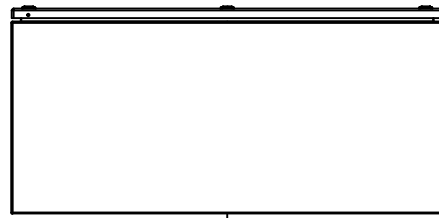
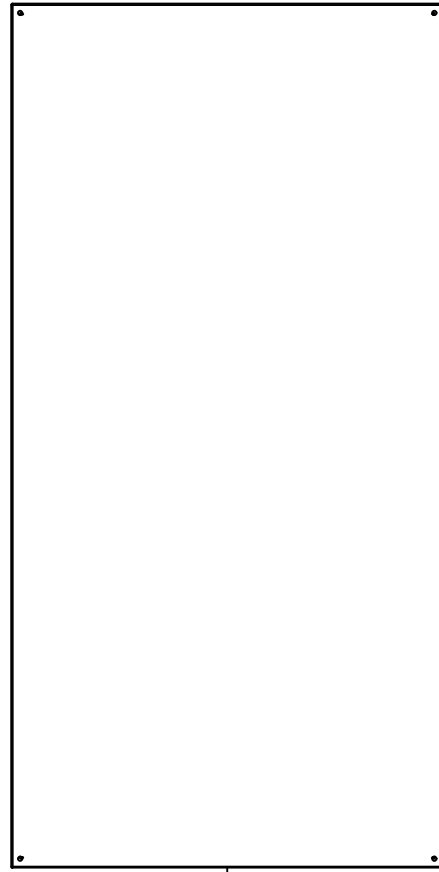


This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



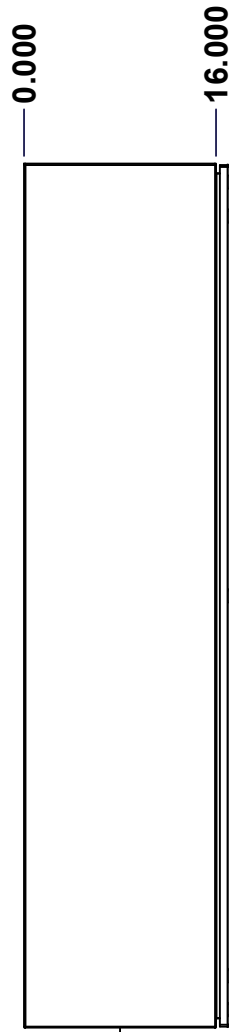
TOP



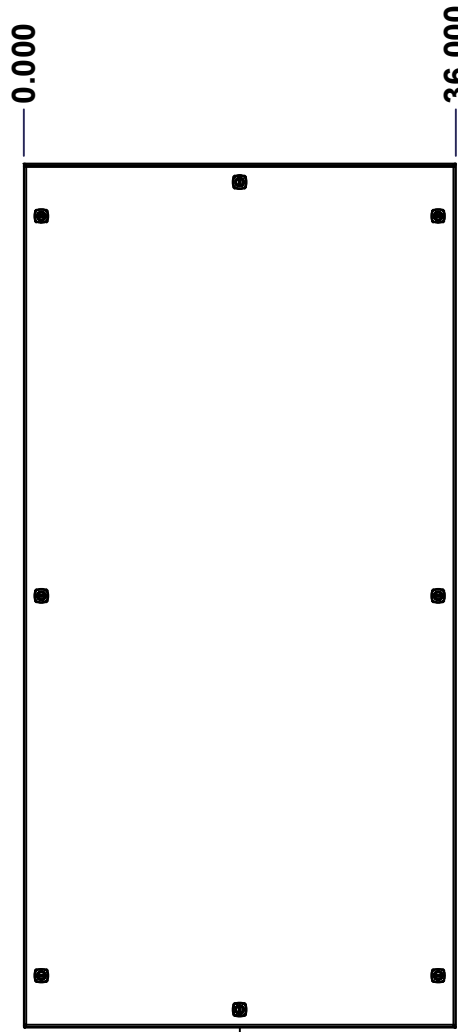
BACK



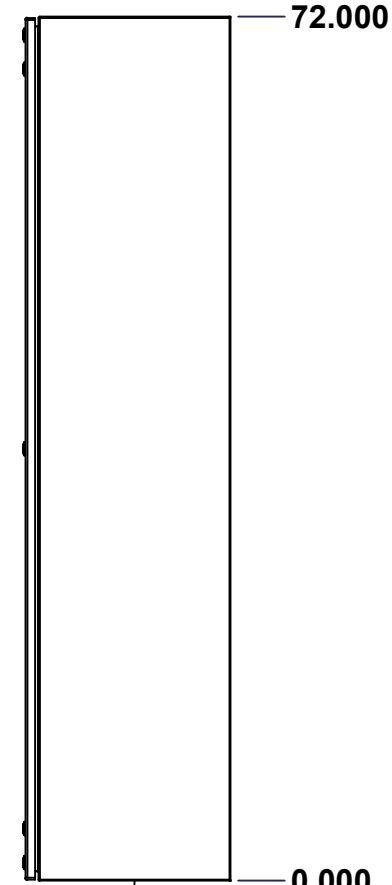
BOTTOM



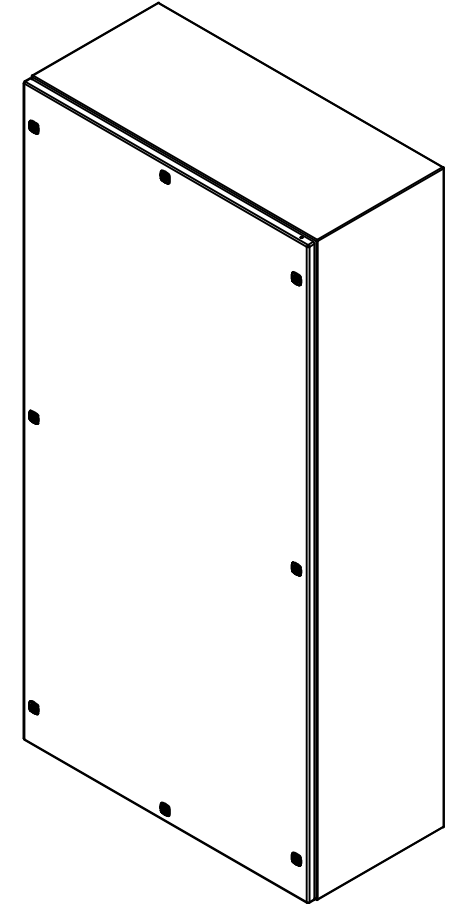
LEFT



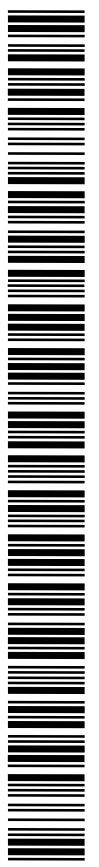
FRONT




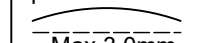
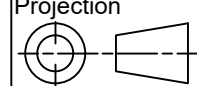
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Aug-17
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESQT 72" x 36" x 16" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESQT723616	0	9

