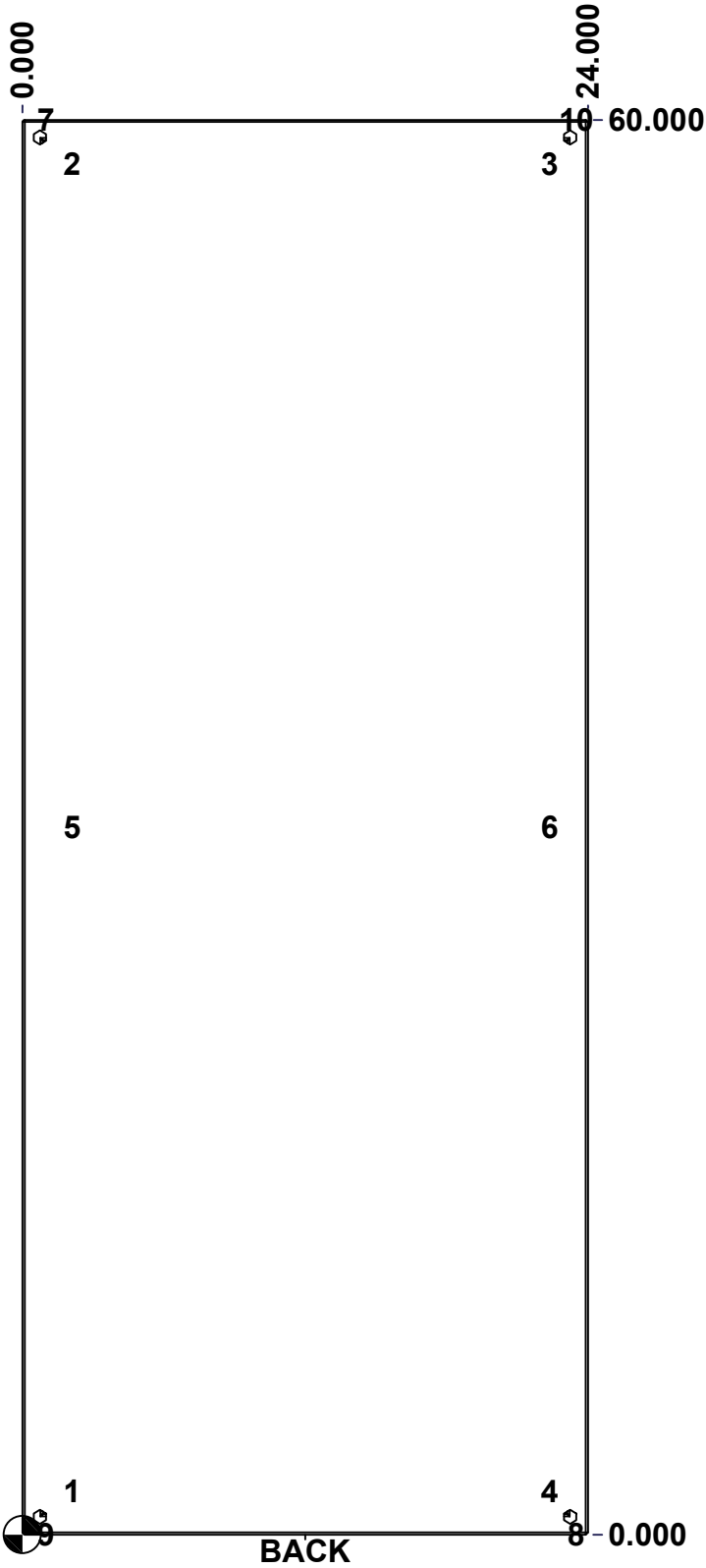
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                            |
|-----------------------------------------------------|--------|--------|----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)        |        |        |                            |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                |
| 1                                                   | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2                                                   | 1.875  | 58.125 | IP STUD M8 x 35mm (Inside) |
| 3                                                   | 22.125 | 58.125 | IP STUD M8 x 35mm (Inside) |
| 4                                                   | 22.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 5                                                   | 1.875  | 30.000 | IP STUD M8 x 35mm (Inside) |
| 6                                                   | 22.125 | 30.000 | IP STUD M8 x 35mm (Inside) |
| -----                                               | -----  | -----  | -----                      |
| 7                                                   | 0.750  | 60.000 | FOOT 885 ESMF3_CLOSE       |
| 8                                                   | 23.250 | 0.000  | FOOT 885 ESMF3_OPEN        |
| 9                                                   | 0.750  | 0.000  | FOOT 885 ESMF3_OPEN        |
| 10                                                  | 23.250 | 60.000 | FOOT 885 ESMF3_CLOSE       |



|  |                               |        |    |
|--|-------------------------------|--------|----|
|  | Description                   | Status |    |
|  | 5412ESQT 60" x 24" x 12" Body | (NULL) |    |
|  | Part Number<br>Numéro Pièce   | Rev.   | 6  |
|  | 5412ESQT602412THB             | 0      | 16 |

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

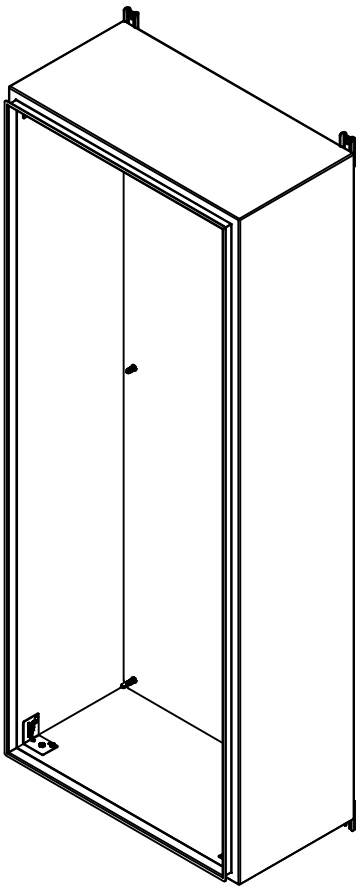
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No.

