

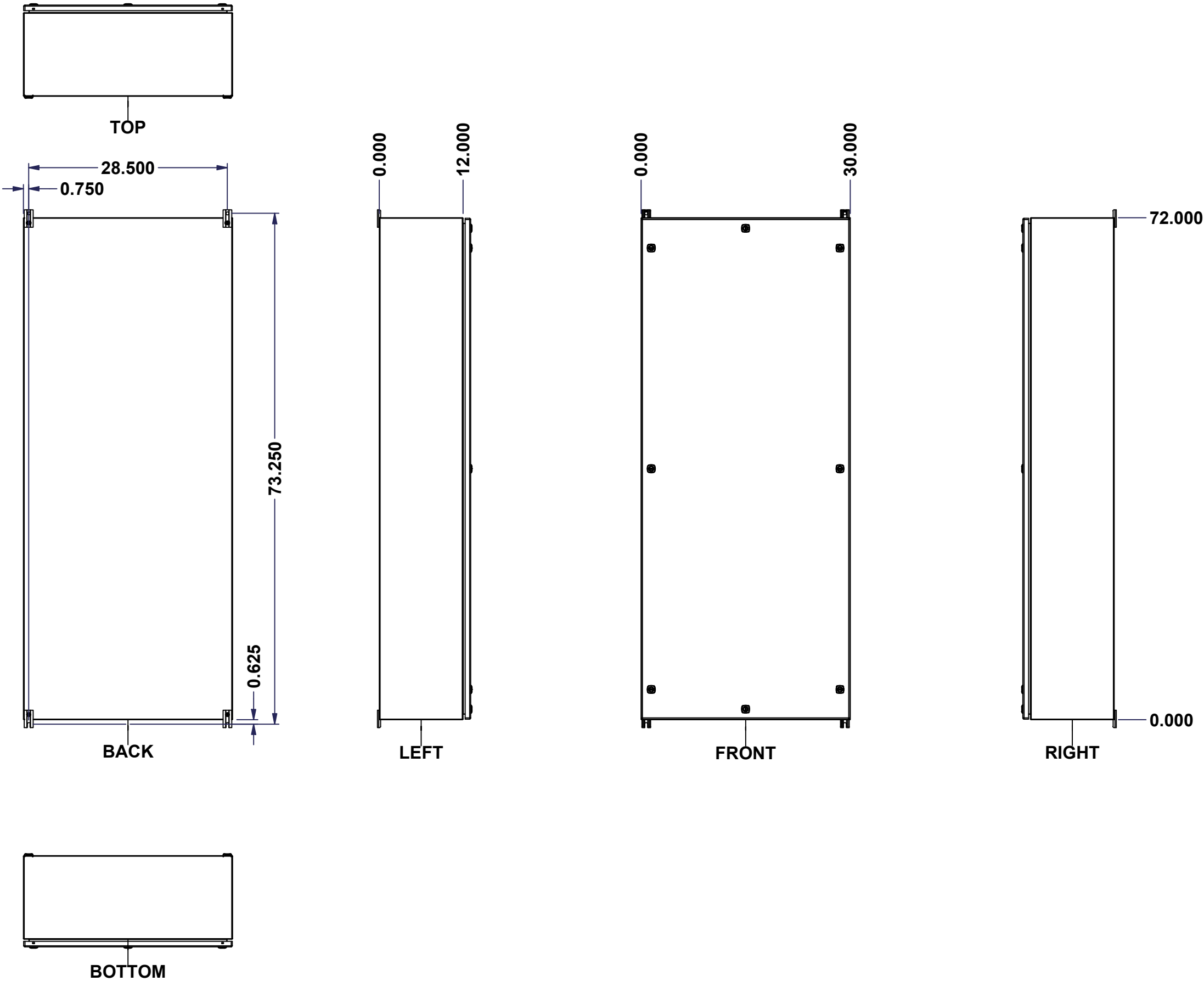
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Tolerance ±1/32" unless otherwise specified

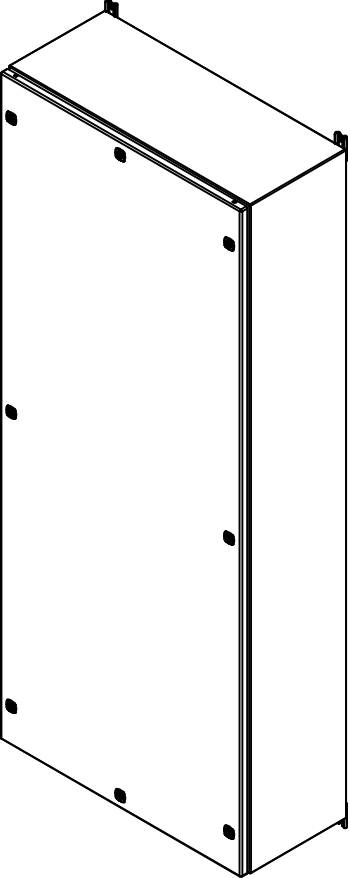
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT723012TH\5412ESQT723012TH.idw

Tolérance ±1/32" sauf spécification contraire

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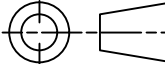


No.	Revisions	Date	By/Par

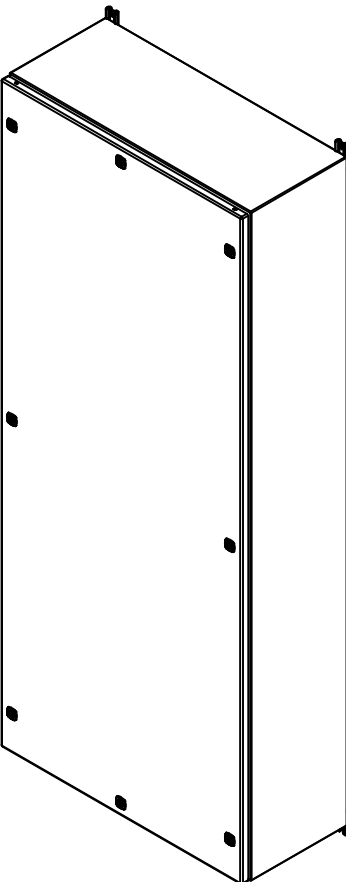
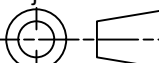


Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 06-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 72" x 30" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT723012TH			

