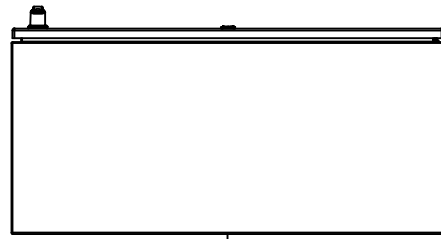
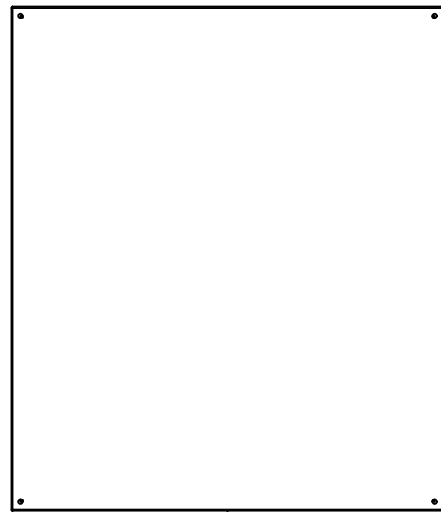


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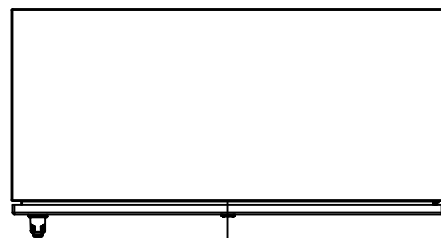
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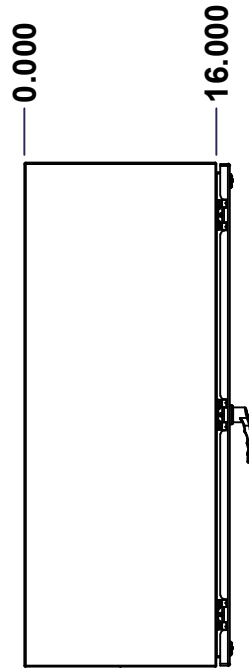
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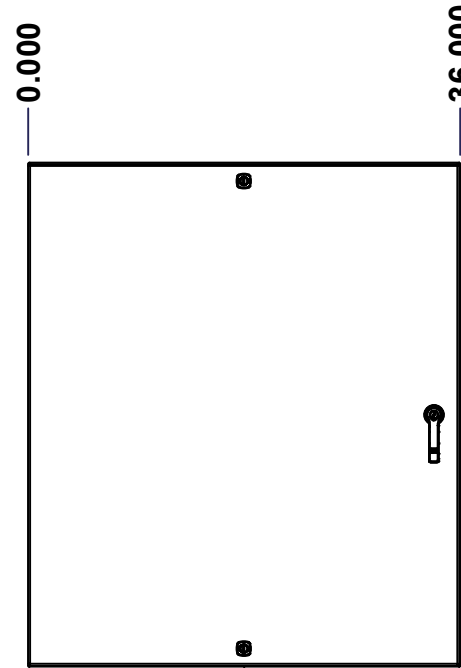
BACK



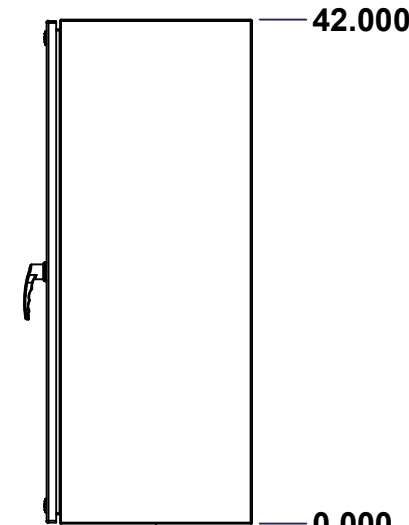
BOTTOM



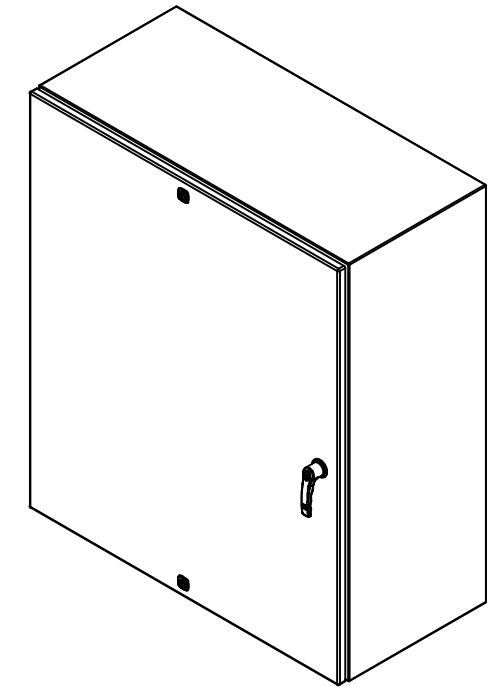
LEFT



FRONT



RIGHT




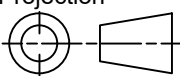
Isometric View



**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

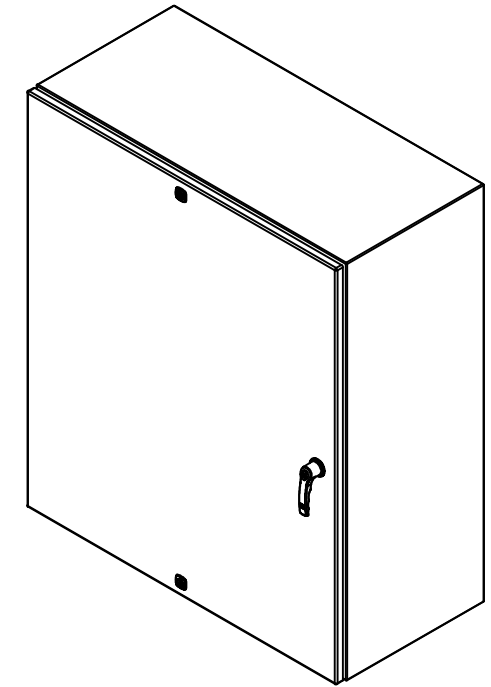
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 08-Feb-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 42" x 36" x 16" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESS423616	0	9

