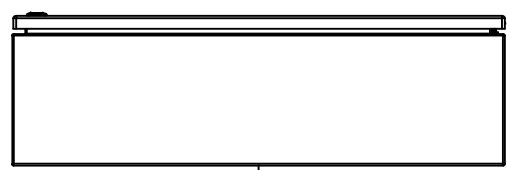
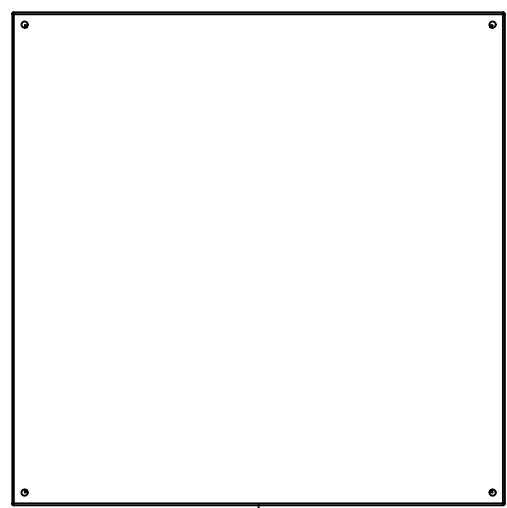


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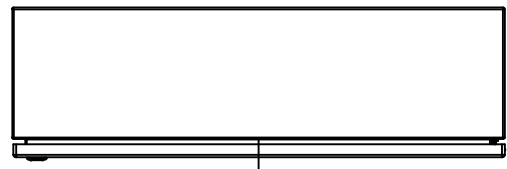
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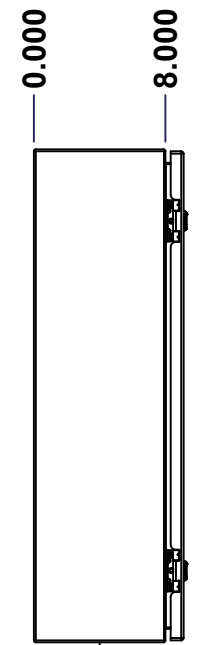
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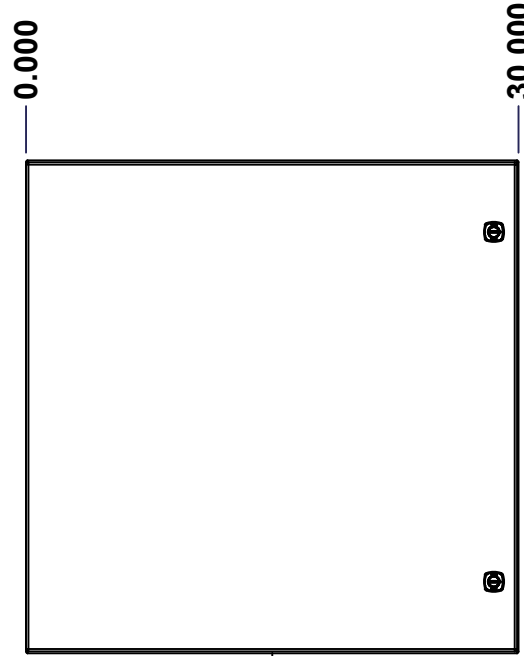
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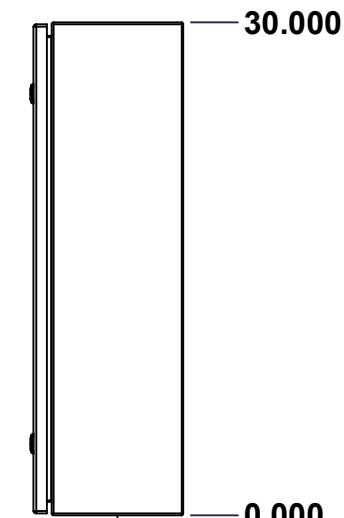
BOTTOM



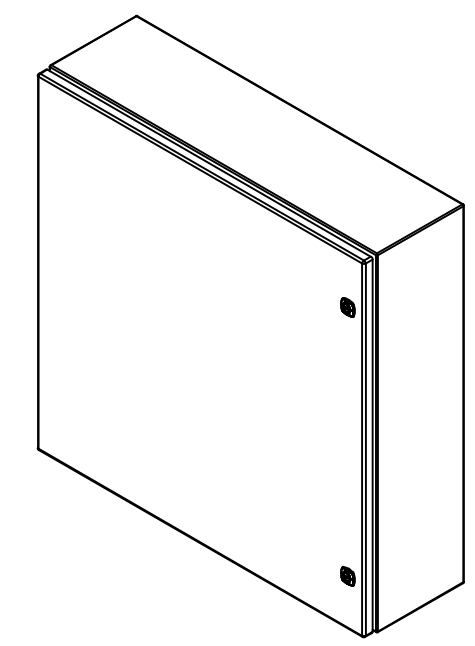
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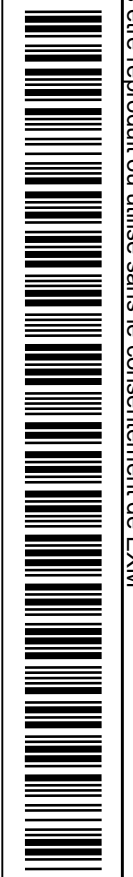
FRONT



