

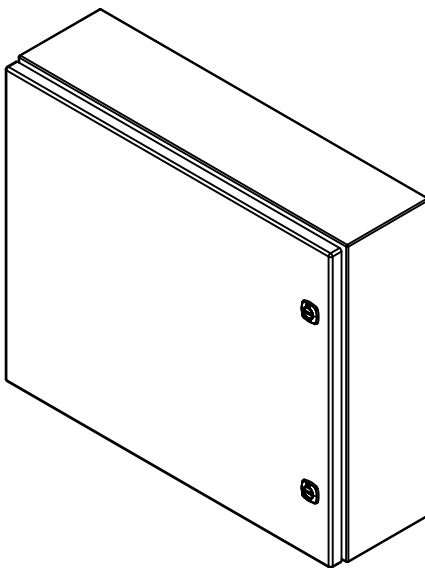
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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

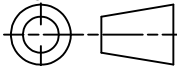
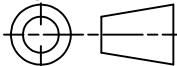
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 					
	Customer Client Date				
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-May-14				
Material Matière 16 Ga Stainless Steel 304 (1.4mm)					
Color Couleur Unpainted	Finish Fin Brushed				
Description 5412ESSBU 20" x 24" x 6" Assembly	Detail Rev.				
Part Number Numéro Pièce 5412ESSBU202406	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Rev.</td> <td style="width: 50%; text-align: center;">1</td> </tr> <tr> <td style="text-align: center;">0</td> <td style="text-align: center;">2</td> </tr> </table>	Rev.	1	0	2
Rev.	1				
0	2				

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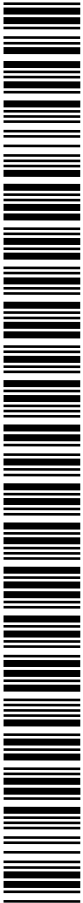
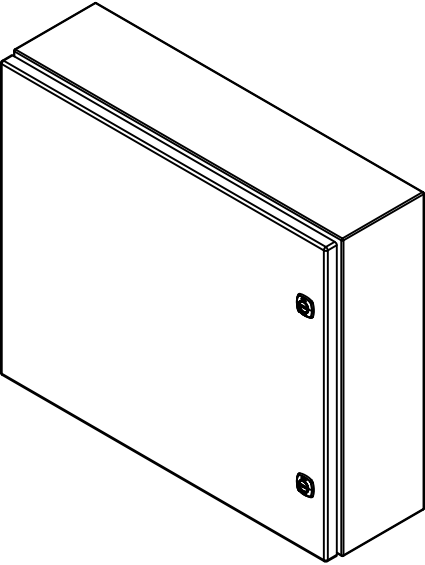
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSBU202406\5412ESSBU202406.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

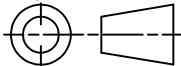


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 09-May-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Unpainted	Finish Fini	Brushed
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Description		Detail Rev.	
5412ESSBU 20" x 24" x 6" Assembly			

Part Number Numéro Pièce		Rev.	2
5412ESSBU202406		0	2

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2420G	0	881 SP - Inner Panel
1	5412ESSBU202406C	0	5412ESSBU 20" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSBU202406B	0	5412ESSBU 20" x 24" x 6" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

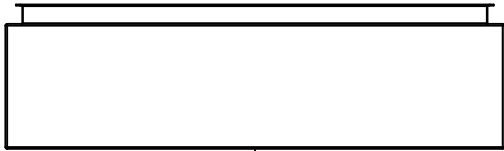
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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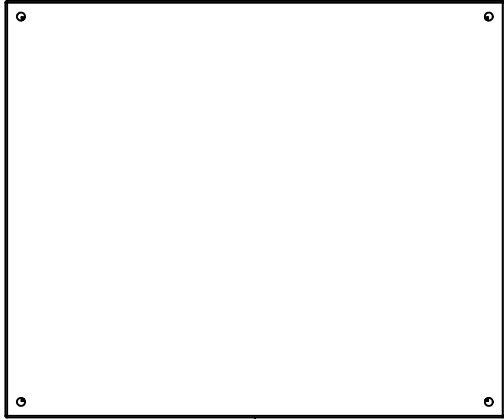
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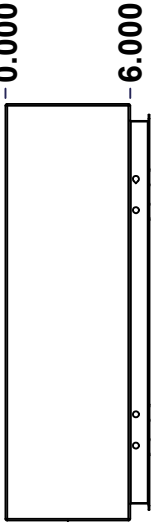
Tolérance ±1/32" sauf spécification contraire



