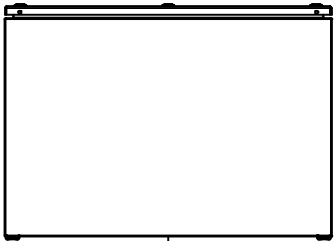


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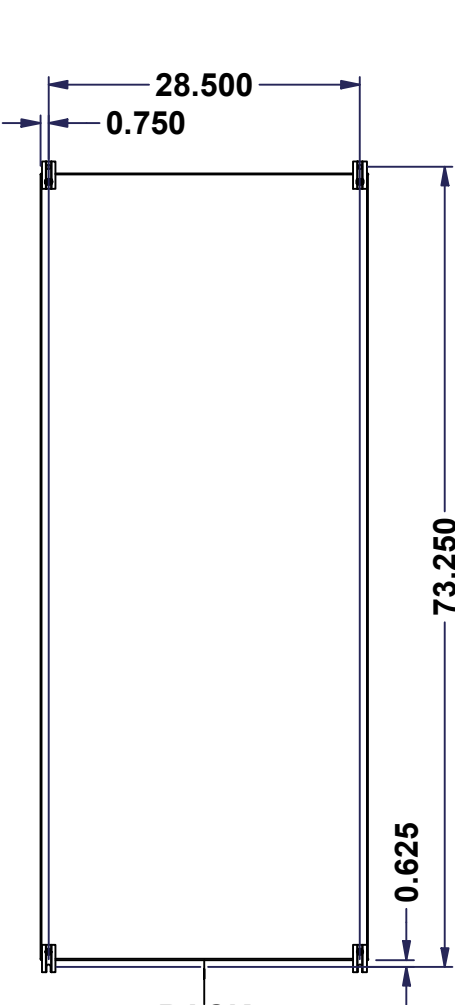
Tolerance $\pm 1/32$ " unless otherwise specified

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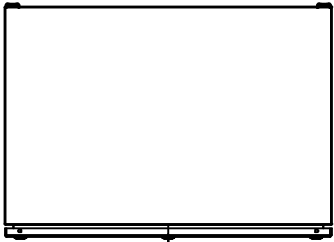
Tolérance $\pm 1/32$ " sauf spécification contraire



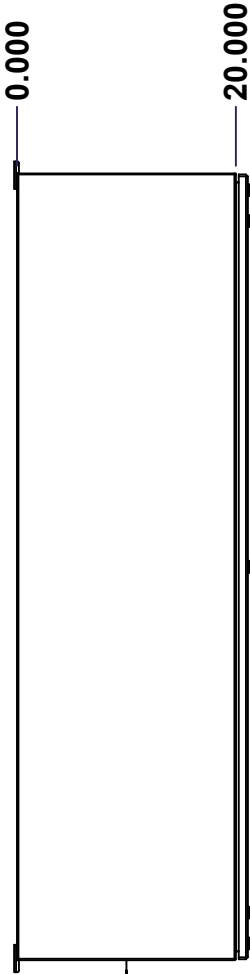
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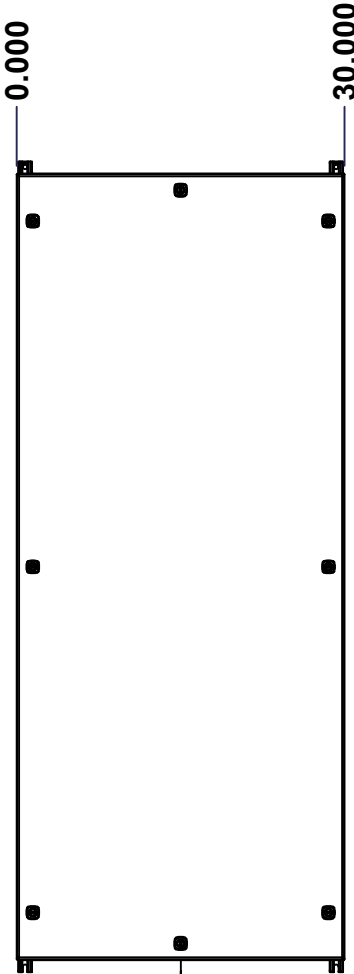
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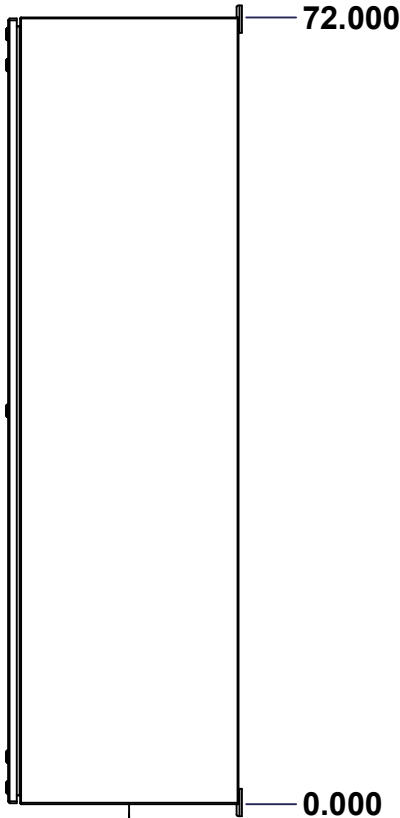
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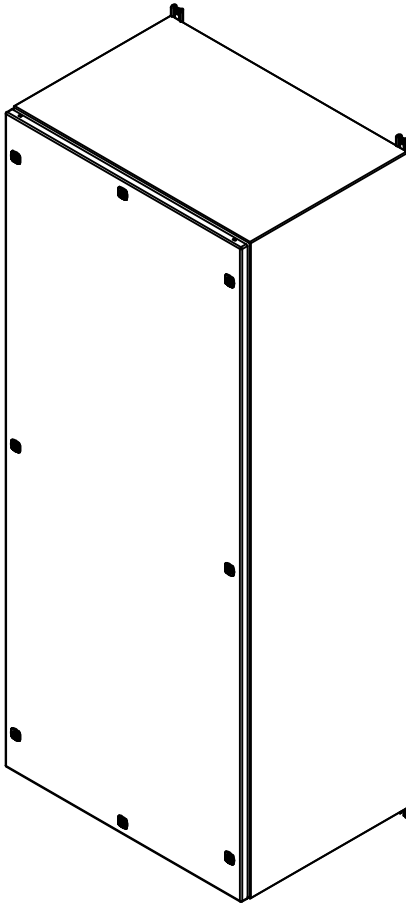
LEFT



FRONT



RIGHT



Isometric View



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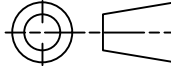


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5412ESQT 72" x 30" x 20" Assembly

Detail Rev.