RIGHT




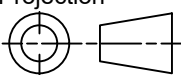
Isometric View



**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

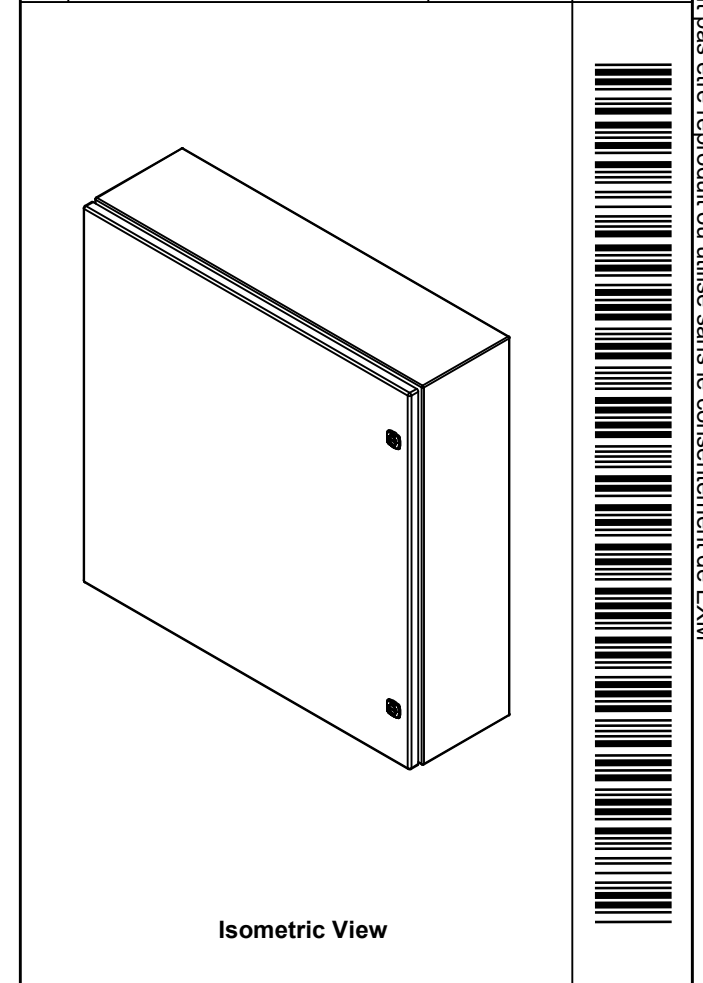
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Oct-21
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 30" x 30" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESS3030086	0	9

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 20-Oct-21
Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)	

Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESS 30" x 30" x 8" Assembly	
Part Number / Numéro Pièce: <b>5412ESS3030086</b>	Rev. 0

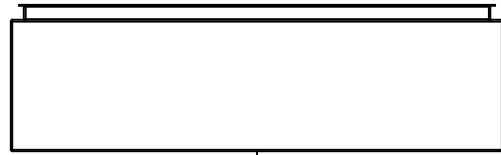
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

Qty	Part Number	Rev	Description
1	881 SP3030G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS3030086C	0	5412ESS 30" x 30" Cover
1	5412ESS3030086B	0	5412ESS 30" x 30" x 8" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal

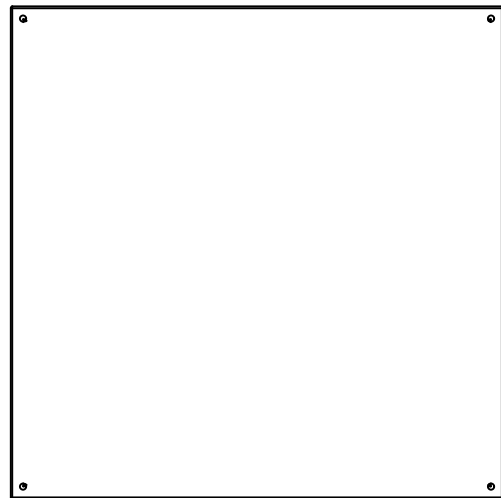
Parts List

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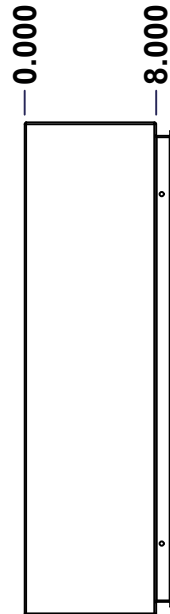
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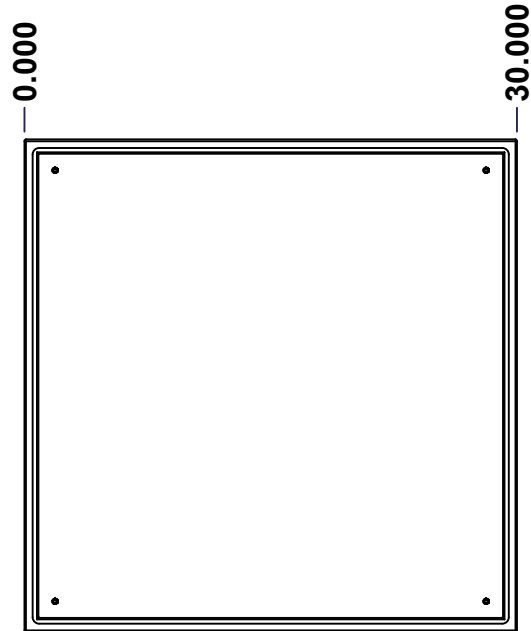
TOP



BACK



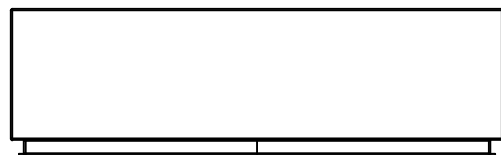
LEFT



FRONT

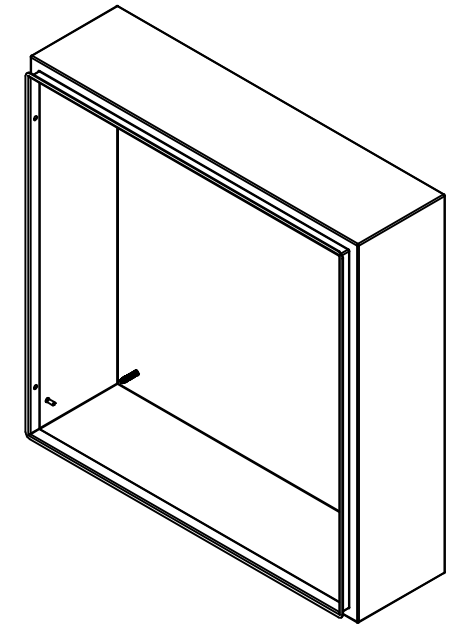


RIGHT




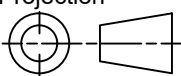
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Oct-21
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 30" x 30" x 8" Body		
Part Number Numéro Pièce	Rev.	3
5412ESS3030086B	0	9

