

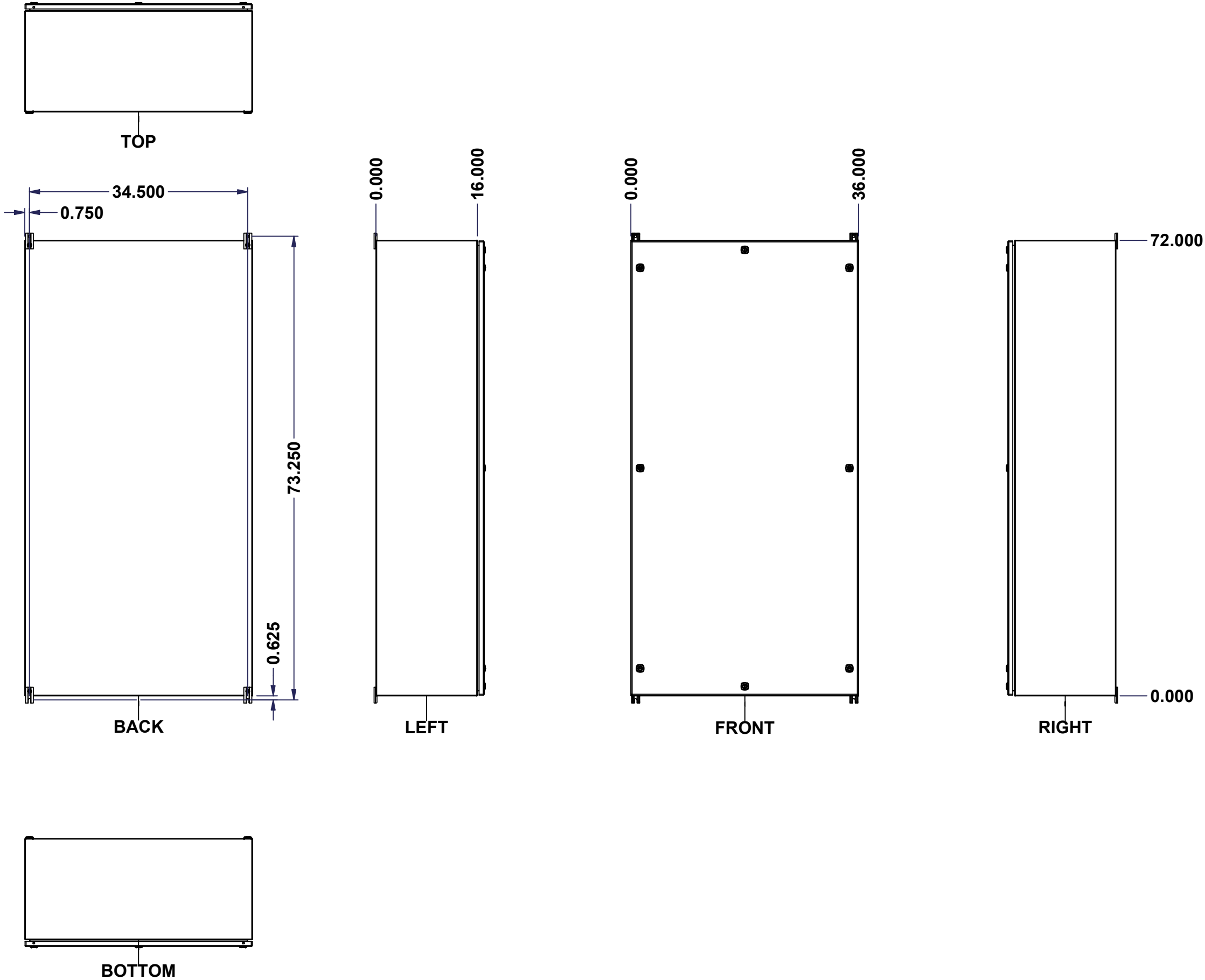
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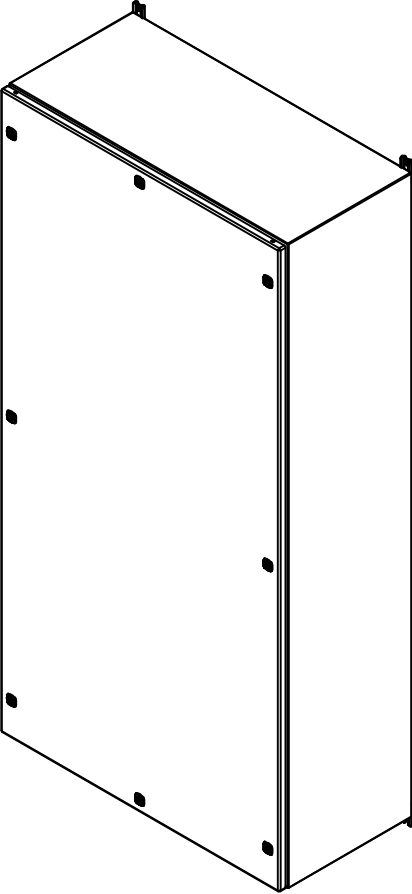
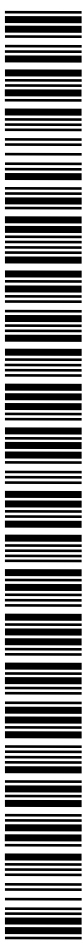
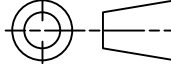
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

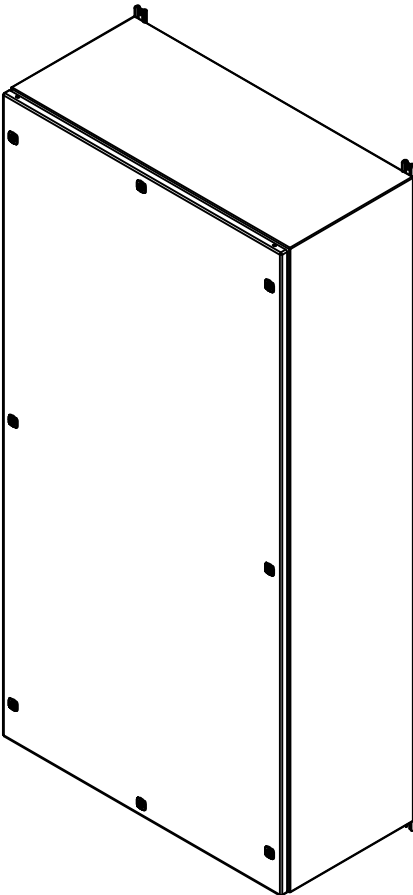
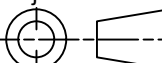
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No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 04-Jul-23	
Material Matière		BoxCad: BoxCad	
		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	
		Finish Fini	
		Smooth	
Description		Detail Rev.	
5412ESQT 72" x 36" x 16" Assembly			
Part Number Numéro Pièce		Rev.	1
5412ESQT723616TH		0	16