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm

Projection



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

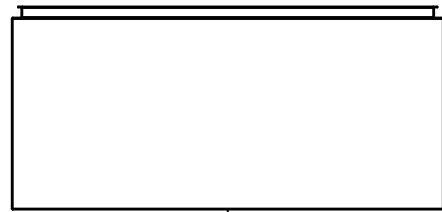
1	881 SP4236G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESS423616C	0	5412ESS 42" x 36" Cover
1	5412ESS423616B	0	5412ESS 42" x 36" x 16" Body
3	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal

Qty	Part Number	Rev	Description
Parts List			

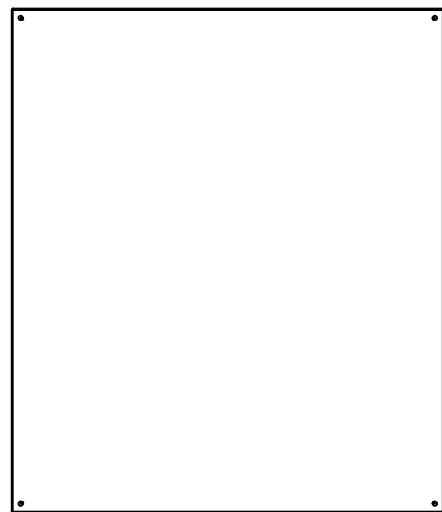
Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad Date 08-Feb-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)
Color Couleur	Unpainted Finish Brushed
Description	Detail Rev.
5412ESS 42" x 36" x 16" Assembly	
Part Number Numéro Pièce	Rev. 2
<b>5412ESS423616</b>	<b>0</b> / 9

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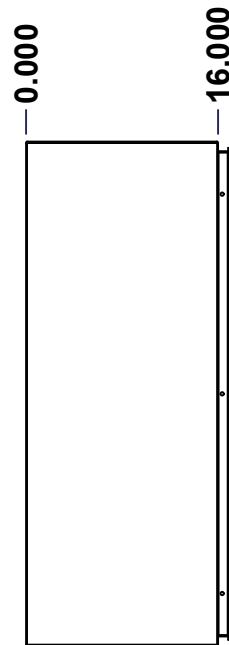
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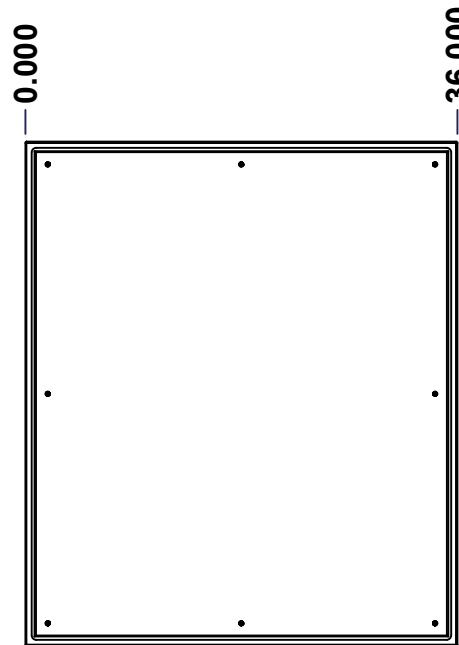
TOP



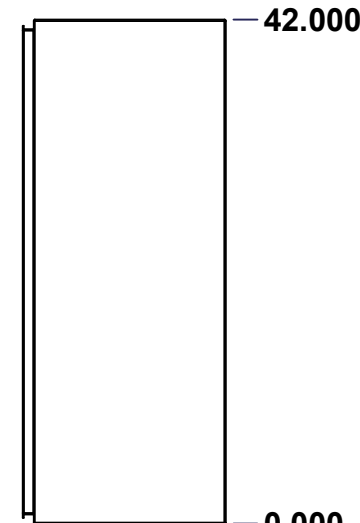
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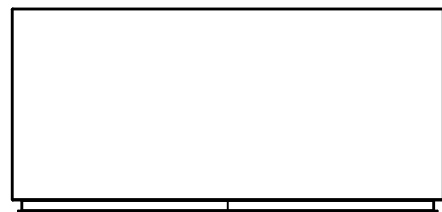
LEFT