SEE BILL OF MATERIAL ON LAST PAGE

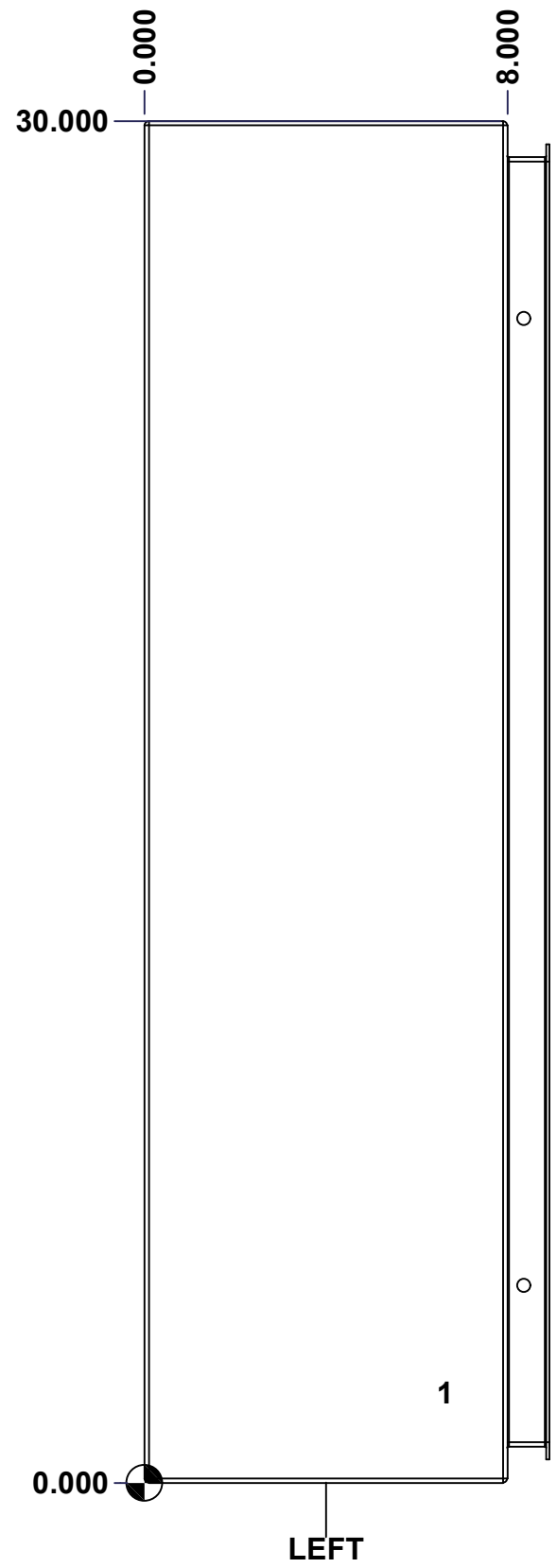
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 30" x 30" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESS3030086B</b>	<b>0</b>	4 9

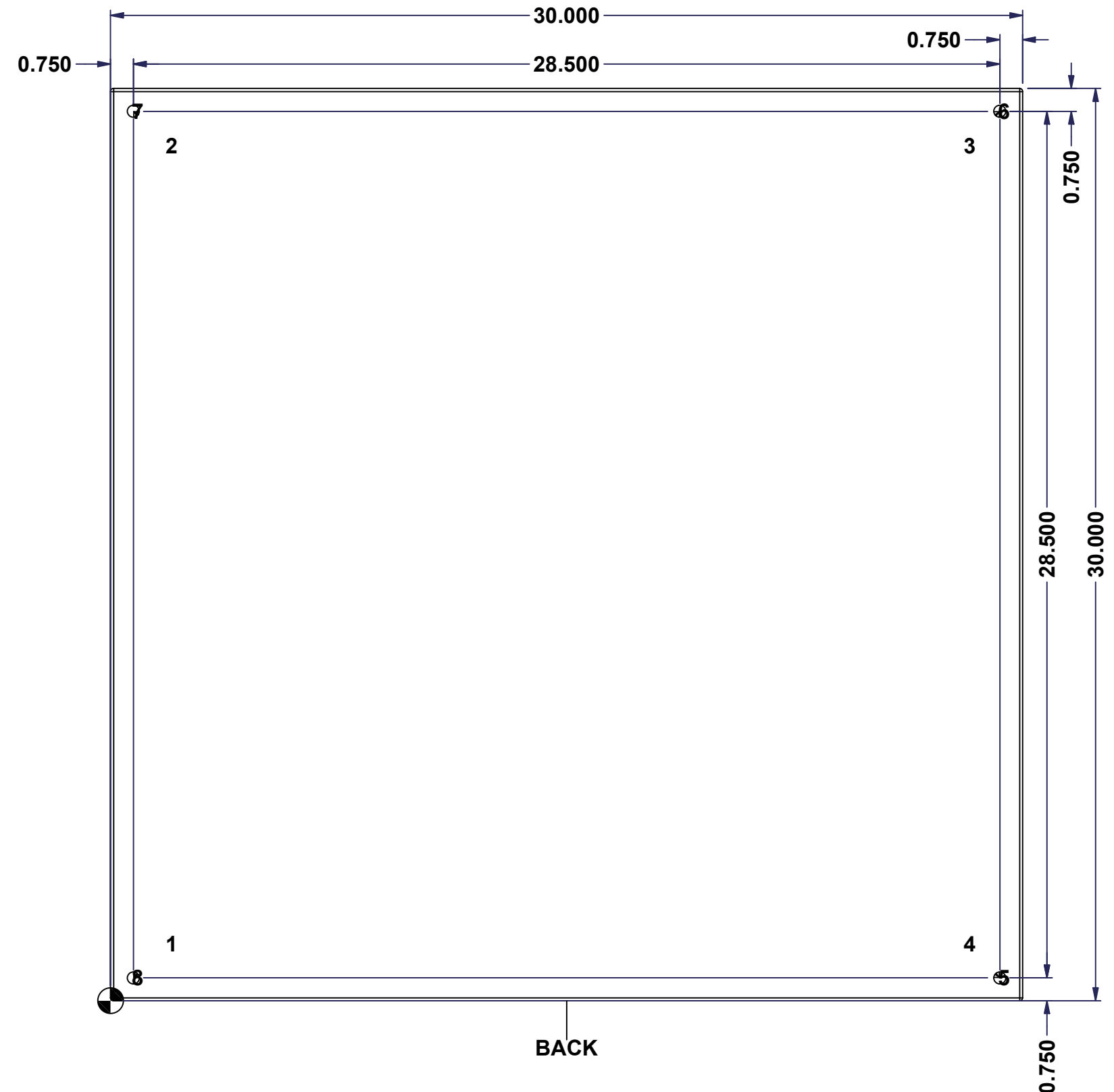
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	28.125	28.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
-----			
5	29.250	0.750	RND Ø0.390
6	29.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