Revisions

Date

By/Par



Isometric View

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Flatness

Aplatissement

Max 3.0mm

Projection

Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

07-Jul-23

Material

Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

5412ESQT 60" x 24" x 12" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESQT602412THB

Rev.

7

16

2

885ESMF3-FEET-A

0

885 ESMF3 Mounting Foot (Opened Slot)

4

RIVET\_NUT\_M10\_FH\_CE

0

Rivet Nut M10 (Low Profile Close End)

4

STK-Q-06660

2

M10 x 16mm Machine Screw

2

885ESMF3-FEET

0

885 ESMF3 Mounting Foot

1

STK-K-70554

3

5412 ESTH Accessory Kit

1

5412ESQT602412THI-RS

0

5412ESQT 60" x 24" Right Insulation

1

5412ESQT602412THI-LS

0

5412ESQT 60" x 24" Left Insulation

1

5412ESQT602412THI-BT

0

5412ESQT 60" x 24" Top and Bottom Insulation

1

5412ESQT602412THI-TP

0

5412ESQT 60" x 24" Top and Bottom Insulation

1

5412ESQT602412THI-B

0

5412ESQT 60" x 24" Back Insulation

4

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

6

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ESQT602412THB-P

0

5412ESQT 60" x 24" x 12" Body Part

Qty

Part Number

Rev

Description

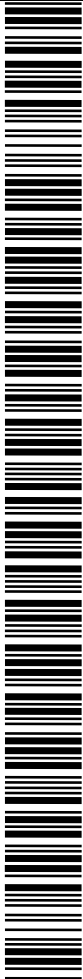
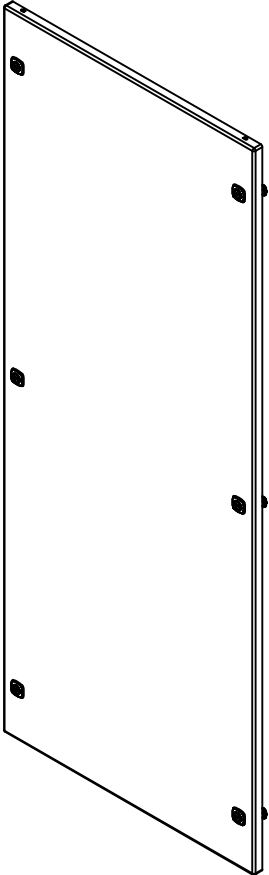
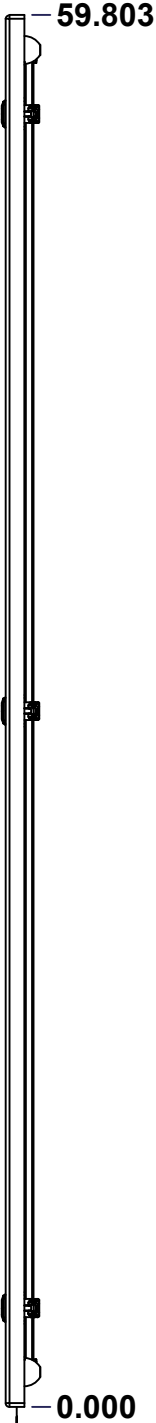
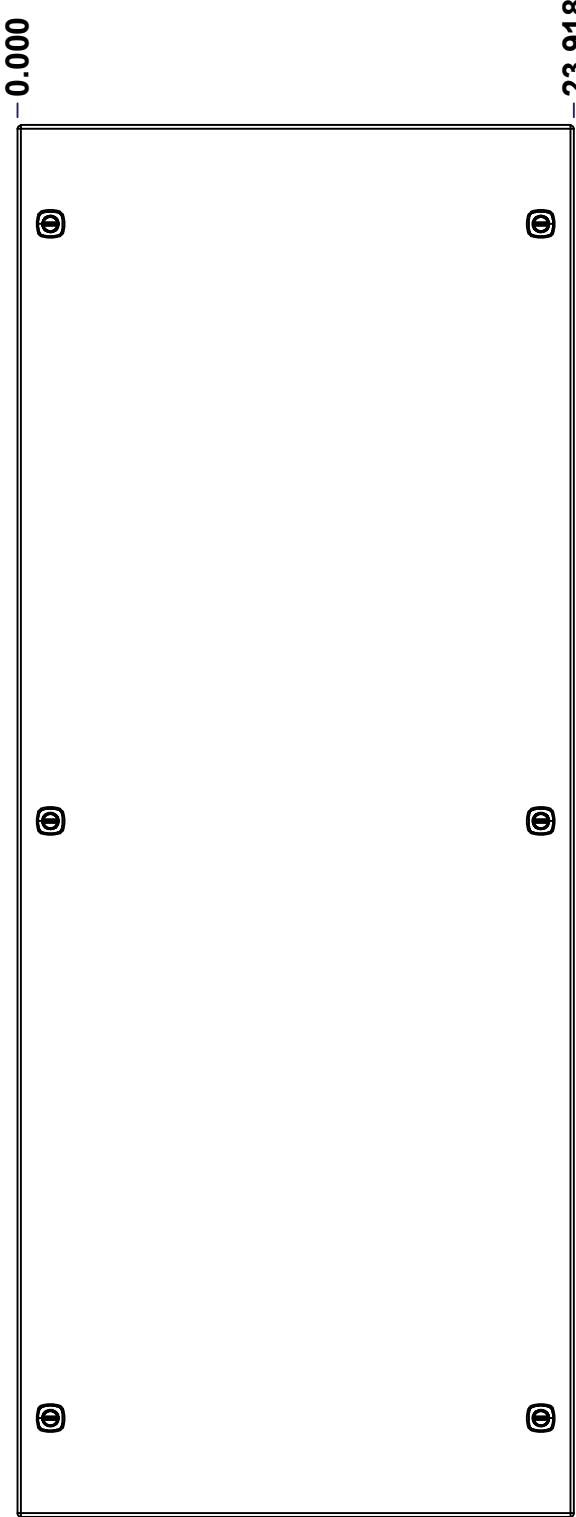
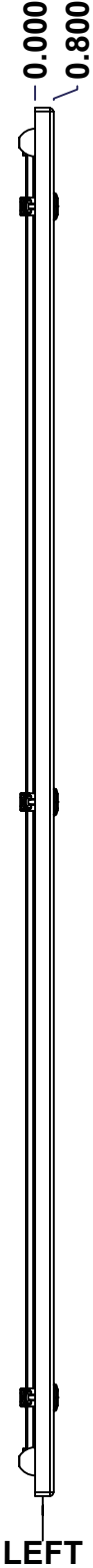
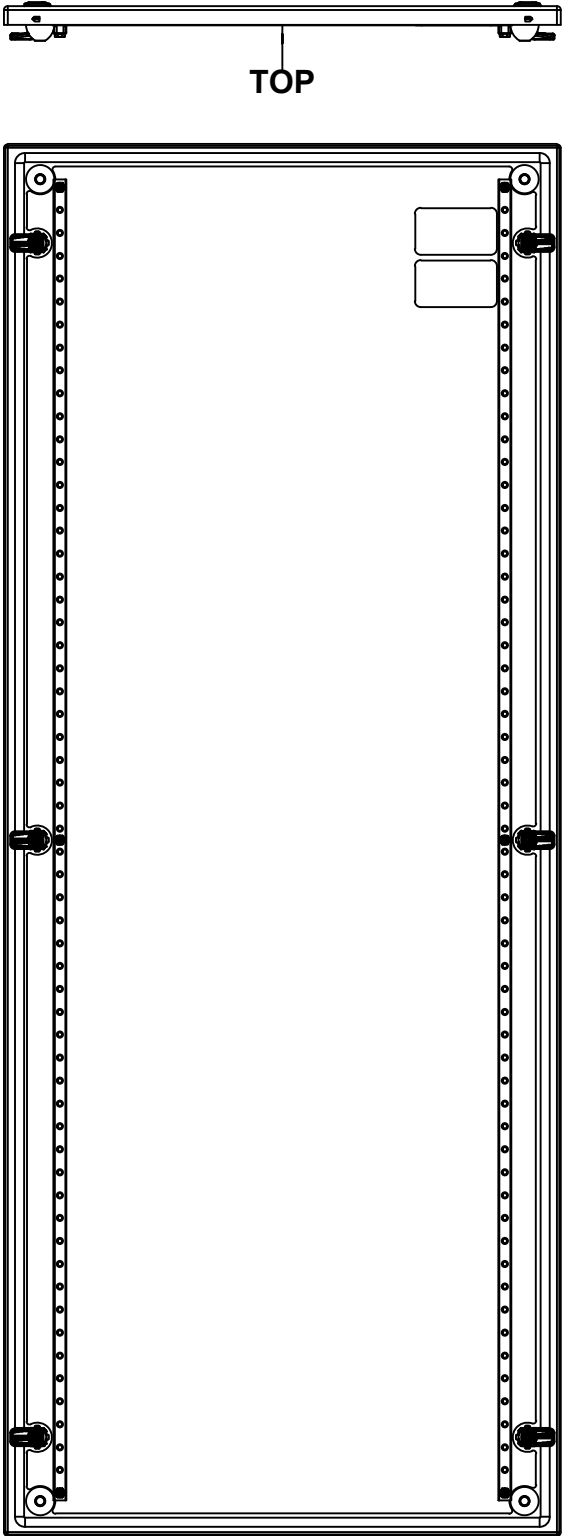
Parts List