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESQT723616TH\5412ESQT723616TH.idw		Tolérance ±1/32" sauf spécification contraire																																																								
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>  Isometric View 		No.	Revisions	Date	By/Par																																	
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 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection  <table><tr><td colspan="2">Customer Client</td><td colspan="2">Date</td></tr><tr><td colspan="2">Drawn By Dessiné Par BoxCad: BoxCad</td><td colspan="2">Date 04-Jul-23</td></tr><tr><td colspan="2">Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)</td><td colspan="2"> </td></tr><tr><td colspan="2">Color Couleur Asa-61 Grey</td><td colspan="2">Finish Fini Smooth</td></tr><tr><td colspan="2">Description 5412ESQT 72" x 36" x 16" Assembly</td><td colspan="2">Detail Rev.</td></tr><tr><td colspan="2">Part Number Numéro Pièce 5412ESQT723616TH</td><td>Rev. 0</td><td>216</td></tr></table>				Customer Client		Date		Drawn By Dessiné Par BoxCad: BoxCad		Date 04-Jul-23		Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)				Color Couleur Asa-61 Grey		Finish Fini Smooth		Description 5412ESQT 72" x 36" x 16" Assembly		Detail Rev.		Part Number Numéro Pièce 5412ESQT723616TH		Rev. 0	216																																	
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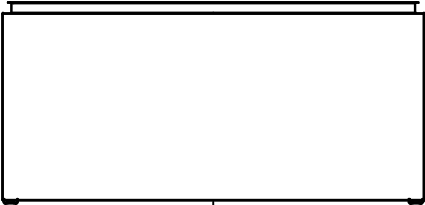
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Tolerance ±1/32" unless otherwise specified

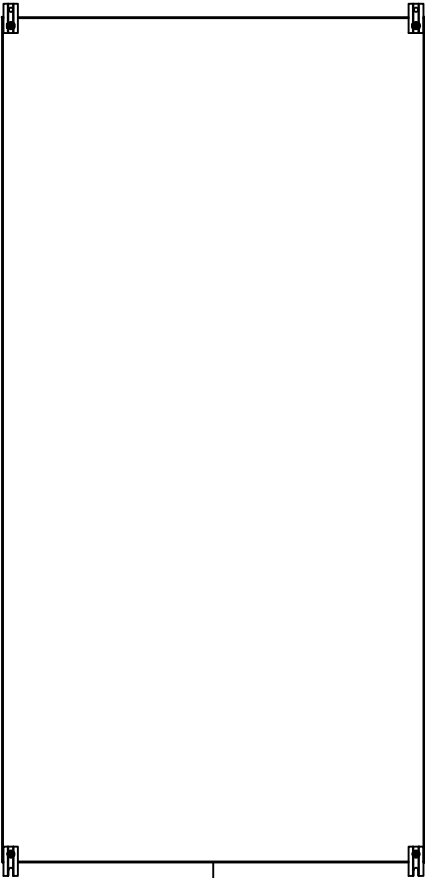
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Tolérance ±1/32" sauf spécification contraire

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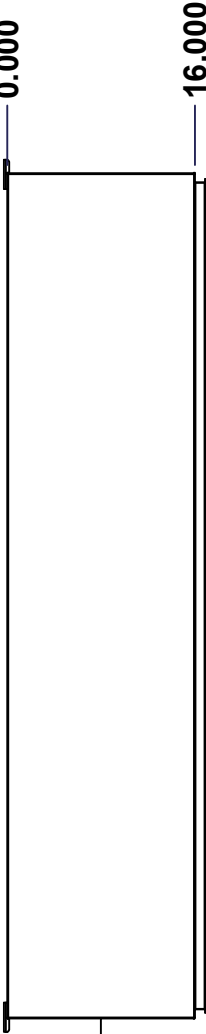
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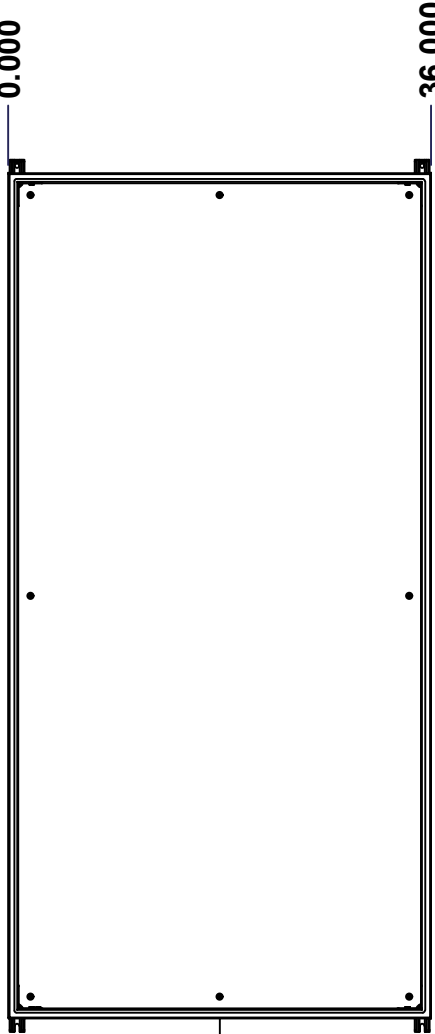
BACK



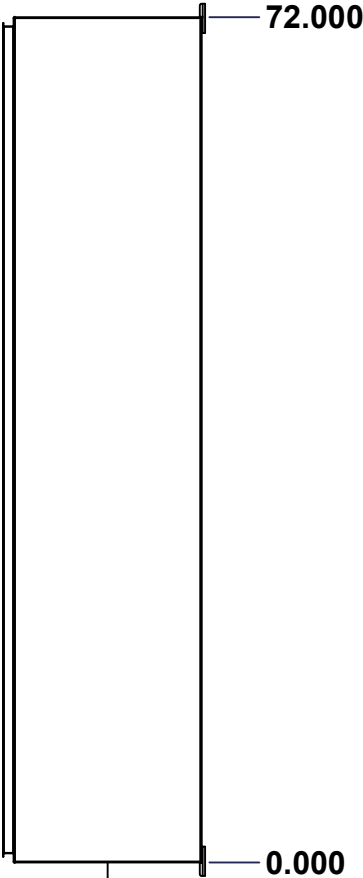
BOTTOM



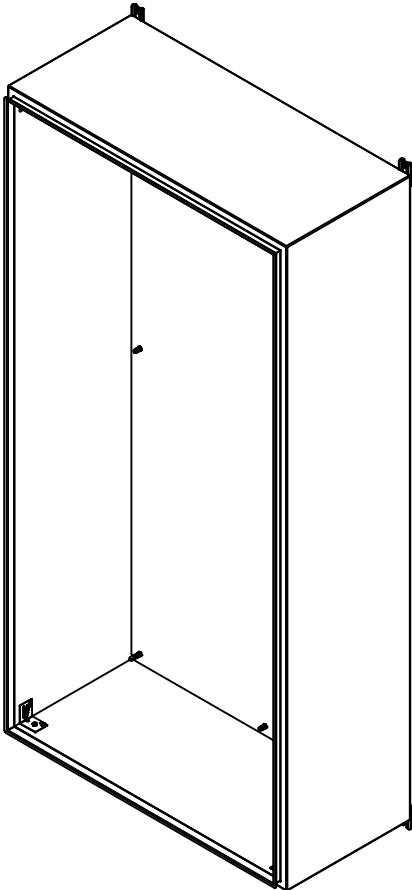
LEFT



FRONT



RIGHT



Isometric View

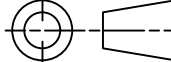


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 04-Jul-23

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412ESQT 72" x 36" x 16" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESQT723616THB

