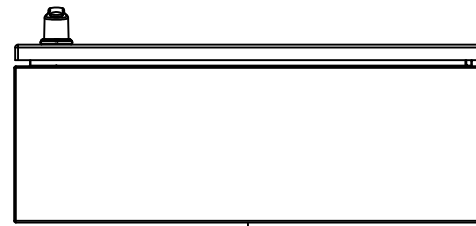
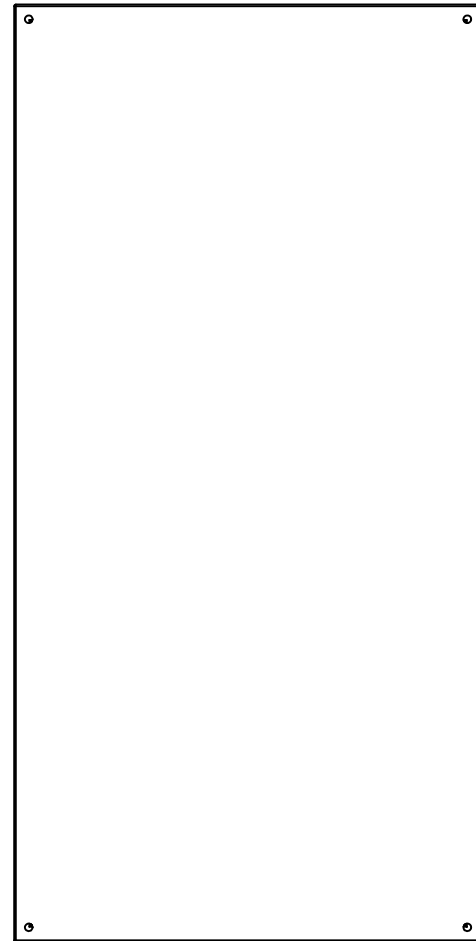


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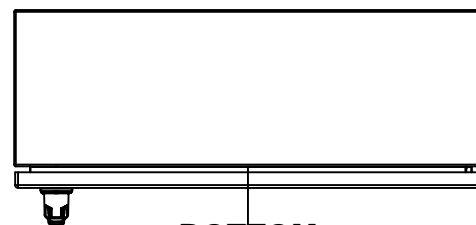
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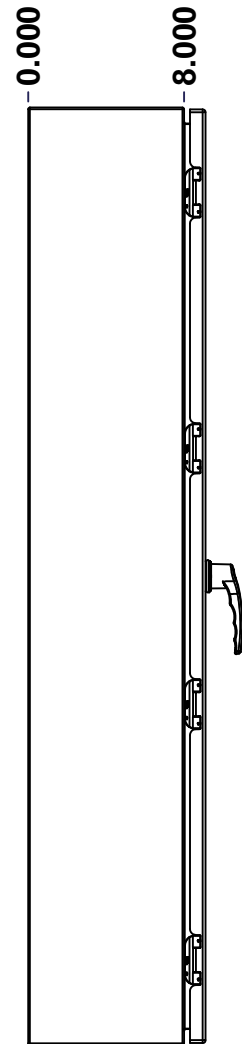
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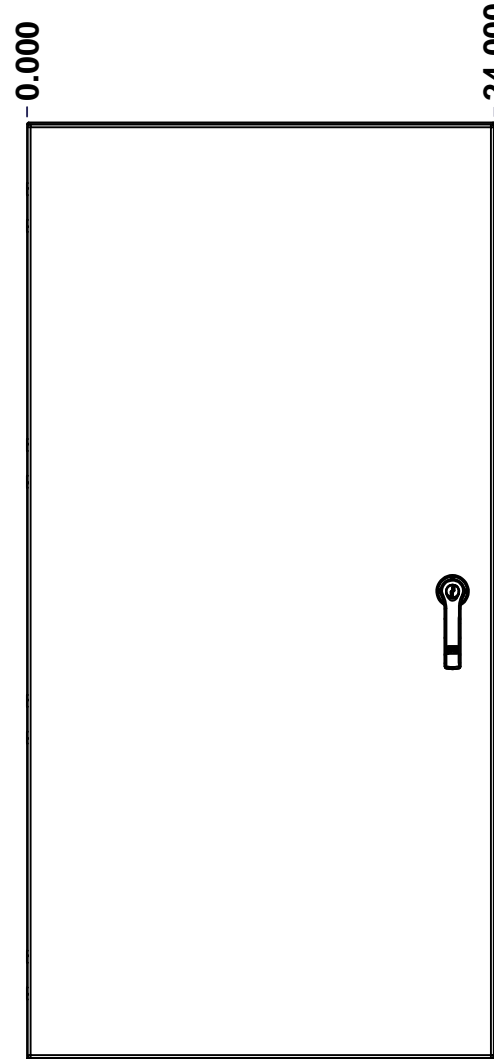
BACK



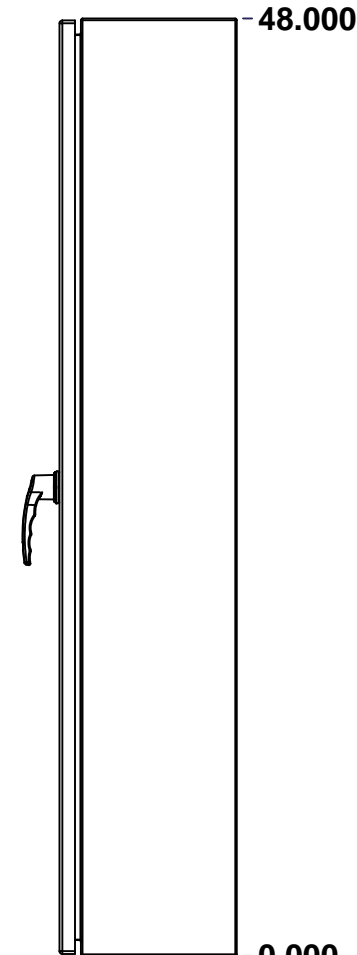
BOTTOM



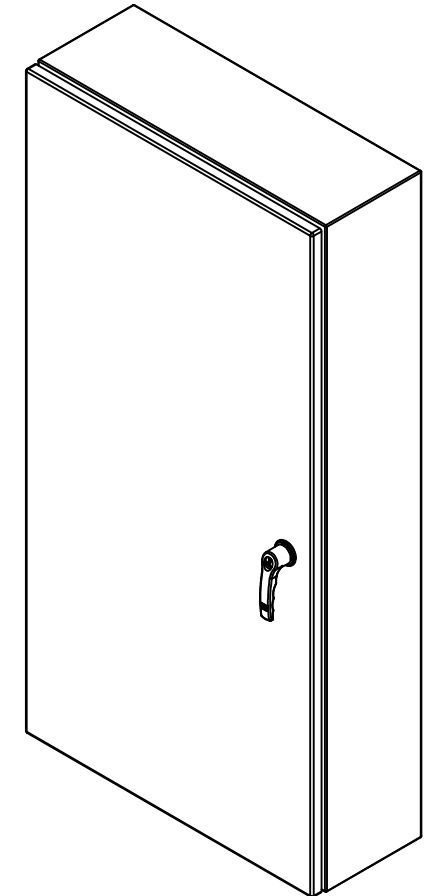
LEFT



FRONT



RIGHT




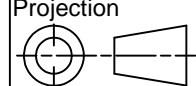
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