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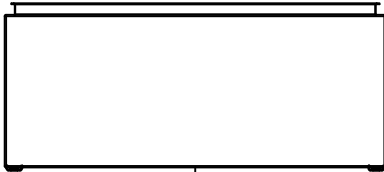
Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT723012TH\5412ESQT723012TH.idw		Tolérance ±1/32" sauf spécification contraire																																																								
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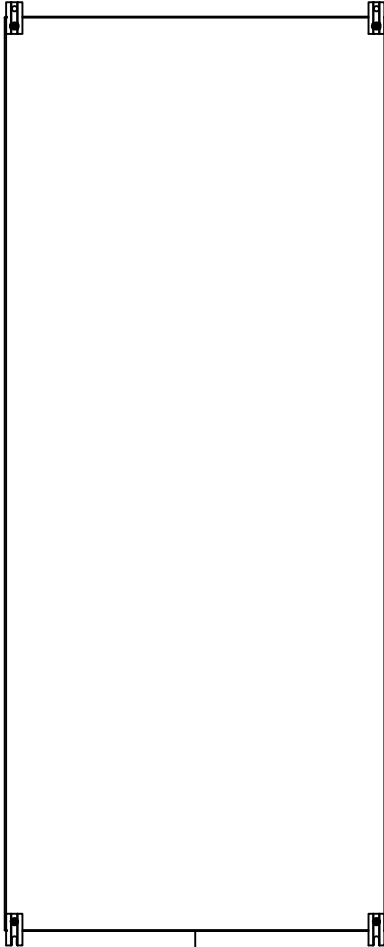
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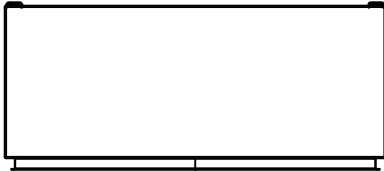
Tolérance ±1/32" sauf spécification contraire



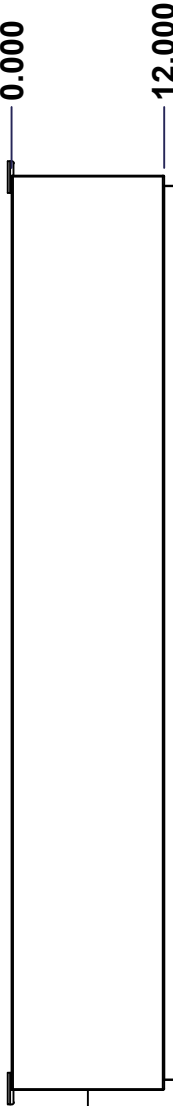
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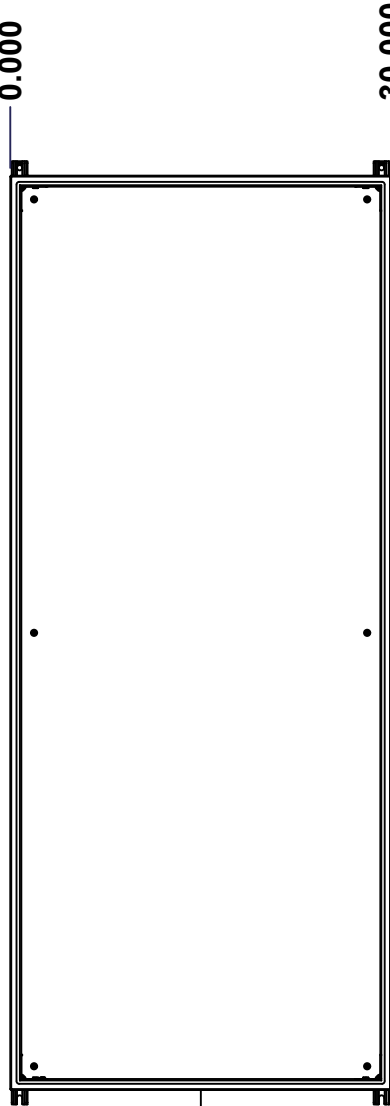
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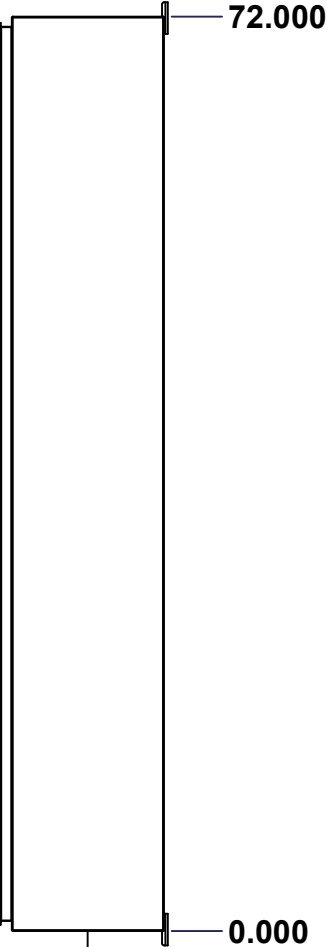
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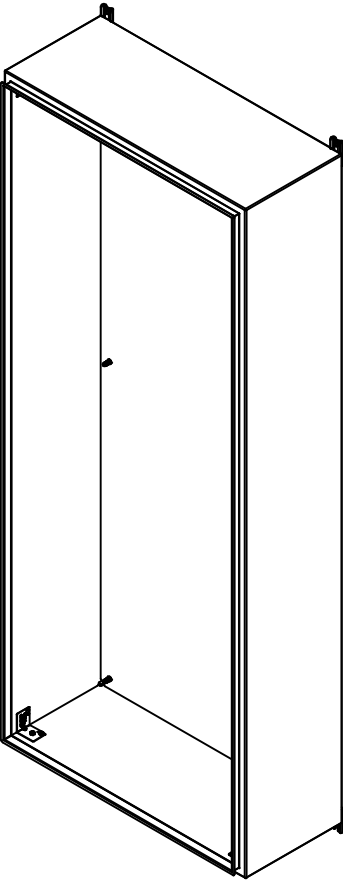
LEFT



FRONT



RIGHT



Isometric View



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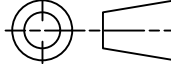


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 72" x 30" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT723012THB

Rev.

