

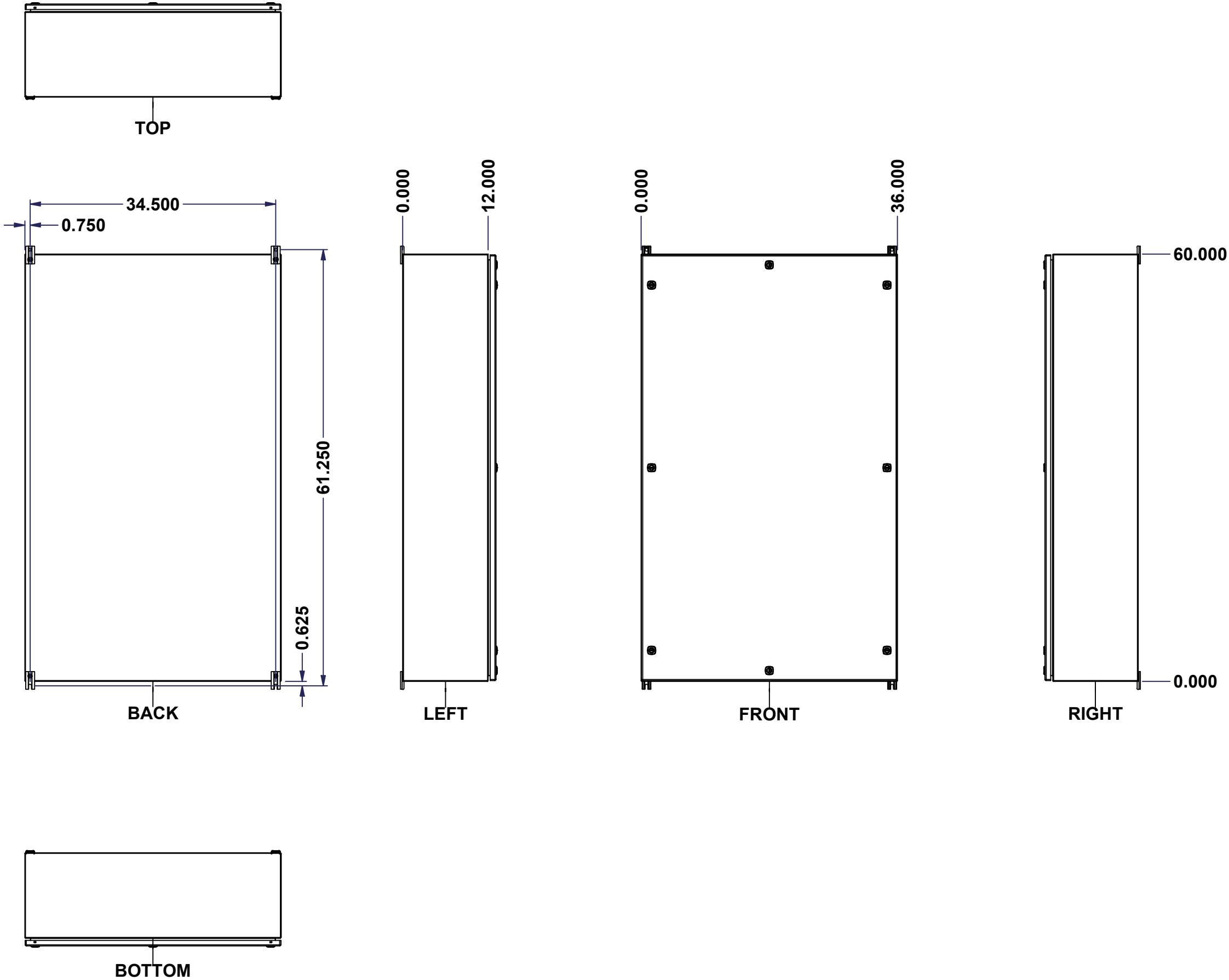
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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT603612TH\5412ESQT603612TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

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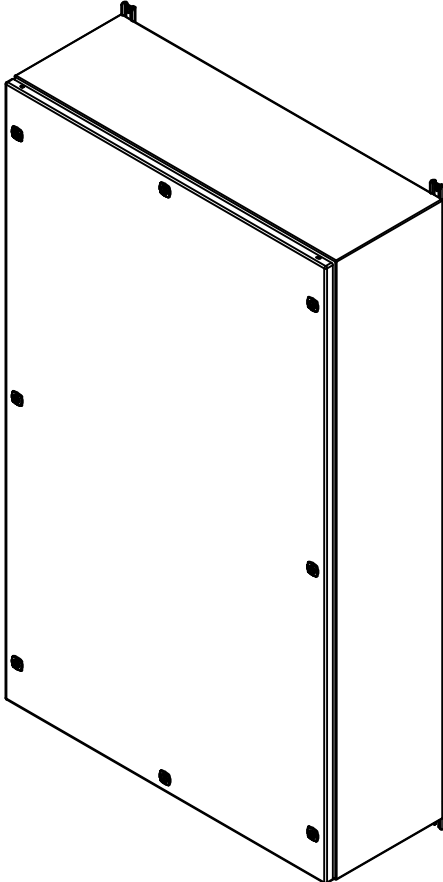
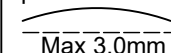
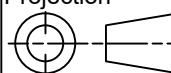


No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 07-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 60" x 36" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT603612TH			

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT603612TH\5412ESQT603612TH.idw		Tolérance ±1/32" sauf spécification contraire																																																							
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>  Isometric View 		No.	Revisions	Date	By/Par																																
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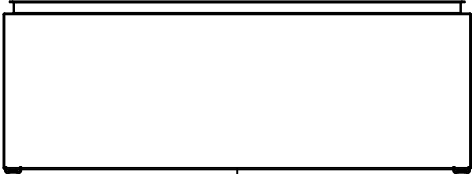
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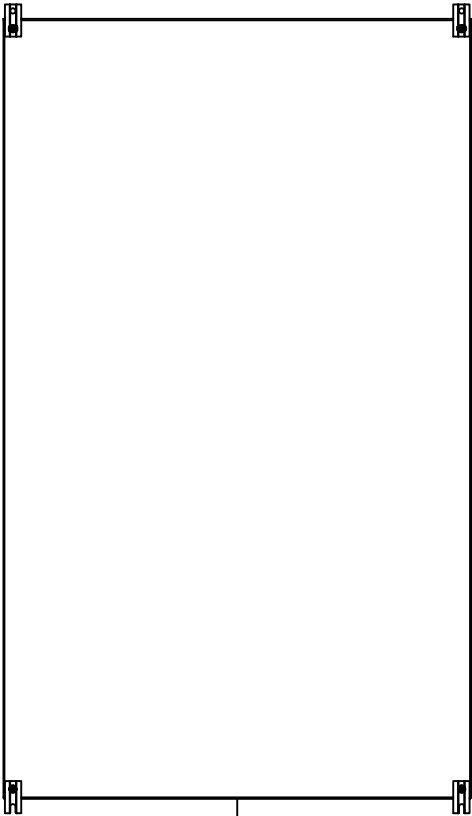
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Tolérance ±1/32" sauf spécification contraire