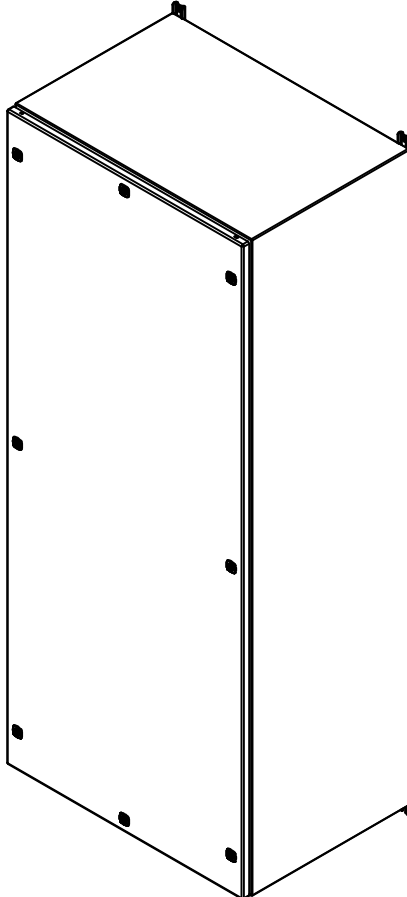
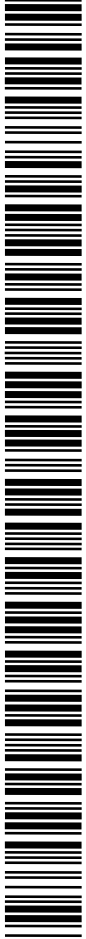
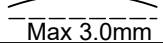
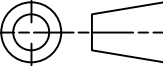
Part Number
Numéro Pièce
5412ESQT723020TH

Rev.
0

1
16

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT723020TH\5412ESQT723020TH.idw		Tolérance ±1/32" sauf spécification contraire																																																	
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>  Isometric View 		No.	Revisions	Date	By/Par																										
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				Parts List																																																	
6				STK-Q-00600 2 M12 to M8 Adaptor																																																	
1				881 SP7230G 0 881 SP - Inner Panel																																																	
1				STK-K-01800 5 5412 ES Accessory Kit																																																	
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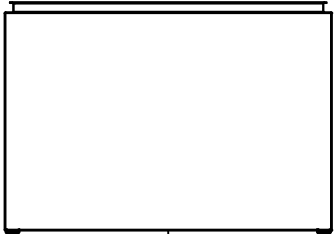
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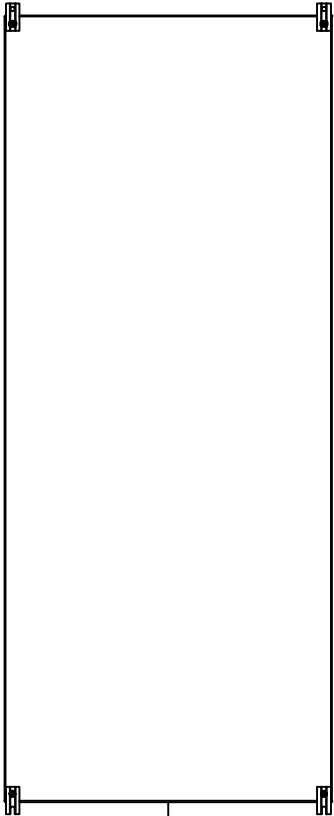
Tolerance $\pm 1/32$ " unless otherwise specified

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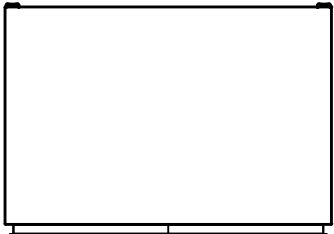
Tolérance $\pm 1/32$ " sauf spécification contraire



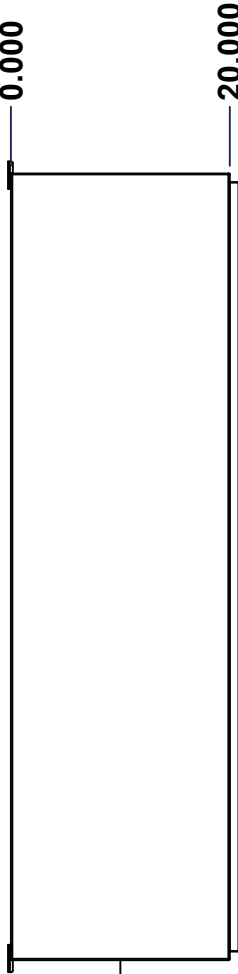
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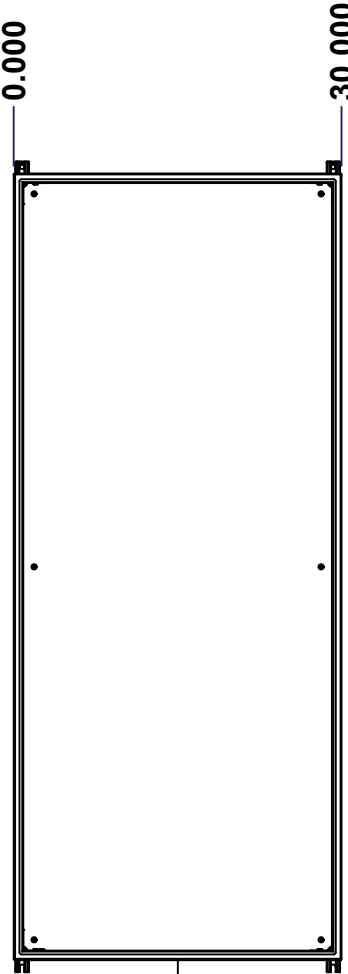
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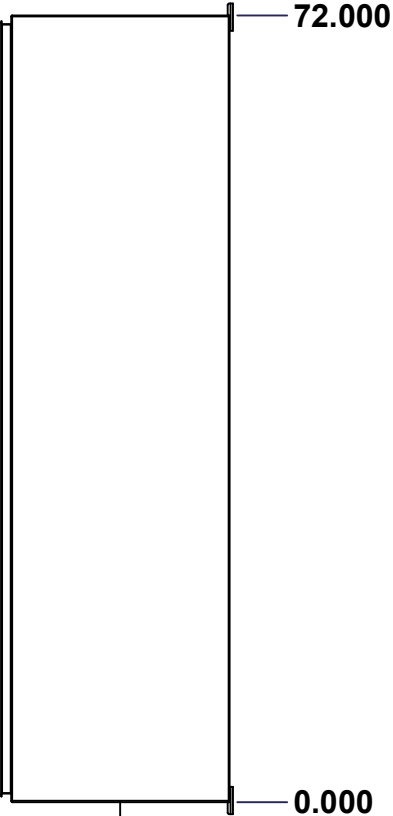
BOTTOM