3

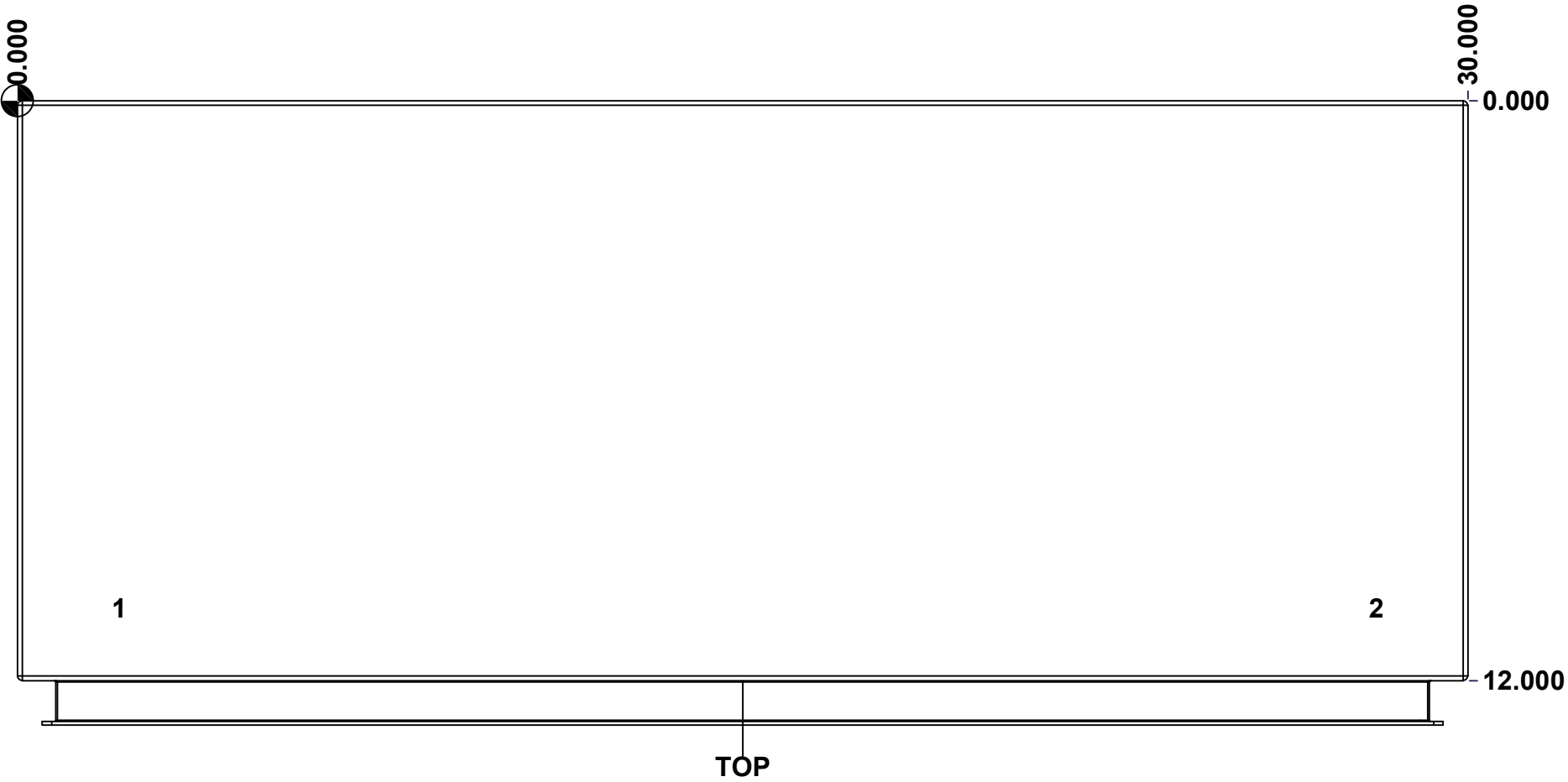
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16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 72" x 30" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT723012THB	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESQT 72" x 30" x 12" Body		(NULL)	
	Part Number Numéro Pièce 5412ESQT723012THB		Rev. 0	5 16

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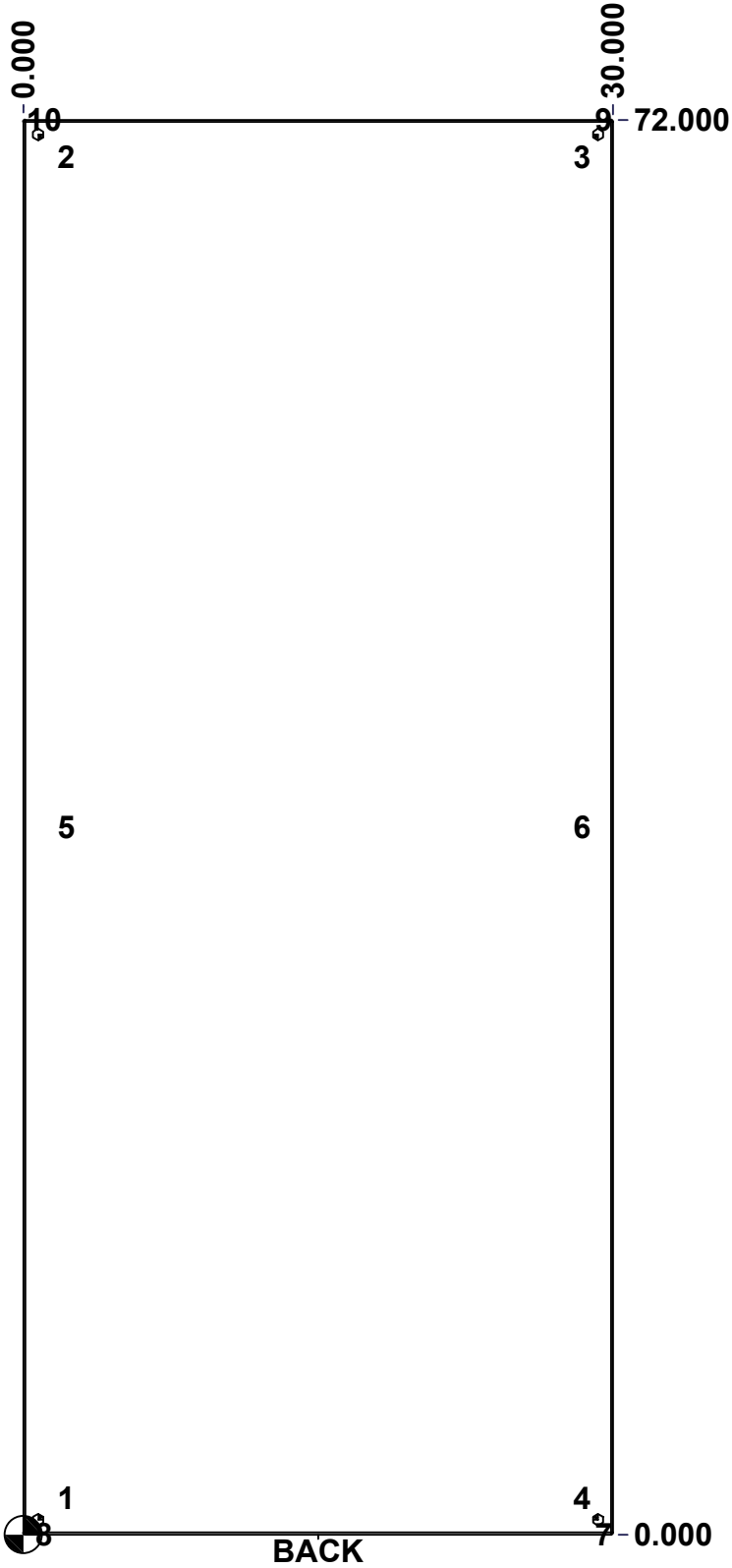
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	72.000	FOOT 885 ESMF3_CLOSE
10	0.750	72.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 72" x 30" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT723012THB	0	16