| No. | Revisions | Date | By/Par |
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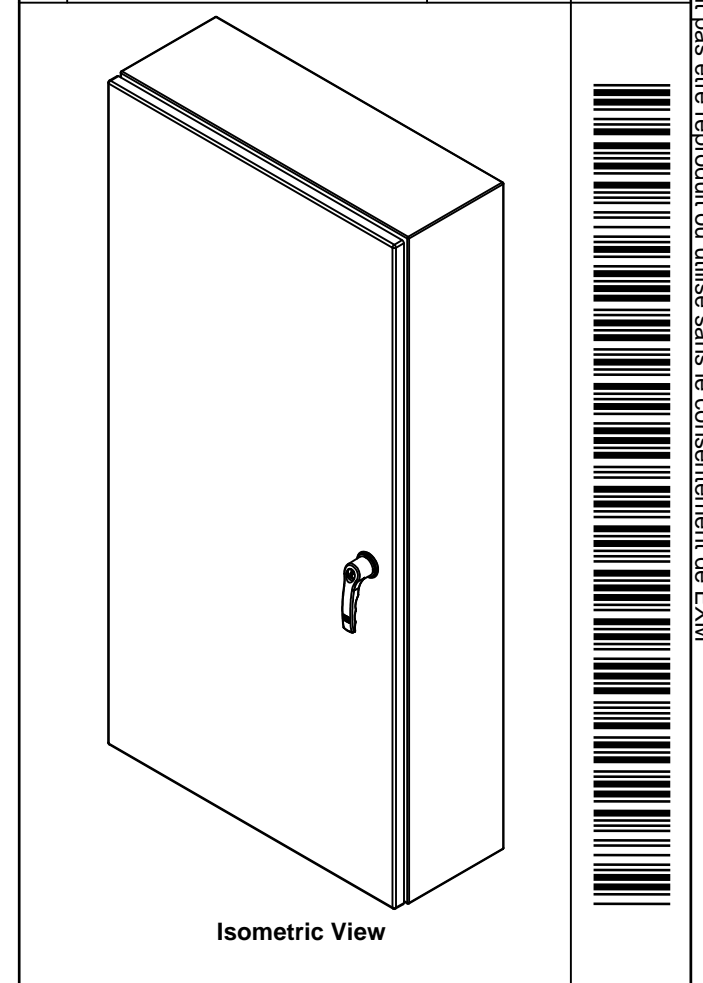
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | Date |
| Drawn By Dessiné Par | BoxCad: BoxCad | 08-Feb-14 |
| Material Matière | 16 Ga Stainless Steel 304 (1.4mm) | |
| Color Couleur | Unpainted | Finish Fini: Brushed |
| Description | 5412ESS 48" x 24" x 8" Assembly | |
| Part Number Numéro Pièce | Rev. 0 | 1 2 |

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| NOTE | |
|------|--|
| ITEM | DESCRIPTION |
| 1 | NEMA 4X Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |

| No. | Revisions | Date | By/Par |
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Flatness
Aplatissement
Max 3.0mm
Projection

| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Cardboard corner | 4 | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 3 | White label with PN |
| Plastic strap- Green | 2 | To secure the enclosure to the wood pallet |
| Wood Pallet | 1 | 2" deeper and 3" larger than enclosure size |

| | | | |
|------------|----------------|-----|--|
| 1 | 880 PP | 6 | Self Adhesive Print Pocket |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 881 SP4824G | 0 | 881 SP - Inner Panel |
| 1 | 5412ESS482408C | 0 | 5412ESS 48" x 24" Cover |
| 6 | STK-Q-07310 | 2 | Flange Lock Nut M8 |
| 6 | STK-Q-07610 | 8 | M8 Plastic Spacer 22.2mm |
| 1 | 5412ESS482408B | 0 | 5412ESS 48" x 24" x 8" Body |
| 4 | STK-Q-04051-07 | 8 | M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

Customer Client _____ Date _____

Drawn By _____ Date 08-Feb-14
Dessiné Par BoxCad: BoxCad

Material Matière 16 Ga Stainless Steel 304 (1.4mm)

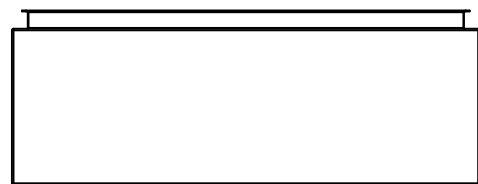
Color Couleur Unpainted Finish Fini Brushed

Description 5412ESS 48" x 24" x 8" Assembly Detail Rev. _____

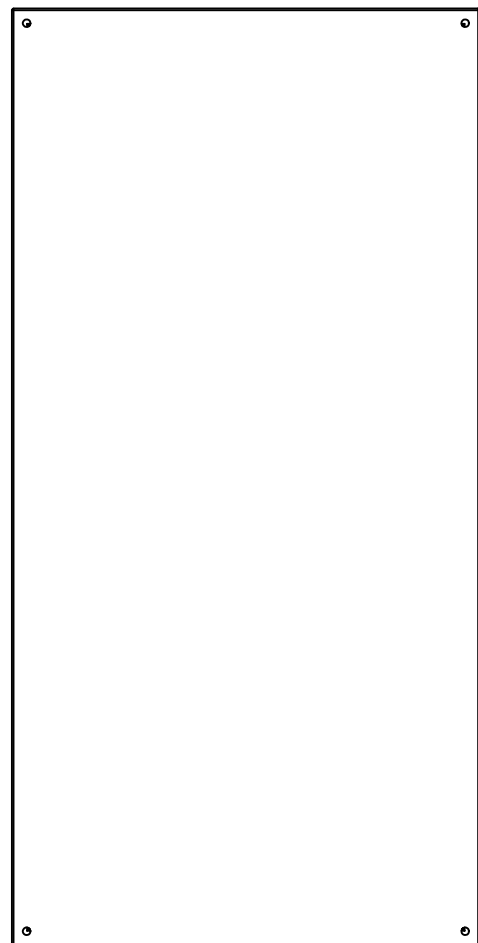
Part Number Numéro Pièce **5412ESS482408** Rev. **0**

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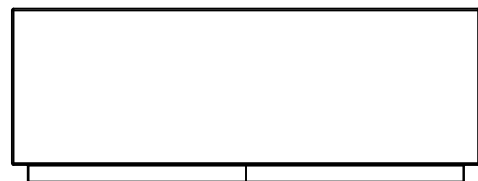
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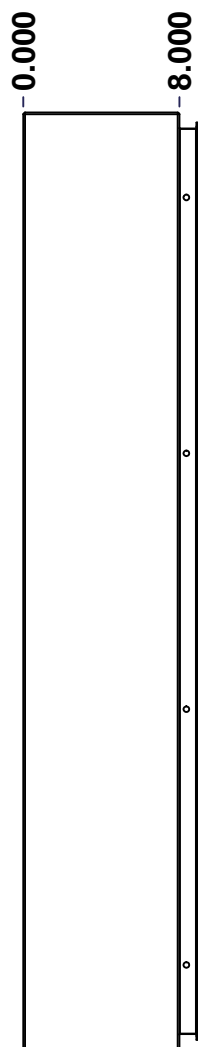
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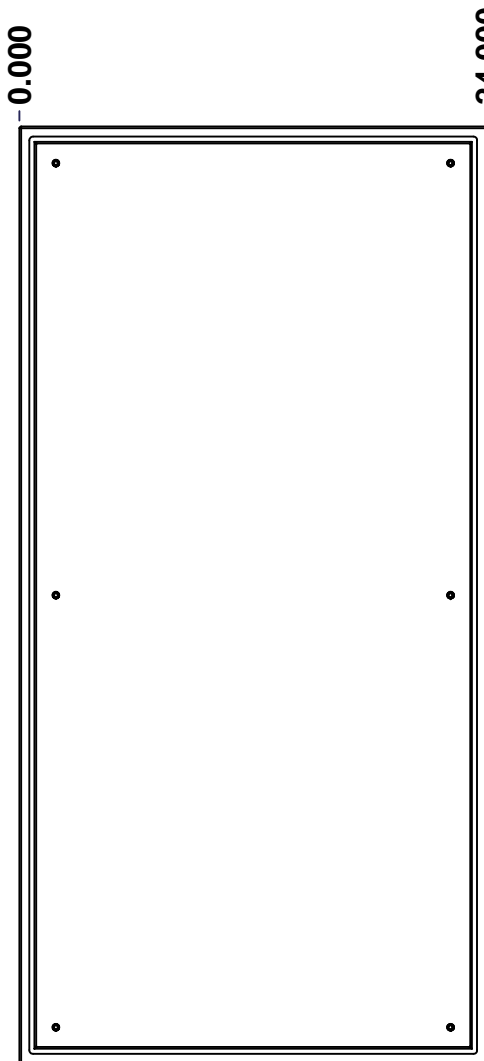
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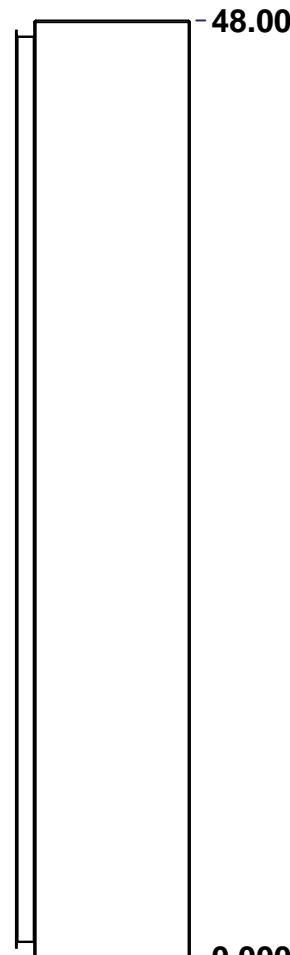
BOTTOM