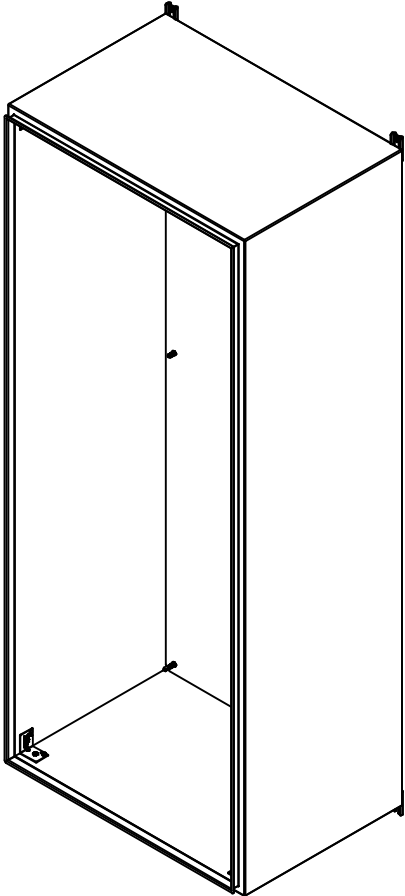
LEFT



FRONT



RIGHT



Isometric View



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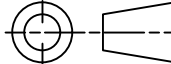


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Jul-23

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412ESQT 72" x 30" x 20" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT723020THB

Rev. 3

0

16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	18.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 72" x 30" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT723020THB	0	16

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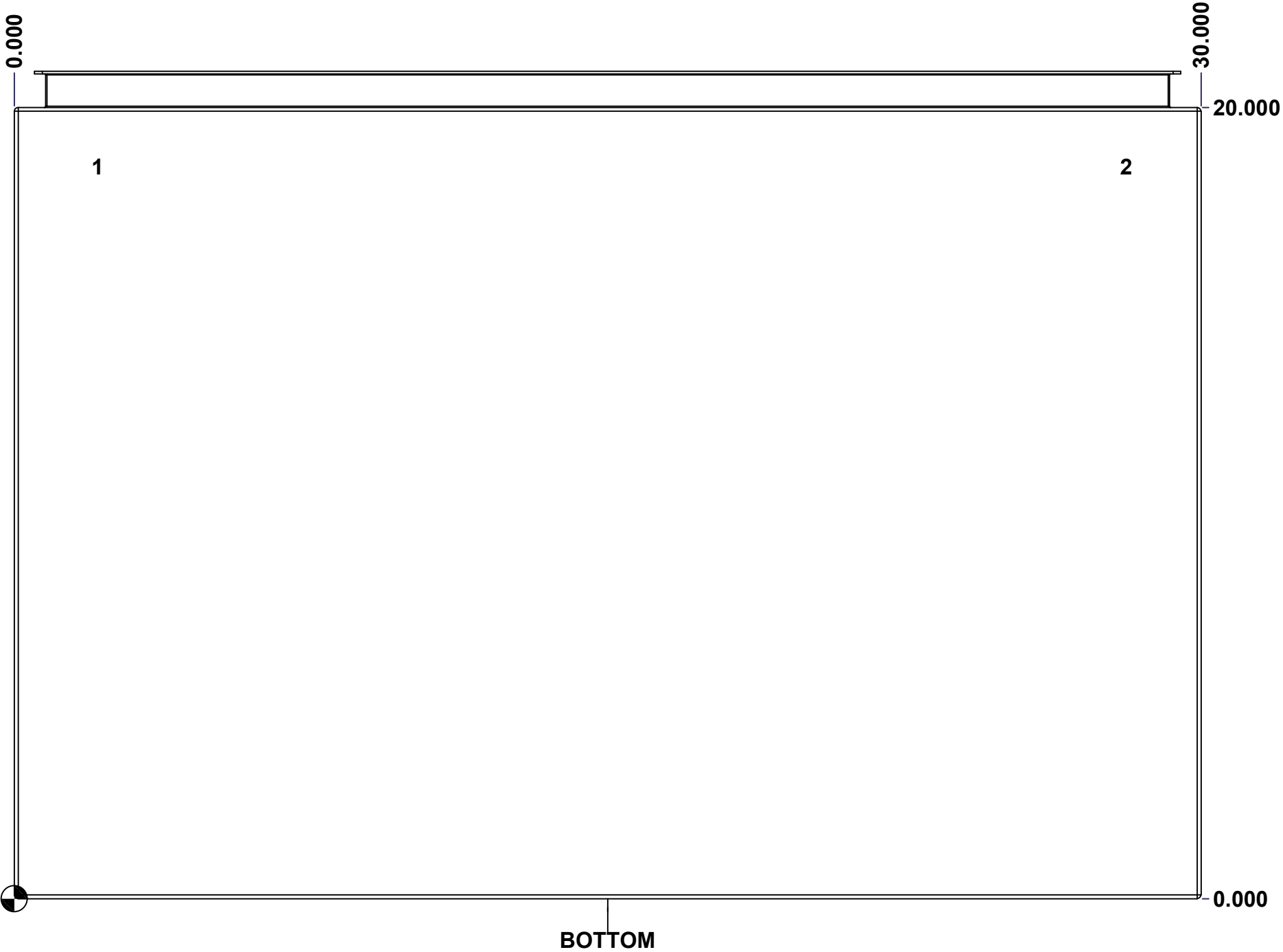
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT723020TH\5412ESQT723020TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	18.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 72" x 30" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESQT723020THB	0	16