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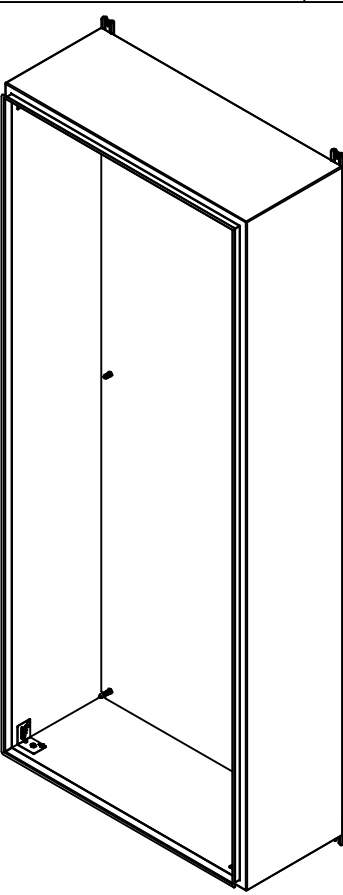
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT723012THI-RS	0	5412ESQT 72" x 30" Right Insulation
1	5412ESQT723012THI-LS	0	5412ESQT 72" x 30" Left Insulation
1	5412ESQT723012THI-BT	0	5412ESQT 72" x 30" Top and Bottom Insulation
1	5412ESQT723012THI-TP	0	5412ESQT 72" x 30" Top and Bottom Insulation
1	5412ESQT723012THI-B	0	5412ESQT 72" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT723012THB-P	0	5412ESQT 72" x 30" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Customer Client
Drawn By Dessiné Par BoxCad: BoxCad
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur Asa-61 Grey
Description 5412ESQT 72" x 30" x 12" Body
Part Number Numéro Pièce
5412ESQT723012THB

Flatness Aplatissement
Max 3.0mm
Projection
Date
Date 06-Jul-23
Detail Rev.
Rev. 7
16

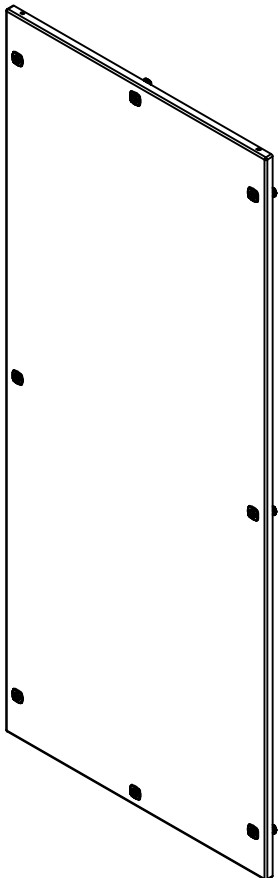
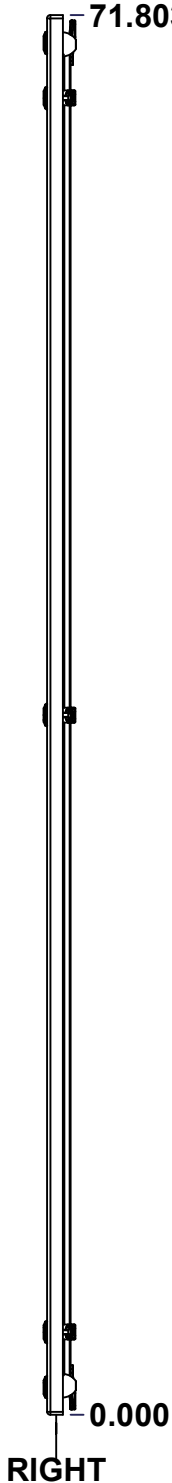
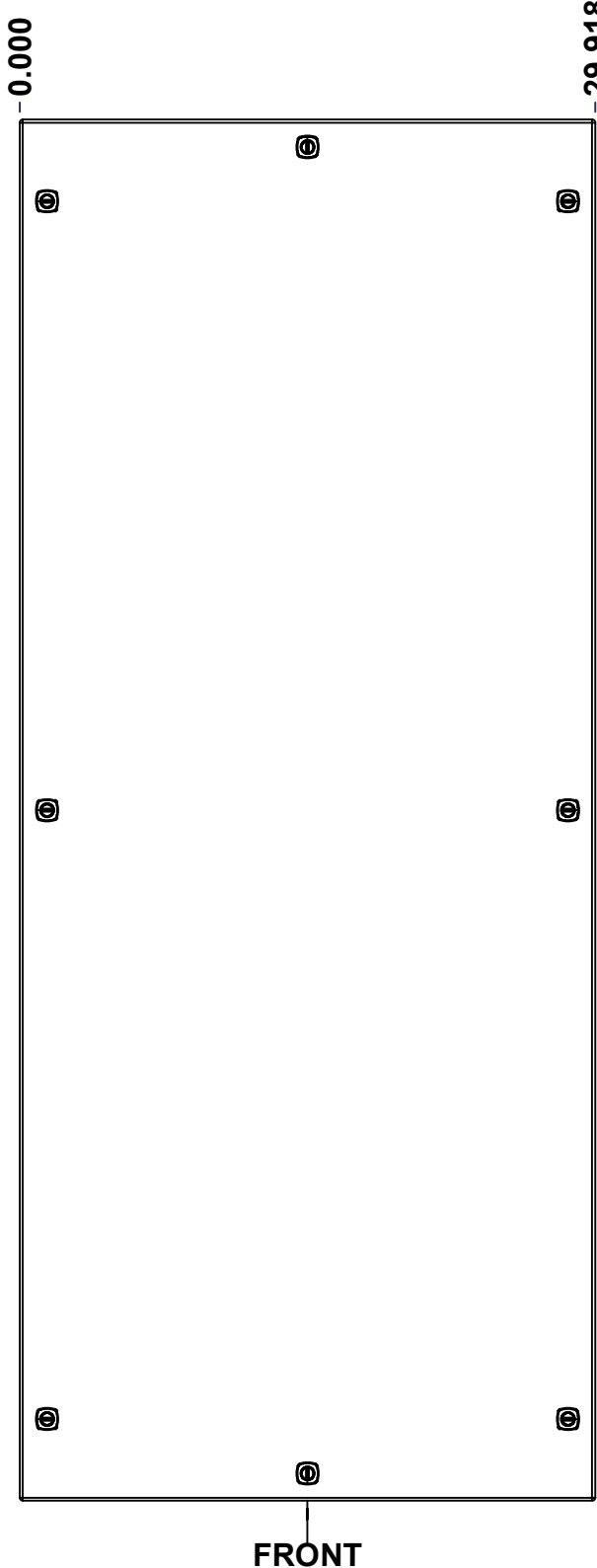
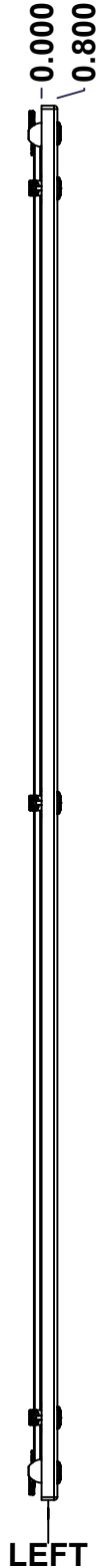
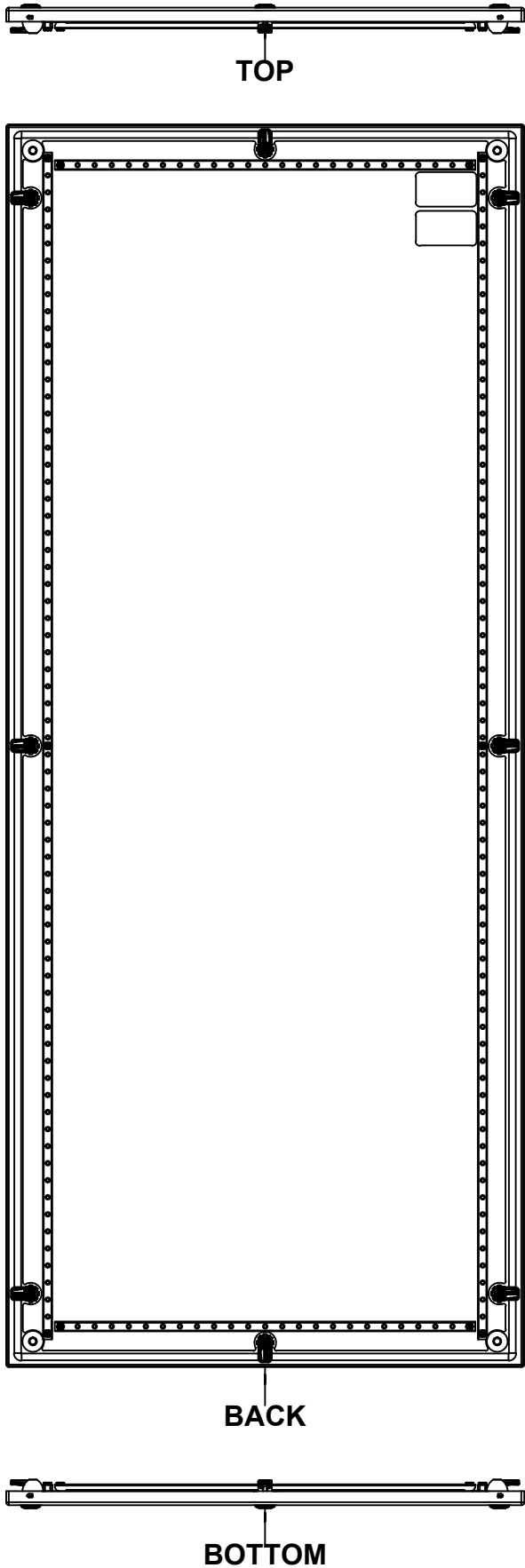
Finish Fini Smooth