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Tolérance  $\pm 1/32$ " sauf spécification contraire

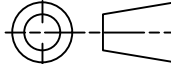


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date

07-Jul-23

Material  
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

5412ESQT 60" x 24" Cover

Detail Rev.

Part Number  
Numéro Pièce

5412ESQT602412THC

Rev.

8

0

16

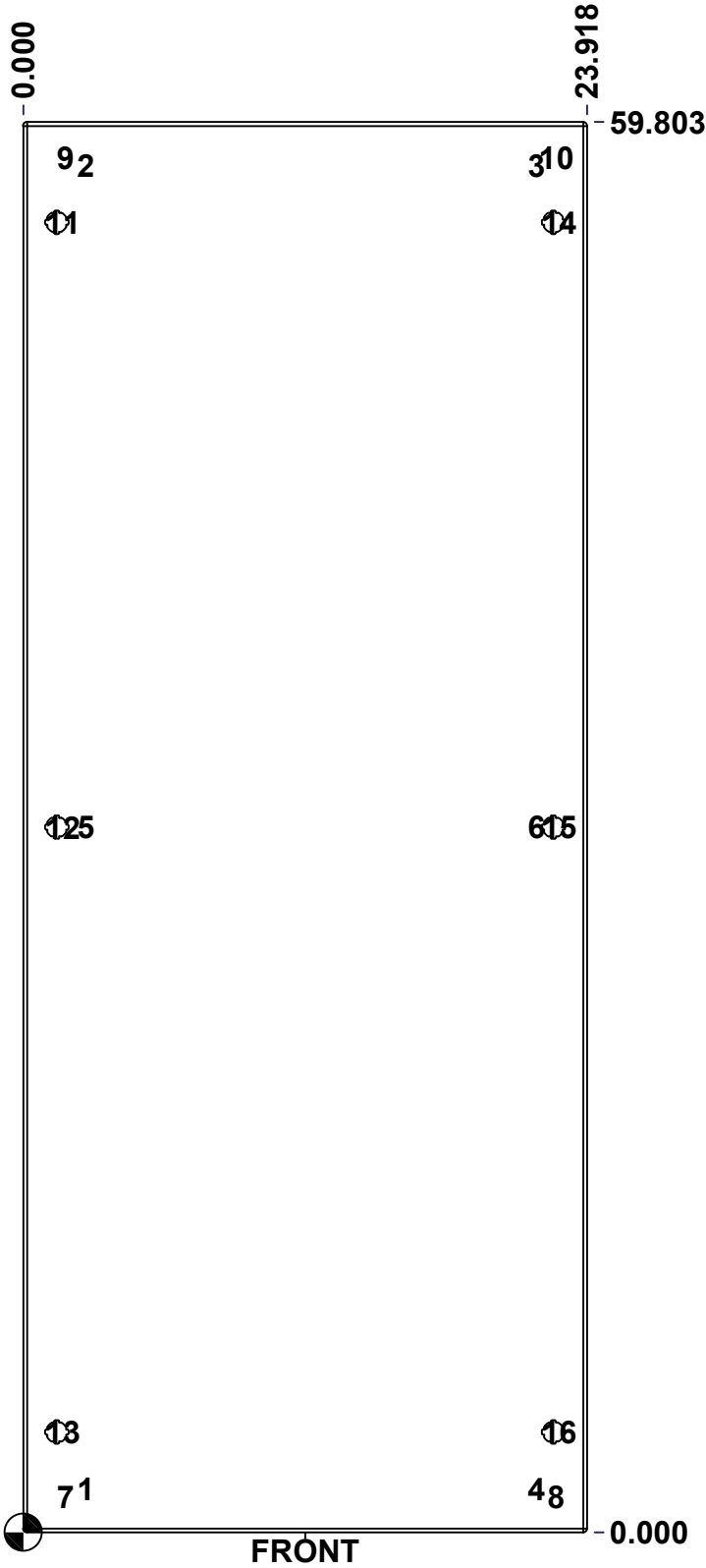
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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                         |
|-----------------------------------------------------|--------|--------|-------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                         |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION             |
| 1                                                   | 2.401  | 1.850  | STUD M6 x 18mm (Inside) |
| 2                                                   | 2.401  | 57.953 | STUD M6 x 18mm (Inside) |
| 3                                                   | 21.517 | 57.953 | STUD M6 x 18mm (Inside) |
| 4                                                   | 21.517 | 1.850  | STUD M6 x 18mm (Inside) |
| 5                                                   | 2.401  | 29.902 | STUD M6 x 18mm (Inside) |
| 6                                                   | 21.517 | 29.902 | STUD M6 x 18mm (Inside) |
| 7                                                   | 1.550  | 1.500  | STUD M6 x 18mm (Inside) |
| 8                                                   | 22.368 | 1.500  | STUD M6 x 18mm (Inside) |
| 9                                                   | 1.550  | 58.303 | STUD M6 x 18mm (Inside) |
| 10                                                  | 22.368 | 58.303 | STUD M6 x 18mm (Inside) |
| -----                                               | -----  | -----  | -----                   |
| 11                                                  | 1.424  | 55.553 | 880 SCQ4-SL             |
| 12                                                  | 1.424  | 29.902 | 880 SCQ4-SL             |
| 13                                                  | 1.424  | 4.250  | 880 SCQ4-SL             |
| 14                                                  | 22.494 | 55.553 | 880 SCQ4-SL             |
| 15                                                  | 22.494 | 29.902 | 880 SCQ4-SL             |
| 16                                                  | 22.494 | 4.250  | 880 SCQ4-SL             |



|  |                             |        |    |
|--|-----------------------------|--------|----|
|  | Description                 | Status |    |
|  | 5412ESQT 60" x 24" Cover    | (NULL) |    |
|  | Part Number<br>Numéro Pièce | Rev.   | 9  |
|  | 5412ESQT602412THC           | 0      | 16 |

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Tolerance ±1/32" unless otherwise specified

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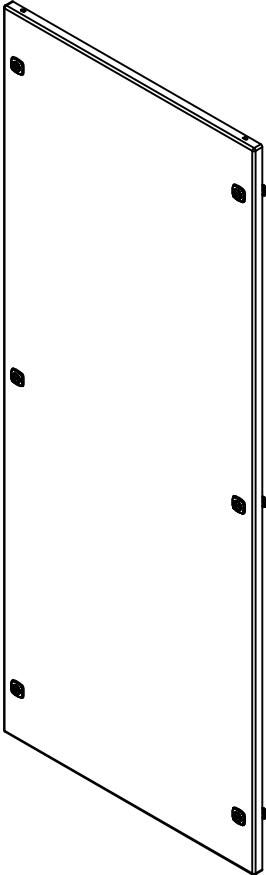
Tolérance ±1/32" sauf spécification contraire

No.

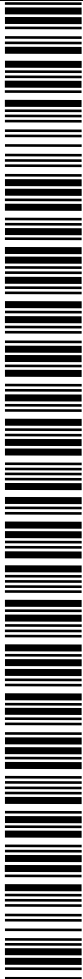
Revisions

Date

By/Par



Isometric View





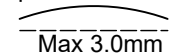
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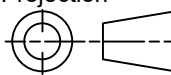
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

07-Jul-23

Material Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESQT 60" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESQT602412THC

Rev.