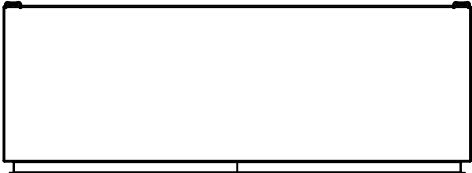
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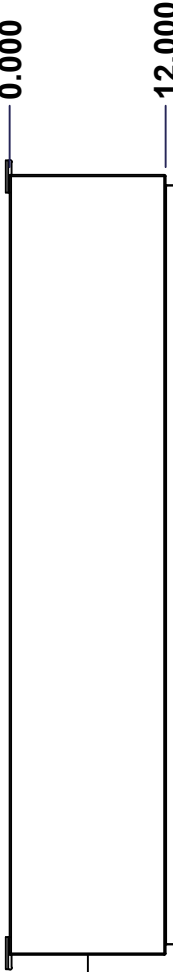
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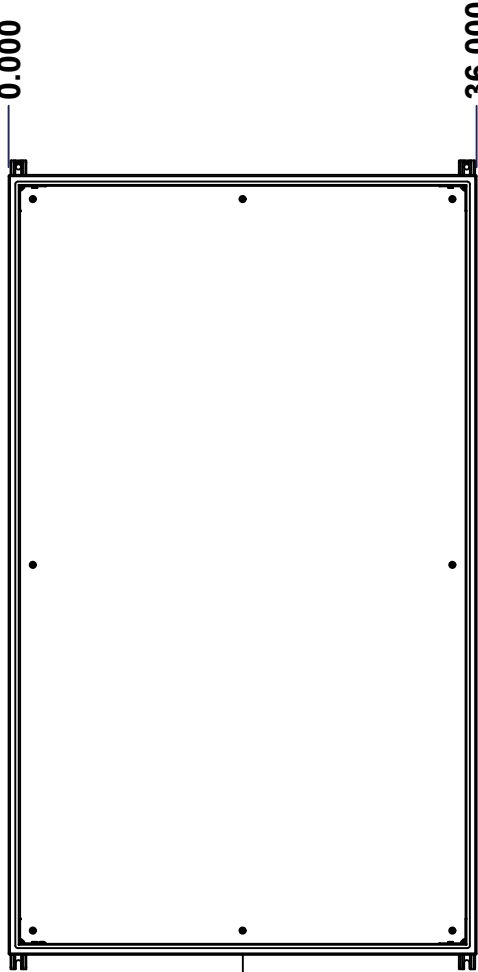
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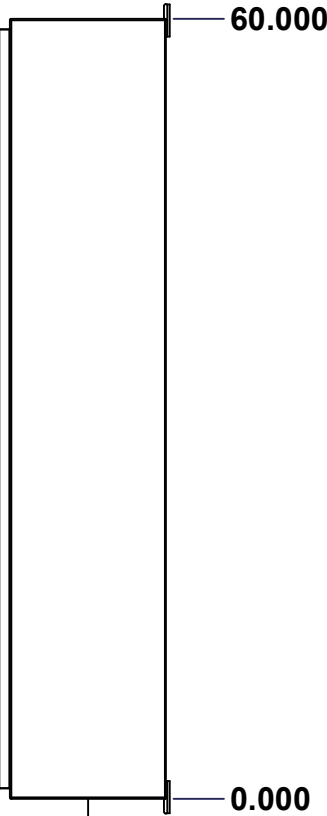
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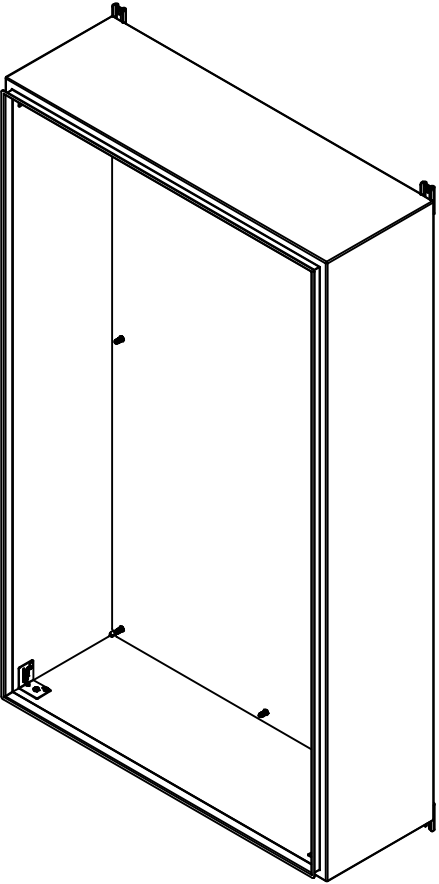
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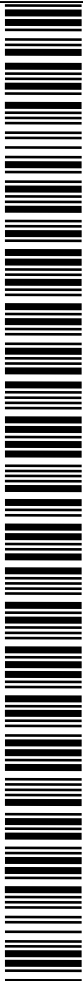
FRONT



RIGHT



Isometric View

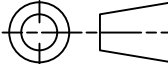


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 07-Jul-23

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412ESQT 60" x 36" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