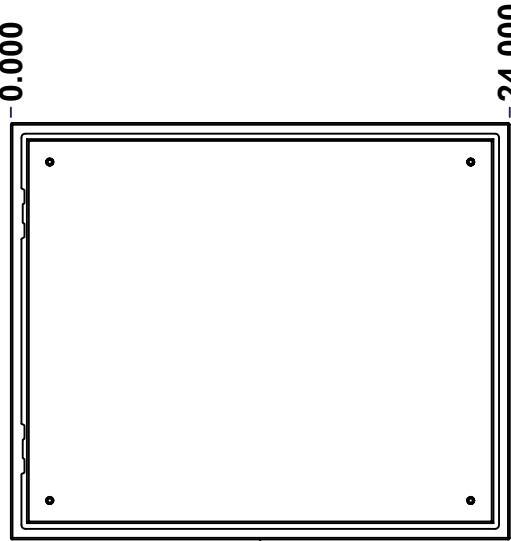
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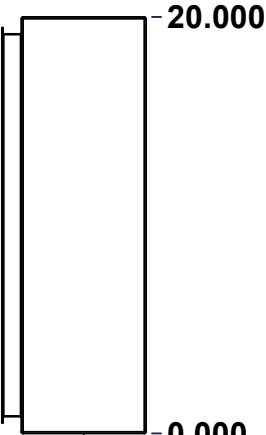
BACK



LEFT



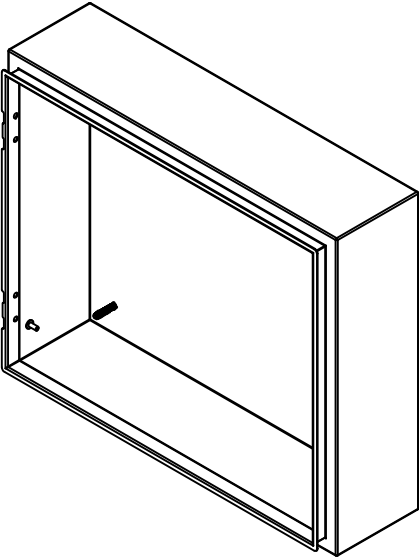
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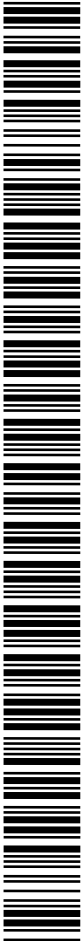
RIGHT



BOTTOM



Isometric View



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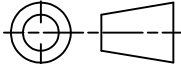


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-May-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESSBU 20" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSBU202406B

