

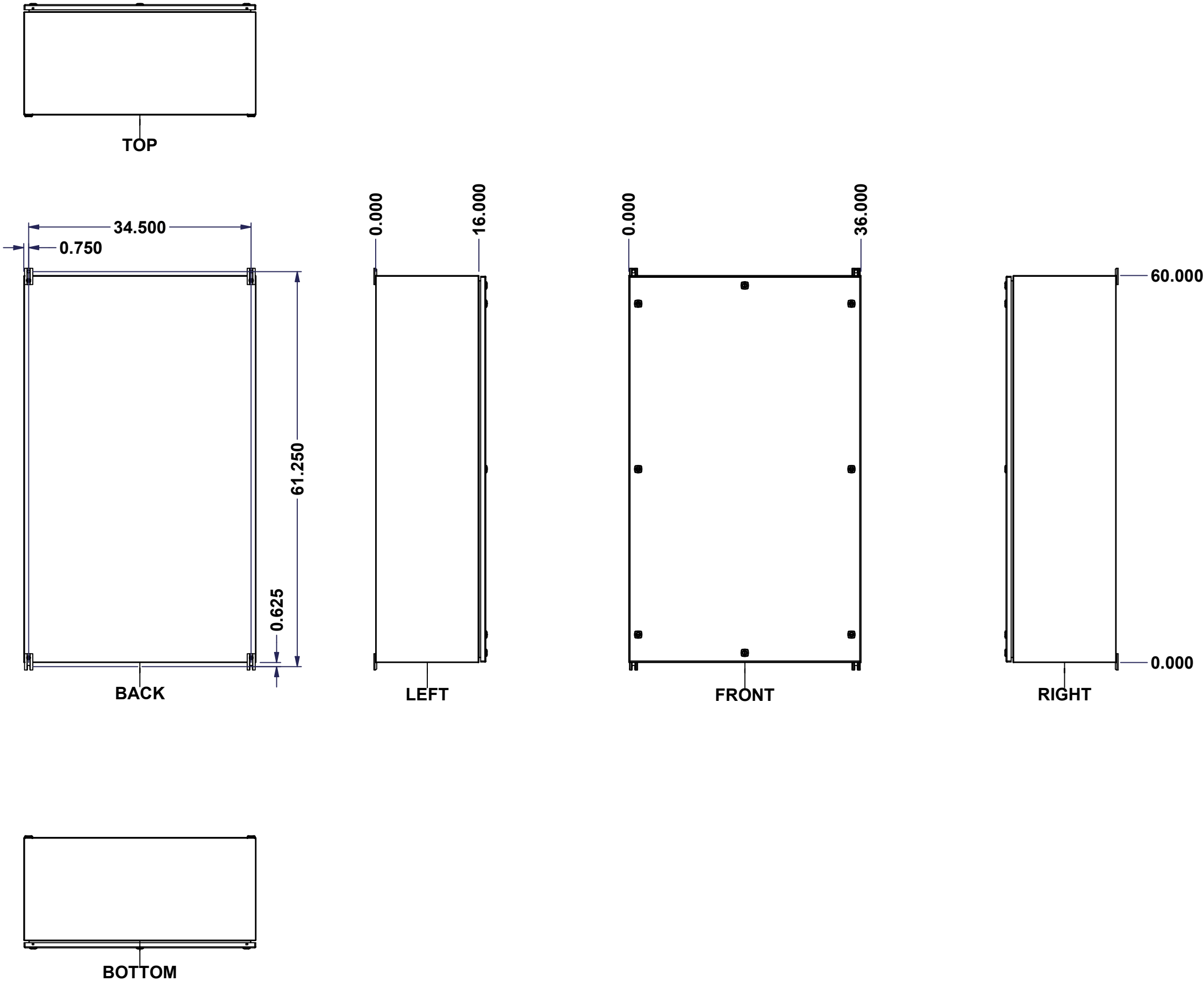
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Tolerance ±1/32" unless otherwise specified

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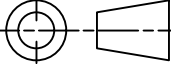
Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 07-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 60" x 36" x 16" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT603616TH			

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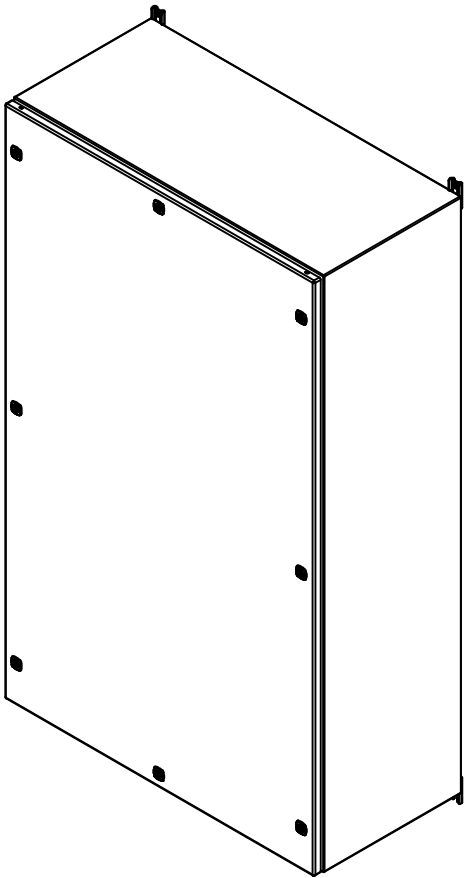
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Tolérance $\pm 1/32''$ sauf spécification contraire

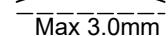
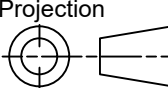
NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View



		Flatness Aplatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 07-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description 5412ESQT 60" x 36" x 16" Assembly		Detail Rev.	
Part Number Numéro Pièce 5412ESQT603616TH		Rev. 0	2 16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6036G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT603616THC	0	5412ESQT 60" x 36" Cover
1	5412ESQT603616THB	0	5412ESQT 60" x 36" x 16" Body
Qty	Part Number	Rev	Description
Parts List			

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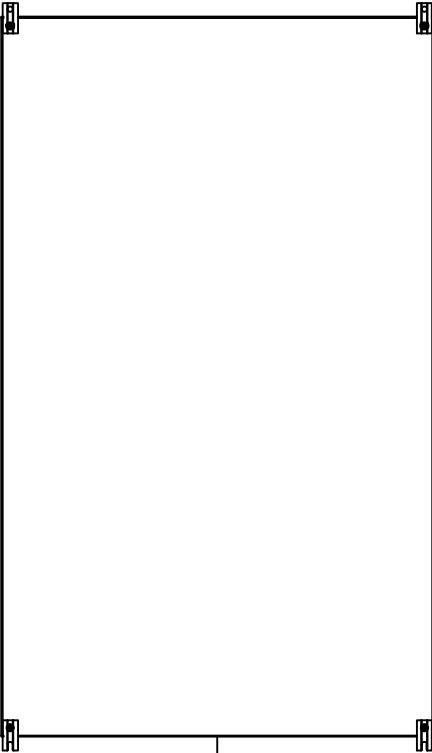
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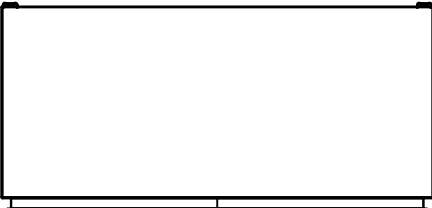
Tolérance ±1/32" sauf spécification contraire