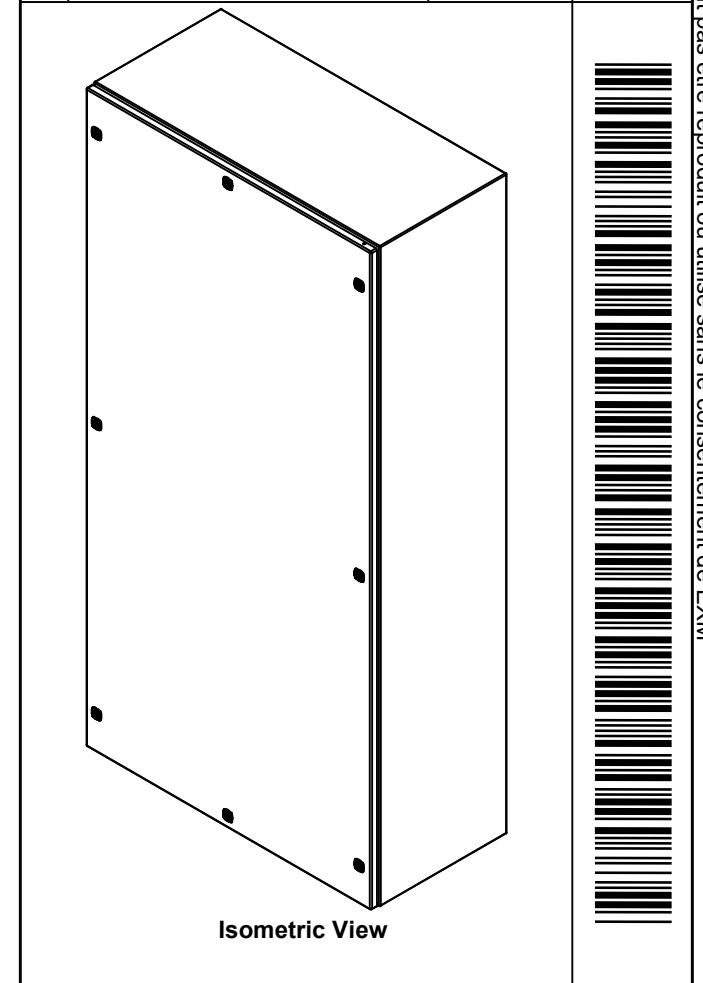
SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



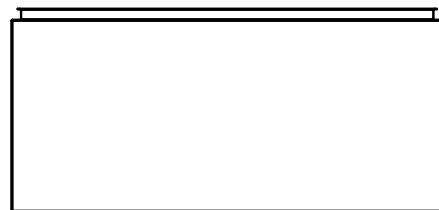
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	881 SP7236G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESQT723616C	0	5412ESQT 72" x 36" Cover
1	5412ESQT723616B	0	5412ESQT 72" x 36" x 16" Body
Parts List			

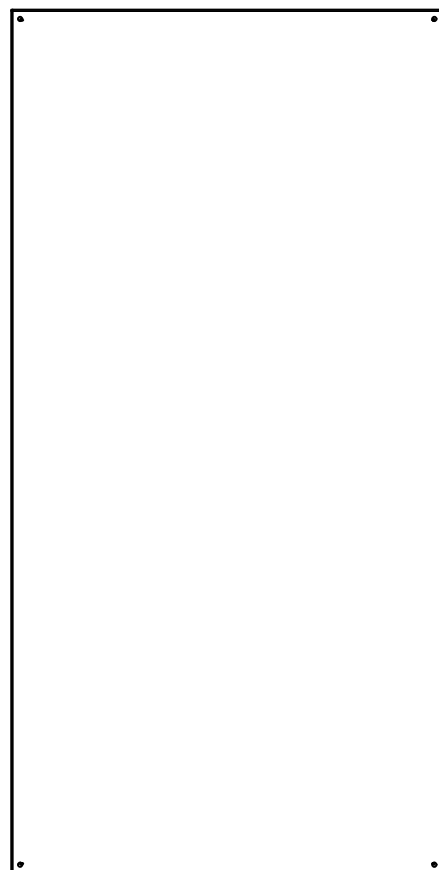
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm Projection 
	Customer Client Drawn By Dessiné Par Material Matière Color Couleur Description Part Number Numéro Pièce <b>5412ESQT723616</b>	Date Date 22-Aug-17 14 Ga Cold Rolled A1008 CS Type B (1.7mm) Asa-61 Grey Finish Fini Smooth Detail Rev. Rev. <b>0</b>

This drawing is confidential and must not be reproduced or used without the consent of EXM

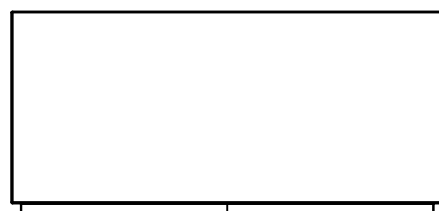
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