FRONT

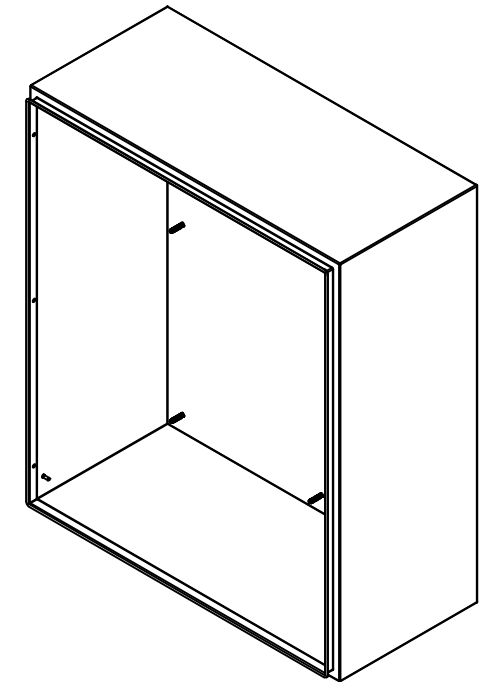


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



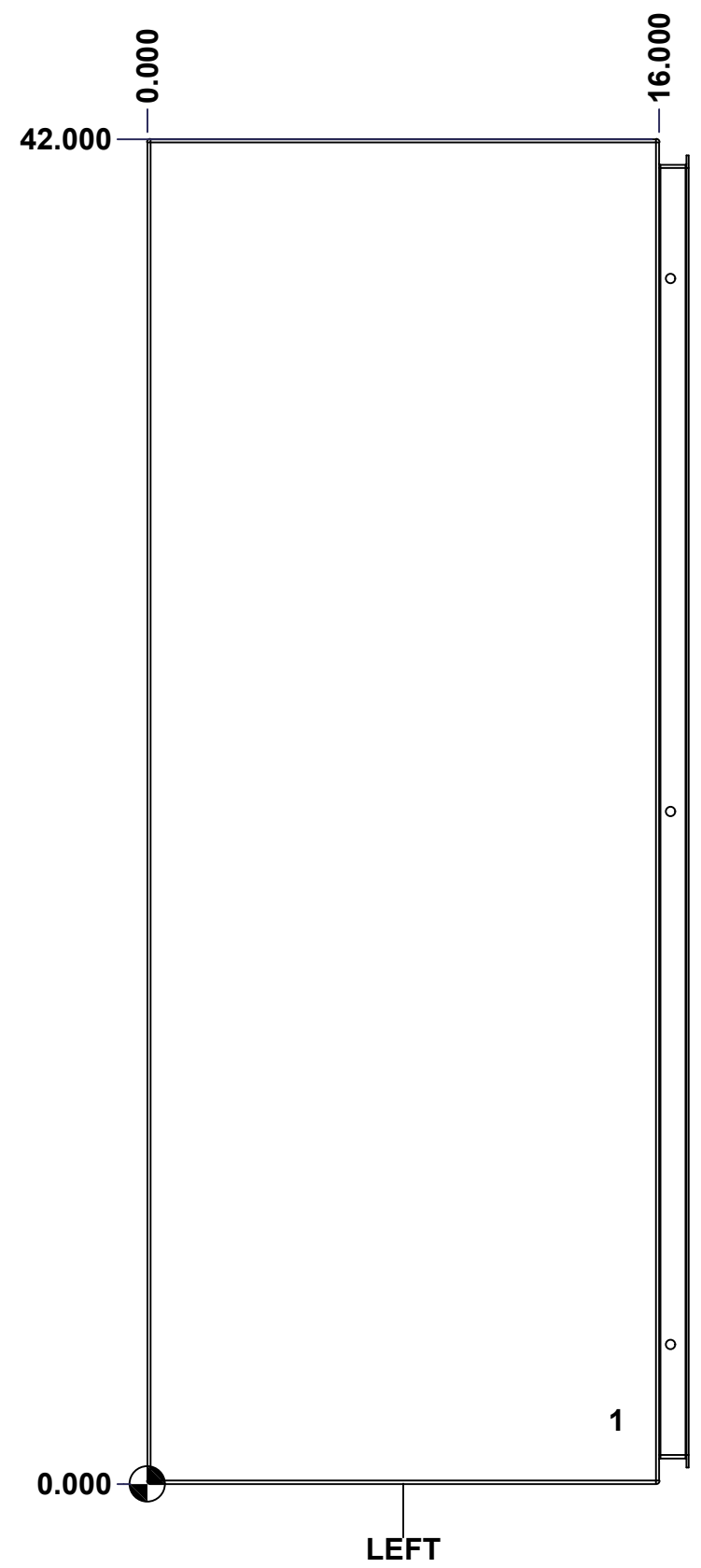
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 08-Feb-14
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESS 42" x 36" x 16" Body	
Detail Rev.	
Part Number / Numéro Pièce: 5412ESS423616B	Rev. 0
	3 / 9

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 42" x 36" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESS423616B</b>	<b>0</b>	4 9

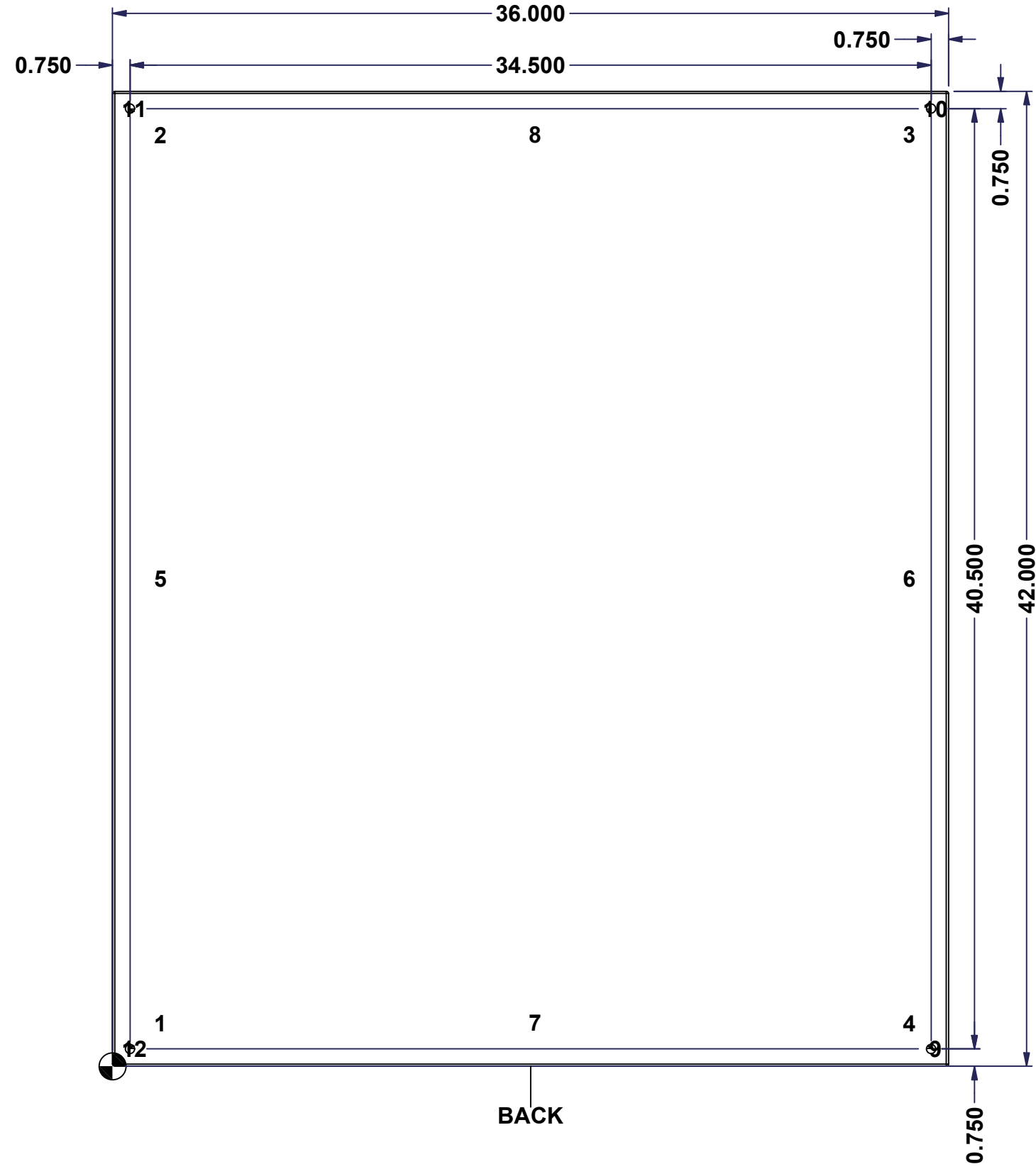
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	34.125	40.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	34.125	21.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	40.125	IP STUD M8 x 35mm (Inside)
-----			
9	35.250	0.750	RND Ø0.390
10	35.250	41.250	RND Ø0.390
11	0.750	41.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

