

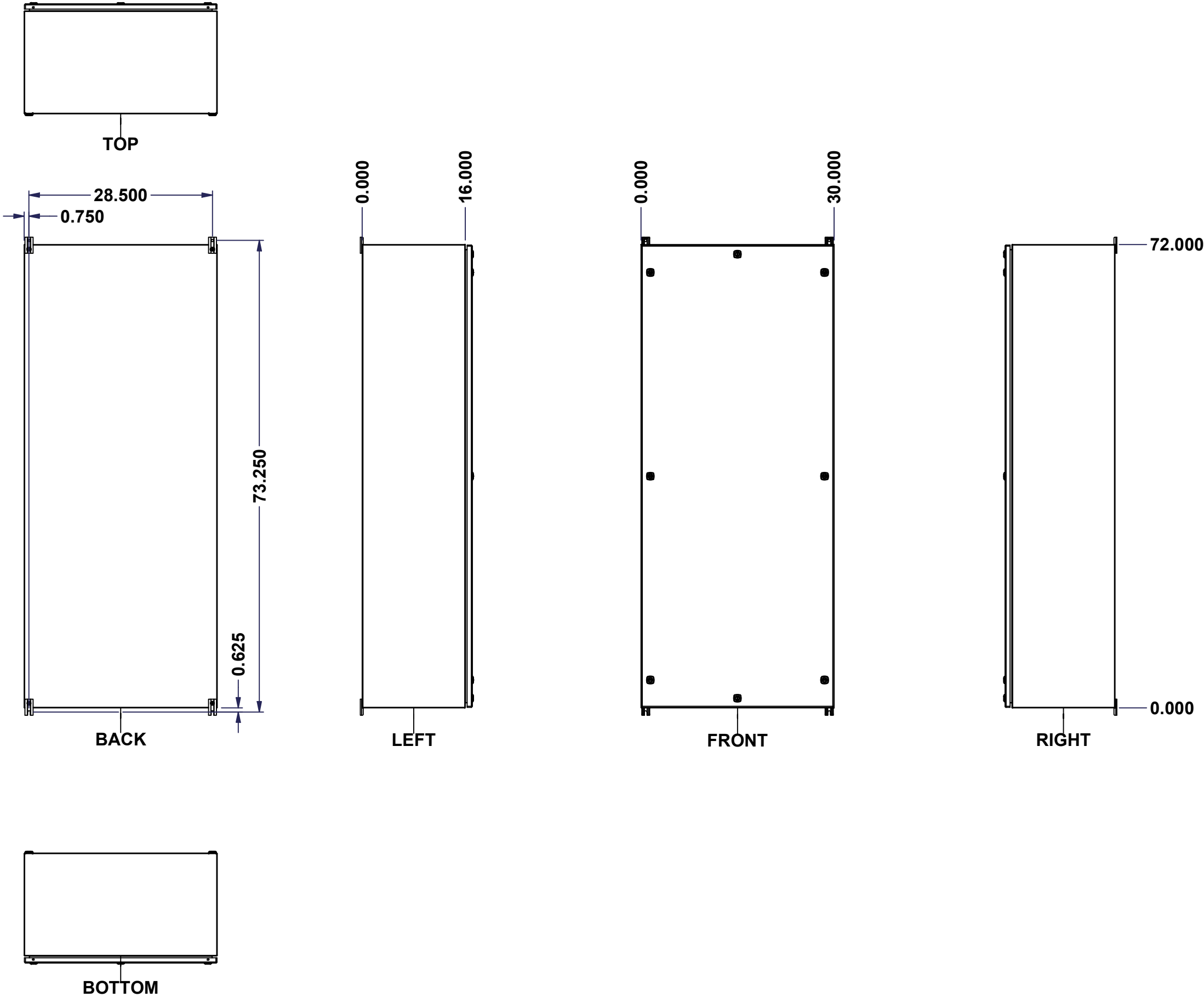
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT723016TH\5412ESQT723016TH.idw

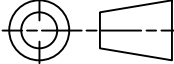
Tolérance ±1/32" sauf spécification contraire

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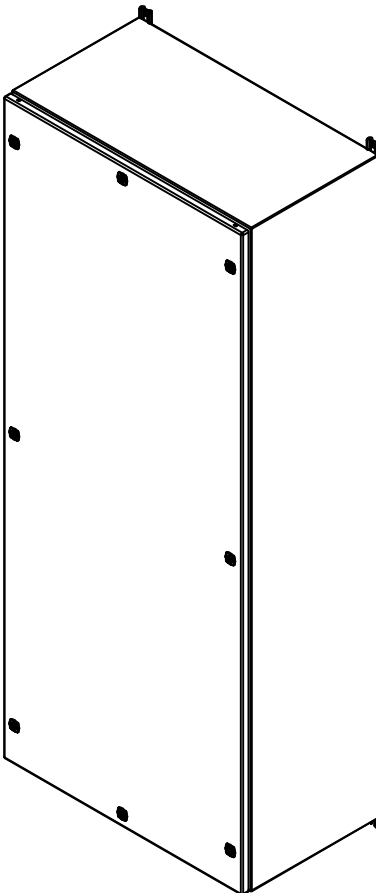
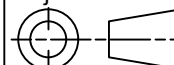


No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 06-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 72" x 30" x 16" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 16
SEE BILL OF MATERIAL ON LAST PAGE			
5412ESQT723016TH			

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Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT723016TH\5412ESQT723016TH.idw										Tolérance ±1/32" sauf spécification contraire																								
NOTE															No.	Revisions					Date					By/Par																		
ITEM		DESCRIPTION																																										
1		NEMA 4/12 Enclosure																																										
2		C/W Standard ground studs on box and cover																																										
3		C/W Standard door stiffener																																										
4		C/W Standard inner panel (Included)																																										
5		C/W Standard inner panel mounting studs																																										
6		C/W 885 ESMF3_OPEN Sold separately (Installed)																																										
7		C/W 885 ESMF3_CLOSE Sold separately (Installed)																																										
8		C/W R5 Insulation (Installed by EXM)																																										
																																												