10

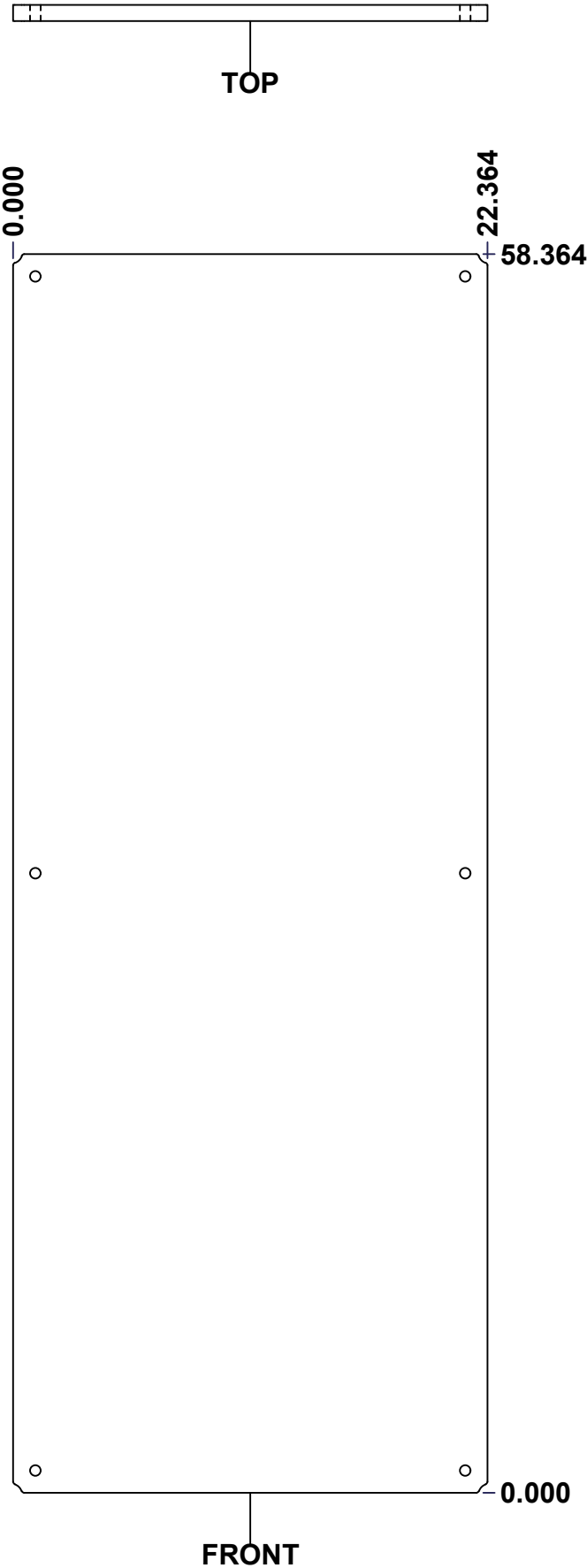
0

16

|            |                     |     |                                        |
|------------|---------------------|-----|----------------------------------------|
| 2          | STK-S-00100         | 0   | 3.5" x 2" Silver Milar Flexcon Sticker |
| 6          | STK-Q-07250         | 2   | M6 x 16mm Collar Nut                   |
| 2          | STK-Q-46020-60      | 5   | 5412 ES Vertical Door Stiffener 60"    |
| 1          | 5412ESQT602412THI-C | 0   | 5412ESQT 60" x 24" Cover Insulation    |
| 1          | STK-P-02400S        | 0   | Powder Paint (Asa-61 Grey / Smooth)    |
| 10         | STK-Q-16055         | 1   | M6 x 18mm Stud (No Paint Cap Required) |
| 1          | 5412ESQT602412THG   | 0   | 5412ESQT 60" x 24" Cover Gasket Part   |
| 1          | 5412ESQT602412THC-P | 0   | 5412ESQT 60" x 24" Cover Part          |
| 6          | STK-K-12500         | 16  | 5412 ES 1/4 Turn Lock                  |
| 4          | STK-Q-46515         | 3   | 5412 ES Door Support with Brass Insert |
| QTY        | Part Number         | Rev | Description                            |
| Parts List |                     |     |                                        |

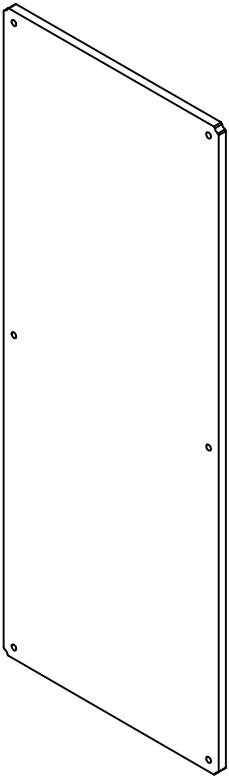
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|-----|-----------|------|--------|
|     |           |      |        |
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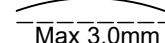


Isometric View

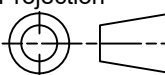


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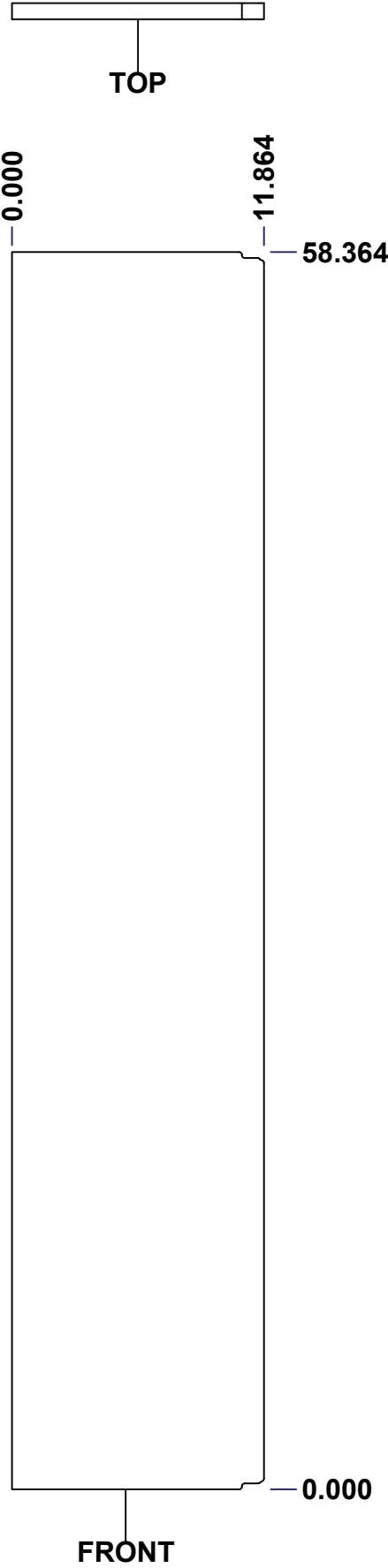
Flatness  
Aplatissement