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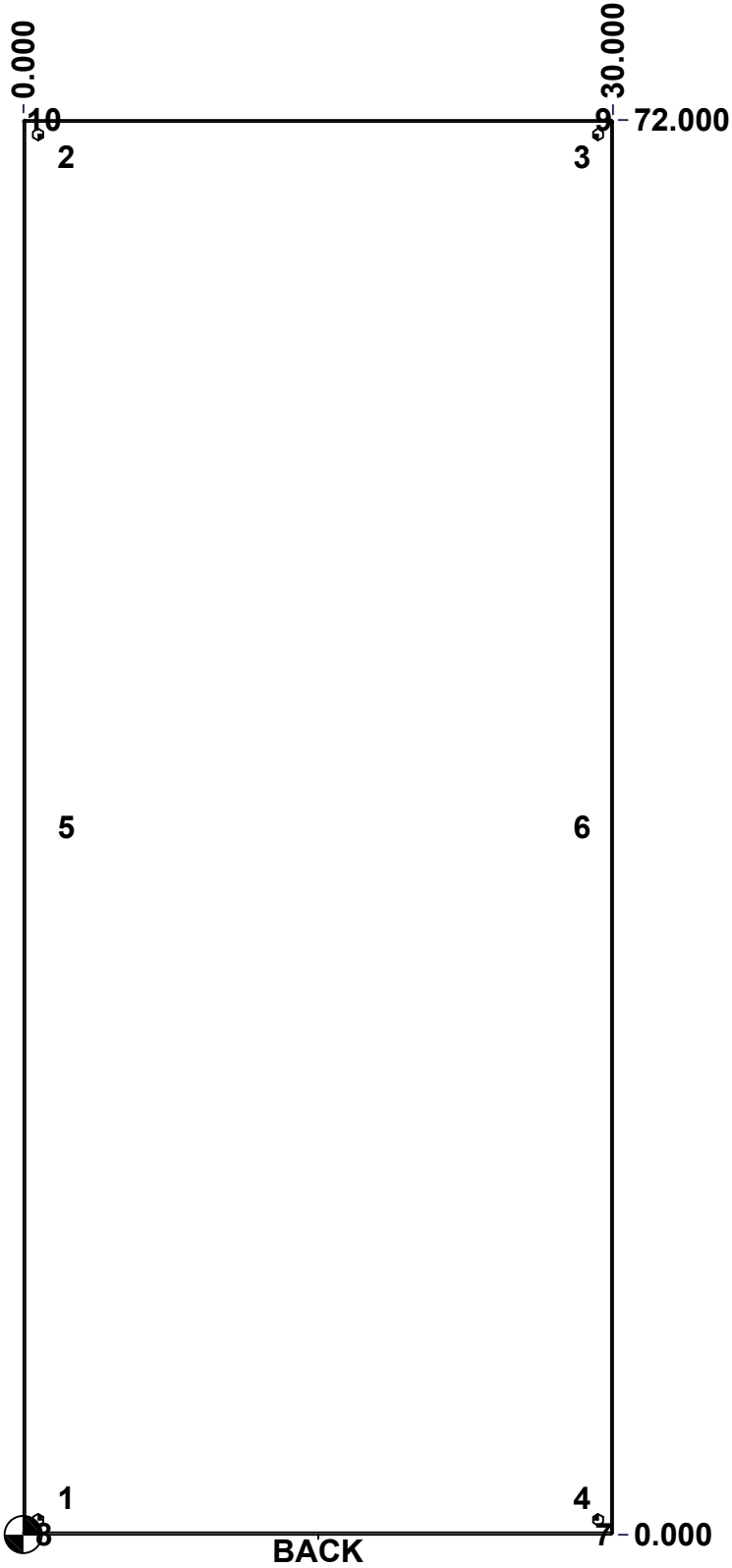
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT723020TH\5412ESQT723020TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	72.000	FOOT 885 ESMF3_CLOSE
10	0.750	72.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 72" x 30" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESQT723020THB	0	16

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

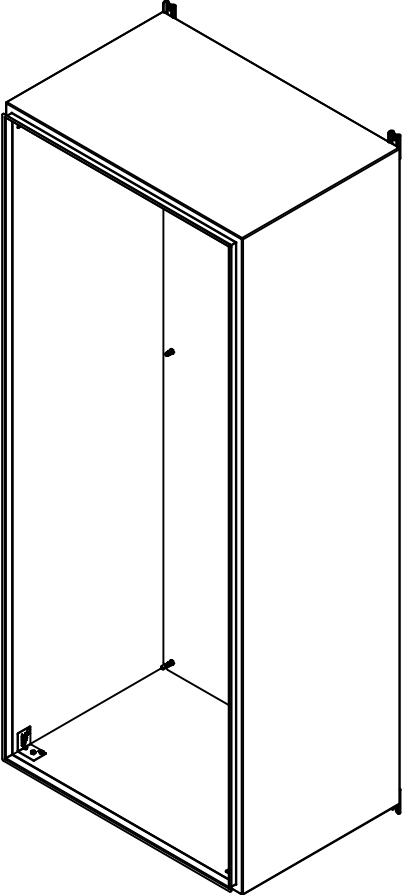
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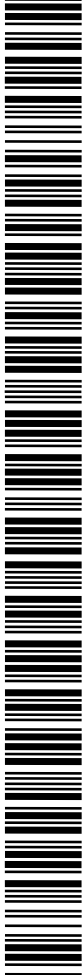
Revisions

Date

By/Par



Isometric View

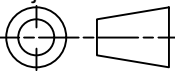


Flatness

Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date 06-Jul-23

Material

Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color

Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

Detail Rev.

5412ESQT 72" x 30" x 20" Body

Part Number

Numéro Pièce

5412ESQT723020THB

Rev. 0

7

16

2

885ESMF3-FEET

0

885 ESMF3 Mounting Foot

4

RIVET_NUT_M10_FH_CE

0

Rivet Nut M10 (Low Profile Close End)