															Isometric View																													
																									Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com					Flatness Aplatissement Max 3.0mm Projection 														
															Customer Client										Date																			
															Drawn By Dessiné Par BoxCad: BoxCad										Date 06-Jul-23																			
															Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)																													
															Color Couleur Asa-61 Grey										Finish Fini Smooth																			
															Description 5412ESQT 72" x 30" x 16" Assembly										Detail Rev.																			
															Part Number Numéro Pièce 5412ESQT723016TH										Rev. 0					2 16														
															Qty					Part Number					Rev					Description														
															Parts List																													
															6					STK-Q-00600					2					M12 to M8 Adaptor														
															1					881 SP7230G					0					881 SP - Inner Panel														
															1					STK-K-01800					5					5412 ES Accessory Kit														
															1					5412ESQT723016THC					0					5412ESQT 72" x 30" Cover														
															1					5412ESQT723016THB					0					5412ESQT 72" x 30" x 16" Body														

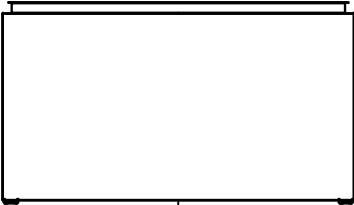
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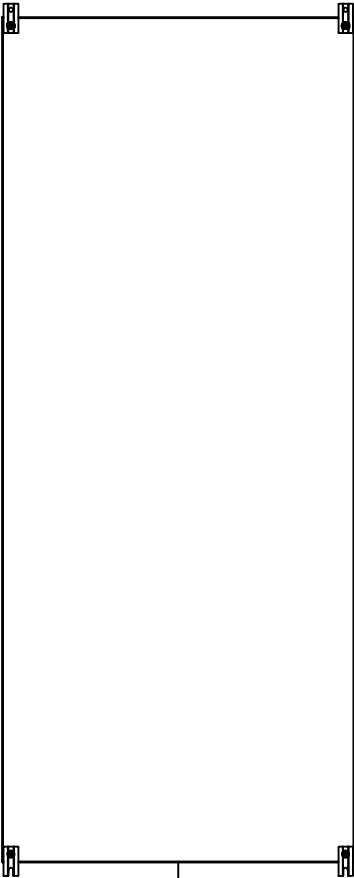
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Tolérance ±1/32" sauf spécification contraire