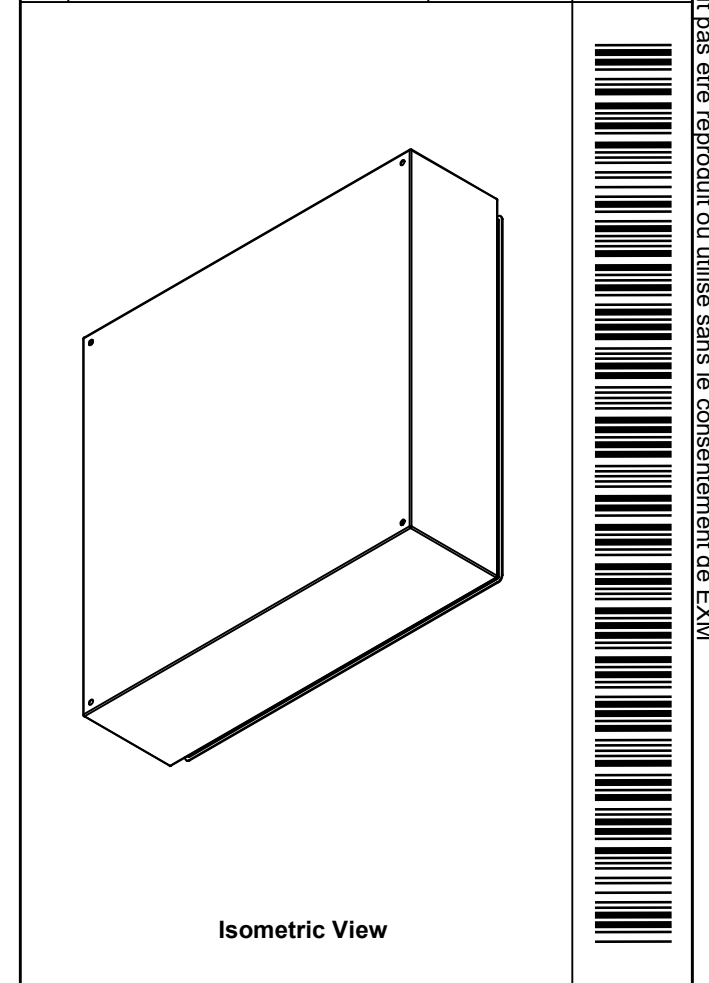
BACK


	Description	Status	
	5412ESS 30" x 30" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESS3030086B</b>	<b>0</b>	5 9

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No.	Revisions	Date	By/Par

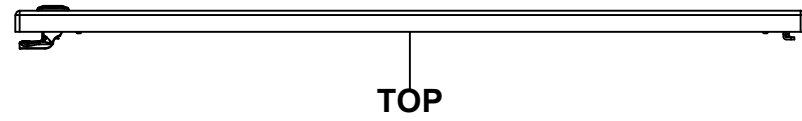


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 20-Oct-21
Material Matière 14 Ga Stainless Steel 316 (1.7mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412ESS 30" x 30" x 8" Body		Detail Rev.
Part Number Numéro Pièce <b>5412ESS3030086B</b>		Rev. 6 <b>0</b>

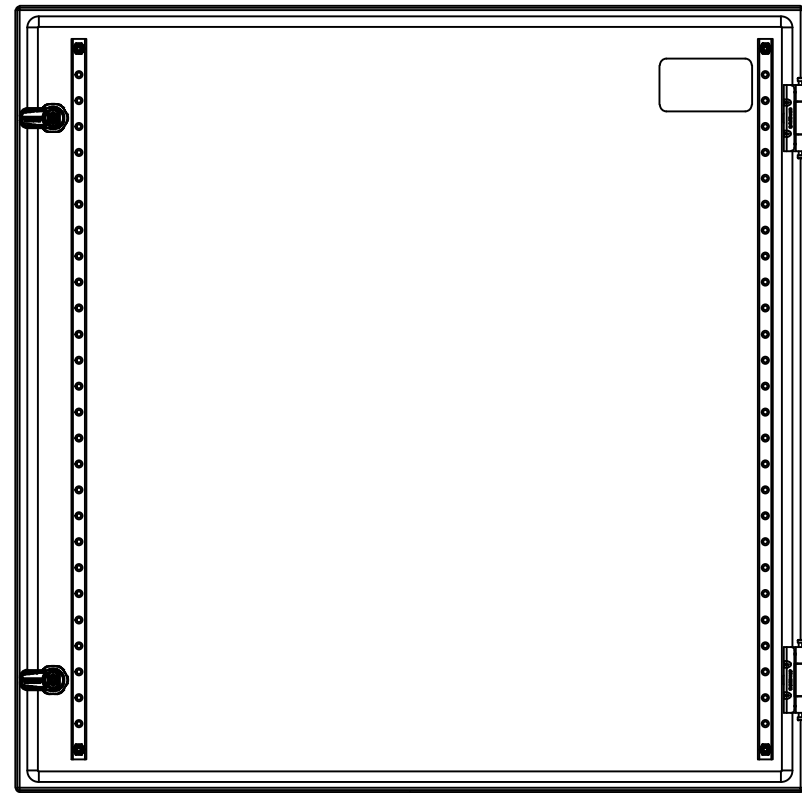
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS3030086B-P	0	5412ESS 30" x 30" x 8" Body Part
Parts List			