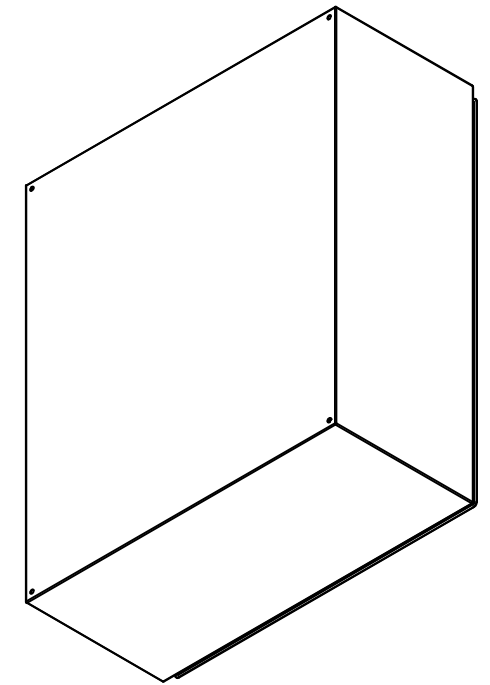


	Description	Status
	5412ESS 42" x 36" x 16" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESS423616B</b>	<b>0</b> / 5 / 9

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Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

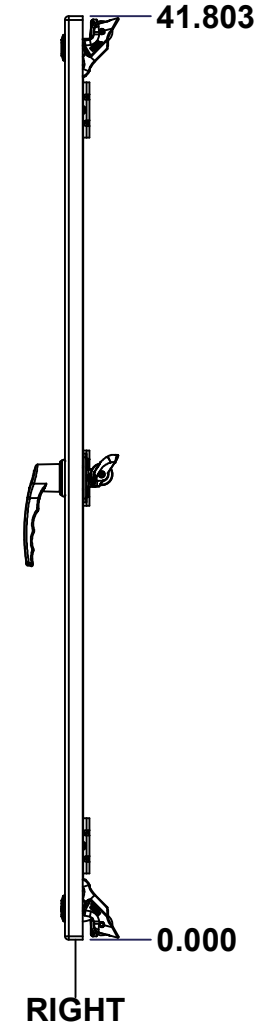
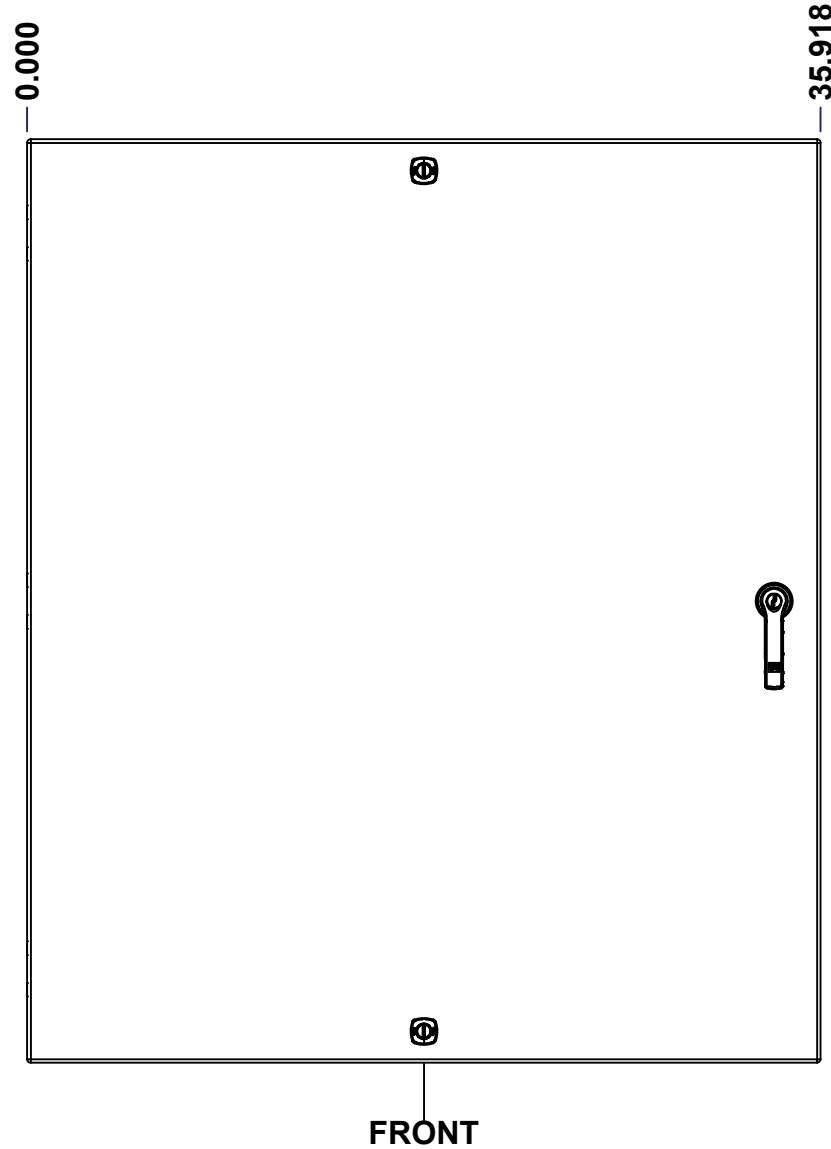
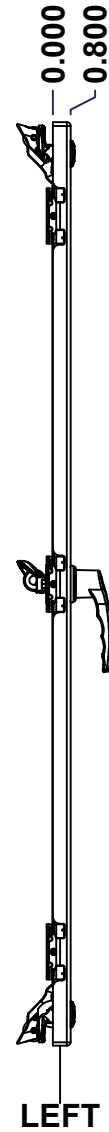
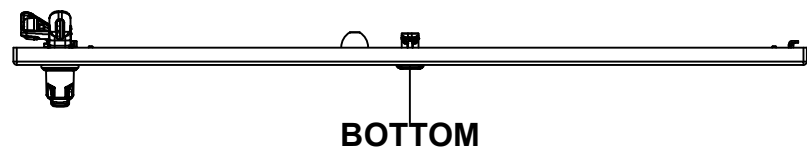
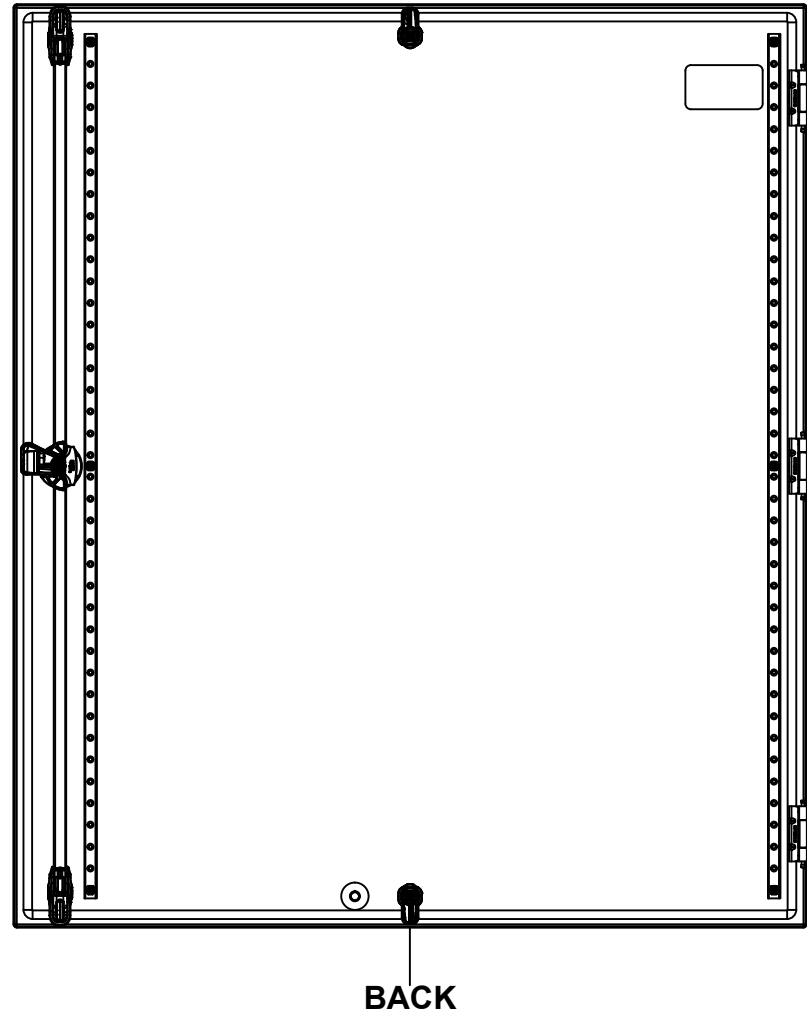
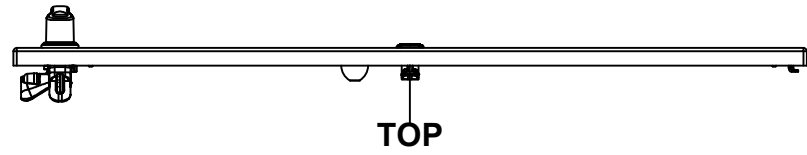
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 08-Feb-14
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed

Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS423616B-P	0	5412ESS 42" x 36" x 16" Body Part
Parts List			

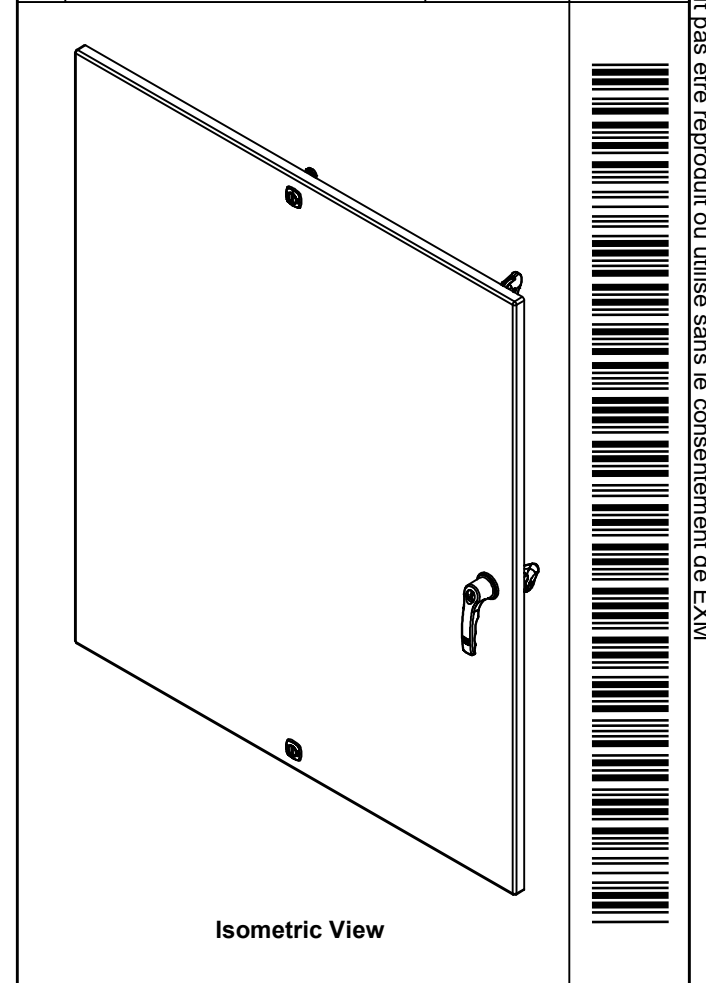
Description: 5412ESS 42" x 36" x 16" Body		Detail Rev.	
Part Number / Numéro Pièce: <b>5412ESS423616B</b>		Rev.:	6
		<b>0</b>	9


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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 08-Feb-14
Material Matière 14 Ga Stainless Steel 304 (1.7mm)		
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESS 42" x 36" Cover		Detail Rev.
Part Number Numéro Pièce <b>5412ESS423616C</b>		Rev. 7 0