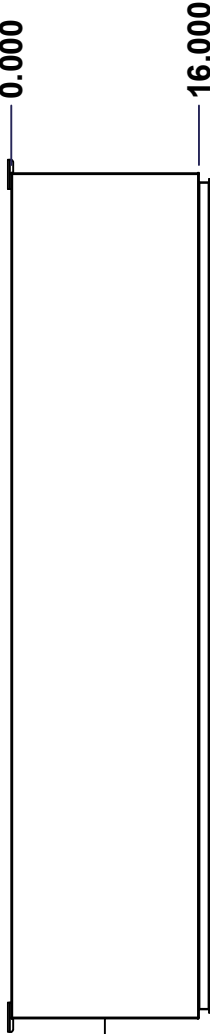
TOP



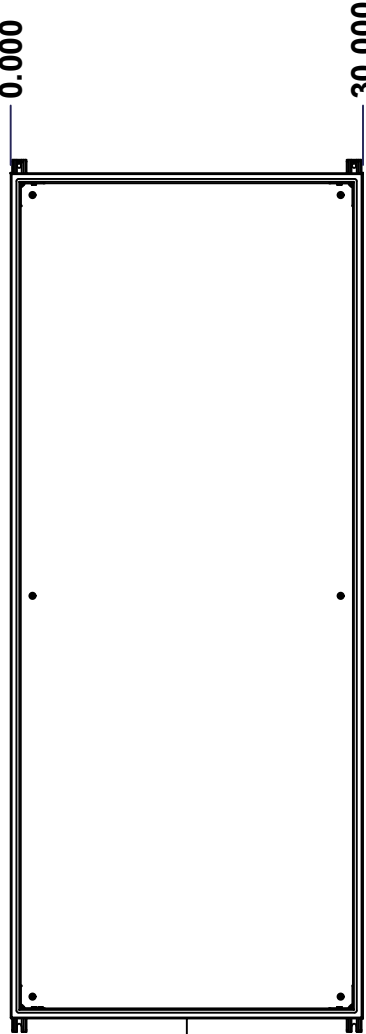
BACK



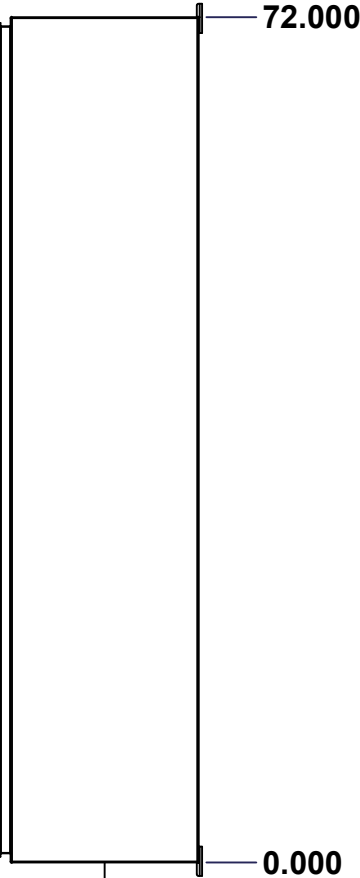
BOTTOM



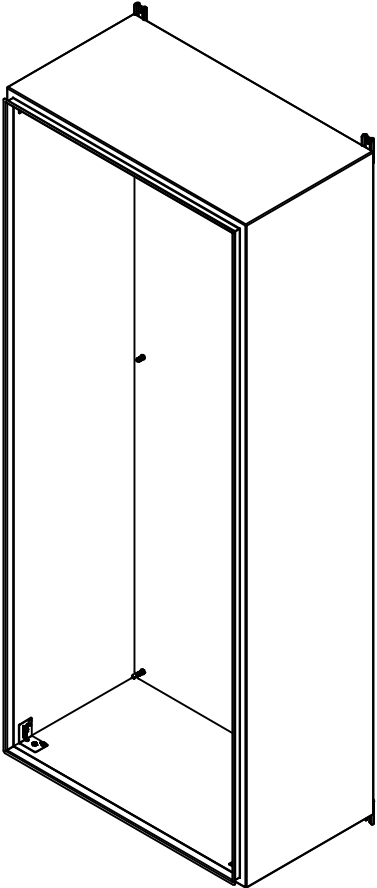
LEFT



FRONT



RIGHT

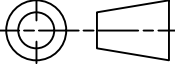


Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 06-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESQT 72" x 30" x 16" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 16
SEE BILL OF MATERIAL ON LAST PAGE			
5412ESQT723016THB			

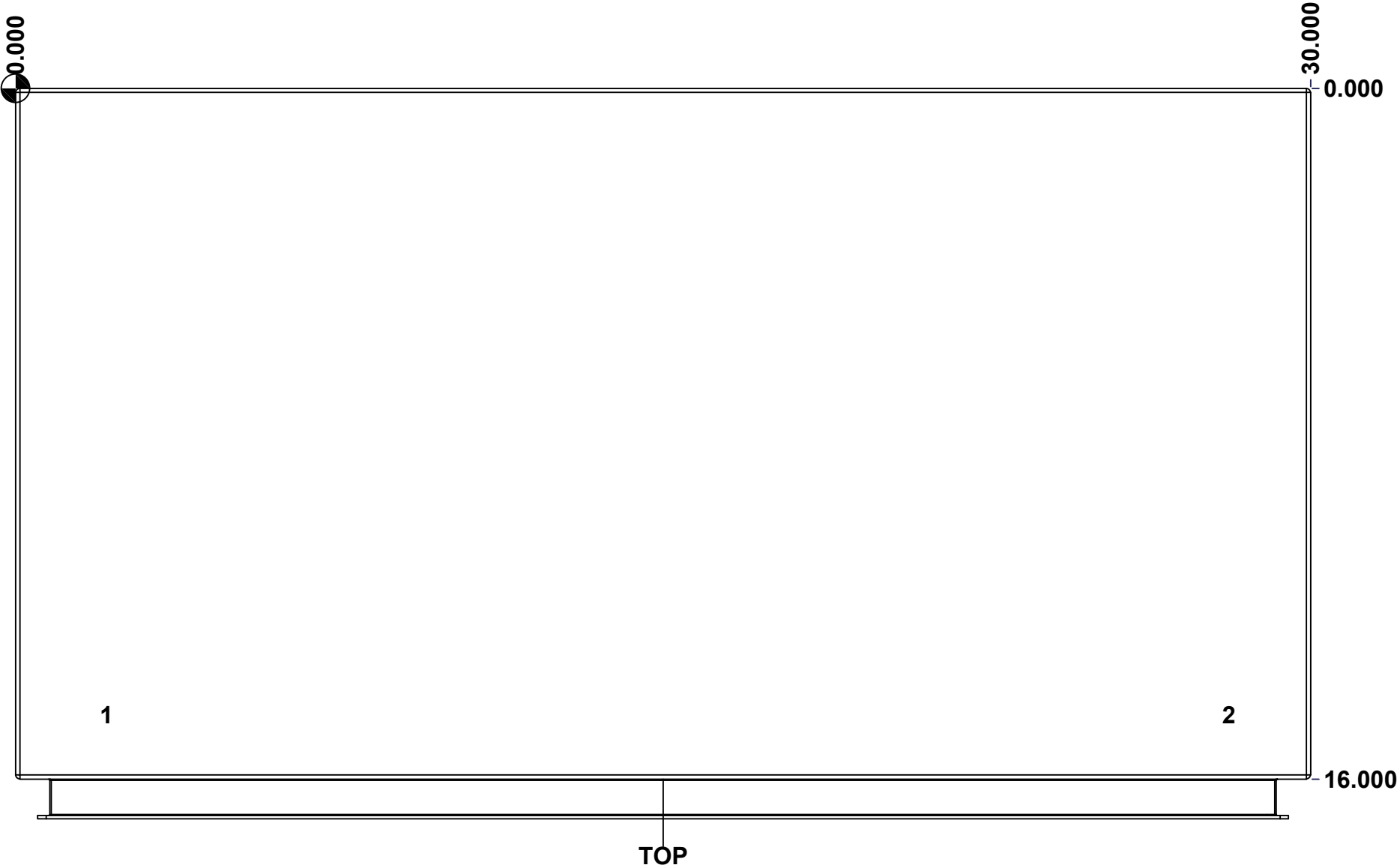
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	14.500	INSUL. STUD M6 x 18mm (Inside)