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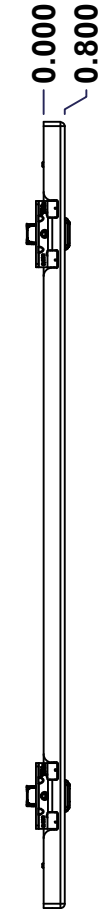
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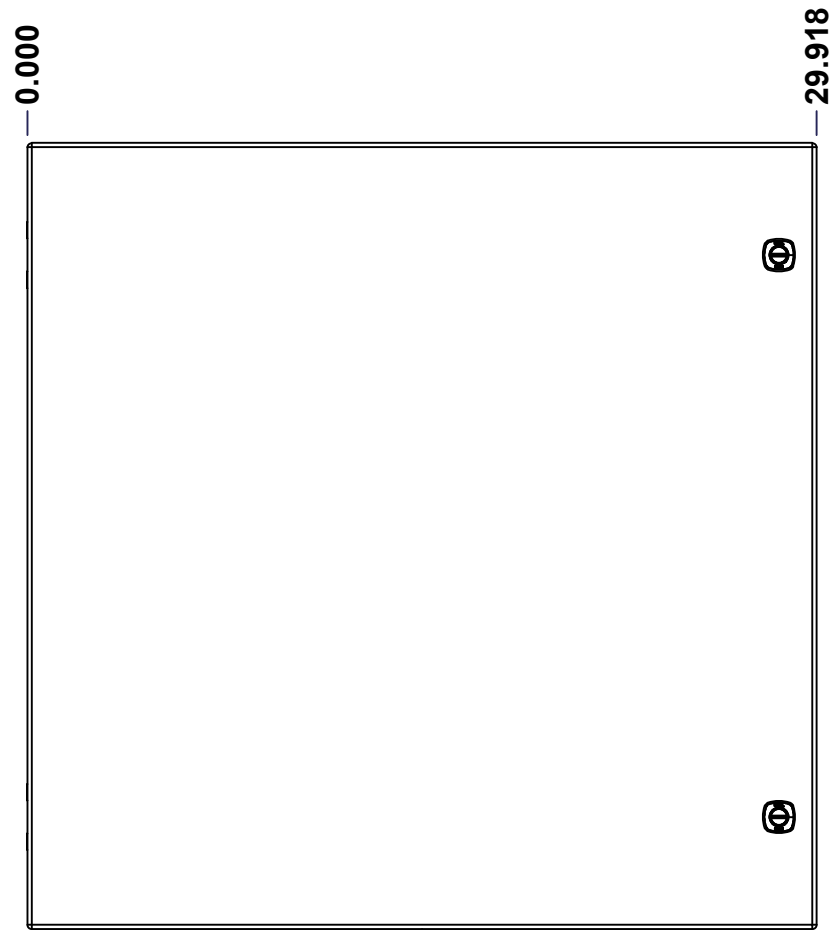
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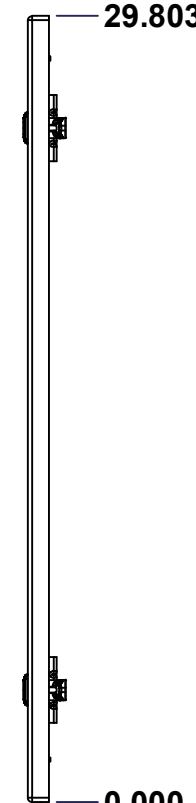
BACK



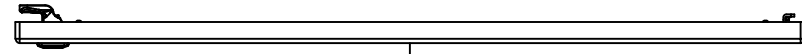
LEFT



FRONT

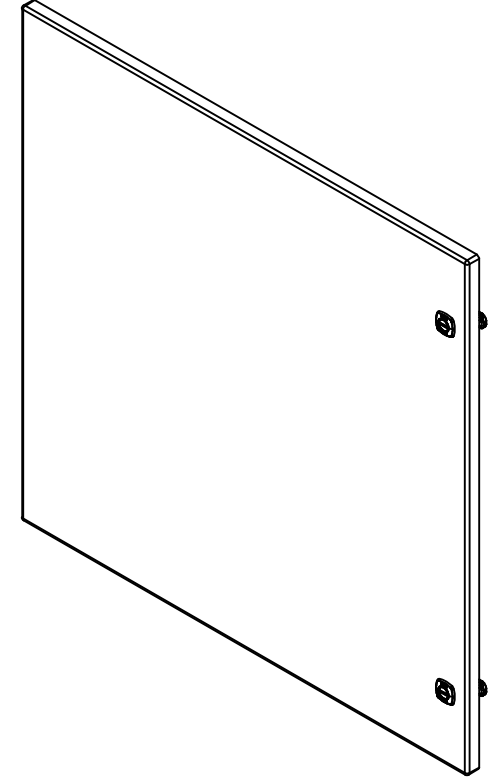


RIGHT

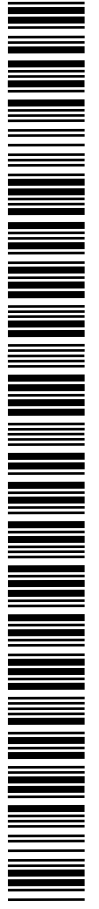


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 20-Oct-21
Material Matière 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESS 30" x 30" Cover	Detail Rev.
Part Number Numéro Pièce <b>5412ESS3030086C</b>	Rev. 7 0

SEE BILL OF MATERIAL ON LAST PAGE

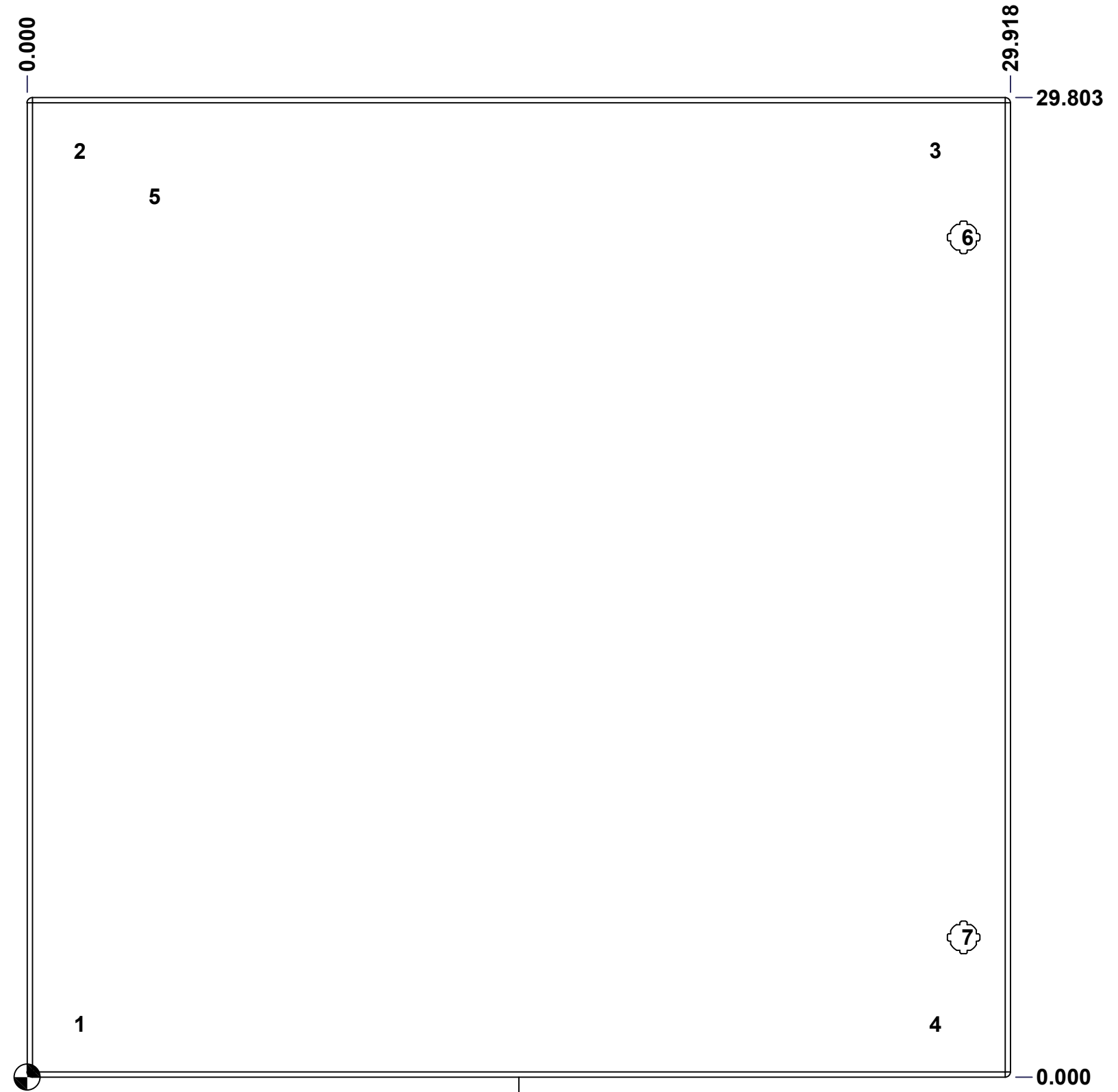
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	27.517	28.189	STUD M6 x 18mm (Inside)
4	27.517	1.614	STUD M6 x 18mm (Inside)
-----			
5	3.750	26.803	LABEL_EXM (Inside)
6	28.494	25.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	28.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