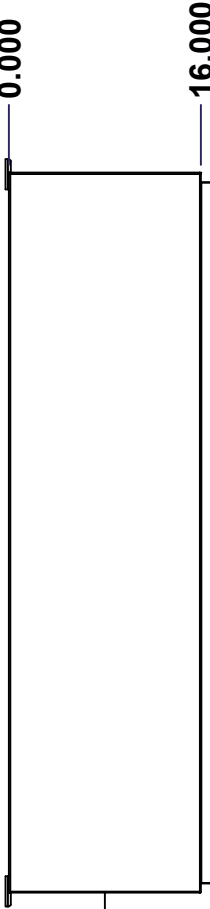
TOP



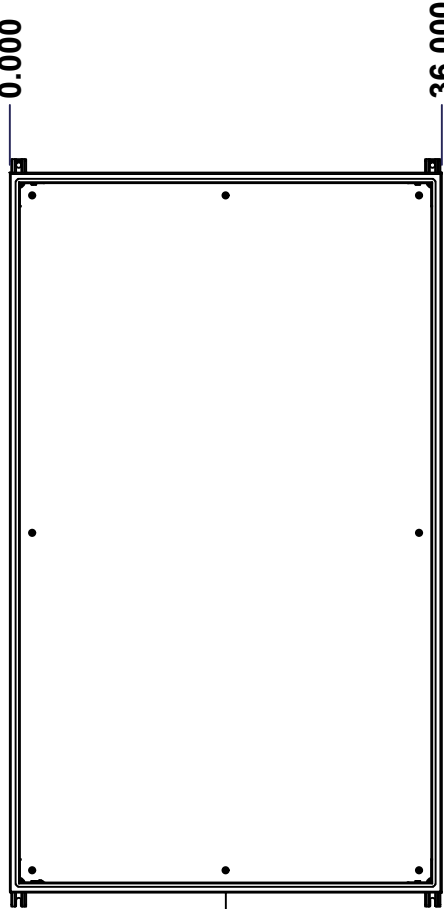
BACK



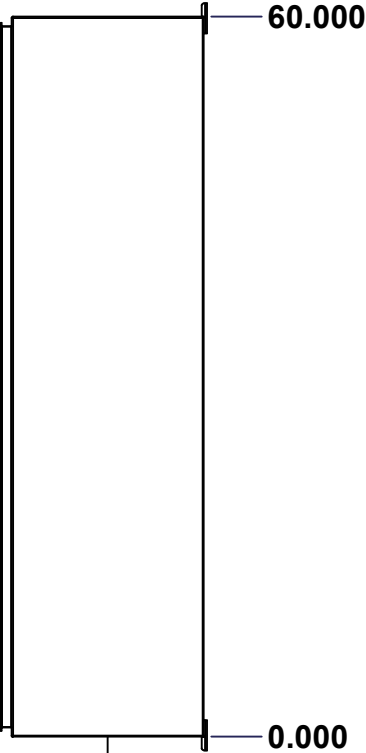
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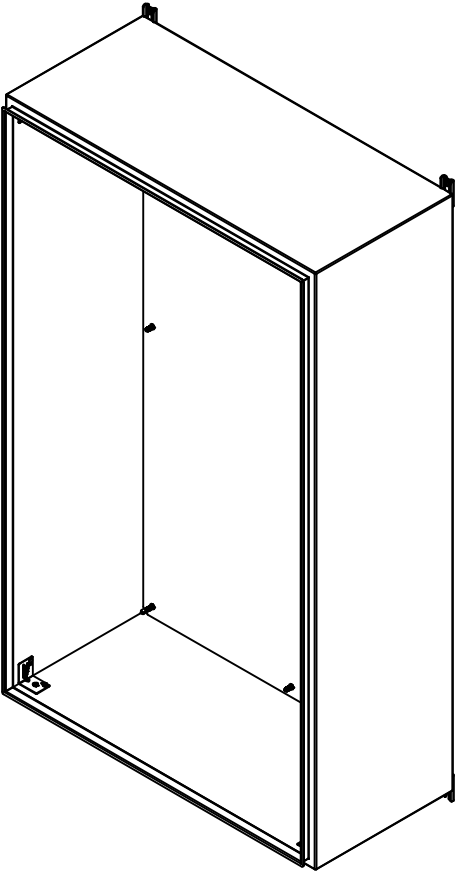
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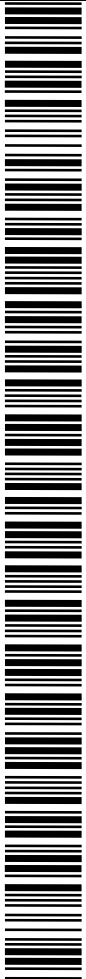
FRONT



RIGHT



Isometric View



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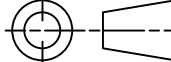


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 60" x 36" x 16" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT603616THB

Rev.

3

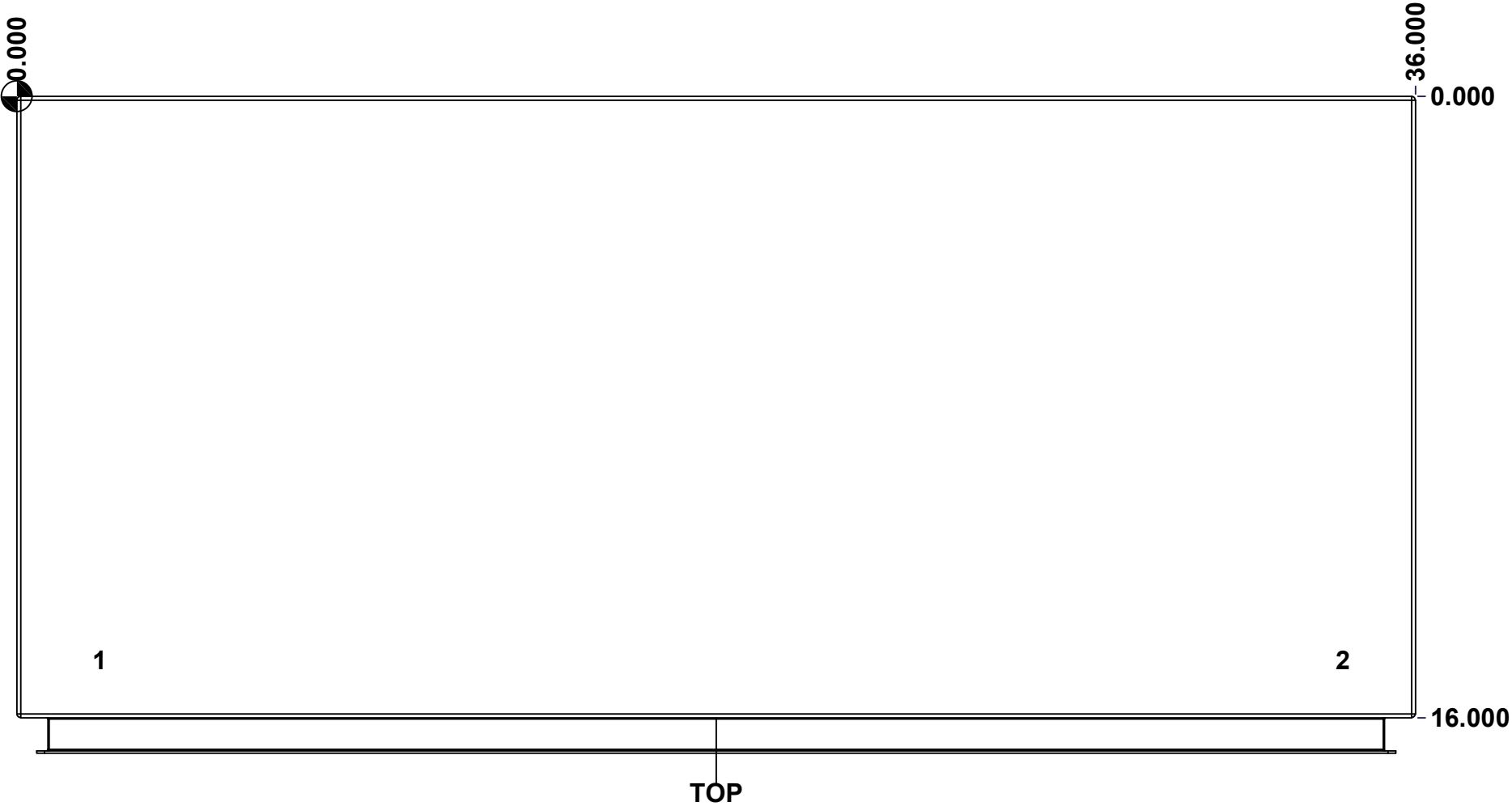
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16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	14.500	INSUL. STUD M6 x 18mm (Inside)