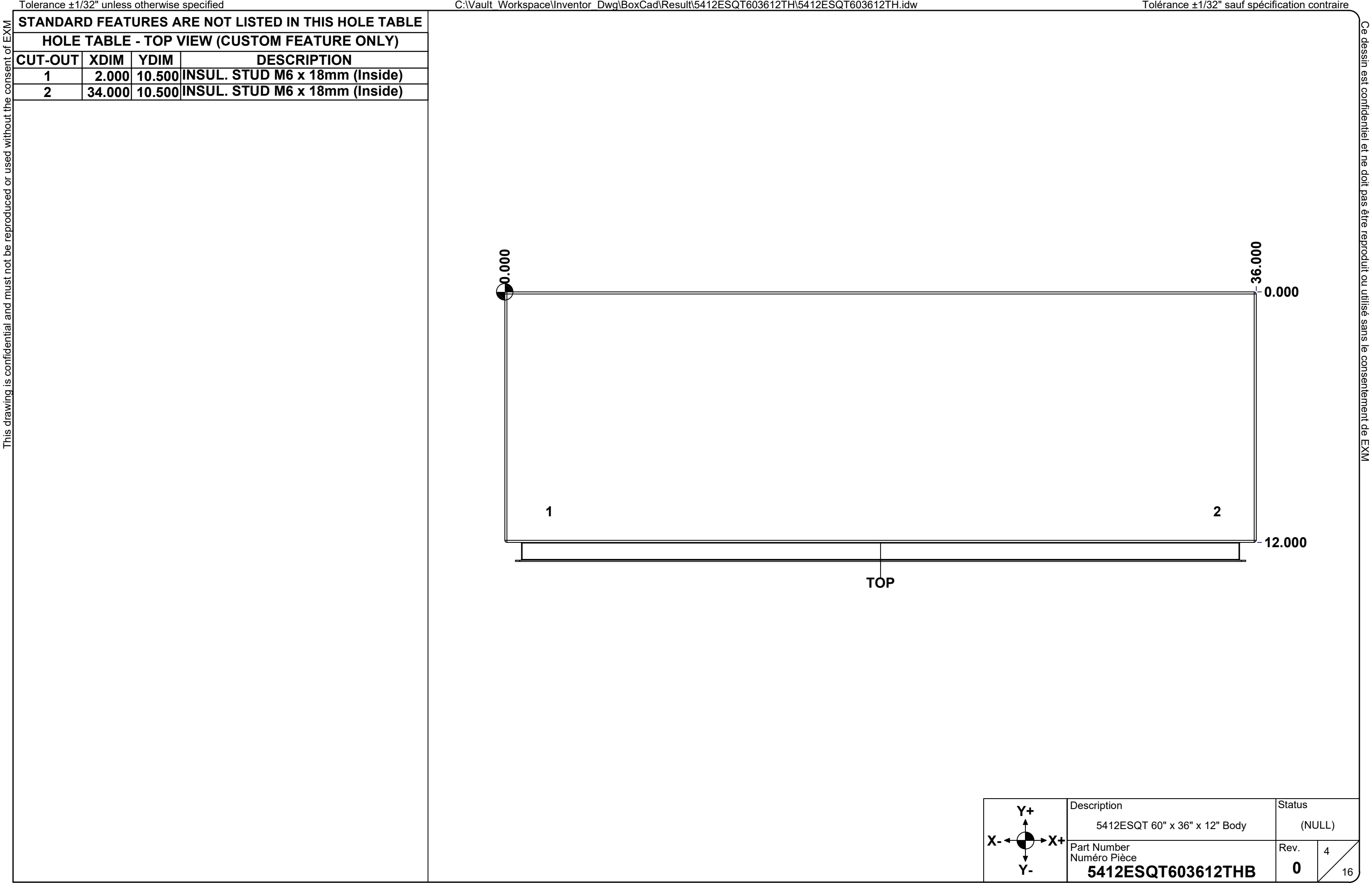
5412ESQT603612THB

Rev. 3

0

16

SEE BILL OF MATERIAL ON LAST PAGE



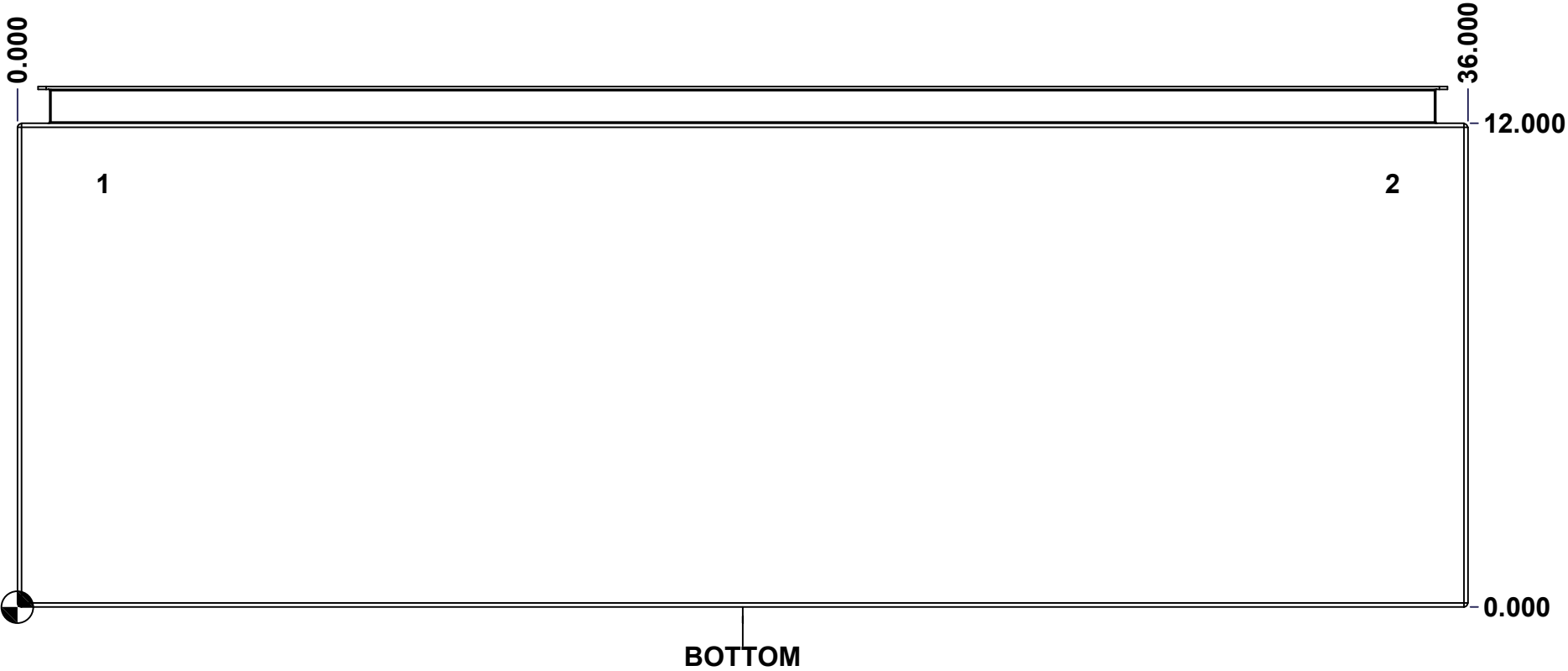
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description 5412ESQT 60" x 36" x 12" Body		Status (NULL)	
	Part Number Numéro Pièce 5412ESQT603612THB		Rev. 0	5 16

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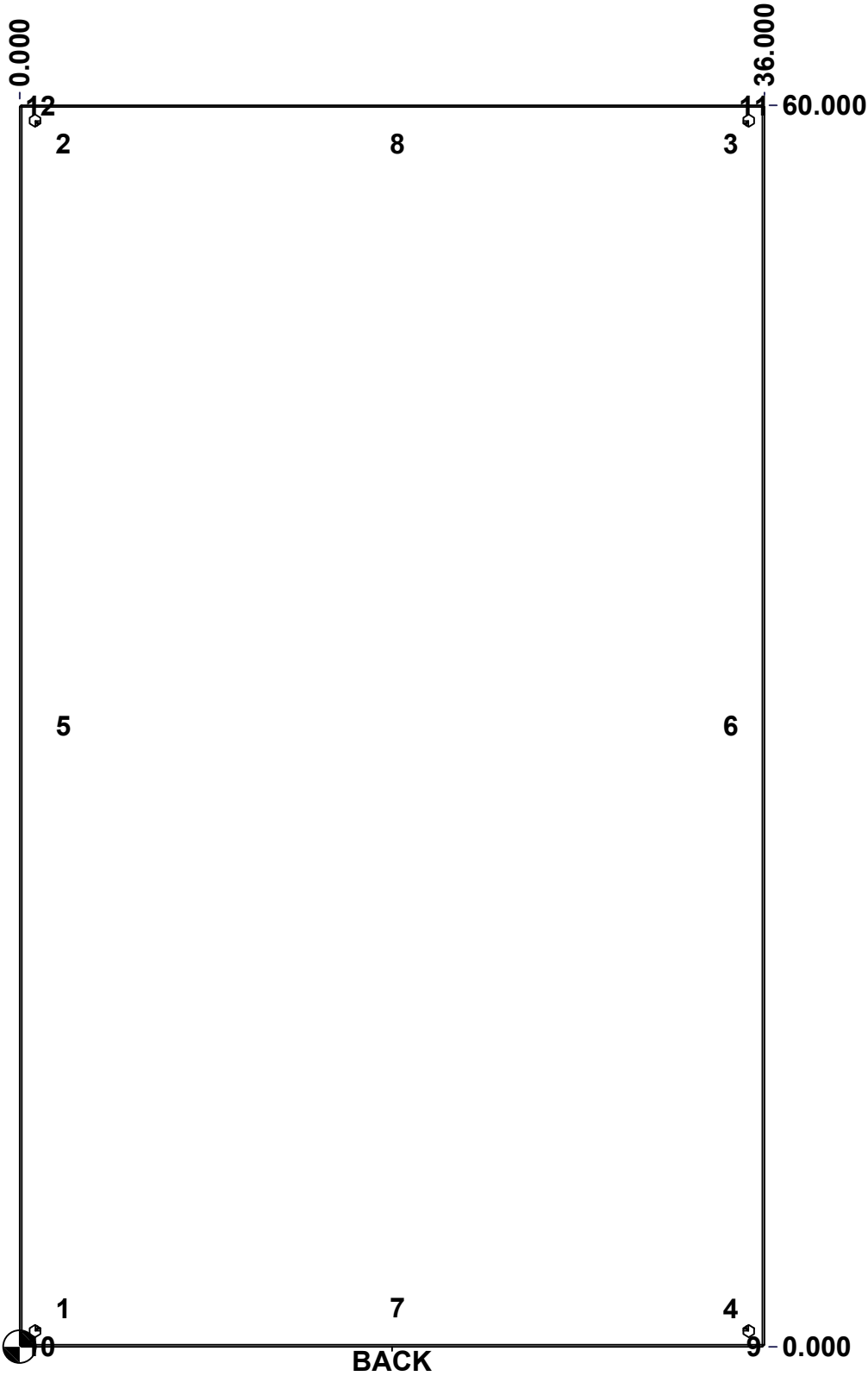
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF3_OPEN
10	0.750	0.000	FOOT 885 ESMF3_OPEN
11	35.250	60.000	FOOT 885 ESMF3_CLOSE
12	0.750	60.000	FOOT 885 ESMF3_CLOSE



	Description 5412ESQT 60" x 36" x 12" Body		Status (NULL)	
	Part Number Numéro Pièce 5412ESQT603612THB		Rev. 0	6 16