Rev. 3

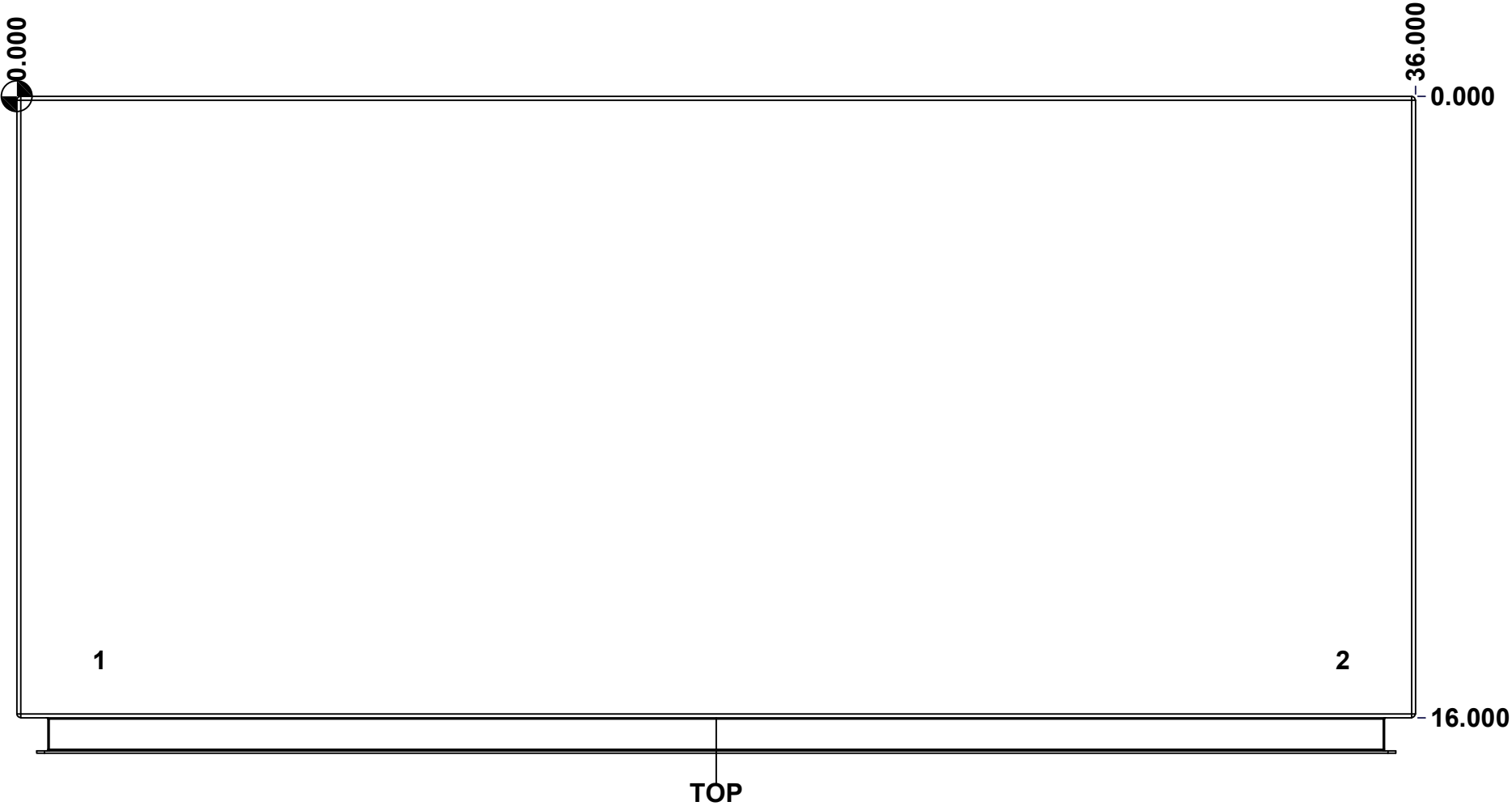
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16

SEE BILL OF MATERIAL ON LAST PAGE

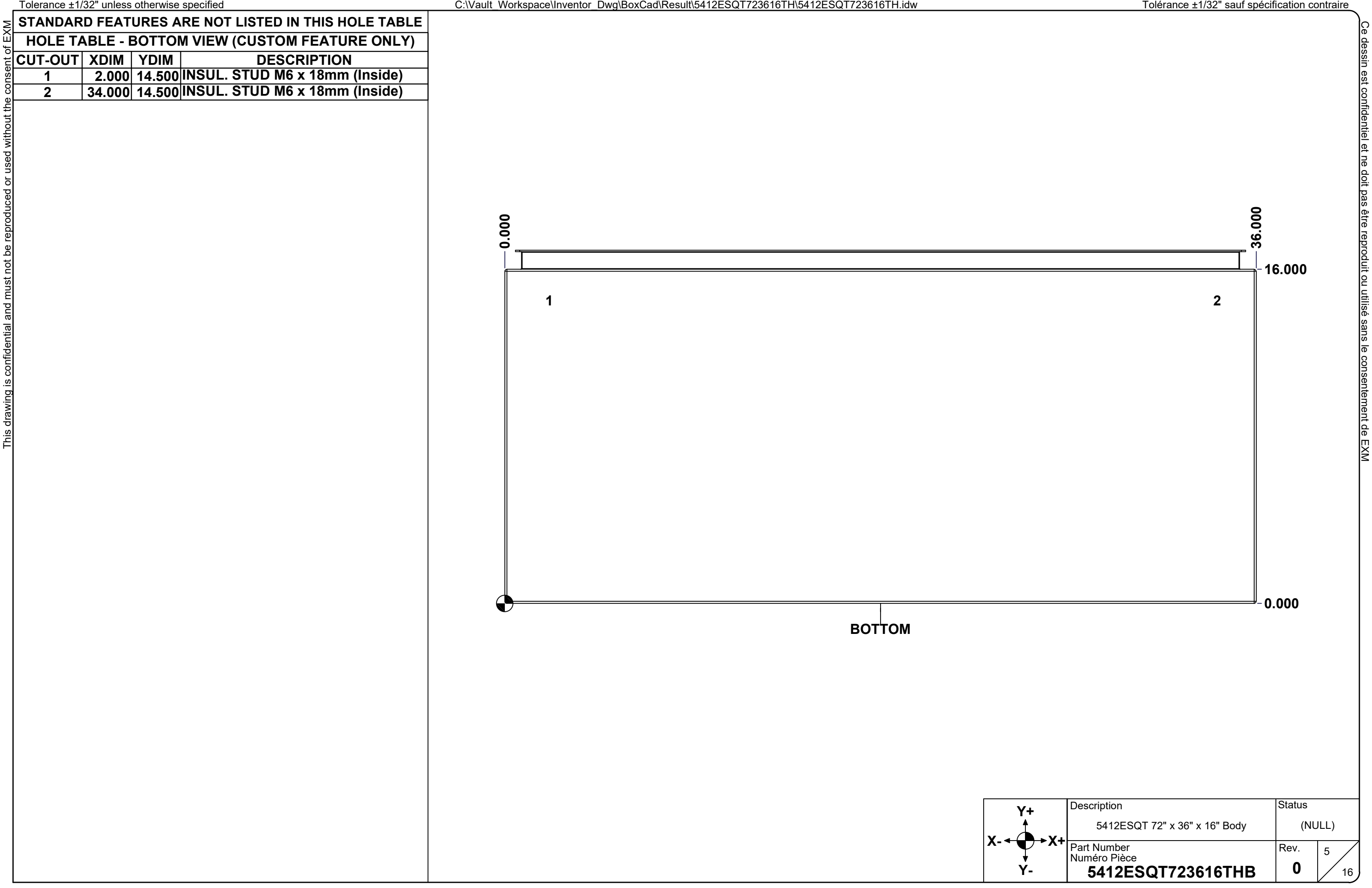
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	14.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESQT 72" x 36" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESQT723616THB	0	16