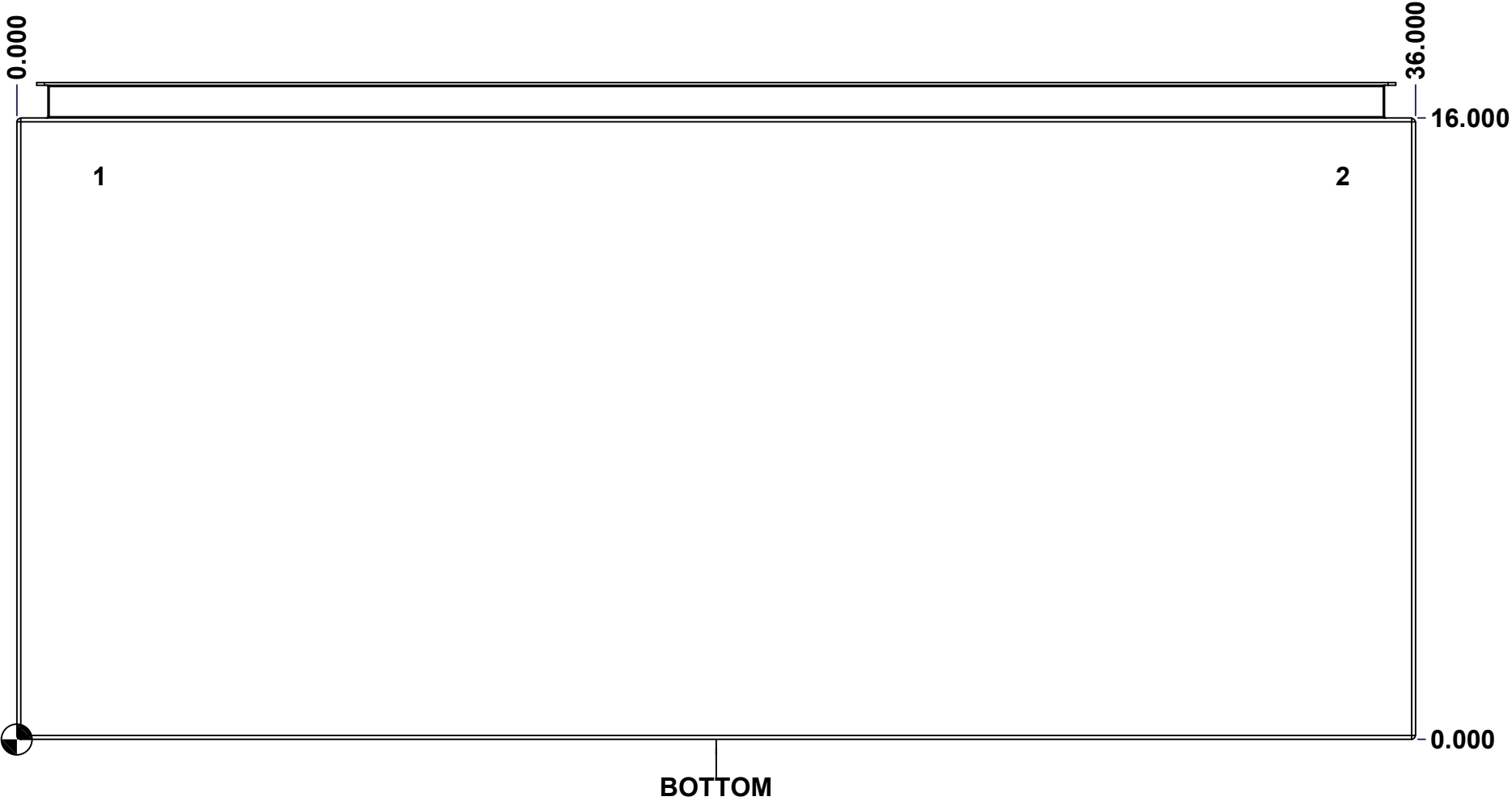


	Description	Status	
	5412ESQT 60" x 36" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT603616THB	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	14.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESQT 60" x 36" x 16" Body		(NULL)	
	Part Number Numéro Pièce 5412ESQT603616THB		Rev. 0	5 16

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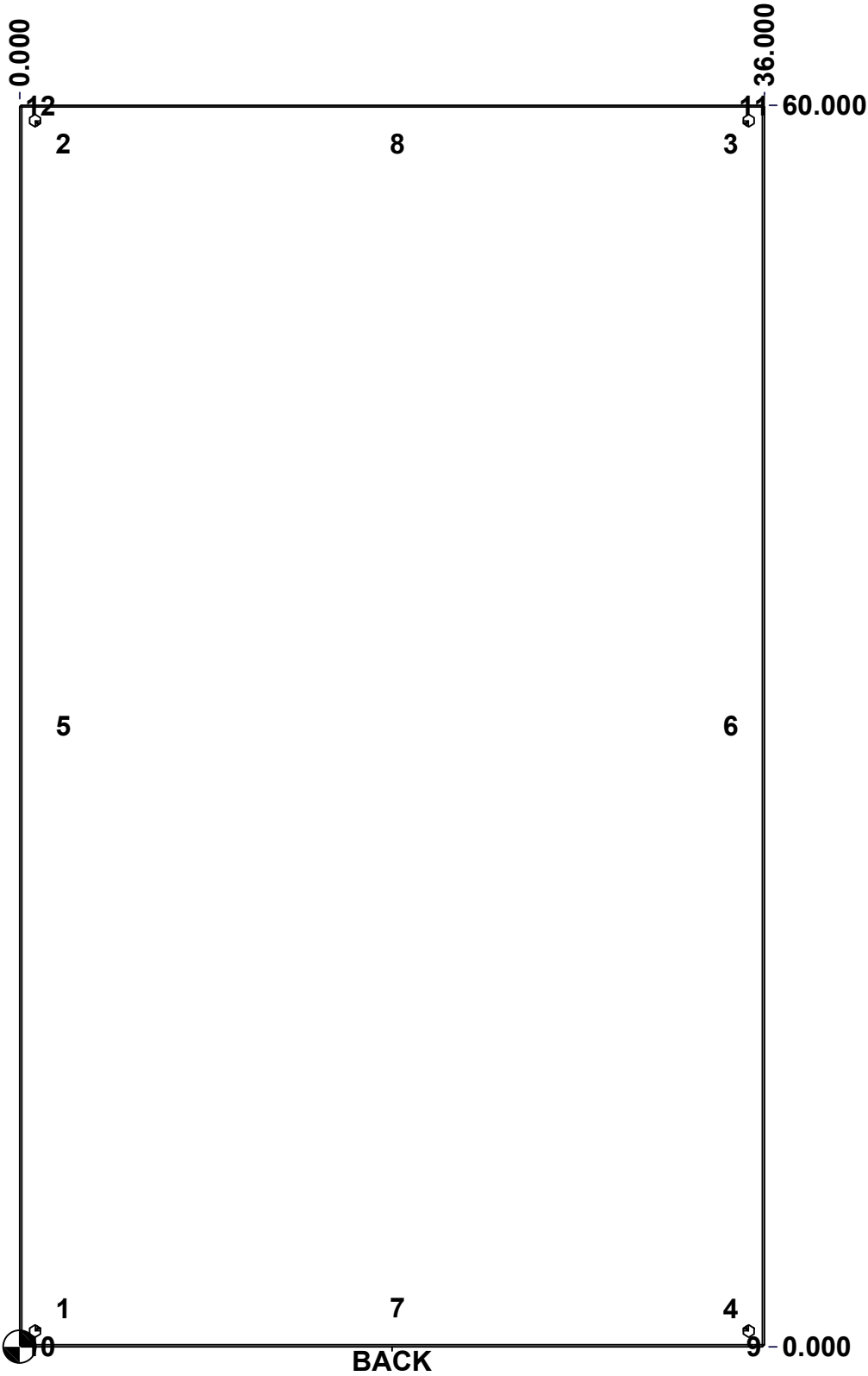
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF3_OPEN
10	0.750	0.000	FOOT 885 ESMF3_OPEN
11	35.250	60.000	FOOT 885 ESMF3_CLOSE
12	0.750	60.000	FOOT 885 ESMF3_CLOSE



	Description 5412ESQT 60" x 36" x 16" Body		Status (NULL)	
	Part Number Numéro Pièce 5412ESQT603616THB		Rev. 0	6 / 16

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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No.