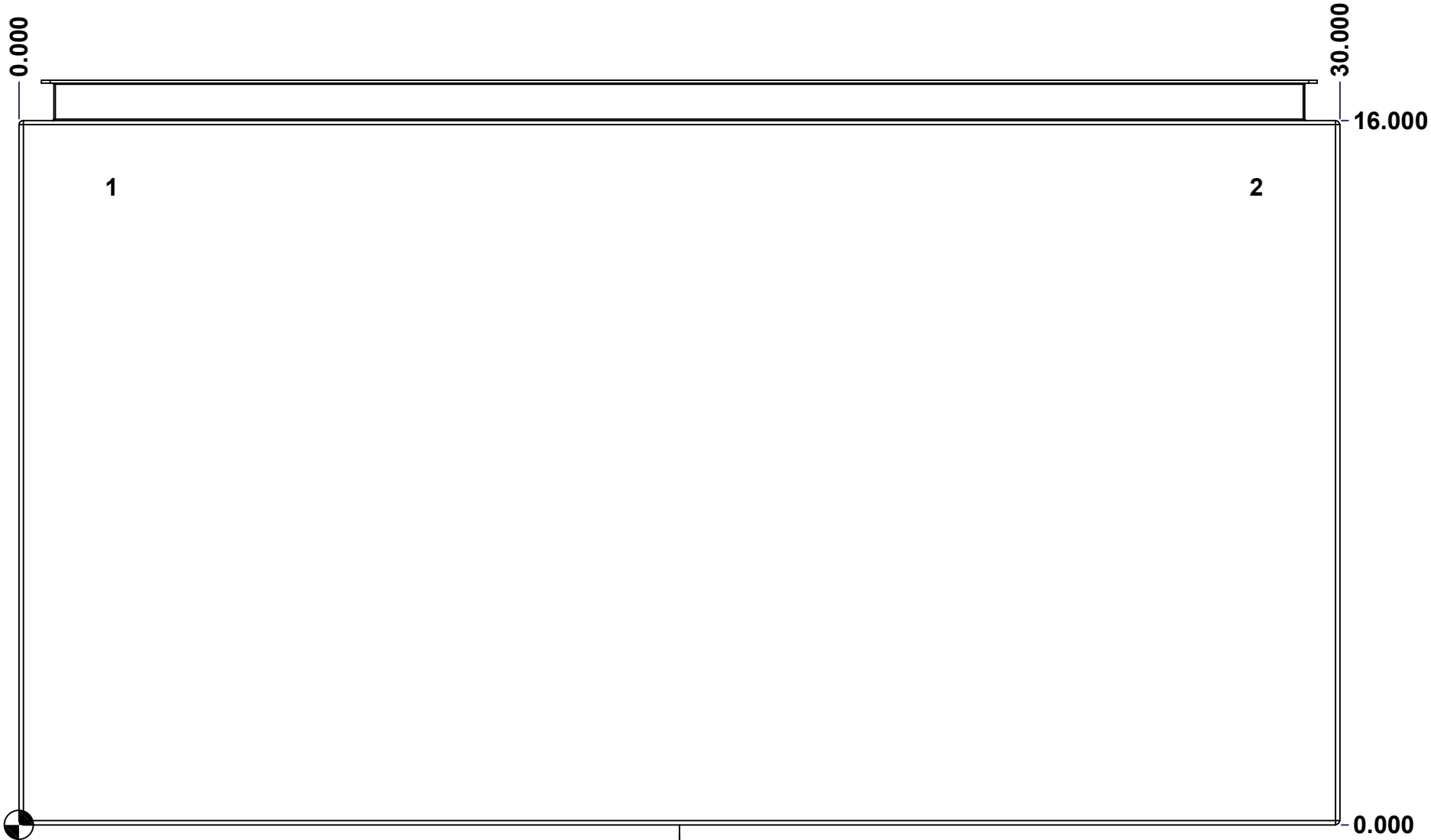


	Description	Status	
	5412ESQT 72" x 30" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT723016THB	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	14.500	INSUL. STUD M6 x 18mm (Inside)



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	Description	Status	
	5412ESQT 72" x 30" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT723016THB	0	16

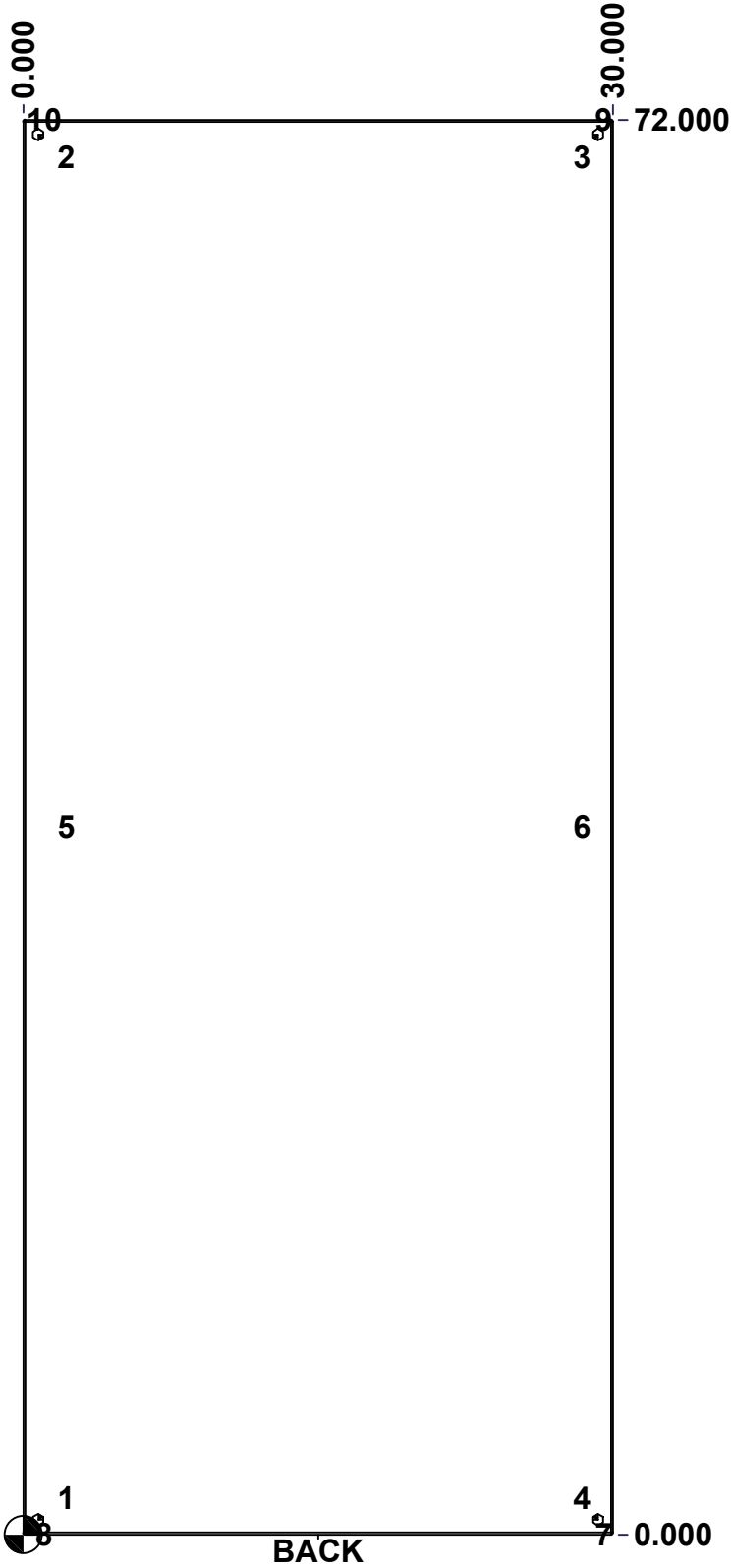
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	72.000	FOOT 885 ESMF3_CLOSE
10	0.750	72.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 72" x 30" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT723016THB	0	16