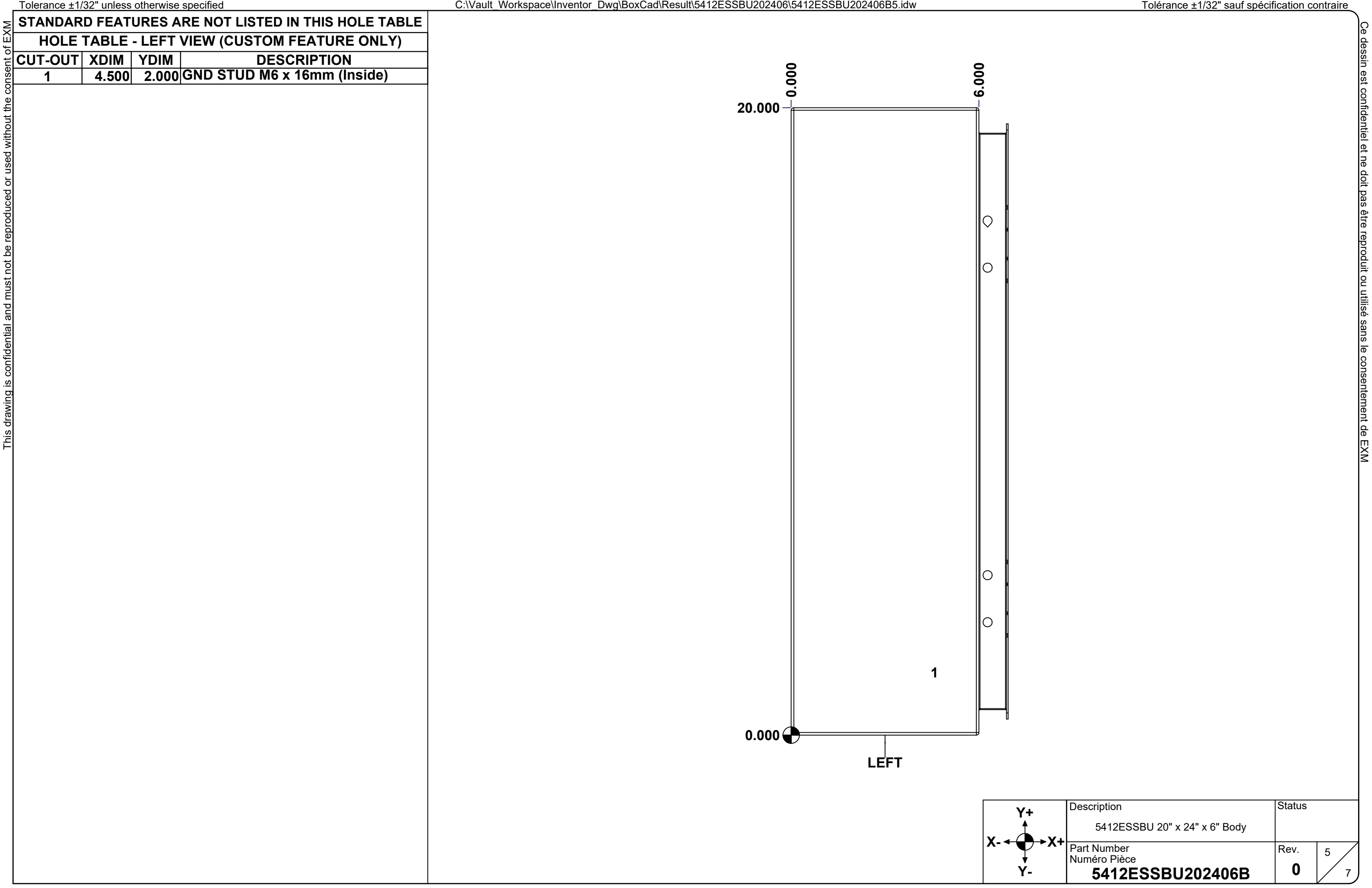
Rev.