Revisions

Date

By/Par

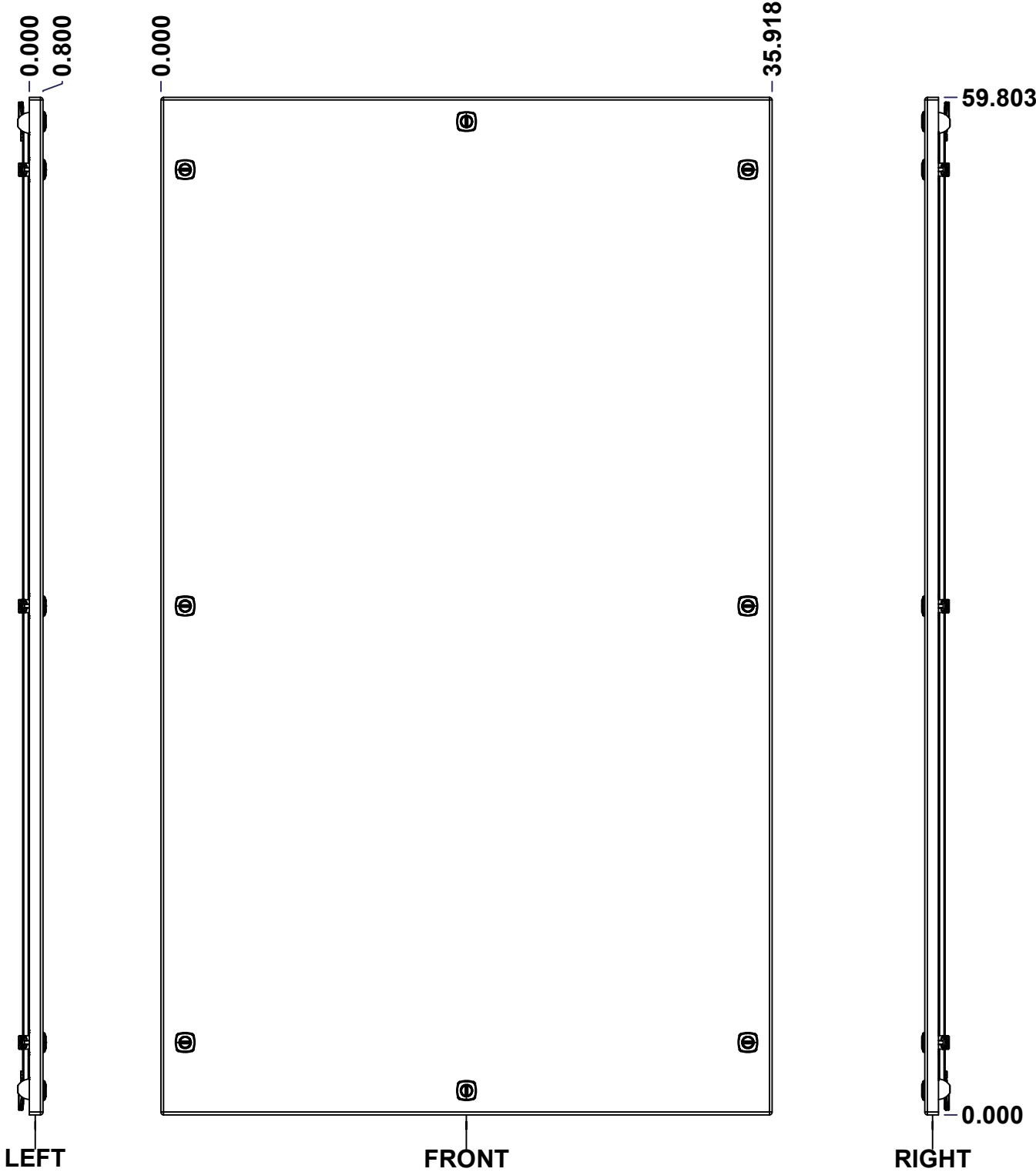
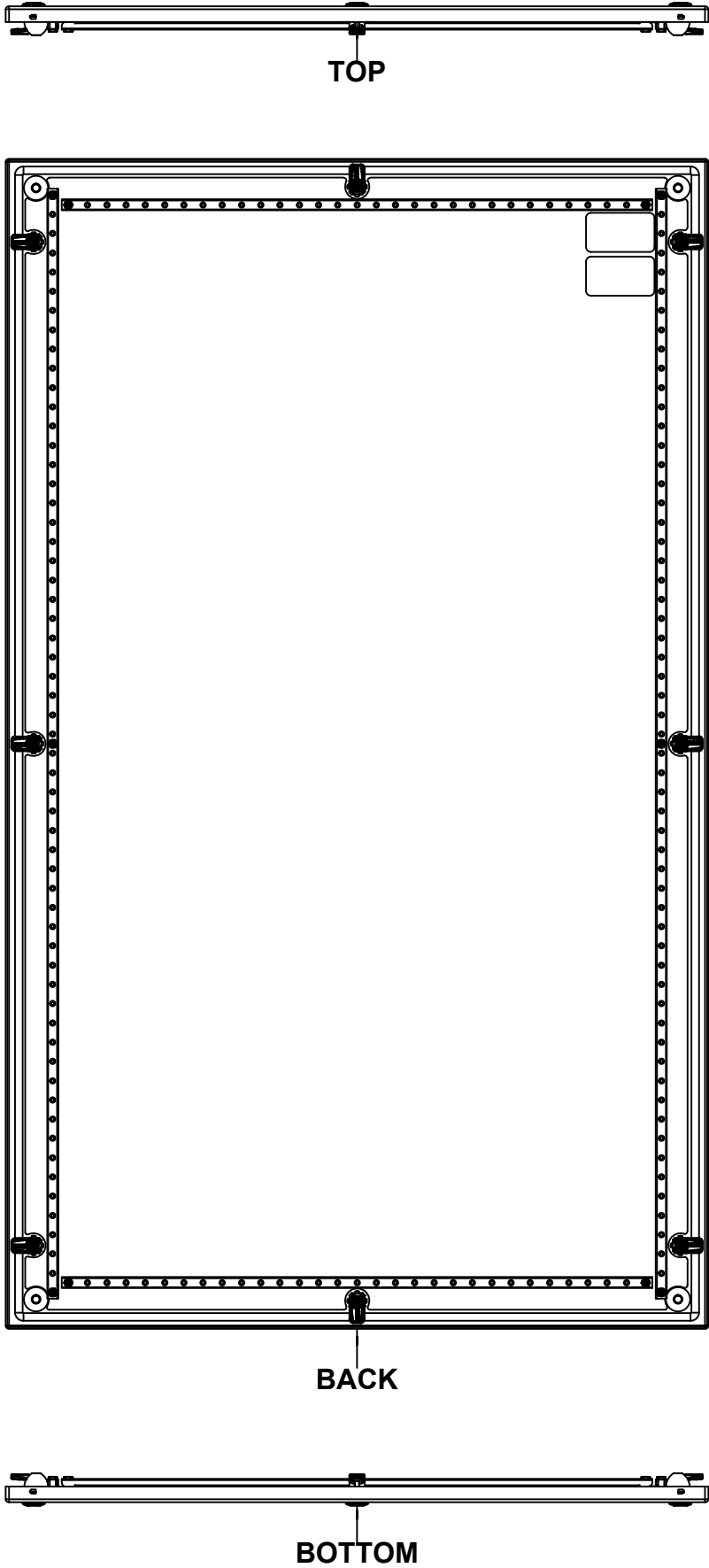
Isometric View

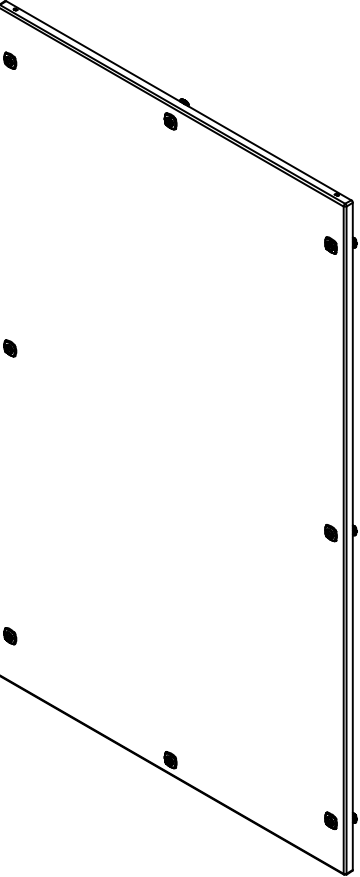
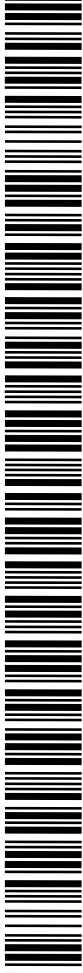
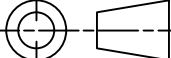
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 07-Jul-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESQT 60" x 36" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESQT603616THC			Rev. 8 0
SEE BILL OF MATERIAL ON LAST PAGE			16

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0.000

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59.803

1328

9314

15

18

165

619

17

20

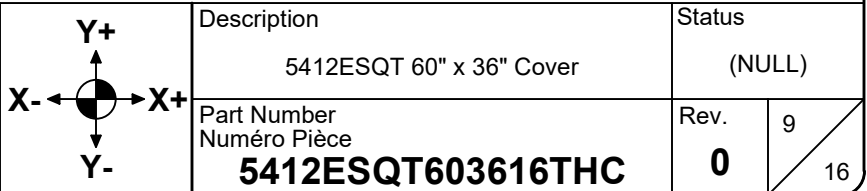
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10412