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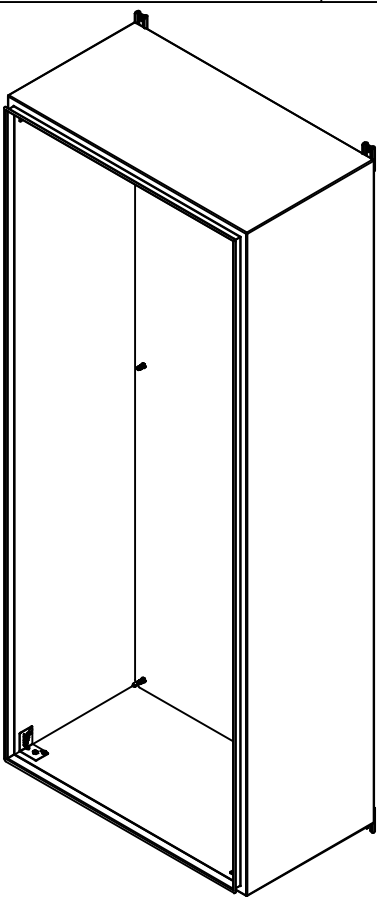
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Tolerance ±1/32" unless otherwise specified

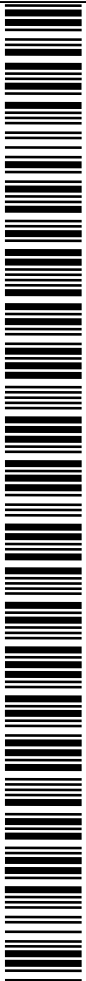
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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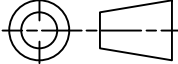
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT723016THI-RS	0	5412ESQT 72" x 30" Right Insulation
1	5412ESQT723016THI-LS	0	5412ESQT 72" x 30" Left Insulation
1	5412ESQT723016THI-BT	0	5412ESQT 72" x 30" Top and Bottom Insulation
1	5412ESQT723016THI-TP	0	5412ESQT 72" x 30" Top and Bottom Insulation
1	5412ESQT723016THI-B	0	5412ESQT 72" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT723016THB-P	0	5412ESQT 72" x 30" x 16" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Customer Client
Drawn By Dessiné Par BoxCad: BoxCad
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur Asa-61 Grey
Description 5412ESQT 72" x 30" x 16" Body
Part Number Numéro Pièce
5412ESQT723016THB

Flatness Aplatissement
Max 3.0mm
Projection


Date
Date 06-Jul-23
Detail Rev.