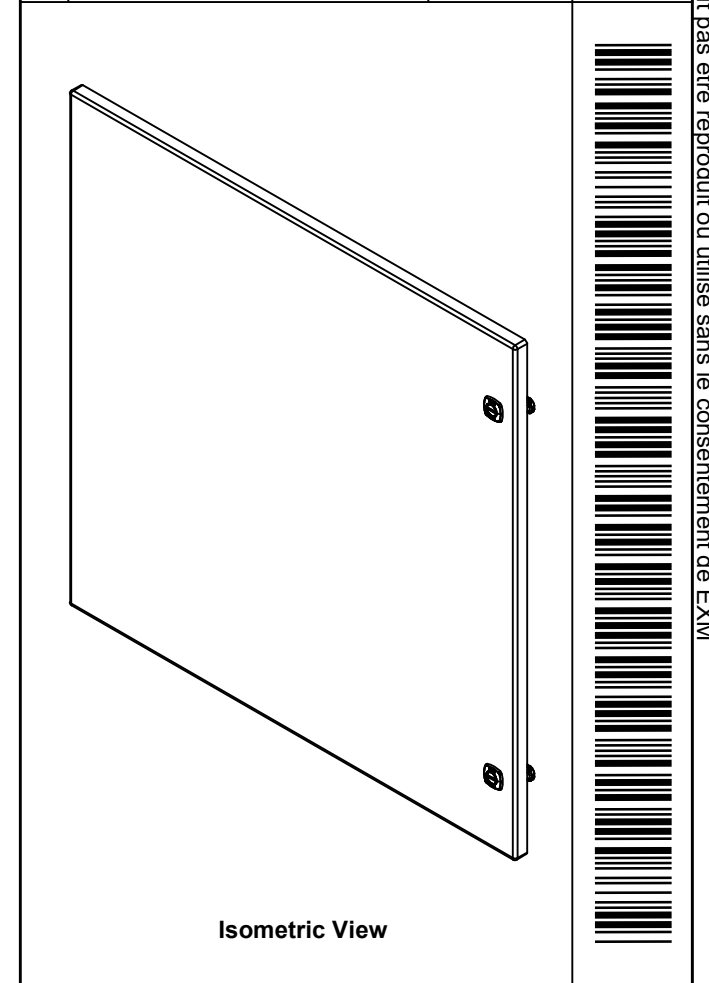
FRONT

	Description	Status	
	5412ESS 30" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESS3030086C</b>	<b>0</b>	8 9

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No.	Revisions	Date	By/Par





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Flatness  
Aplatissement  
Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 20-Oct-21

Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)