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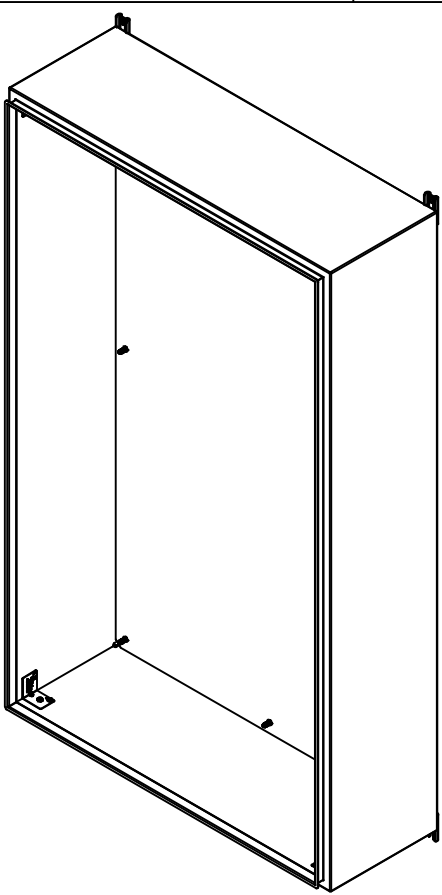
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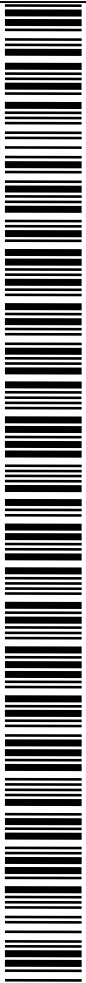
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT603612THI-RS	0	5412ESQT 60" x 36" Right Insulation
1	5412ESQT603612THI-LS	0	5412ESQT 60" x 36" Left Insulation
1	5412ESQT603612THI-BT	0	5412ESQT 60" x 36" Top and Bottom Insulation
1	5412ESQT603612THI-TP	0	5412ESQT 60" x 36" Top and Bottom Insulation
1	5412ESQT603612THI-B	0	5412ESQT 60" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT603612THB-P	0	5412ESQT 60" x 36" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			

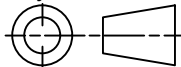


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 07-Jul-23

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESQT 60" x 36" x 12" Body Detail Rev.

Part Number Numéro Pièce 5412ESQT603612THB Rev. 0 7 16

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Tolerance ±1/32" unless otherwise specified

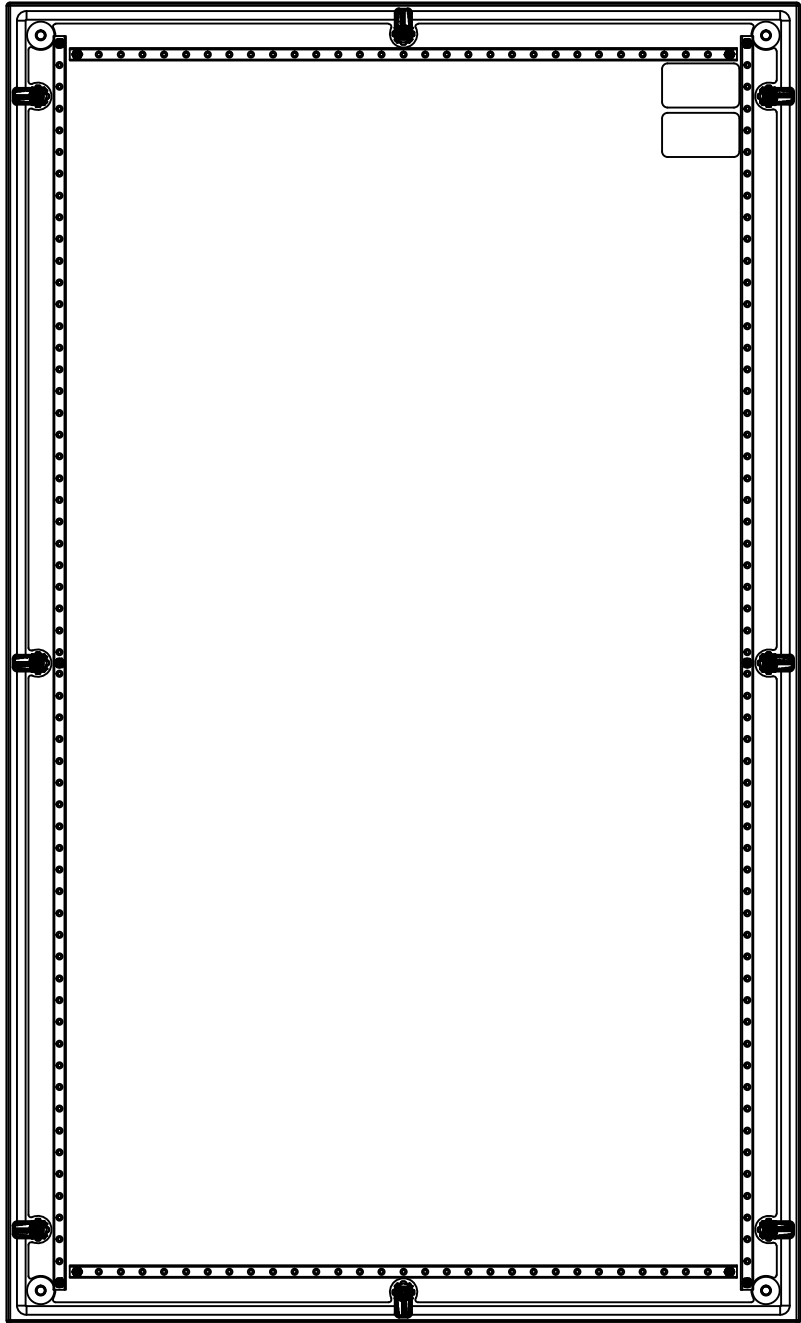
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Tolérance ±1/32" sauf spécification contraire