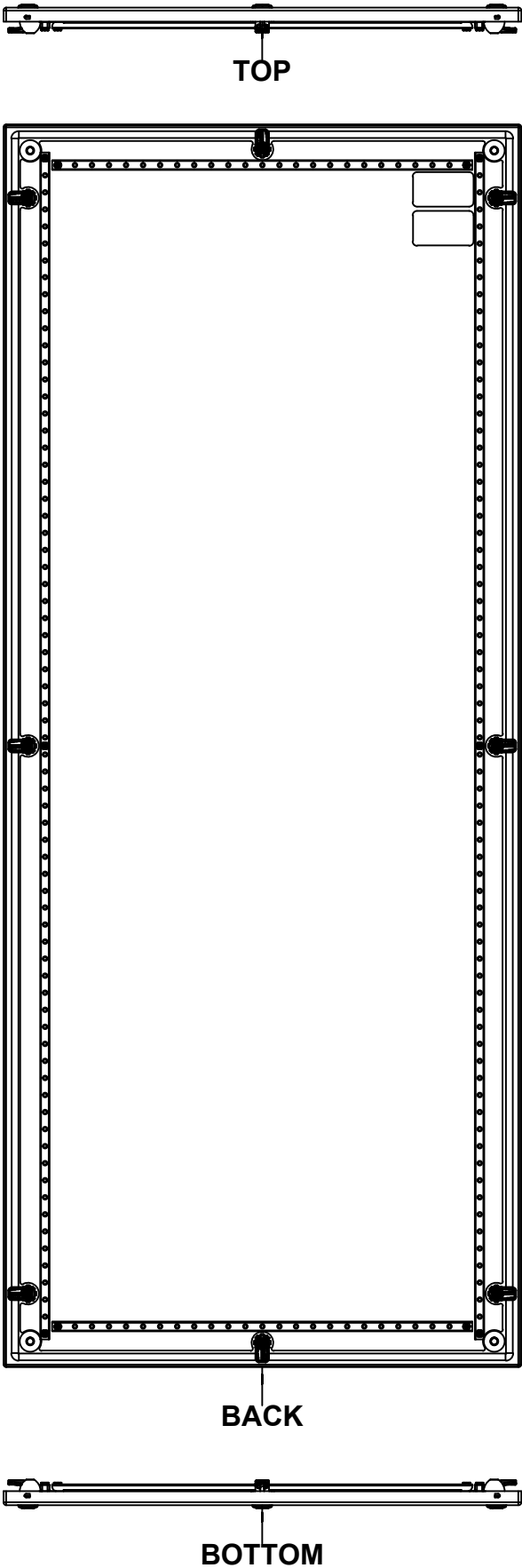
Rev. 0
7
16

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Tolerance $\pm 1/32$ " unless otherwise specified

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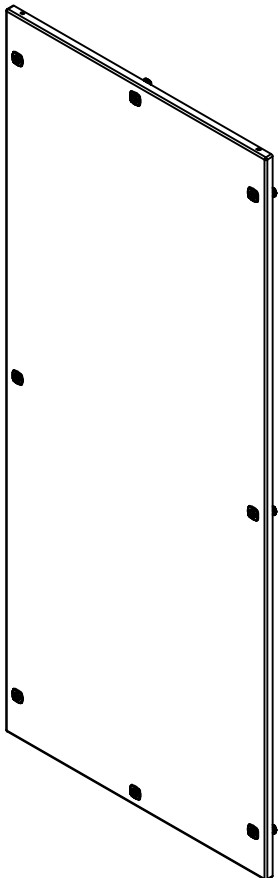
Tolérance $\pm 1/32$ " sauf spécification contraire



0.000
0.800
LEFT

0.000
29.918
FRONT

71.803
0.000
RIGHT



Isometric View



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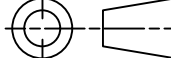


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 06-Jul-23

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412ESQT 72" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce
5412ESQT723016THC

Rev. 8
0

SEE BILL OF MATERIAL ON LAST PAGE

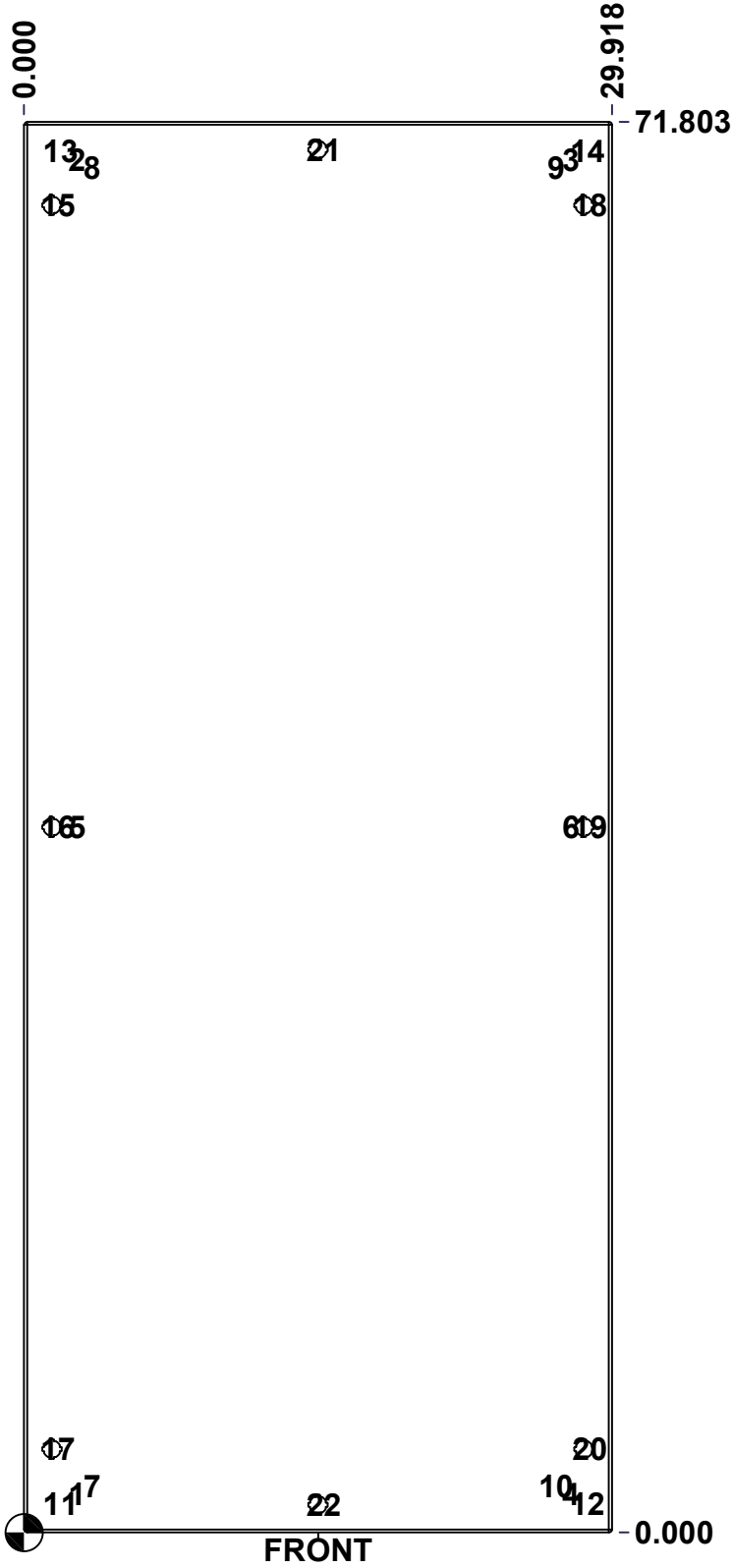
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.945	STUD M6 x 18mm (Inside)
2	2.401	69.858	STUD M6 x 18mm (Inside)
3	27.517	69.858	STUD M6 x 18mm (Inside)
4	27.517	1.945	STUD M6 x 18mm (Inside)
5	2.401	35.902	STUD M6 x 18mm (Inside)
6	27.517	35.902	STUD M6 x 18mm (Inside)
7	3.148	2.350	STUD M6 x 18mm (Inside)
8	3.148	69.453	STUD M6 x 18mm (Inside)
9	26.770	69.453	STUD M6 x 18mm (Inside)
10	26.770	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	28.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	70.303	STUD M6 x 18mm (Inside)
14	28.368	70.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	1.424	67.553	880 SCQ4-SL
16	1.424	35.902	880 SCQ4-SL
17	1.424	4.250	880 SCQ4-SL
18	28.494	67.553	880 SCQ4-SL
19	28.494	35.902	880 SCQ4-SL
20	28.494	4.250	880 SCQ4-SL
21	14.959	70.379	880 SCQ4-SL
22	14.959	1.424	880 SCQ4-SL