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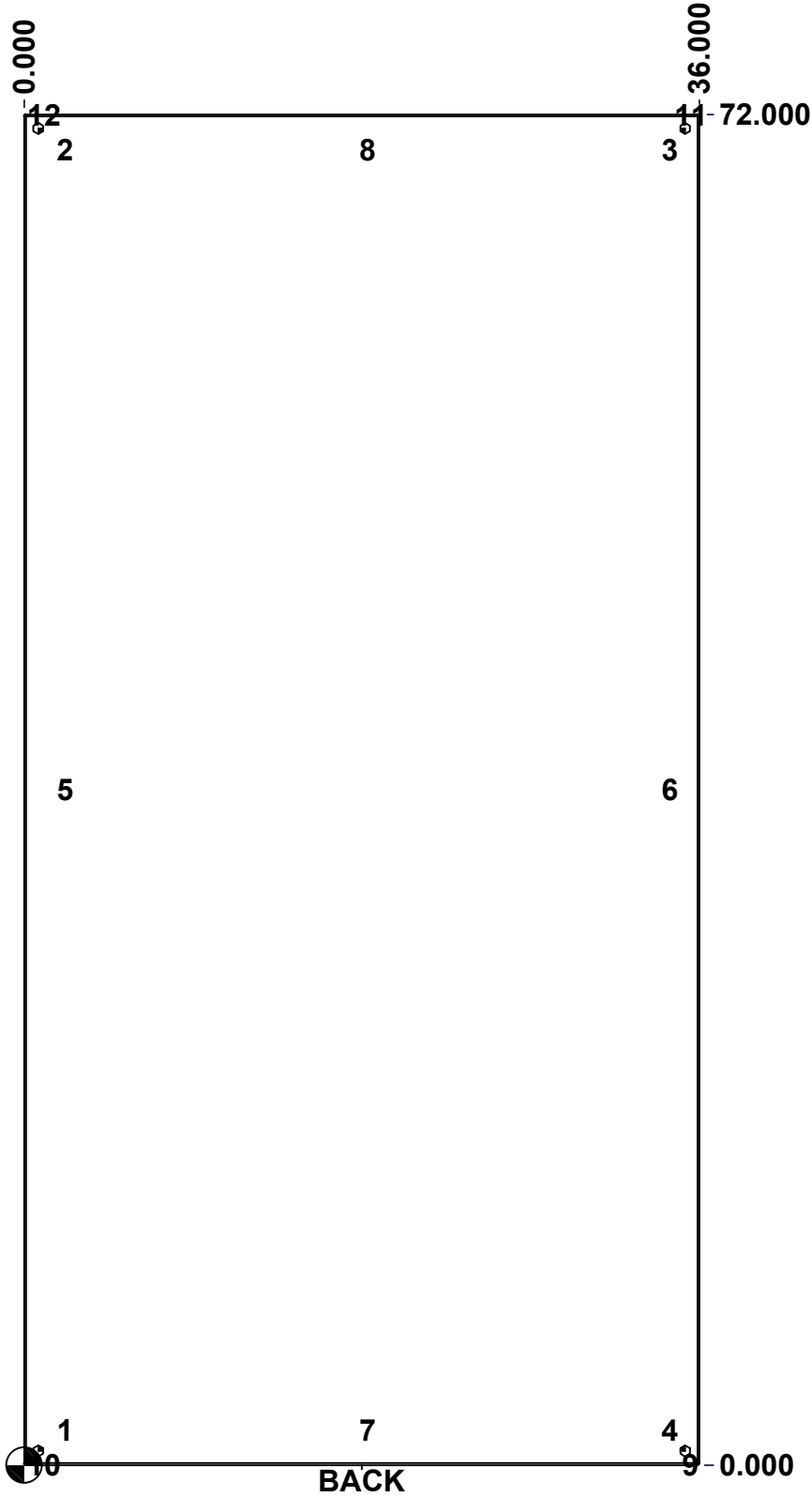
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	34.125	70.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	34.125	36.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	70.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF3_OPEN
10	0.750	0.000	FOOT 885 ESMF3_OPEN
11	35.250	72.000	FOOT 885 ESMF3_CLOSE
12	0.750	72.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESQT 72" x 36" x 16" Body	(NULL)	
	Part Number Numéro Pièce 5412ESQT723616THB	Rev. 0	6 16

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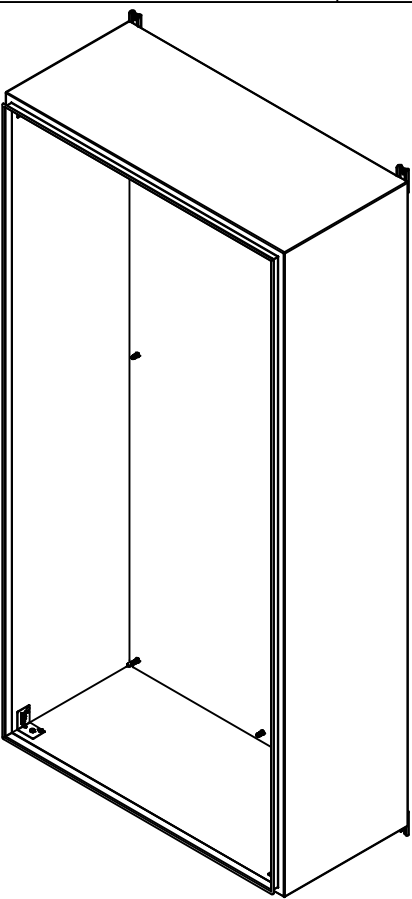
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESQT723616THI-RS	0	5412ESQT 72" x 36" Right Insulation
1	5412ESQT723616THI-LS	0	5412ESQT 72" x 36" Left Insulation
1	5412ESQT723616THI-BT	0	5412ESQT 72" x 36" Top and Bottom Insulation
1	5412ESQT723616THI-TP	0	5412ESQT 72" x 36" Top and Bottom Insulation
1	5412ESQT723616THI-B	0	5412ESQT 72" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESQT723616THB-P	0	5412ESQT 72" x 36" x 16" Body Part

Qty	Part Number	Rev	Description
Parts List			

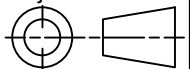


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
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Drawn By Dessiné Par	BoxCad: BoxCad	Date	04-Jul-23
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Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
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Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESQT 72" x 36" x 16" Body	

Part Number Numéro Pièce	Rev.	7
5412ESQT723616THB	0	16

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Tolerance ±1/32" unless otherwise specified