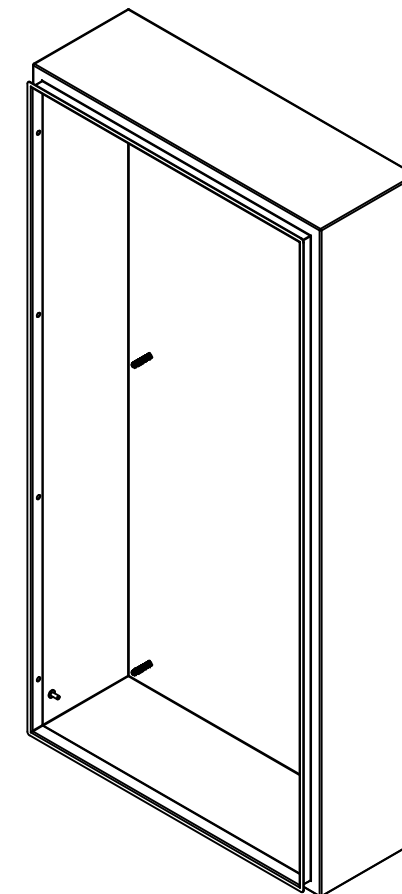
LEFT



FRONT



RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 08-Feb-14 |
| Material Matière | 16 Ga Stainless Steel 304 (1.4mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | Detail Rev. | |
| 5412ESS 48" x 24" x 8" Body | | |
| Part Number Numéro Pièce | Rev. 0 | 1 / 7 |
| 5412ESS482408B | | |

SEE BILL OF MATERIAL ON LAST PAGE

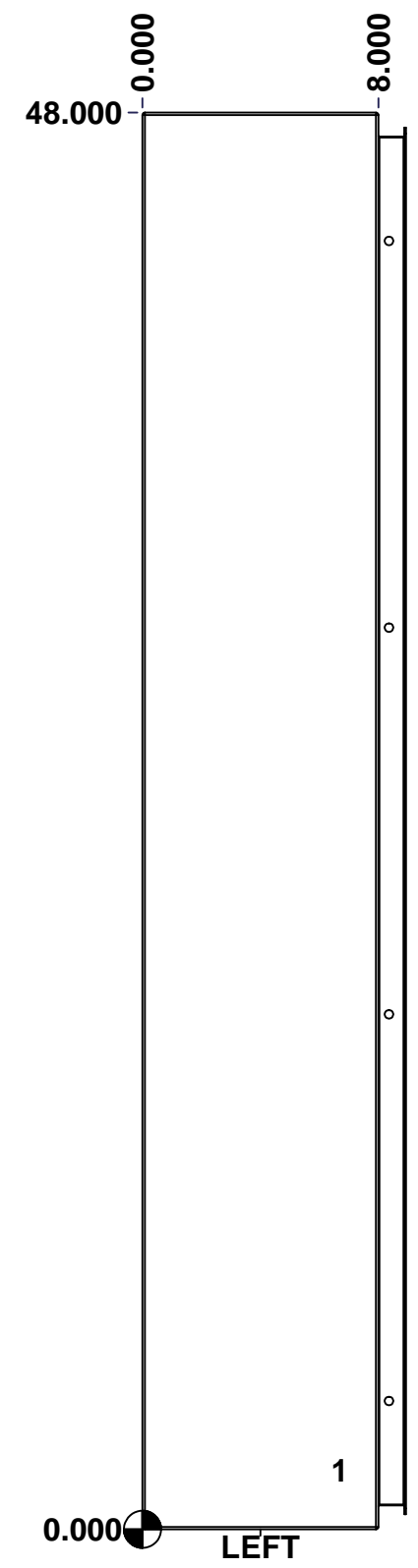
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|-------|-------|-----------------------------|
| 1 | 6.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



| | | | |
|--|-----------------------------|----------|-------|
| | Description | Status | |
| | 5412ESS 48" x 24" x 8" Body | | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ESS482408B | 0 | 5 / 7 |