0

1

7

SEE BILL OF MATERIAL ON LAST PAGE



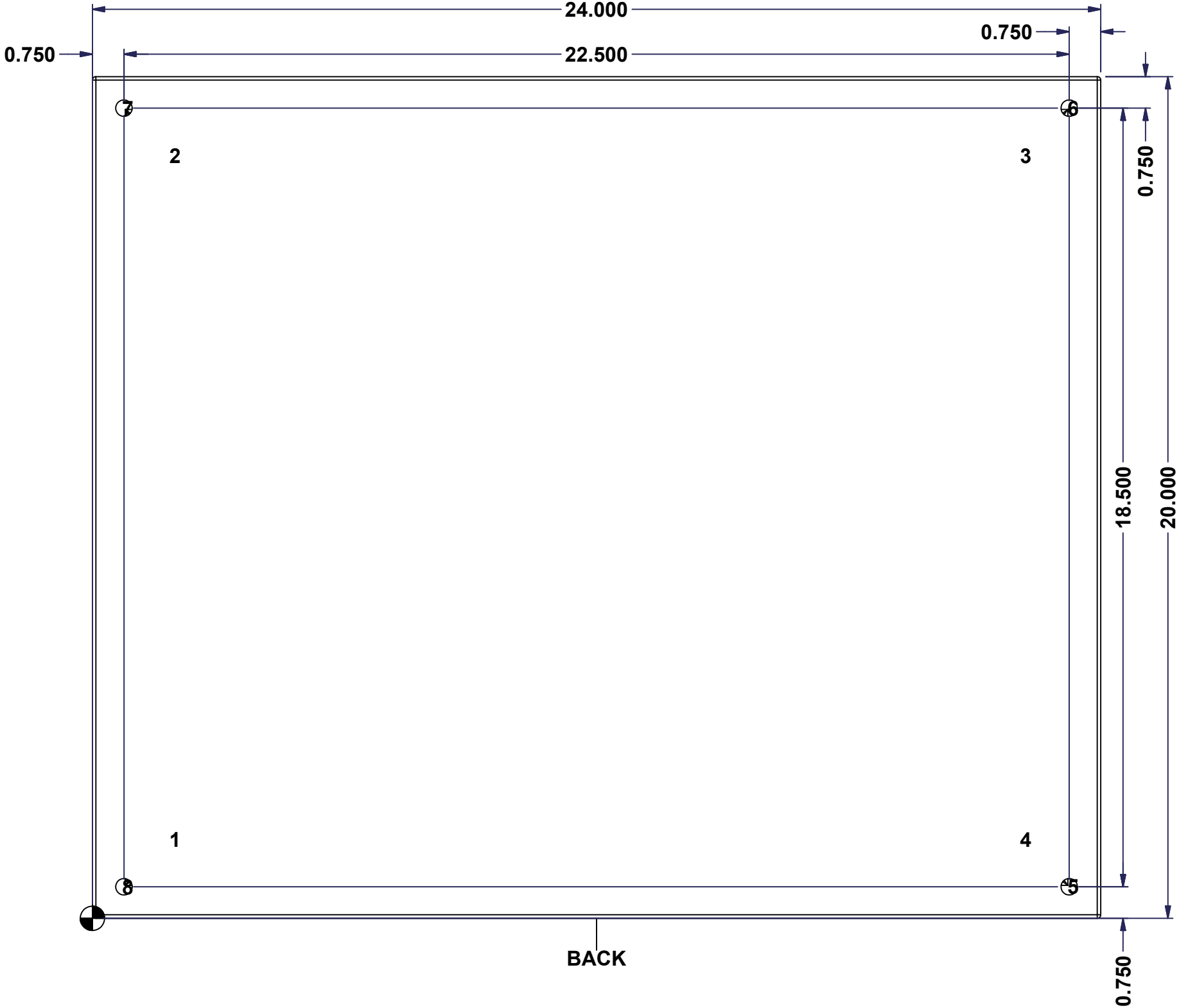
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	22.125	18.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESSBU 20" x 24" x 6" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESSBU202406B		0	7

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Tolerance ±1/32" unless otherwise specified

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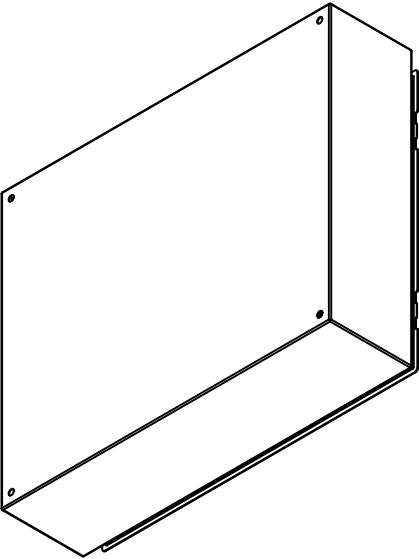
Tolérance ±1/32" sauf spécification contraire

No.