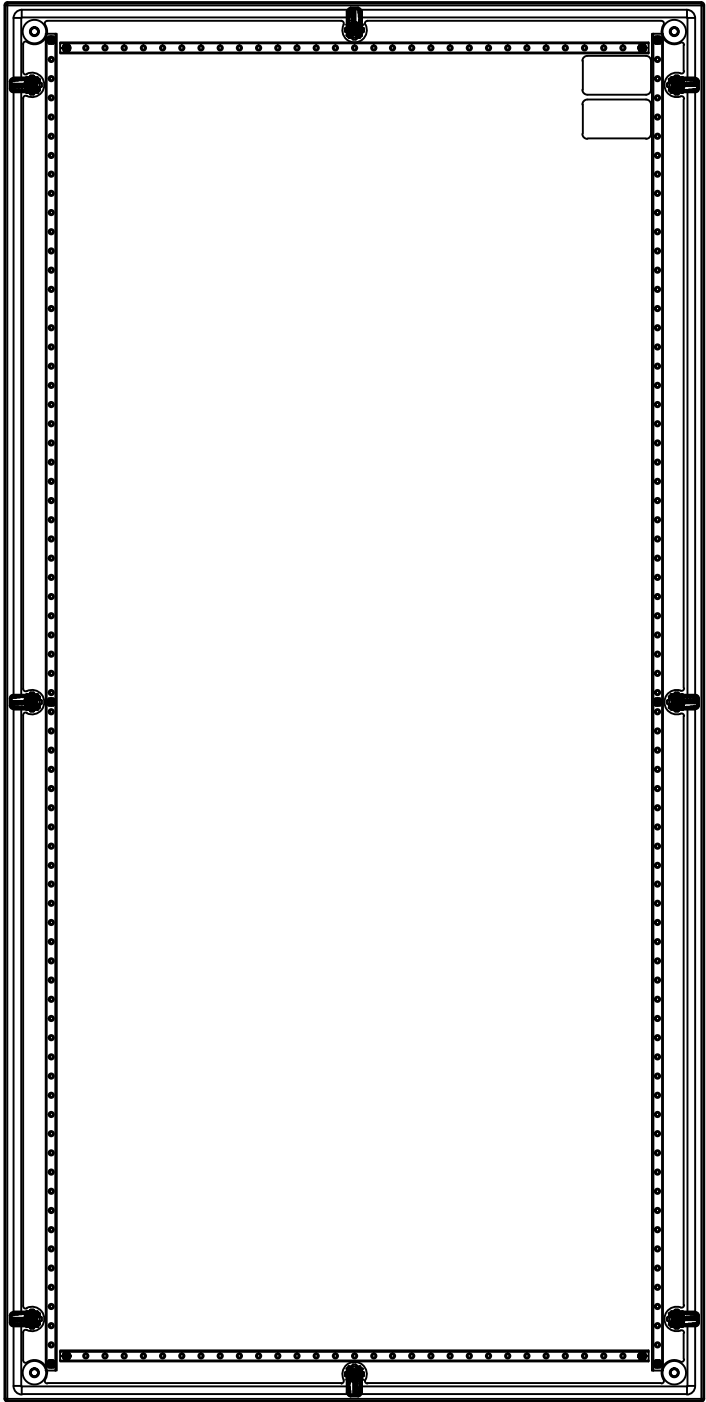
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Tolérance ±1/32" sauf spécification contraire

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TOP



BACK



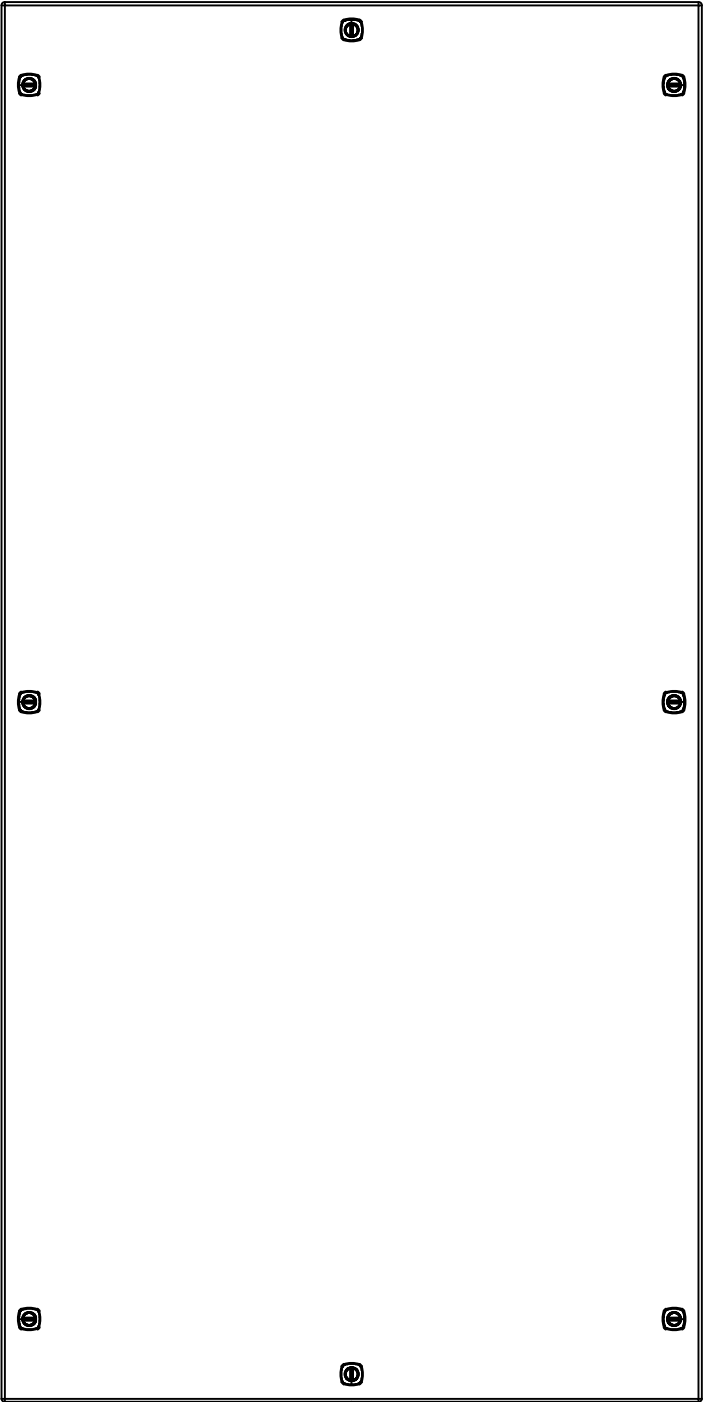
BOTTOM

0.000
0.800



LEFT

0.000
35.918



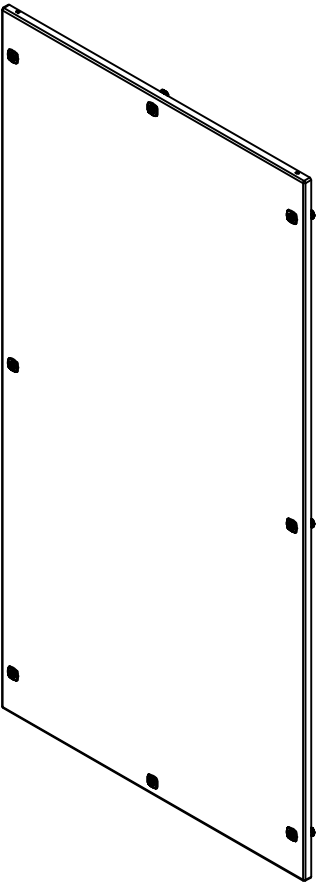
FRONT

71.803



RIGHT

0.000



Isometric View

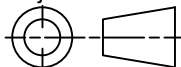


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESQT 72" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT723616THC

Rev.