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TOP



BACK

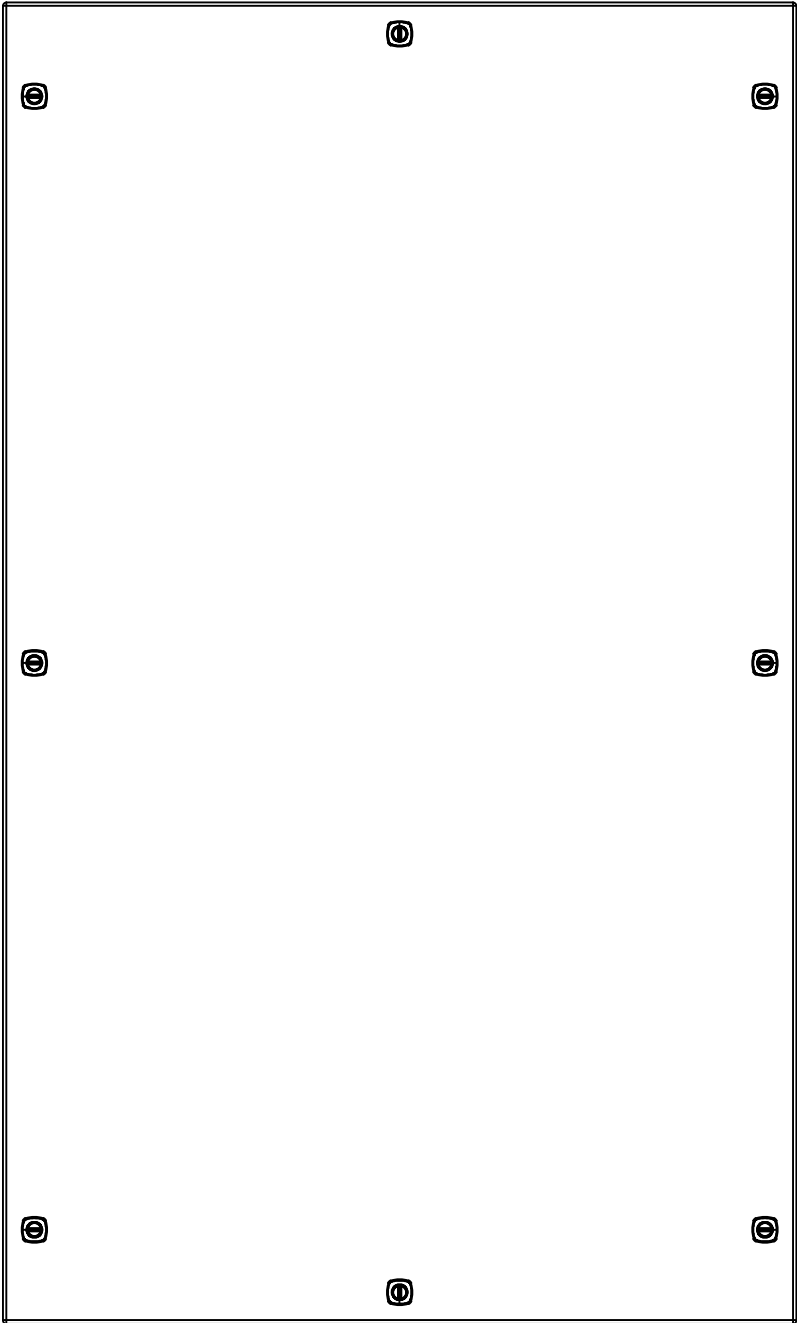


BOTTOM

0.000
0.800

LEFT

0.000



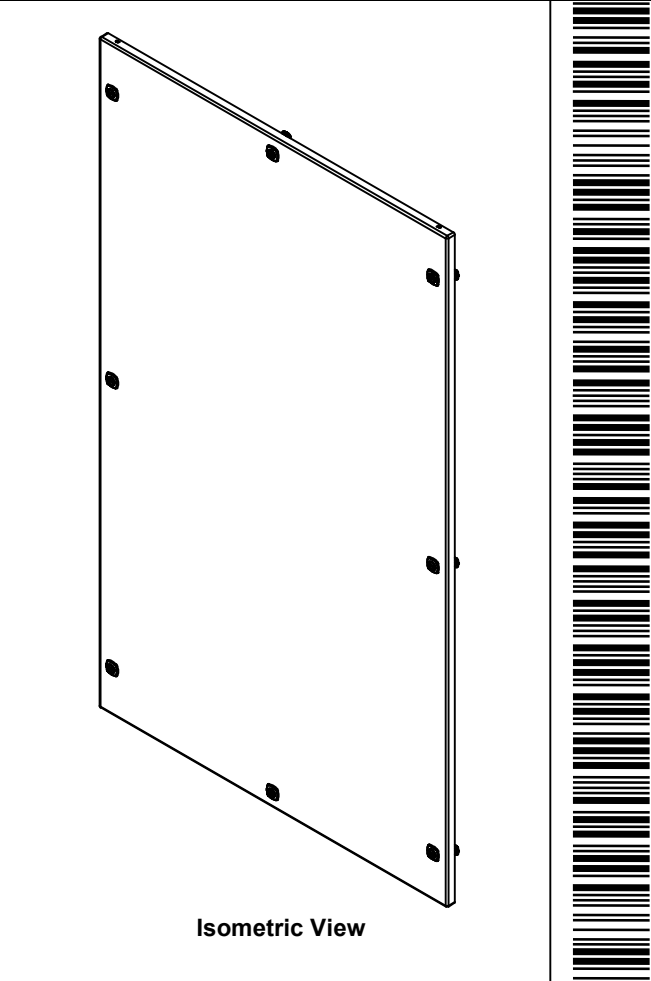
FRONT

35.918

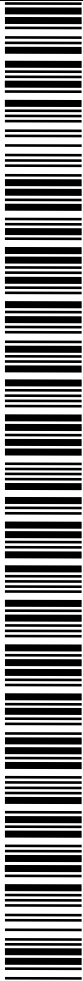
59.803

RIGHT

0.000



Isometric View

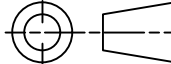


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 07-Jul-23

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESQT 60" x 36" Cover Detail Rev.

Part Number Numéro Pièce Rev. 8

5412ESQT603612THC

0

16

SEE BILL OF MATERIAL ON LAST PAGE

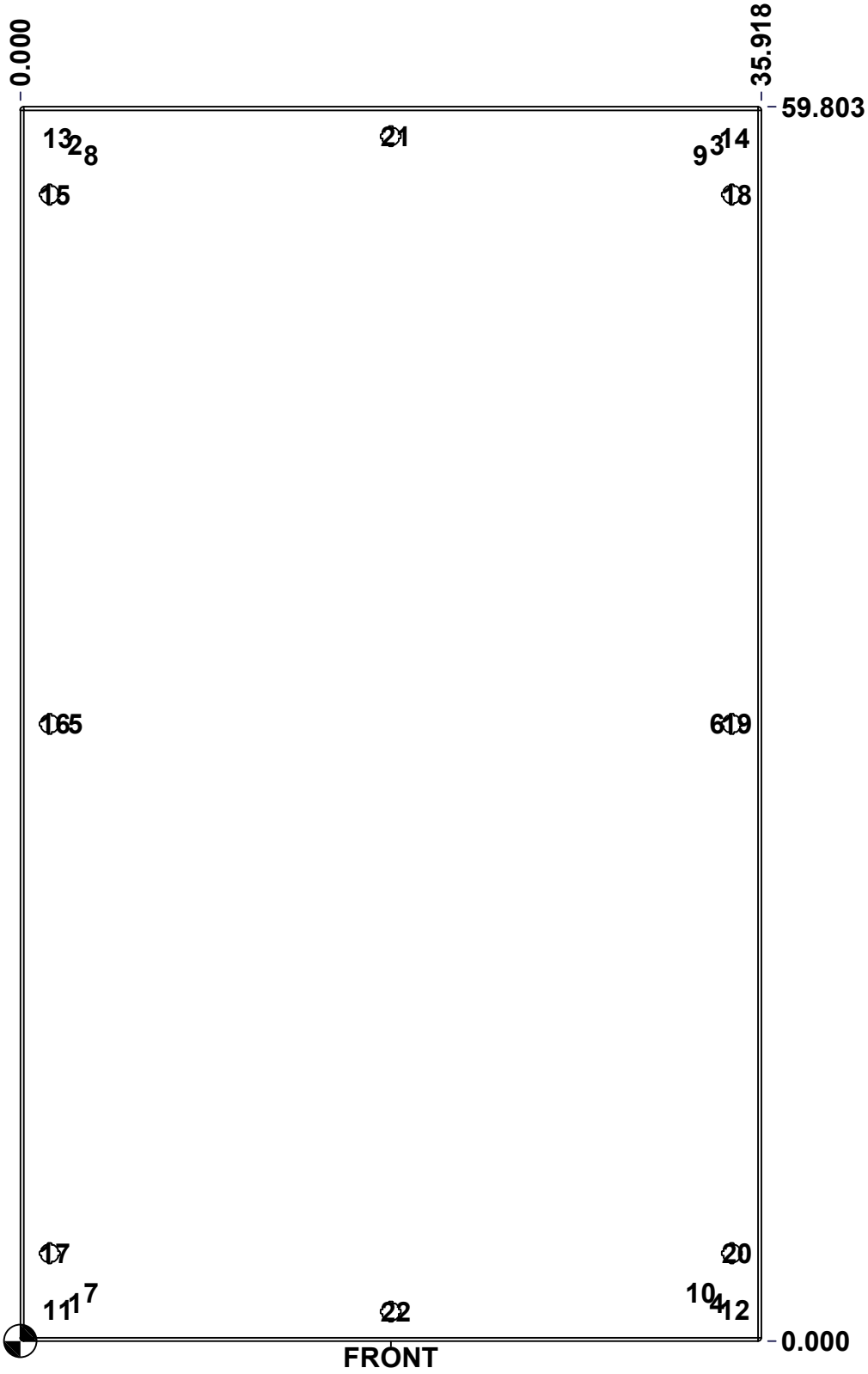
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.850	STUD M6 x 18mm (Inside)
2	2.401	57.953	STUD M6 x 18mm (Inside)
3	33.517	57.953	STUD M6 x 18mm (Inside)
4	33.517	1.850	STUD M6 x 18mm (Inside)
5	2.401	29.902	STUD M6 x 18mm (Inside)
6	33.517	29.902	STUD M6 x 18mm (Inside)
7	3.195	2.350	STUD M6 x 18mm (Inside)
8	3.195	57.453	STUD M6 x 18mm (Inside)
9	32.723	57.453	STUD M6 x 18mm (Inside)
10	32.723	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	34.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	58.303	STUD M6 x 18mm (Inside)
14	34.368	58.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	1.424	55.553	880 SCQ4-SL
16	1.424	29.902	880 SCQ4-SL
17	1.424	4.250	880 SCQ4-SL
18	34.494	55.553	880 SCQ4-SL
19	34.494	29.902	880 SCQ4-SL
20	34.494	4.250	880 SCQ4-SL
21	17.959	58.379	880 SCQ4-SL
22	17.959	1.424	880 SCQ4-SL