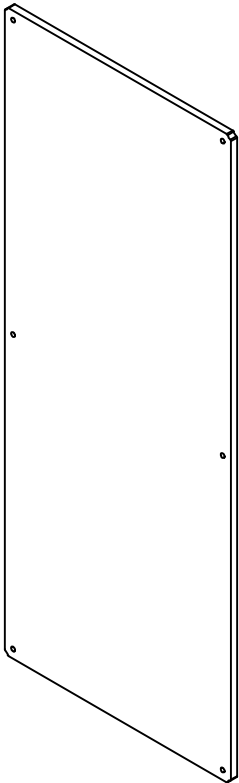


	Description	Status	
	5412ESQT 72" x 30" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce	0	
5412ESQT723016THC			16

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2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
1	5412ESQT723016THI-C	0	5412ESQT 72" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT723016THG	0	5412ESQT 72" x 30" Cover Gasket Part
1	5412ESQT723016THC-P	0	5412ESQT 72" x 30" Cover Part
8	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			



Isometric View



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Max 3.0mm

Material Matière	Polyisocyanurate
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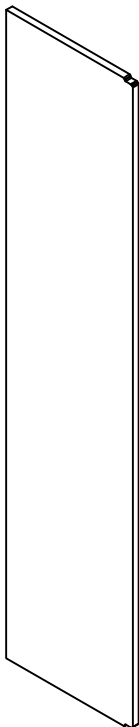
Description	Detail Rev.
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5412ESQT723016THI-B	0	16
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Max 3.0mm

Date

Date 23-Jan-01

sh N/A

Detail Rev.

Rev.	12
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5412ESQT723016THI-LS

Rev.	12
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0	/	10
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Category	RIGHT
none	0.000
small	0.750
big	0.250

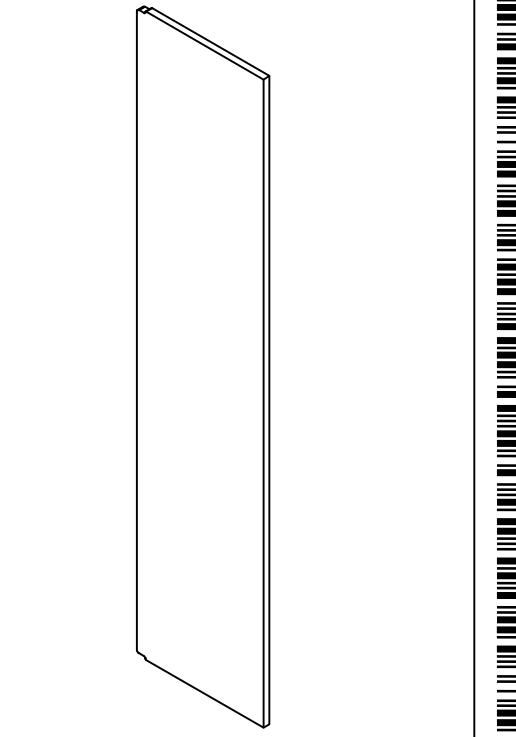
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TOP

FRONT

RIGHT

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Max 3.0mm

Date

Date 23-Jan-01

N/A

Detail Rev.

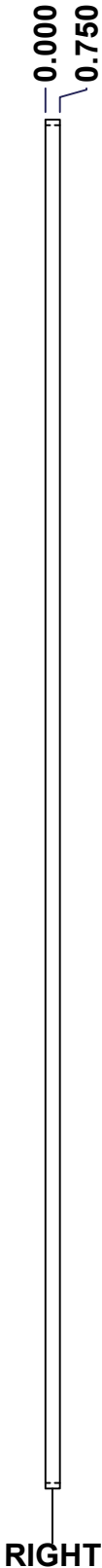
Rev.	13
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5412ESQT723016THI-RS

Rev.	13
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0	/	10
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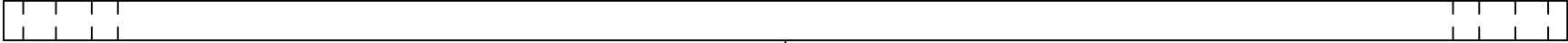
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TOP