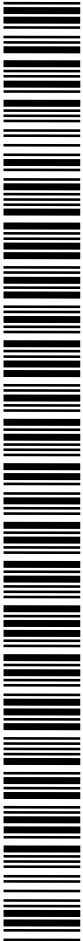
Revisions

Date

By/Par



Isometric View





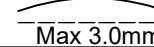
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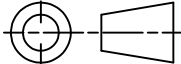
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

09-May-14

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Unpainted

Finish

Fin

Brushed

Description

5412ESSBU 20" x 24" x 6" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESSBU202406B

Rev.

0

7

7

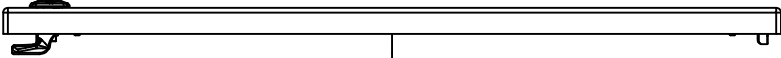
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSBU202406B-P	0	5412ESSBU 20" x 24" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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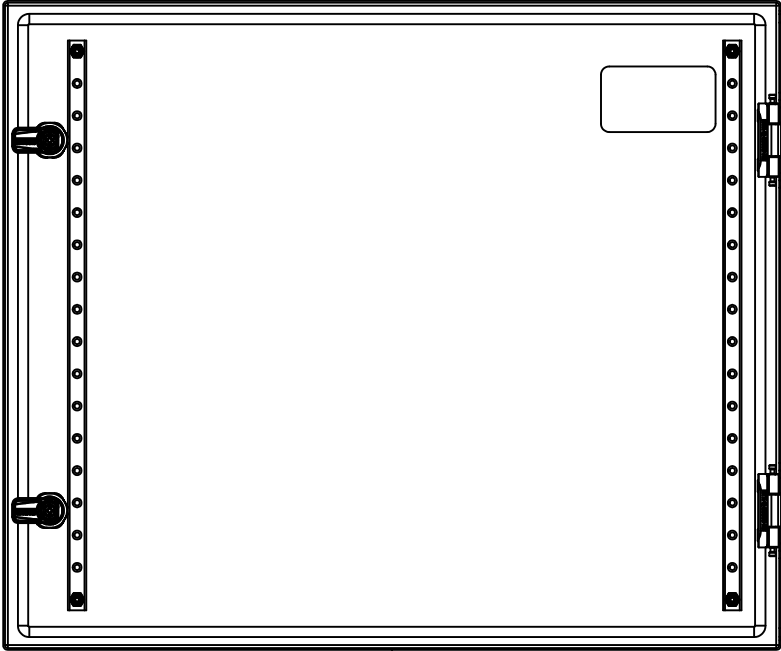
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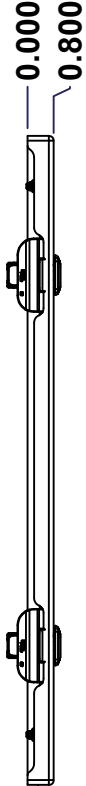
Tolérance ±1/32" sauf spécification contraire