8

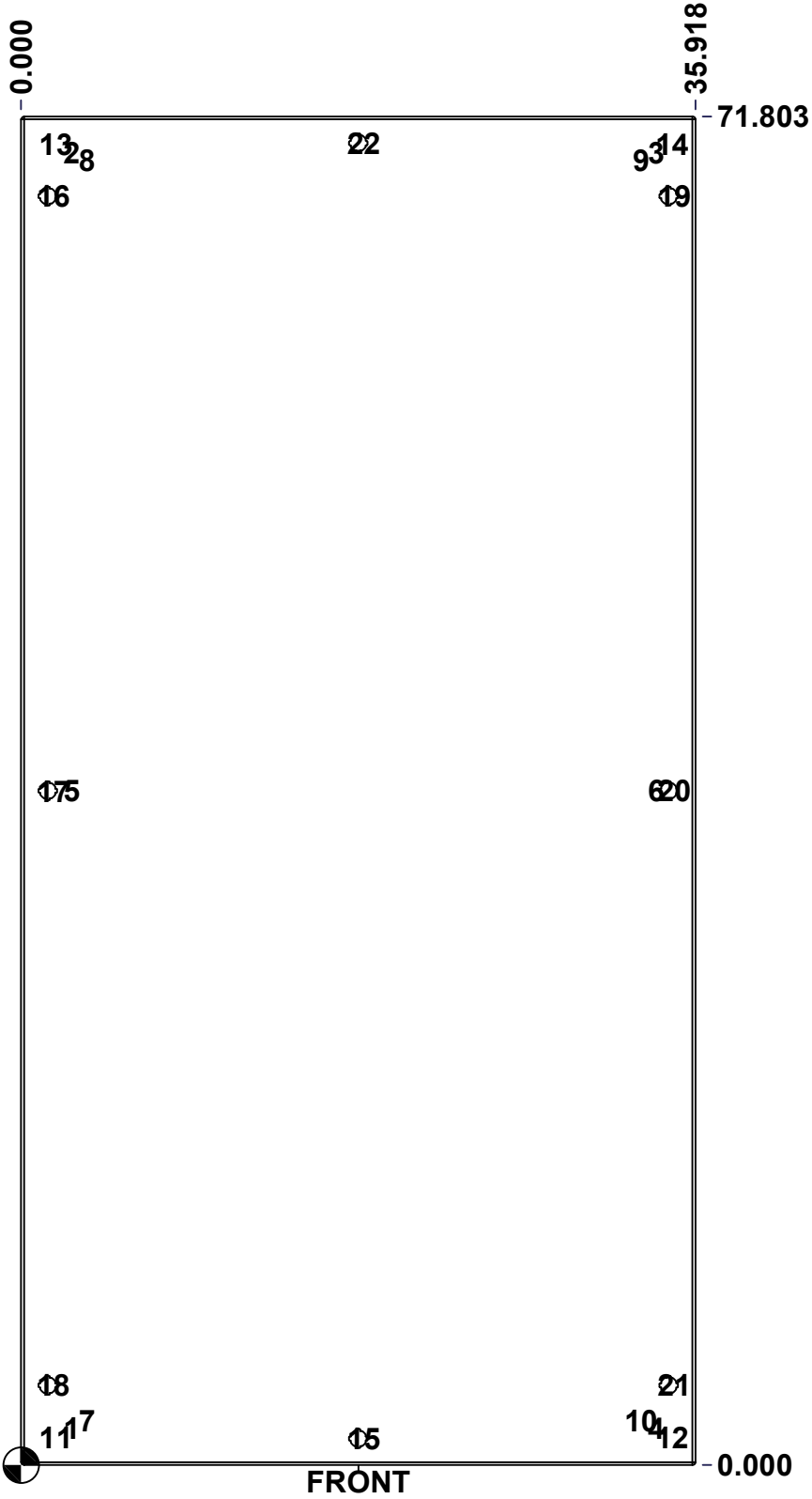
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16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.945	STUD M6 x 18mm (Inside)
2	2.401	69.858	STUD M6 x 18mm (Inside)
3	33.517	69.858	STUD M6 x 18mm (Inside)
4	33.517	1.945	STUD M6 x 18mm (Inside)
5	2.401	35.902	STUD M6 x 18mm (Inside)
6	33.517	35.902	STUD M6 x 18mm (Inside)
7	3.195	2.350	STUD M6 x 18mm (Inside)
8	3.195	69.453	STUD M6 x 18mm (Inside)
9	32.723	69.453	STUD M6 x 18mm (Inside)
10	32.723	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	34.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	70.303	STUD M6 x 18mm (Inside)
14	34.368	70.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	17.959	1.424	880 SCQ4-SL
16	1.424	67.553	880 SCQ4-SL
17	1.424	35.902	880 SCQ4-SL
18	1.424	4.250	880 SCQ4-SL
19	34.494	67.553	880 SCQ4-SL
20	34.494	35.902	880 SCQ4-SL
21	34.494	4.250	880 SCQ4-SL
22	17.959	70.379	880 SCQ4-SL



	Description	Status	
	5412ESQT 72" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESQT723616THC	0	16

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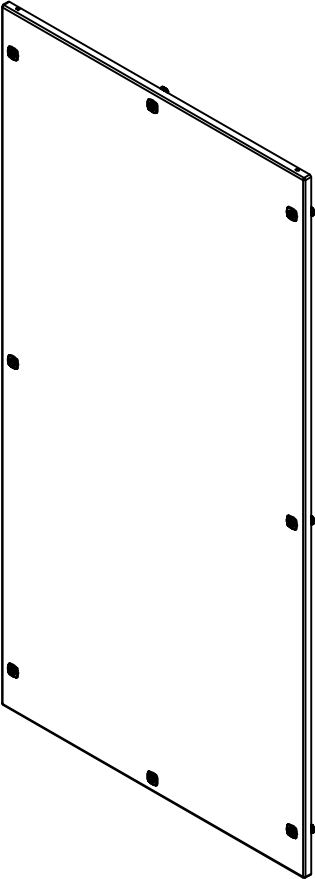
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





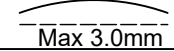
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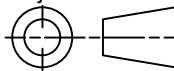
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

04-Jul-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESQT 72" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESQT723616THC

Rev.

10

16

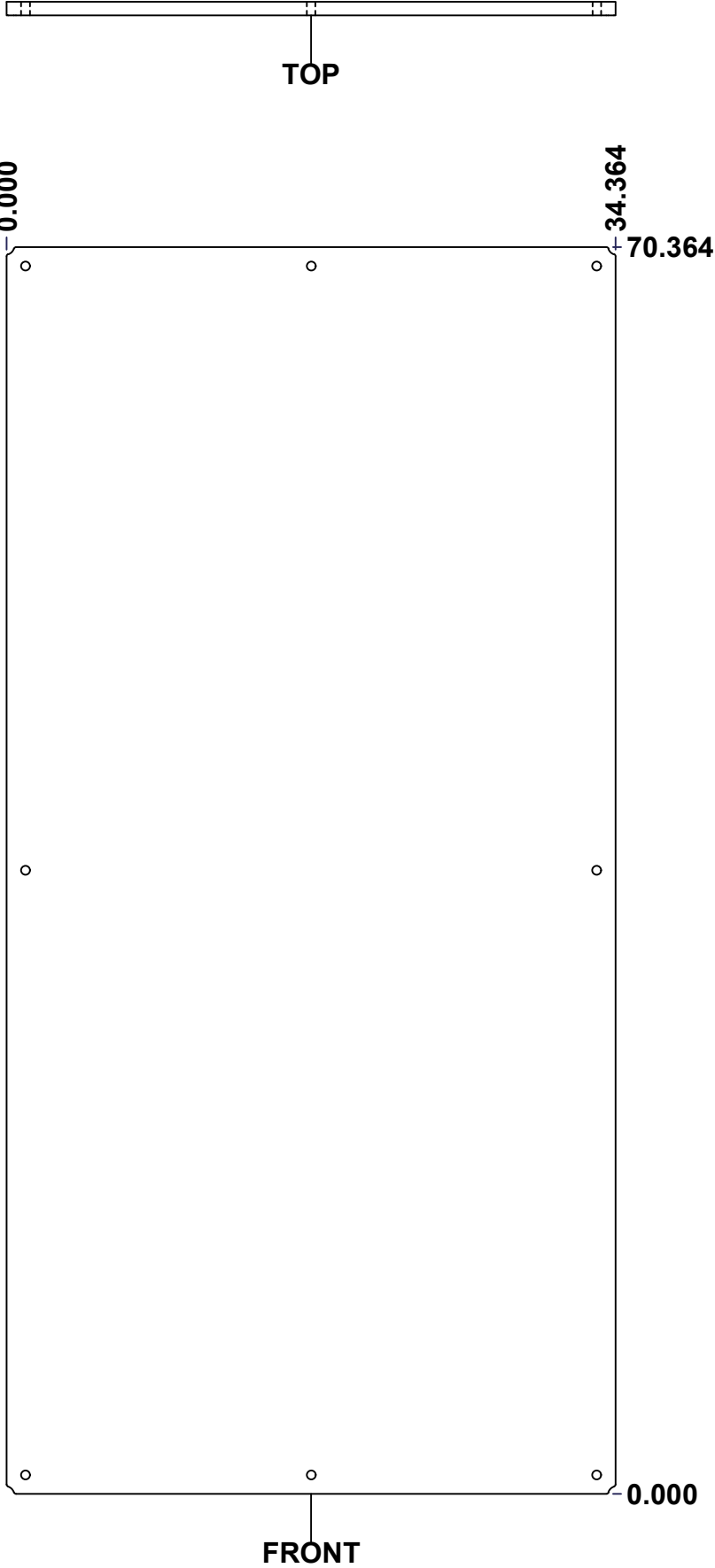
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
1	5412ESQT723616THI-C	0	5412ESQT 72" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESQT723616THG	0	5412ESQT 72" x 36" Cover Gasket Part
1	5412ESQT723616THC-P	0	5412ESQT 72" x 36" Cover Part
8	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
QTY	Part Number	Rev	Description
Parts List			