22

FRONT

0.000



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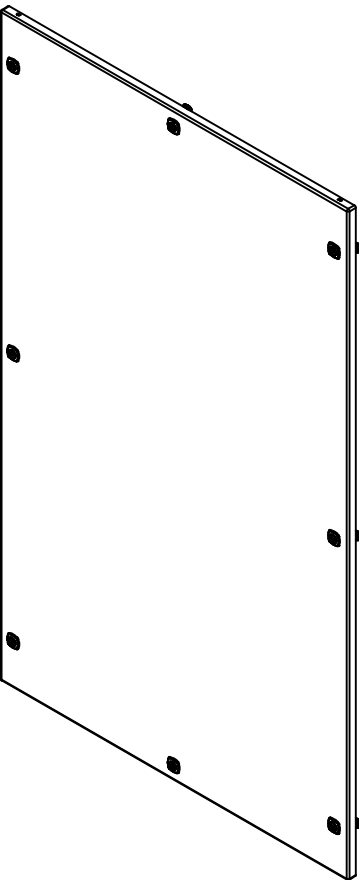
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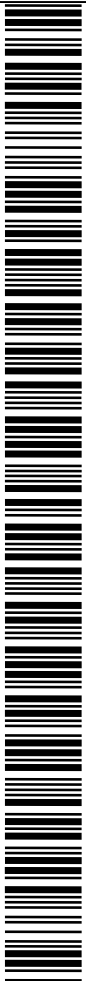
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No.	Revisions	Date	By/Par



Isometric View

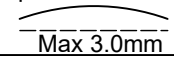


2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
1	5412ESQT603616THI-C	0	5412ESQT 60" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT603616THG	0	5412ESQT 60" x 36" Cover Gasket Part
1	5412ESQT603616THC-P	0	5412ESQT 60" x 36" Cover Part
8	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			



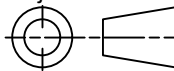
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

07-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 60" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT603616THC

Rev.

10

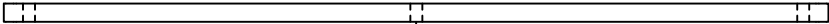
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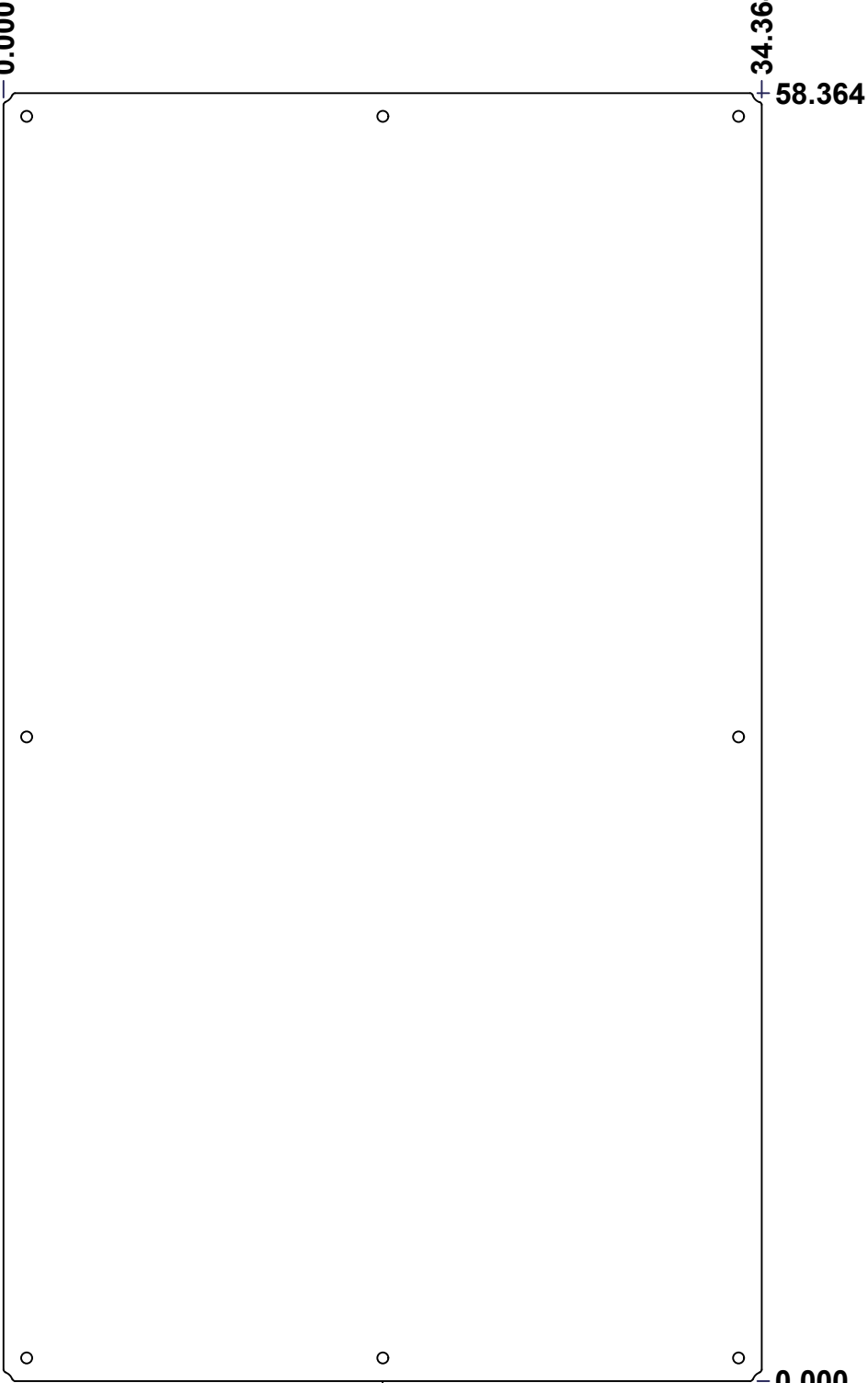
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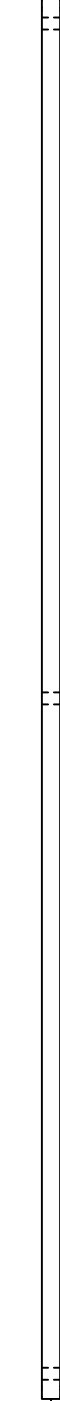


TOP



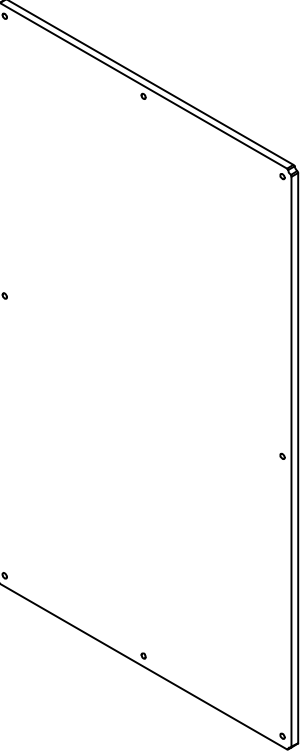
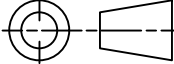
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0.000
0.750