  
Max 3.0mm

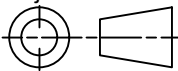
Projection



|                                                   |  |                 |             |
|---------------------------------------------------|--|-----------------|-------------|
| Customer Client                                   |  | Date            |             |
| Drawn By<br>Dessiné Par BoxCad: Patrick Deschenes |  | Date 23-Jan-07  |             |
| Material Matière Polyisocyanurate                 |  |                 |             |
| Color Couleur Aluminum                            |  | Finish Fini N/A |             |
| Description 5412ESQT 60" x 24" Back Insulation    |  |                 | Detail Rev. |
| Part Number<br>Numéro Pièce 5412ESQT602412THI-B   |  |                 | Rev. 11     |
|                                                   |  |                 | 16          |

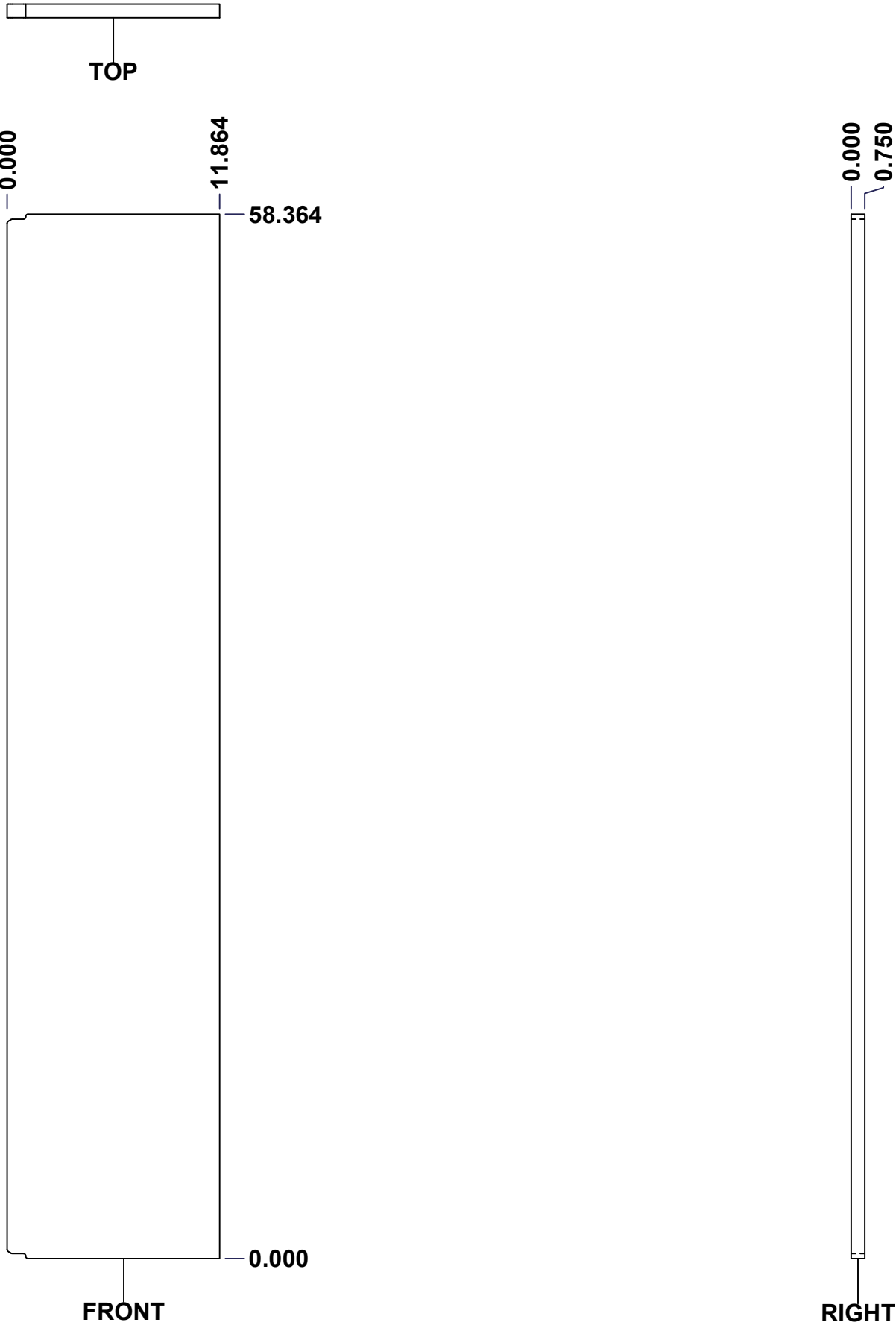


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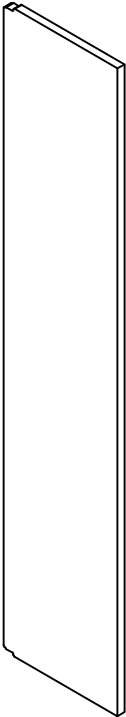
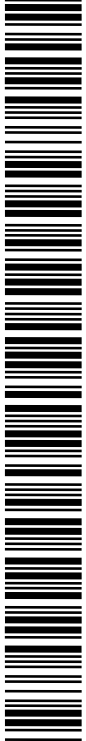
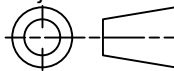
| No.                                                                                                                                                                                       | Revisions | Date                                                                                                                                          | By/Par                                                                               |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|                                                                                                                                                                                           |           |                                                                                                                                               |                                                                                      |
|                                                                                                                                                                                           |           |                                                                                                                                               |                                                                                      |
|                                                                                                                                                                                           |           |                                                                                                                                               |                                                                                      |
|                                                                                                                                                                                           |           |                                                                                                                                               |                                                                                      |
| <br>Isometric View                                                                                    |           |                                                                                                                                               |  |
| <br>Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |           | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |                                                                                      |
| Customer<br>Client                                                                                                                                                                        |           | Date                                                                                                                                          |                                                                                      |
| Drawn By<br>Dessiné Par                                                                                                                                                                   |           | Date 23-Jan-07                                                                                                                                |                                                                                      |
| Material<br>Matière                                                                                                                                                                       |           | Polyisocyanurate                                                                                                                              |                                                                                      |
| Color<br>Couleur                                                                                                                                                                          |           | Finish<br>Fini                                                                                                                                |                                                                                      |
| Aluminum                                                                                                                                                                                  |           | N/A                                                                                                                                           |                                                                                      |
| Description<br>5412ESQT 60" x 24" Left Insulation                                                                                                                                         |           |                                                                                                                                               | Detail Rev.                                                                          |
| Part Number<br>Numéro Pièce                                                                                                                                                               |           |                                                                                                                                               | Rev. 12                                                                              |
| 5412ESQT602412THI-LS                                                                                                                                                                      |           |                                                                                                                                               | 0 16                                                                                 |