**SEE BILL OF MATERIAL ON LAST PAGE**

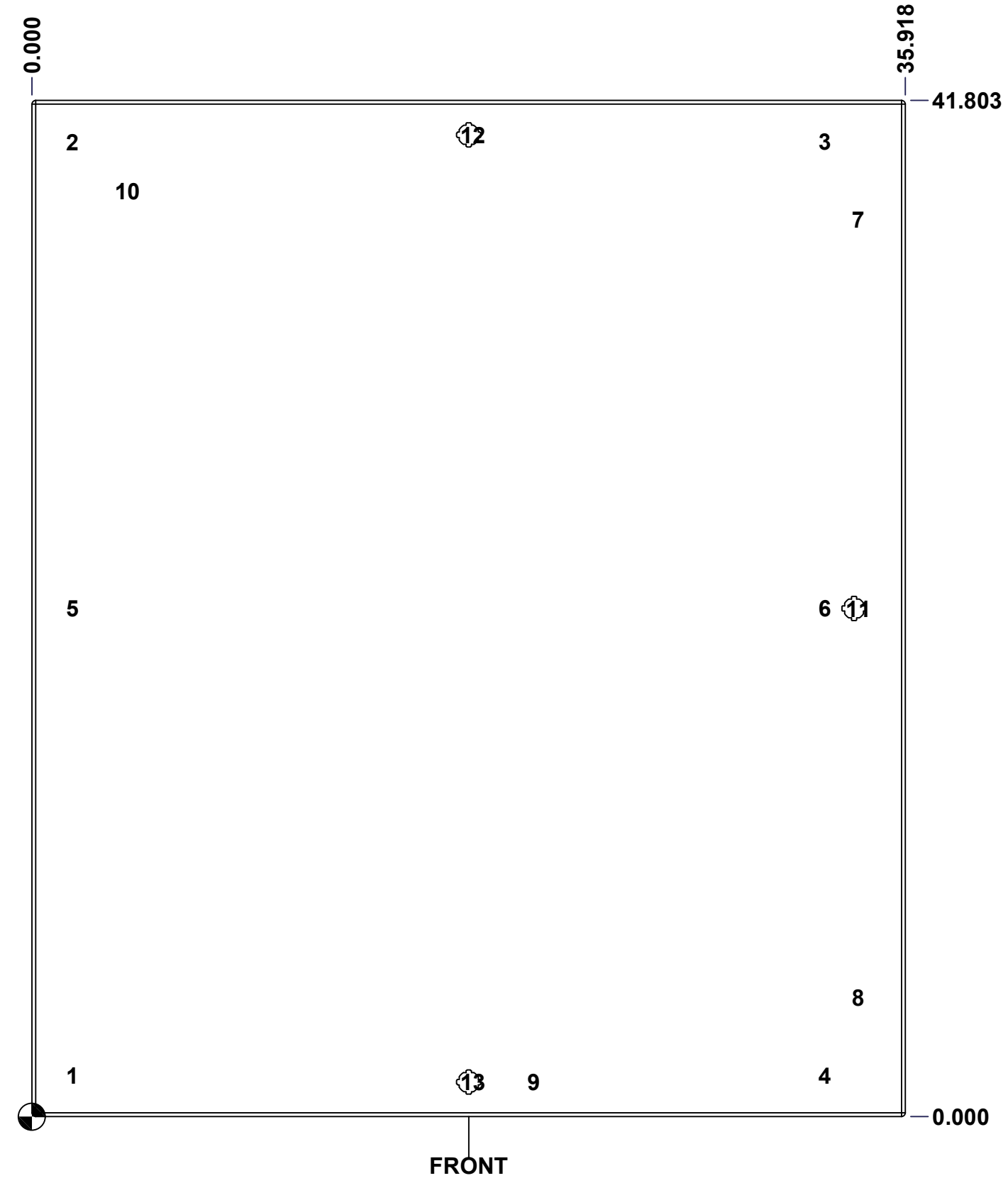
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	32.423	40.094	STUD M6 x 18mm (Inside)
4	32.423	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	32.423	20.902	STUD M6 x 18mm (Inside)
7	33.803	36.896	CLOSING BAR STUD (Inside)
8	33.803	4.907	CLOSING BAR STUD (Inside)
9	20.459	1.435	STUD M6 x 18mm (Inside)
-----			
10	3.750	38.053	LABEL_EXM (Inside)
11	33.803	20.902	HANDLE 885 ESL2A-LSS @ 0.0°
12	17.959	40.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
13	17.959	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°



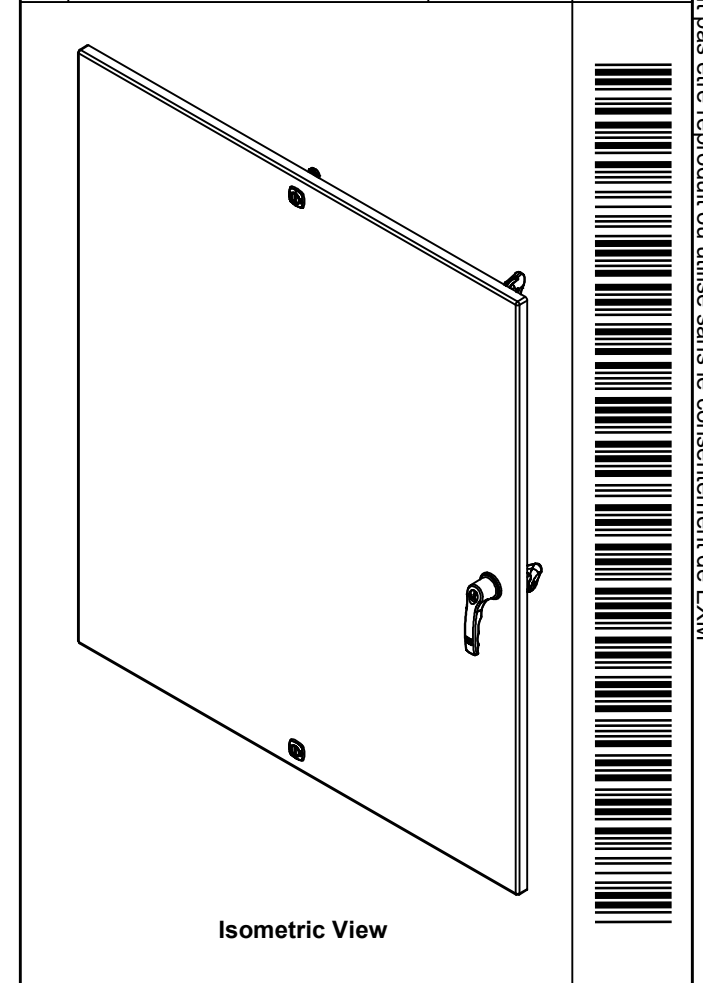
FRONT

	Description	Status
	5412ESS 42" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESS423616C	8
		9

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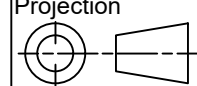
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No.	Revisions	Date	By/Par