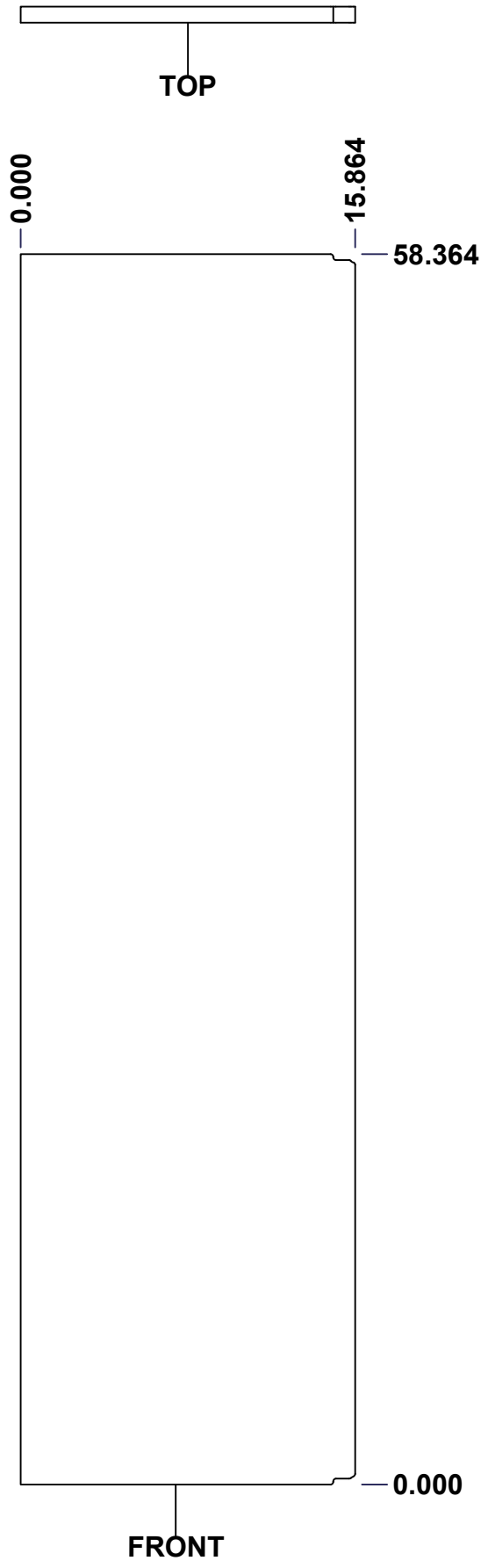


RIGHT

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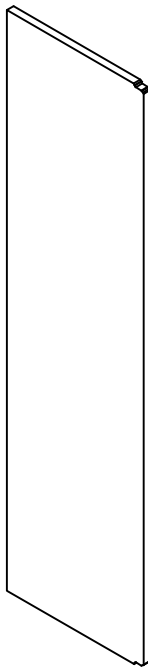
No.	Revisions	Date	By/Par
 Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 60" x 36" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESQT603616THI-B		0	16

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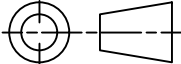
No.	Revisions	Date	By/Par





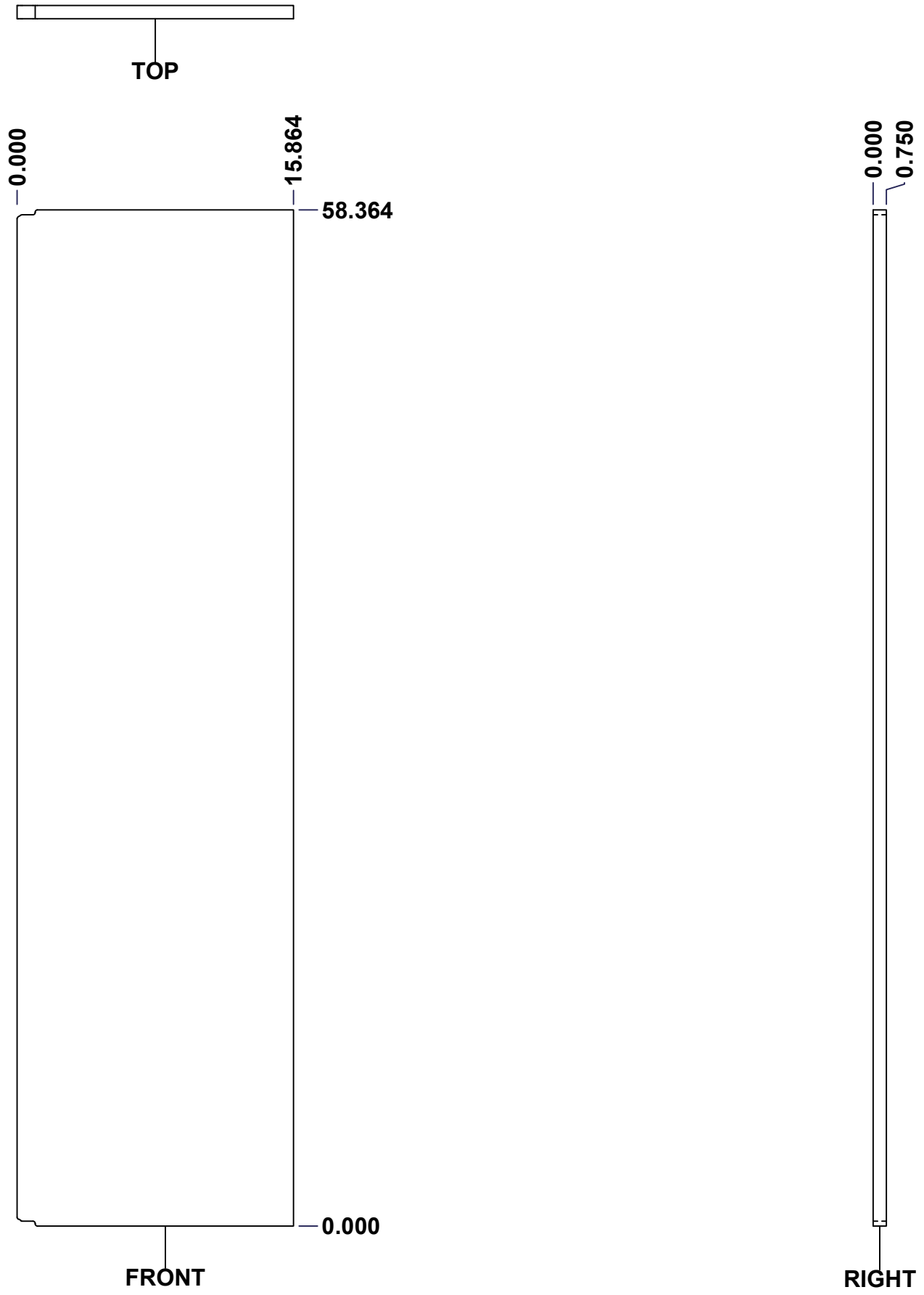
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www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection


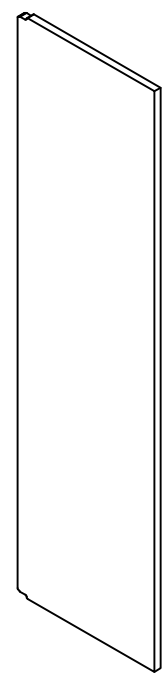
Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESQT 60" x 36" Left Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESQT603616THI-LS	Rev. 0

1216



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No.	Revisions	Date	By/Par



Isometric View



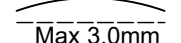


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Fax: (450) 979-4626

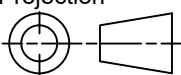
www.exmweb.com

Flatness
Aplatissement



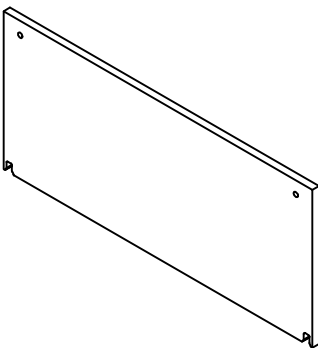
Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESQT 60" x 36" Right Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESQT603616THI-RS			Rev. 0
			13
			16