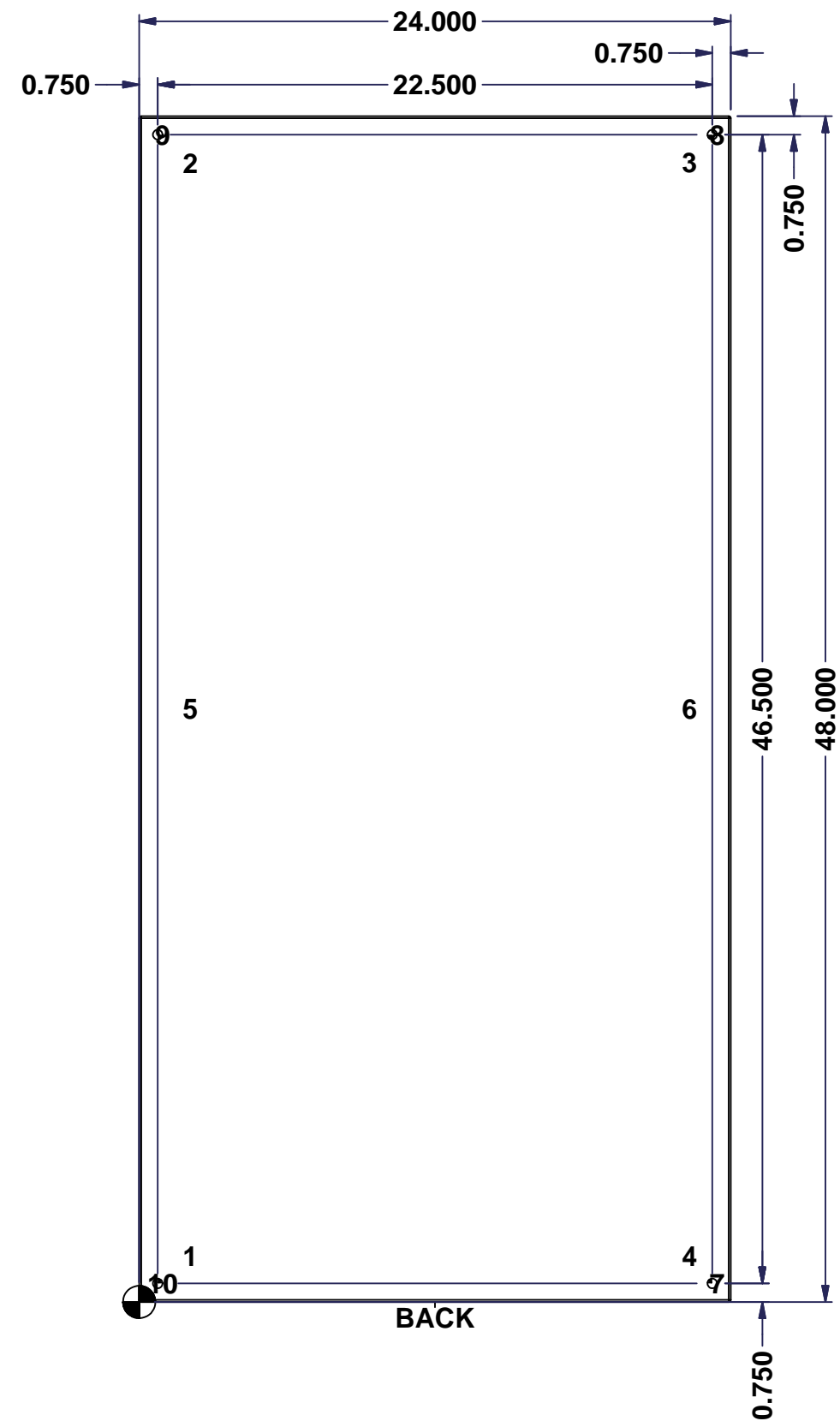
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 46.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 22.125 | 46.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 22.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 1.875 | 24.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 22.125 | 24.000 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 7 | 23.250 | 0.750 | RND Ø0.390 |
| 8 | 23.250 | 47.250 | RND Ø0.390 |
| 9 | 0.750 | 47.250 | RND Ø0.390 |
| 10 | 0.750 | 0.750 | RND Ø0.390 |

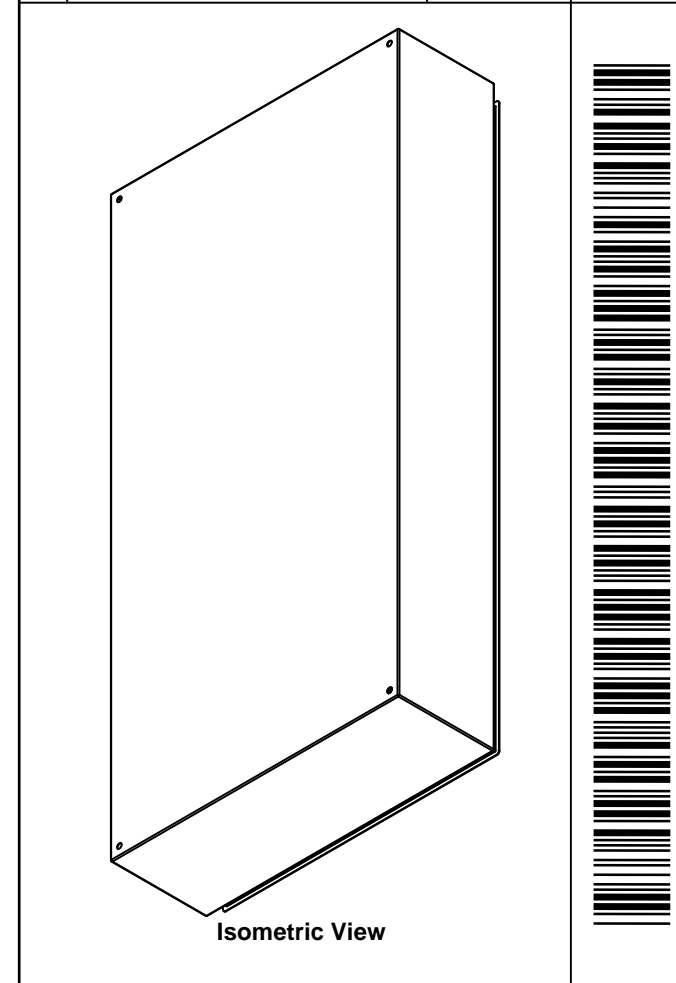



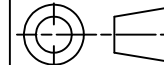
| | | |
|--|-----------------------------|----------|
| | Description | Status |
| | 5412ESS 48" x 24" x 8" Body | |
| | Part Number | Rev. |
| | Numéro Pièce | 6 |
| | 5412ESS482408B | 0 |
| | | 7 |