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Tolerance $\pm 1/32$ " unless otherwise specified

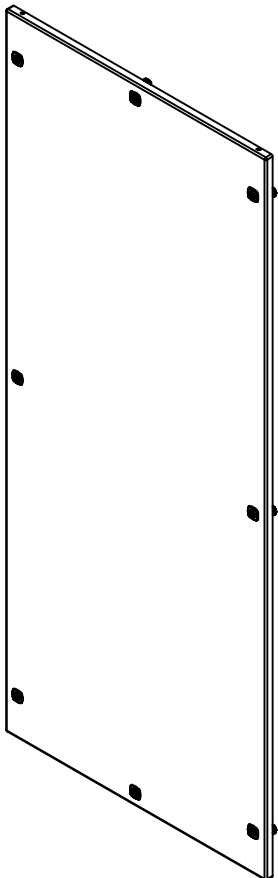
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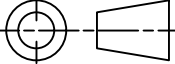
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No.	Revisions	Date	By/Par



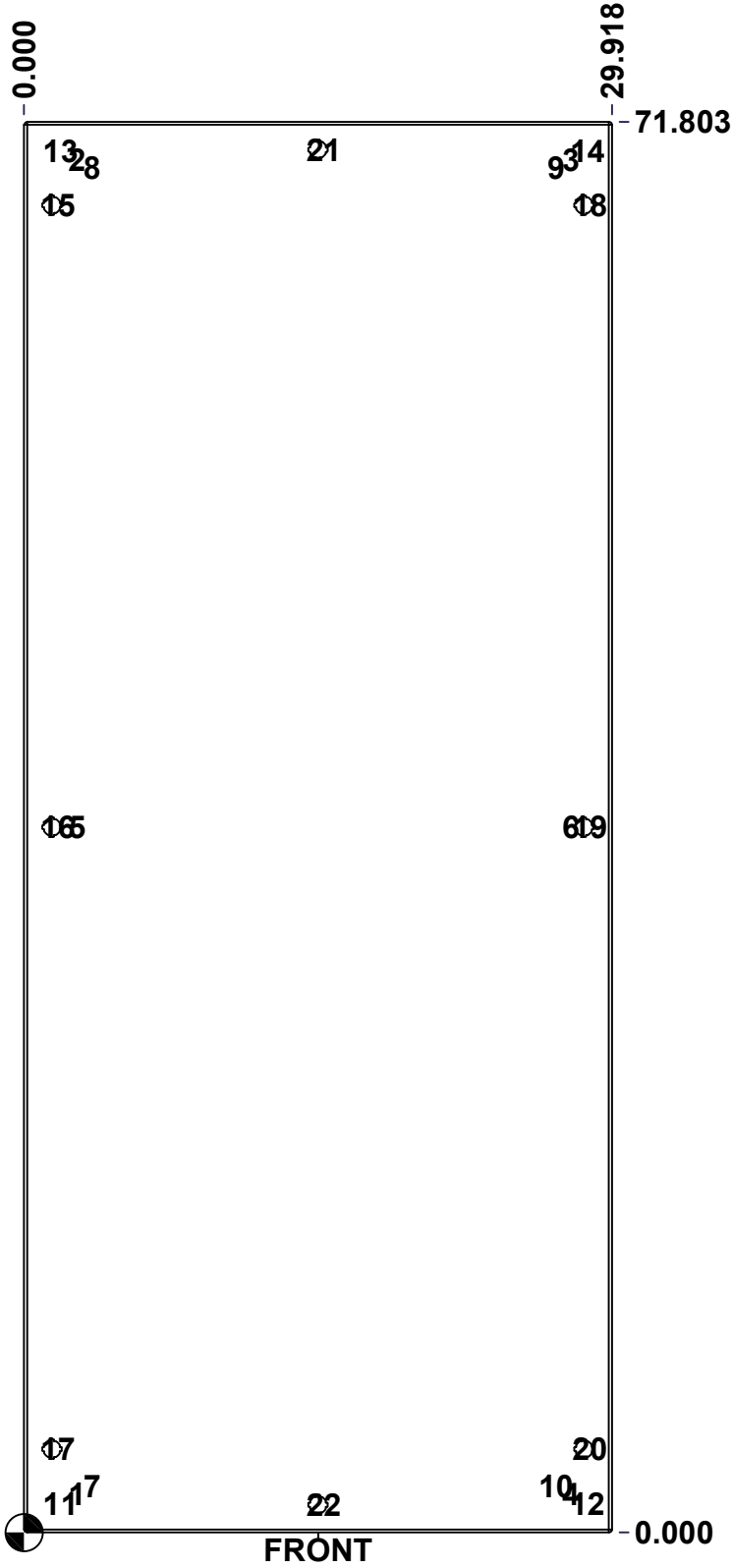
Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 06-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412ESQT 72" x 30" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESQT723012THC			