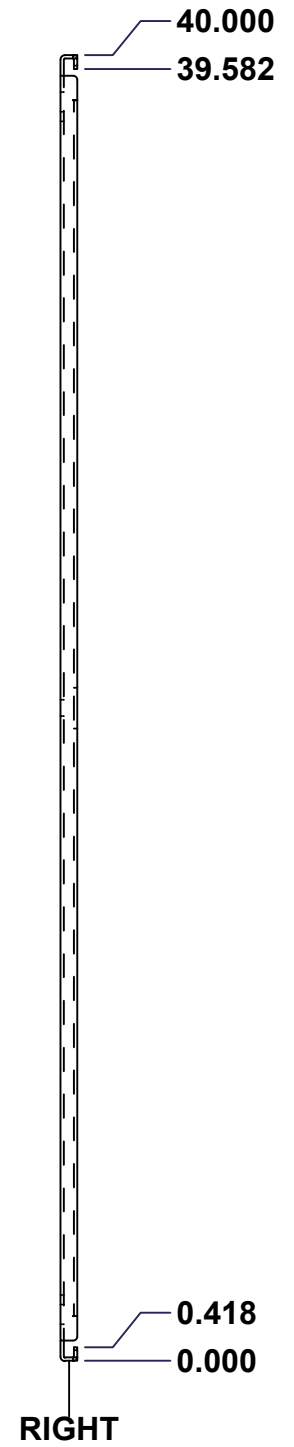
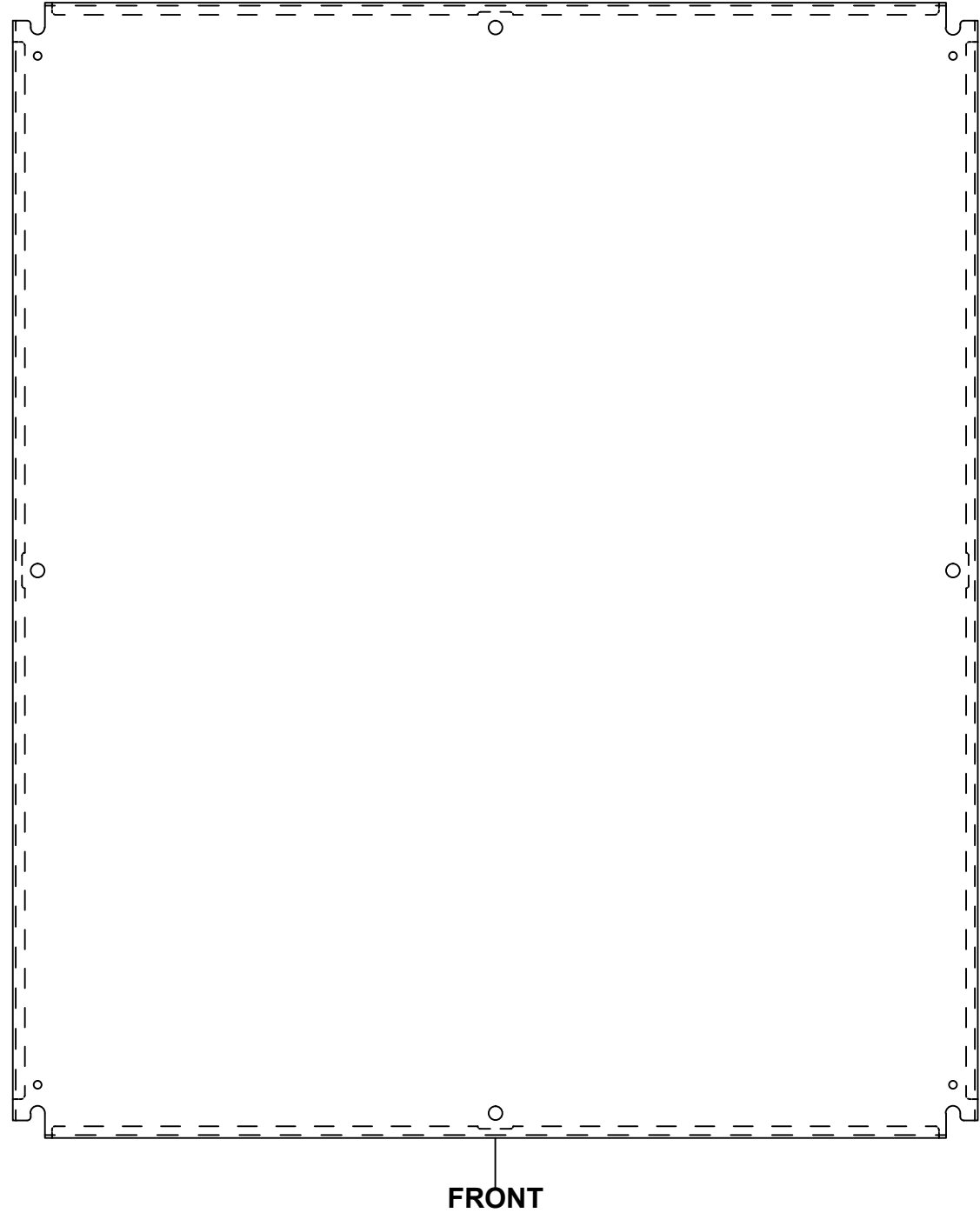
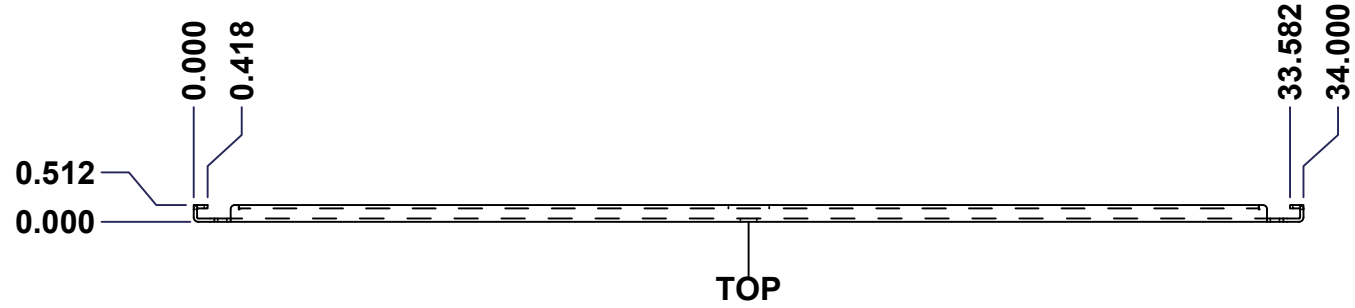
2	STK-K-12590	7	5412 ESS 1/4 Turn Lock
2	STK-A-90042	5	5412 ES Cabinet Closing Bar End Assembly
2	STK-Q-45657-42	0	5412 ESS - Stainless Steel Closing Bar
1	STK-A-50536	15	5412 ES Handle Cam Assembly (Right Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
2	STK-Q-16407	2	Guide Stud - Small (No Paint Cap Required)
7	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESS423616G	0	5412ESS 42" x 36" Cover Gasket Part
1	5412ESS423616C-P	0	5412ESS 42" x 36" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			