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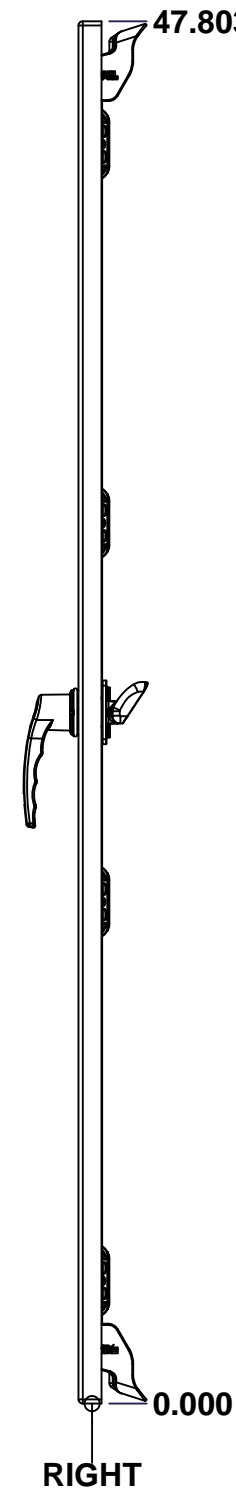
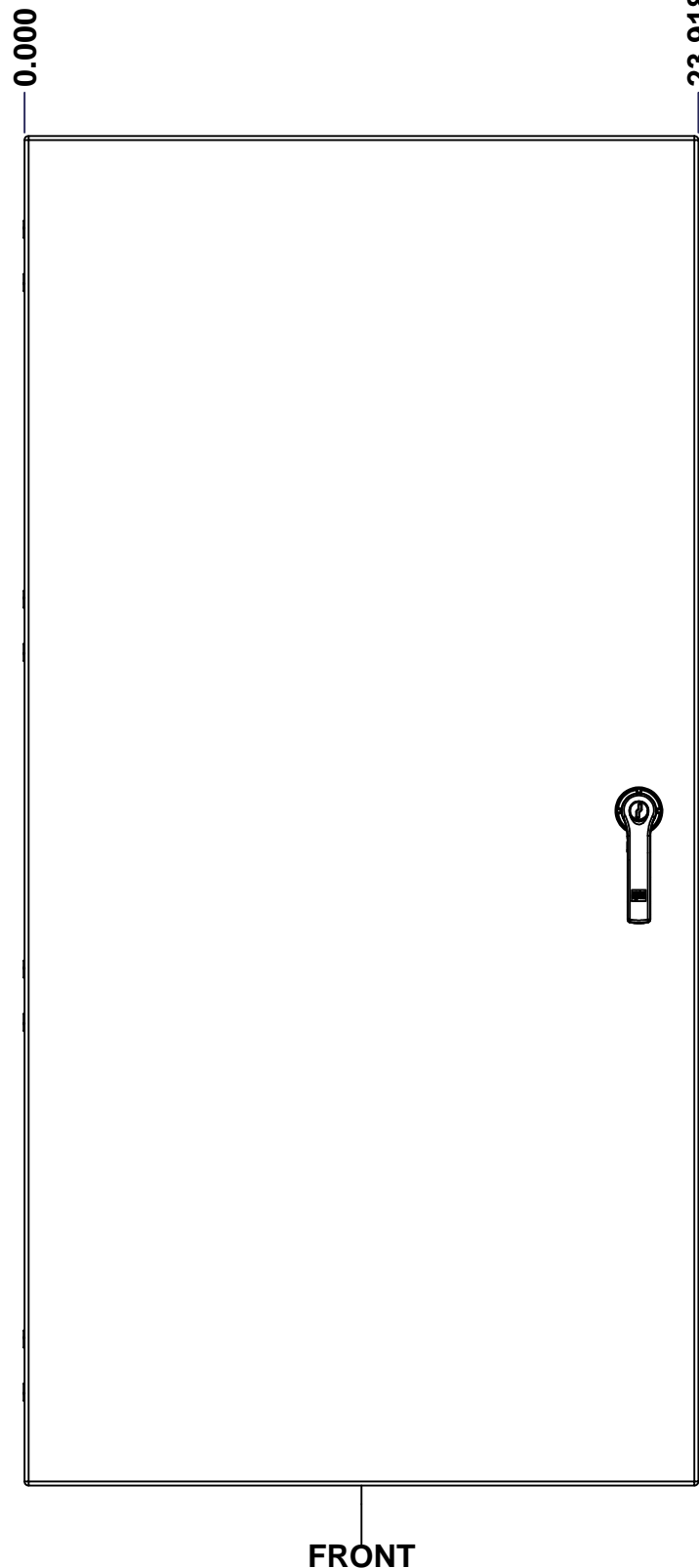
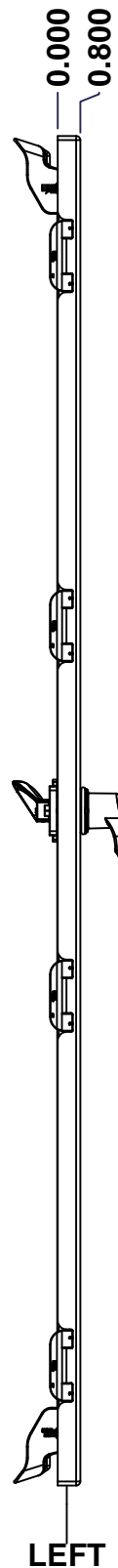
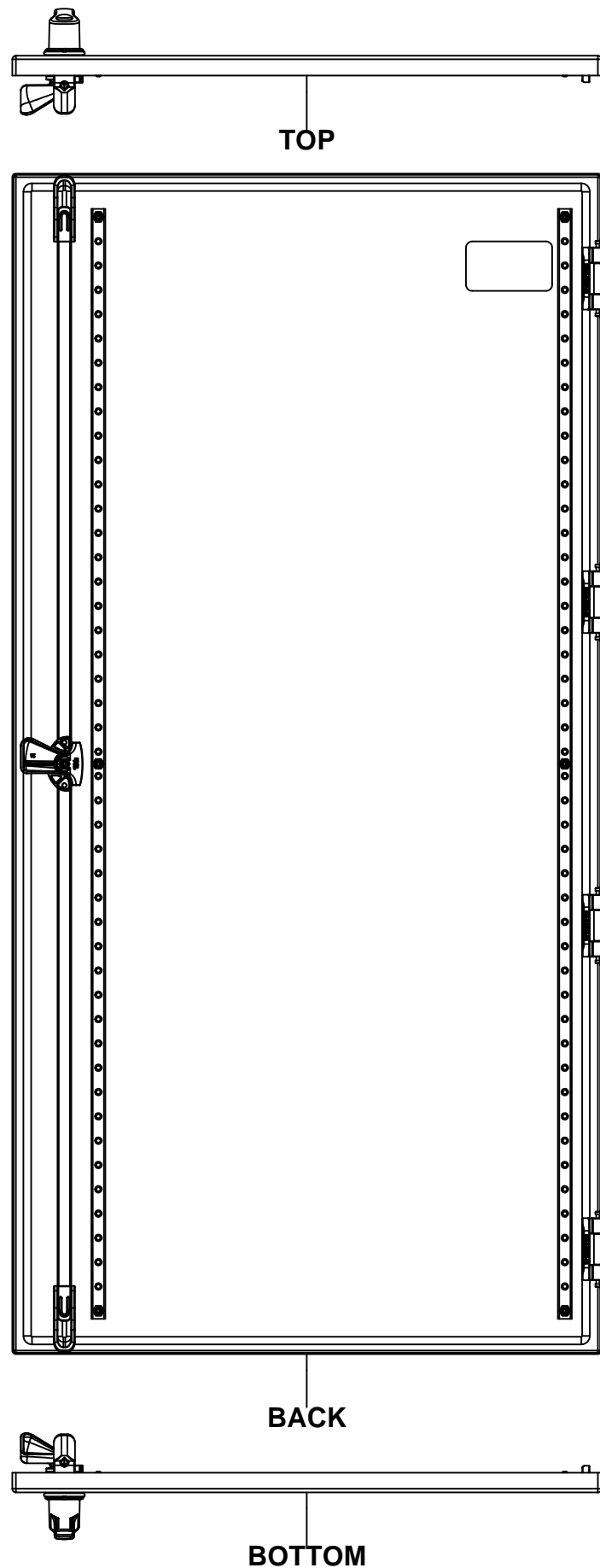


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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 08-Feb-14 |
| Material Matière | 16 Ga Stainless Steel 304 (1.4mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | | Detail Rev. |
| 5412ESS 48" x 24" x 8" Body | | |
| Part Number Numéro Pièce | Rev. | 7 |
| 5412ESS482408B | 0 | 7 |

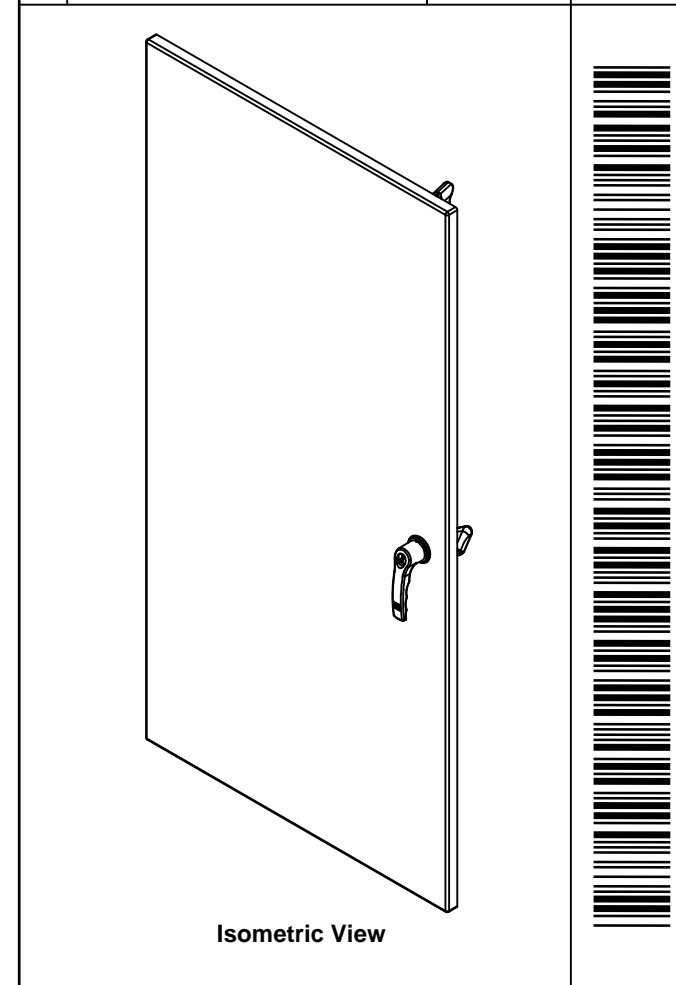
| Qty | Part Number | Rev | Description |
|------------|------------------|-----|---------------------------------------|
| 1 | STK-Q-16085 | 0 | Ground Stud M6 x 16mm Stainless Steel |
| 6 | STK-Q-16020 | 1 | Stud M8 x 35mm Stainless Steel |
| 1 | 5412ESS482408B-P | 0 | 5412ESS 48" x 24" x 8" Body Part |
| Parts List | | | |