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.945	STUD M6 x 18mm (Inside)
2	2.401	69.858	STUD M6 x 18mm (Inside)
3	27.517	69.858	STUD M6 x 18mm (Inside)
4	27.517	1.945	STUD M6 x 18mm (Inside)
5	2.401	35.902	STUD M6 x 18mm (Inside)
6	27.517	35.902	STUD M6 x 18mm (Inside)
7	3.148	2.350	STUD M6 x 18mm (Inside)
8	3.148	69.453	STUD M6 x 18mm (Inside)
9	26.770	69.453	STUD M6 x 18mm (Inside)
10	26.770	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	28.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	70.303	STUD M6 x 18mm (Inside)
14	28.368	70.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	1.424	67.553	880 SCQ4-SL
16	1.424	35.902	880 SCQ4-SL
17	1.424	4.250	880 SCQ4-SL
18	28.494	67.553	880 SCQ4-SL
19	28.494	35.902	880 SCQ4-SL
20	28.494	4.250	880 SCQ4-SL
21	14.959	70.379	880 SCQ4-SL
22	14.959	1.424	880 SCQ4-SL

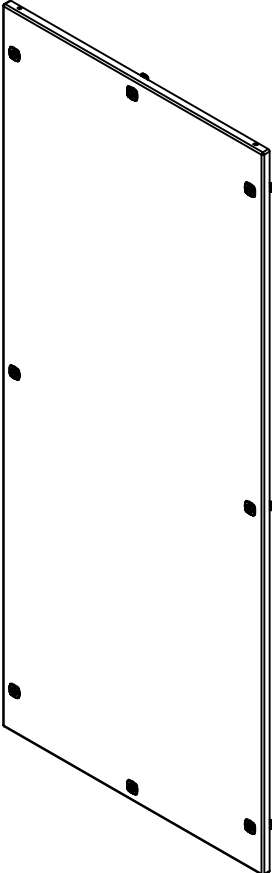


	Description	Status	
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	Part Number	Rev.	9
	Numéro Pièce	0	
5412ESQT723012THC			16

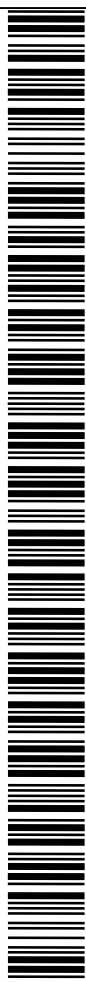
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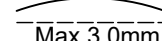
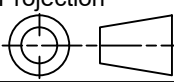
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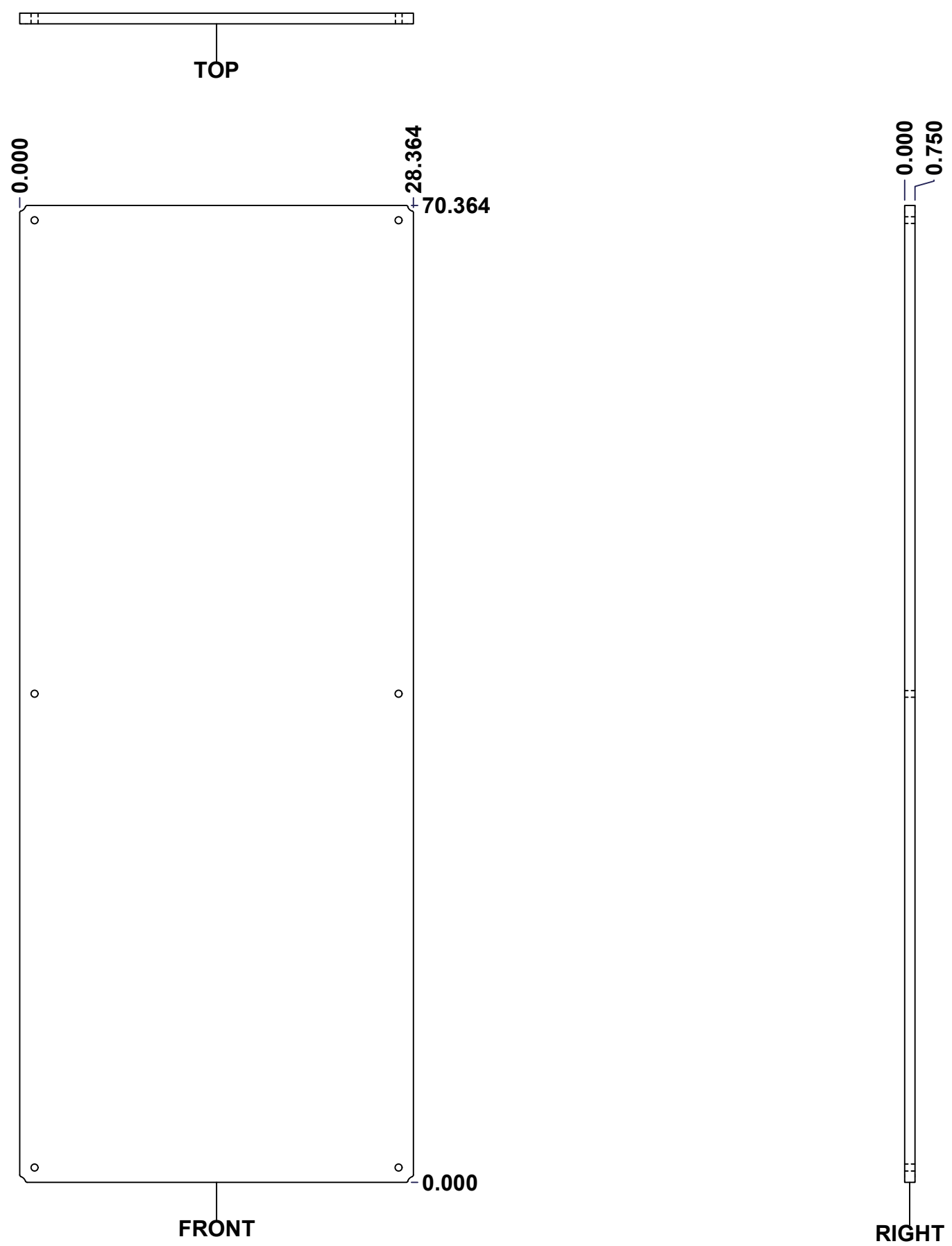
Isometric View