4

STK-Q-06660

2

M10 x 16mm Machine Screw

2

885ESMF3-FEET-A

0

885 ESMF3 Mounting Foot (Opened Slot)

1

STK-K-70554

3

5412 ESTH Accessory Kit

1

5412ESQT723020THI-RS

0

5412ESQT 72" x 30" Right Insulation

1

5412ESQT723020THI-LS

0

5412ESQT 72" x 30" Left Insulation

1

5412ESQT723020THI-BT

0

5412ESQT 72" x 30" Top and Bottom Insulation

1

5412ESQT723020THI-TP

0

5412ESQT 72" x 30" Top and Bottom Insulation

1

5412ESQT723020THI-B

0

5412ESQT 72" x 30" Back Insulation

4

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

6

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ESQT723020THB-P

0

5412ESQT 72" x 30" x 20" Body Part

Qty

Part Number

Rev

Description

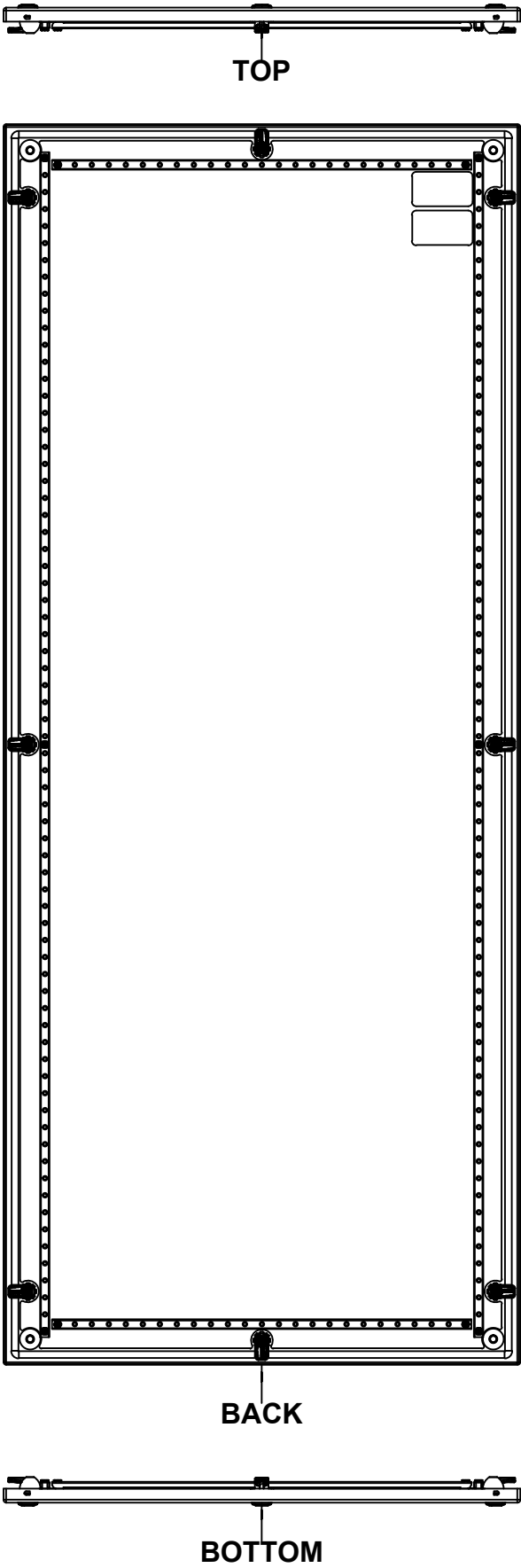
Parts List

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Tolerance $\pm 1/32$ " unless otherwise specified

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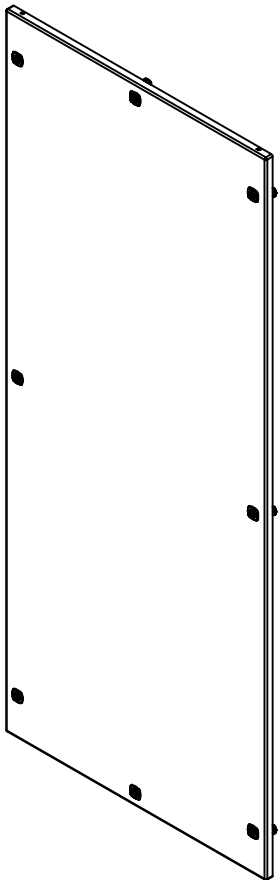
Tolérance $\pm 1/32$ " sauf spécification contraire



0.000
0.800
LEFT

0.000
29.918
FRONT

71.803
0.000
RIGHT



Isometric View



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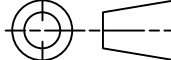


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Jul-23

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412ESQT 72" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT723020THC

Rev. 8

0

SEE BILL OF MATERIAL ON LAST PAGE

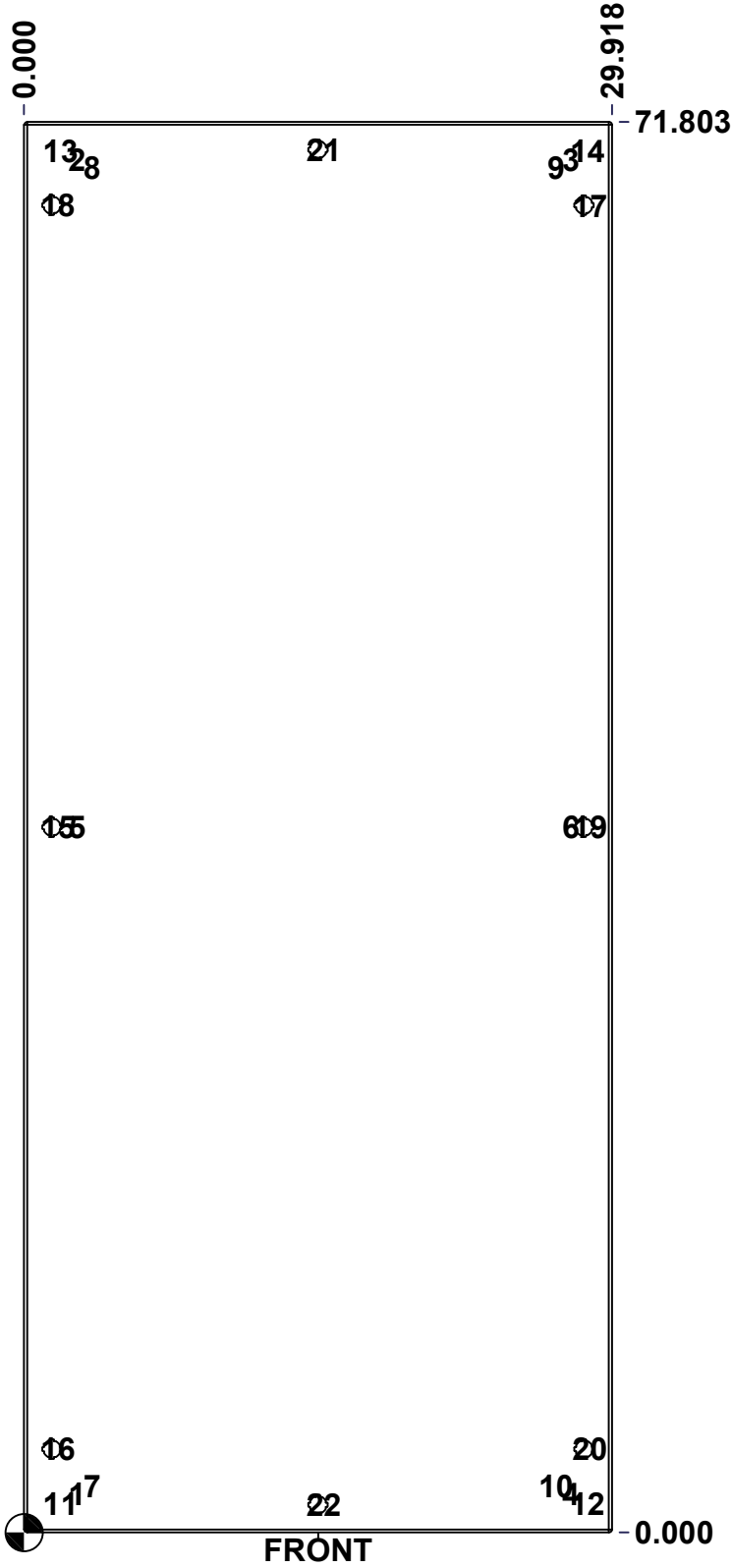
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