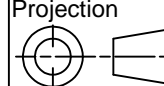
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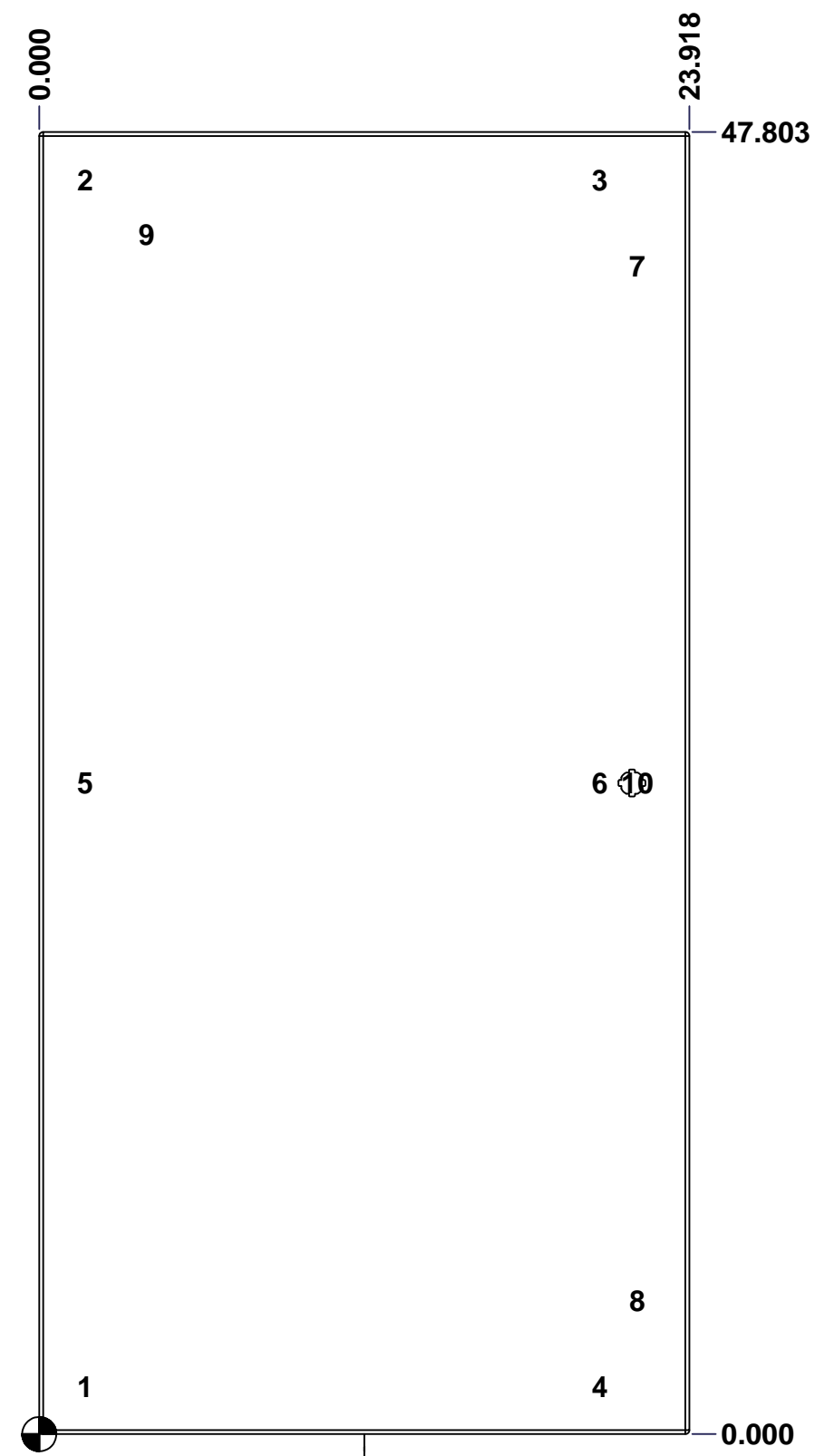
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| Customer Client | Date | Date |
| Drawn By Dessiné Par | BoxCad: BoxCad | 08-Feb-14 |
| Material Matière | 16 Ga Stainless Steel 304 (1.4mm) | |
| Color Couleur | Unpainted | Finish Fini: Brushed |
| Description | Detail Rev. | |
| 5412ESS 48" x 24" Cover | | |
| Part Number Numéro Pièce | Rev. | 1 |
| 5412ESS482408C | 0 | 3 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|-----------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 1.486 | 1.756 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 46.047 | STUD M6 x 18mm (Inside) |
| 3 | 20.423 | 46.047 | STUD M6 x 18mm (Inside) |
| 4 | 20.423 | 1.756 | STUD M6 x 18mm (Inside) |
| 5 | 1.486 | 23.902 | STUD M6 x 18mm (Inside) |
| 6 | 20.423 | 23.902 | STUD M6 x 18mm (Inside) |
| 7 | 21.803 | 42.896 | CLOSING BAR STUD (Inside) |
| 8 | 21.803 | 4.907 | CLOSING BAR STUD (Inside) |
| ----- | | | |
| 9 | 3.750 | 44.053 | LABEL_EXM (Inside) |
| 10 | 21.803 | 23.902 | HANDLE 885 ESL2A-LSS @ 0.0° |



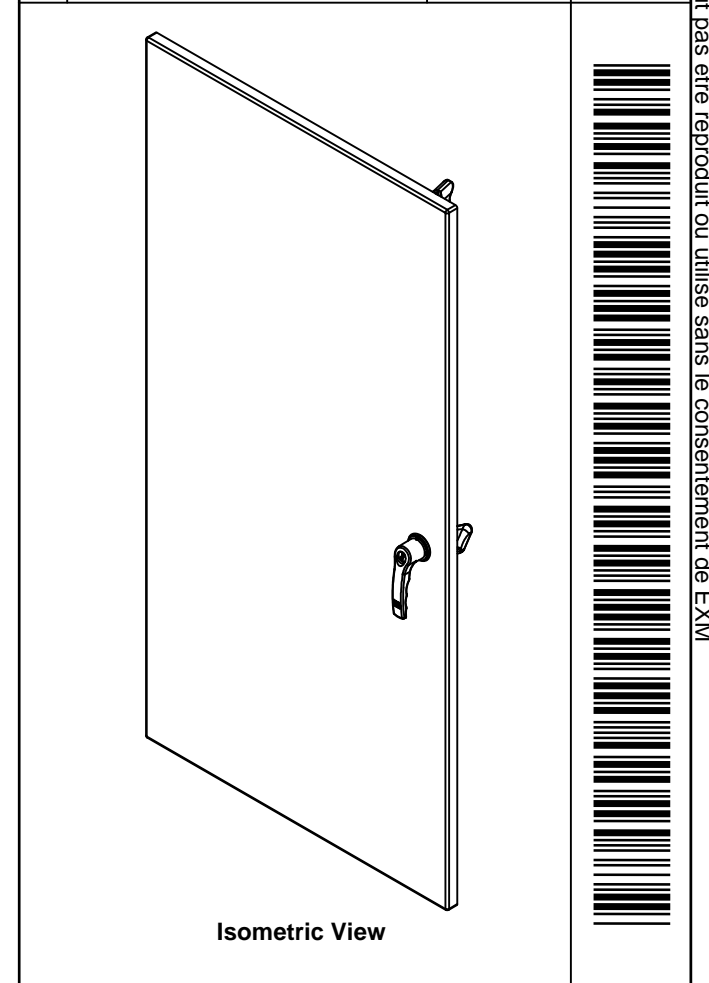
FRONT

| | | |
|--|-----------------------------|------------------|
| | Description | Status |
| | 5412ESS 48" x 24" Cover | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESS482408C | 0 / 2 / 3 |