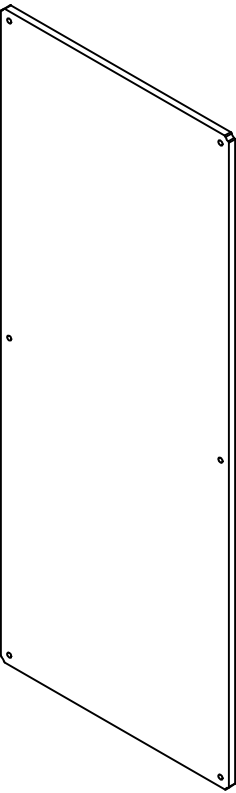
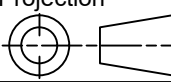
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
		Projection 
Customer Client		Date
Drawn By Dessiné Par		Date
Material Matière		BoxCad: BoxCad 06-Jul-23
14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur	Asa-61 Grey	Finish Fini
Description		Detail Rev.
5412ESQT 72" x 30" Cover		Rev.
Part Number Numéro Pièce		10
5412ESQT723012THC		0
		16

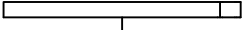
	2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10		STK-Q-07250	2	M6 x 16mm Collar Nut
	2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
	2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
	1	5412ESQT723012THI-C	0	5412ESQT 72" x 30" Cover Insulation
	1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
	14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
	1	5412ESQT723012THG	0	5412ESQT 72" x 30" Cover Gasket Part
	1	5412ESQT723012THC-P	0	5412ESQT 72" x 30" Cover Part
	8	STK-K-12500	16	5412 ES 1/4 Turn Lock
	4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number		Rev	Description
Parts List				

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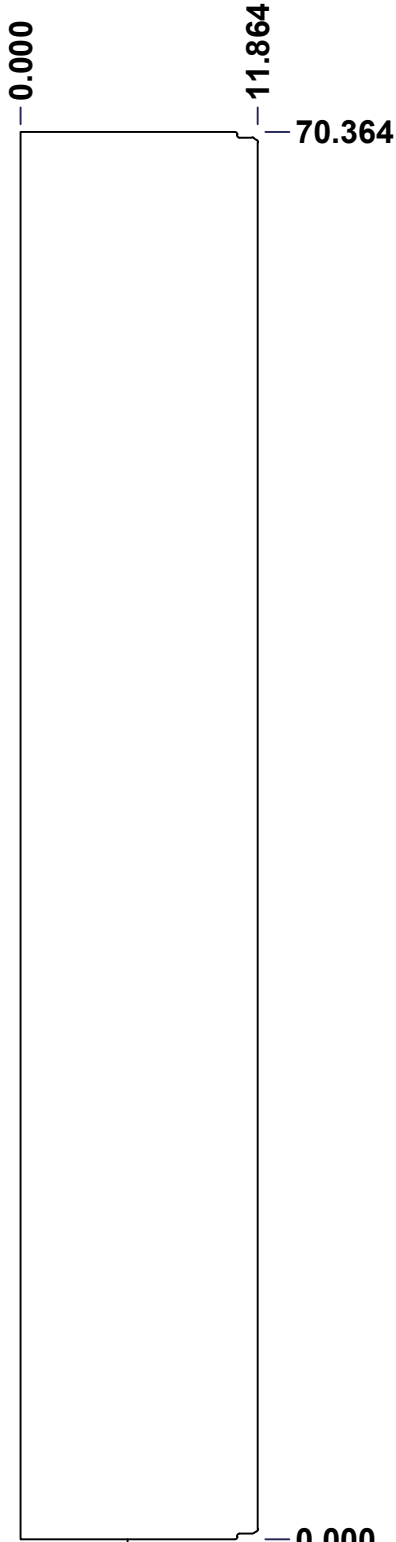


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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		BoxCad: Patrick Deschenes Polyisocyanurate	
Color Couleur		Finish Fin	
Aluminum		N/A	
Description		Detail Rev.	
5412ESQT 72" x 30" Back Insulation		Rev. 11	
Part Number Numéro Pièce		Rev. 0	
5412ESQT723012THI-B		16	



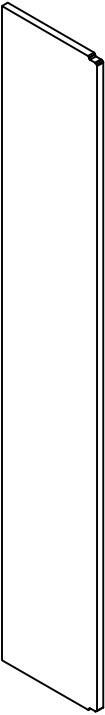
TOP



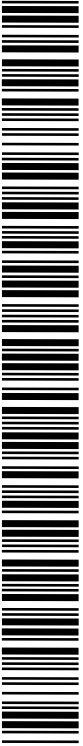
FRONT



RIGHT

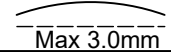


Isometric View

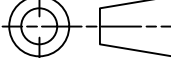


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Flatness
Aplatissement



Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESQT 72" x 30" Left Insulation