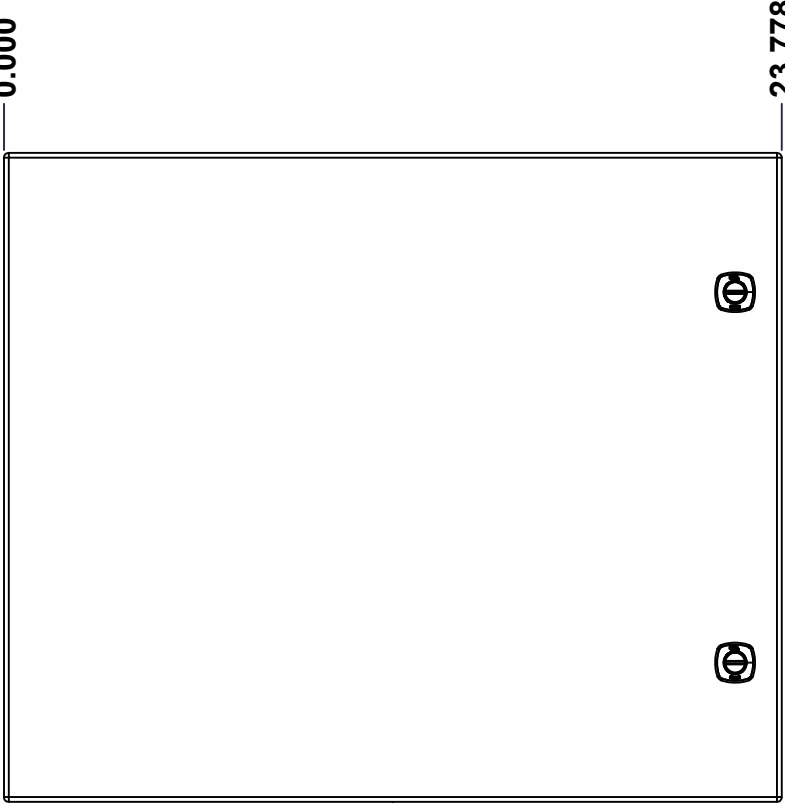
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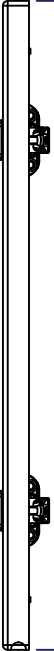
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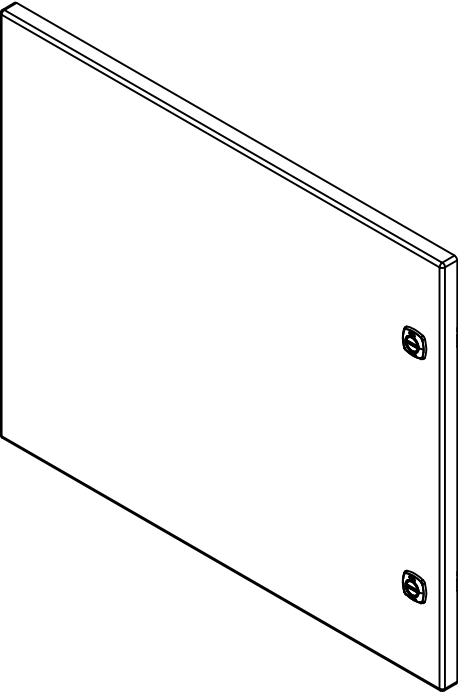
LEFT



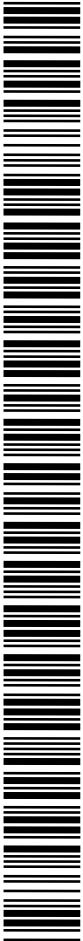
FRONT



RIGHT



Isometric View



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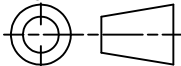


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-May-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESSBU 20" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSBU202406C