Color / Couleur: Unpainted      Finish / Fini: Brushed

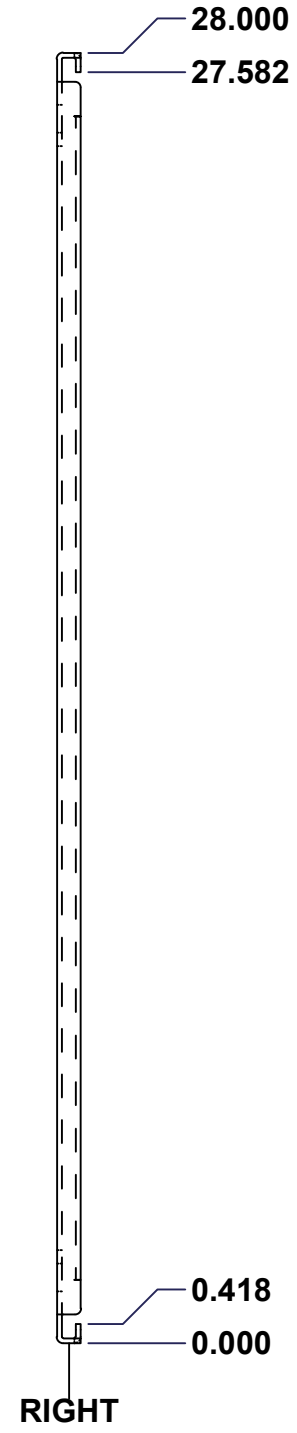
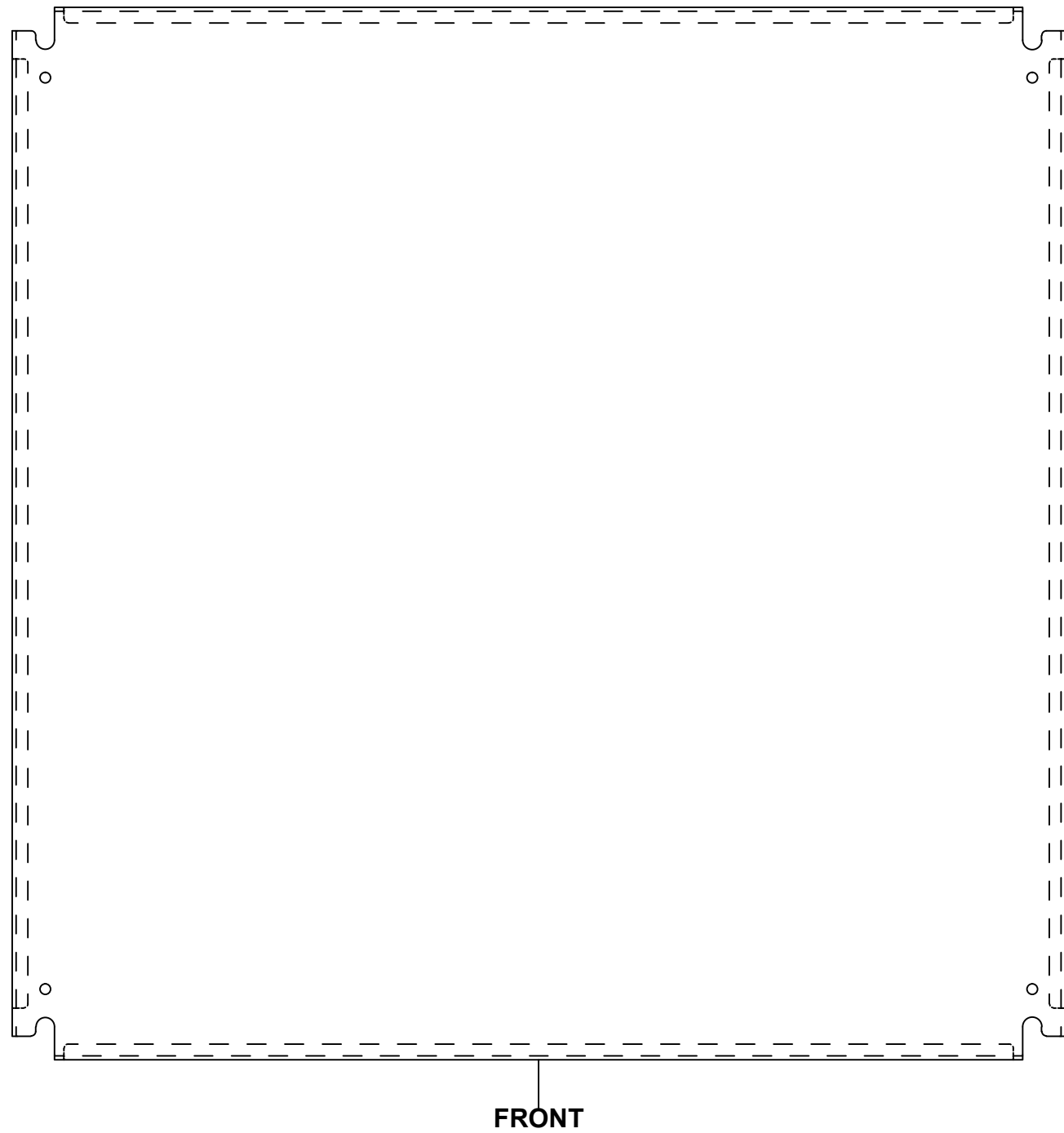
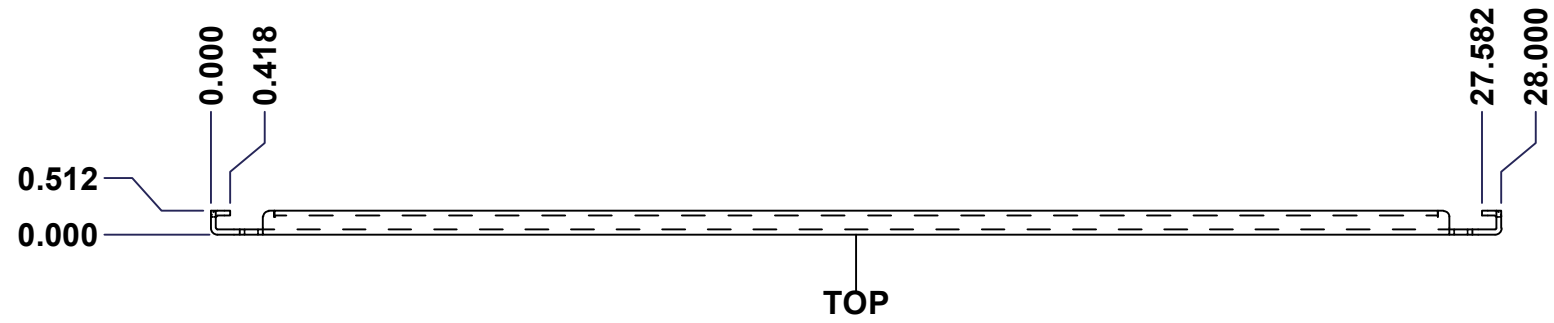
Description: 5412ESS 30" x 30" Cover      Detail Rev.

Part Number / Numéro Pièce: **5412ESS3030086C**      Rev. 0/9

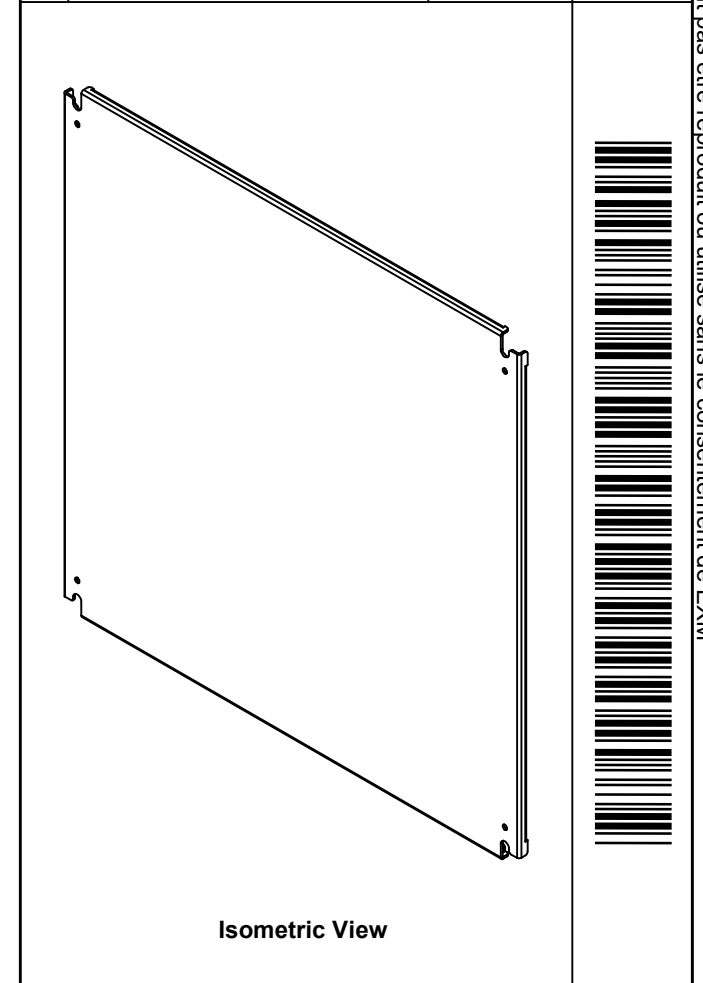
QTY	Part Number	Rev	Description
2	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS3030086G	0	5412ESS 30" x 30" Cover Gasket Part
1	5412ESS3030086C-P	0	5412ESS 30" x 30" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			