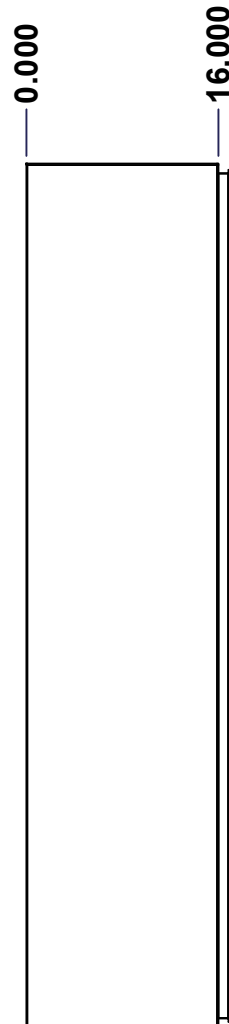
TOP



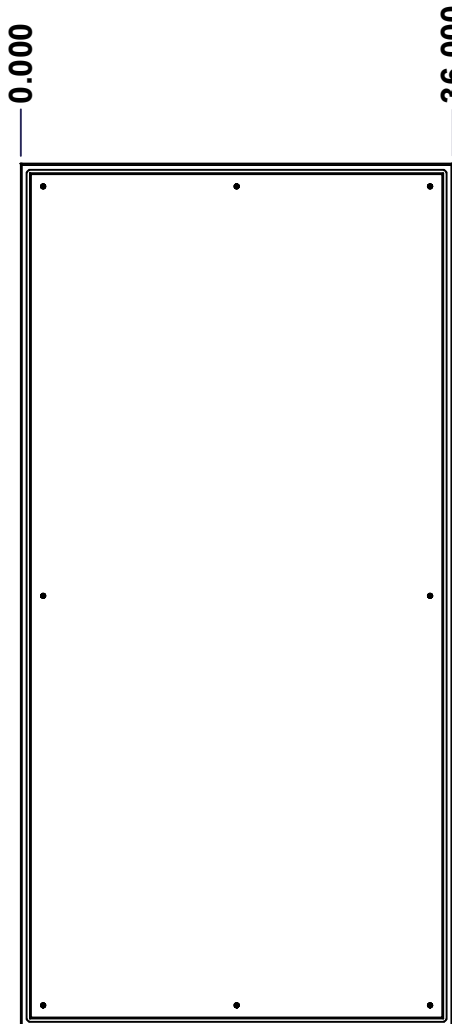
BACK



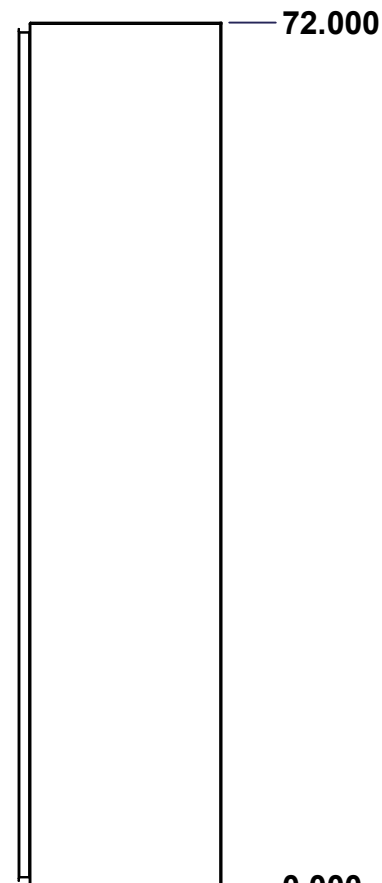
BOTTOM



LEFT

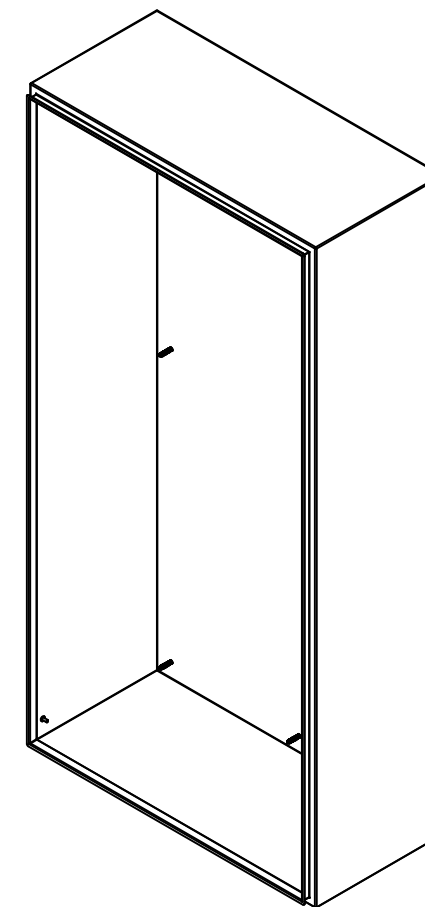


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 22-Aug-17
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ESQT 72" x 36" x 16" Body	Detail Rev.
--	-------------

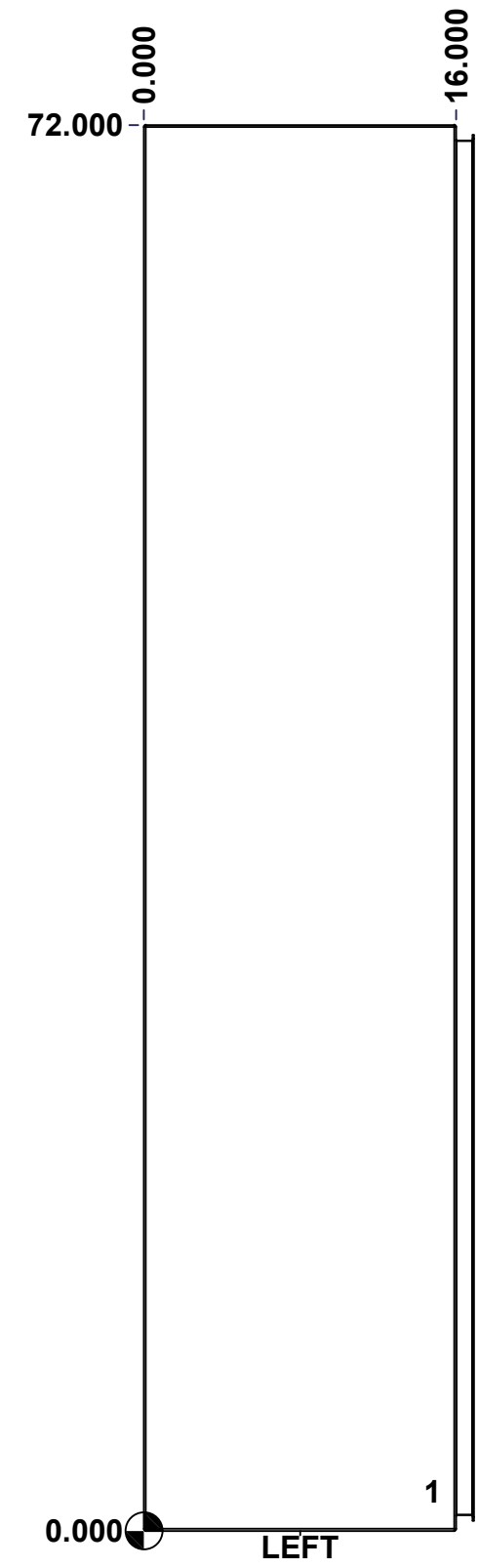
Part Number Numéro Pièce <b>5412ESQT723616B</b>	Rev. <b>0</b>	3 9
--	---------------	--------