	Description	Status	
	5412ESQT 60" x 36" Cover	(NULL)	
	Part Number Numéro Pièce 5412ESQT603612THC	Rev. 0	9 16

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Tolerance ±1/32" unless otherwise specified

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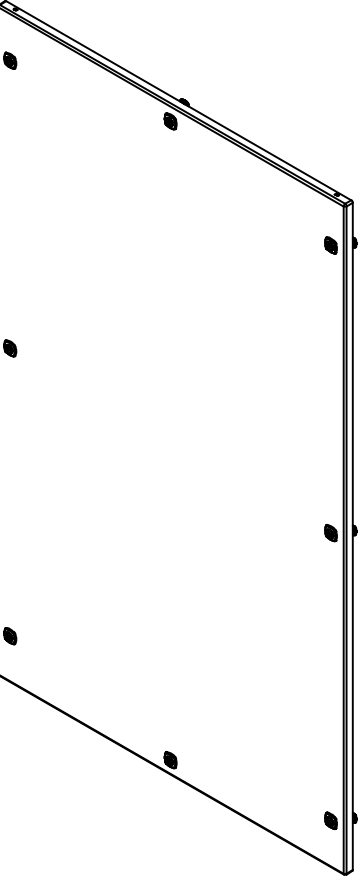
Tolérance ±1/32" sauf spécification contraire

No.

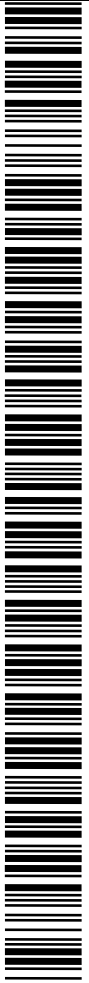
Revisions

Date

By/Par



Isometric View





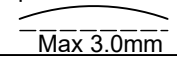
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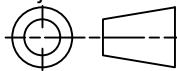
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 07-Jul-23

Material Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESQT 60" x 36" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESQT603612THC

Rev.

10

0

16

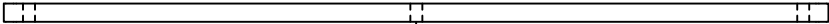
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-36-3	0.1.1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
1	5412ESQT603612THI-C	0	5412ESQT 60" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT603612THG	0	5412ESQT 60" x 36" Cover Gasket Part
1	5412ESQT603612THC-P	0	5412ESQT 60" x 36" Cover Part
8	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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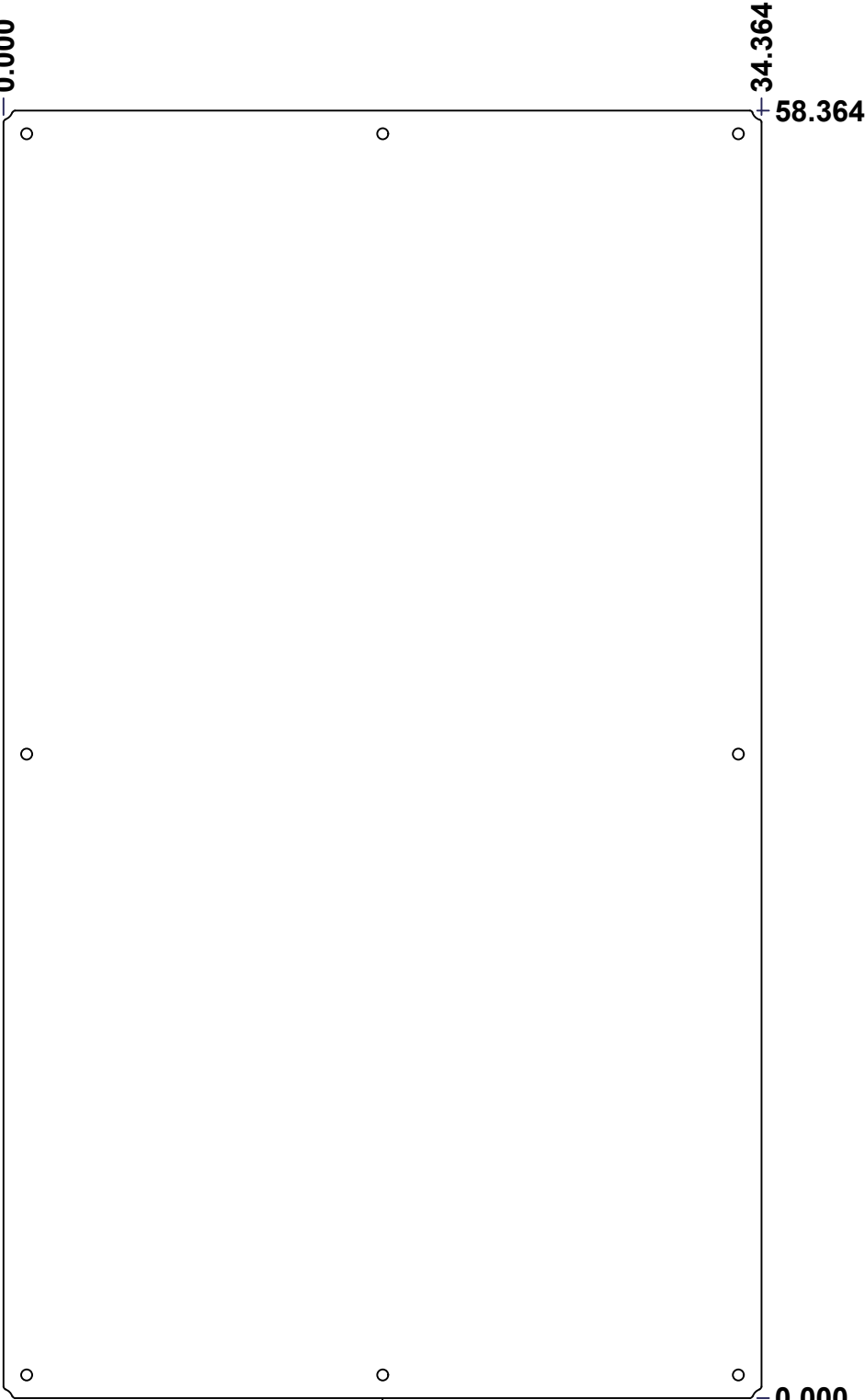
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT603612TH\5412ESQT603612TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

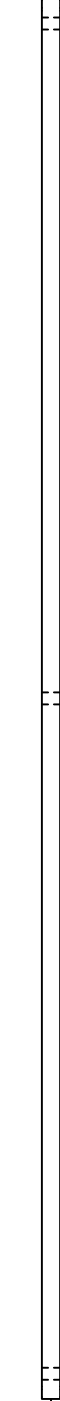


TOP



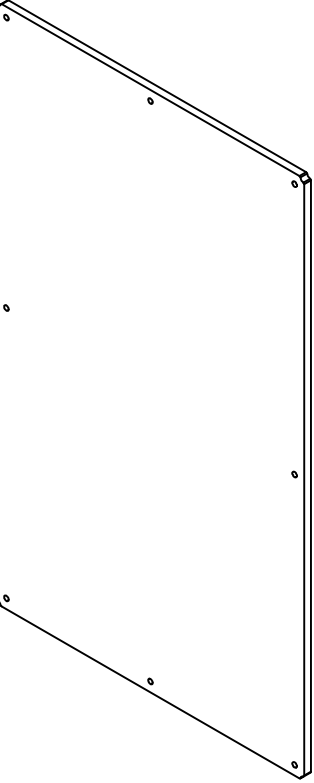
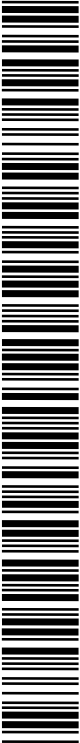
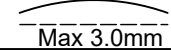
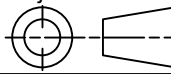
FRONT

0.000
0.750



RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESQT 60" x 36" Back Insulation			Detail Rev.
Part Number Numéro Pièce			Rev.
5412ESQT603612THI-B			11
			16

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Isometric View



Isometric View

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Max 3.0mm

Date

Date 23-Jan-01

sh N/A

Detail Rev.