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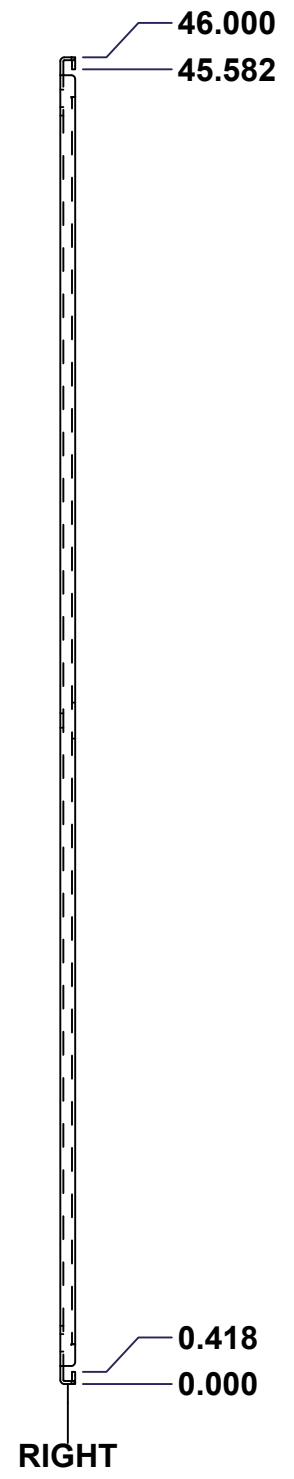
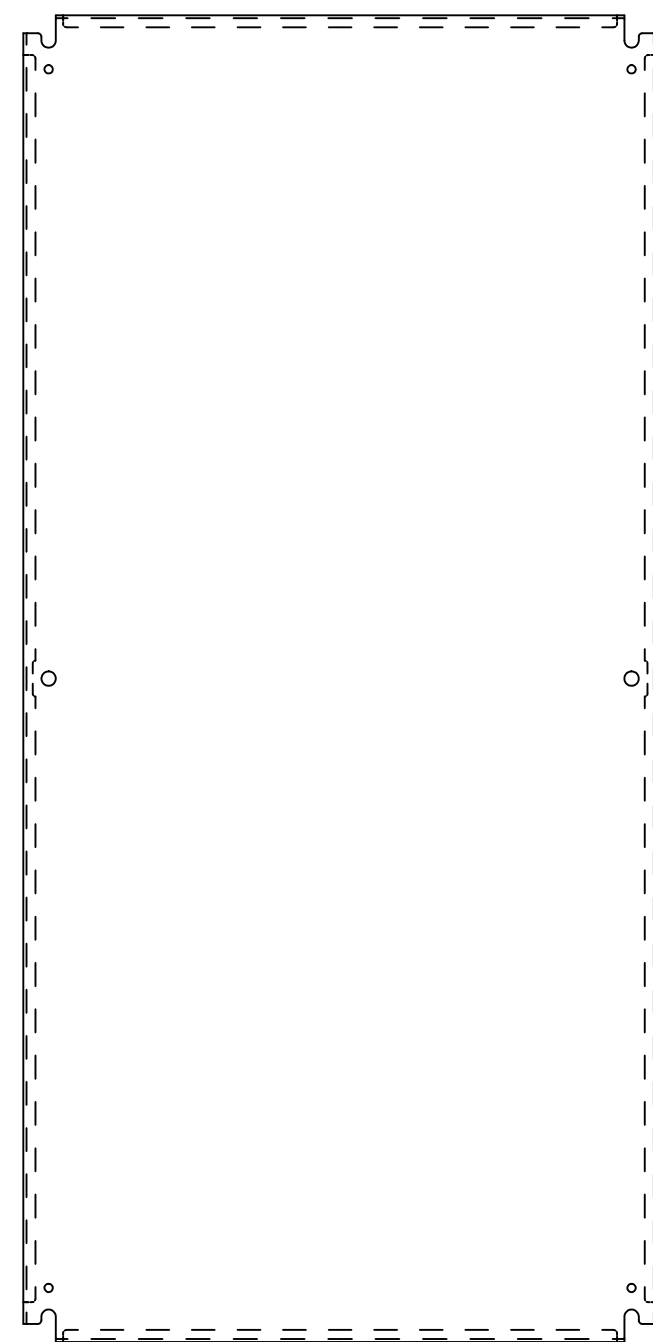
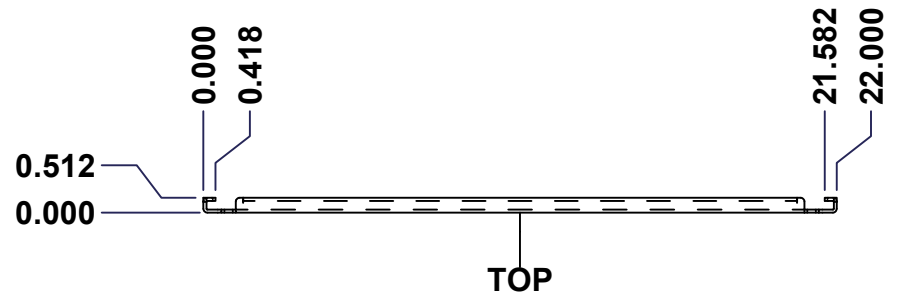


| 2 | STK-Q-90042 | 4 | 5412 ES - Cabinet Closing Bar End (Small) |
|------------|------------------|-----|--|
| 2 | STK-Q-45655-48 | 0 | 5412 ES - Closing Bar |
| 1 | STK-Q-50536 | 11 | 5412 ES - Handle Cam Clockwise (Grip 32mm) |
| 1 | 885 ESL2A-LSS | 3 | 5412 ESS Key Lock L-Handle (3 Pts) |
| 1 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 2 | STK-Q-46020-48 | 5 | 5412 ES Vertical Door Stiffener 48" |
| 2 | STK-Q-16407 | 2 | Guide Stud - Small (No Paint Cap Required) |
| 6 | STK-Q-16070 | 1 | Stud M6 x 18mm Stainless steel |
| 1 | 5412ESS482408G | 0 | 5412ESS 48" x 24" Cover Gasket Part |
| 1 | 5412ESS482408C-P | 0 | 5412ESS 48" x 24" Cover Part |
| 4 | STK-K-09850 | 6 | 5412 ESS Hinge with 2 Captive Hinge Pins |
| 6 | STK-Q-07220 | 1 | M6 Nylon Insert Lock Nut |
| Qty | Part Name | Rev | Description |
| Parts List | | | |