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESQT 72" x 36" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESQT723616B</b>	<b>0</b>	4/9

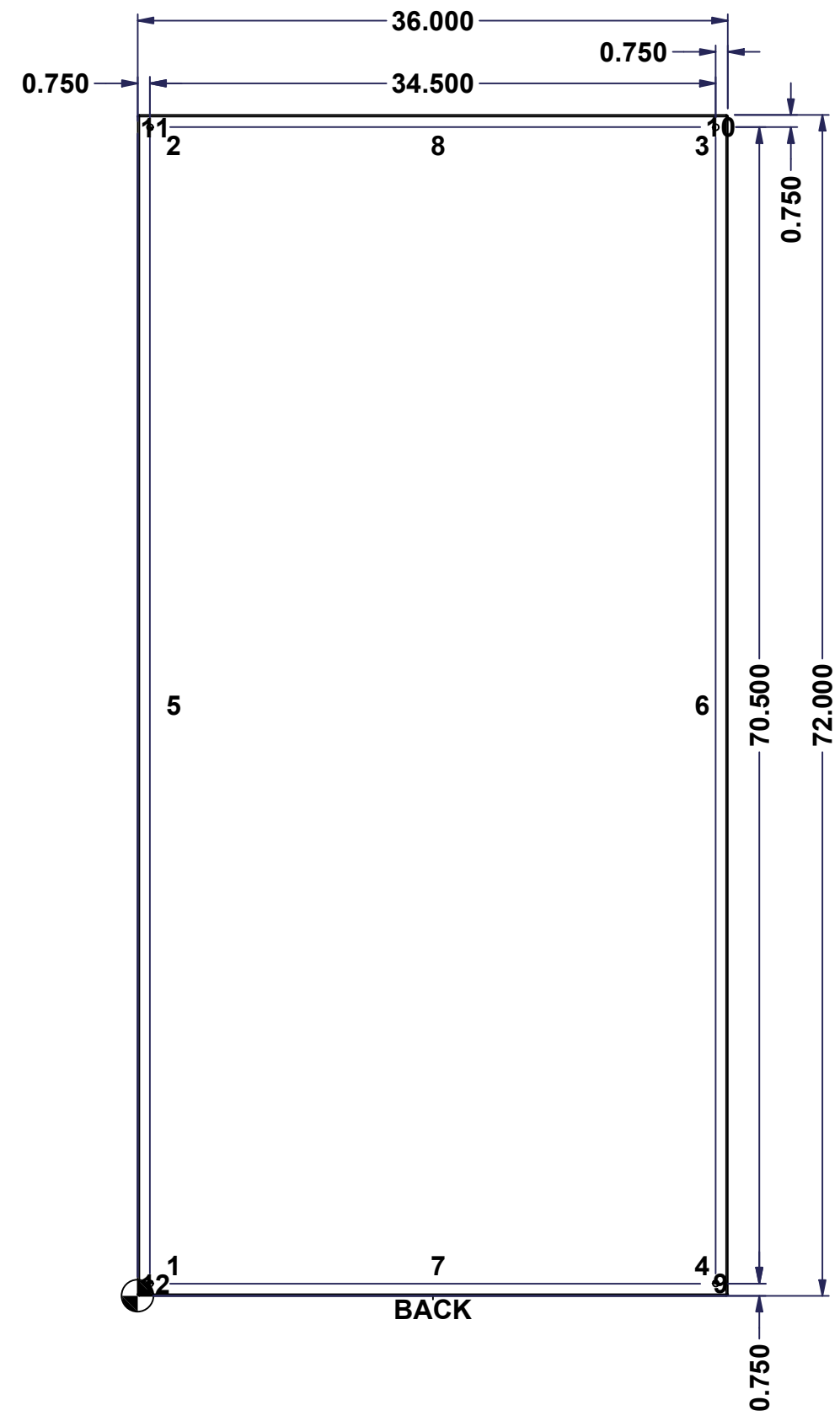
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	34.125	70.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	34.125	36.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	70.125	IP STUD M8 x 35mm (Inside)
-----			
9	35.250	0.750	RND Ø0.390
10	35.250	71.250	RND Ø0.390
11	0.750	71.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



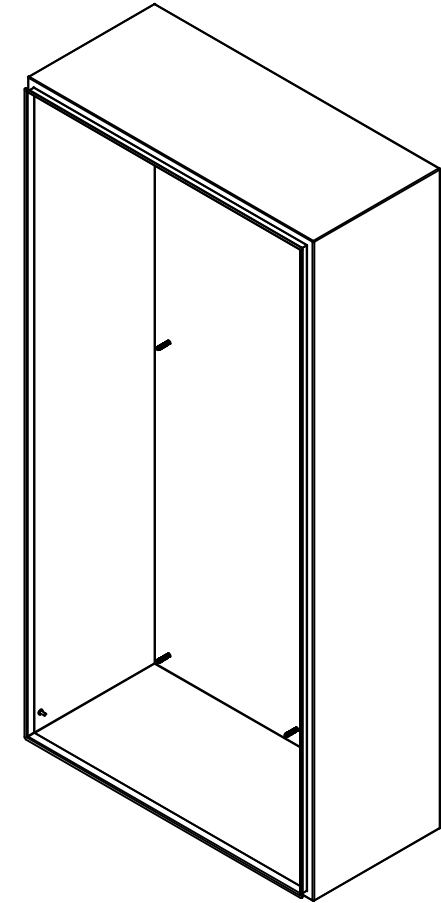
BACK

	Description	Status	
	5412ESQT 72" x 36" x 16" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ESQT723616B			

This drawing is confidential and must not be reproduced or used without the consent of EXM


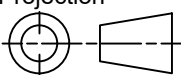
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View