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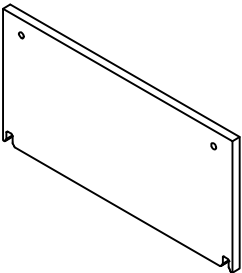
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| No.                                                                                                                                                                                                                            | Revisions | Date                                                                                                                                                                                                                                                          | By/Par      |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|
|                                                                                                                                                                                                                                |           |                                                                                                                                                                                                                                                               |             |
|                                                                                                                                                                                                                                |           |                                                                                                                                                                                                                                                               |             |
|                                                                                                                                                                                                                                |           |                                                                                                                                                                                                                                                               |             |
|                                                                                                                                                                                                                                |           |                                                                                                                                                                                                                                                               |             |
| <div><div><p>Isometric View</p></div><div></div></div> |           |                                                                                                                                                                                                                                                               |             |
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div>                            |           | <div>Flatness<br/>Aplatissement<br/><br/>Max 3.0mm</div> <div>Projection<br/></div> |             |
| Customer Client                                                                                                                                                                                                                |           | Date                                                                                                                                                                                                                                                          |             |
| Drawn By<br>Dessiné Par                                                                                                                                                                                                        |           | Date 23-Jan-07                                                                                                                                                                                                                                                |             |
| Material<br>Matière                                                                                                                                                                                                            |           | Polyisocyanurate                                                                                                                                                                                                                                              |             |
| Color<br>Couleur                                                                                                                                                                                                               |           | Finish<br>Fini                                                                                                                                                                                                                                                |             |
| Aluminum                                                                                                                                                                                                                       |           | N/A                                                                                                                                                                                                                                                           |             |
| Description                                                                                                                                                                                                                    |           |                                                                                                                                                                                                                                                               | Detail Rev. |
| 5412ESQT 60" x 24" Right Insulation                                                                                                                                                                                            |           |                                                                                                                                                                                                                                                               |             |
| Part Number<br>Numéro Pièce                                                                                                                                                                                                    |           | Rev.                                                                                                                                                                                                                                                          | 13          |
| 5412ESQT602412THI-RS                                                                                                                                                                                                           |           | 0                                                                                                                                                                                                                                                             | 16          |

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**Isometric View**

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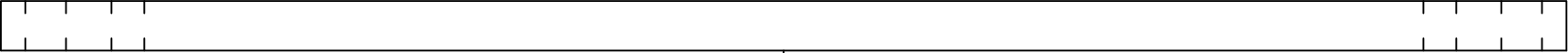


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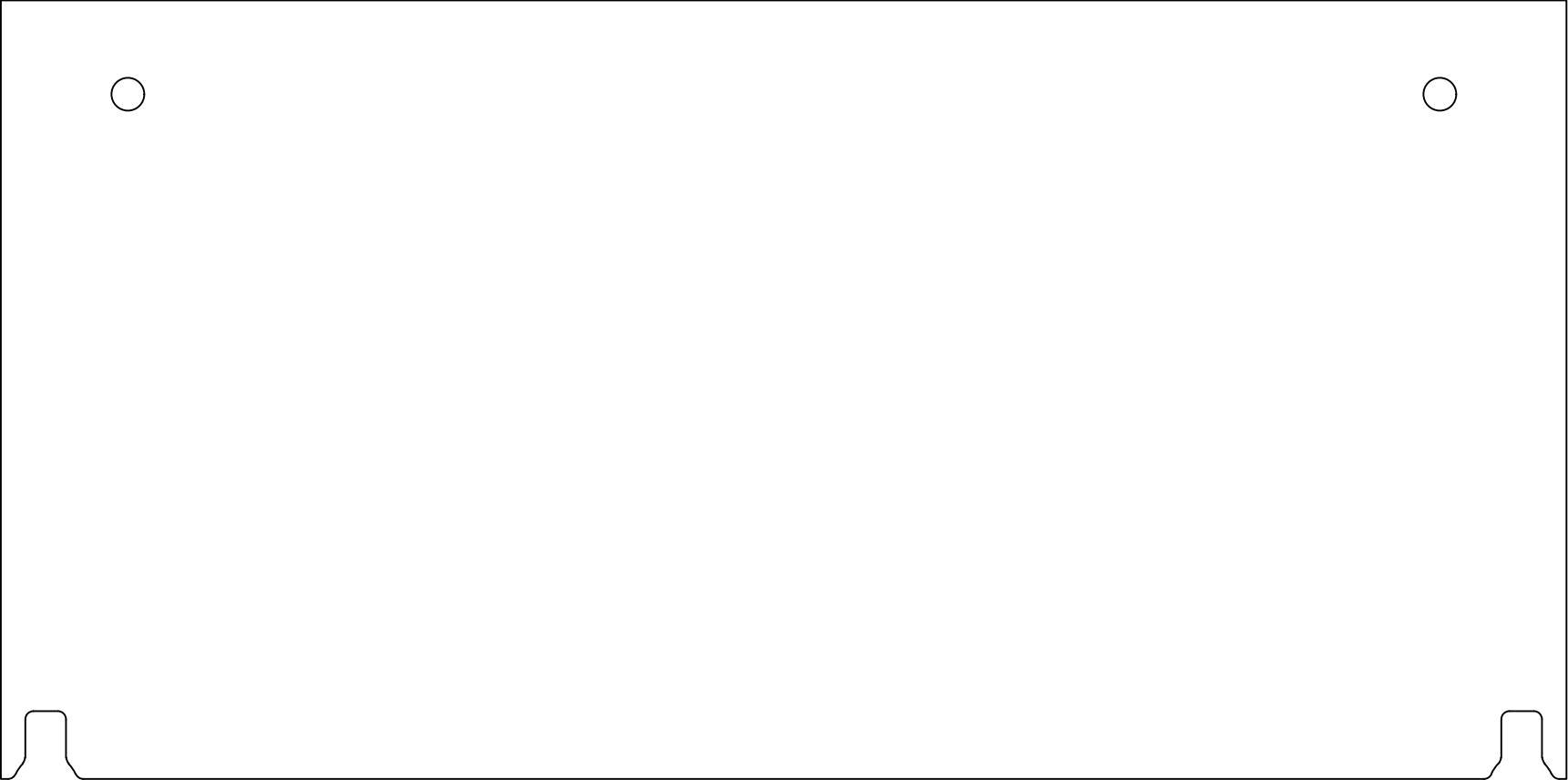
Tolérance ±1/32" sauf spécification contraire