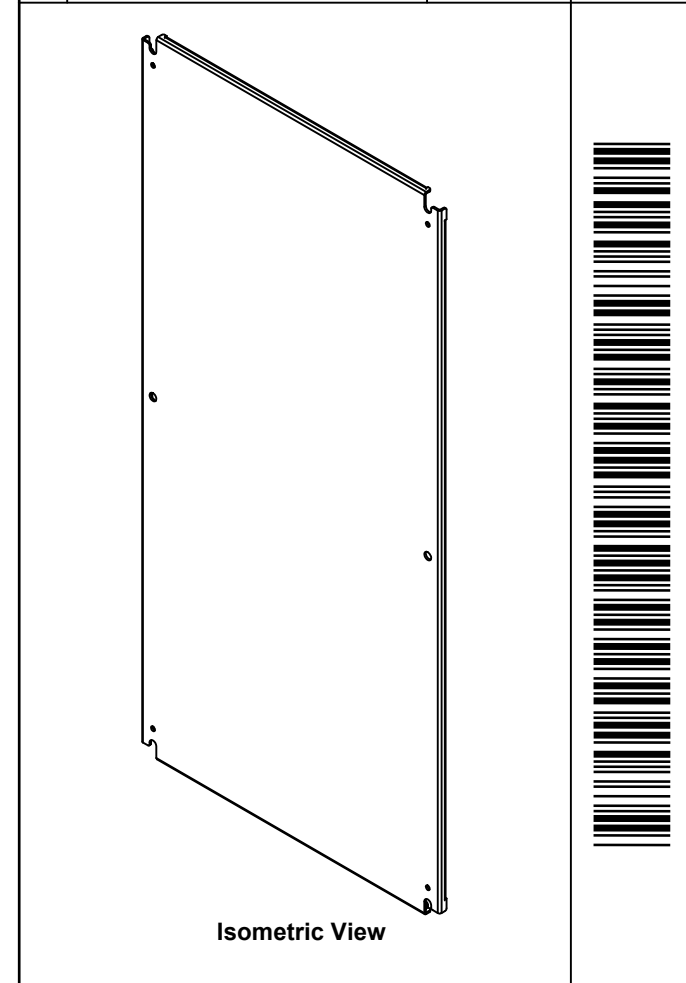
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| | | Max 3.0mm | |
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date 08-Feb-14 | |
| Material Matière | | 16 Ga Stainless Steel 304 (1.4mm) | |
| Color Couleur | | Unpainted | Finish Fini |
| Description | | Detail Rev. | |
| 5412ESS 48" x 24" Cover | | | |
| Part Number Numéro Pièce | | Rev. | 3 |
| 5412ESS482408C | | 0 | 3 |


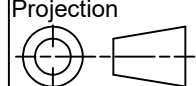
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| Drawn By Dessiné Par | BoxCad | Date 1/23/2007 |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini See Part List |
| Description | | Detail Rev. |
| 881 SP - Inner Panel | | |
| Part Number Numéro Pièce | 881 SP4824G | Rev. 1 0 |

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP4824G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

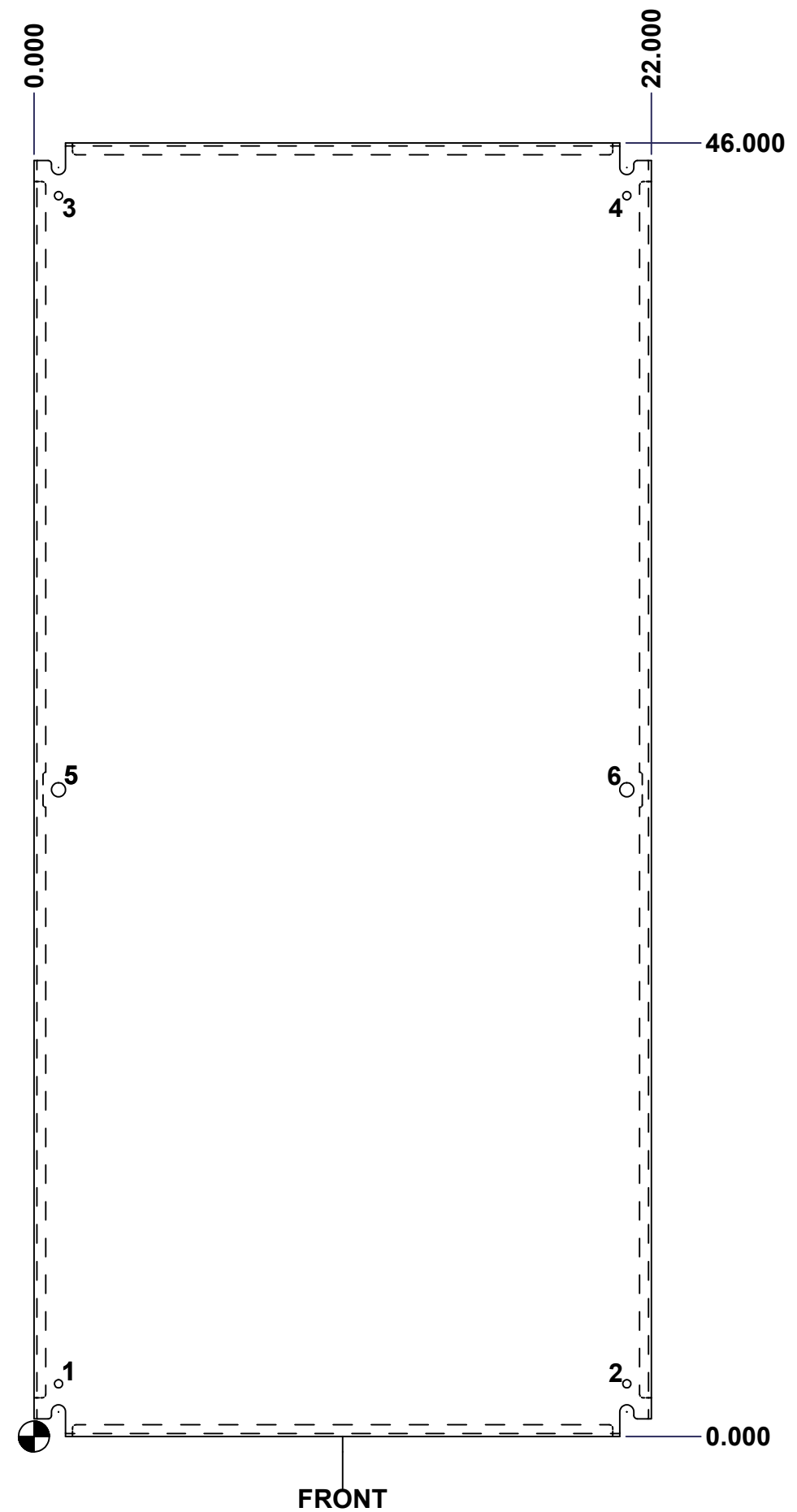
Parts List

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| Table 1 | | | FRONT VIEW |
|---------|--------|--------|----------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 2 | 21.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 3 | 0.875 | 44.125 | GROUND HOLE (RND Ø0.290) |
| 4 | 21.125 | 44.125 | GROUND HOLE (RND Ø0.290) |
| 5 | 0.875 | 23.000 | MTG STUD HOLE (RND Ø0.500) |
| 6 | 21.125 | 23.000 | MTG STUD HOLE (RND Ø0.500) |

All knockouts are actual size / Les disques défonçables sont grandeur réel



FRONT

| No. | Revisions | Date | By/Par |
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Isometric View

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| Customer Client | | Date | | Projection |
| Drawn By Dessiné Par BoxCad | | Date 1/23/2007 | | Material Matière See Part List |
| Color Couleur See Part List | | Finish Fini See Part List | | Description 881 SP - Inner Panel |
| Part Number Numéro Pièce 881 SP4824G | | Rev. 0 | 2 2 | Detail Rev. |