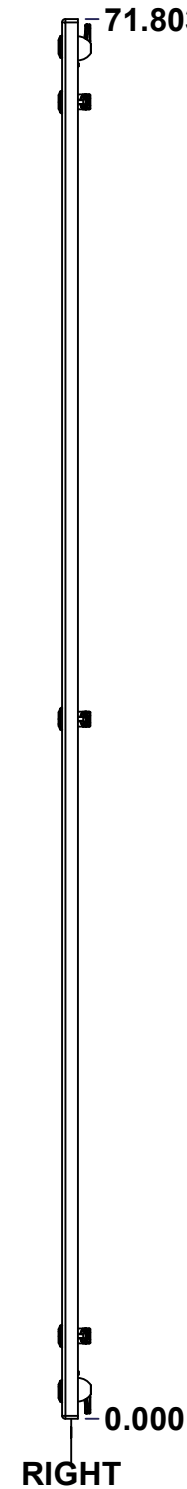
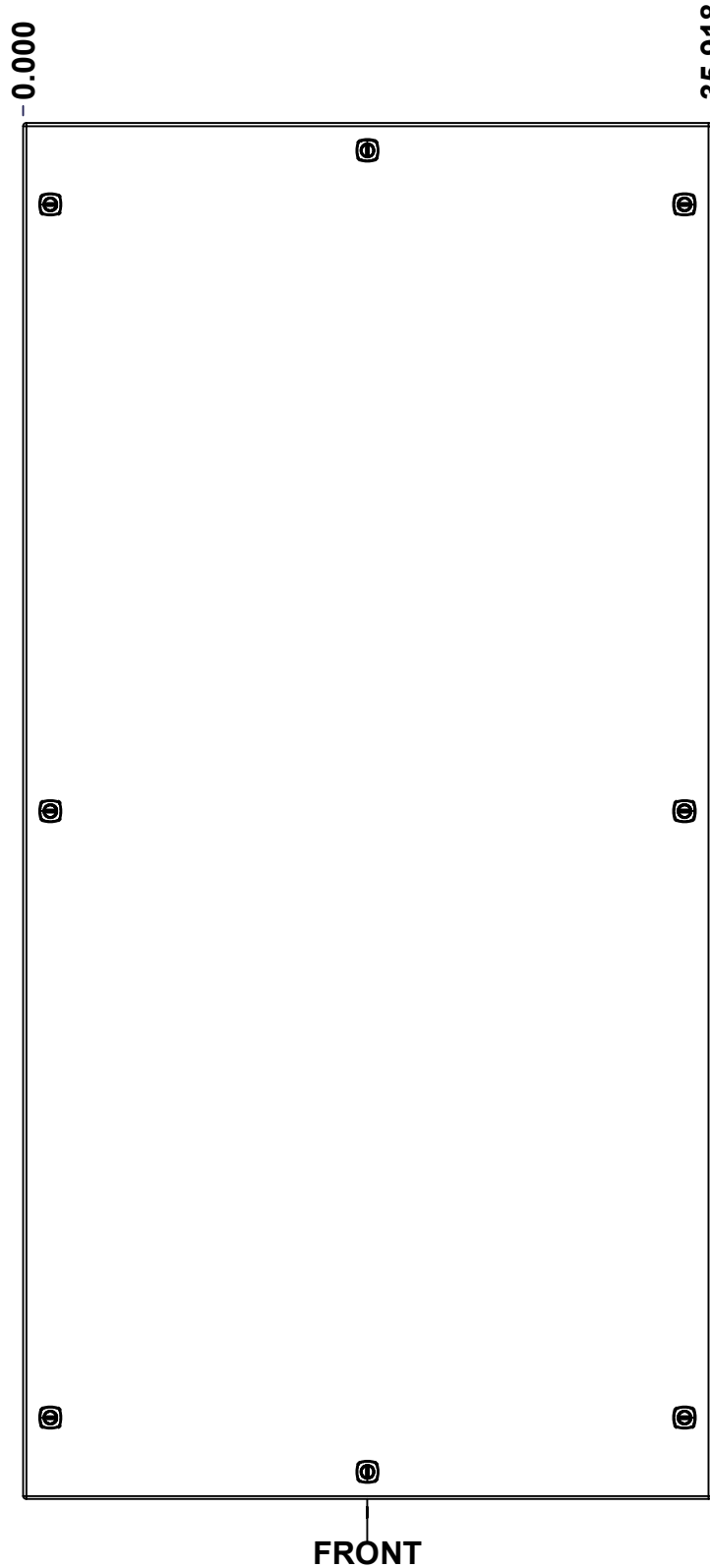
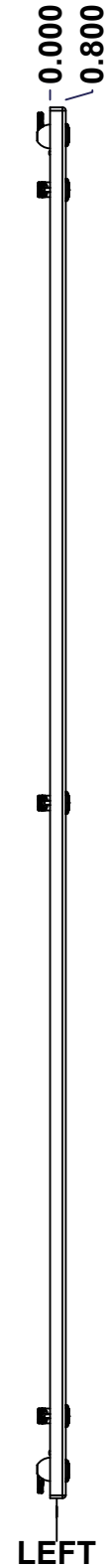
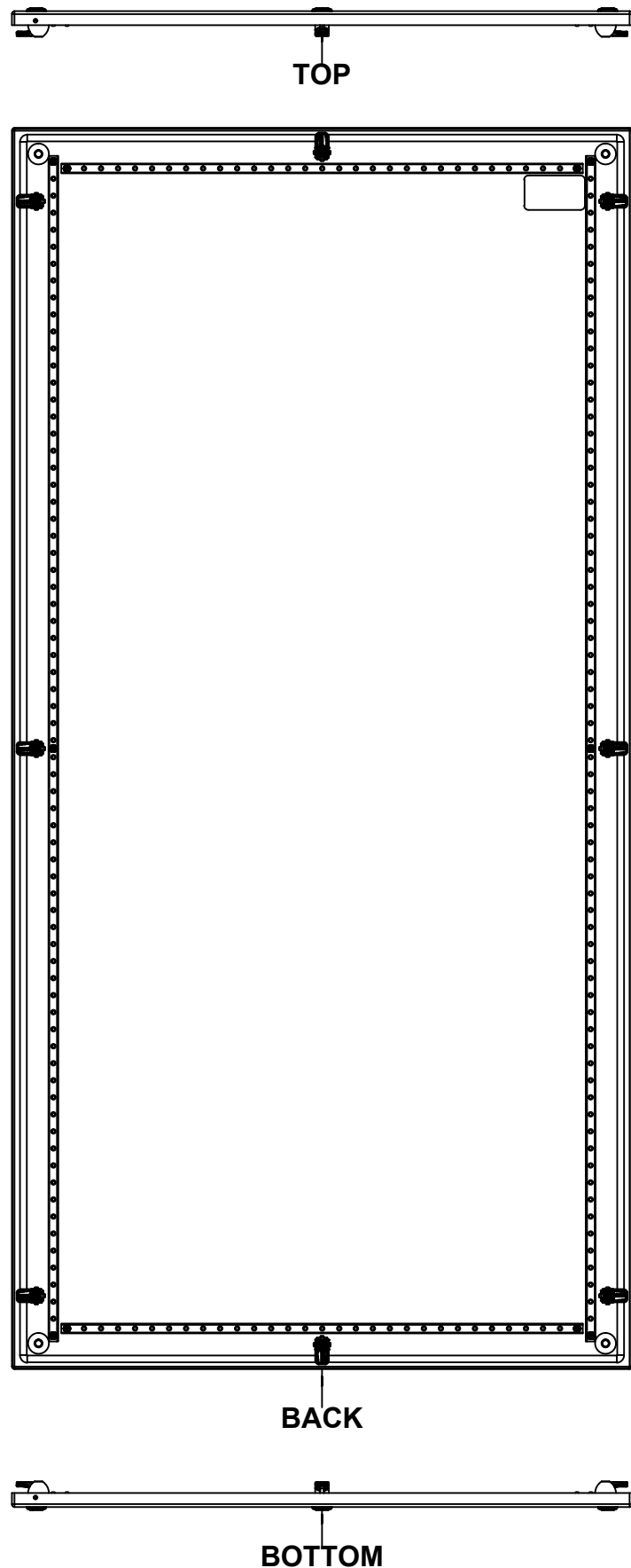