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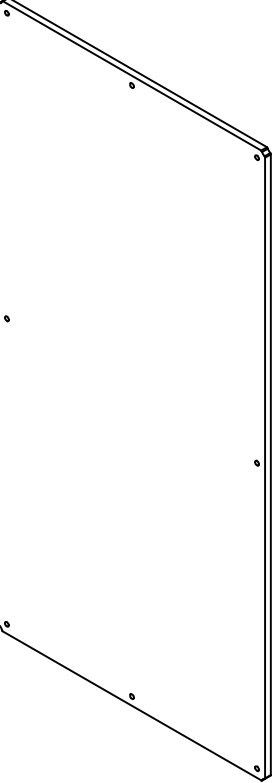
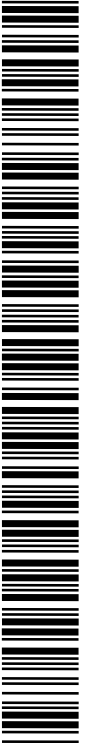
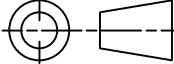
Tolerance ±1/32" unless otherwise specified

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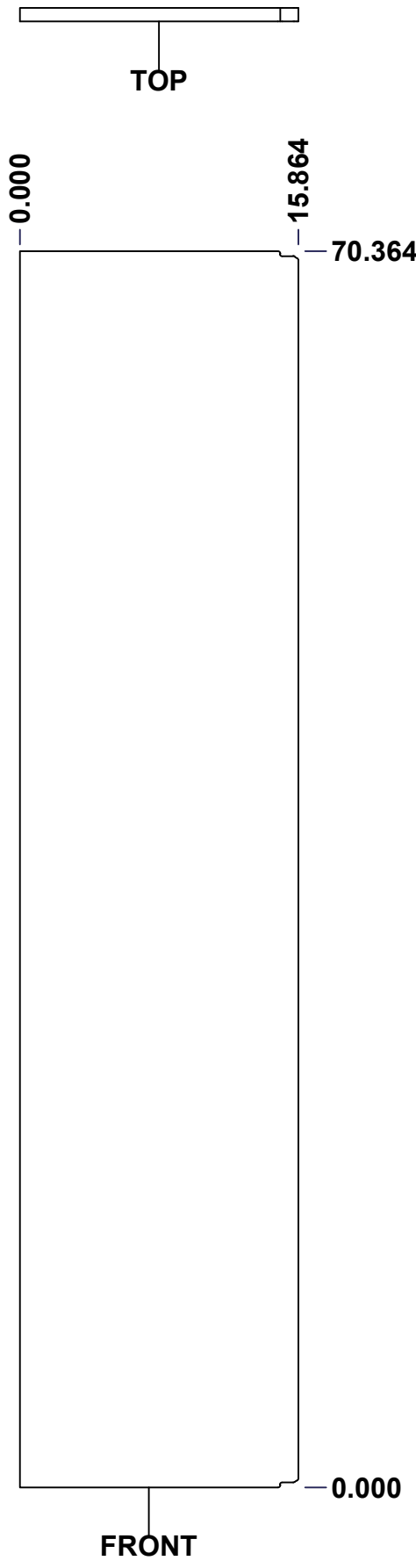
Tolérance ±1/32" sauf spécification contraire



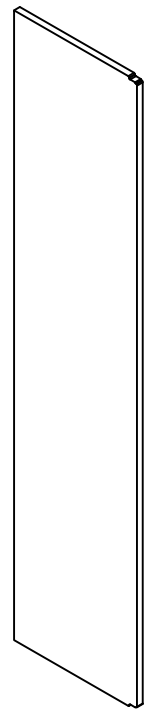
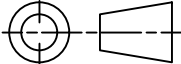
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No.	Revisions	Date	By/Par
 Isometric View			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESQT 72" x 36" Back Insulation			Detail Rev.
Part Number Numéro Pièce			Rev.
5412ESQT723616THI-B			11
			16

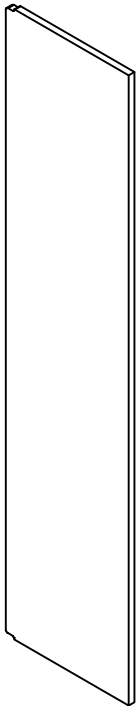
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No.	Revisions	Date	By/Par
 Isometric View 			
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESQT 72" x 36" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESQT723616THI-LS		0	16

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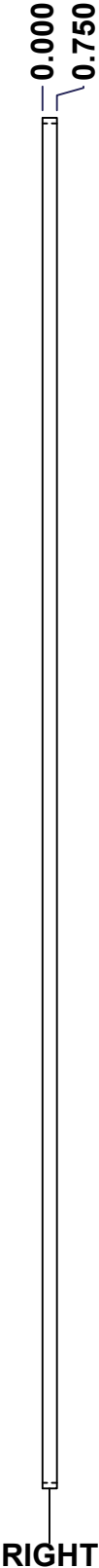


Isometric View



Isometric View

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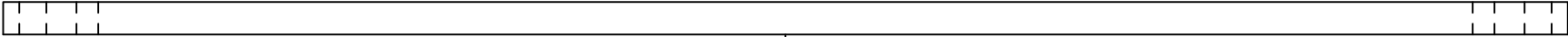


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Tolerance ±1/32" unless otherwise specified