TOP

0.000

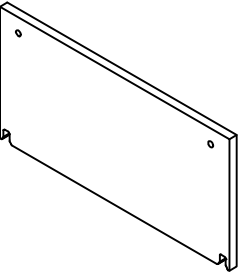
23.864



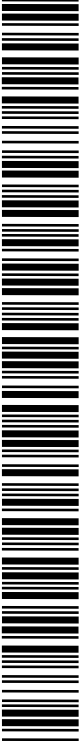
0.000

0.750

RIGHT



Isometric View

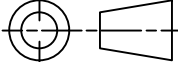


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material  
Matière

Polyisocyanurate

Color  
Couleur

Aluminum

Finish  
Fini

N/A

Description  
5412ESQT 60" x 24" Top and Bottom  
Insulation

Detail Rev.

Part Number  
Numéro Pièce

5412ESQT602412THI-BT

Rev.

15

0

16

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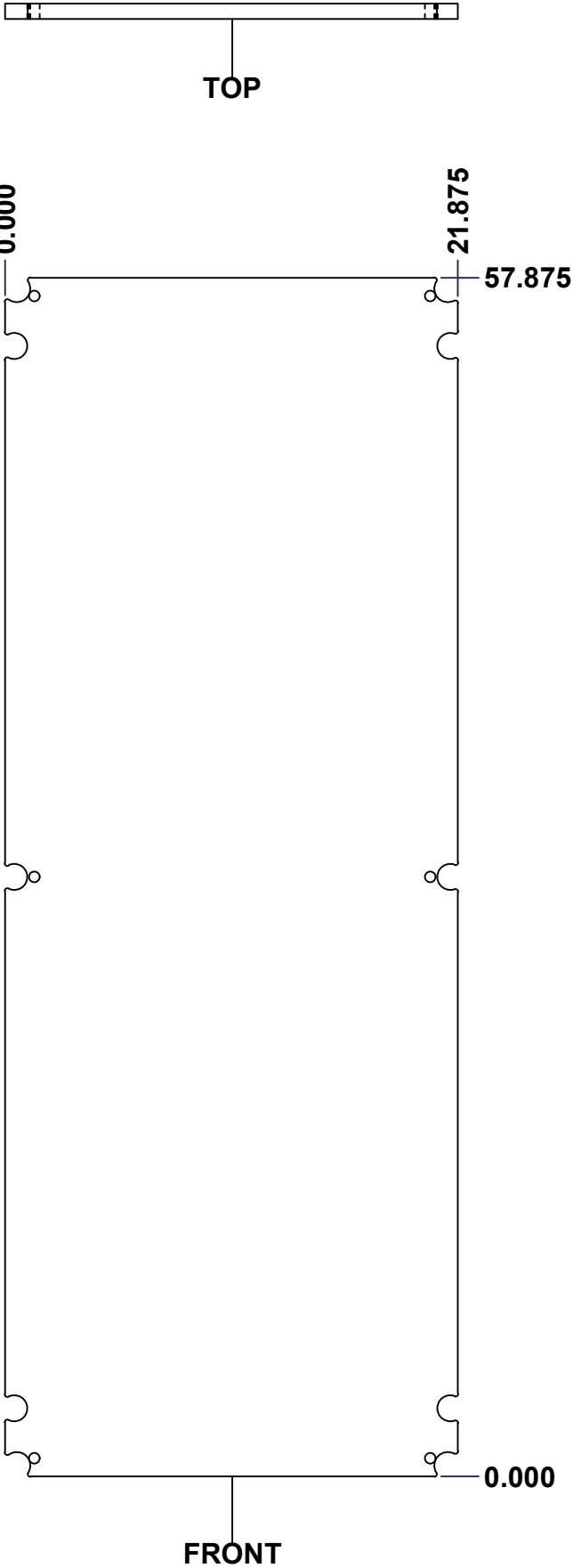
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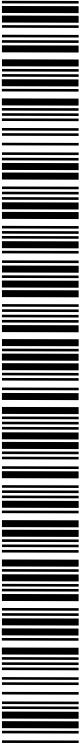
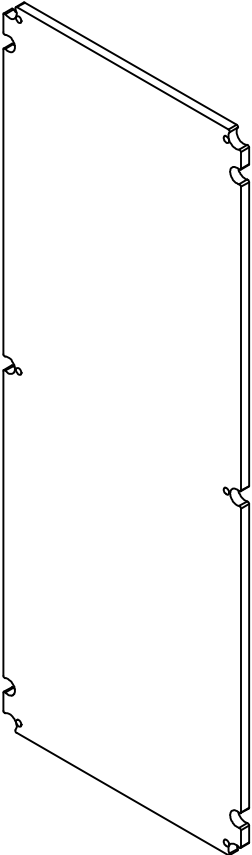
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Tolérance  $\pm 1/32$ " sauf spécification contraire



0.000  
0.750

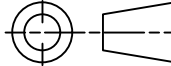


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description

Detail Rev.

5412ESQT 60" x 24" Cover Insulation

Part Number Numéro Pièce

Rev. 16

5412ESQT602412THI-C

0 16

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|-------------|---|---|
| 881 SP6024G | 0 | 2 |
|-------------|---|---|