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 22-Aug-17
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESQT 72" x 36" x 16" Body		Detail Rev.
Part Number / Numéro Pièce: <b>5412ESQT723616B</b>		Rev. 6 0 / 9

Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT723616B-P	0	5412ESQT 72" x 36" x 16" Body Part
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par

**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Customer Client Drawn By / Dessiné Par: BoxCad: BoxCad Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		Projection 
Date: 22-Aug-17		Date:
Color / Couleur: Asa-61 Grey Finish / Fini: Smooth		Detail Rev.
Description: 5412ESQT 72" x 36" Cover		Rev. 7
Part Number / Numéro Pièce: <b>5412ESQT723616C</b>		Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

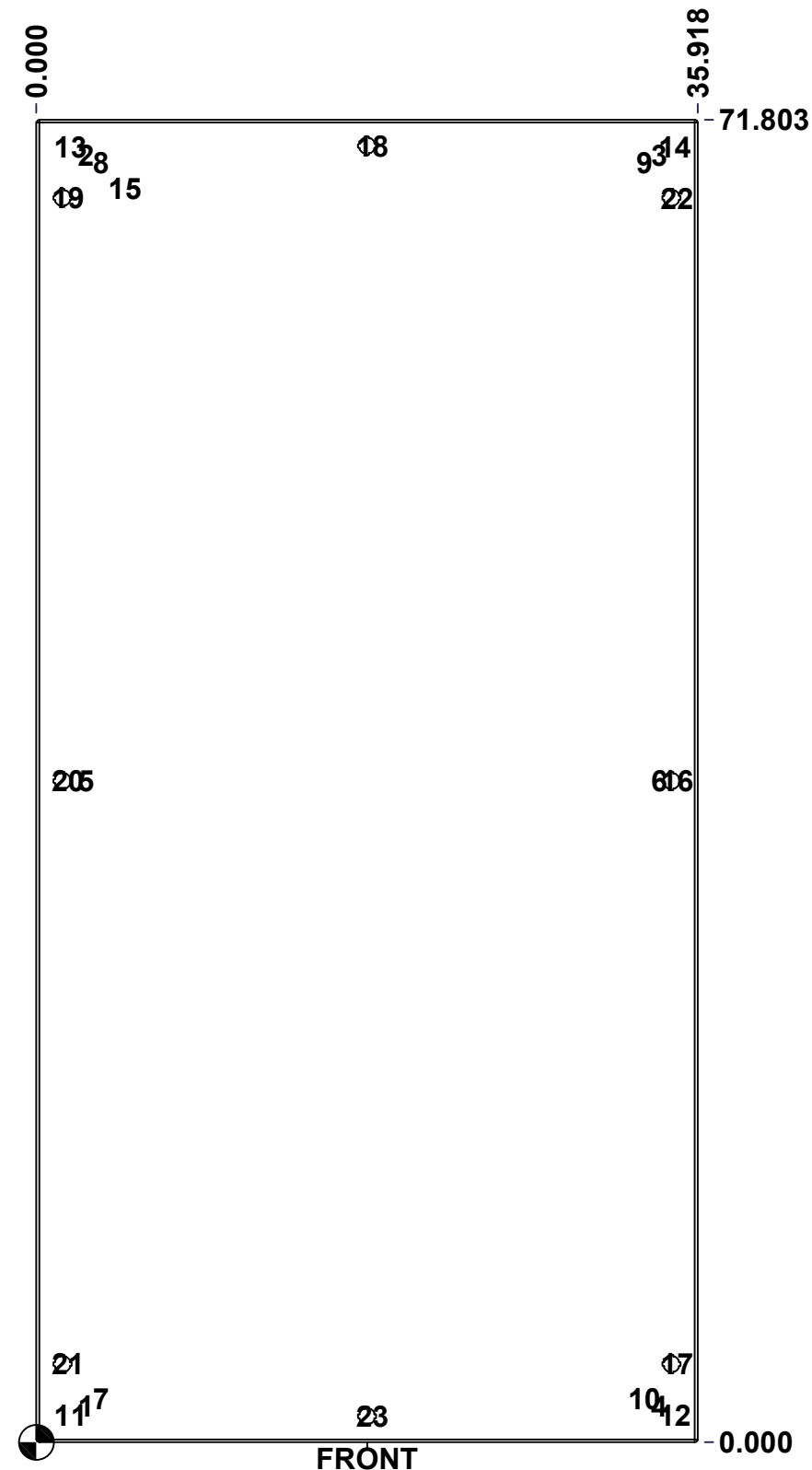
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.945	STUD M6 x 18mm (Inside)
2	2.401	69.858	STUD M6 x 18mm (Inside)
3	33.517	69.858	STUD M6 x 18mm (Inside)
4	33.517	1.945	STUD M6 x 18mm (Inside)
5	2.401	35.902	STUD M6 x 18mm (Inside)
6	33.517	35.902	STUD M6 x 18mm (Inside)
7	3.195	2.350	STUD M6 x 18mm (Inside)
8	3.195	69.453	STUD M6 x 18mm (Inside)
9	32.723	69.453	STUD M6 x 18mm (Inside)
10	32.723	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	34.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	70.303	STUD M6 x 18mm (Inside)
14	34.368	70.303	STUD M6 x 18mm (Inside)
-----			
15	4.500	68.053	LABEL_EXM (Inside)
16	34.494	35.902	880 SCQ4-SL
17	34.494	4.250	880 SCQ4-SL
18	17.959	70.379	880 SCQ4-SL
19	1.424	67.553	880 SCQ4-SL
20	1.424	35.902	880 SCQ4-SL
21	1.424	4.250	880 SCQ4-SL
22	34.494	67.553	880 SCQ4-SL
23	17.959	1.424	880 SCQ4-SL