Rev.	12
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5412ESQT603612THI-LS

Rev.	12
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0	/	10
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58.364

0.000

11.864

FRONT

0.000

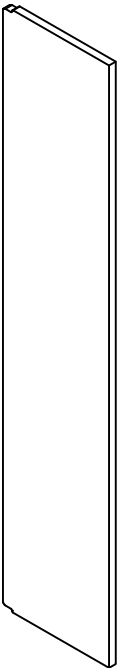
0.750
0.000

0.750

RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

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Isometric View



Isometric View

Tél: (450) 979-4373
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Max 3.0mm

Material	Polyisocyanurate
Matière	

Description	Detail Rev.
-------------	-------------

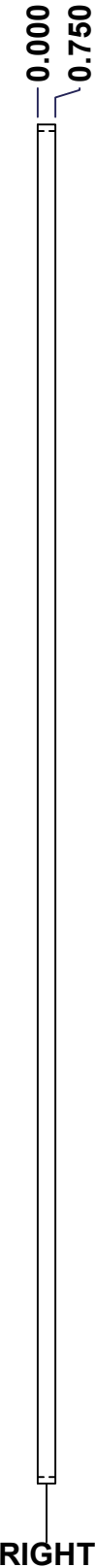
Part Number Numéro Pièce	Rev.	13
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5412ESQT603612THI-RS

Rev.	13
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0	/	16
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SEE BILL OF MATERIAL ON LAST PAGE



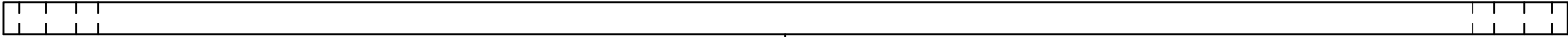
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Tolerance ±1/32" unless otherwise specified

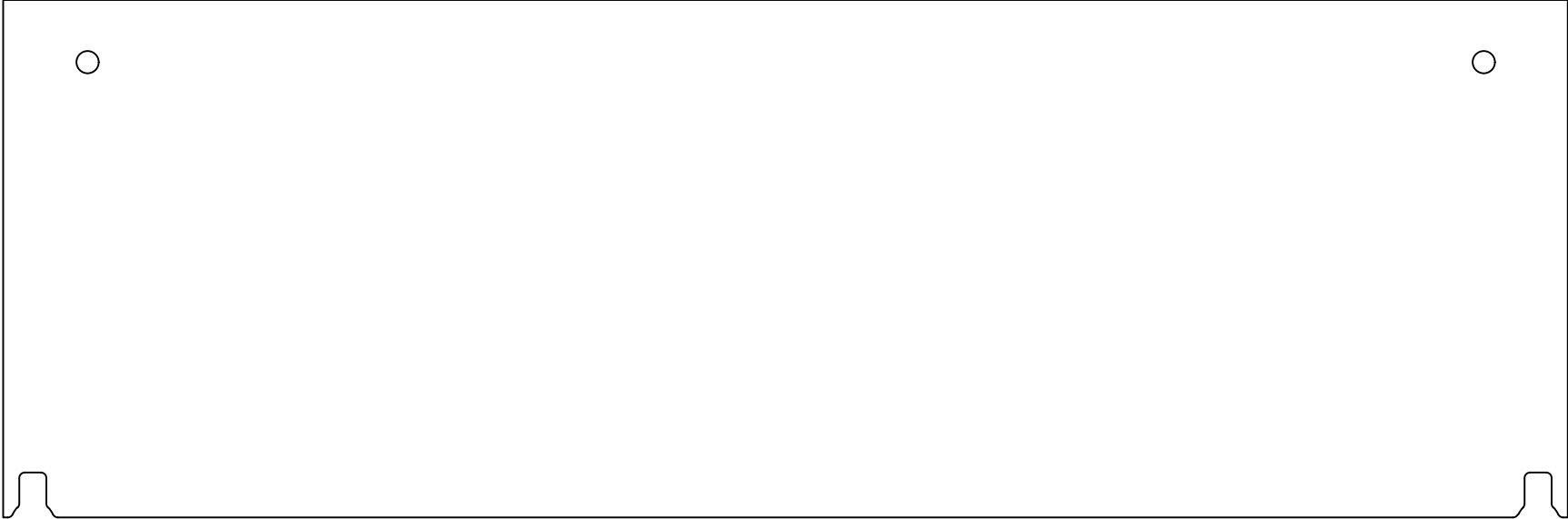
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Tolérance ±1/32" sauf spécification contraire

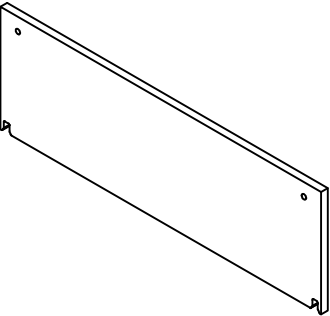
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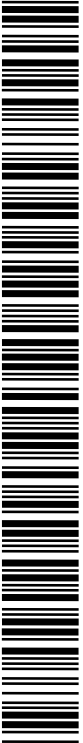
TOP



RIGHT



Isometric View

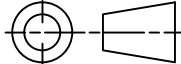


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESQT 60" x 36" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT603612THI-TP

Rev.

14

0

16

SEE BILL OF MATERIAL ON LAST PAGE

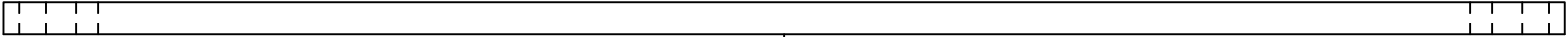
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Tolerance ±1/32" unless otherwise specified

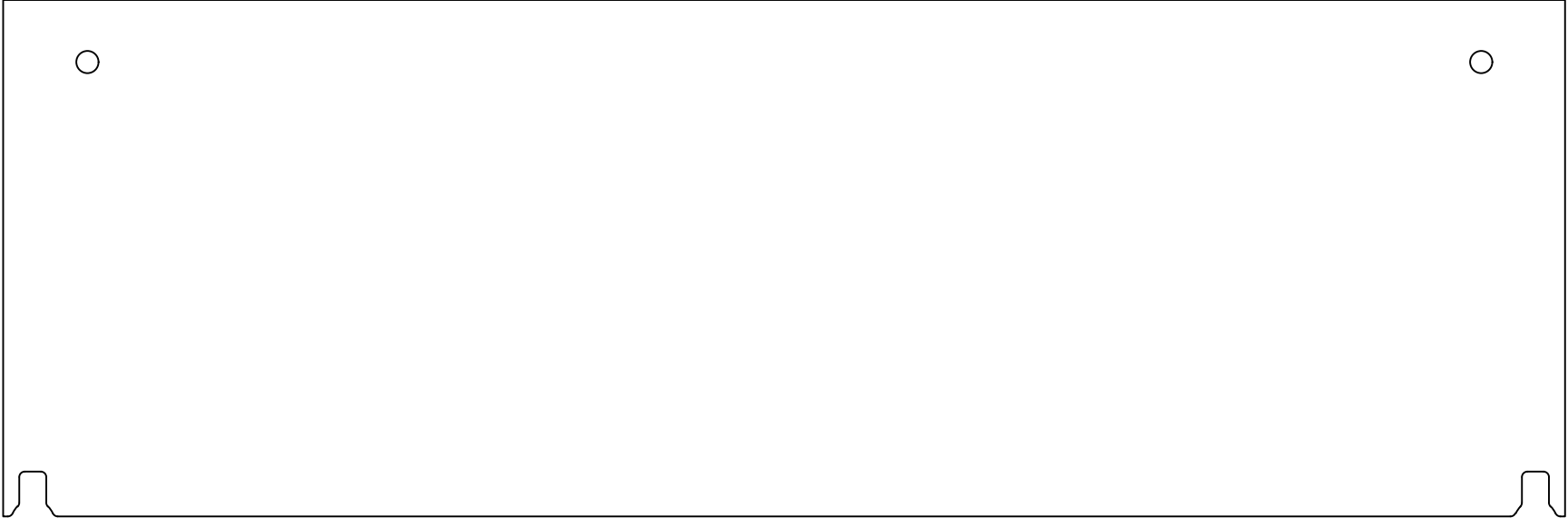
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Tolérance ±1/32" sauf spécification contraire