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

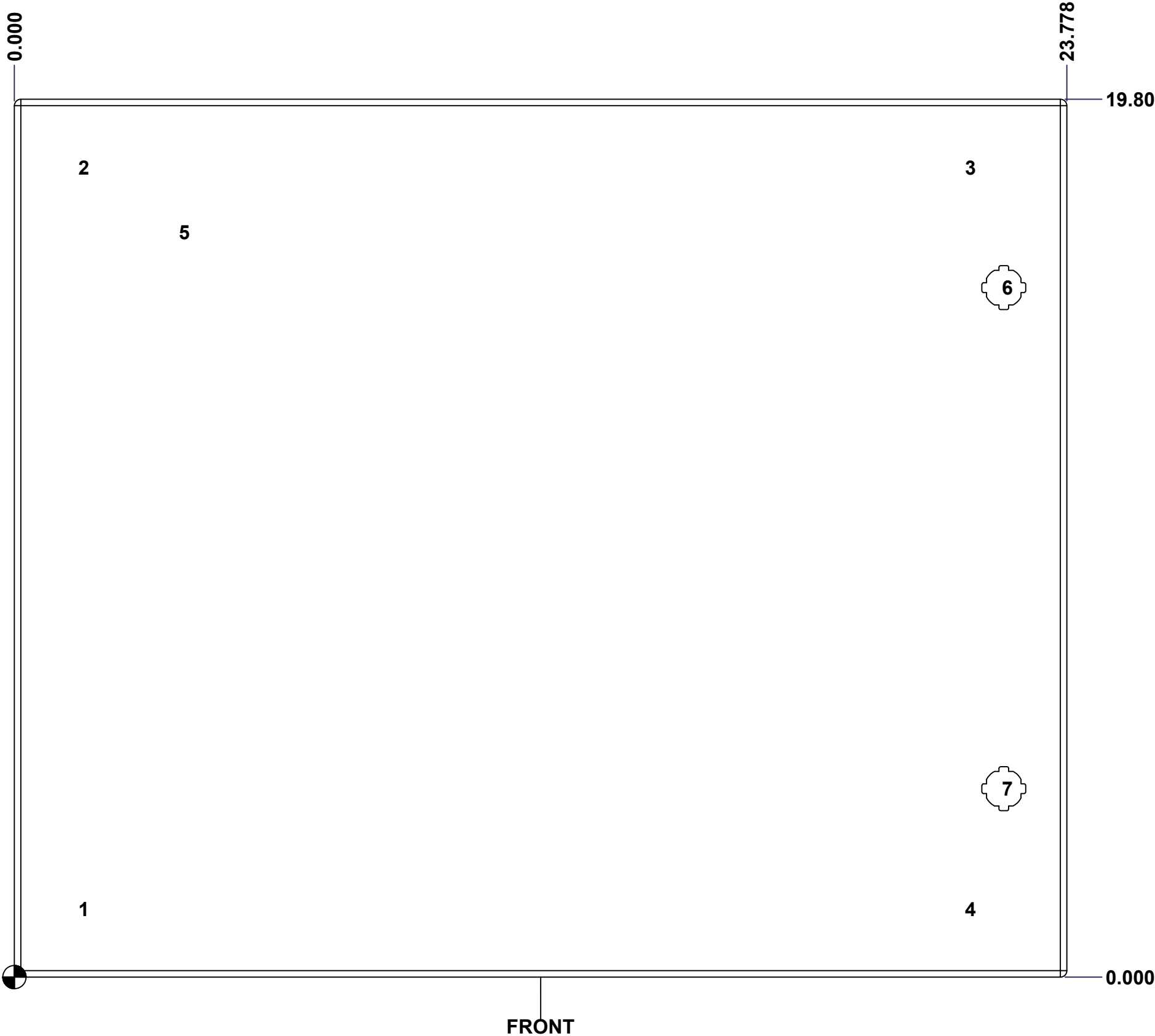
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	21.517	18.268	STUD M6 x 18mm (Inside)
4	21.517	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	16.803	LABEL_EXM (Inside)
6	22.354	15.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
7	22.354	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESSBU 20" x 24" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESSBU202406C		0	3

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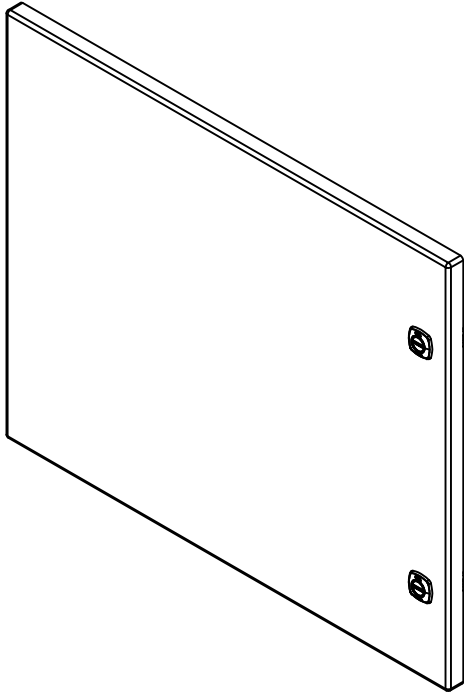
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Tolerance ±1/32" unless otherwise specified

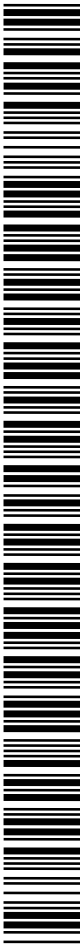
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

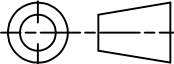


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-May-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSBU 20" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSBU202406C

Rev.