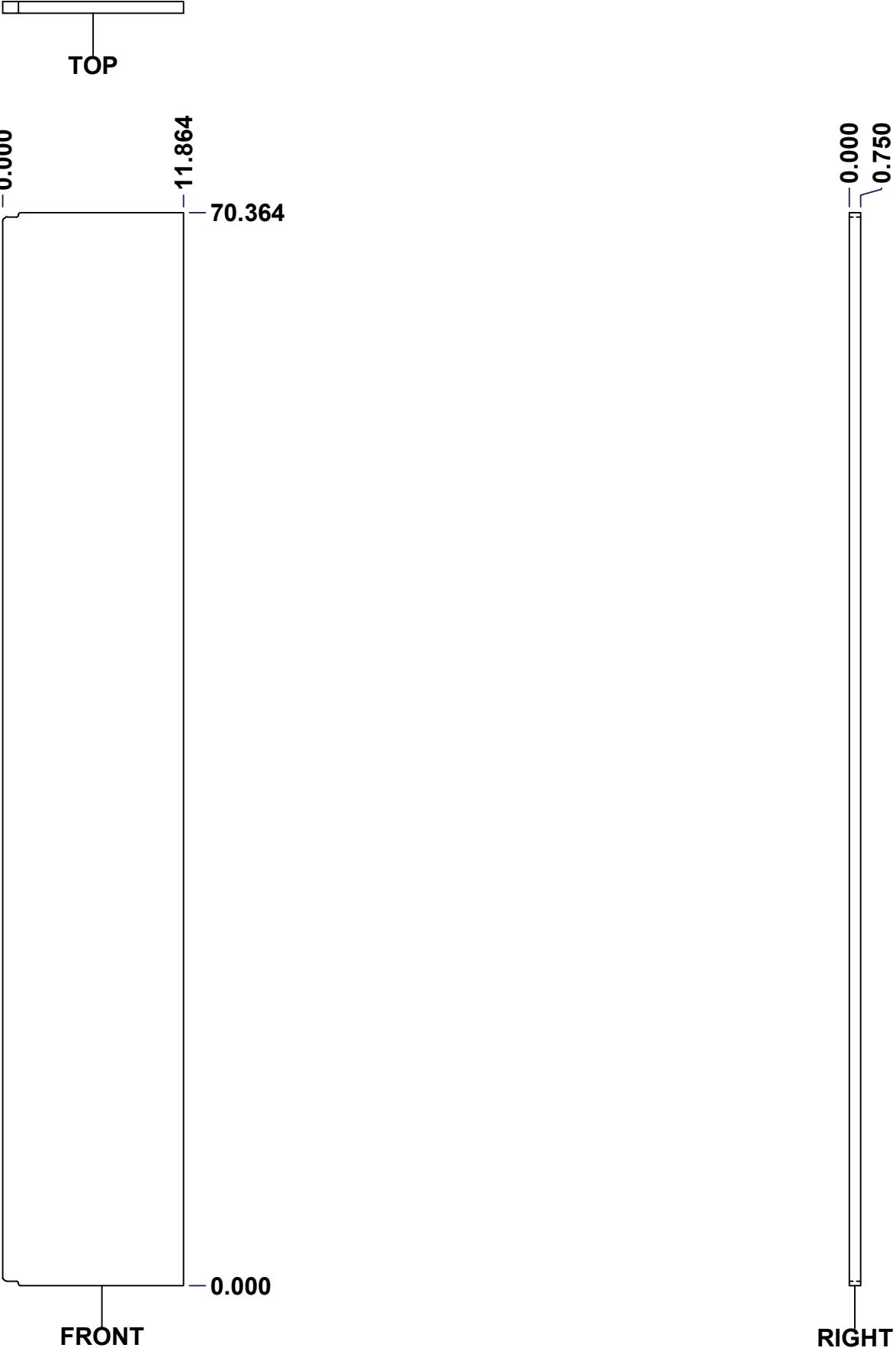
Detail Rev.

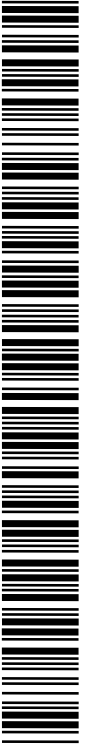
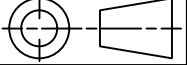
Part Number
Numéro Pièce
5412ESQT723012THI-LS

Rev.
0

12
16

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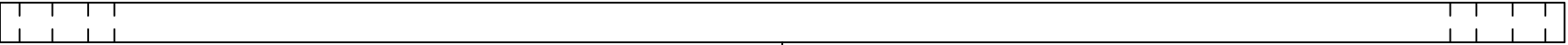
No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESQT 72" x 30" Right Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 13
SEE BILL OF MATERIAL ON LAST PAGE			016
5412ESQT723012THI-RS			

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Tolerance ±1/32" unless otherwise specified

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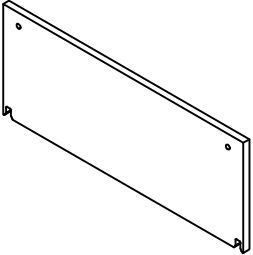
Tolérance ±1/32" sauf spécification contraire



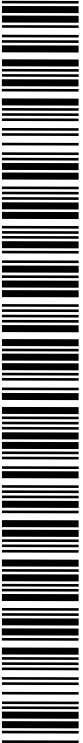
TOP



RIGHT



Isometric View



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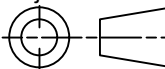


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESQT 72" x 30" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT723012THI-TP

Rev.

14

0

16

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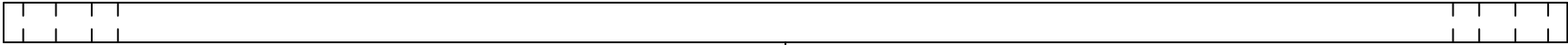
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

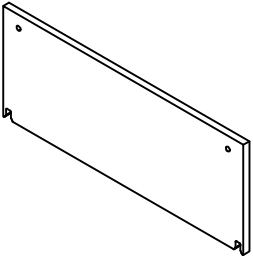
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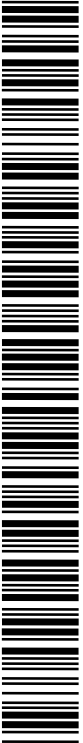
TOP



RIGHT



Isometric View

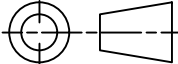


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESQT 72" x 30" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT723012THI-BT

Rev.

15

0

16

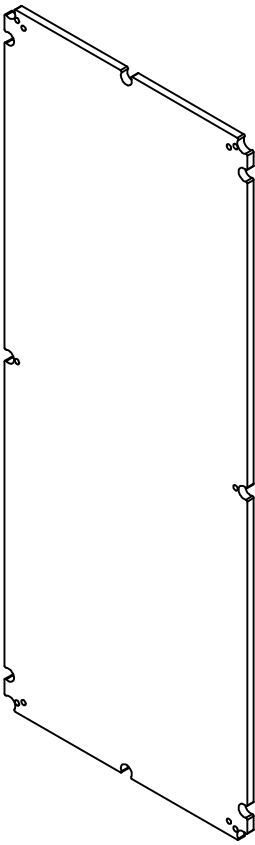
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Technical drawing of a rectangular plate. The drawing includes the following labels and dimensions:

- TOP**: Label for the top view, positioned above the top edge.
- FRONT**: Label for the front view, positioned below the bottom edge.
- 0.000**: Dimension for the left edge.
- 27.875**: Dimension for the top edge.
- 69.875**: Dimension for the right edge.
- 0.000**: Dimension for the bottom edge.

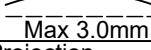
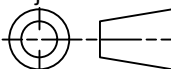
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 		Customer Client		Date	
		Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate			
Color Couleur		Aluminum		Finish Fin	
Description		Detail Rev.			
5412ESQT 72" x 30" Cover Insulation					
Part Number Numéro Pièce		Rev. 0		16 / 16	

69.582

— 0.000

No.	Revisions	Date	By/Par

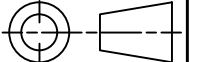


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Max 3.0mm

Projection



Date 23-Jan-07

Finish	
Finis	See Part List

1

881 SP7230G

0

21

1	881 SP7230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