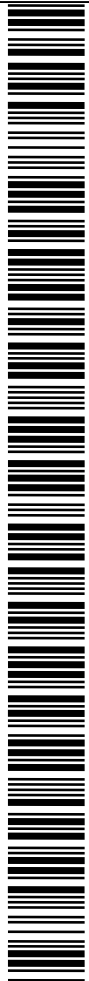
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.945	STUD M6 x 18mm (Inside)
2	2.401	69.858	STUD M6 x 18mm (Inside)
3	27.517	69.858	STUD M6 x 18mm (Inside)
4	27.517	1.945	STUD M6 x 18mm (Inside)
5	2.401	35.902	STUD M6 x 18mm (Inside)
6	27.517	35.902	STUD M6 x 18mm (Inside)
7	3.148	2.350	STUD M6 x 18mm (Inside)
8	3.148	69.453	STUD M6 x 18mm (Inside)
9	26.770	69.453	STUD M6 x 18mm (Inside)
10	26.770	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	28.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	70.303	STUD M6 x 18mm (Inside)
14	28.368	70.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	1.424	35.902	880 SCQ4-SL
16	1.424	4.250	880 SCQ4-SL
17	28.494	67.553	880 SCQ4-SL
18	1.424	67.553	880 SCQ4-SL
19	28.494	35.902	880 SCQ4-SL
20	28.494	4.250	880 SCQ4-SL
21	14.959	70.379	880 SCQ4-SL
22	14.959	1.424	880 SCQ4-SL



	Description	Status	
	5412ESQT 72" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT723020THC	0	16

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No.	Revisions	Date	By/Par



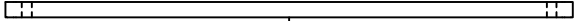
		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par		Date 06-Jul-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Finish Fini	
Asa-61 Grey		Smooth	
Description		Detail Rev.	
5412ESQT 72" x 30" Cover			
Part Number Numéro Pièce		Rev.	10
5412ESQT723020THC		0	16

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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT723020TH\5412ESQT723020TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

0.000

28.364

70.364



0.000

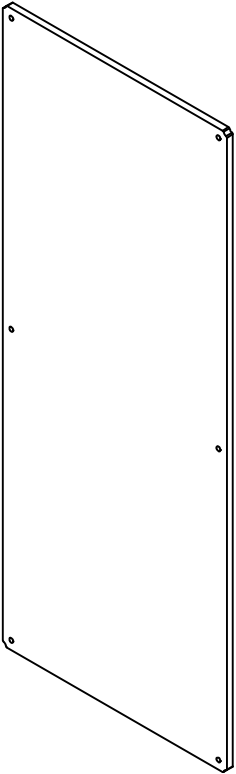
FRONT

0.000

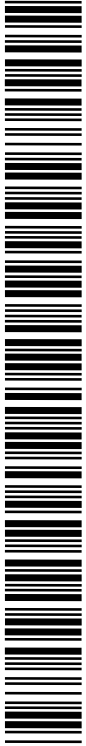
0.750



RIGHT



Isometric View

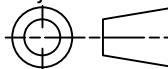


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESQT 72" x 30" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT723020THI-B

Rev.

11

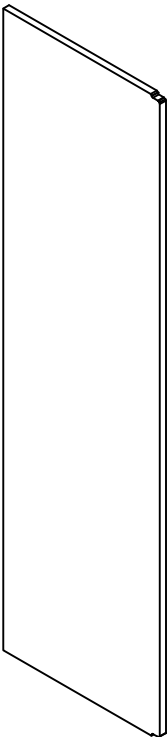
0

16

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Isometric View



Isometric View

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Max 3.0mm

Date

Date 23-Jan-07

N/A

Detail Rev.

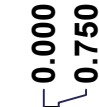
Rev.	12
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5412ESQT723020THI-LS

Rev.	12
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0	/	16
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RIGHT

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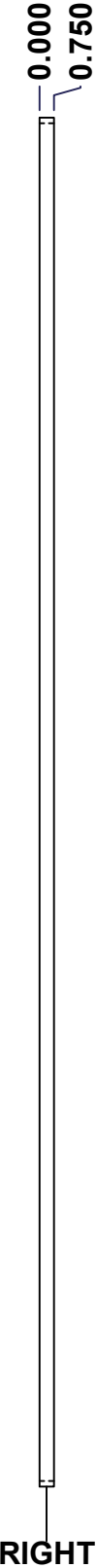


Isometric View



Isometric View

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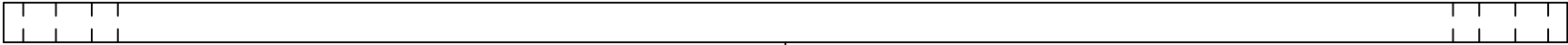
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT723020TH\5412ESQT723020TH.idw

Tolérance ±1/32" sauf spécification contraire

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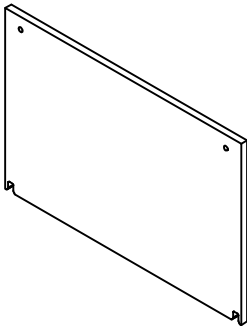
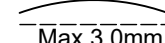
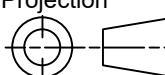
TOP

0.000 29.864



0.000 0.750

RIGHT

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	
Material Matière		Date 23-Jan-07	
Polyisocyanurate			
Color Couleur		Aluminum N/A	
Description 5412ESQT 72" x 30" Top and Bottom Insulation		Detail Rev.	
Part Number Numéro Pièce		Rev.	14
5412ESQT723020THI-TP		0	16