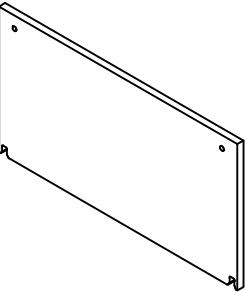
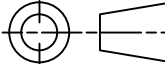
0.000

29.864



0.000
0.750

RIGHT

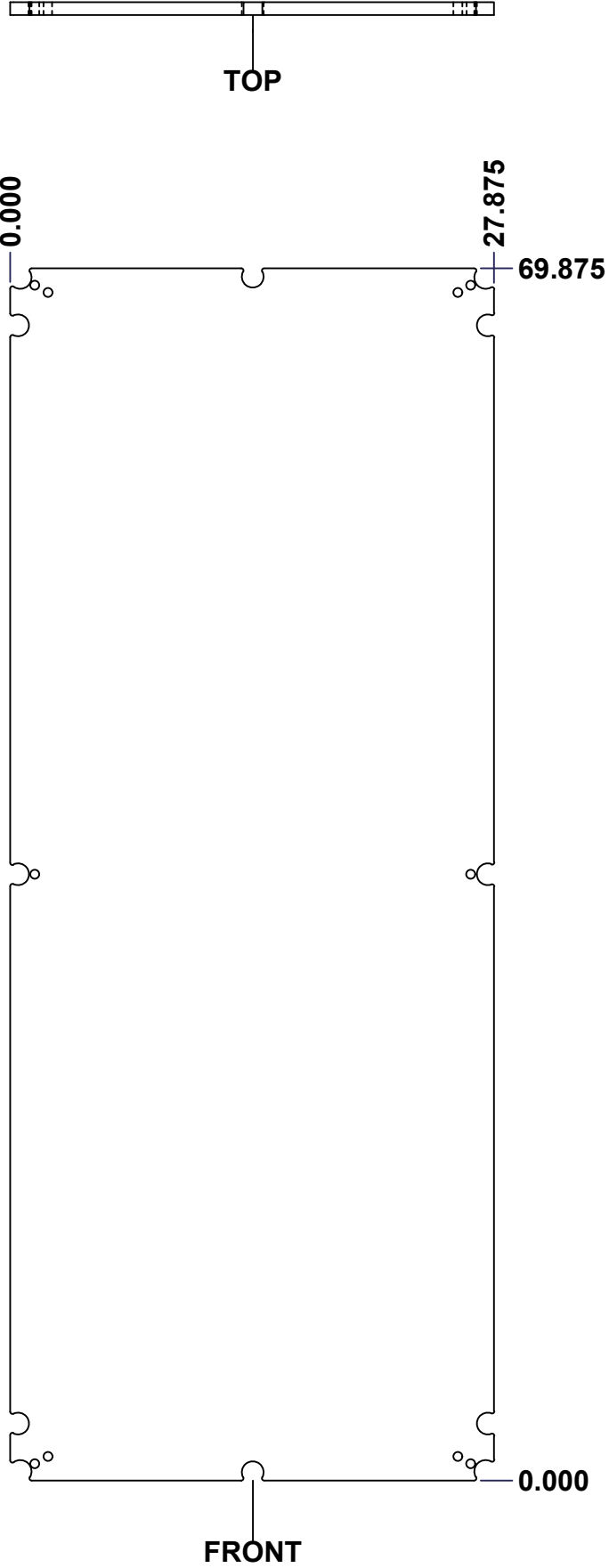
No.	Revisions	Date	By/Par
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement Max 3.0mm Projection 
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESQT 72" x 30" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 15
SEE BILL OF MATERIAL ON LAST PAGE 5412ESQT723016THI-BT			0 16

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Tolerance $\pm 1/32$ " unless otherwise specified

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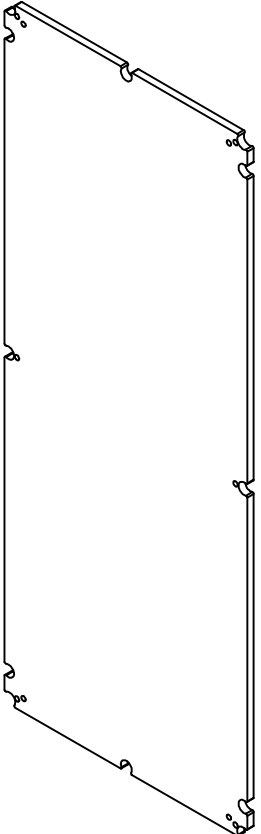
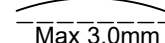
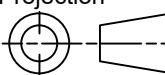
Tolérance $\pm 1/32$ " sauf spécification contraire



0.000
0.750

RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 72" x 30" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESQT723016THI-C		0	16

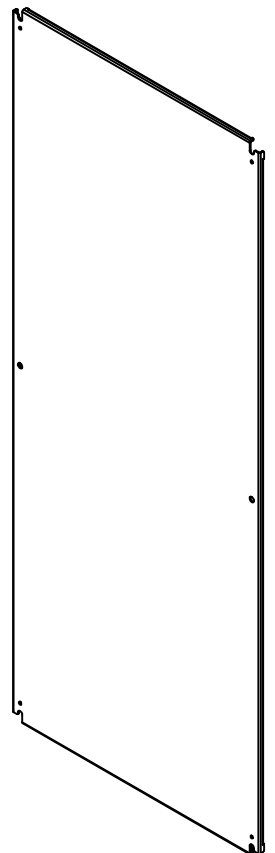
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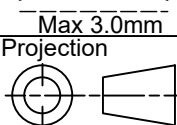
1	881 SP7230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par



Isometric View



		Flatness Aplatissement  Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP7230G		Rev. 0	1 2