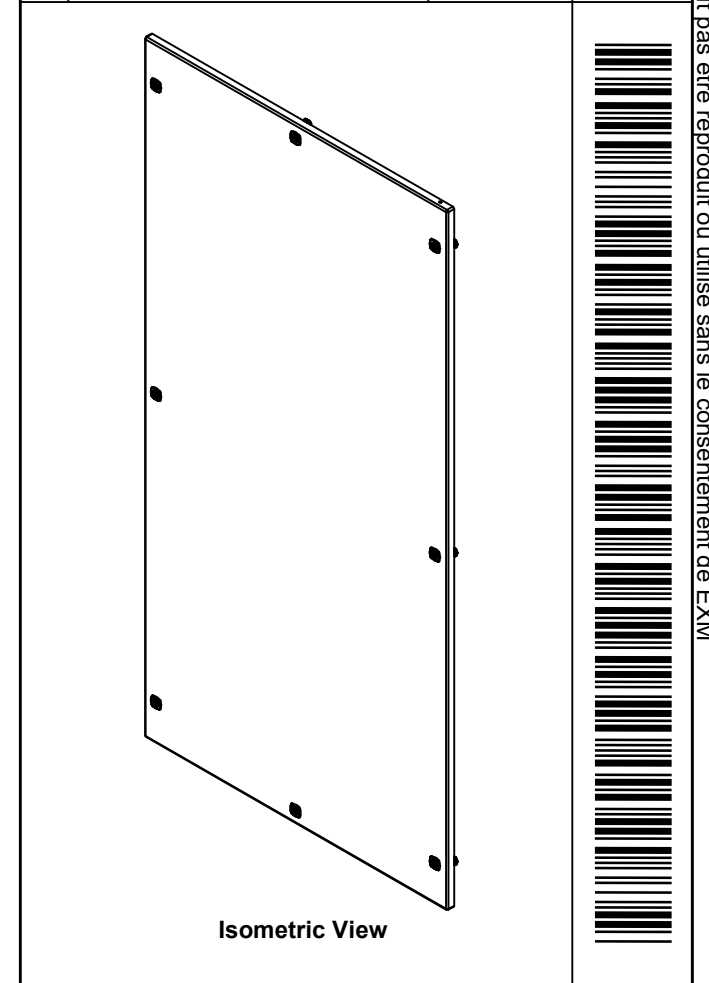


	Description	Status	
	5412ESQT 72" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESQT723616C</b>	<b>0</b>	8 9

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



**EXM**  
www.exmweb.com

Tél: (450) 979-4373  
Fax: (450) 979-4626

Flatness  
Aplatissement  
Max 3.0mm

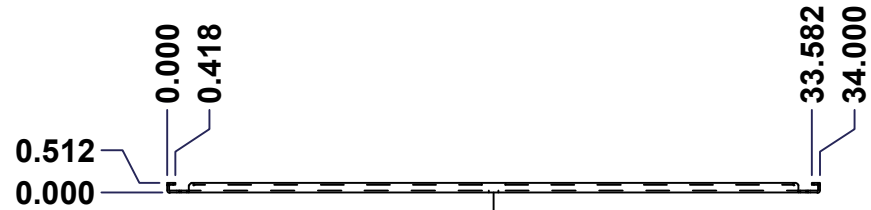
Projection

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT723616G	0	5412ESQT 72" x 36" Cover Gasket Part
1	5412ESQT723616C-P	0	5412ESQT 72" x 36" Cover Part
8	STK-K-12500	16	5412 ES 1/4 Turn Lock
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