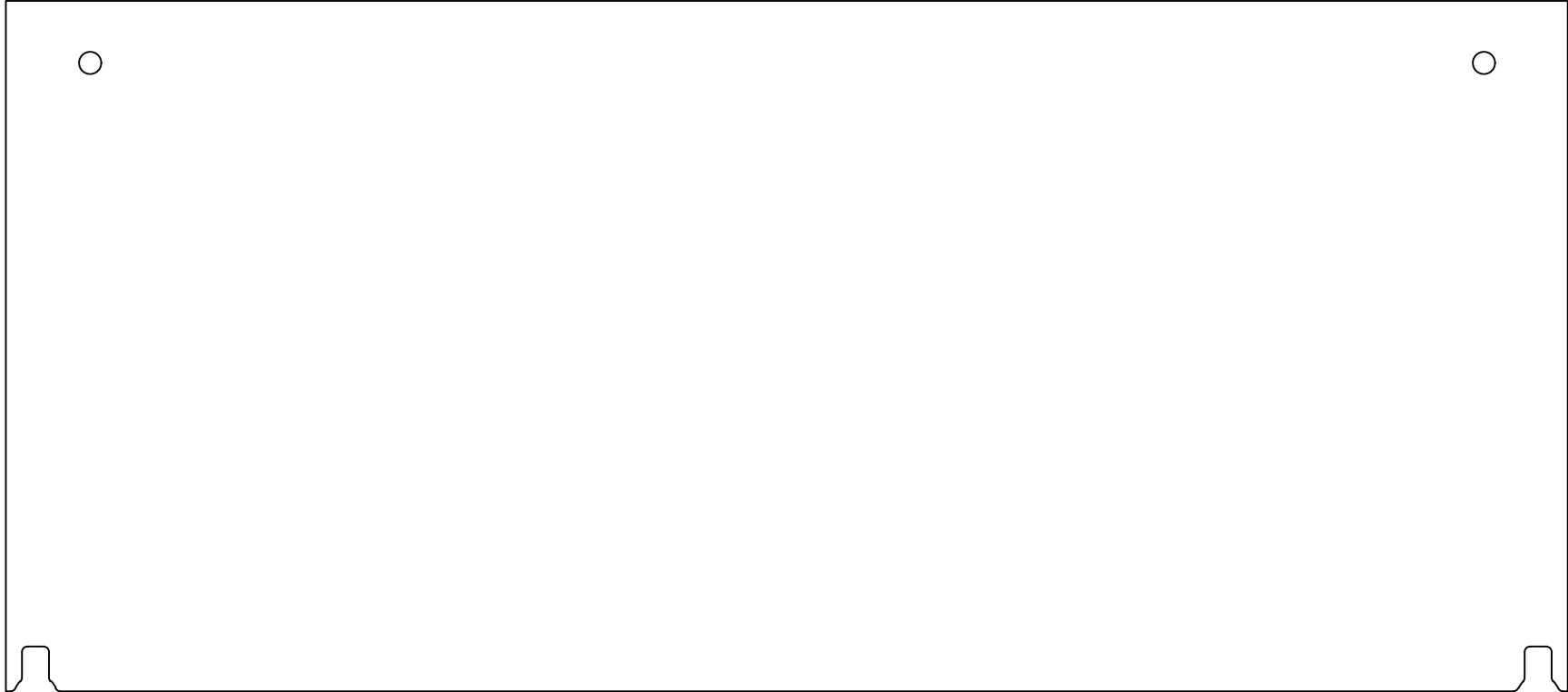
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Tolérance ±1/32" sauf spécification contraire



TOP

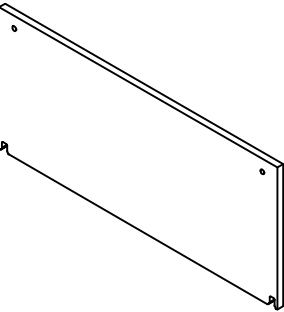
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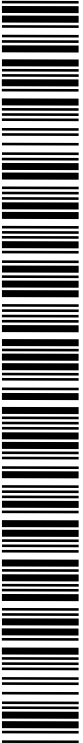
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0.750

RIGHT



Isometric View



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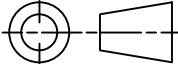


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESQT 72" x 36" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESQT723616THI-TP

Rev.

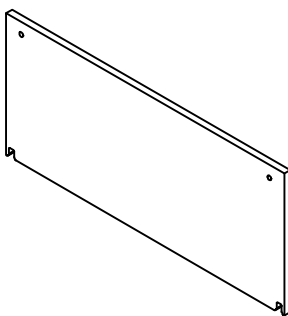
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16

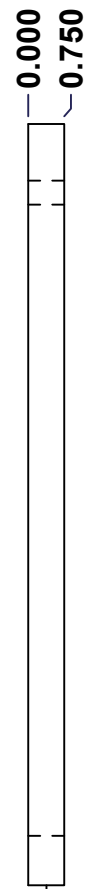
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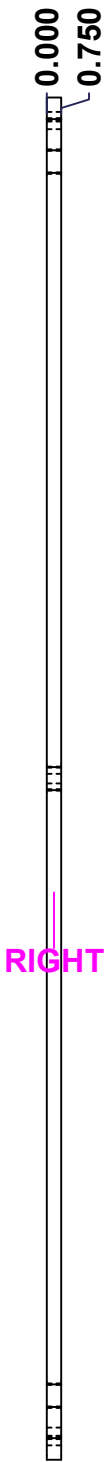


Isometric View

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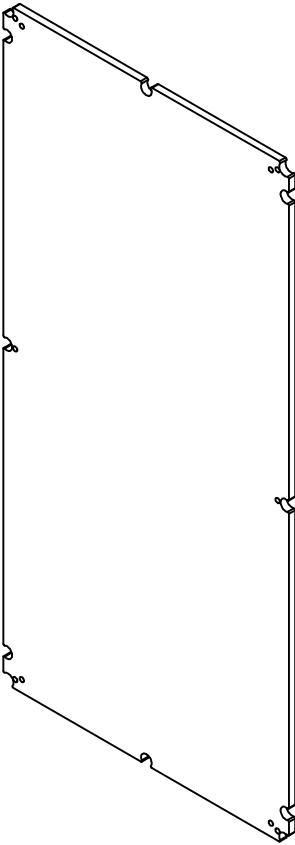


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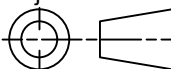
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 	Customer Client Date				
	Drawn By Dessiné Par Date 23-Jan-07				
Material Matière Polyisocyanurate					
Color Couleur Aluminum	Finish Fini N/A				
Description 5412ESQT 72" x 36" Cover Insulation	Detail Rev.				
Part Number Numéro Pièce 5412ESQT723616THI-C	<table border="1" style="width: 100%;"> <tr> <td style="width: 50%;">Rev.</td> <td style="width: 50%;">16</td> </tr> <tr> <td style="text-align: center;">0</td> <td style="text-align: right;">16</td> </tr> </table>	Rev.	16	0	16
Rev.	16				
0	16				

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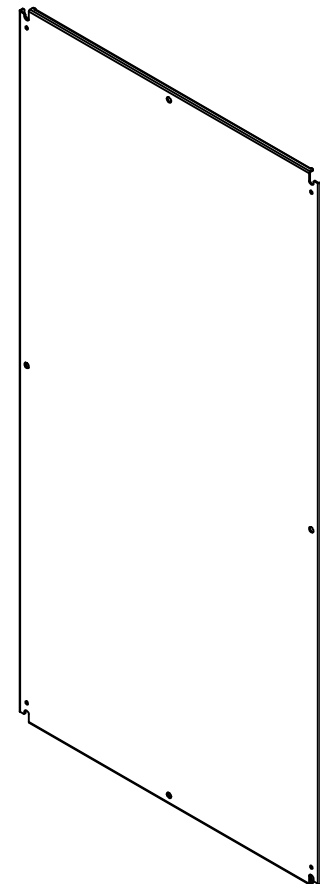
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— **69.582**

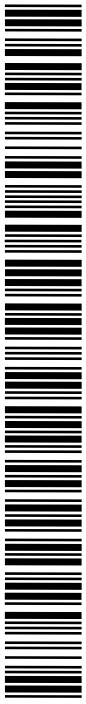
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RIGHT

No.	Revisions	Date	By/Par



Isometric View

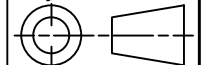


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Flatness	
Aplatissement	

Max 3.0mm

Max 5.0mm
Projection



Customer Client	Date
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Client	
Drawn By Dessiné Par	Date 23-Jan-07

Material	See Part List
Matière	

Color		Finish	
Couleur	See Part List	Finis	See Part List

Description	Detail Rev.
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881 SP - Inner Panel	
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Part Number Numéro Pièce	Rev.	1
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1	881 SP7236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