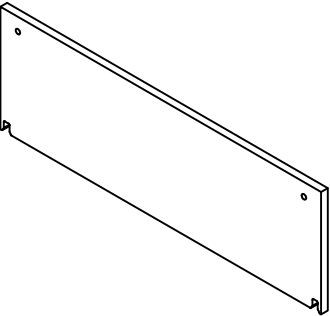
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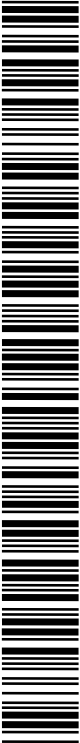
TOP



RIGHT



Isometric View

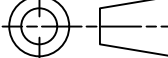


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESQT 60" x 36" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT603612THI-BT

Rev. 15

0

16

SEE BILL OF MATERIAL ON LAST PAGE

0.000

33.875

57.875

0.000

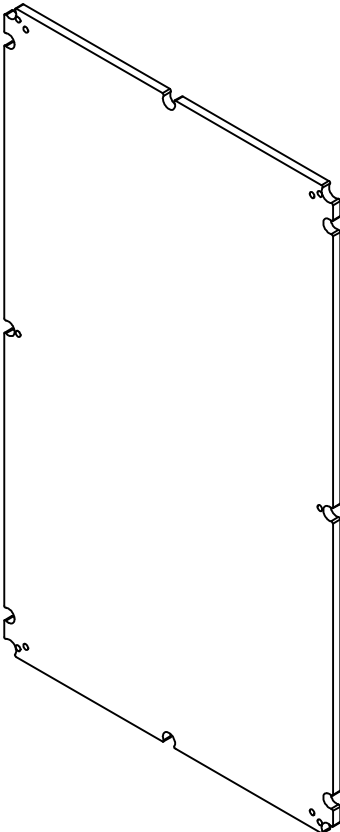
0.750

0.000

RIGHT

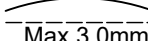
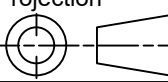
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



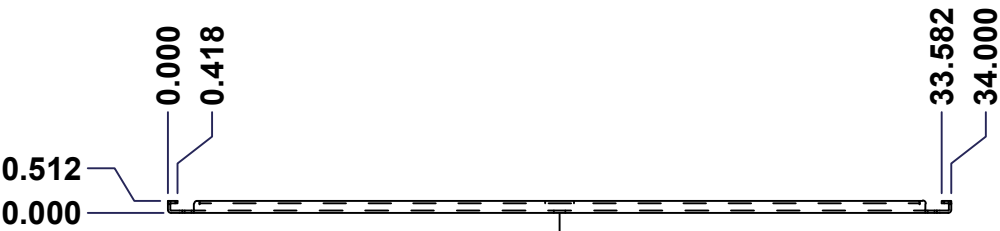
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description		Detail Rev.	
5412ESQT 60" x 36" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT603612THI-C		0	16

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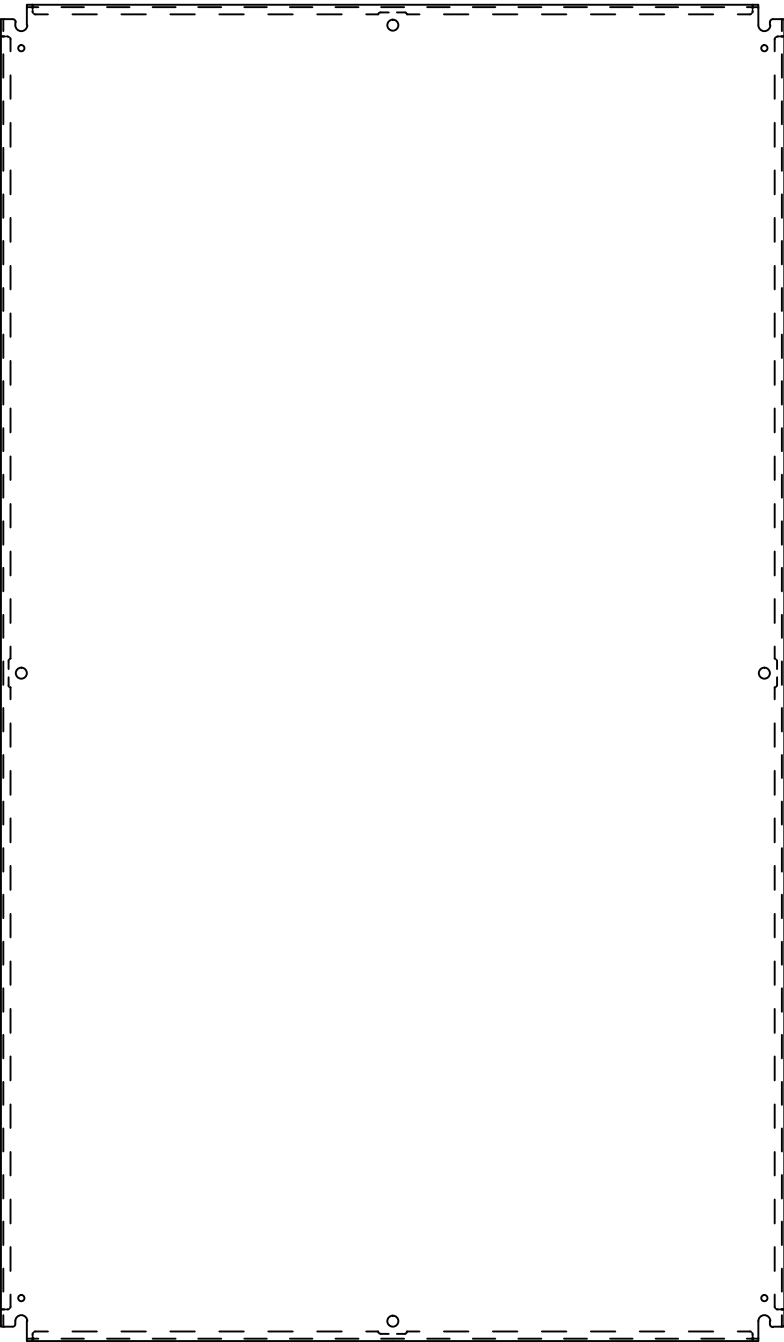
Tolerance $\pm 1/32"$ unless otherwise specified

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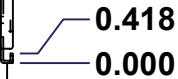
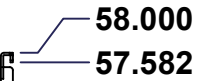
Tolérance $\pm 1/32"$ sauf spécification contraire



TOP

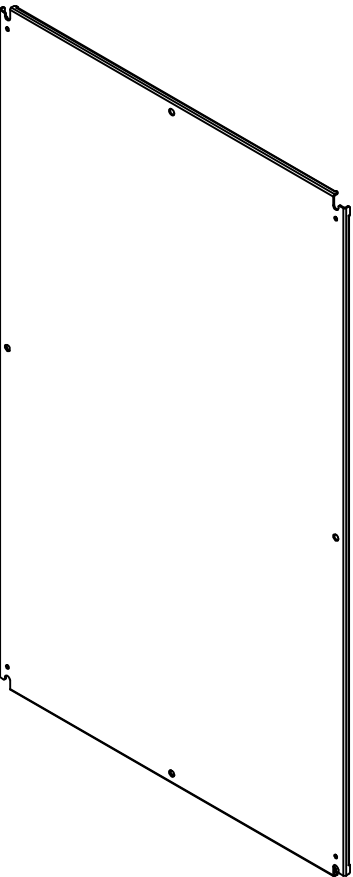


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

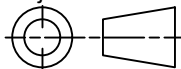


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Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

Date 23-Jan-07

Material
Matière

See Part List

Color	Couleur
Black	Noir
Blue	Bleu
Brown	Marron
Green	Vert
Grey	Gris
Orange	Orange
Pink	Rose
Purple	Violet
Red	Rouge
White	Blanc
Yellow	Jaune

See Part List

Finish
Fini

See Part List

Description

Detail Rev.

881 SP - Inner Panel

Part Number
Numéro Pièce

881 SP6036G

Rev.

0

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1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