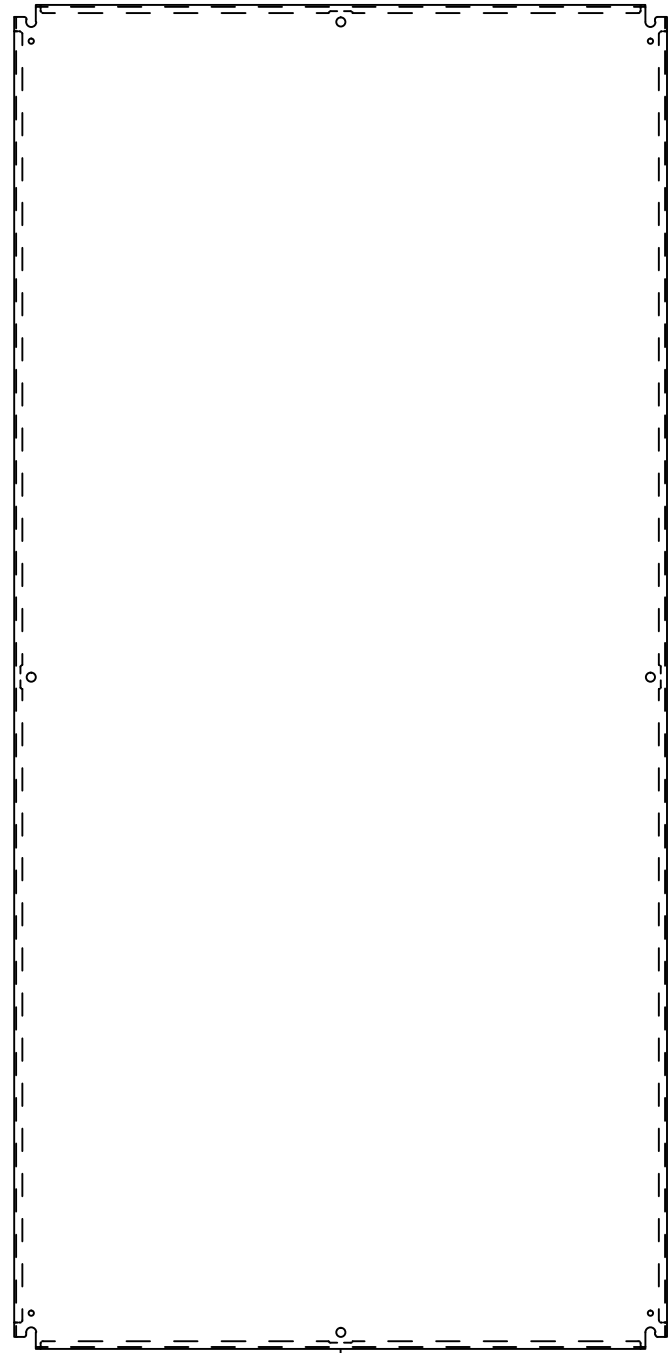
Customer Client	Date
Drawn By Dessiné Par	Date 22-Aug-17
Material Matière	BoxCad: BoxCad
Color Couleur	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Asa-61 Grey	Finish Fini
Smooth	Detail Rev.
Description	5412ESQT 72" x 36" Cover
Part Number Numéro Pièce	Rev. 9
<b>5412ESQT723616C</b>	<b>0</b> 9

This drawing is confidential and must not be reproduced or used without the consent of EXM

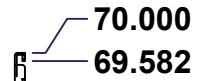
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



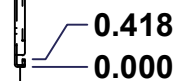
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07	
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini: See Part List
Description: 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce: <b>881 SP7236G</b>		Rev. 1/2

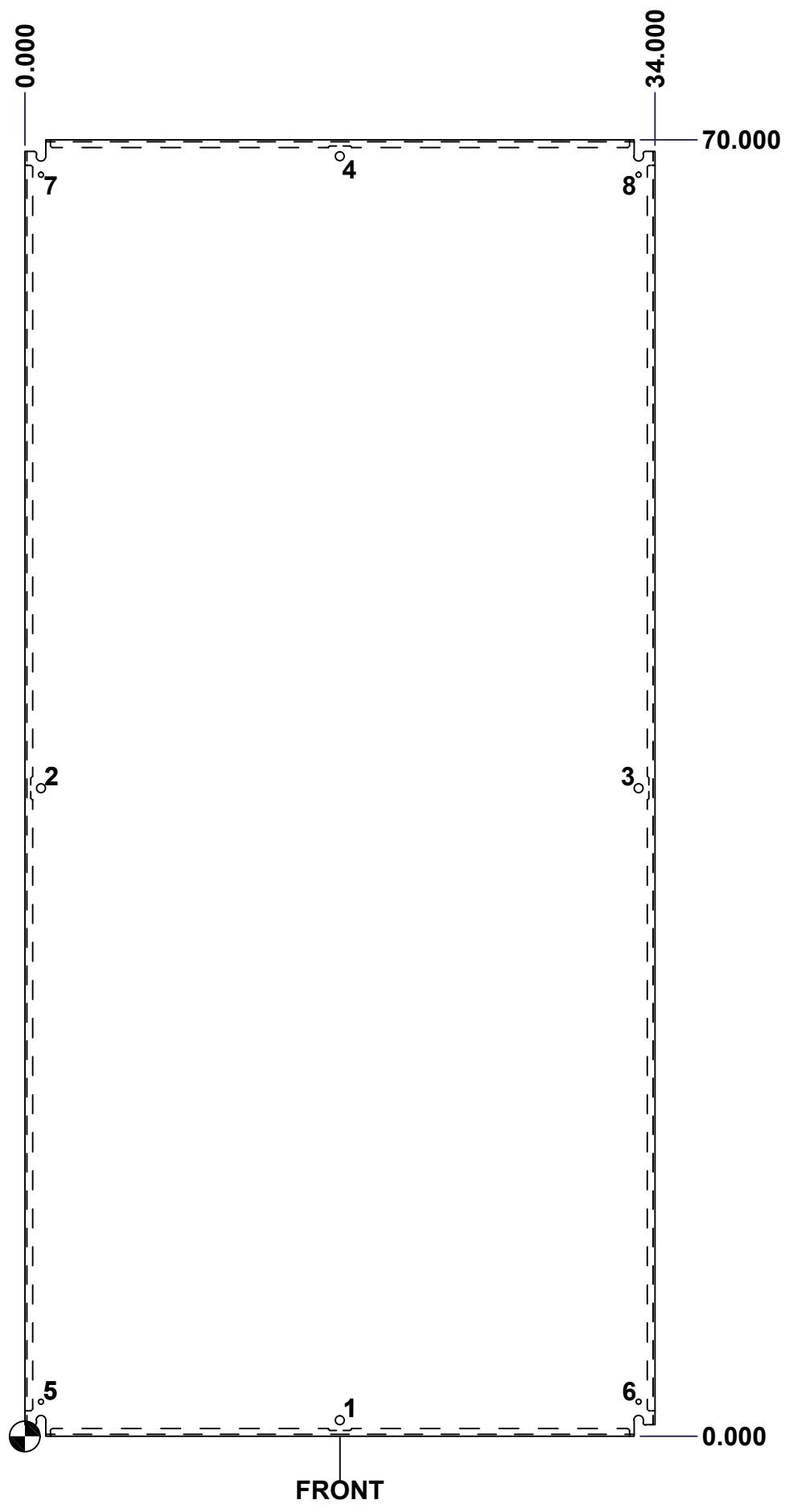
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP7236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	35.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	69.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	68.125	GROUND HOLE (RND Ø0.290)
8	33.125	68.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07	
Material Matière	See Part List		
Color Couleur	See Part List	Finish Fini	See Part List
Description	881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	<b>881 SP7236G</b>		Rev. 2 <b>0</b>