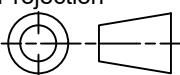
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	Projection 
Customer Client	Date
Drawn By / Dessiné Par: BoxCad	Date: 23-Jan-07
Material / Matière: See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel	
Detail Rev.	
Part Number / Numéro Pièce: <b>881 SP3030G</b>	Rev. 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3030G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

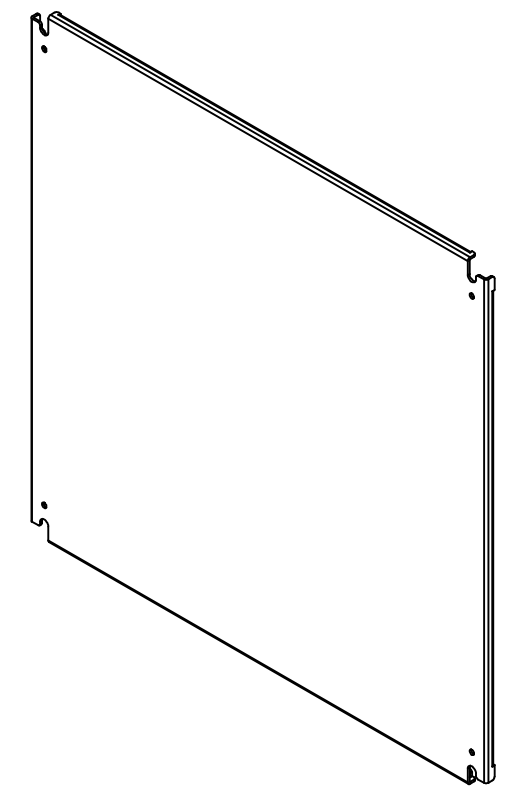
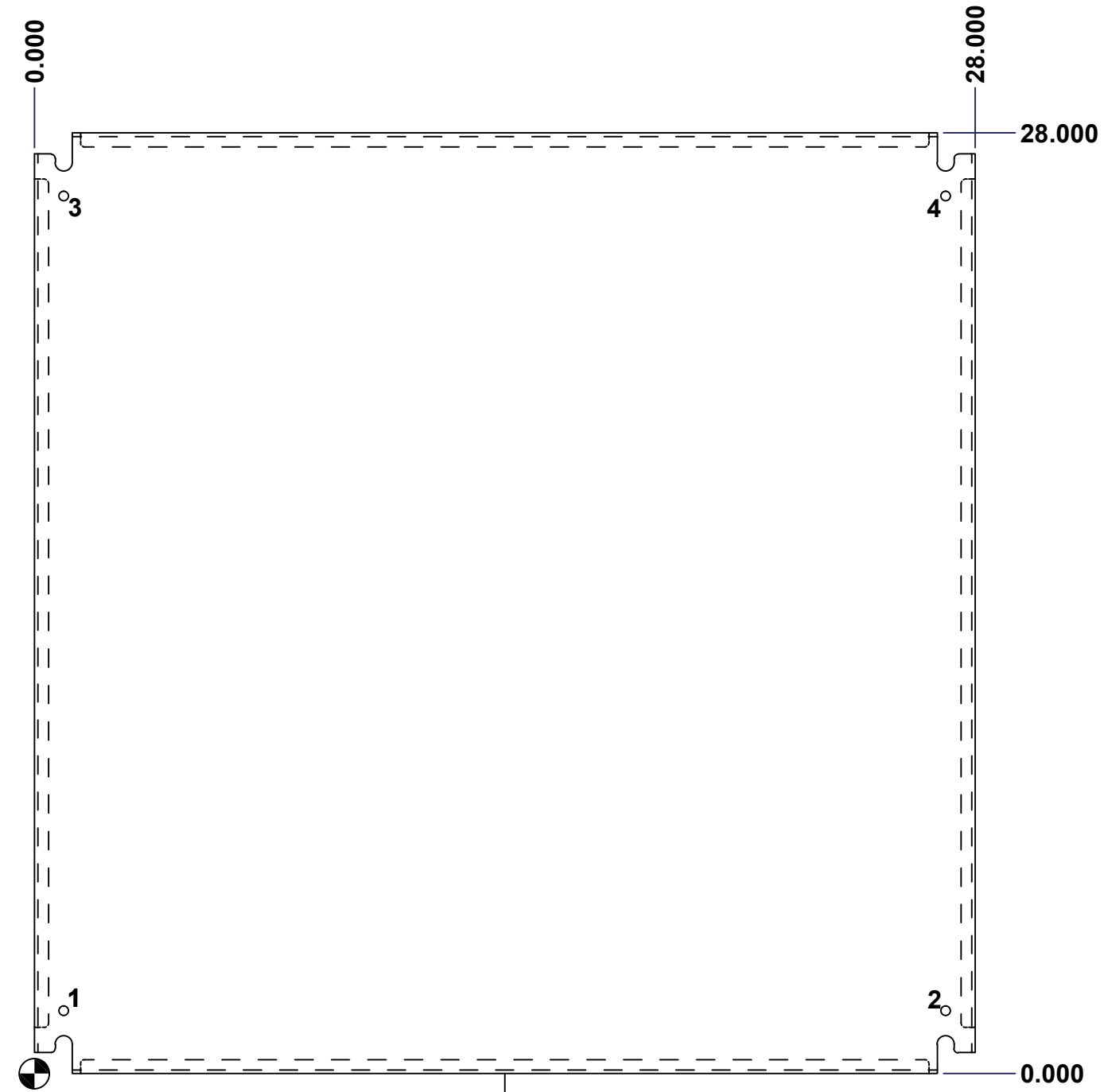
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	27.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View

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Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce <b>881 SP3030G</b>		Rev. 0		Detail Rev. 2	