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	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 08-Feb-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESS 42" x 36" Cover		
Part Number Numéro Pièce	Rev.	9
<b>5412ESS423616C</b>	<b>0</b>	<b>9</b>

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Isometric View

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	Projection 
Customer Client	Date
Drawn By / Dessiné Par: BoxCad	Date: 23-Jan-07
Material / Matière: See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel	
Detail Rev.	
Part Number / Numéro Pièce: <b>881 SP4236G</b>	Rev. 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

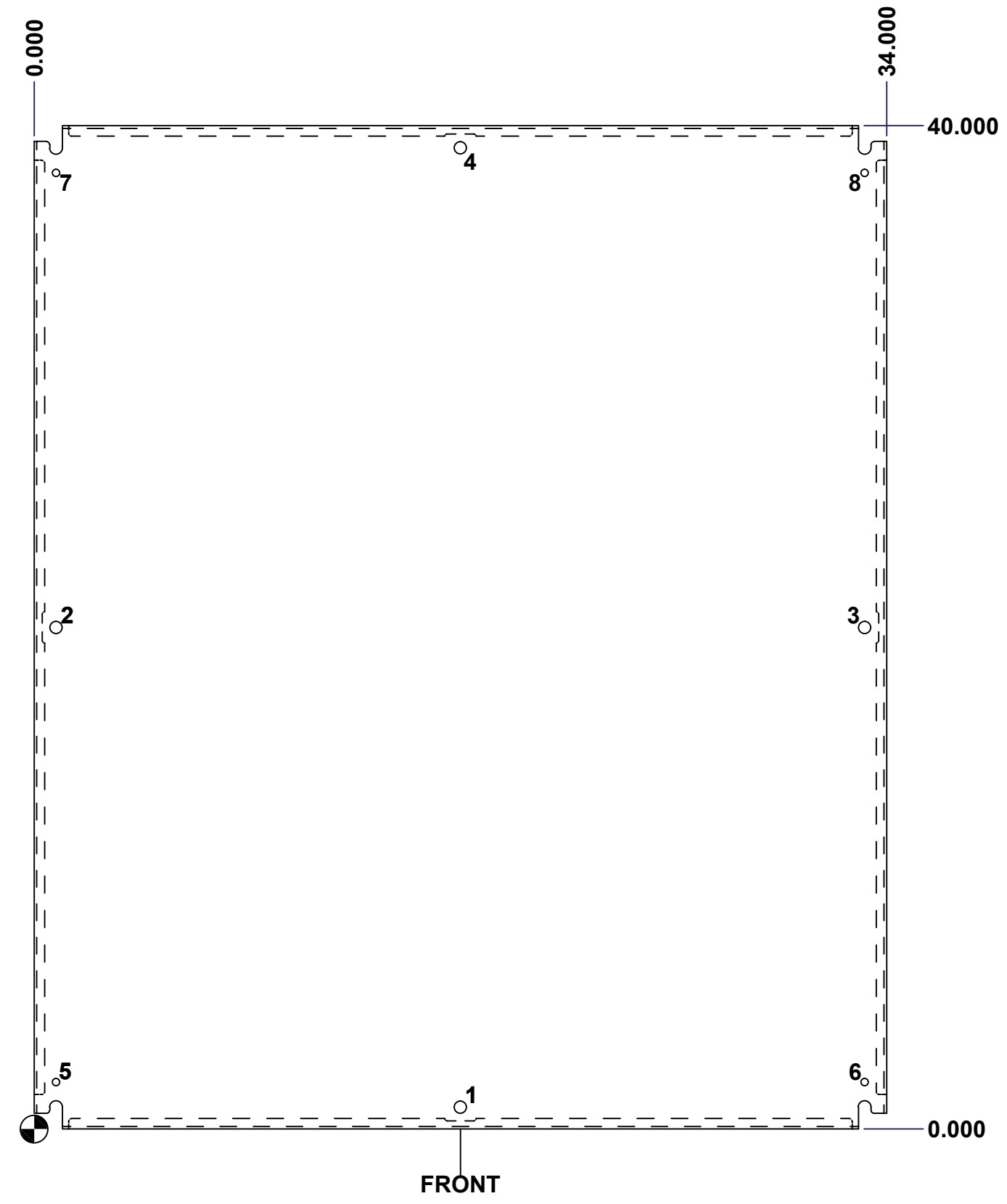
Parts List

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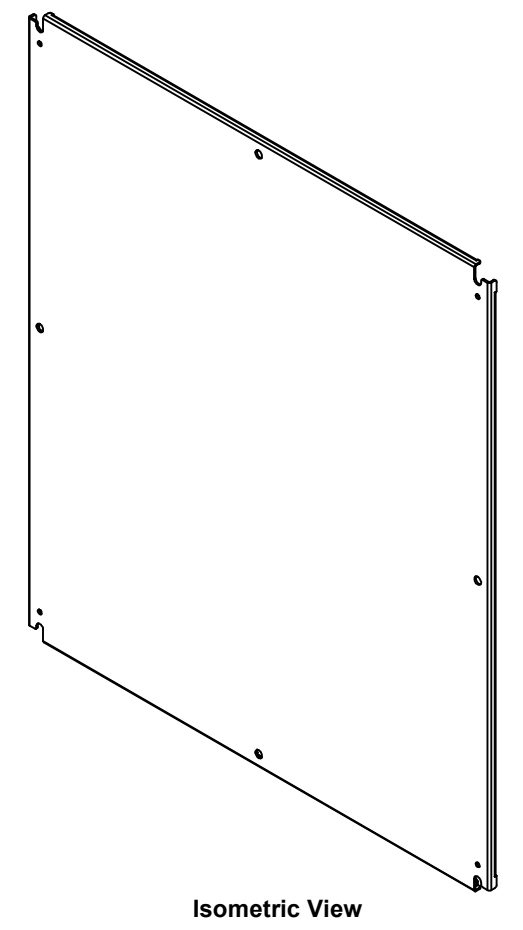
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	20.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	39.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	38.125	GROUND HOLE (RND Ø0.290)
8	33.125	38.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce <b>881 SP4236G</b>		Rev. 0		Detail Rev. 2	