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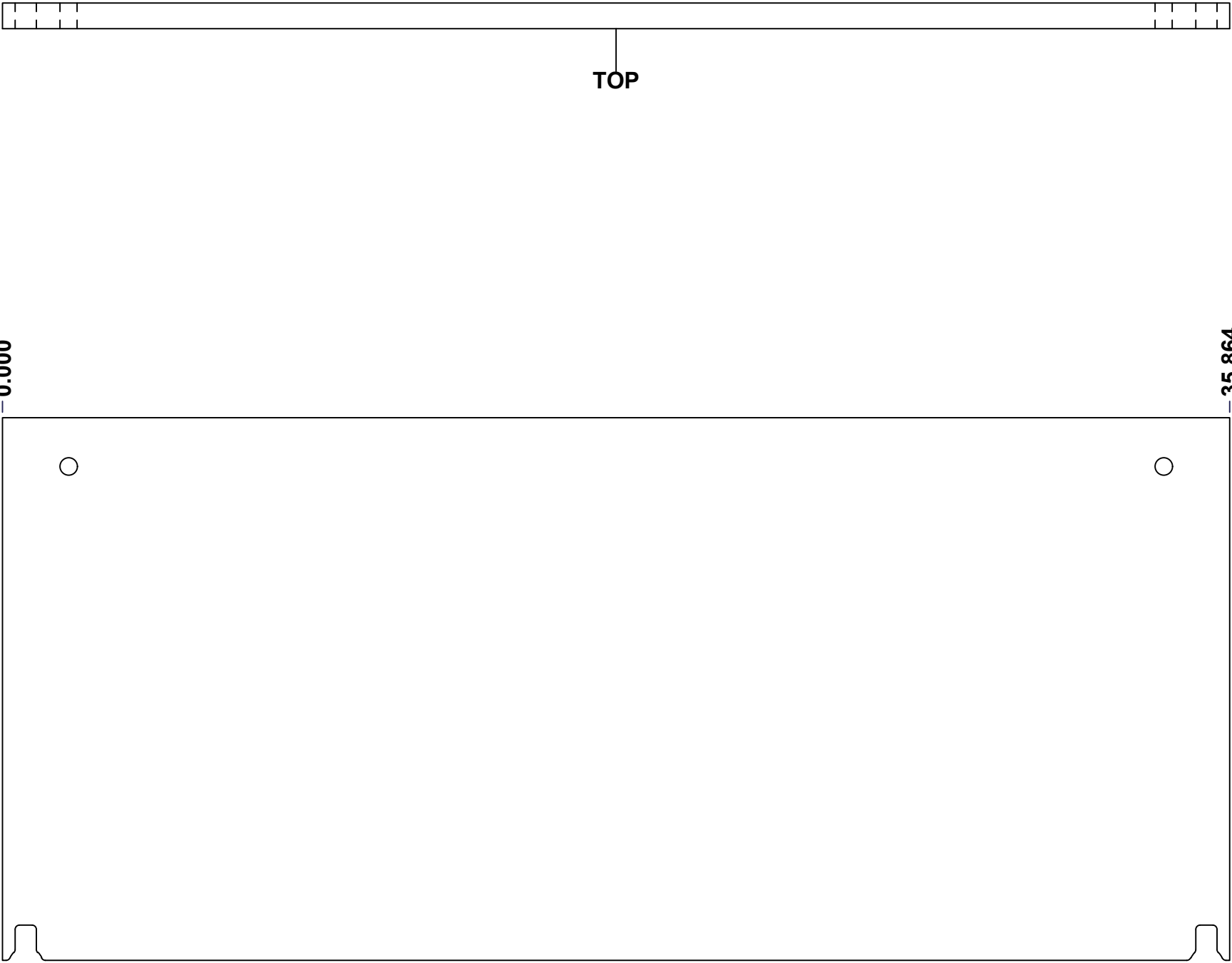


Isometric View



Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

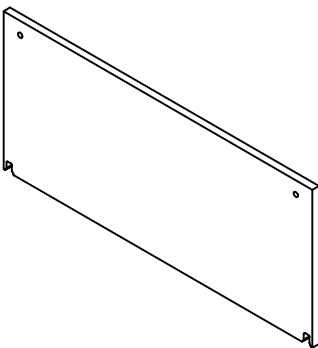


TOP

0.750
0.000

RIGHT

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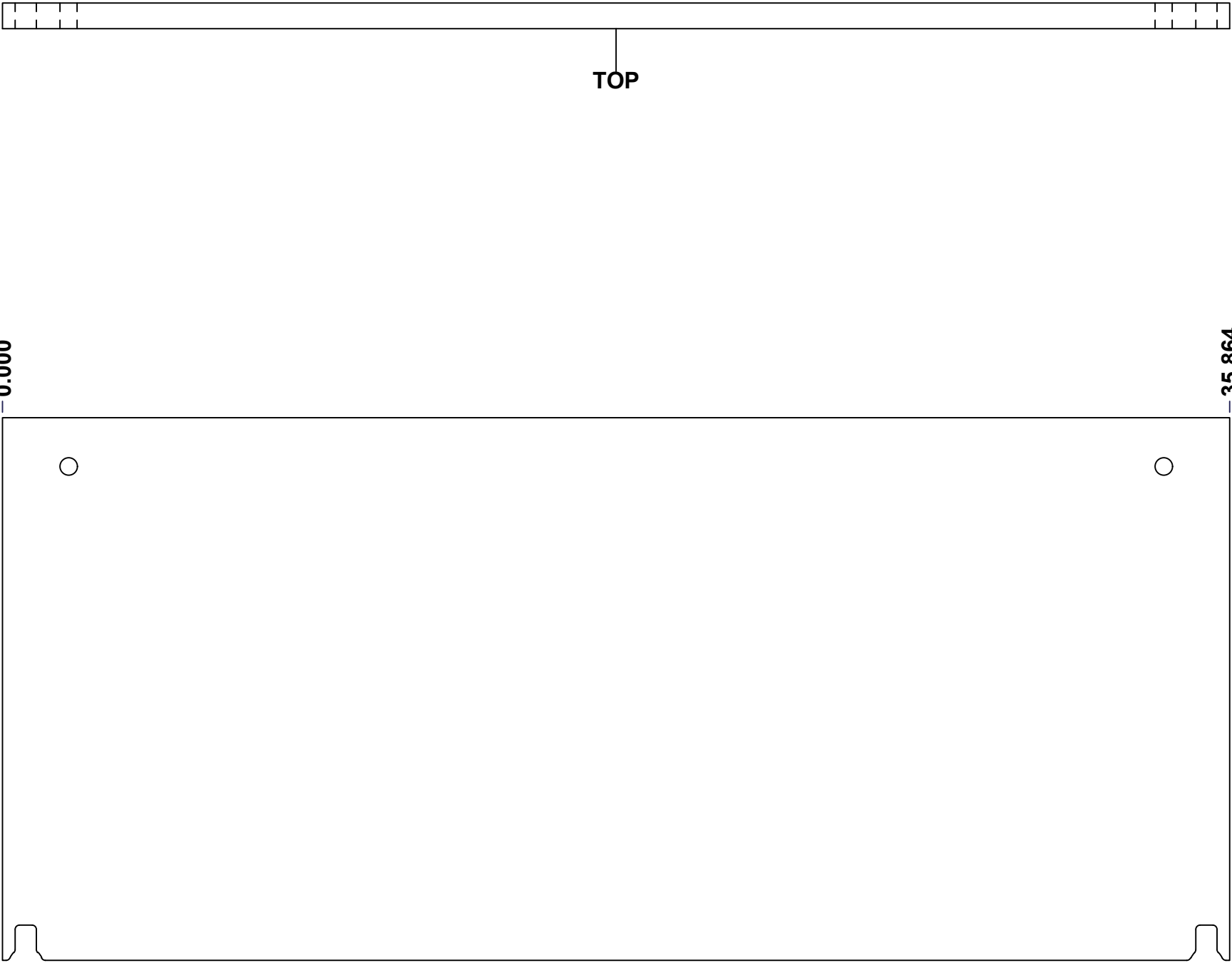