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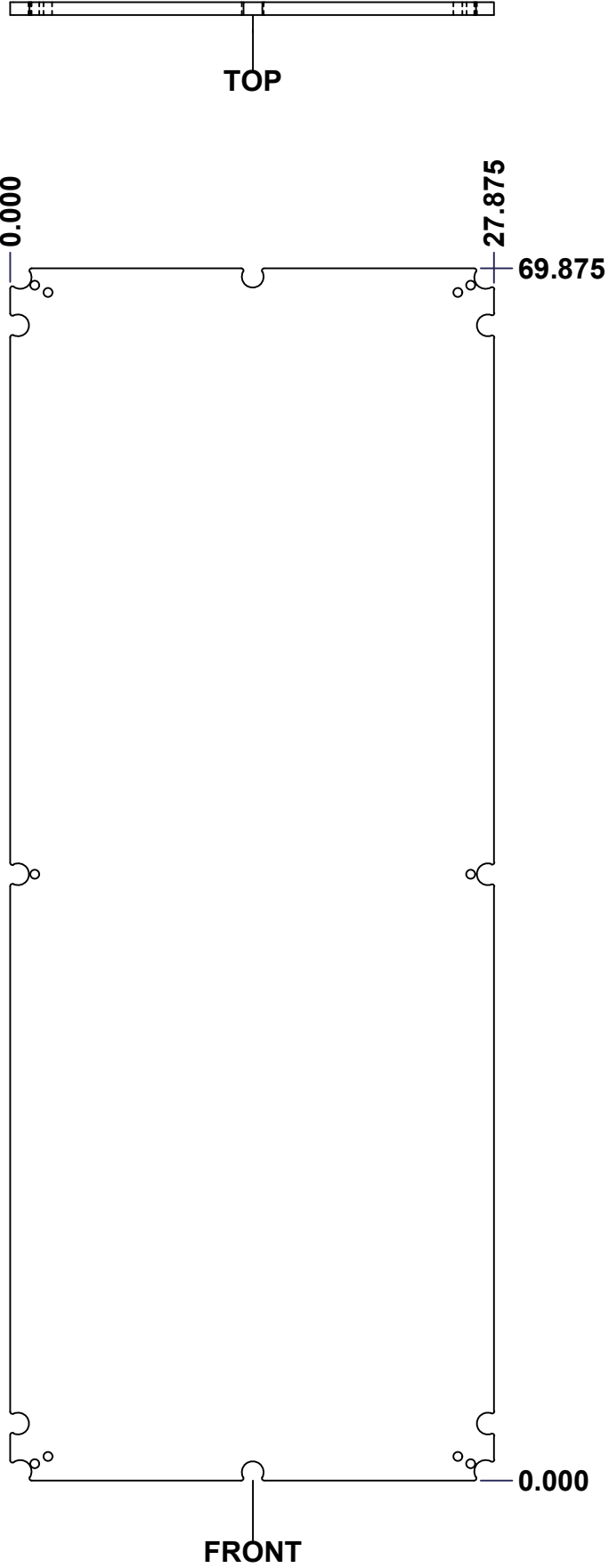
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Tolerance ±1/32" unless otherwise specified

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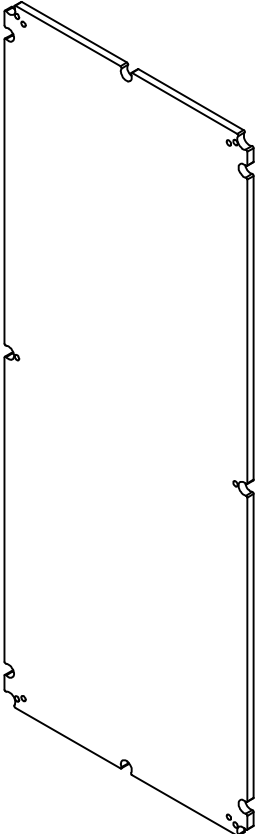
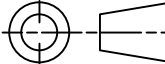
Tolérance ±1/32" sauf spécification contraire



0.000
0.750

RIGHT

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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESQT 72" x 30" Cover Insulation			Detail Rev.
Part Number Numéro Pièce			Rev.
5412ESQT723020THI-C			16
			0
			16

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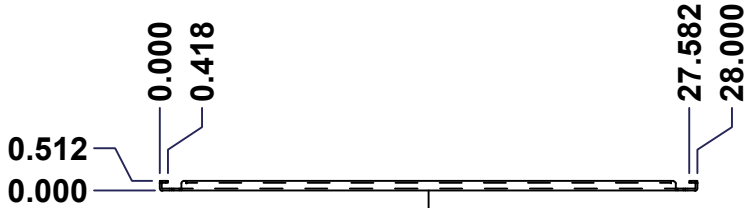
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Tolerance ±1/32" unless otherwise specified

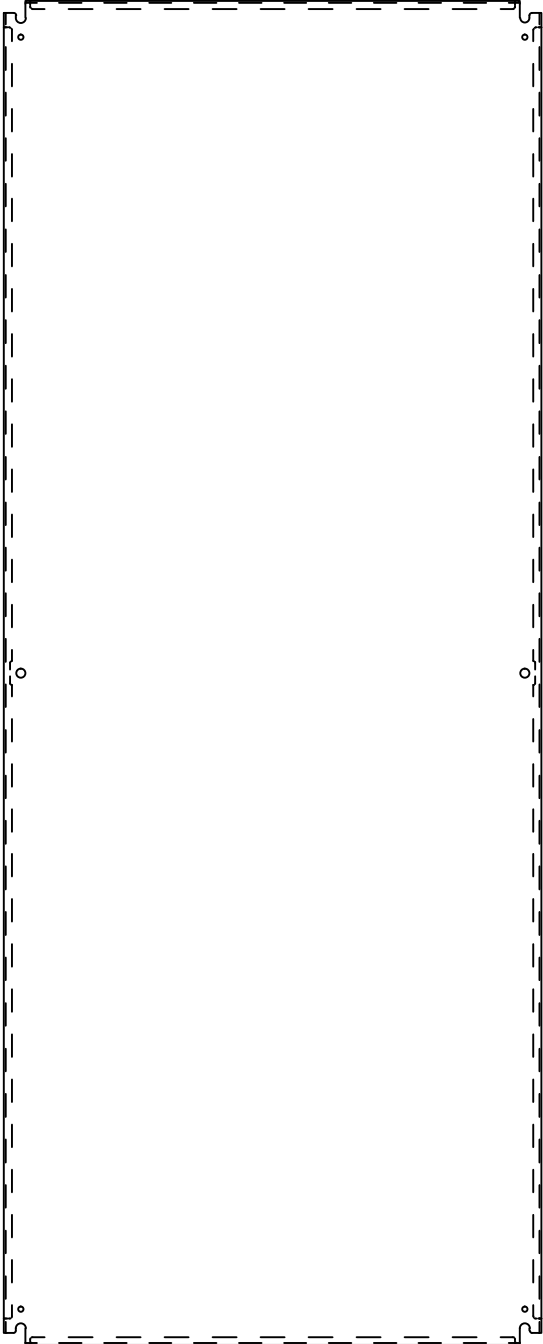
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Tolérance ±1/32" sauf spécification contraire

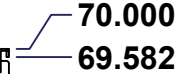
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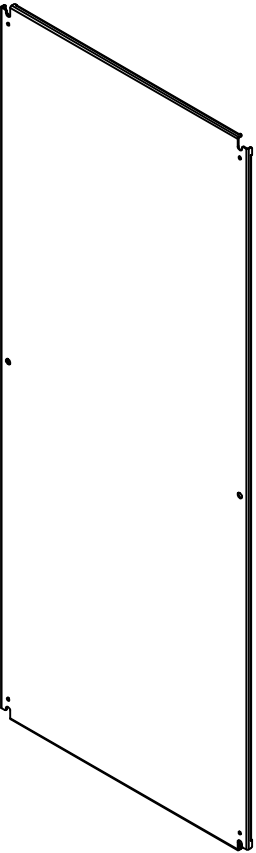
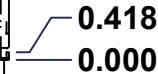
TOP