3

3

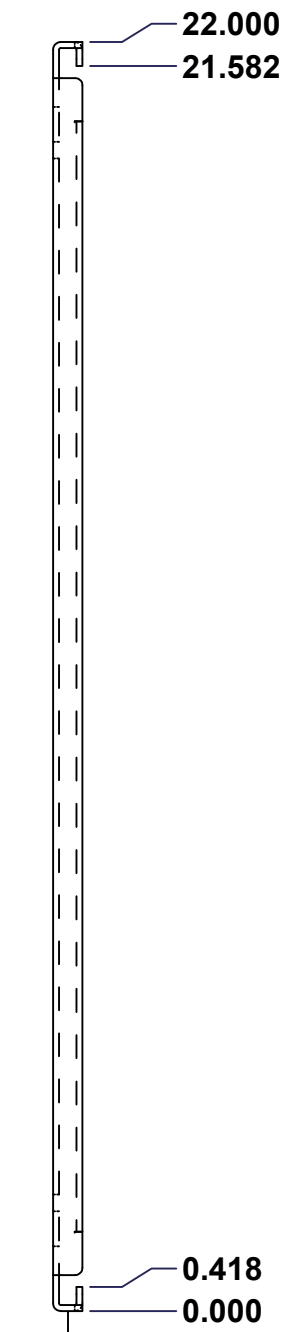
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSBU202406G	0	5412ESSBU 20" x 24" Cover Gasket Part
2	STK-A-33006	2	5412 ESSBU Hinge 180° (Body Part)
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
1	5412ESSBU202406C-P	0	5412ESSBU 20" x 24" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

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Isometric View

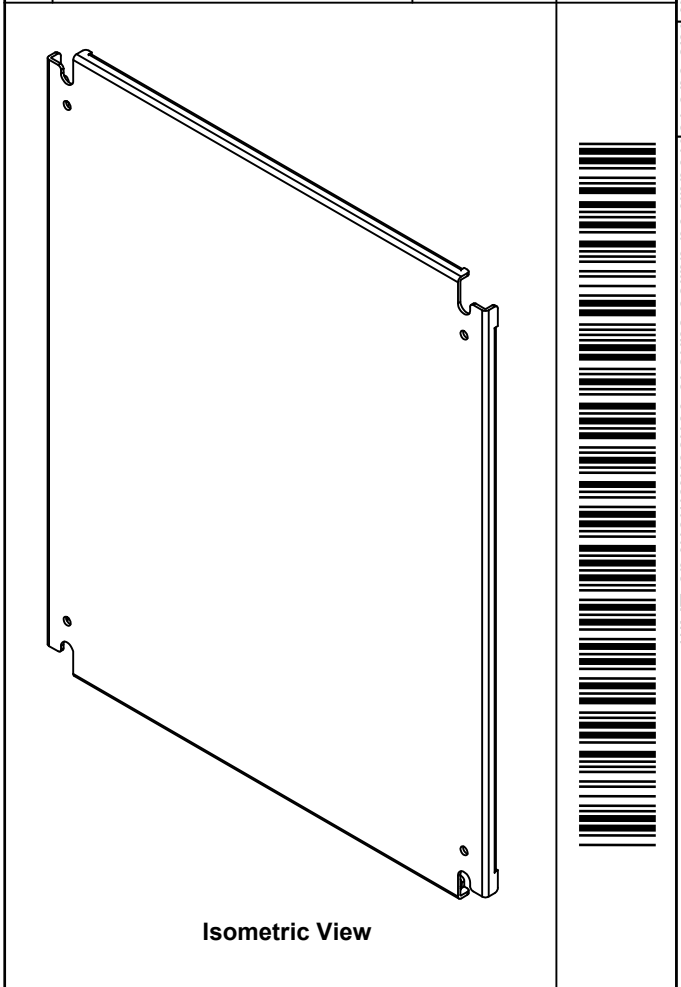
1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						



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Tolérance $\pm 1/32"$ sauf spécification contraire

No.	Revisions	Date	By/Par



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