Isometric View



Isometric View

SEE BILL OF MATERIAL ON LAST PAGE



TOP

RIGHT

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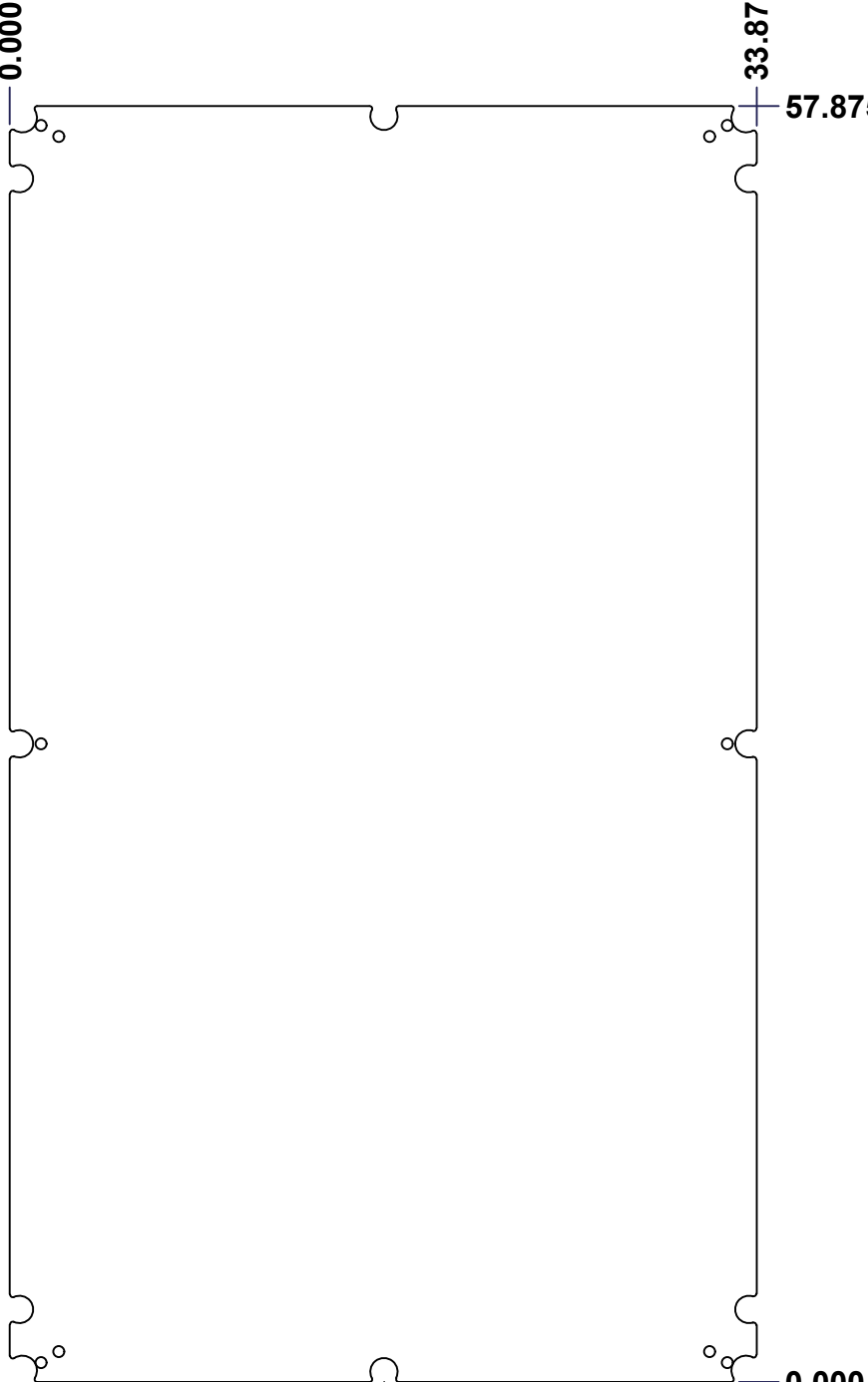
Tolerance ±1/32" unless otherwise specified

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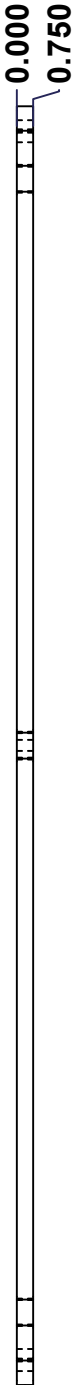
Tolérance ±1/32" sauf spécification contraire



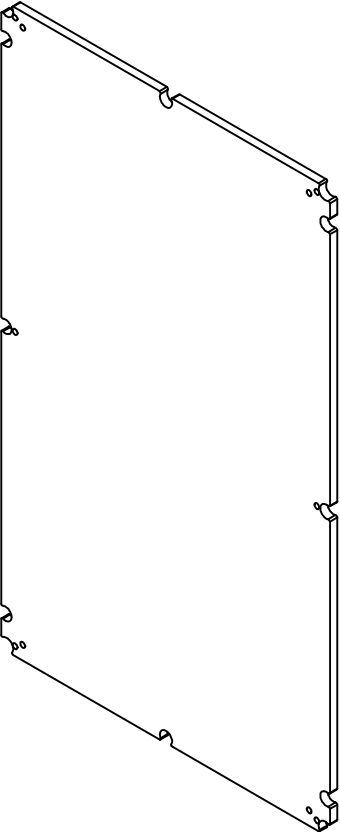
TOP



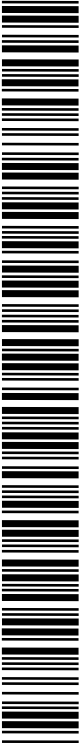
FRONT



RIGHT



Isometric View



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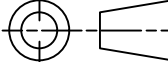


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 60" x 36" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT603616THI-C

Rev.

16

0

16

SEE BILL OF MATERIAL ON LAST PAGE

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

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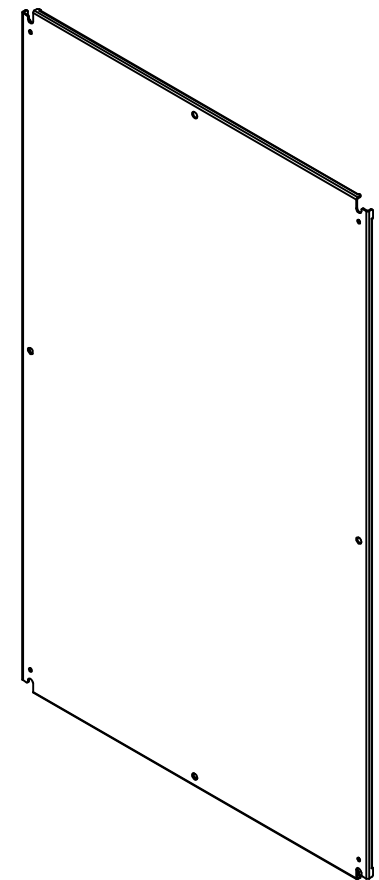
A large rectangular frame with a dashed border. At each of the four corners, there is a small circle. Additionally, at the midpoint of each of the four sides, there is a small circle. The circles are positioned such that they appear to be part of the frame's structure, possibly representing rivets or fasteners. The frame is oriented vertically and occupies most of the page area.


58.000
57.582

0.418
0.000

RIGHT

No.	Revisions	Date	By/Par



Isometric View

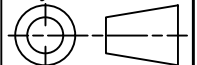


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Flatness	
Aplatissement	

Max 3.0mm

Max 5.0mm
Projection



Customer Client	
--------------------	--

Date

Client	
Drawn By	BoxCad
Dessiné Par	

Date	23-Jan-07
------	-----------

Material
Matière

See Part List

Color	
Couleur	

[See Part List](#)

Finish	
Finis	S

See Part List

Description

881 SP - Inner Panel

Detail Rev.

	Part Number Numéro Pièce
--	-----------------------------

881 SP6036G

Rev.

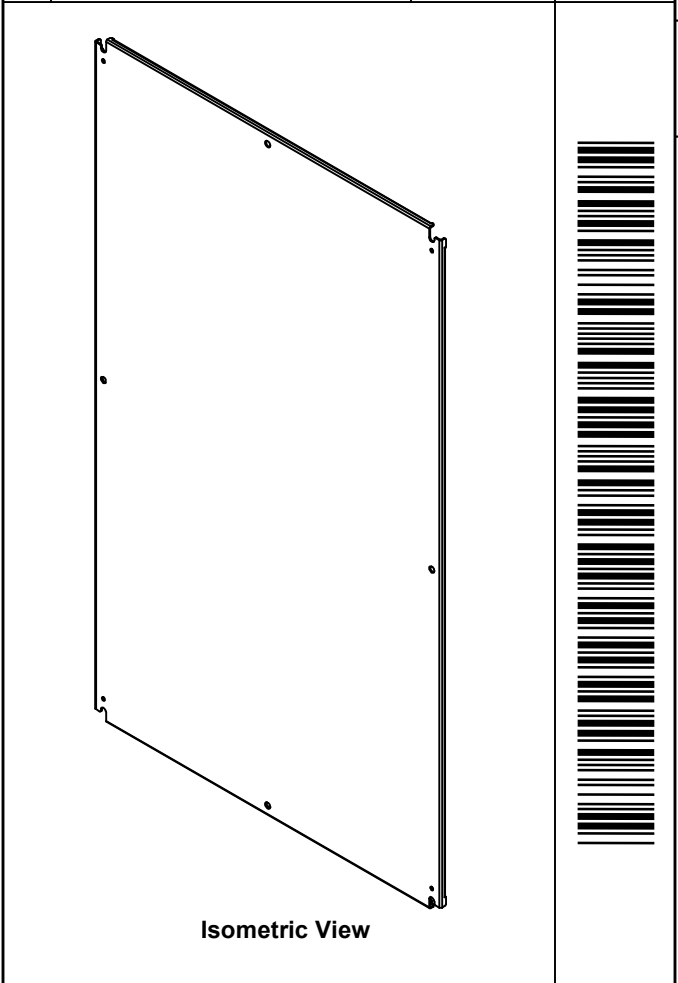
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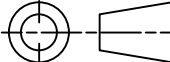
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1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

Parts List

No.	Revisions	Date	By/Par



		Flatness Aplatissement	
		Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur	See Part List	Finish Fin	See Part List
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce 881 SP6036G		Rev. 0	2 2