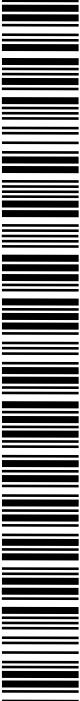
FRONT



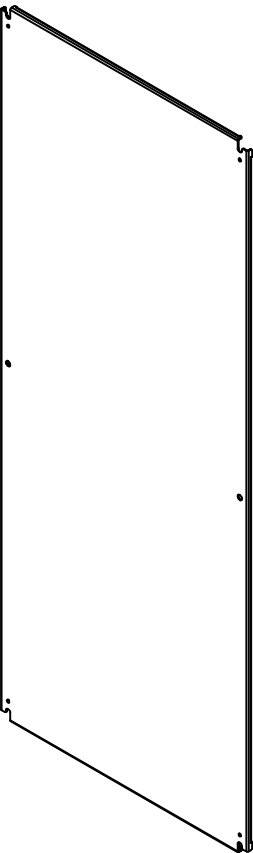
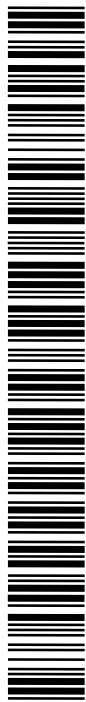
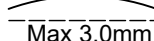
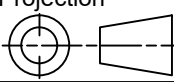
RIGHT



Isometric View



1	881 SP7230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur See Part List		Finish Fin See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	1
881 SP7230G		0	2

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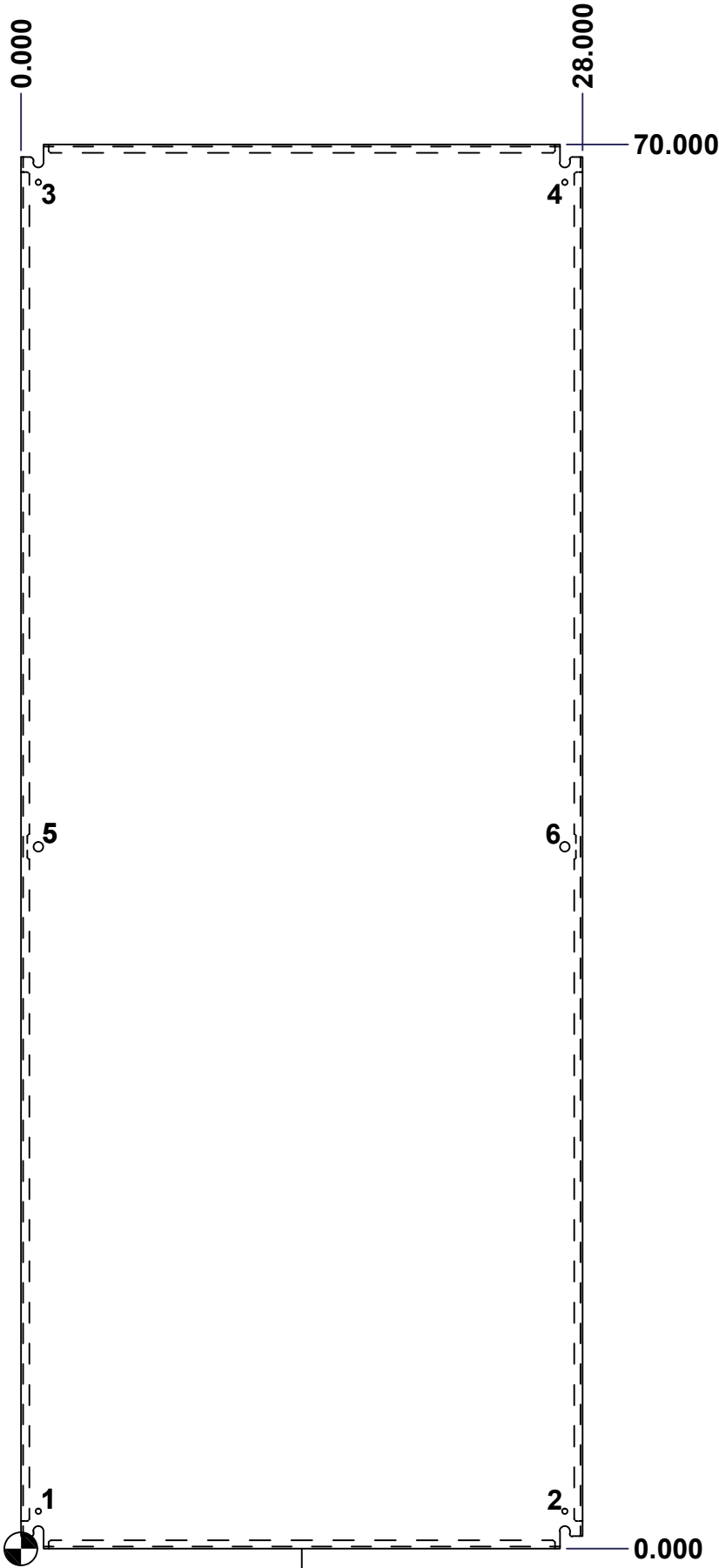
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

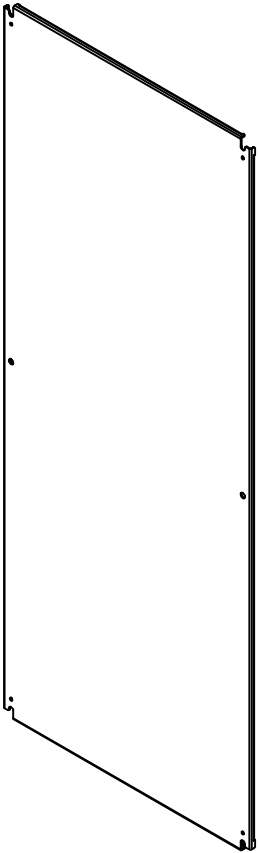
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	68.125	GROUND HOLE (RND Ø0.290)
4	27.125	68.125	GROUND HOLE (RND Ø0.290)
5	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	35.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

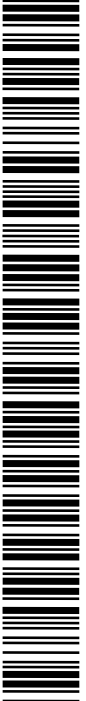


FRONT

No.	Revisions	Date	By/Par



Isometric View

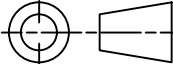


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		Finish Fini See Part List	
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP7230G			Rev. 0
			2 2

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